

6679 4477

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

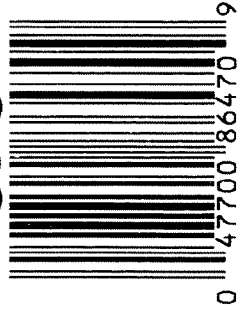
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794477

UPC



GUN SERIAL #

66794477

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(A)	1/23/09	(A)
490	MAGNAFLUX BOLT		1/23/09	CR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-10-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-10-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.035</u>	2-10-09	RN
	J) ASSEMBLE STOCK		2-4-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-10-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-10-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>251</u> <u>238</u> <u>242</u> <u>249</u>	2-6-09	WN
	C) FUNCTION		2-10-09	RN
690	PACK		2-13-09	TL

F004 REV 5/2006

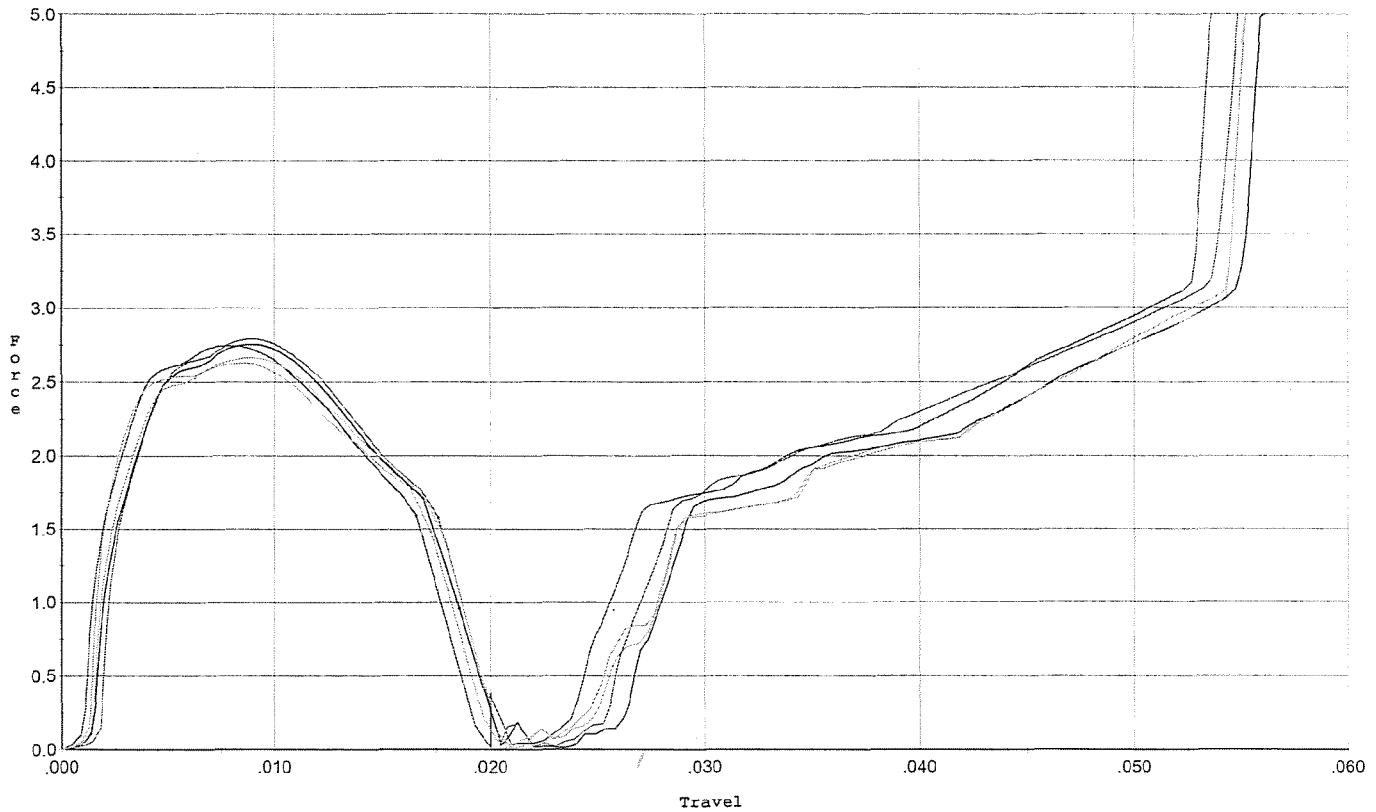
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0071992~~ 72031

