

6679 4481

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



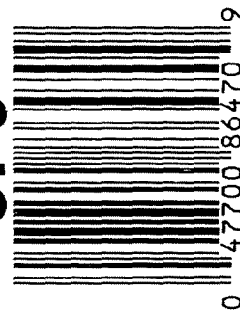
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794481

UPC



BM FORM

GUN SERIAL #

66794481

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	SP
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DA
542	APPLY COATINGS (BARREL ACTION)		1-2-09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

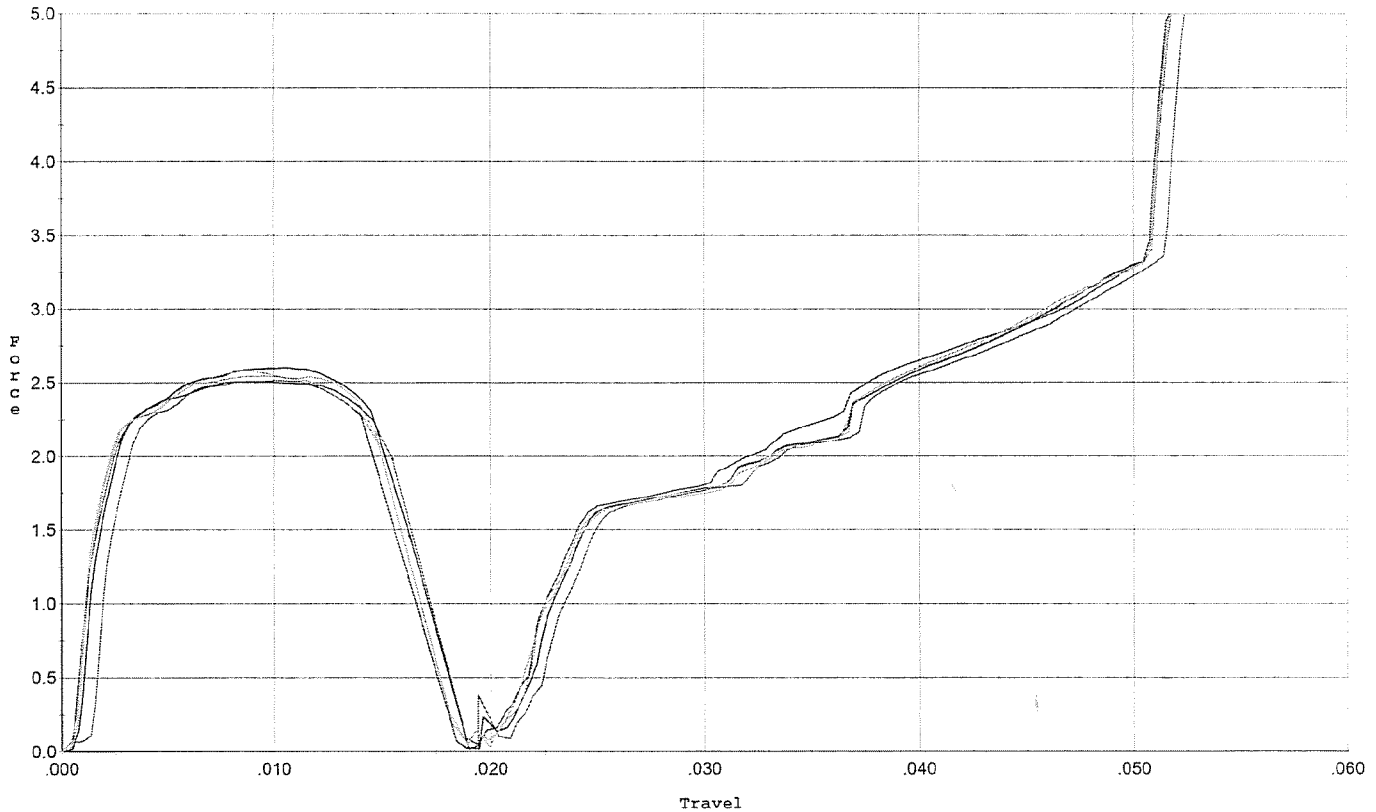
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-16-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-16-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-16-09	RJ
	J) ASSEMBLE STOCK		2-5-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-16-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-9-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-9-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-16-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.30</u> <u>2.24</u> <u>2.26</u> <u>2.25</u>	2-16-09	WW
	C) FUNCTION		2-16-09	RJ
690	PACK		2/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



