

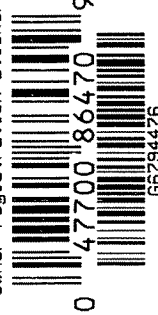
G679 4476

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

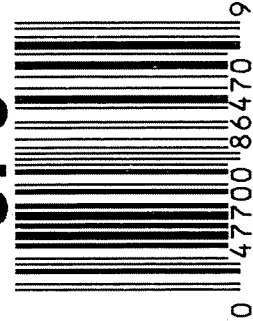
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794476

UPC



GUN SERIAL # G6794476

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(X)	1/23/09	(X)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DS
542	APPLY COATINGS (BARREL ACTION)		1-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

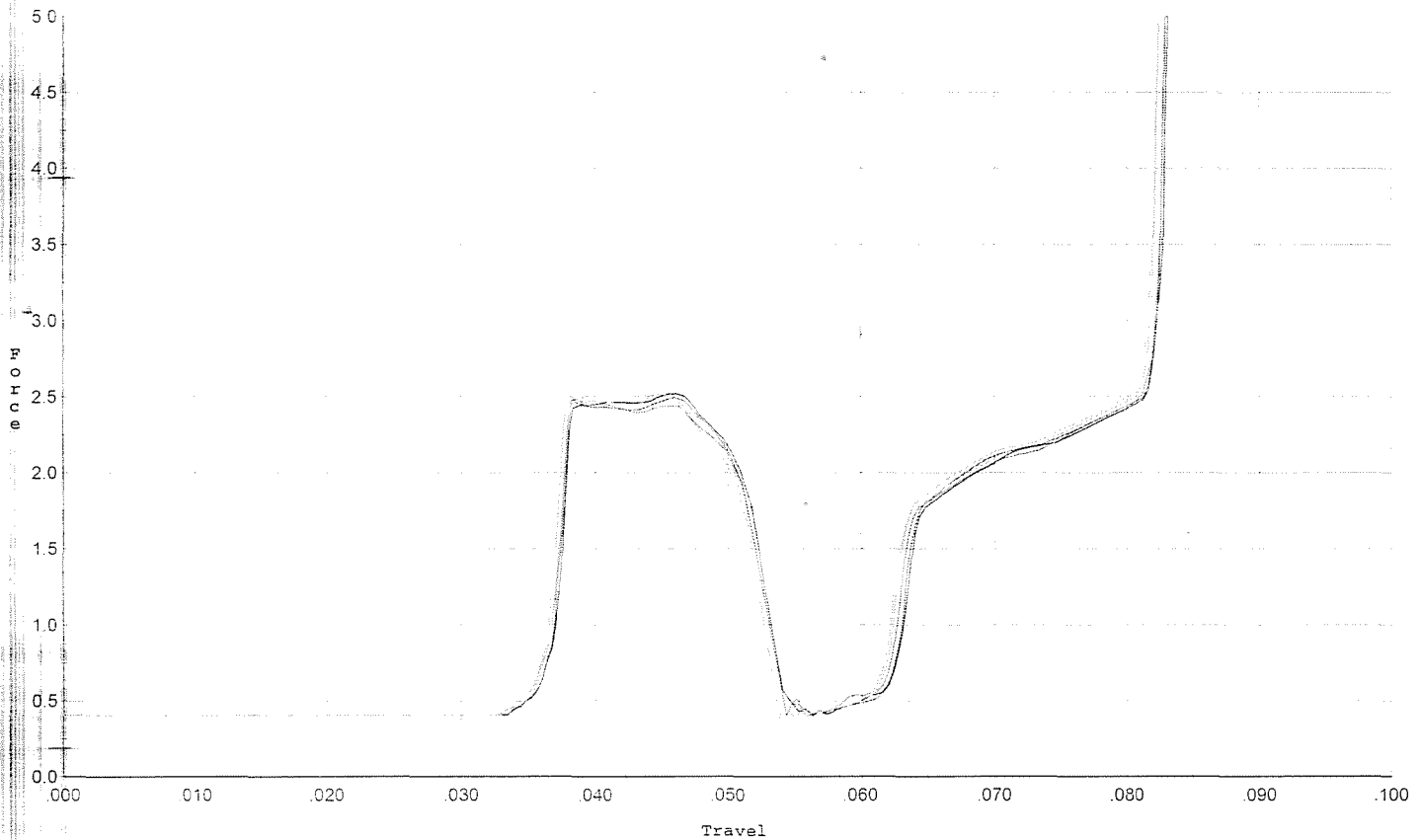
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>40</u> <u>40</u>	2-16-09	RN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-16-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u> <u>.005</u> <u>.005</u>	2-16-09	RN
	J) ASSEMBLE STOCK			2-4-09	TR
	K) ASSEMBLE SWIVEL STUDS			2-16-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-9-09	TR
670	FINAL INSPECTION A) HEADSPACE			2-16-09	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.34</u> <u>2.34</u> <u>2.30</u> <u>2.34</u>	2-10-09	TR
	C) FUNCTION			2-16-09	RN
690	PACK			2/18/09	FM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



