

G679 4497

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



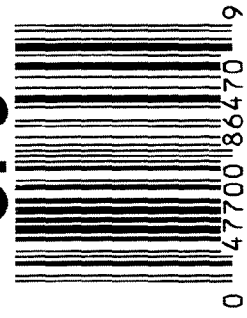
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794497

UPC



BM FORM

GUN SERIAL #

G 6794497

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/24/09	
490	MAGNAFLUX BOLT		1/24/09	MLC
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2-3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

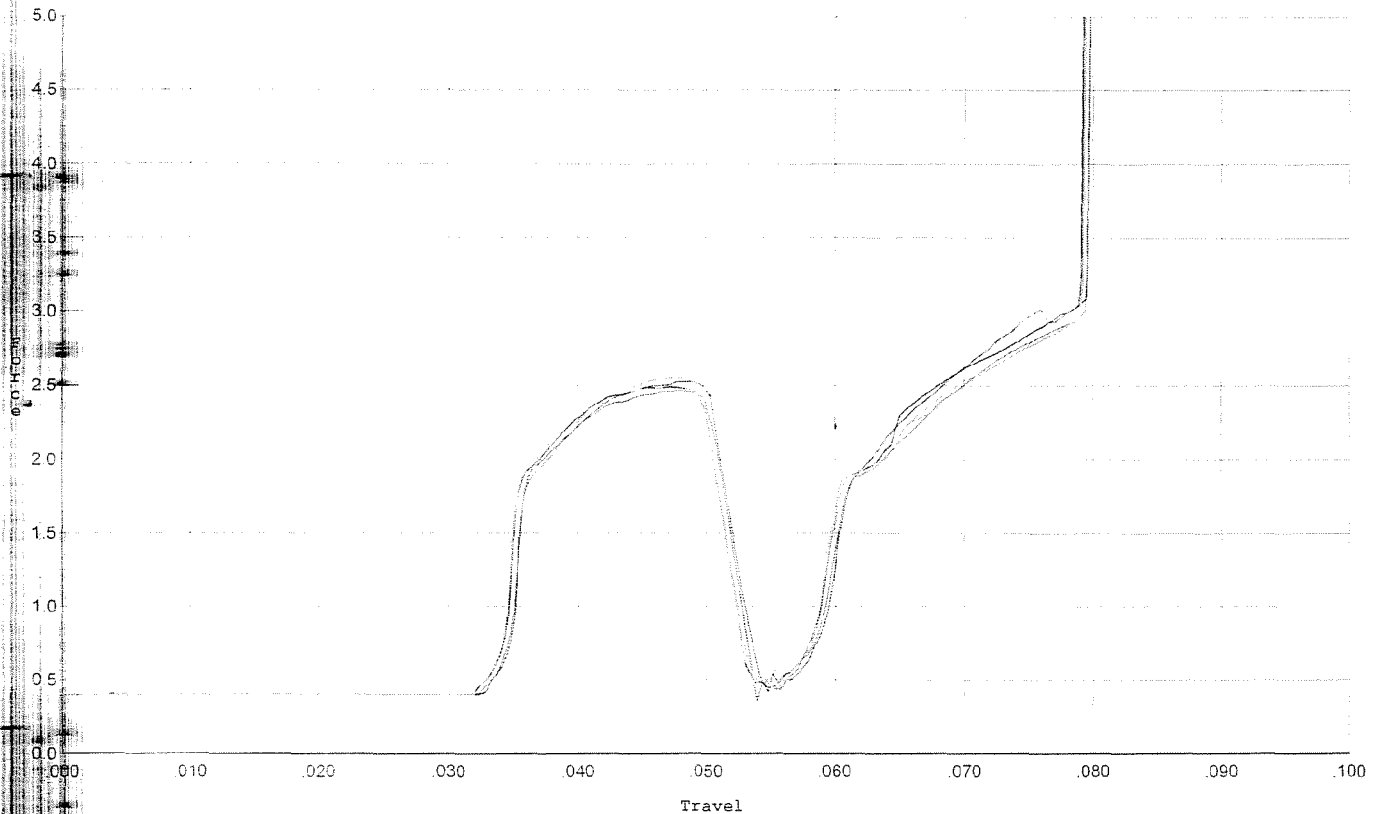
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-11-09	LJN
	J) ASSEMBLE STOCK		2-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-11-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-10-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-10-09	VN
670	FINAL INSPECTION A) HEADSPACE		2-11-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.22</u> <u>2.27</u> <u>2.28</u> <u>2.25</u>	2-10-09	VN
	C) FUNCTION		2-11-09	LJN
690	PACK		2/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini, +/- .50 lbs.



