

G6794492

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6794492

owner registration sticker



G6794492

BM FORM

ORDER NO.

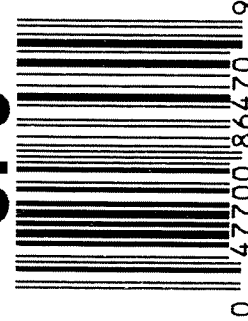
86470

BARREL LENGTH

24"

CAPACITY

6

G6794492**UPC**

GUN SERIAL # G6794492

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/24/09	(K)
490	MAGNAFLUX BOLT		1/25/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	SP
542	APPLY COATINGS (BARREL ACTION)		23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

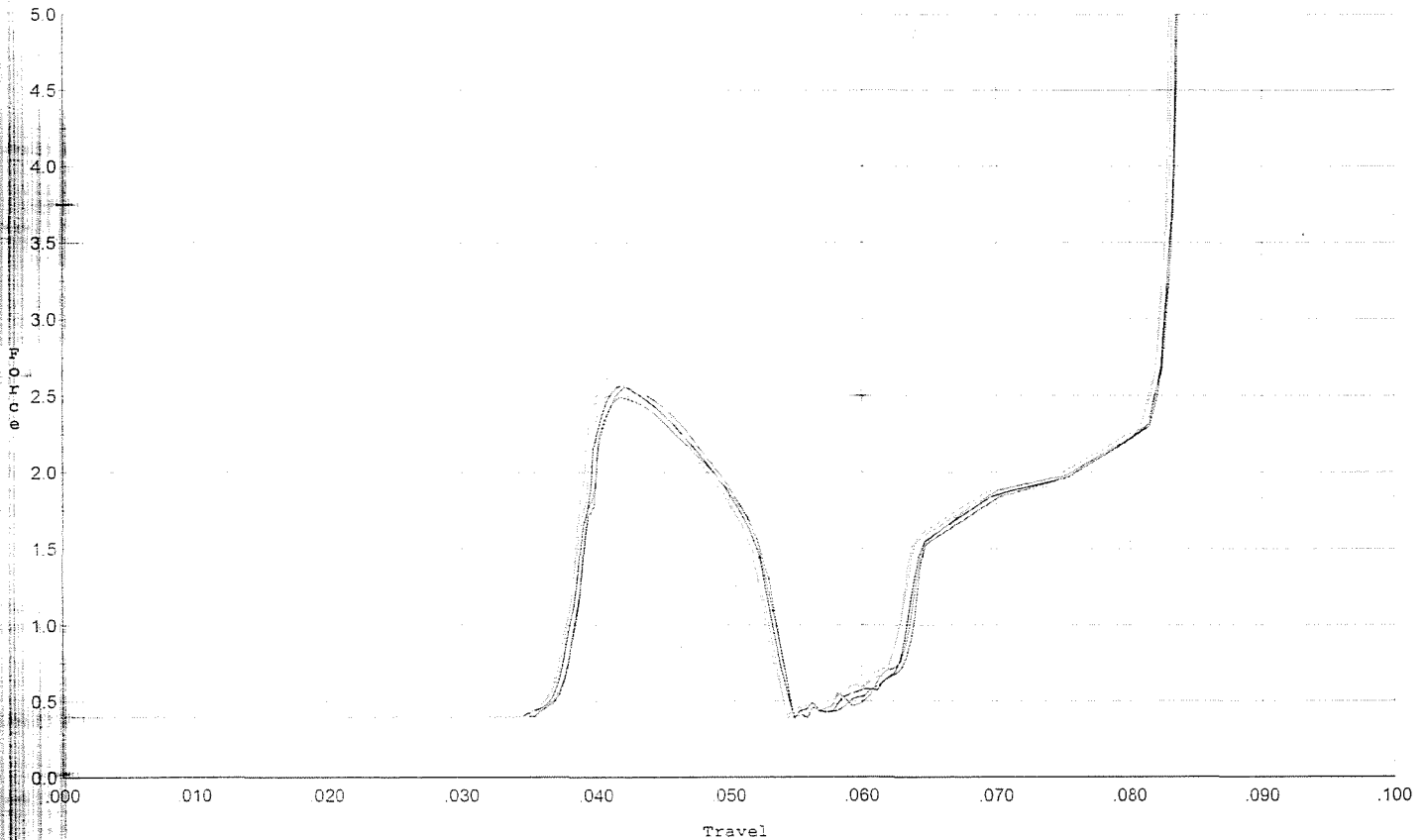
F004 REV 5/2006

BARBER - M24 0072173									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-20-09	LD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	2-20-09	LD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.025</u>	2-20-09	LD		