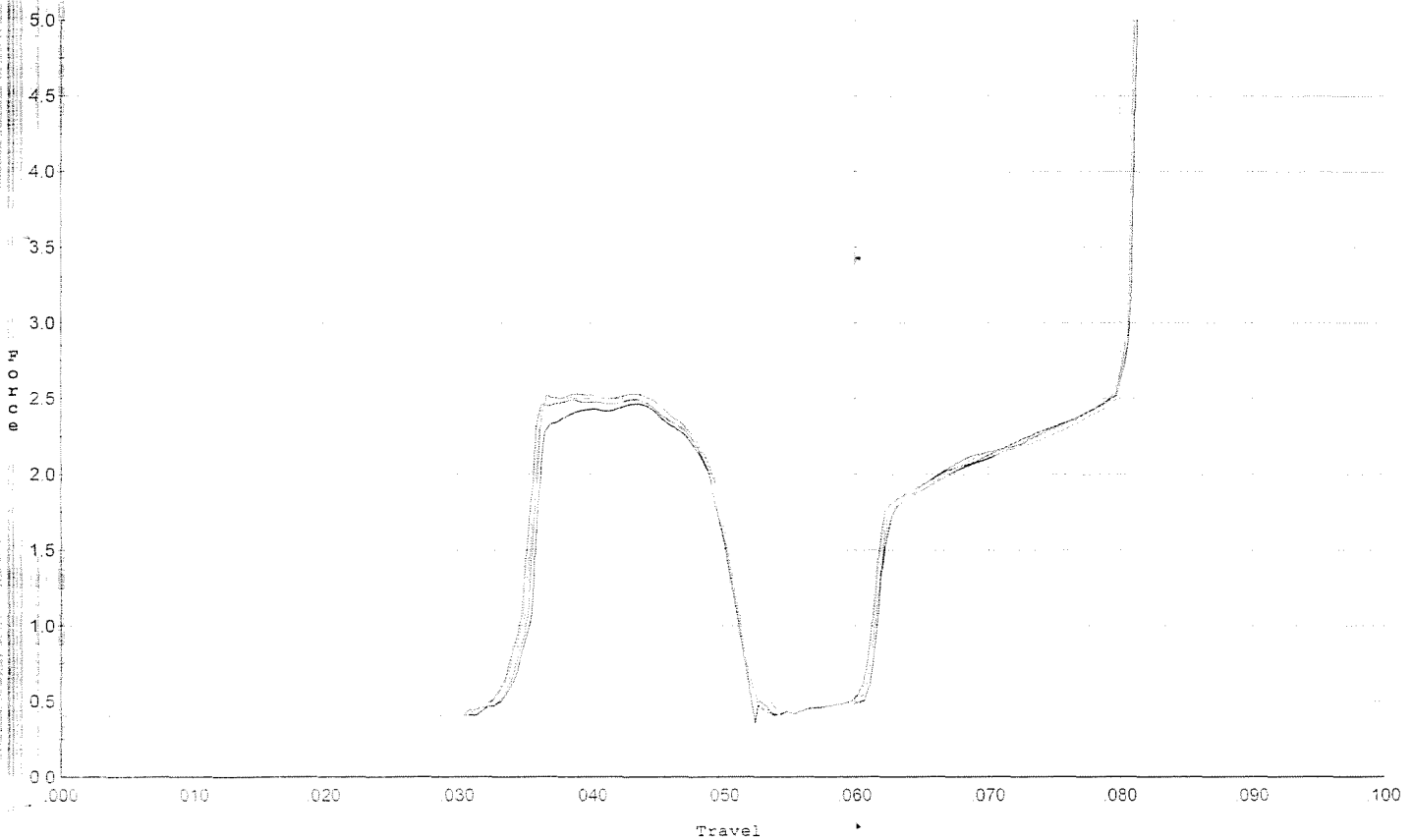
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.053	0.036	0.037	0.051		Set Trigger
2	2.518	0.052	0.036	0.037	0.050		Set Trigger
3	2.472	0.053	0.036	0.037	0.051		Set Trigger
4	2.534	0.051	0.036	0.037	0.050		Set Trigger
5	2.526	0.051	0.036	0.037	0.050		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