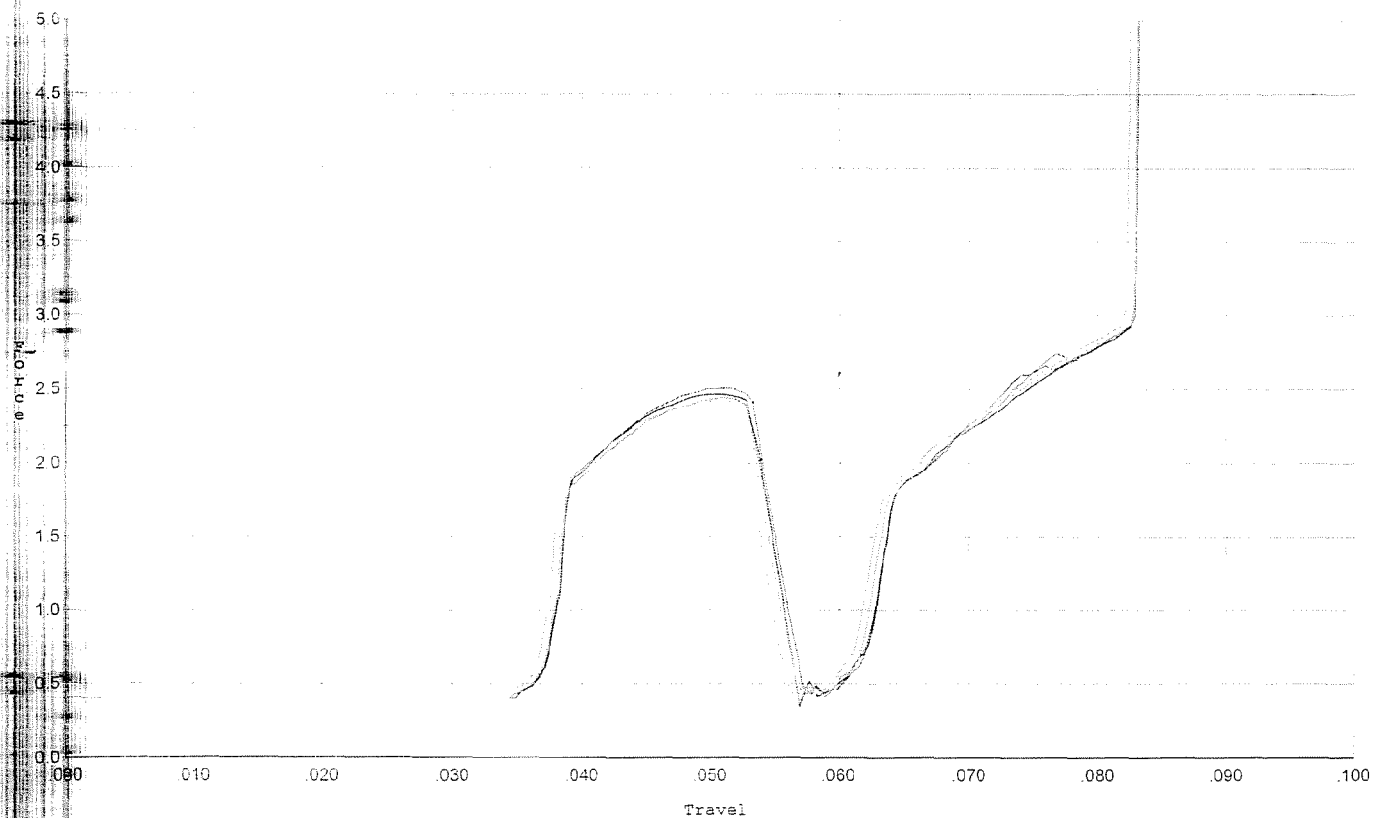
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.050	0.033	0.034	0.051		Set Trigger
2	2.490	0.050	0.034	0.034	0.050		Set Trigger
3	2.463	0.051	0.034	0.034	0.051		Set Trigger
4	2.497	0.050	0.032	0.034	0.050		Set Trigger
5	2.552	0.050	0.034	0.034	0.051		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