	J) ASSEMBLE STOCK					2-4-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-20-09	LD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-17-09	LD		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-17-09	SH		
670	FINAL INSPECTION A) HEADSPACE					2-20-09	LD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u>	<u>2.45</u>	<u>2.30</u>	<u>2.29</u>	<u>2.34</u>	2-18-09	N/A
	C) FUNCTION					2-20-09	LD		
690	PACK					2-27-09	TL		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



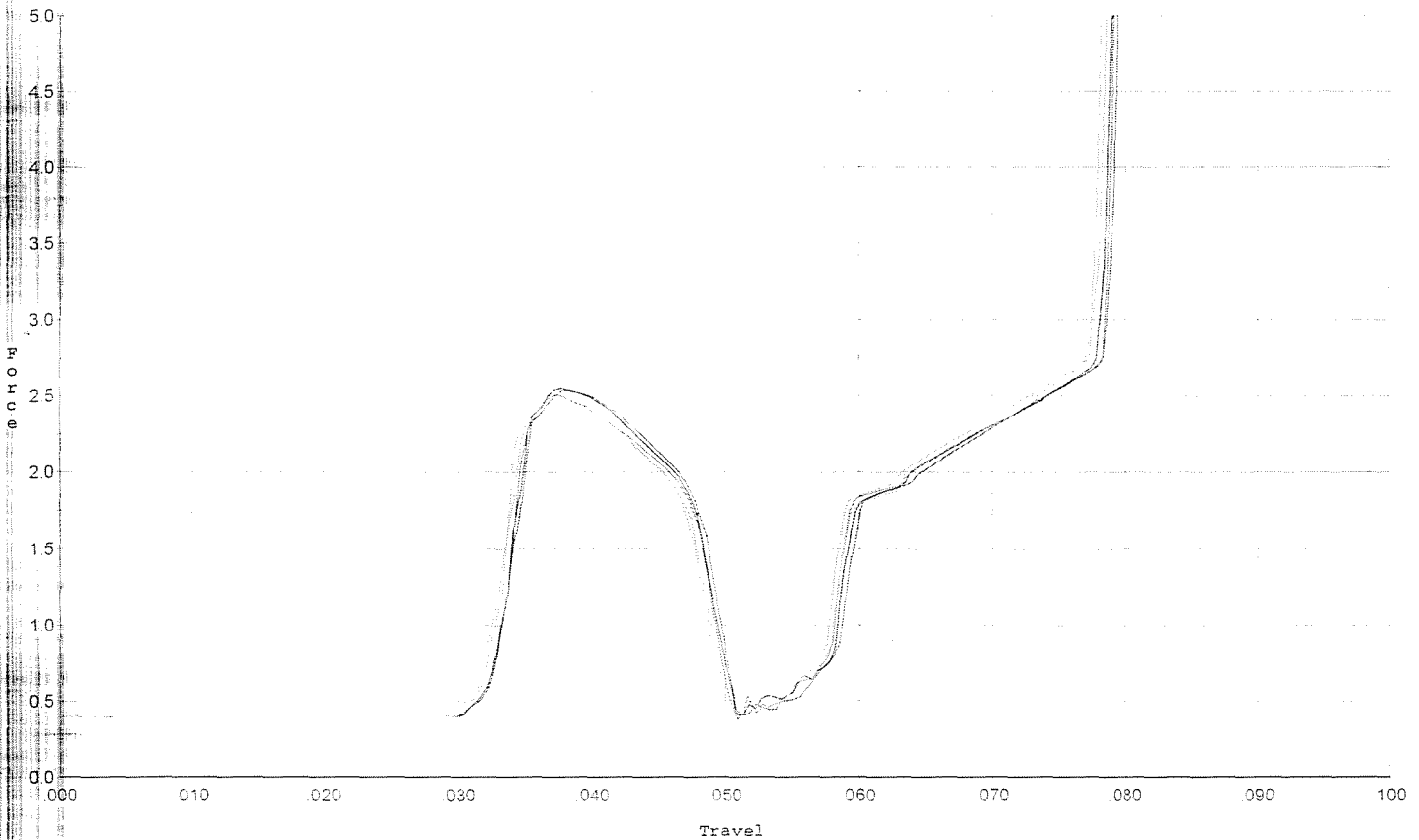
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.053	0.038	0.038	0.047		Set Trigger
2	2.567	0.052	0.037	0.037	0.046		Set Trigger
3	2.491	0.053	0.038	0.038	0.046		Set Trigger
4	2.568	0.053	0.037	0.037	0.046		Set Trigger
5	2.628	0.052	0.037	0.037	0.046		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



