

G 679 4487

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

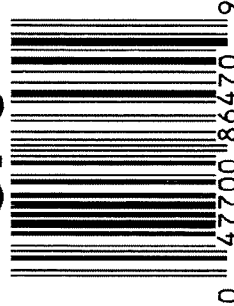
24"

CAPACITY

6

G6794487

UPC



BM FORM

GUN SERIAL #

G6794487

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1-24-09	RT
490	MAGNAFLUX BOLT		1-24-09	RT
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DS
542	APPLY COATINGS (BARREL ACTION)		2-3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

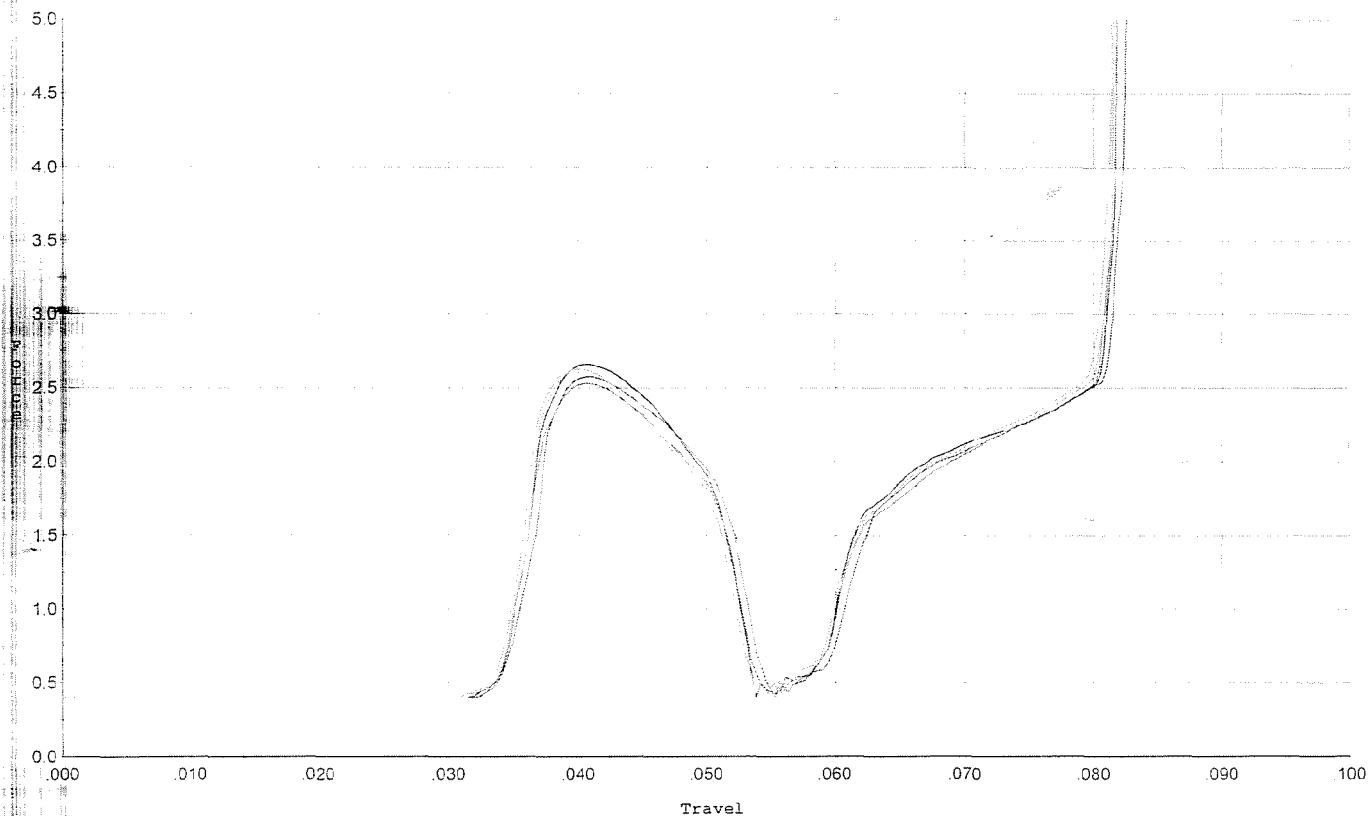
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-20-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-20-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-20-09	L N
	J) ASSEMBLE STOCK		2-20-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-20-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-17-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.70</u> <u>2.61</u> <u>2.70</u> <u>2.51</u>	2-18-09	N N
	C) FUNCTION		2-20-09	L N
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