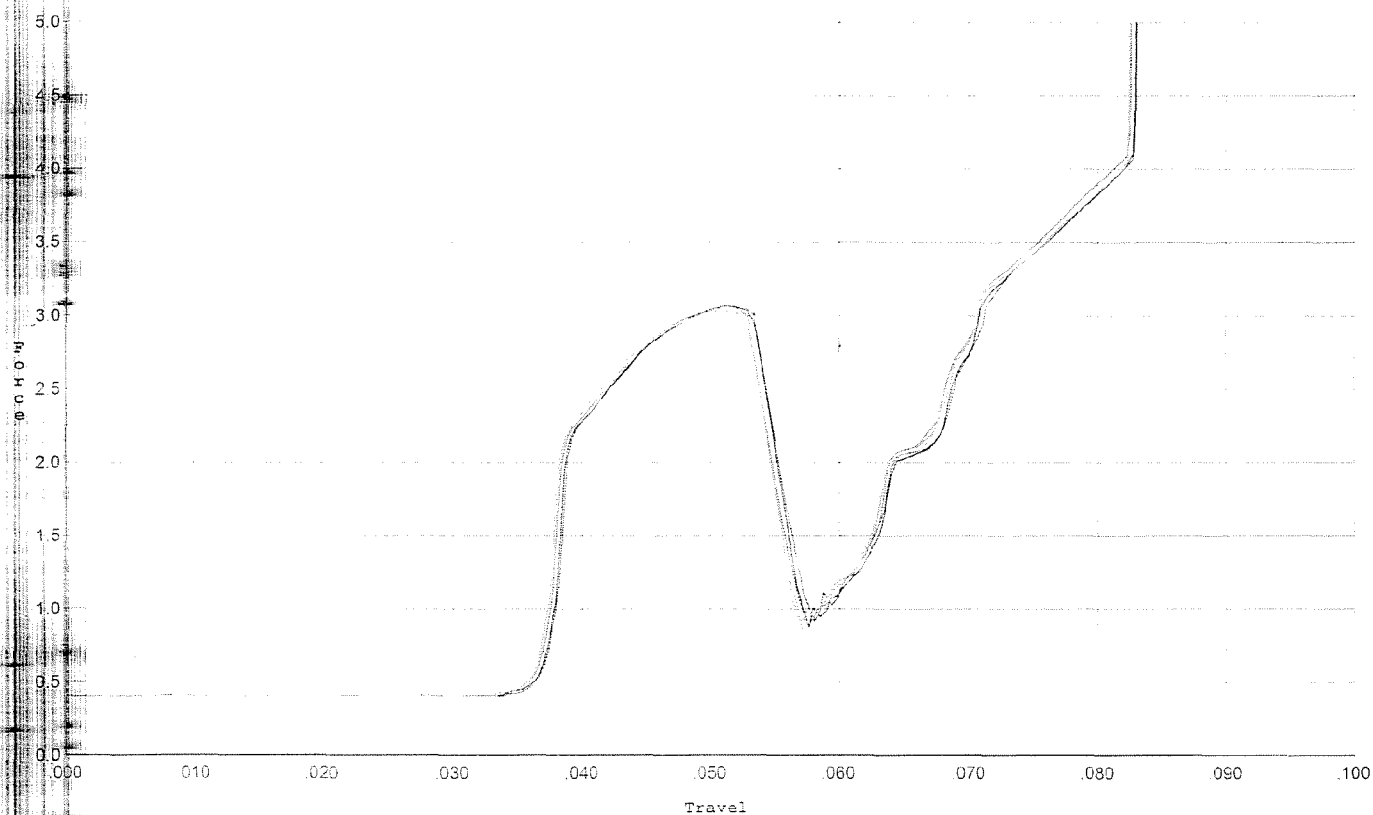
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.053	0.037	0.035	0.052		Set Trigger
2	2.461	0.054	0.037	0.035	0.052		Set Trigger
3	2.438	0.054	0.037	0.035	0.052		Set Trigger
4	2.396	0.053	0.037	0.035	0.050		Set Trigger
5	2.420	0.053	0.037	0.035	0.050		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