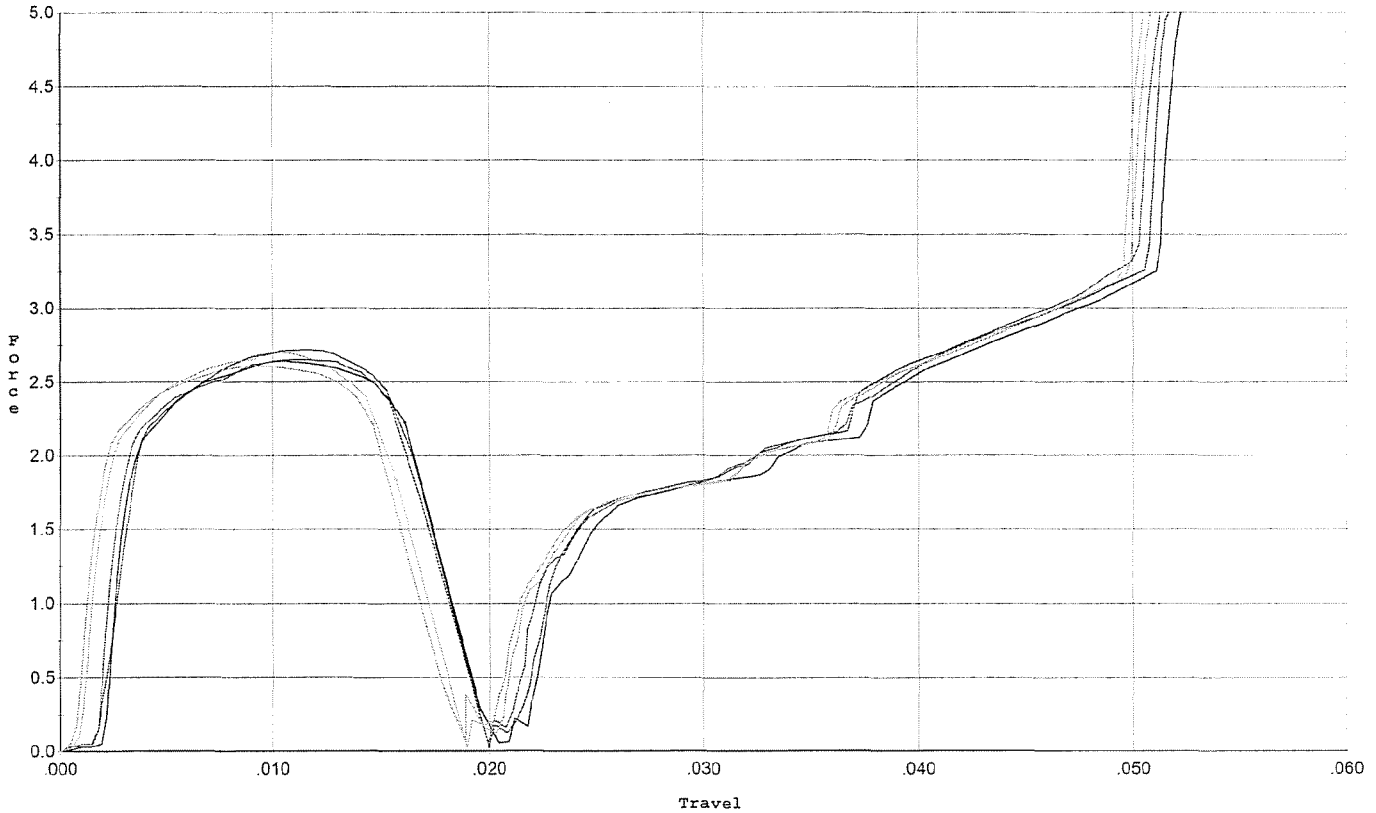
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.016	0.00	0.040	0.032		Set Trigger
2	2.603	0.016	0.00	0.040	0.033		Set Trigger
3	2.515	0.015	0.00	0.040	0.030		Set Trigger
4	2.545	0.015	0.00	0.040	0.030		Set Trigger
5	2.584	0.015	0.00	0.040	0.030		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles/- .50 lb



