

G6794480

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

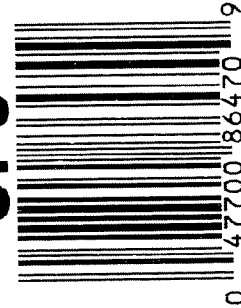


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794480**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794480

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(R)	1/23/09	(R)
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DS
542	APPLY COATINGS (BARREL ACTION)		1-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2003

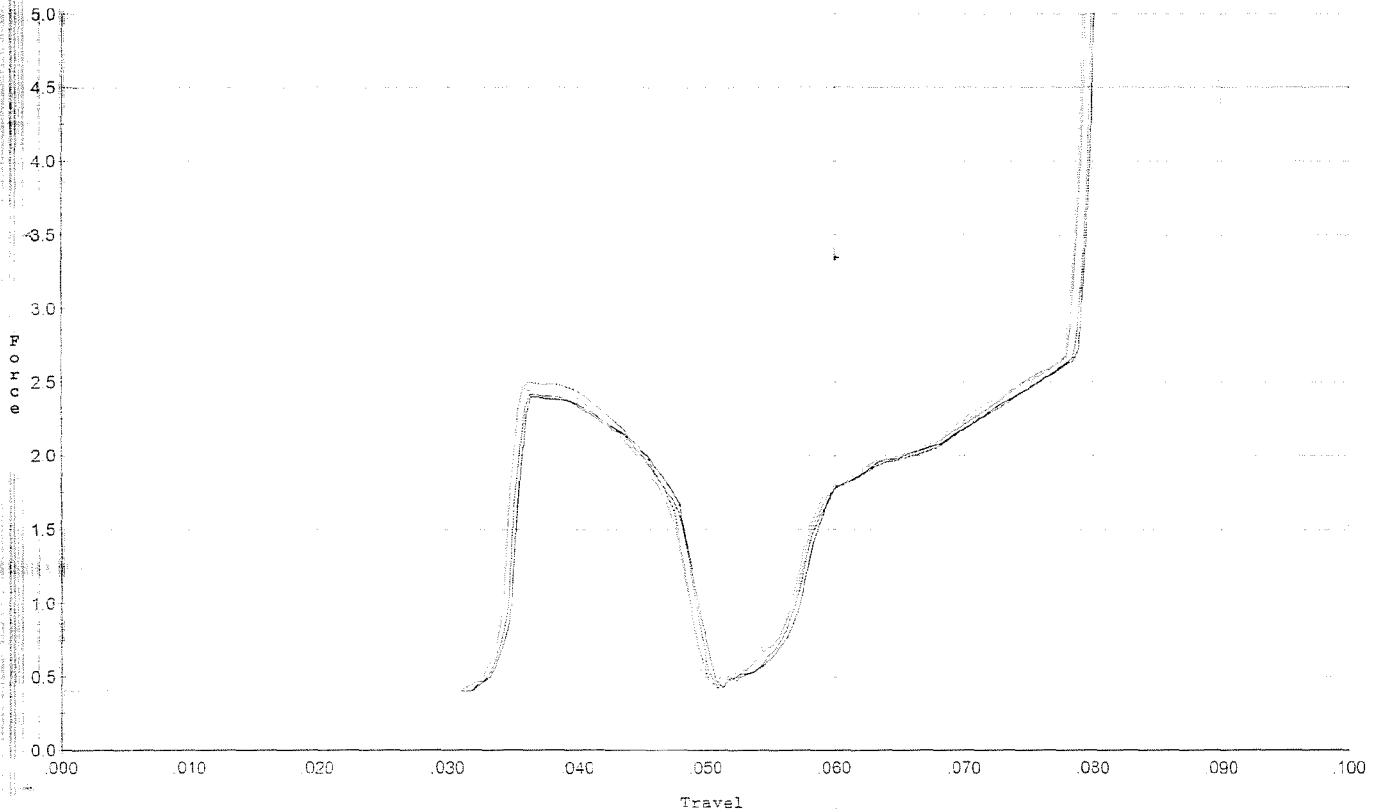
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-20-09	LR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	LR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	2-20-09	LR
	J) ASSEMBLE STOCK		2-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-20-09	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	2-17-09	LR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-22-09	LR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.12</u> <u>2.20</u> <u>2.23</u> <u>2.22</u>	2-18-09	W/W
	C) FUNCTION		2-22-09	LR
690	PACK		2-27-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