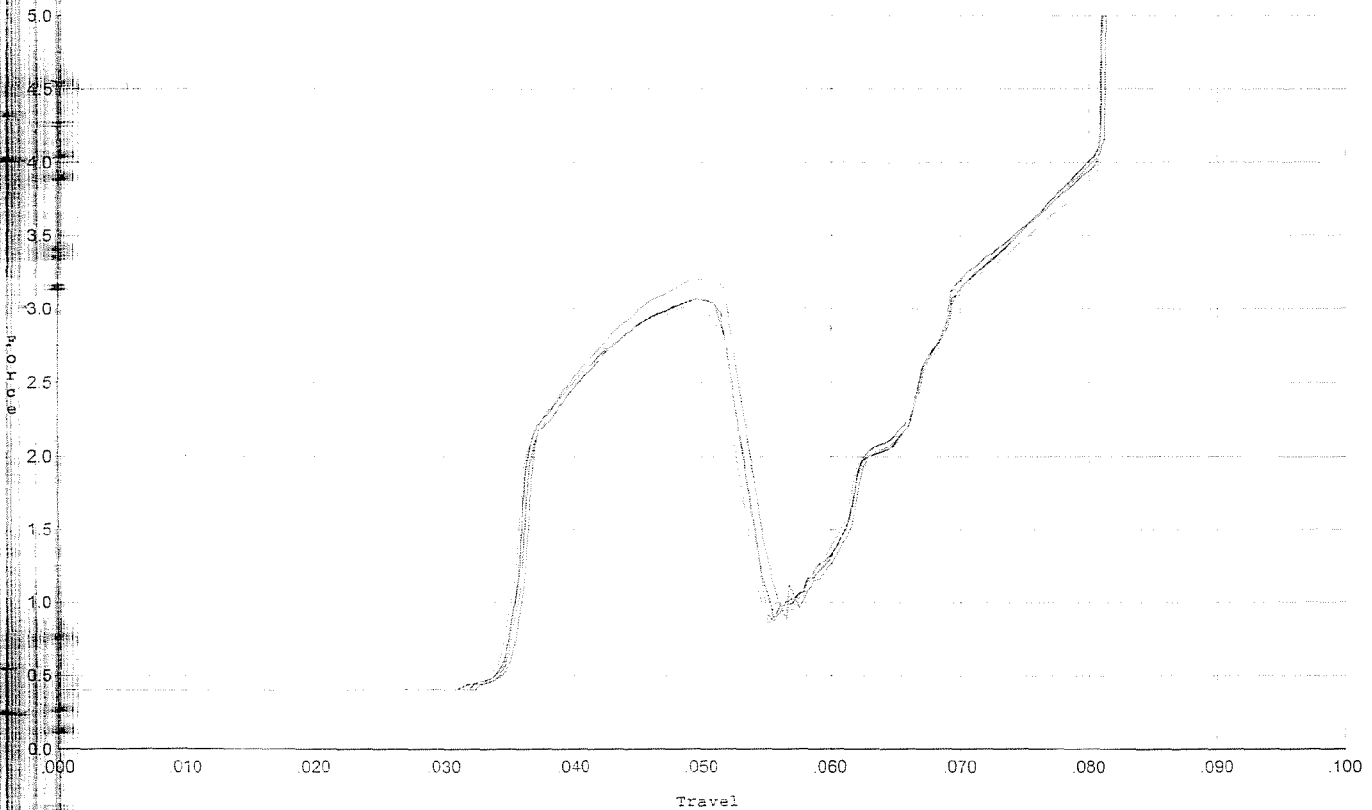
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.053	0.037	0.034	0.060		Set Trigger
2	3.061	0.054	0.037	0.034	0.060		Set Trigger
3	3.061	0.053	0.037	0.034	0.059		Set Trigger
4	3.044	0.053	0.037	0.034	0.060		Set Trigger
5	3.041	0.053	0.037	0.034	0.060		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