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.746	0.017	0.00	0.041	0.033		Set Trigger
2	2.753	0.019	0.00	0.043	0.035		Set Trigger
3	2.791	0.018	0.00	0.041	0.034		Set Trigger
4	2.668	0.018	0.00	0.042	0.034		Set Trigger
5	2.629	0.017	0.00	0.042	0.033		Set Trigger

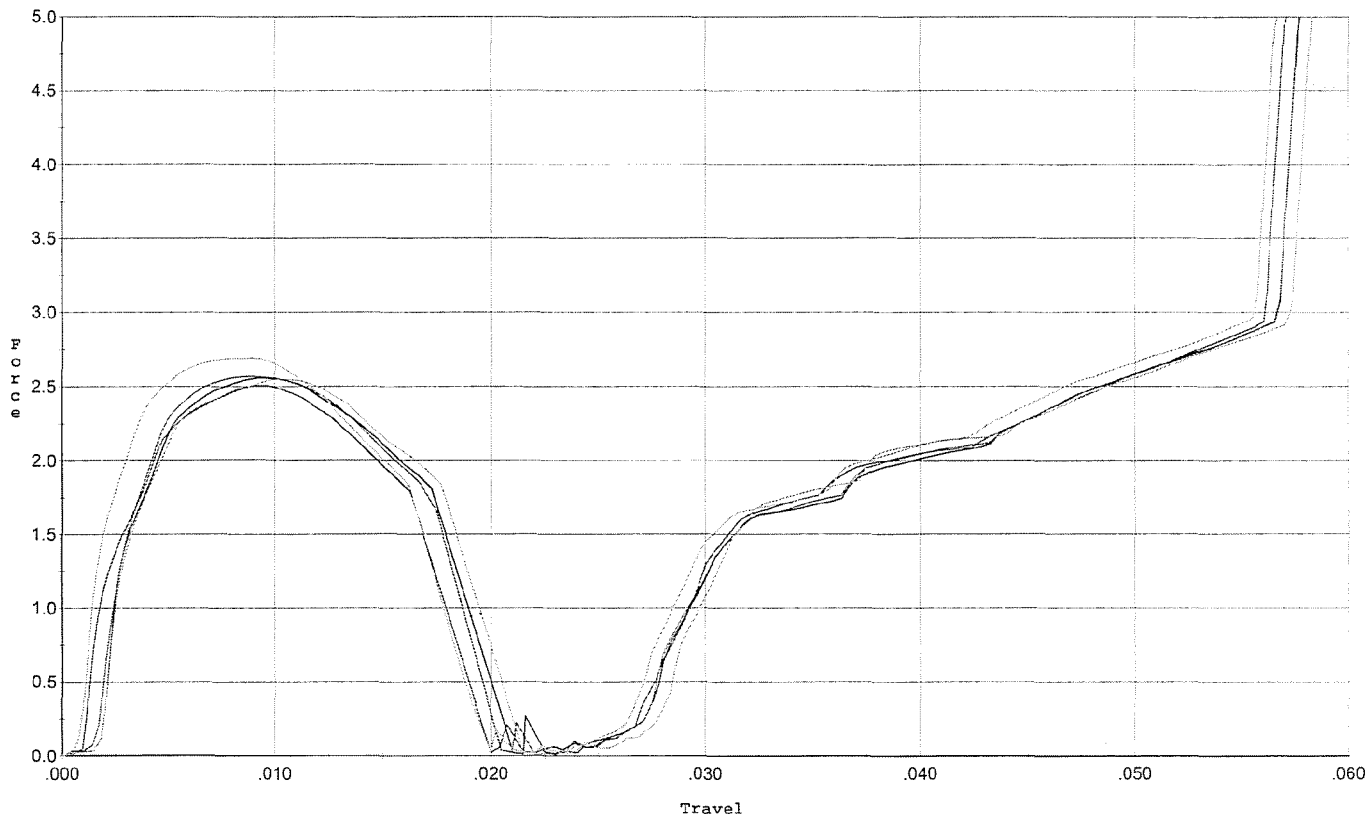
A-2-71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb