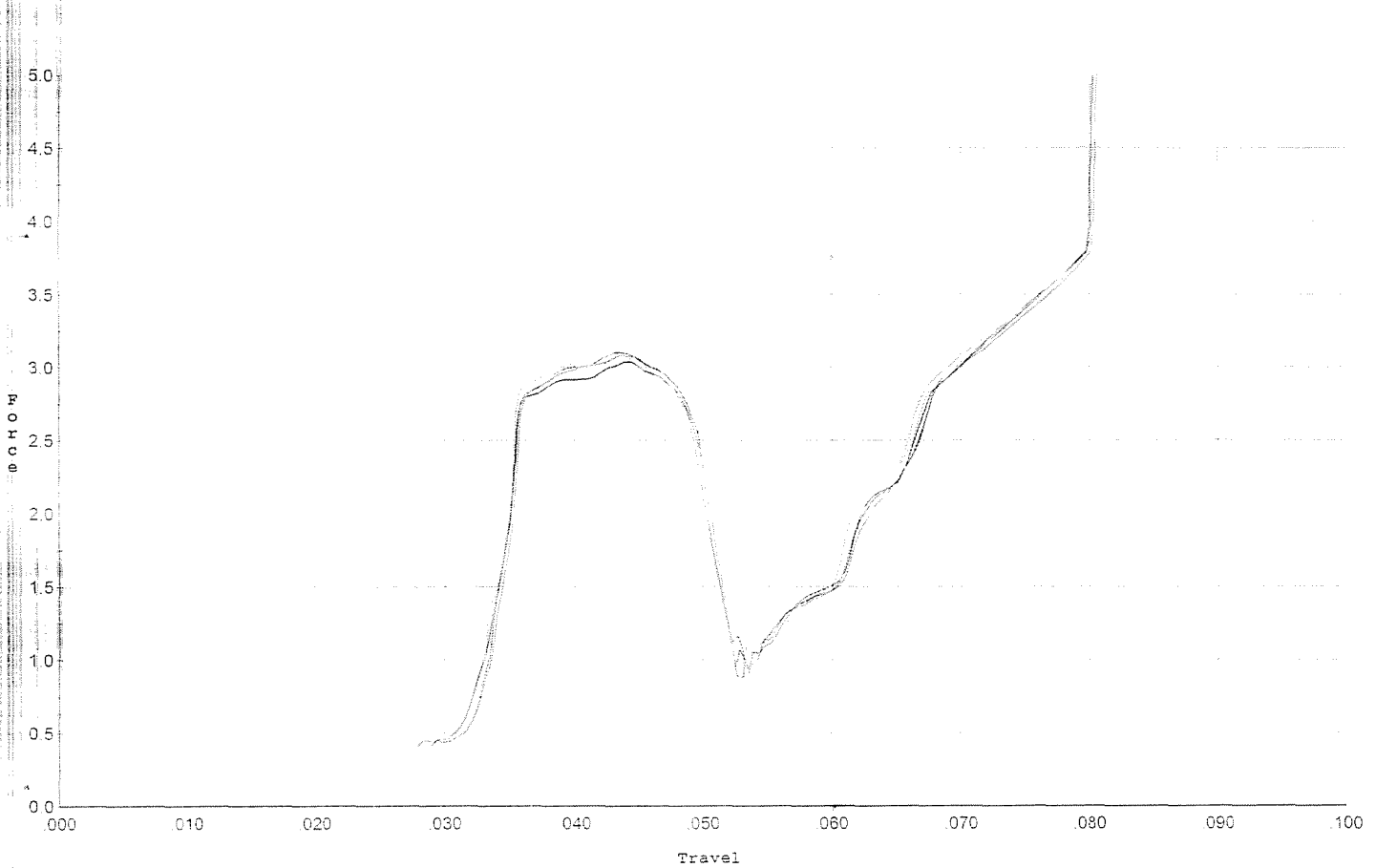
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.050	0.034	0.035	0.050		Set Trigger
2	2.466	0.050	0.034	0.036	0.048		Set Trigger
3	2.533	0.050	0.034	0.036	0.050		Set Trigger
4	2.522	0.049	0.034	0.036	0.050		Set Trigger
5	2.501	0.050	0.033	0.036	0.050		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. int. +/- .75 lbs.