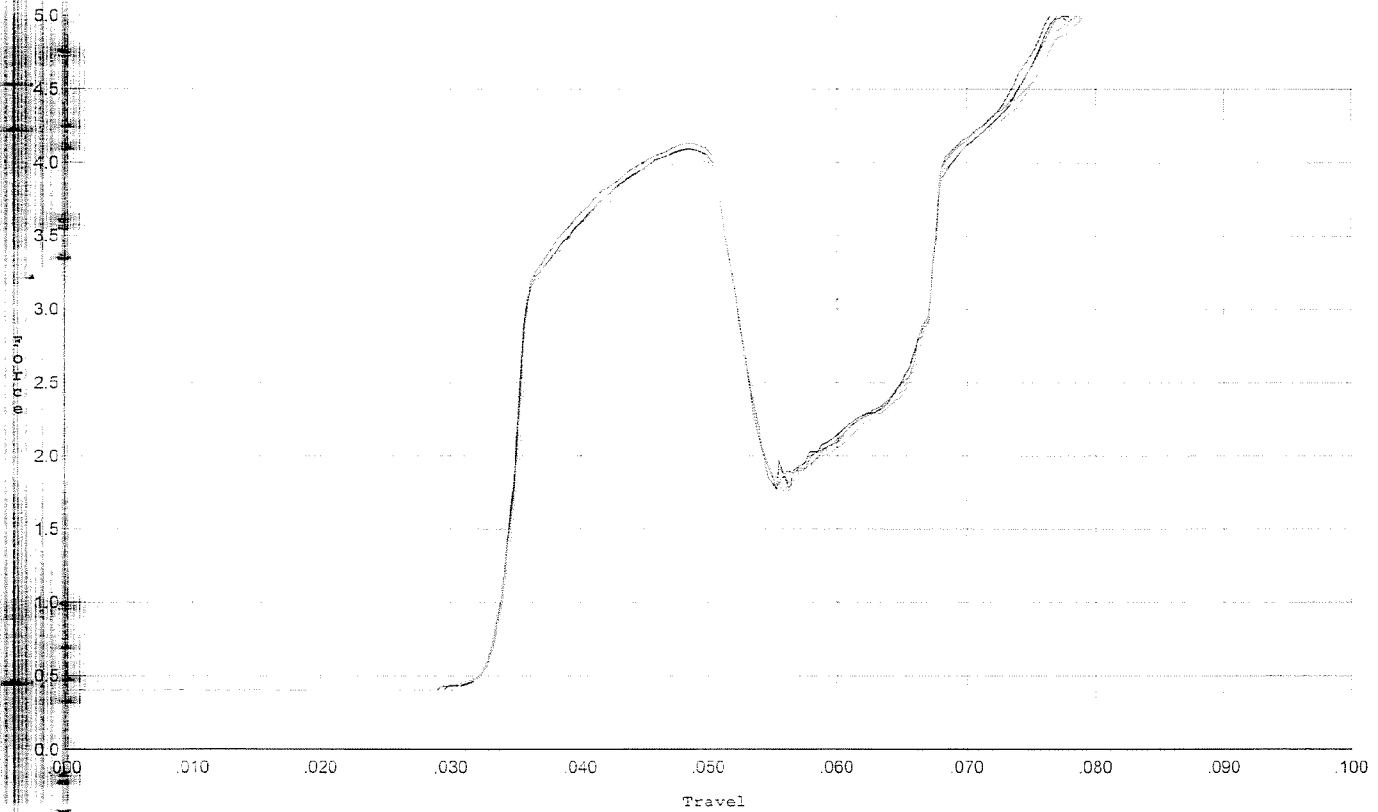
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.052	0.035	0.034	0.059		Set Trigger
2	3.060	0.052	0.035	0.034	0.060		Set Trigger
3	3.200	0.052	0.035	0.034	0.061		Set Trigger
4	3.061	0.052	0.035	0.034	0.060		Set Trigger
5	3.015	0.051	0.034	0.034	0.059		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