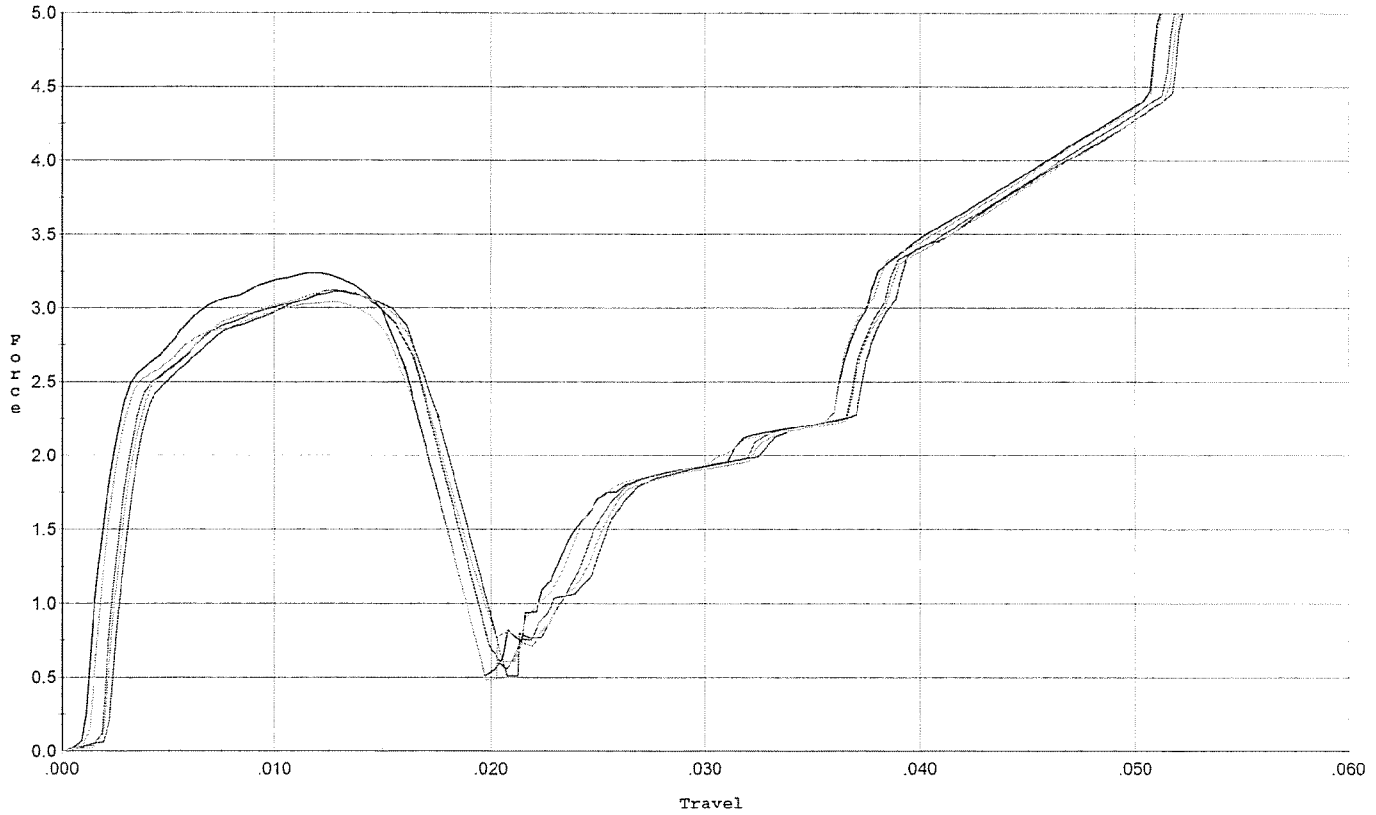
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.016	0.002	0.038	0.032		Set Trigger
2	2.644	0.016	0.00	0.039	0.031		Set Trigger
3	2.653	0.017	0.00	0.038	0.034		Set Trigger
4	2.698	0.016	0.00	0.038	0.032		Set Trigger
5	2.608	0.015	0.00	0.039	0.030		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