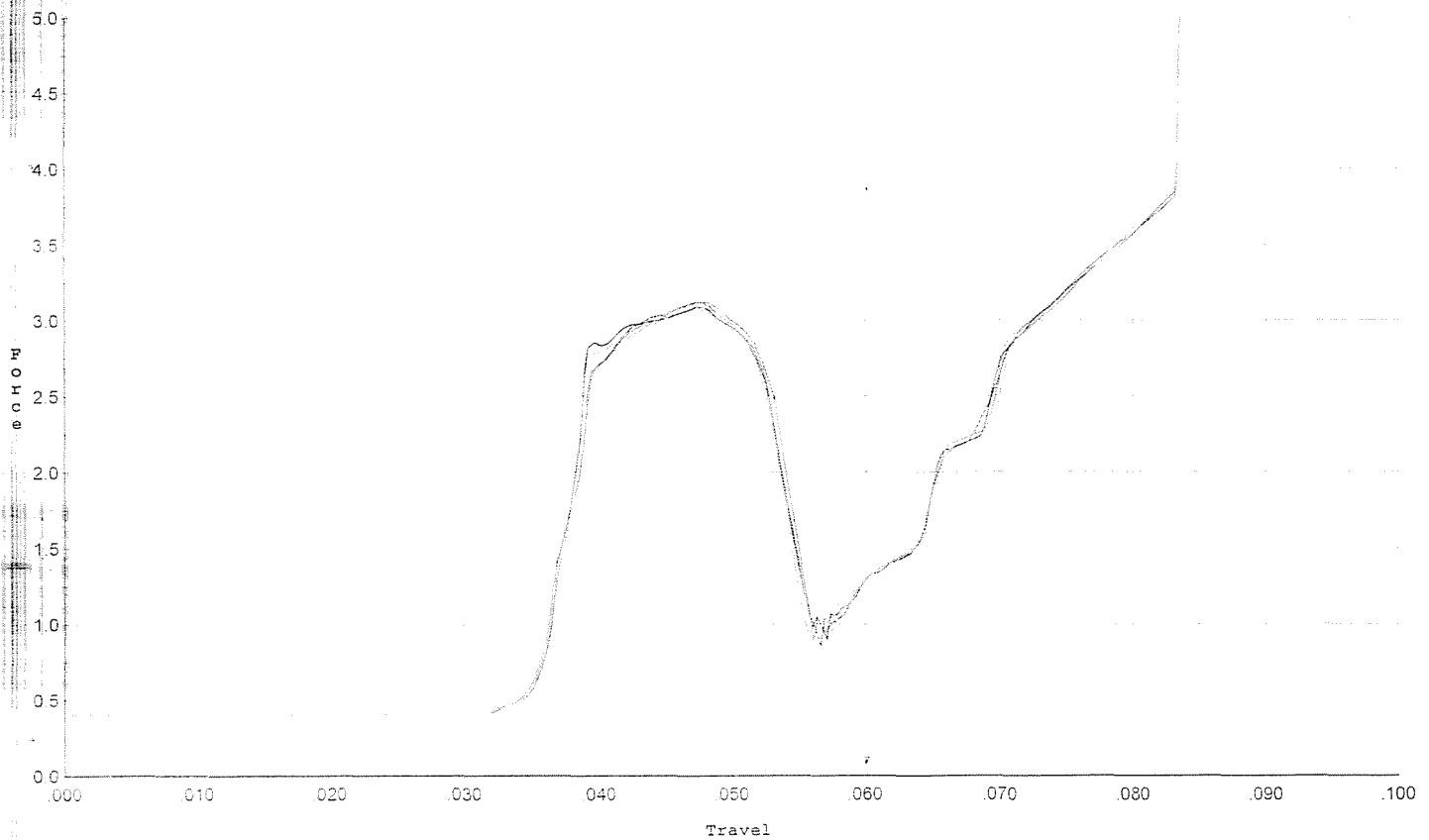
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.050	0.032	0.034	0.061		Set Trigger
2	3.038	0.049	0.032	0.034	0.058		Set Trigger
3	3.082	0.050	0.032	0.034	0.060		Set Trigger
4	3.080	0.050	0.032	0.034	0.060		Set Trigger
5	3.096	0.049	0.032	0.034	0.059		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



