

6679 4499

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

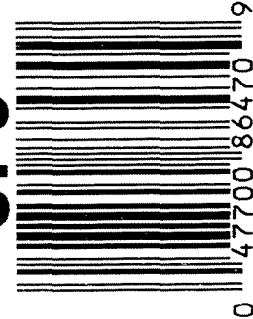
ORDER NO. **86470**

BARREL LENGTH 24"

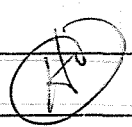
CAPACITY 6

G6794499

UPC



GUN SERIAL # G 6794499

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/24/09	
490	MAGNAFLUX BOLT		1/24/09	MIR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		23-09	SP
	D) OIL FIRING PIN ASSEMBLY		24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

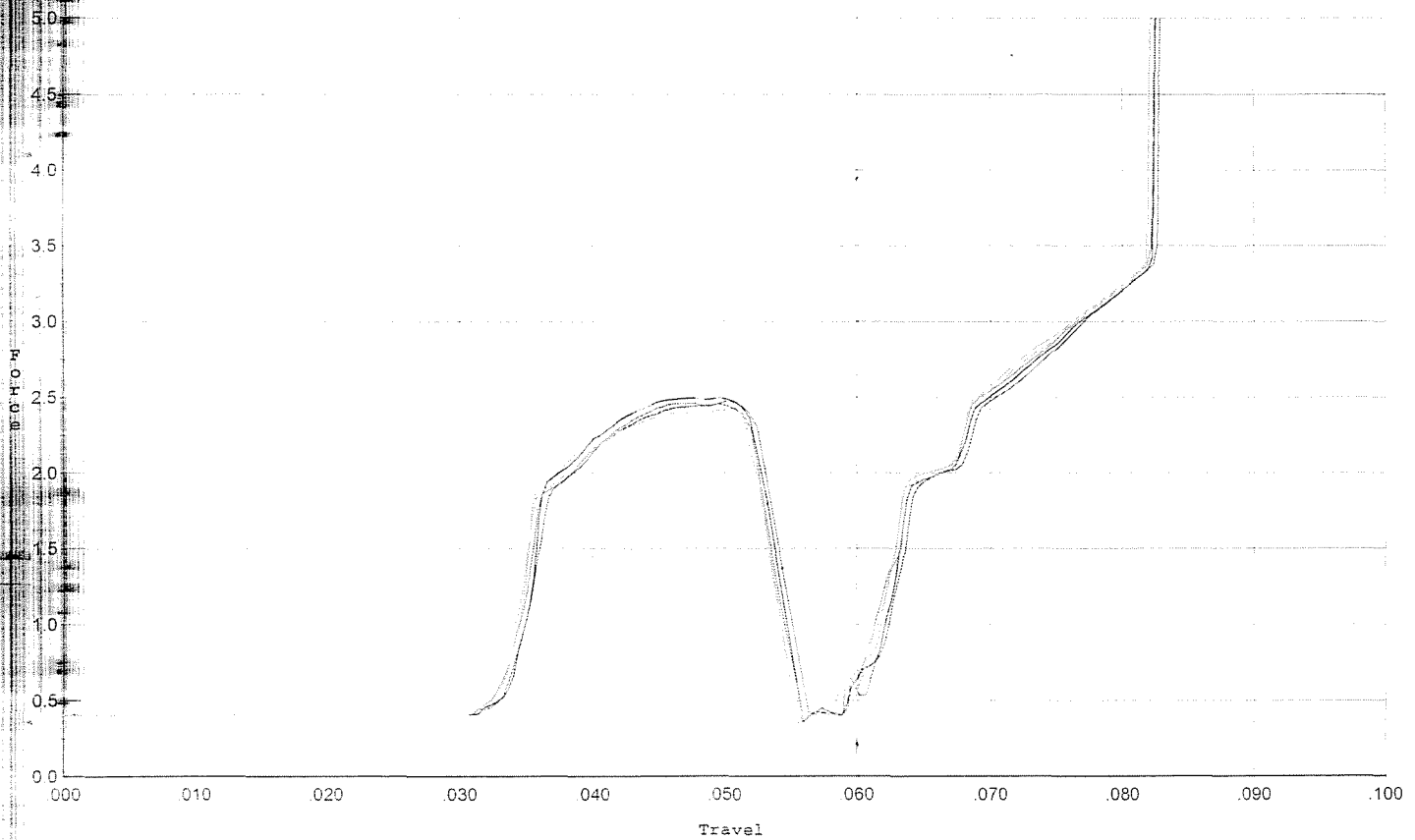
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>6.5</u>	2-13-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	2-13-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	2-13-09	W W
	J) ASSEMBLE STOCK			2-4-09	RT
	K) ASSEMBLE SWIVEL STUDS			2-13-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-12-09	3/ W
670	FINAL INSPECTION A) HEADSPACE			2-13-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.26</u> <u>2.21</u> <u>2.24</u> <u>2.20</u>	2-13-09	W W
	C) FUNCTION			2-13-09	W W
690	PACK			2/16/09	Fcy