(After 50 cycles) cms



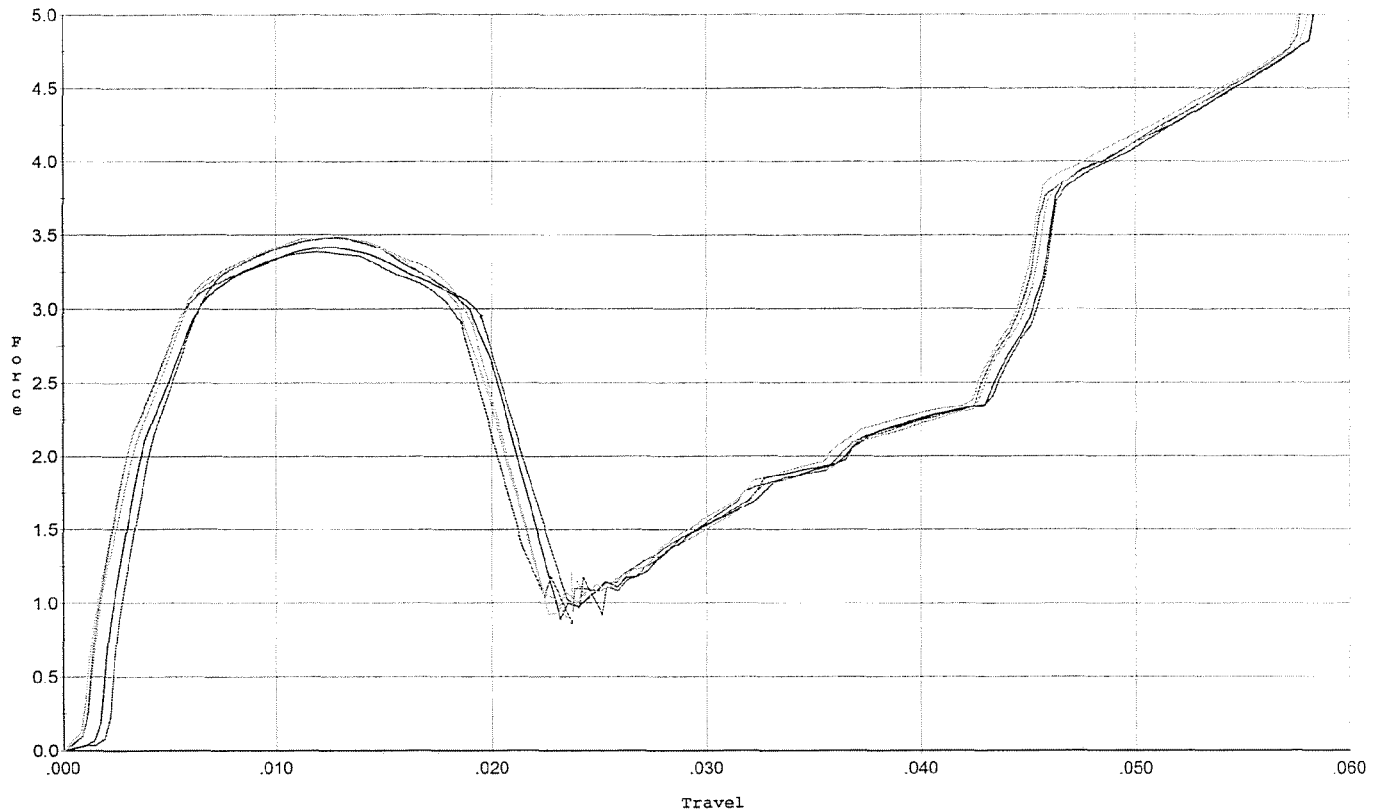
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.016	0.00	0.045	0.030		Set Trigger
2	2.557	0.019	0.00	0.044	0.034		Set Trigger
3	2.567	0.017	0.00	0.044	0.032		Set Trigger
4	2.693	0.016	0.00	0.044	0.033		Set Trigger
5	2.548	0.020	0.00	0.044	0.035		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