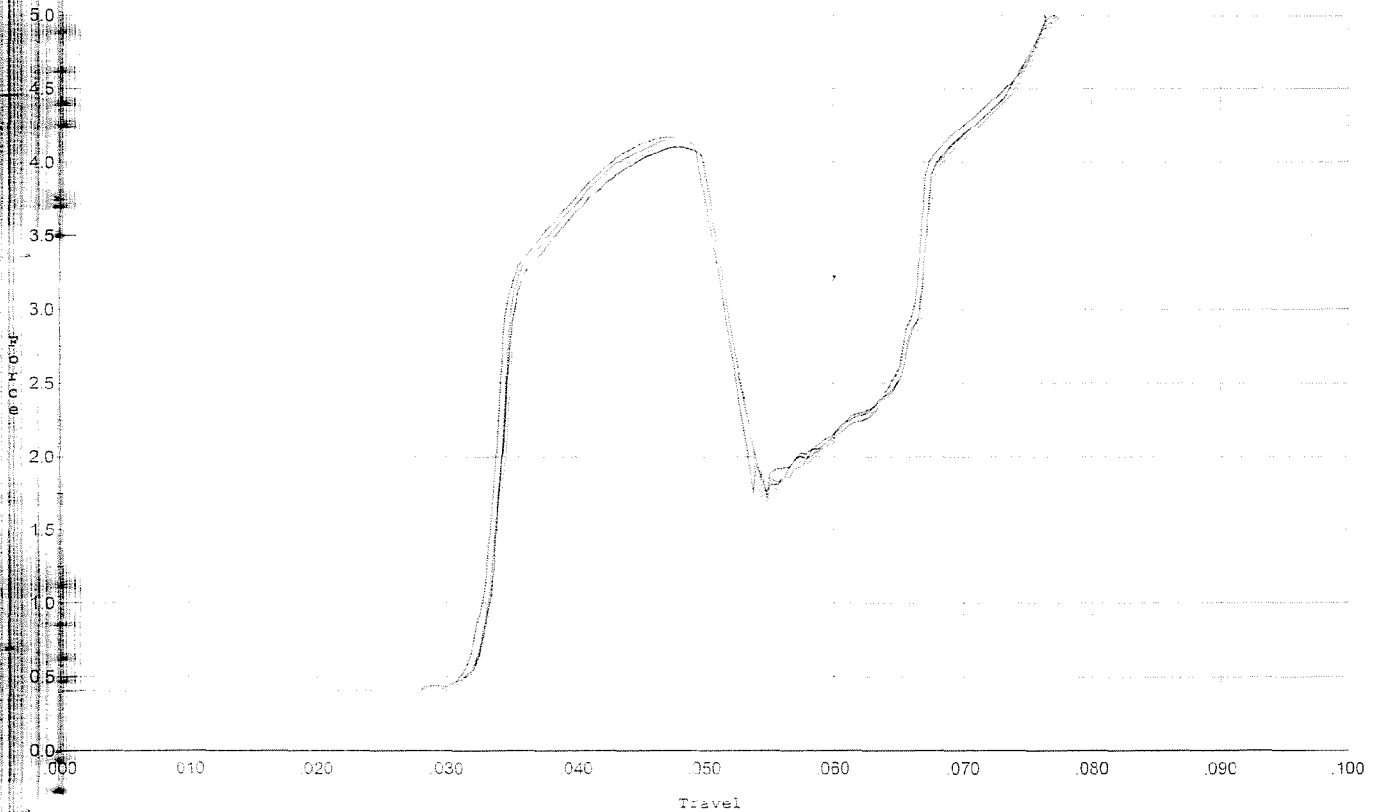
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.050	0.033	0.032	0.077		Set Trigger
2	4.093	0.050	0.033	0.032	0.077		Set Trigger
3	4.085	0.050	0.033	0.032	0.077		Set Trigger
4	4.025	0.050	0.033	0.032	0.076		Set Trigger
5	4.140	0.052	0.033	0.032	0.081		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