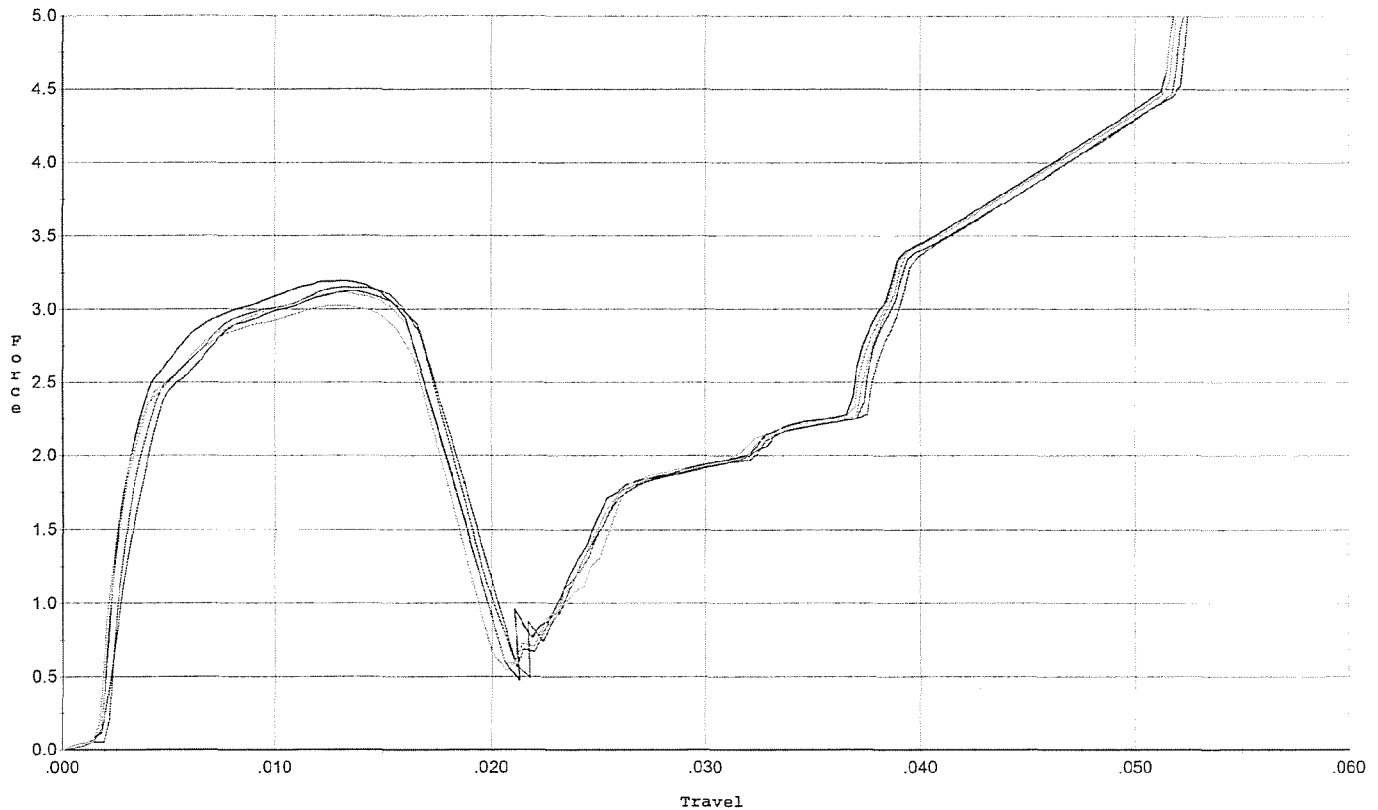
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.018	0.00	0.037	0.038		Set Trigger
2	3.236	0.016	0.00	0.037	0.039		Set Trigger
3	3.113	0.016	0.00	0.037	0.037		Set Trigger
4	3.042	0.016	0.00	0.037	0.037		Set Trigger
5	3.123	0.016	0.00	0.037	0.036		Set Trigger