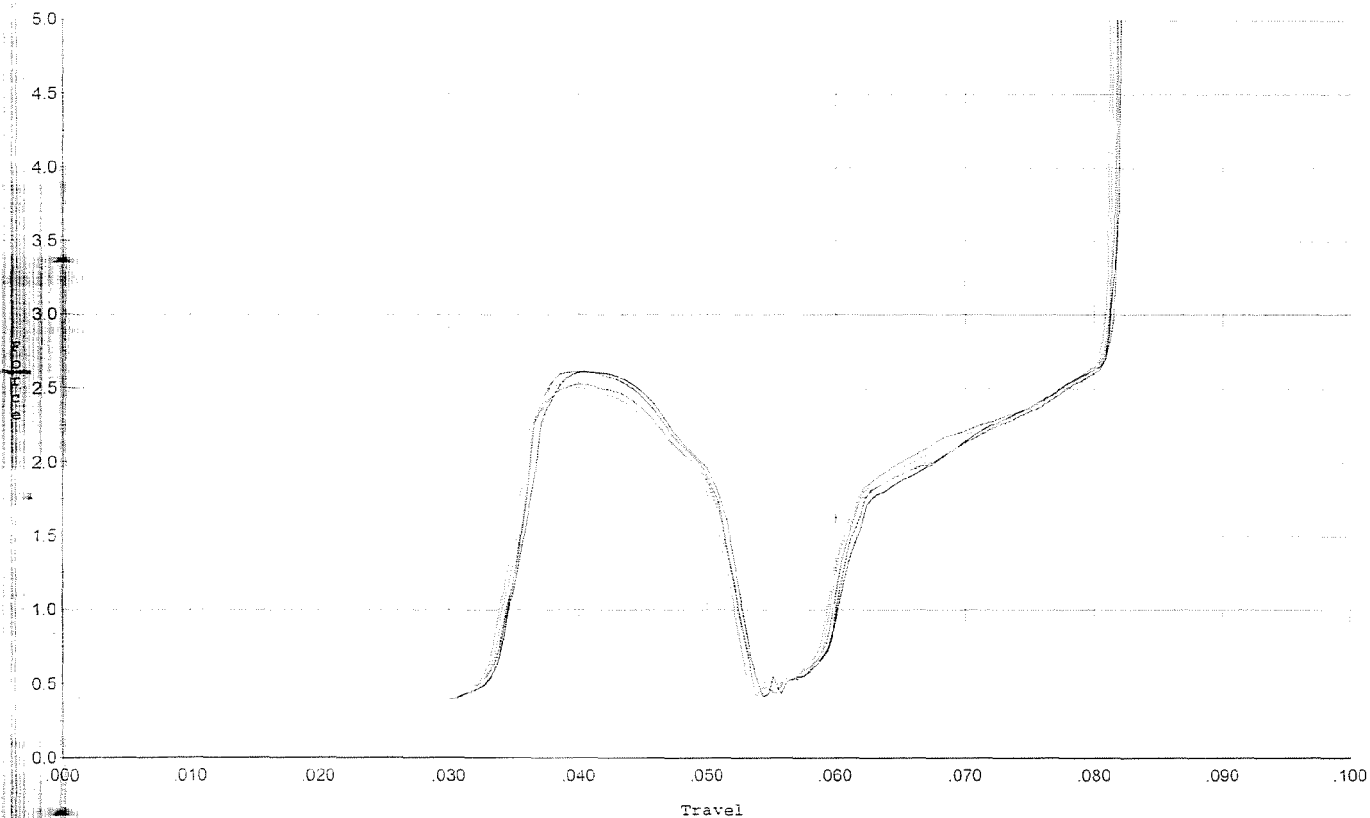
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.052	0.034	0.036	0.051		Set Trigger
2	2.658	0.052	0.034	0.036	0.052		Set Trigger
3	2.532	0.052	0.034	0.036	0.050		Set Trigger
4	2.631	0.051	0.034	0.036	0.050		Set Trigger
5	2.628	0.051	0.034	0.035	0.051		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