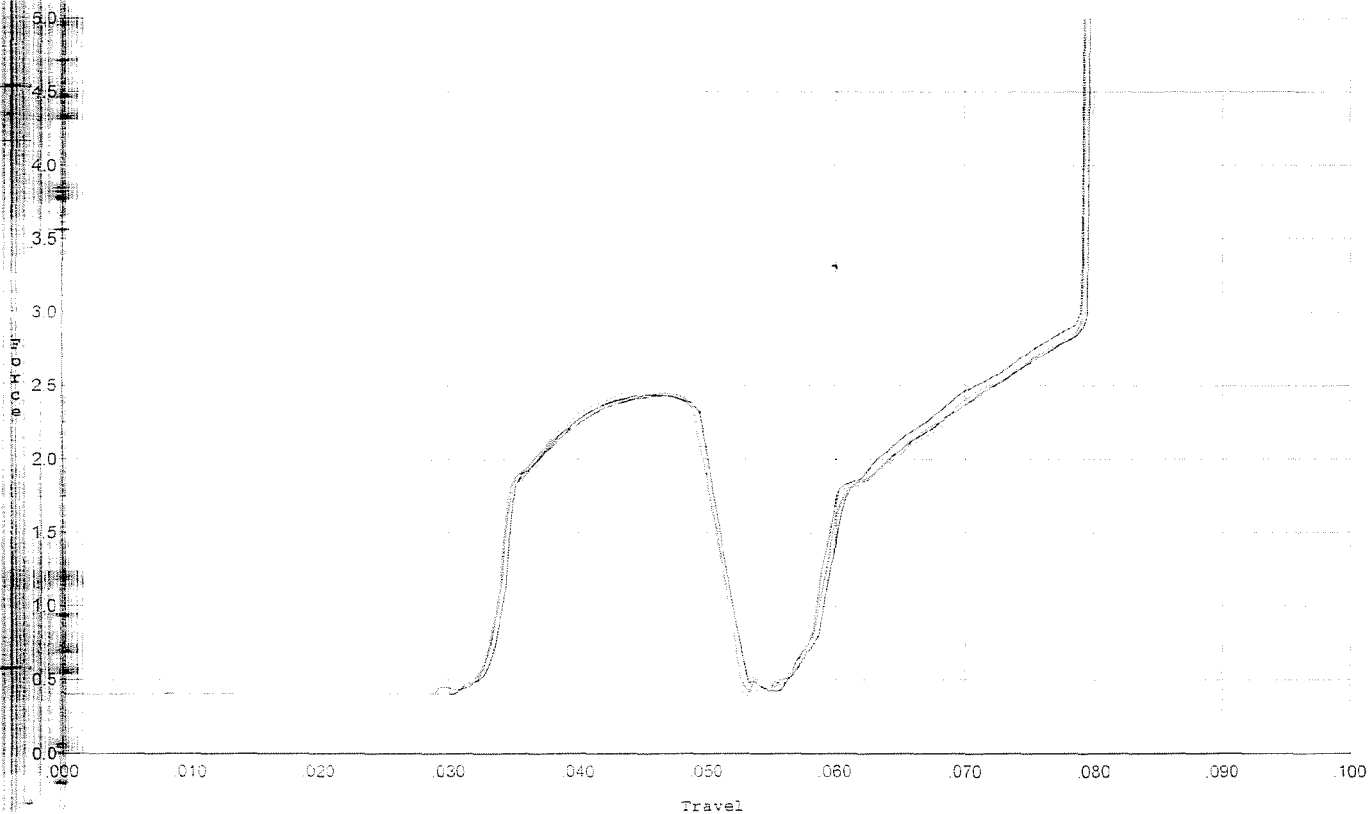
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.051	0.032	0.032	0.081		Set Trigger
2	4.104	0.050	0.032	0.032	0.077		Set Trigger
3	4.169	0.050	0.032	0.032	0.078		Set Trigger
4	4.145	0.051	0.033	0.032	0.079		Set Trigger
5	4.170	0.051	0.033	0.032	0.080		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