A.3-12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



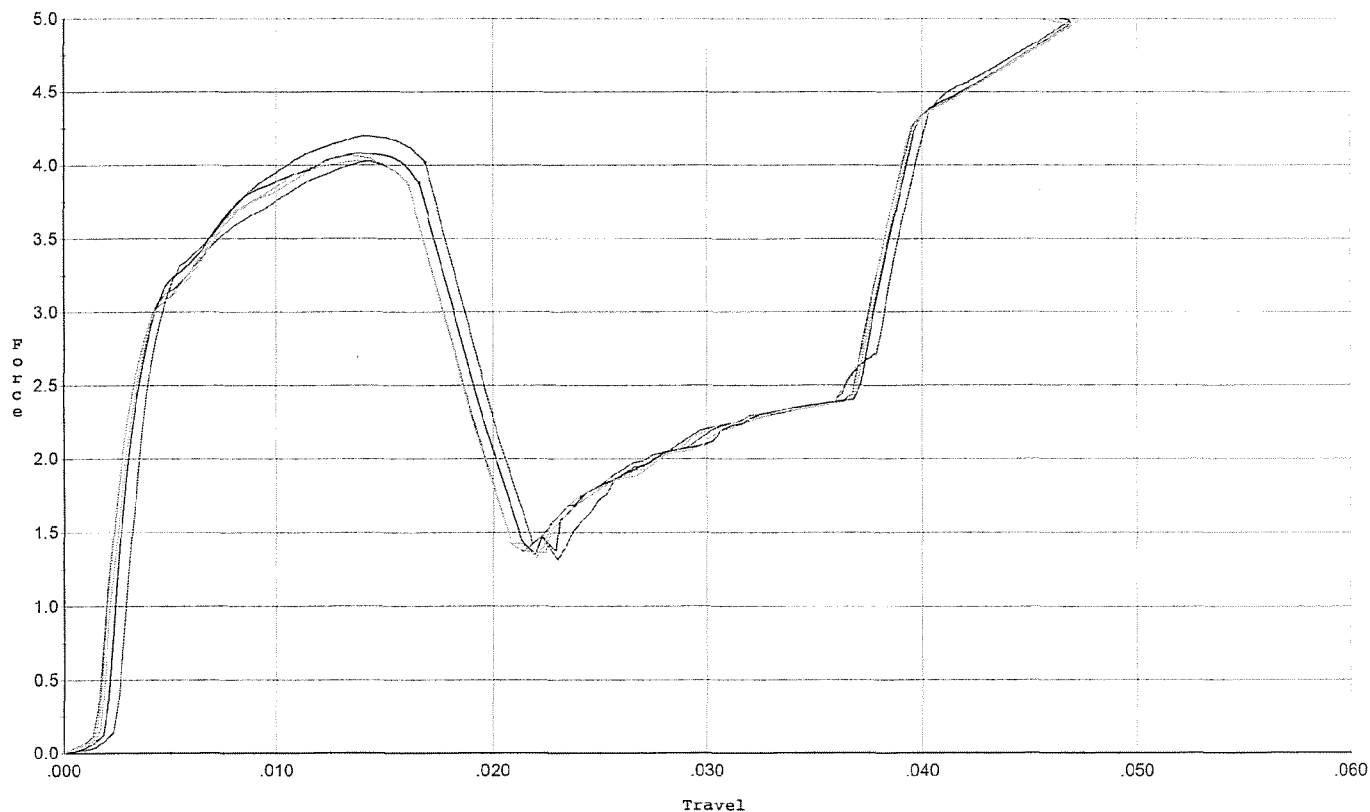
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.019	0.00	0.037	0.041		Set Trigger
2	3.193	0.018	0.00	0.037	0.041		Set Trigger
3	3.151	0.017	0.00	0.038	0.037		Set Trigger
4	3.113	0.018	0.00	0.037	0.041		Set Trigger
5	3.021	0.016	0.00	0.038	0.036		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