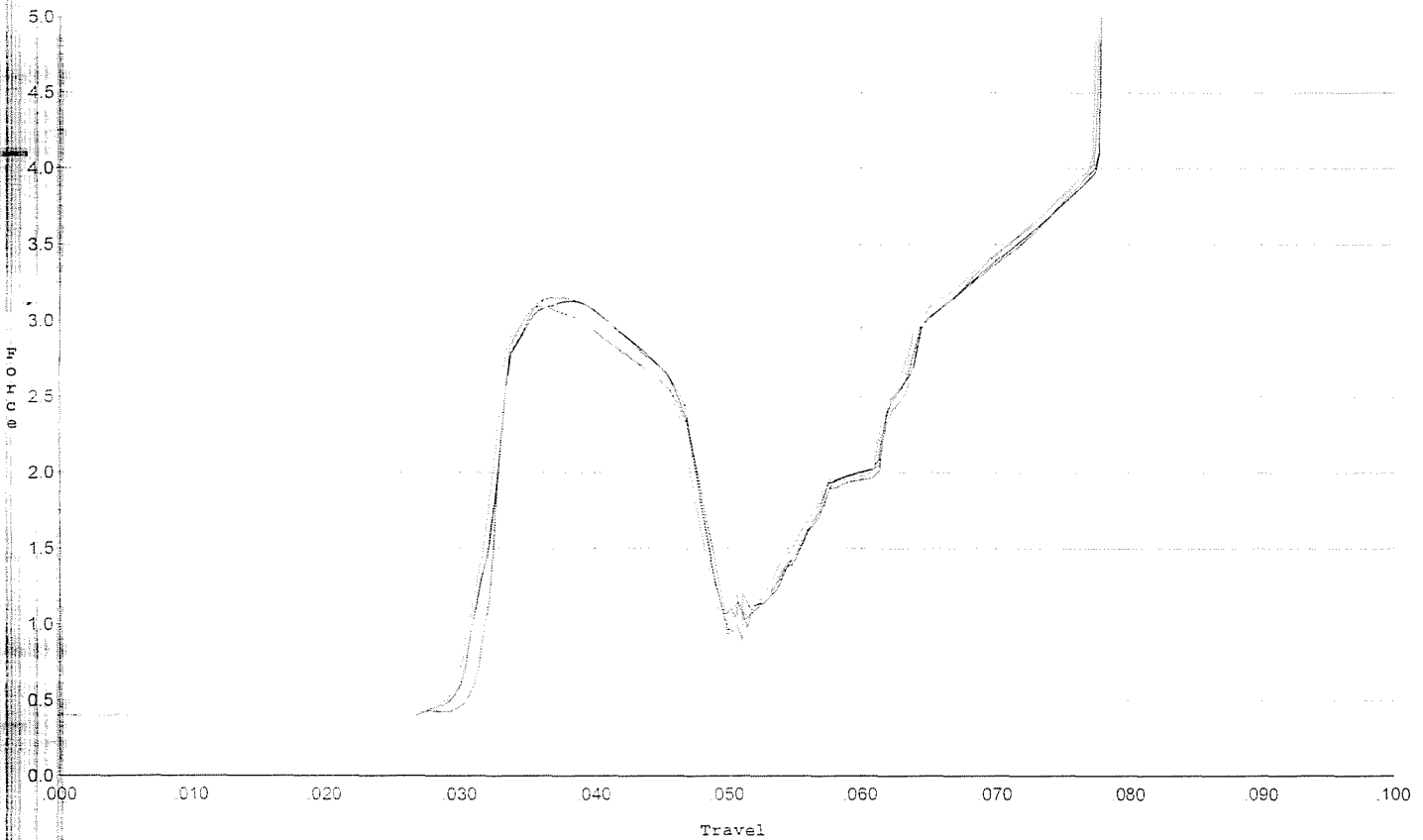
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.049	0.032	0.035	0.047		Set Trigger
2	2.548	0.048	0.032	0.035	0.046		Set Trigger
3	2.509	0.048	0.032	0.035	0.046		Set Trigger
4	2.465	0.047	0.032	0.035	0.046		Set Trigger
5	2.536	0.048	0.032	0.035	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