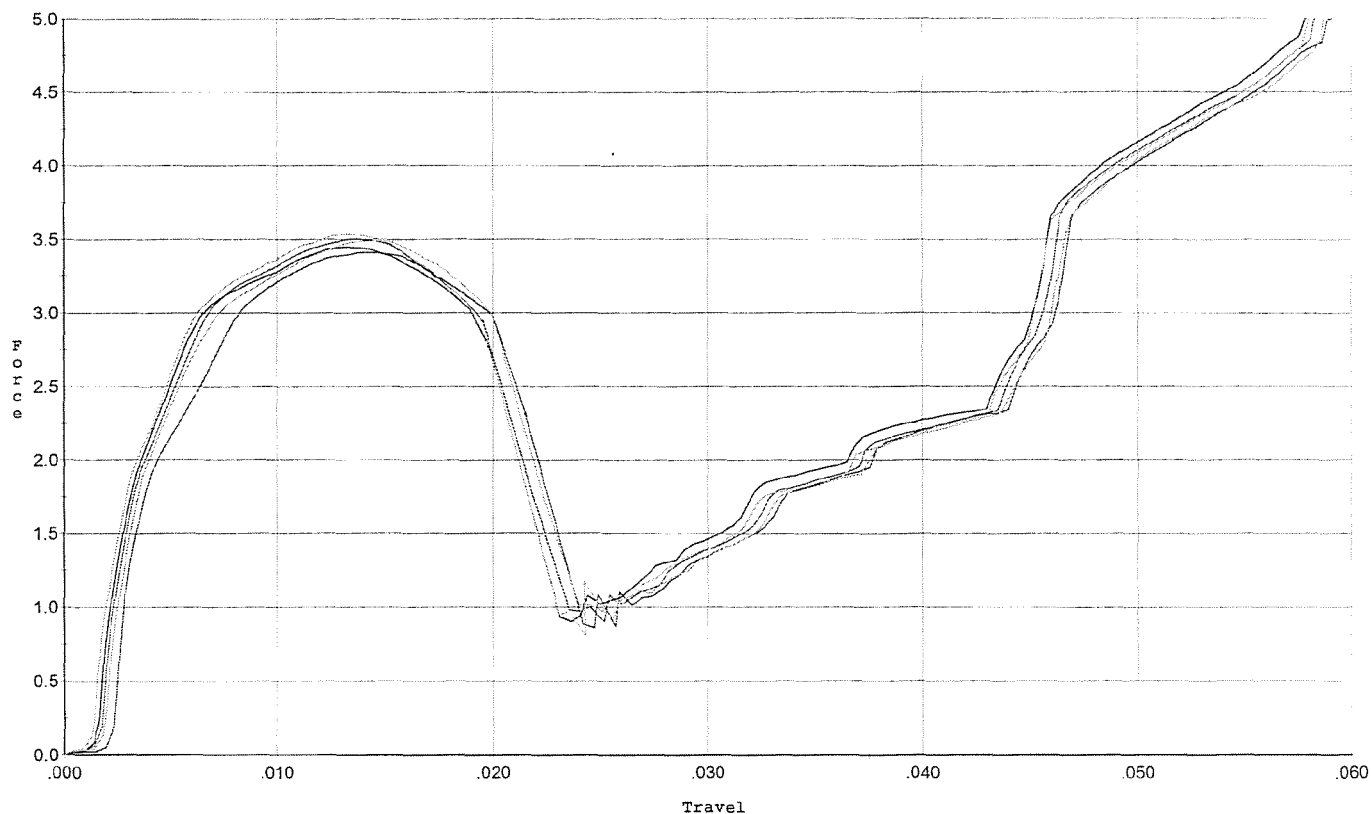
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.485	0.020	0.00	0.041	0.048		Set Trigger
2	3.416	0.020	0.00	0.041	0.050		Set Trigger
3	3.386	0.019	0.00	0.041	0.047		Set Trigger
4	3.480	0.020	0.00	0.040	0.051		Set Trigger
5	3.480	0.019	0.00	0.041	0.049		Set Trigger