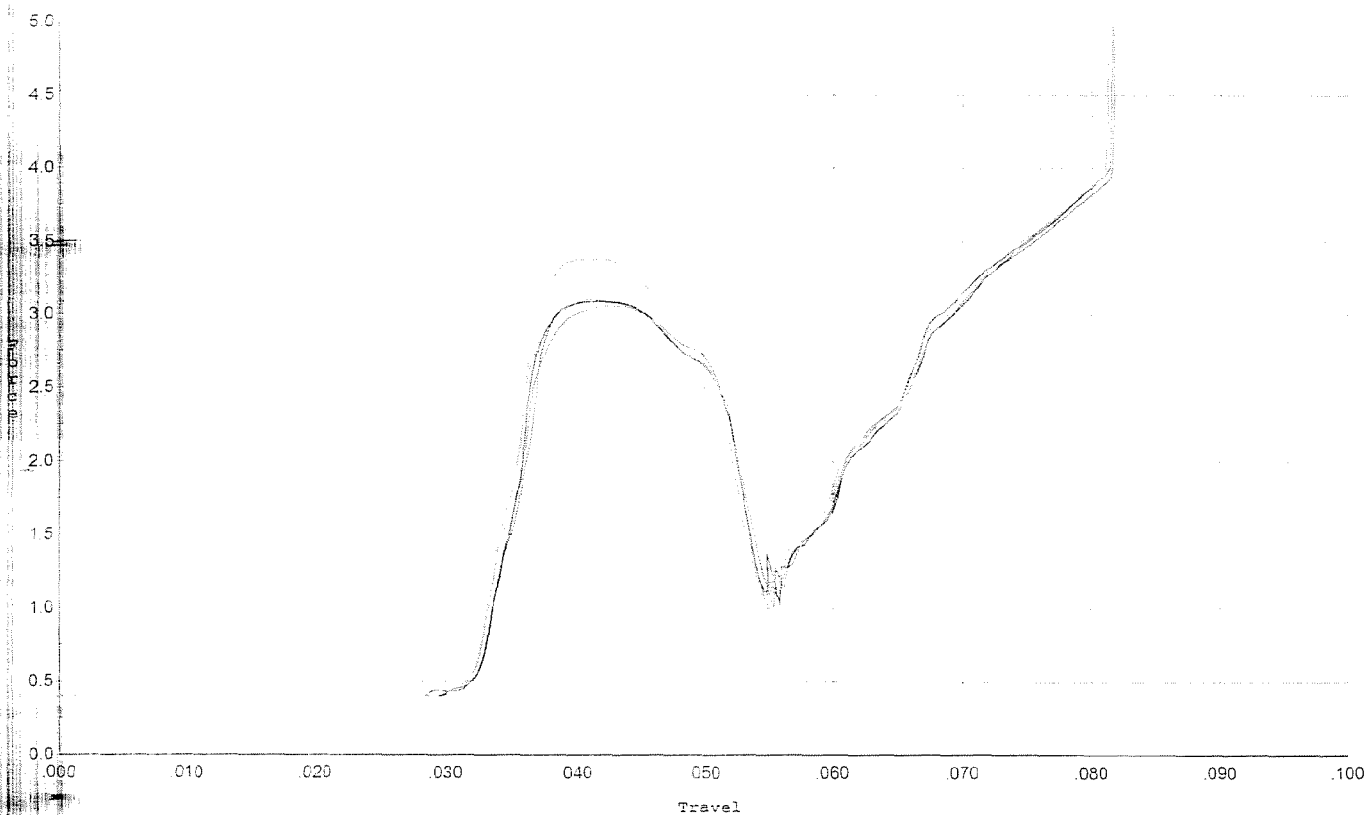
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.051	0.034	0.036	0.052		Set Trigger
2	2.612	0.052	0.034	0.035	0.052		Set Trigger
3	2.530	0.051	0.034	0.036	0.051		Set Trigger
4	2.547	0.051	0.033	0.035	0.051		Set Trigger
5	2.509	0.052	0.033	0.035	0.052		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