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



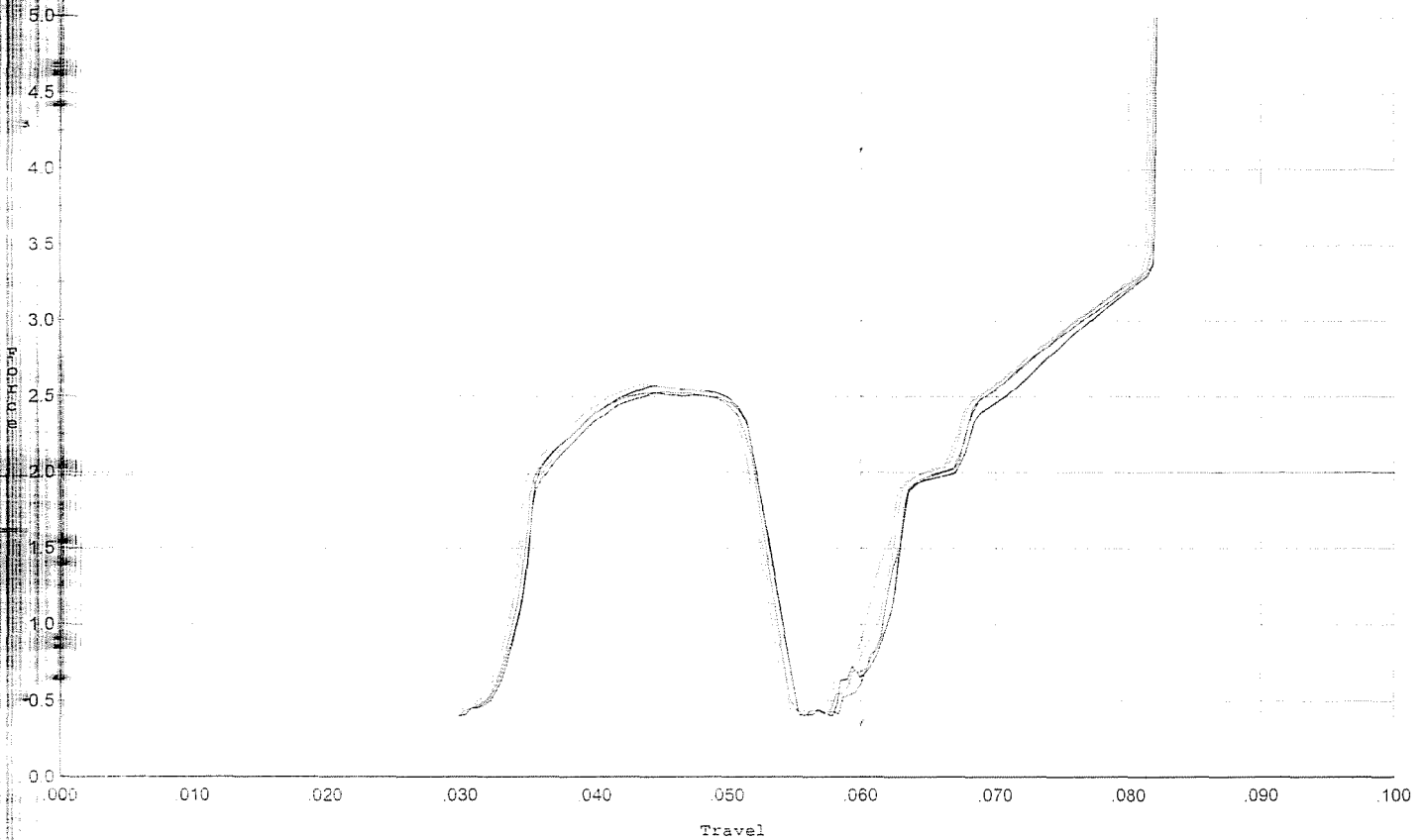
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.054	0.034	0.035	0.057		Set Trigger
2	2.497	0.053	0.034	0.035	0.056		Set Trigger
3	2.458	0.052	0.033	0.035	0.054		Set Trigger
4	2.499	0.053	0.033	0.034	0.056		Set Trigger
5	2.412	0.052	0.033	0.034	0.054		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