A-3.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



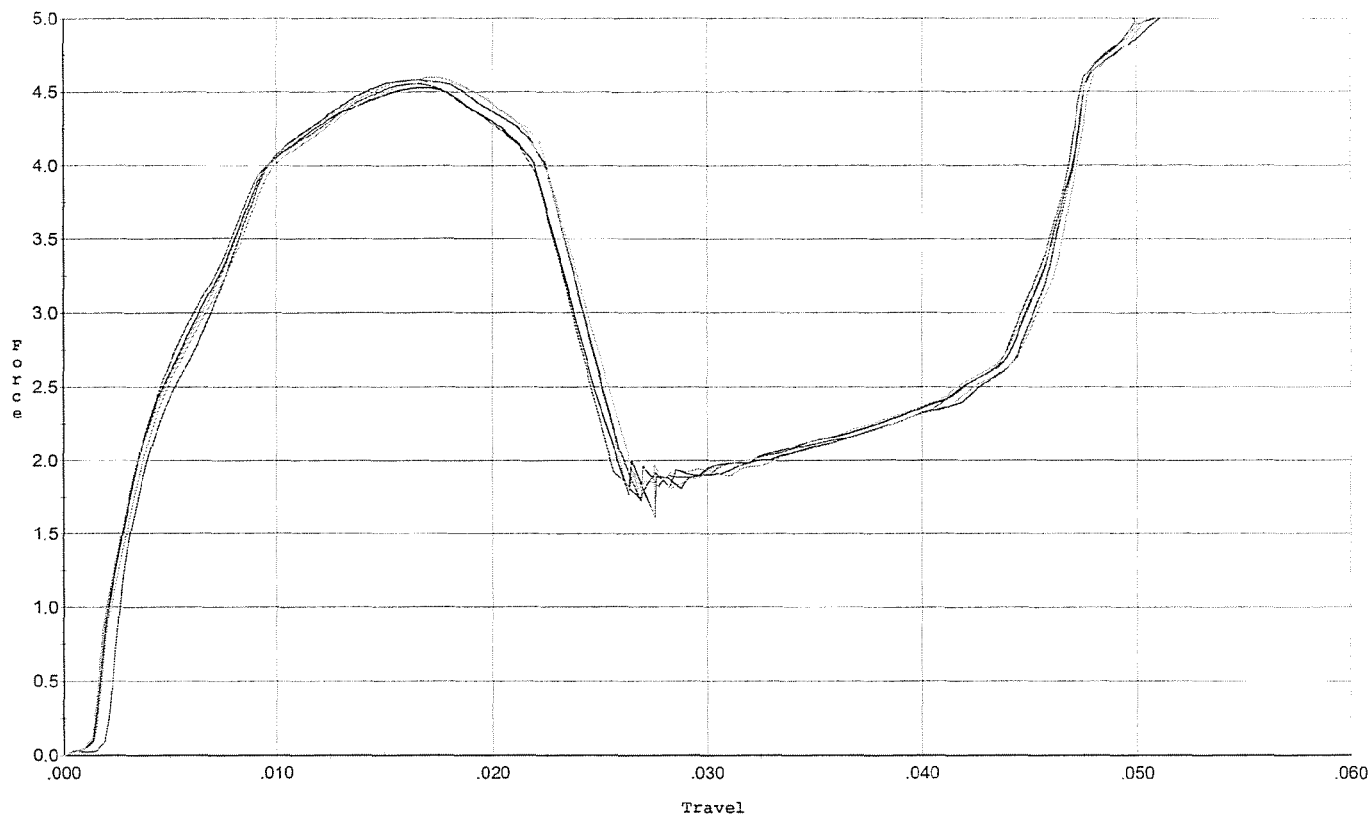
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.021	0.00	0.041	0.051		Set Trigger
2	3.447	0.020	0.00	0.040	0.049		Set Trigger
3	3.503	0.020	0.00	0.041	0.049		Set Trigger
4	3.537	0.020	0.00	0.041	0.050		Set Trigger
5	3.488	0.020	0.00	0.041	0.049		Set Trigger