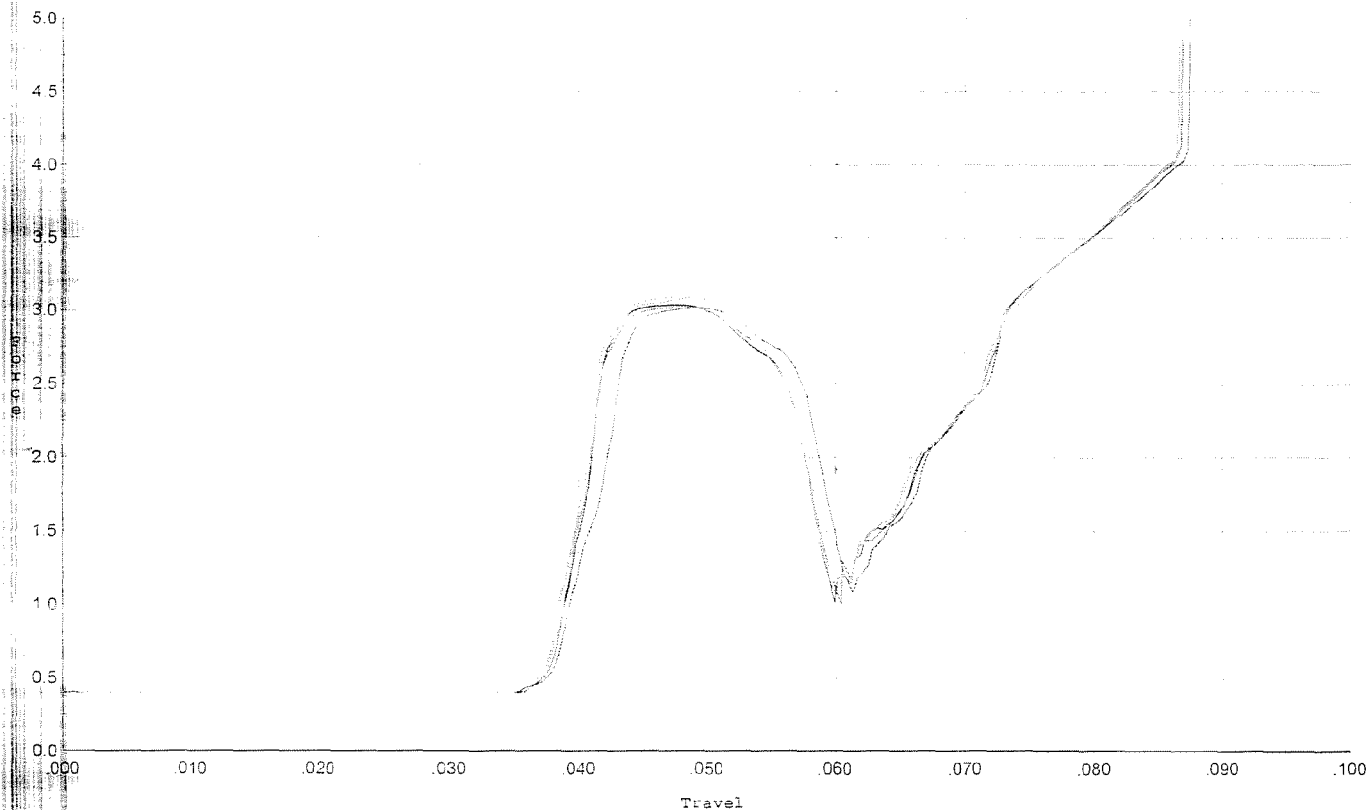
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.052	0.033	0.034	0.064		Set Trigger
2	3.091	0.052	0.033	0.034	0.064		Set Trigger
3	3.059	0.052	0.033	0.034	0.063		Set Trigger
4	3.131	0.051	0.032	0.034	0.064		Set Trigger
5	3.375	0.051	0.032	0.034	0.066		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