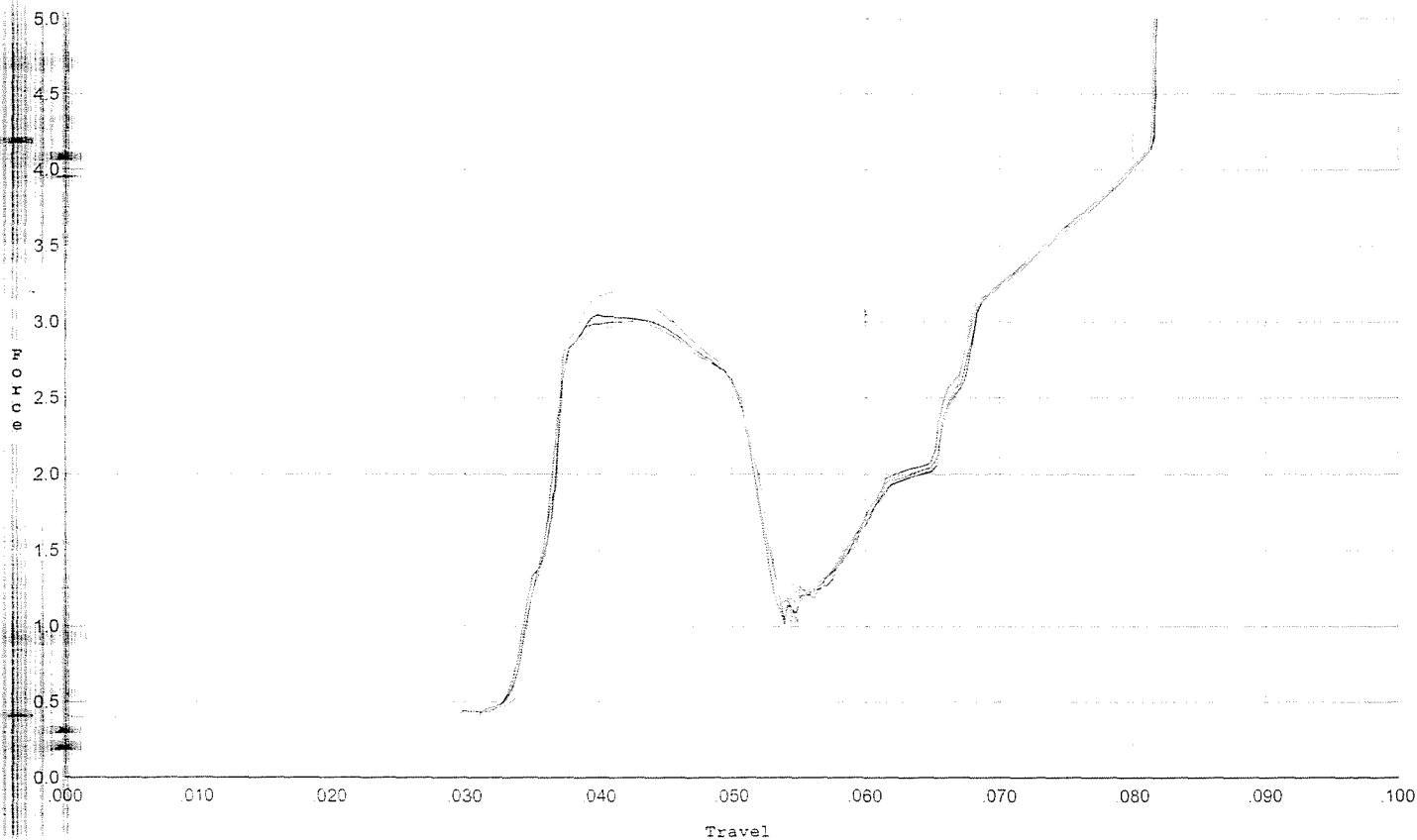
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.047	0.031	0.033	0.056		Set Trigger
2	3.127	0.047	0.030	0.033	0.057		Set Trigger
3	3.093	0.047	0.030	0.033	0.056		Set Trigger
4	3.119	0.046	0.030	0.033	0.056		Set Trigger
5	3.084	0.046	0.030	0.033	0.056		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