A-3-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



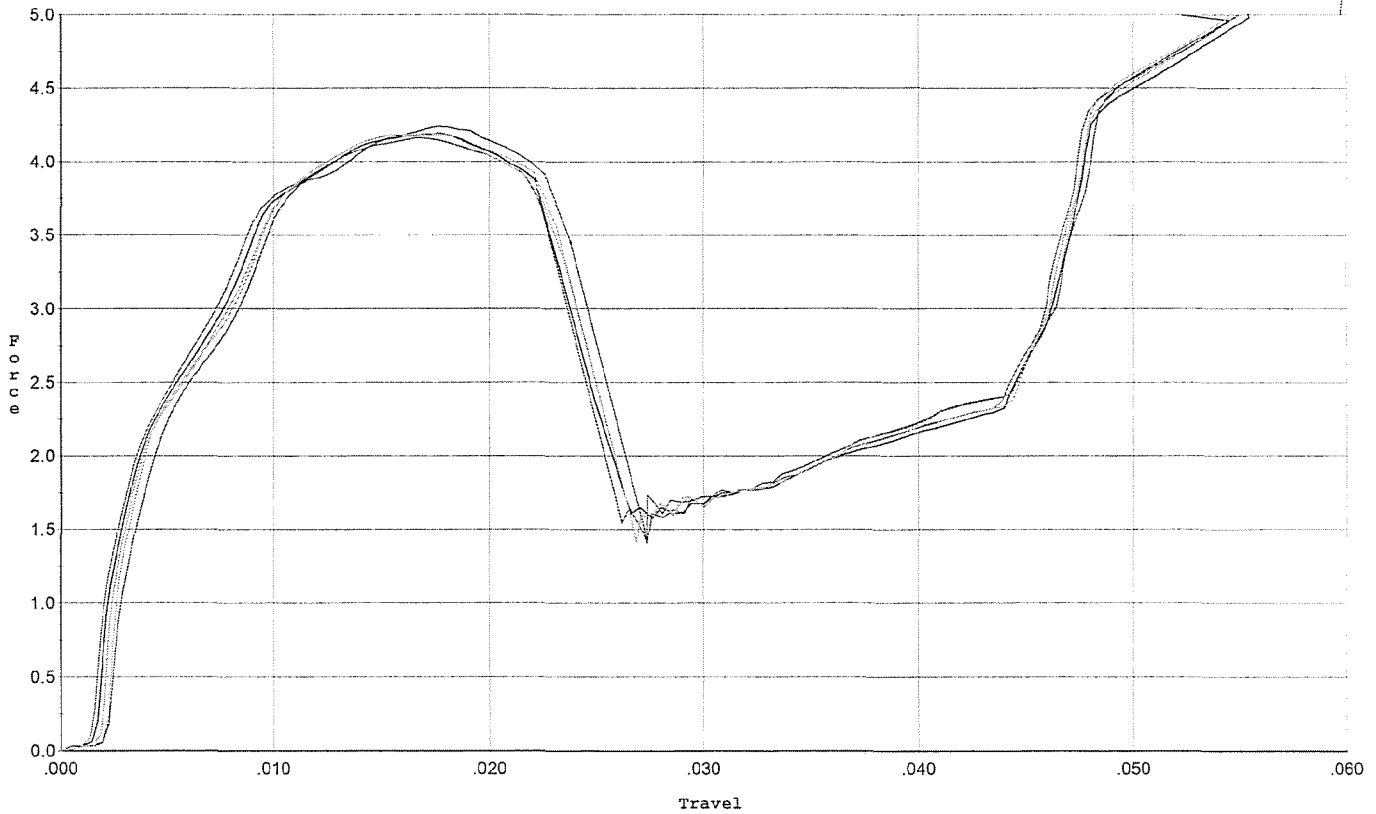
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.583	0.022	0.002	0.033	0.070		Set Trigger
2	4.530	0.022	0.00	0.032	0.069		Set Trigger
3	4.554	0.022	0.00	0.032	0.069		Set Trigger
4	4.570	0.022	0.00	0.032	0.070		Set Trigger
5	4.599	0.022	0.00	0.031	0.072		Set Trigger