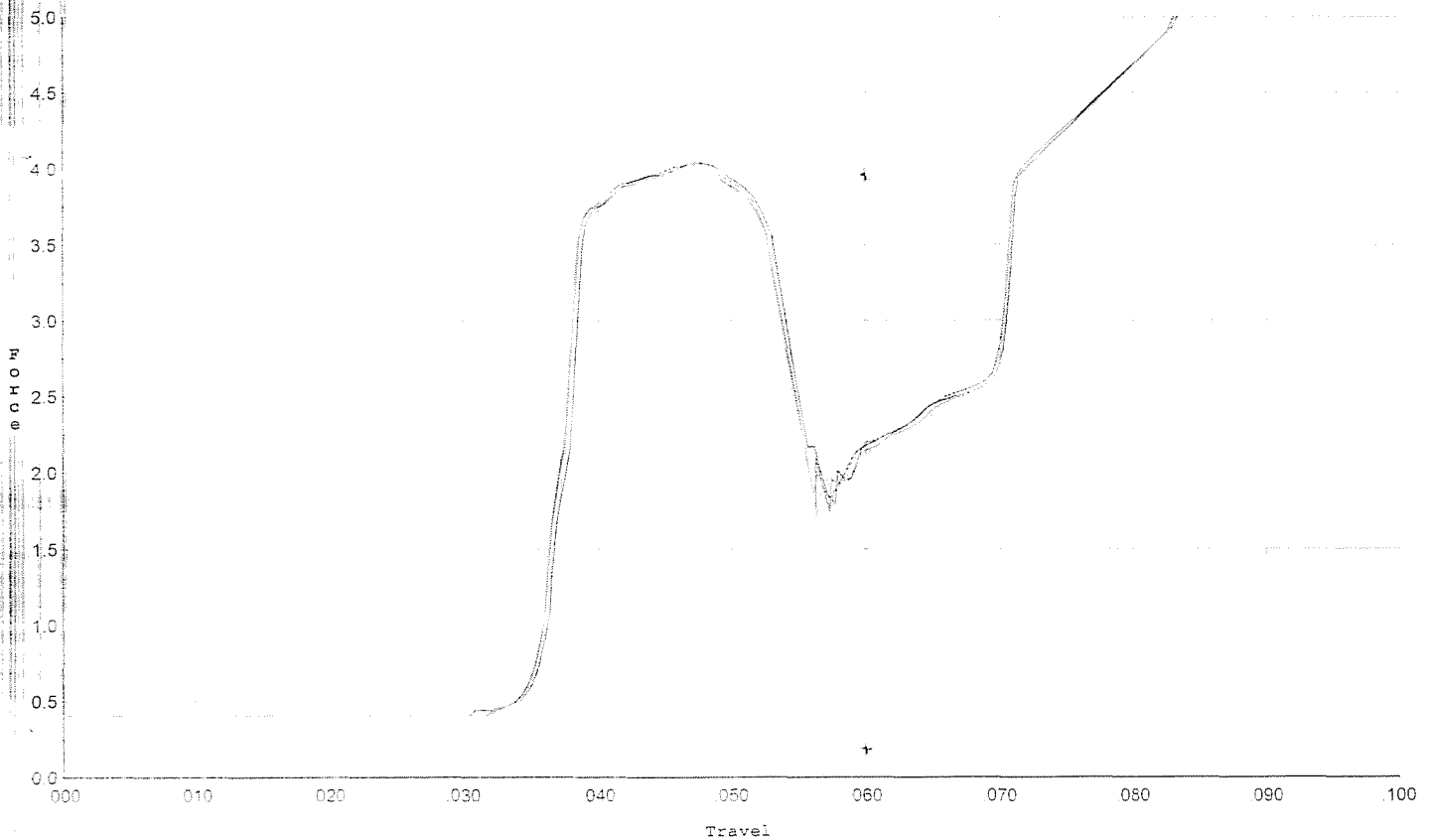
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.053	0.035	0.035	0.062		Set Trigger
2	3.091	0.053	0.036	0.036	0.061		Set Trigger
3	3.120	0.052	0.035	0.035	0.061		Set Trigger
4	3.098	0.054	0.035	0.035	0.062		Set Trigger
5	3.091	0.053	0.035	0.035	0.061		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