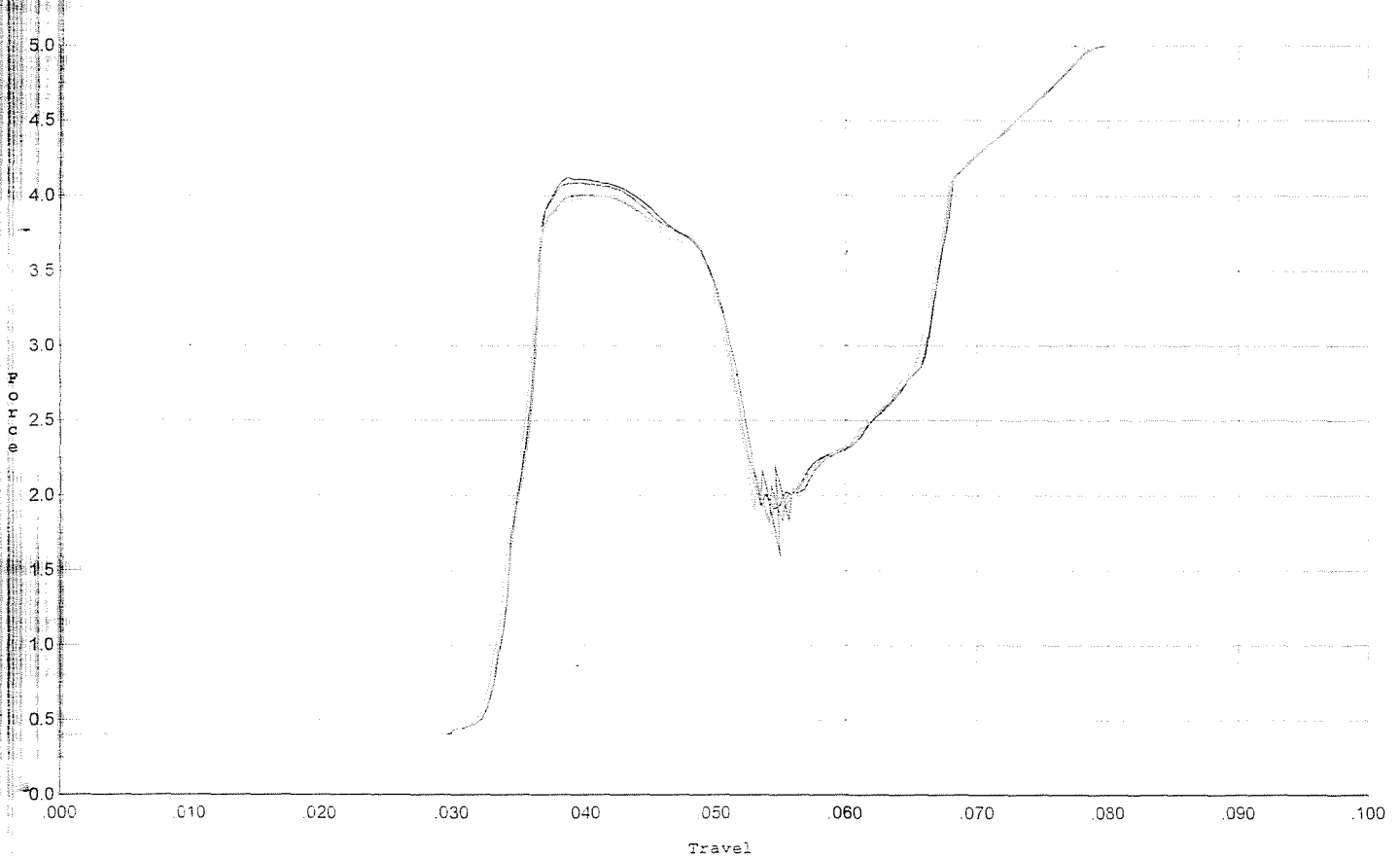
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.051	0.033	0.035	0.059		Set Trigger
2	3.047	0.052	0.034	0.035	0.060		Set Trigger
3	3.196	0.051	0.034	0.035	0.060		Set Trigger
4	3.201	0.052	0.034	0.035	0.061		Set Trigger
5	3.009	0.051	0.034	0.035	0.058		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