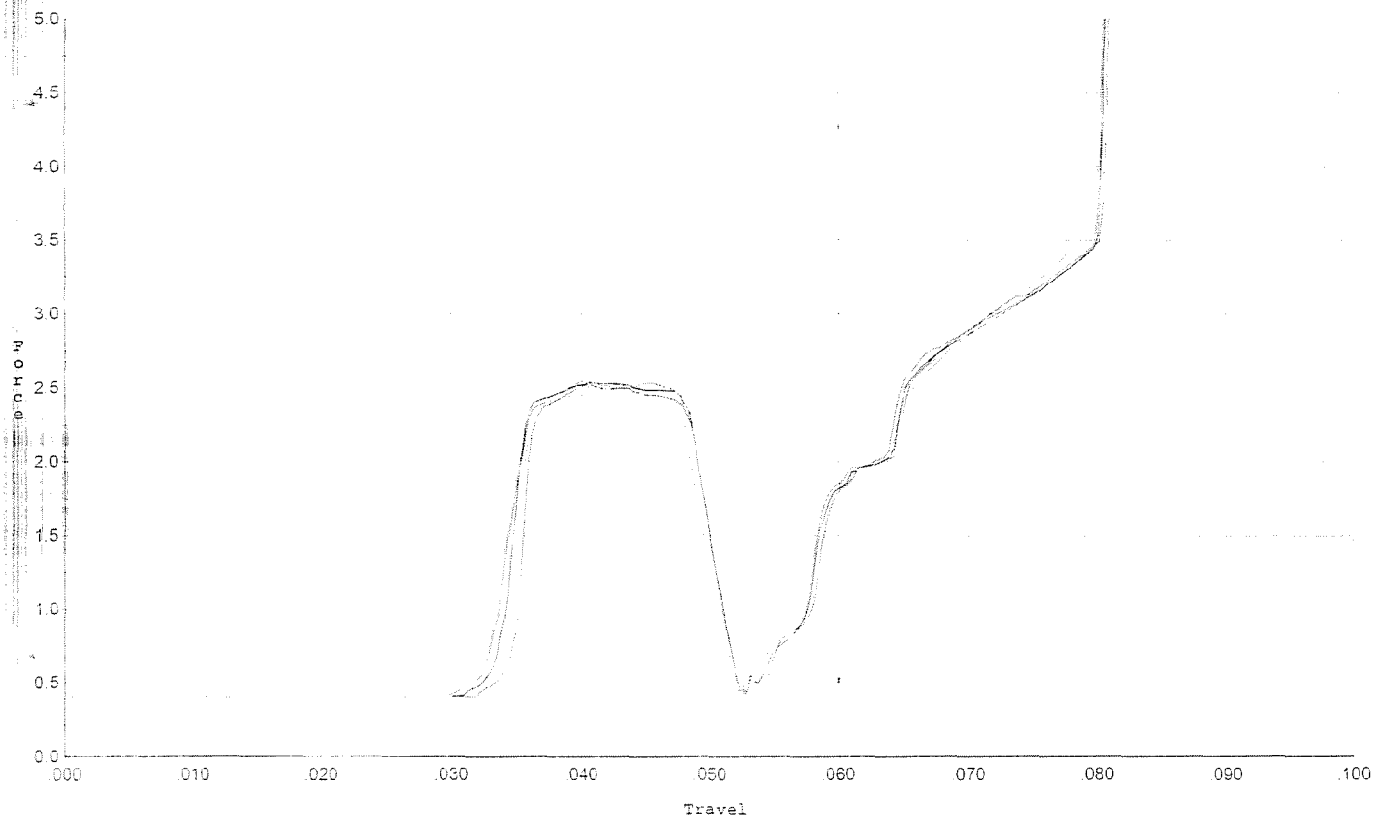
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.048	0.034	0.036	0.043		Set Trigger
2	2.401	0.048	0.034	0.036	0.043		Set Trigger
3	2.497	0.048	0.033	0.035	0.044		Set Trigger
4	2.472	0.048	0.033	0.035	0.043		Set Trigger
5	2.466	0.048	0.033	0.035	0.043		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