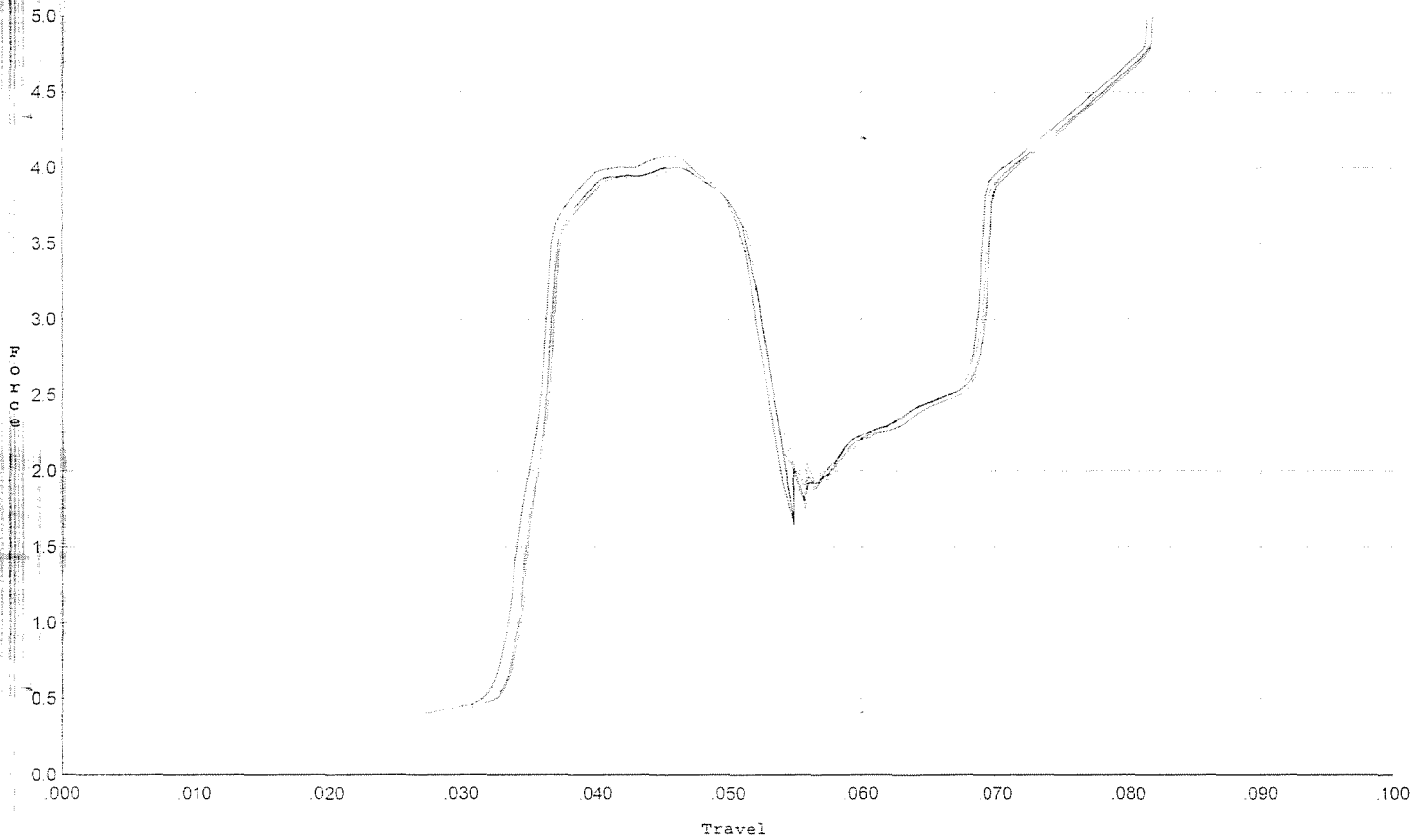
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.054	0.035	0.033	0.081		Set Trigger
2	4.038	0.053	0.035	0.034	0.079		Set Trigger
3	4.048	0.053	0.035	0.034	0.078		Set Trigger
4	4.033	0.053	0.035	0.034	0.080		Set Trigger
5	4.023	0.053	0.035	0.034	0.078		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