A. 4.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



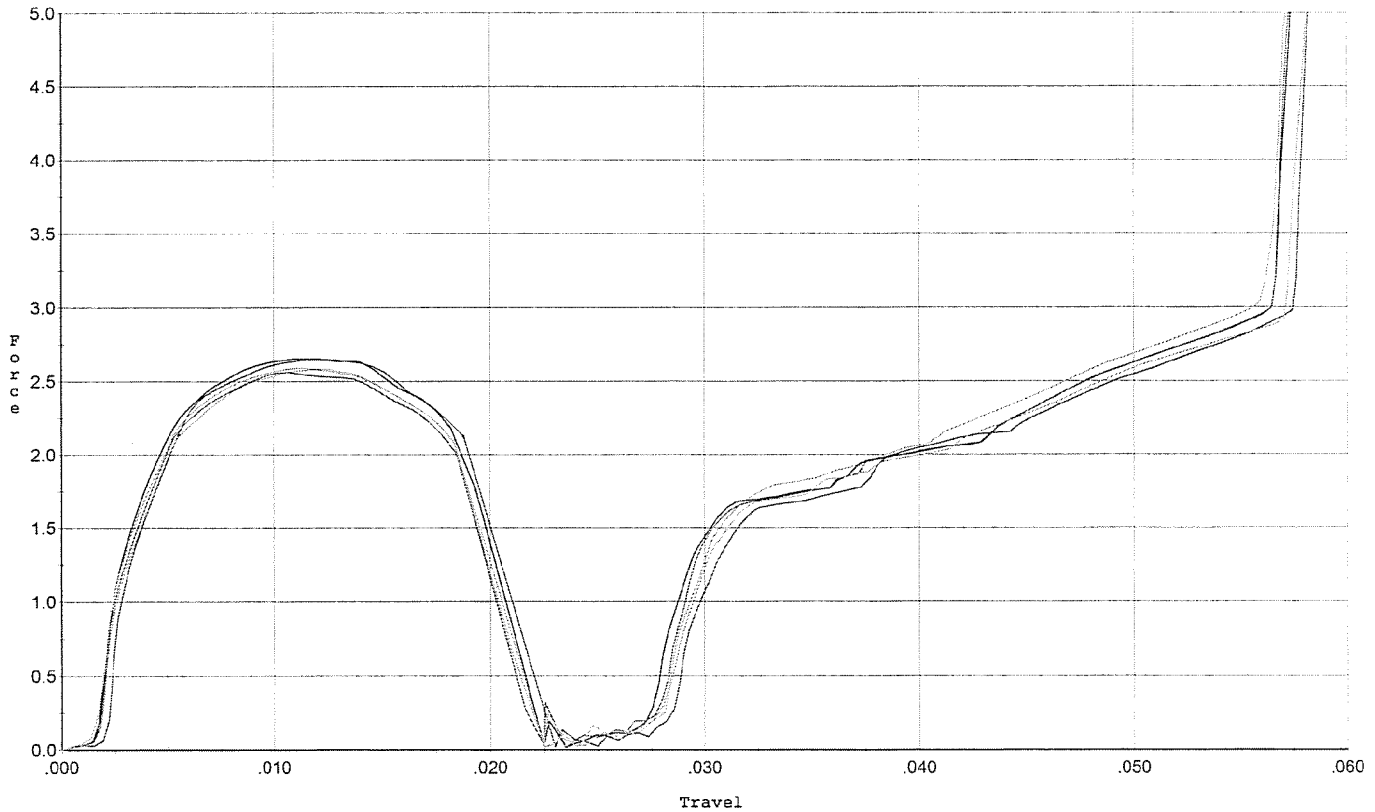
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.024	0.00	0.037	0.069		Set Trigger
2	4.194	0.022	0.00	0.038	0.065		Set Trigger
3	4.162	0.022	0.00	0.038	0.066		Set Trigger
4	4.184	0.023	0.00	0.037	0.068		Set Trigger
5	4.192	0.023	0.00	0.037	0.067		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