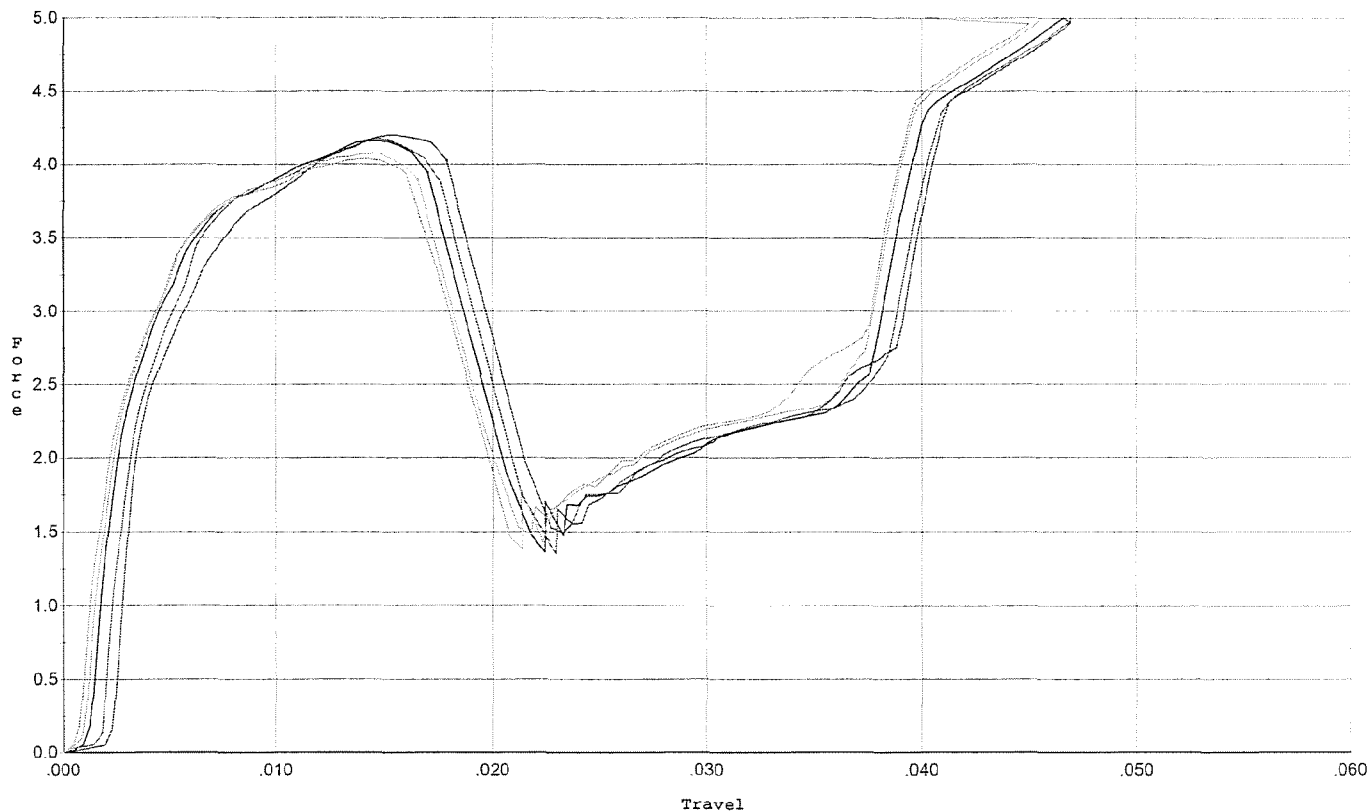
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.017	0.00	0.036	0.048		Set Trigger
2	4.082	0.017	0.00	0.036	0.047		Set Trigger
3	4.026	0.016	0.00	0.036	0.045		Set Trigger
4	4.031	0.016	0.00	0.036	0.045		Set Trigger
5	4.061	0.016	0.00	0.036	0.046		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