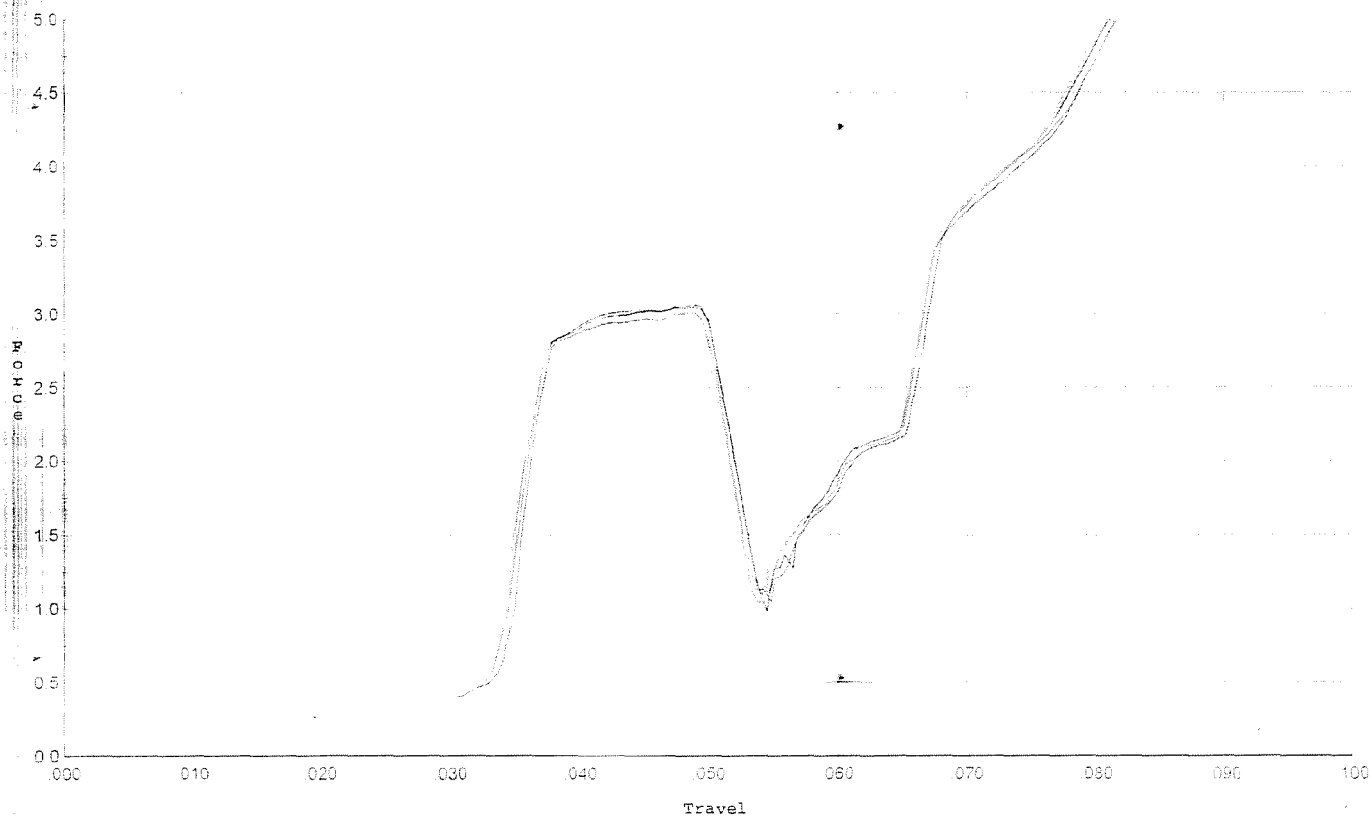
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.049	0.034	0.036	0.048		Set Trigger
2	2.534	0.048	0.033	0.035	0.050		Set Trigger
3	2.547	0.049	0.033	0.035	0.050		Set Trigger
4	2.505	0.049	0.033	0.036	0.049		Set Trigger
5	2.446	0.048	0.033	0.035	0.048		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