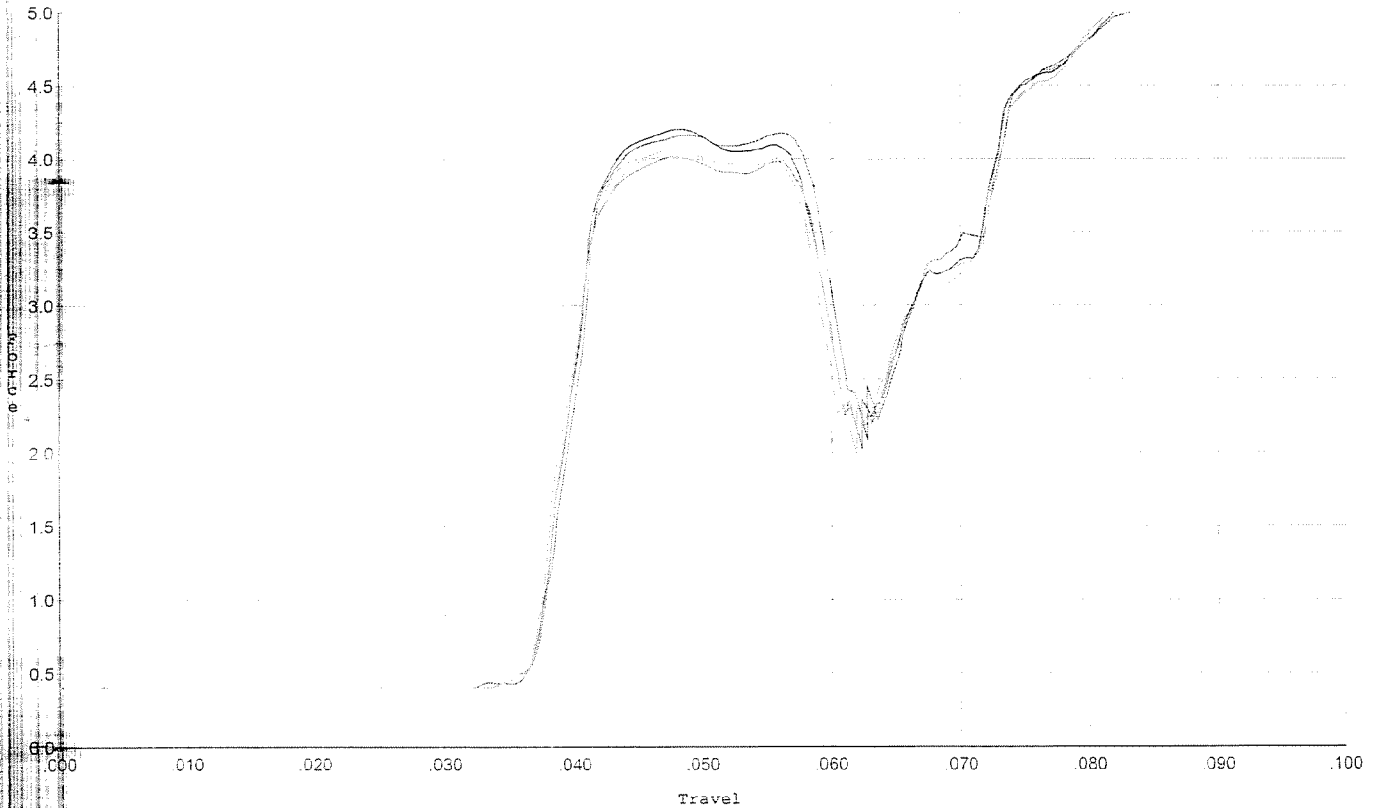
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.058	0.038	0.035	0.066		Set Trigger
2	3.036	0.057	0.038	0.035	0.065		Set Trigger
3	3.025	0.057	0.038	0.035	0.065		Set Trigger
4	3.089	0.058	0.038	0.035	0.068		Set Trigger
5	3.094	0.057	0.038	0.035	0.067		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