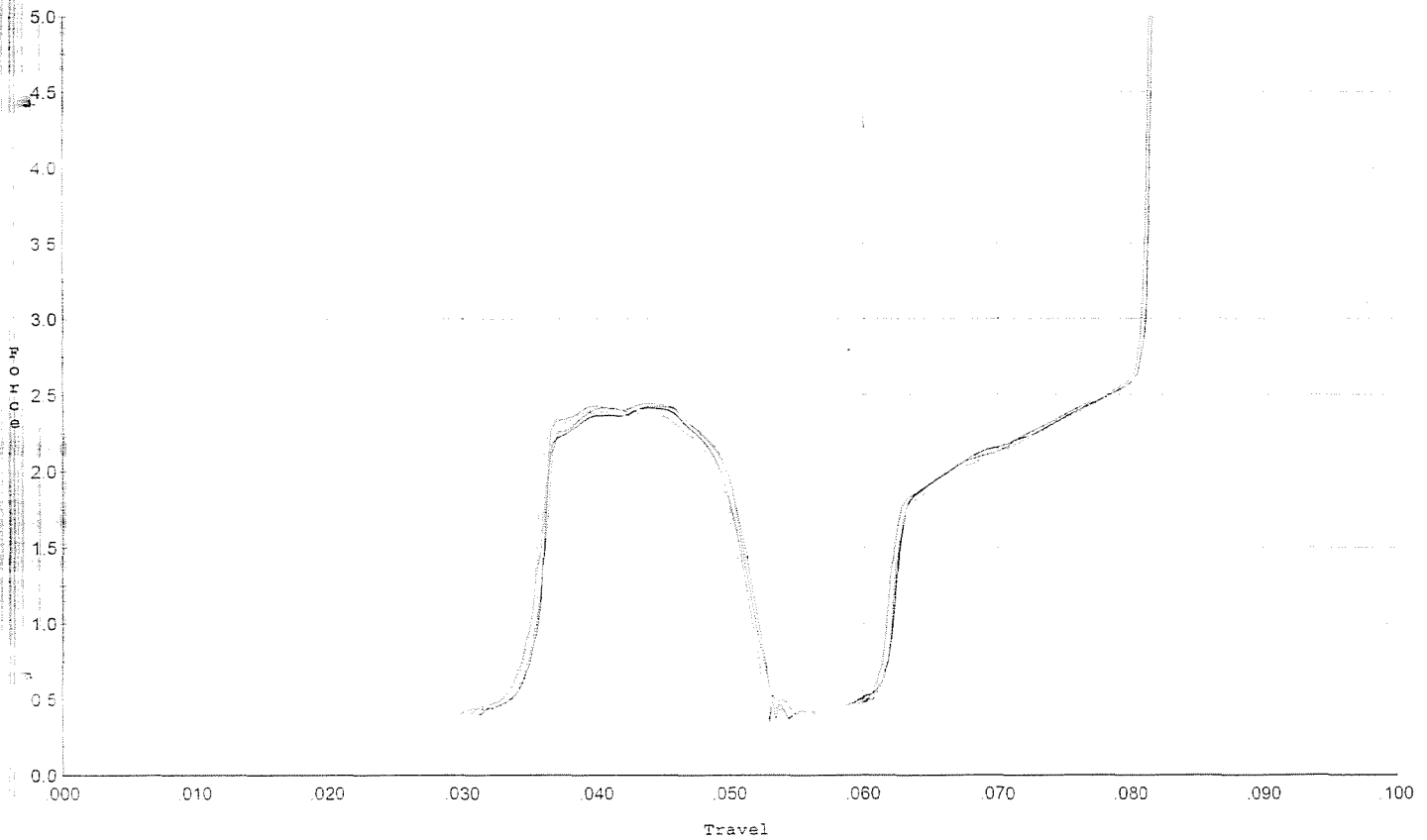
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.051	0.033	0.033	0.080		Set Trigger
2	4.004	0.052	0.033	0.034	0.079		Set Trigger
3	4.003	0.052	0.034	0.034	0.078		Set Trigger
4	4.006	0.052	0.034	0.034	0.079		Set Trigger
5	4.001	0.052	0.033	0.033	0.078		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