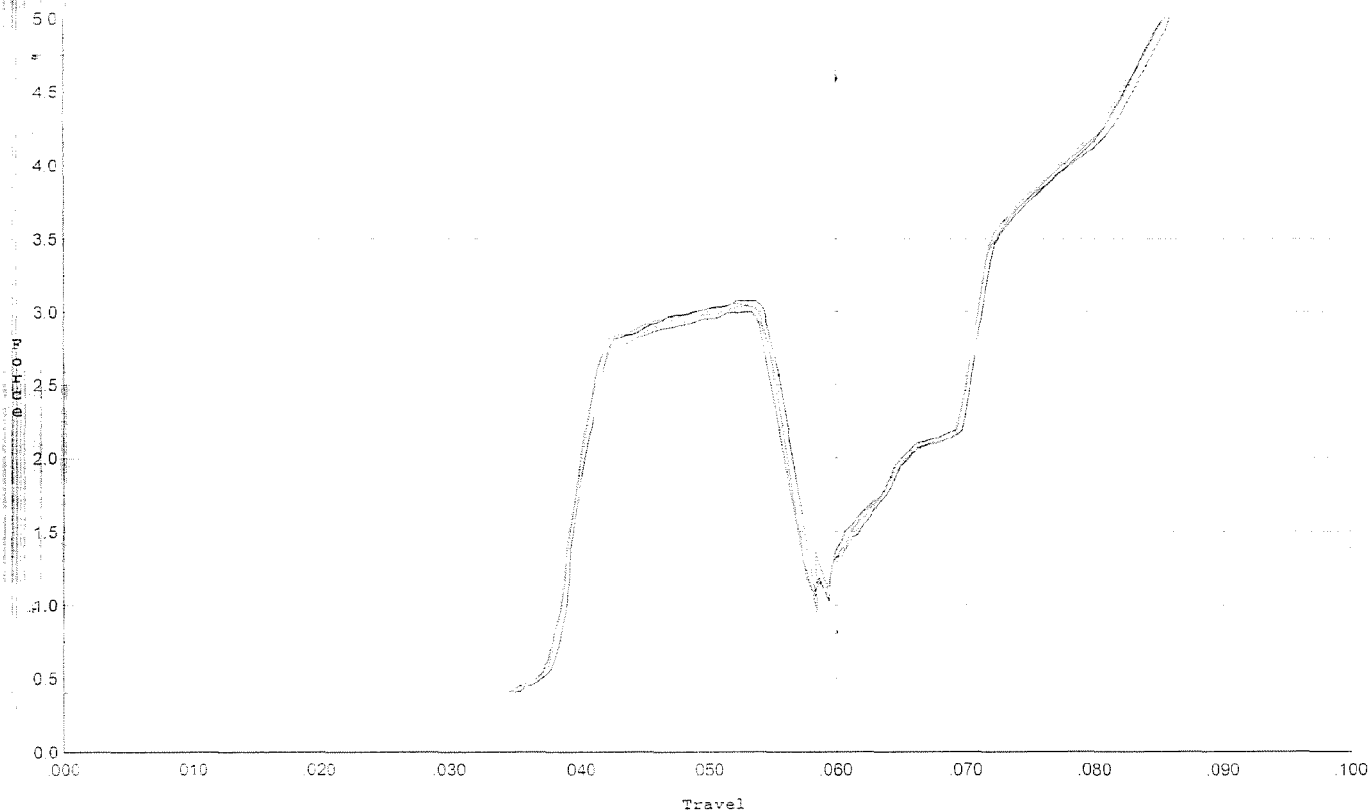
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.052	0.034	0.035	0.062		Set Trigger
2	3.062	0.050	0.033	0.035	0.060		Set Trigger
3	3.012	0.050	0.033	0.035	0.060		Set Trigger
4	3.064	0.051	0.033	0.035	0.061		Set Trigger
5	3.012	0.050	0.033	0.035	0.060		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