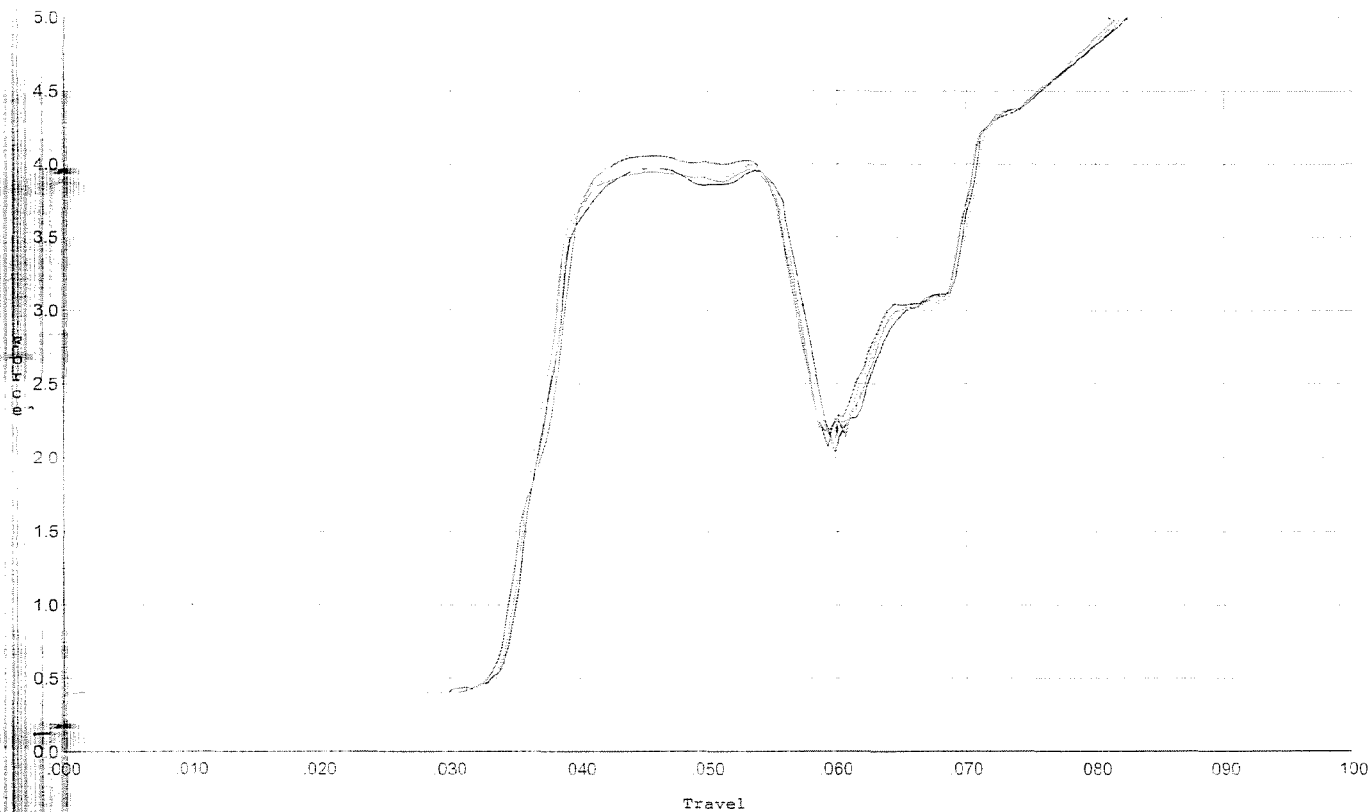
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.059	0.037	0.031	0.096		Set Trigger
2	4.203	0.059	0.037	0.031	0.096		Set Trigger
3	4.015	0.059	0.037	0.031	0.093		Set Trigger
4	4.013	0.059	0.037	0.031	0.093		Set Trigger
5	4.051	0.058	0.037	0.031	0.093		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