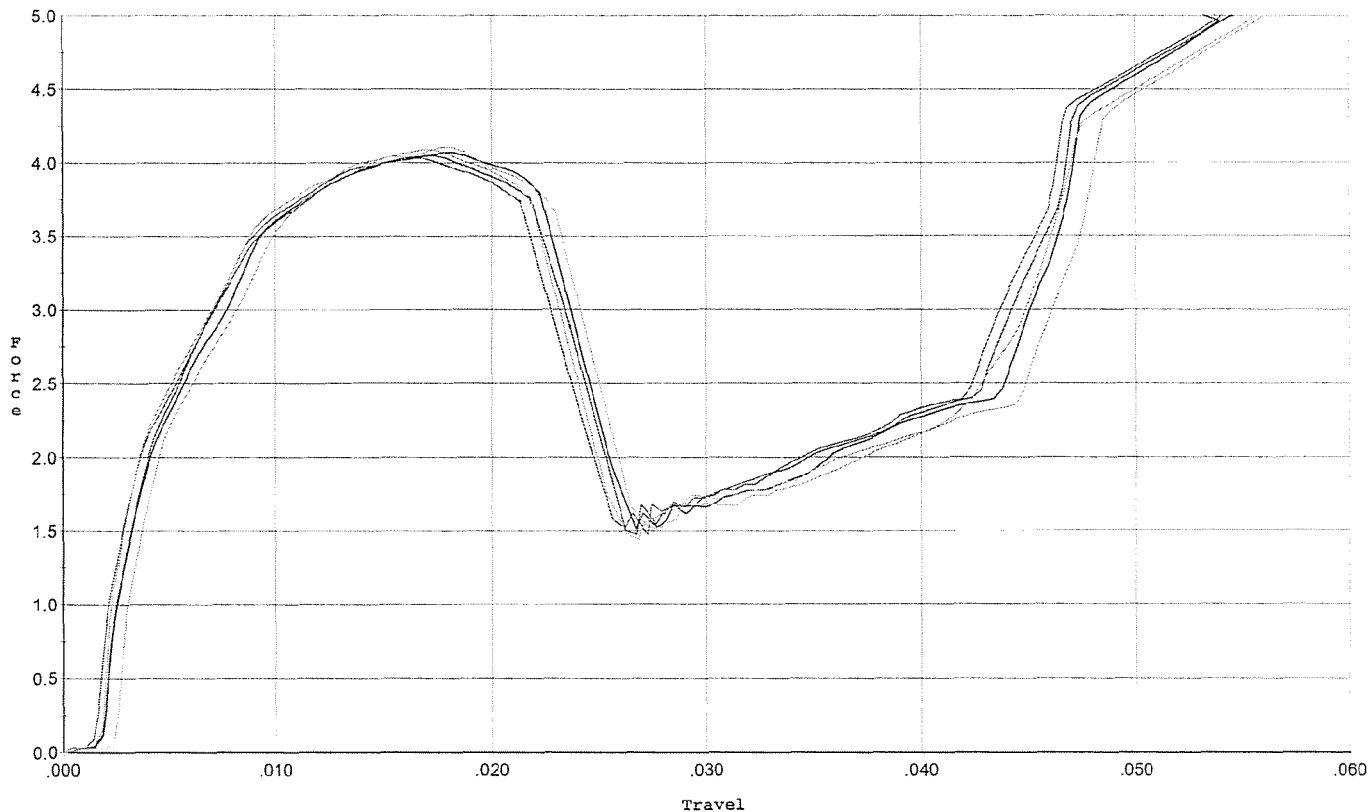
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.019	0.00	0.043	0.036		Set Trigger
2	2.655	0.019	0.00	0.042	0.038		Set Trigger
3	2.562	0.018	0.00	0.042	0.035		Set Trigger
4	2.590	0.018	0.00	0.043	0.035		Set Trigger
5	2.577	0.020	0.00	0.042	0.038		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.024	0.00	0.037	0.067		Set Trigger
2	4.072	0.022	0.00	0.037	0.063		Set Trigger
3	4.031	0.021	0.00	0.038	0.061		Set Trigger
4	4.108	0.023	0.00	0.038	0.064		Set Trigger
5	4.087	0.022	0.00	0.038	0.063		Set Trigger

A 4.06