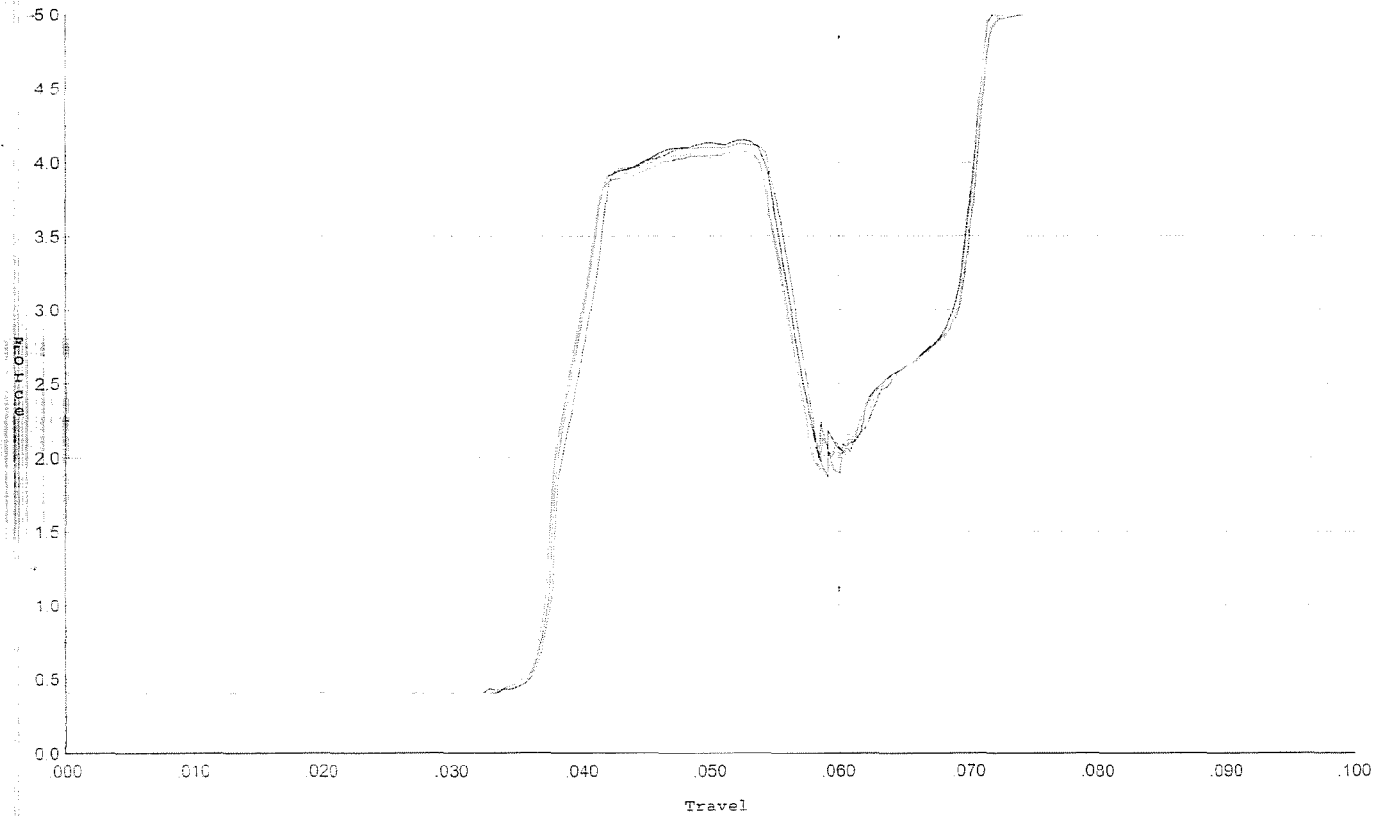
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.996	0.054	0.038	0.036	0.060		Set Trigger
2	3.077	0.056	0.038	0.035	0.063		Set Trigger
3	3.058	0.055	0.038	0.036	0.063		Set Trigger
4	3.040	0.055	0.038	0.036	0.062		Set Trigger
5	3.037	0.056	0.038	0.035	0.064		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