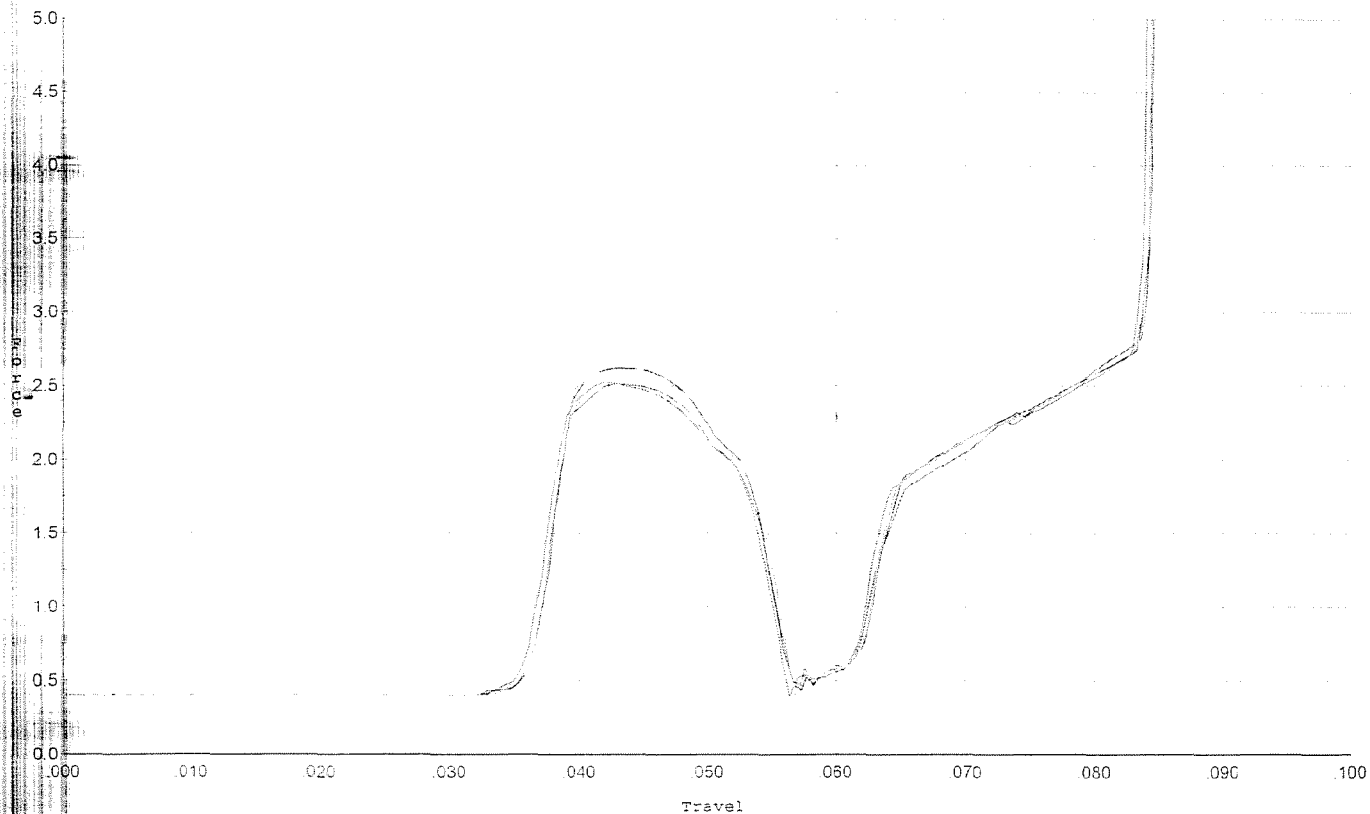
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.055	0.034	0.032	0.090		Set Trigger
2	3.970	0.057	0.034	0.031	0.094		Set Trigger
3	3.966	0.057	0.034	0.031	0.093		Set Trigger
4	4.080	0.056	0.034	0.031	0.093		Set Trigger
5	4.000	0.056	0.034	0.032	0.092		Set Trigger