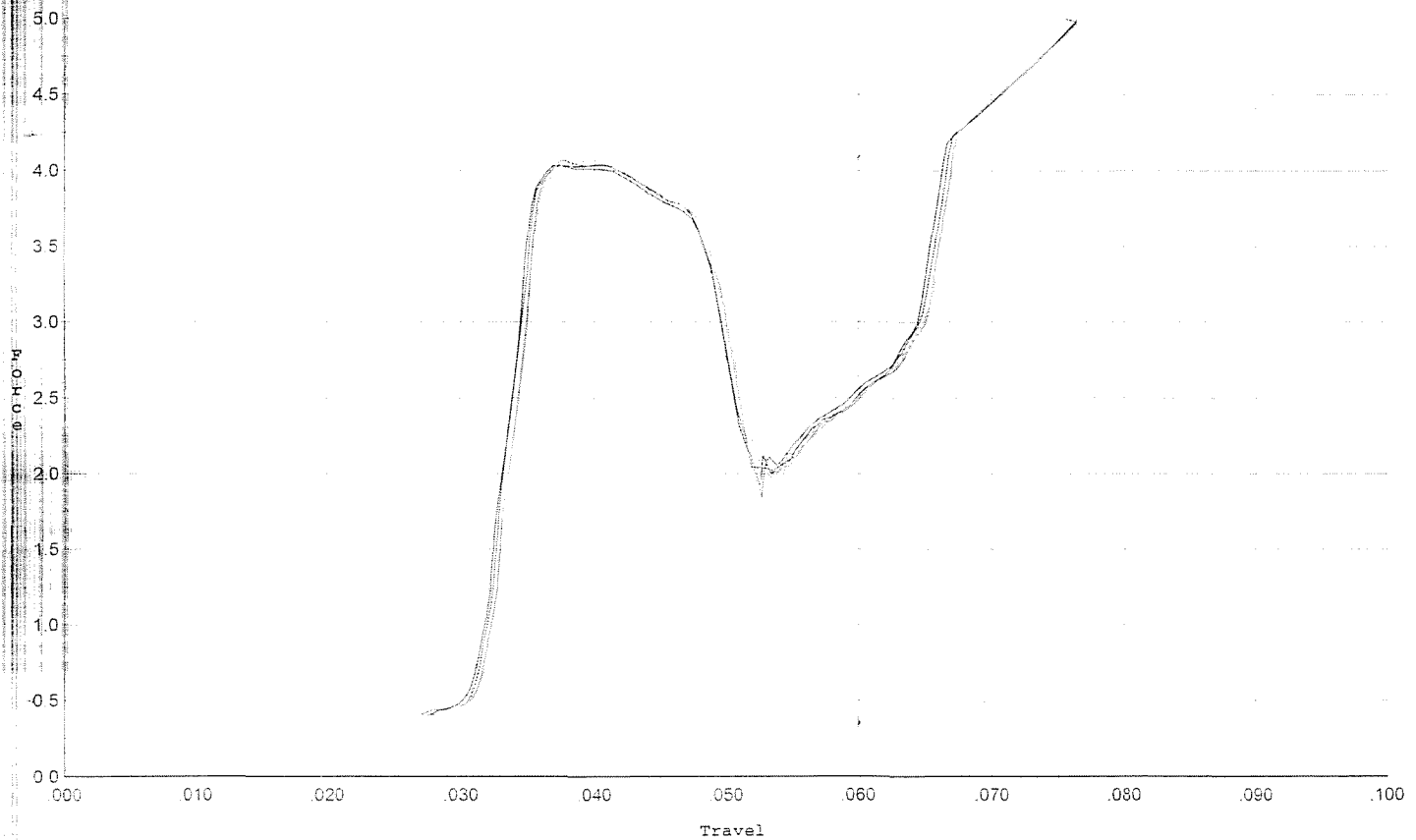
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.052	0.033	0.033	0.078		Set Trigger
2	4.118	0.051	0.033	0.034	0.076		Set Trigger
3	4.002	0.051	0.033	0.034	0.075		Set Trigger
4	4.011	0.051	0.033	0.033	0.075		Set Trigger
5	3.993	0.051	0.032	0.033	0.076		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