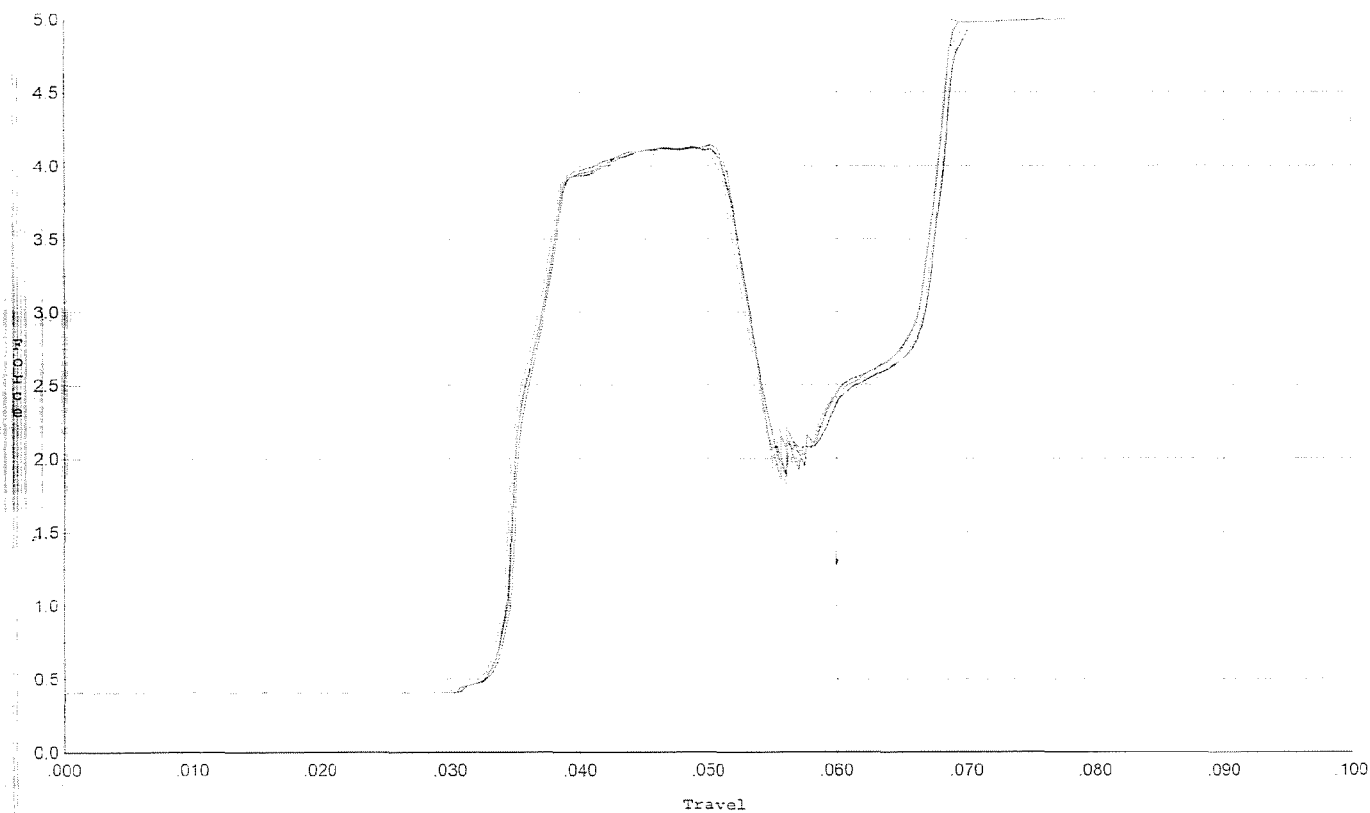
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.056	0.037	0.033	0.084		Set Trigger
2	4.153	0.055	0.037	0.033	0.083		Set Trigger
3	4.074	0.056	0.036	0.033	0.084		Set Trigger
4	4.072	0.055	0.036	0.033	0.084		Set Trigger
5	4.064	0.054	0.036	0.034	0.081		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