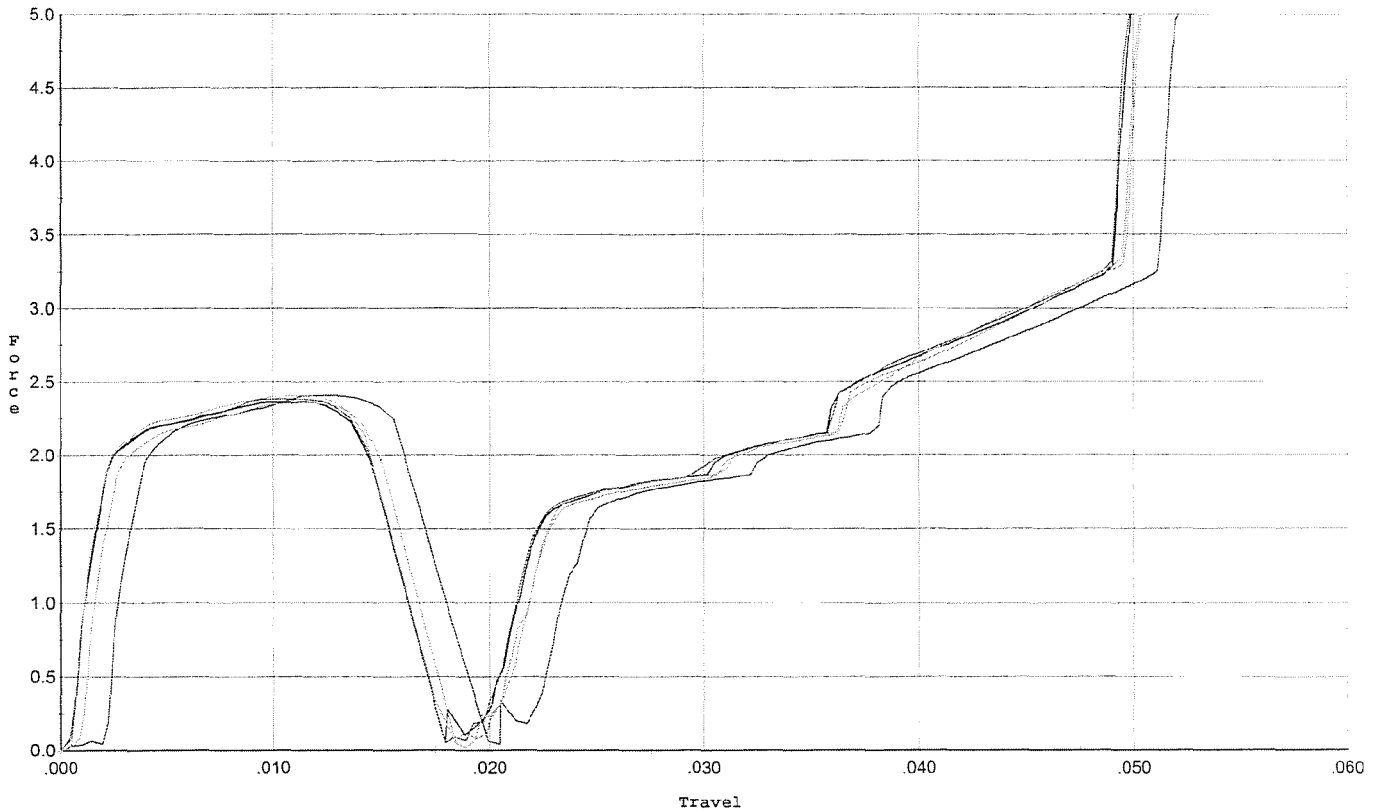
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.018	0.00	0.036	0.051		Set Trigger
2	4.161	0.017	0.00	0.036	0.050		Set Trigger
3	4.176	0.018	0.00	0.036	0.051		Set Trigger
4	4.074	0.017	0.00	0.036	0.049		Set Trigger
5	4.036	0.018	0.00	0.035	0.052		Set Trigger