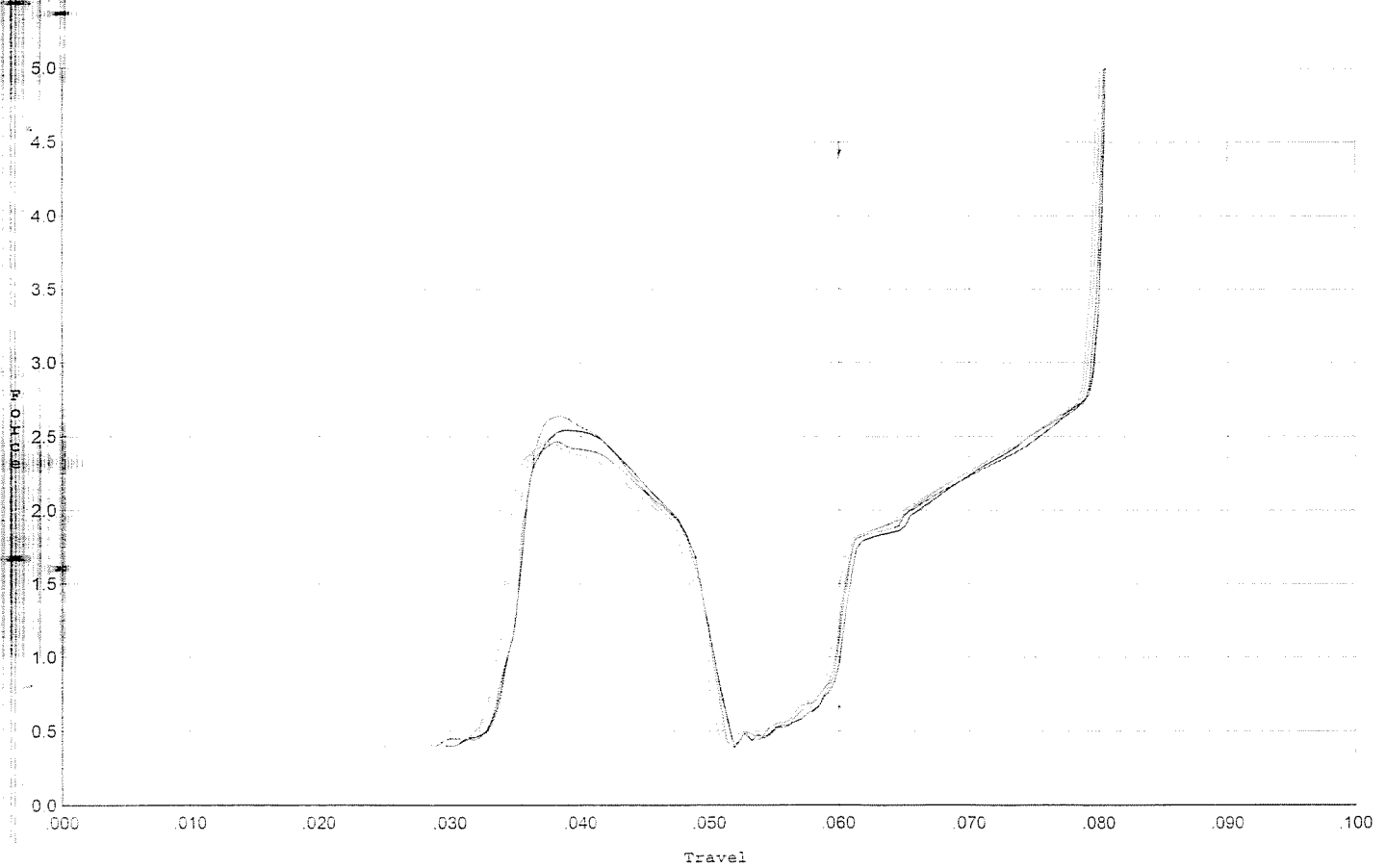
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.049	0.031	0.033	0.075		Set Trigger
2	4.037	0.049	0.031	0.033	0.076		Set Trigger
3	4.066	0.050	0.031	0.033	0.077		Set Trigger
4	4.039	0.049	0.032	0.033	0.076		Set Trigger
5	4.084	0.050	0.031	0.033	0.077		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