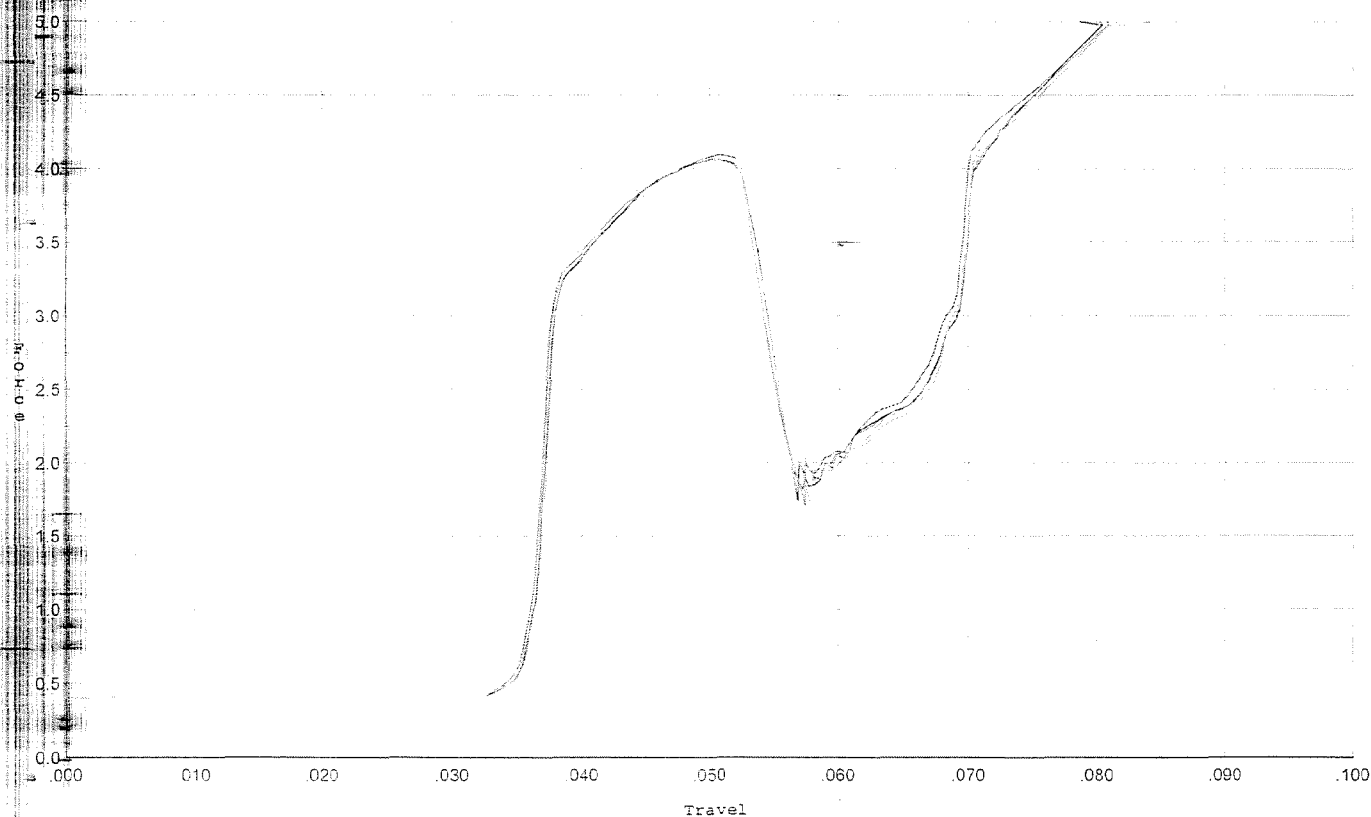
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.051	0.033	0.034	0.051		Set Trigger
2	2.430	0.049	0.033	0.035	0.049		Set Trigger
3	2.450	0.051	0.033	0.034	0.051		Set Trigger
4	2.474	0.051	0.033	0.034	0.052		Set Trigger
5	2.426	0.050	0.033	0.034	0.050		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.052	0.035	0.032	0.078		Set Trigger
2	4.093	0.054	0.035	0.032	0.080		Set Trigger
3	4.057	0.052	0.036	0.032	0.077		Set Trigger
4	4.061	0.054	0.036	0.032	0.080		Set Trigger
5	4.118	0.052	0.035	0.032	0.078		Set Trigger

Avg 4.07