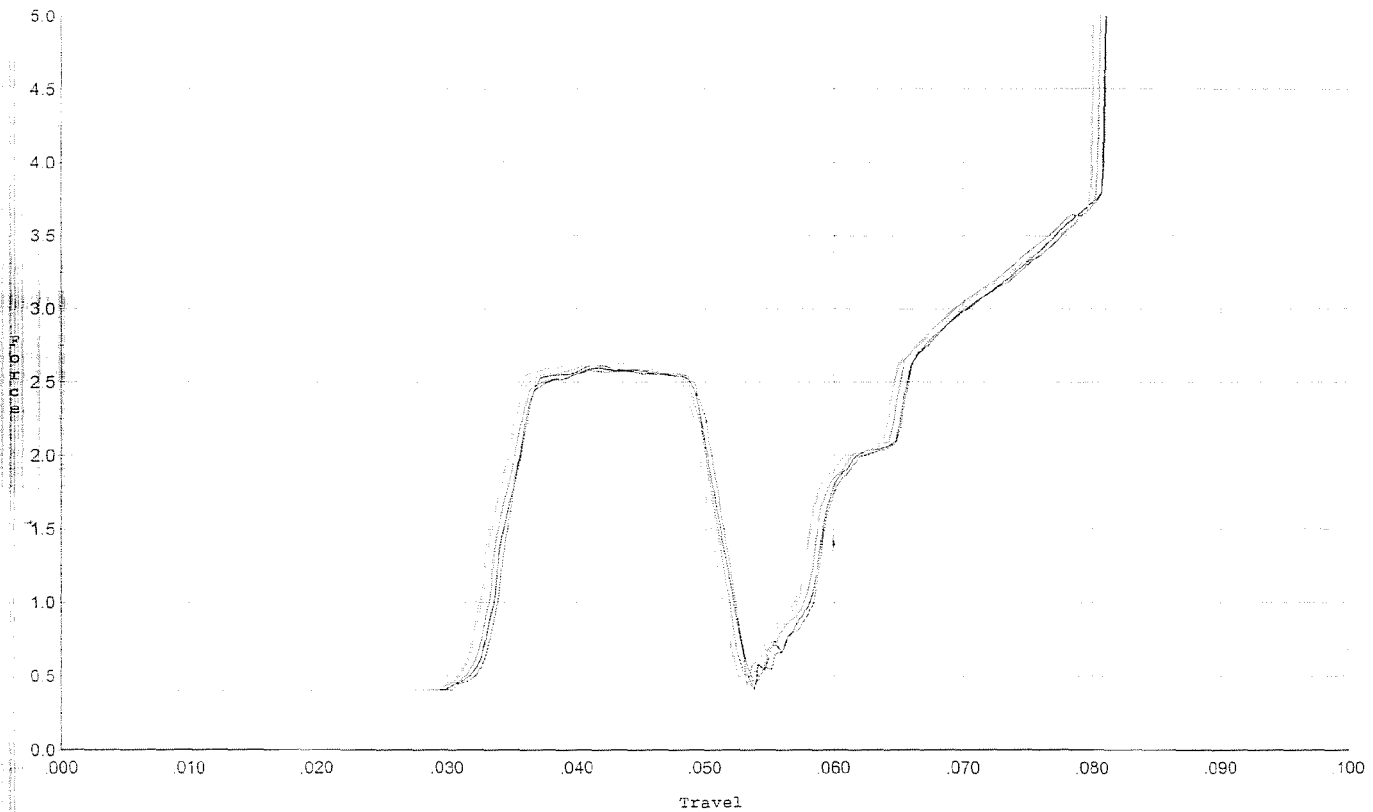
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.051	0.034	0.034	0.081		Set Trigger
2	4.126	0.052	0.033	0.034	0.082		Set Trigger
3	4.117	0.052	0.034	0.034	0.082		Set Trigger
4	4.104	0.052	0.033	0.033	0.083		Set Trigger
5	4.082	0.051	0.033	0.034	0.080		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