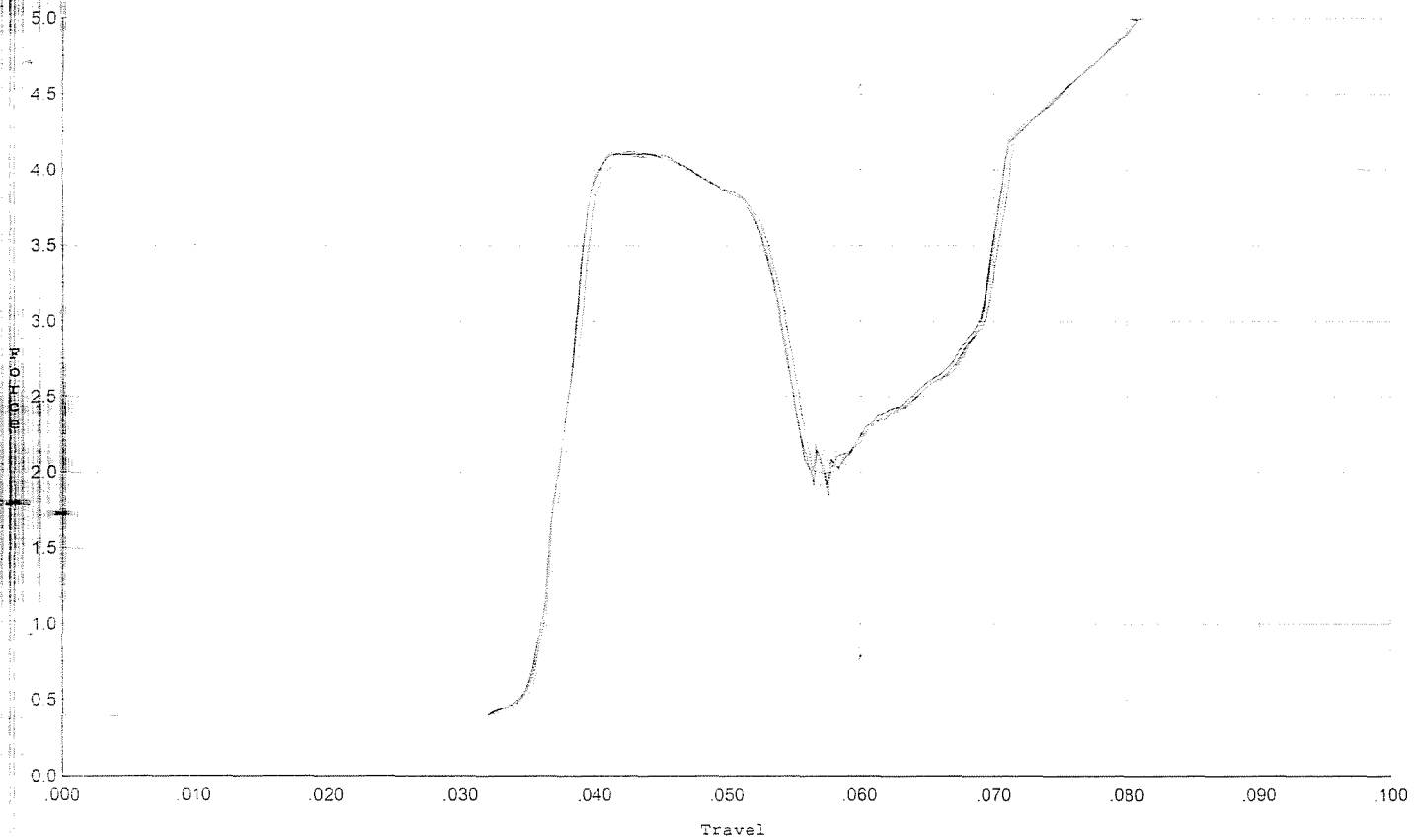
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.049	0.033	0.036	0.046		Set Trigger
2	2.542	0.049	0.033	0.036	0.047		Set Trigger
3	2.641	0.049	0.034	0.036	0.047		Set Trigger
4	2.463	0.048	0.033	0.035	0.046		Set Trigger
5	2.469	0.049	0.033	0.035	0.047		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.053	0.035	0.034	0.080		Set Trigger
2	4.104	0.054	0.035	0.034	0.080		Set Trigger
3	4.085	0.054	0.036	0.034	0.081		Set Trigger
4	4.079	0.053	0.036	0.034	0.078		Set Trigger
5	4.093	0.053	0.035	0.034	0.080		Set Trigger

Aug 4.09