A-4012

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



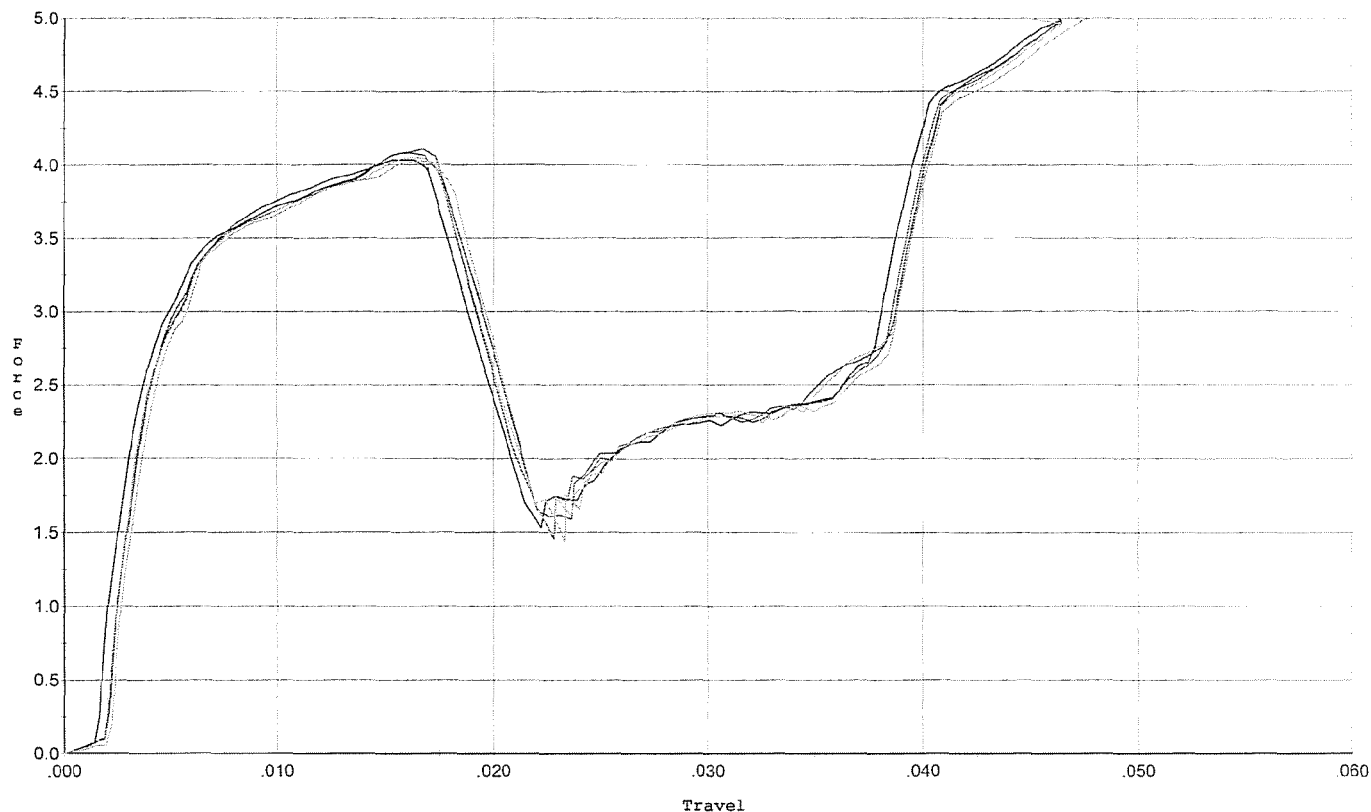
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.016	0.00	0.039	0.027		Set Trigger
2	2.367	0.015	0.00	0.039	0.028		Set Trigger
3	2.383	0.014	0.00	0.039	0.027		Set Trigger
4	2.409	0.014	0.00	0.039	0.027		Set Trigger
5	2.358	0.015	0.00	0.039	0.027		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.019	0.00	0.035	0.054		Set Trigger
2	4.034	0.017	0.00	0.036	0.048		Set Trigger
3	4.080	0.018	0.00	0.035	0.049		Set Trigger
4	4.048	0.017	0.00	0.036	0.048		Set Trigger
5	4.025	0.018	0.00	0.036	0.050		Set Trigger

A-4.05