Aug 401

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



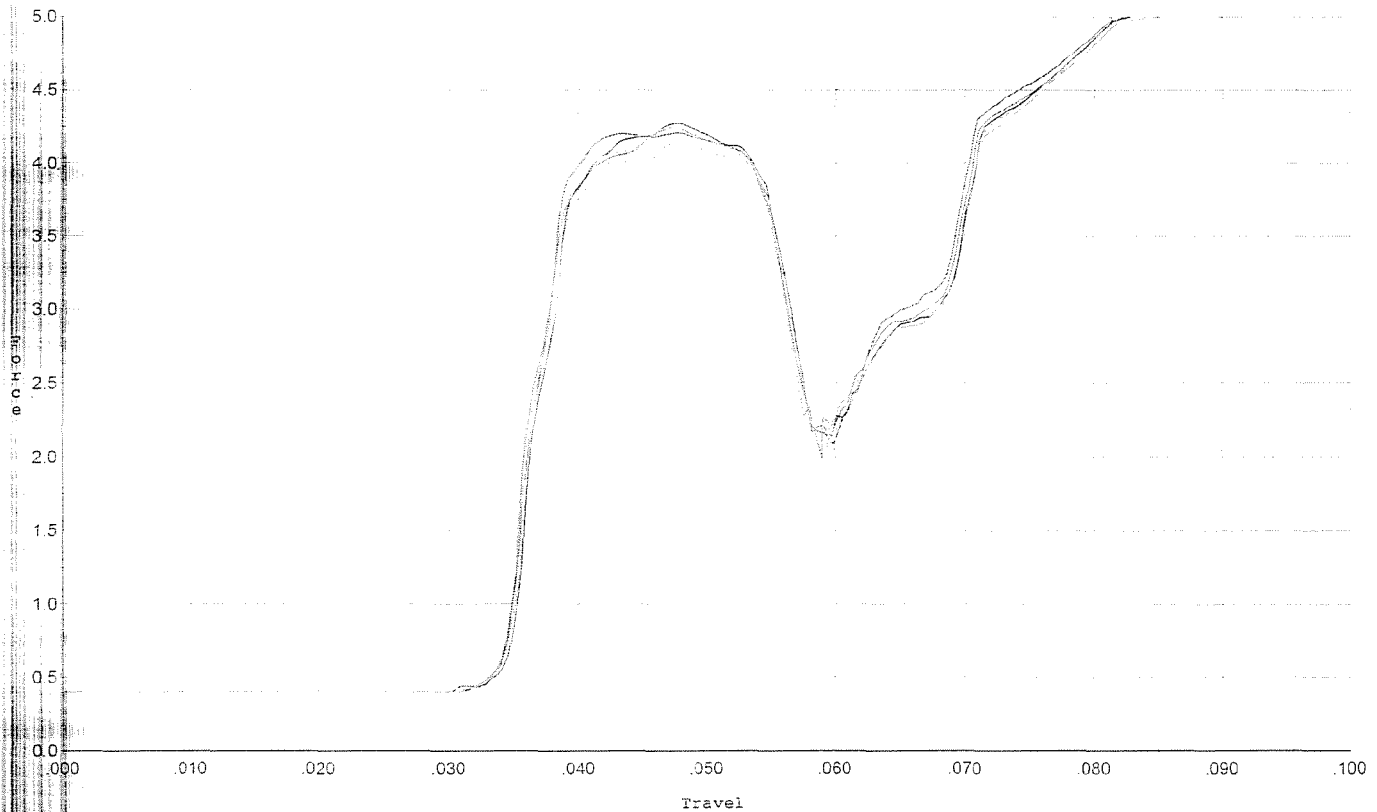
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.054	0.036	0.036	0.053		Set Trigger
2	2.616	0.054	0.036	0.036	0.054		Set Trigger
3	2.524	0.055	0.036	0.036	0.054		Set Trigger
4	2.499	0.055	0.036	0.036	0.054		Set Trigger
5	2.637	0.055	0.036	0.036	0.055		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.055	0.034	0.032	0.092		Set Trigger
2	4.272	0.056	0.035	0.032	0.094		Set Trigger
3	4.245	0.055	0.034	0.032	0.092		Set Trigger
4	4.242	0.055	0.034	0.033	0.091		Set Trigger
5	4.144	0.055	0.034	0.033	0.090		Set Trigger

AVG 4.22