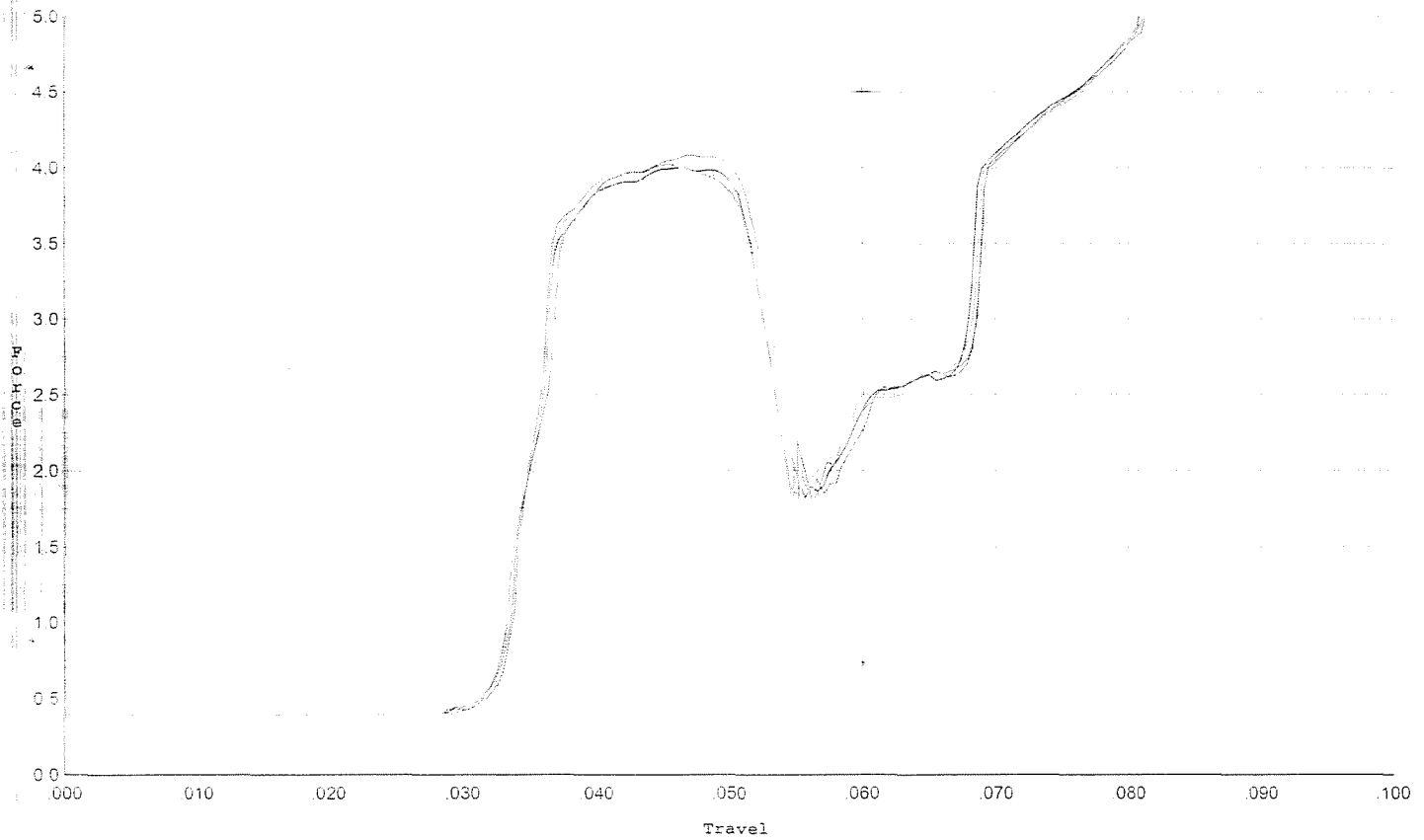
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.051	0.035	0.036	0.050		Set Trigger
2	2.414	0.051	0.035	0.036	0.048		Set Trigger
3	2.443	0.050	0.034	0.036	0.049		Set Trigger
4	2.409	0.050	0.034	0.036	0.048		Set Trigger
5	2.380	0.050	0.035	0.036	0.048		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.052	0.033	0.033	0.082		Set Trigger
2	4.001	0.052	0.032	0.032	0.081		Set Trigger
3	4.023	0.052	0.033	0.033	0.081		Set Trigger
4	3.999	0.052	0.032	0.033	0.081		Set Trigger
5	4.018	0.052	0.032	0.033	0.082		Set Trigger

Aug 4.02