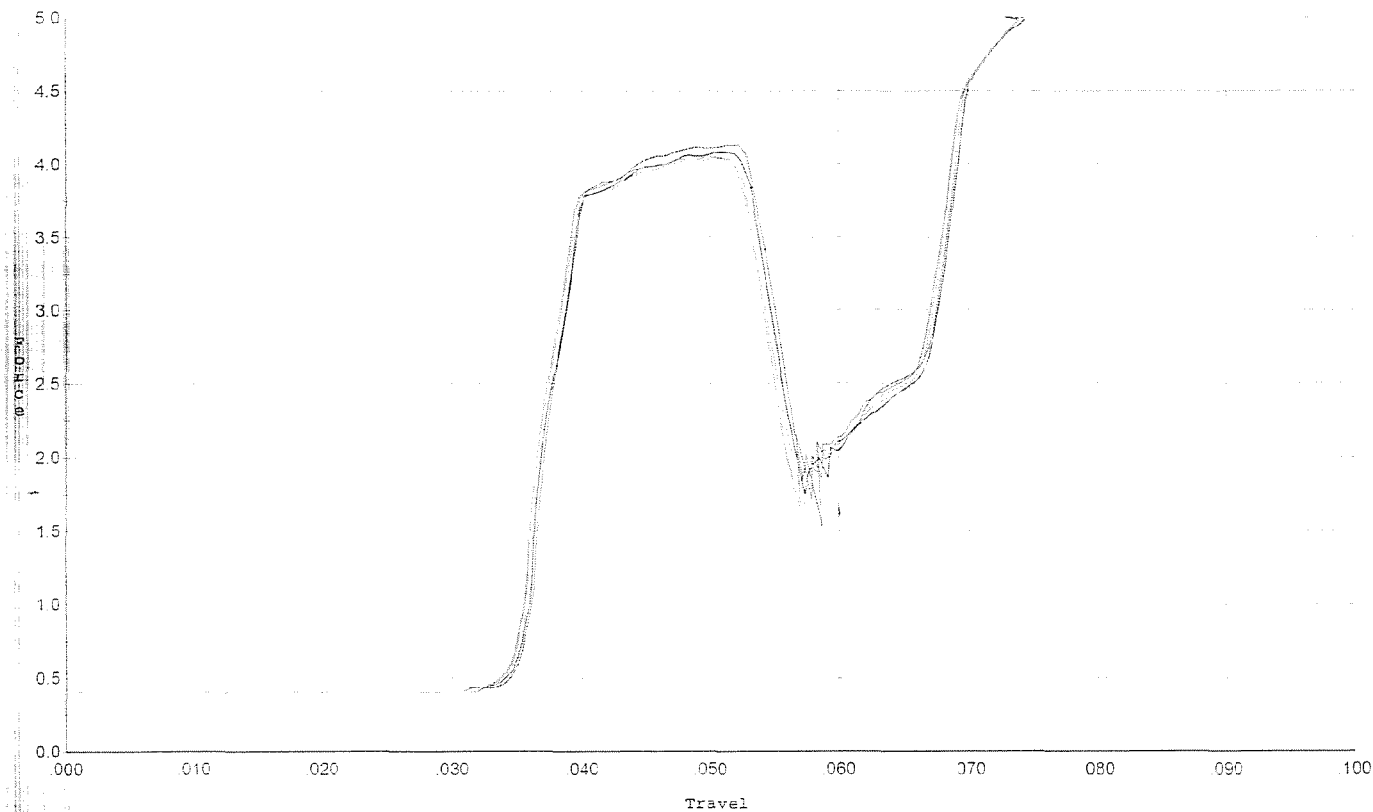
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.050	0.033	0.035	0.054		Set Trigger
2	2.598	0.049	0.033	0.035	0.053		Set Trigger
3	2.577	0.050	0.032	0.034	0.054		Set Trigger
4	2.662	0.049	0.031	0.034	0.054		Set Trigger
5	2.612	0.049	0.032	0.035	0.054		Set Trigger

Aug 261

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.054	0.035	0.029	0.084		Set Trigger
2	4.084	0.053	0.035	0.029	0.081		Set Trigger
3	4.052	0.053	0.035	0.030	0.081		Set Trigger
4	4.066	0.053	0.035	0.030	0.080		Set Trigger
5	4.039	0.053	0.035	0.030	0.080		Set Trigger

Avg 4.07