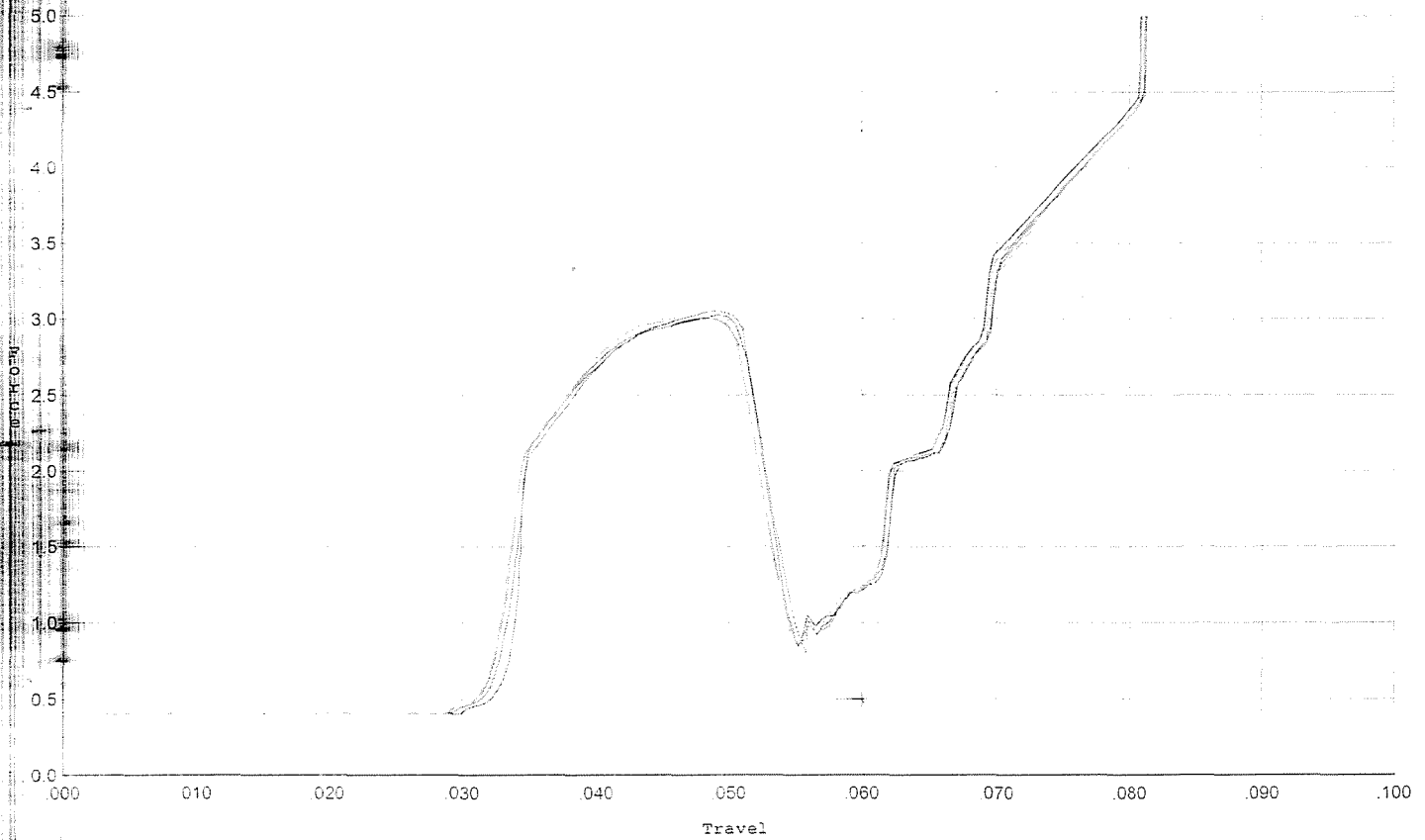
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.053	0.033	0.034	0.057		Set Trigger
2	2.565	0.053	0.033	0.034	0.058		Set Trigger
3	2.529	0.052	0.033	0.035	0.056		Set Trigger
4	2.573	0.053	0.032	0.034	0.058		Set Trigger
5	2.577	0.051	0.032	0.034	0.056		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



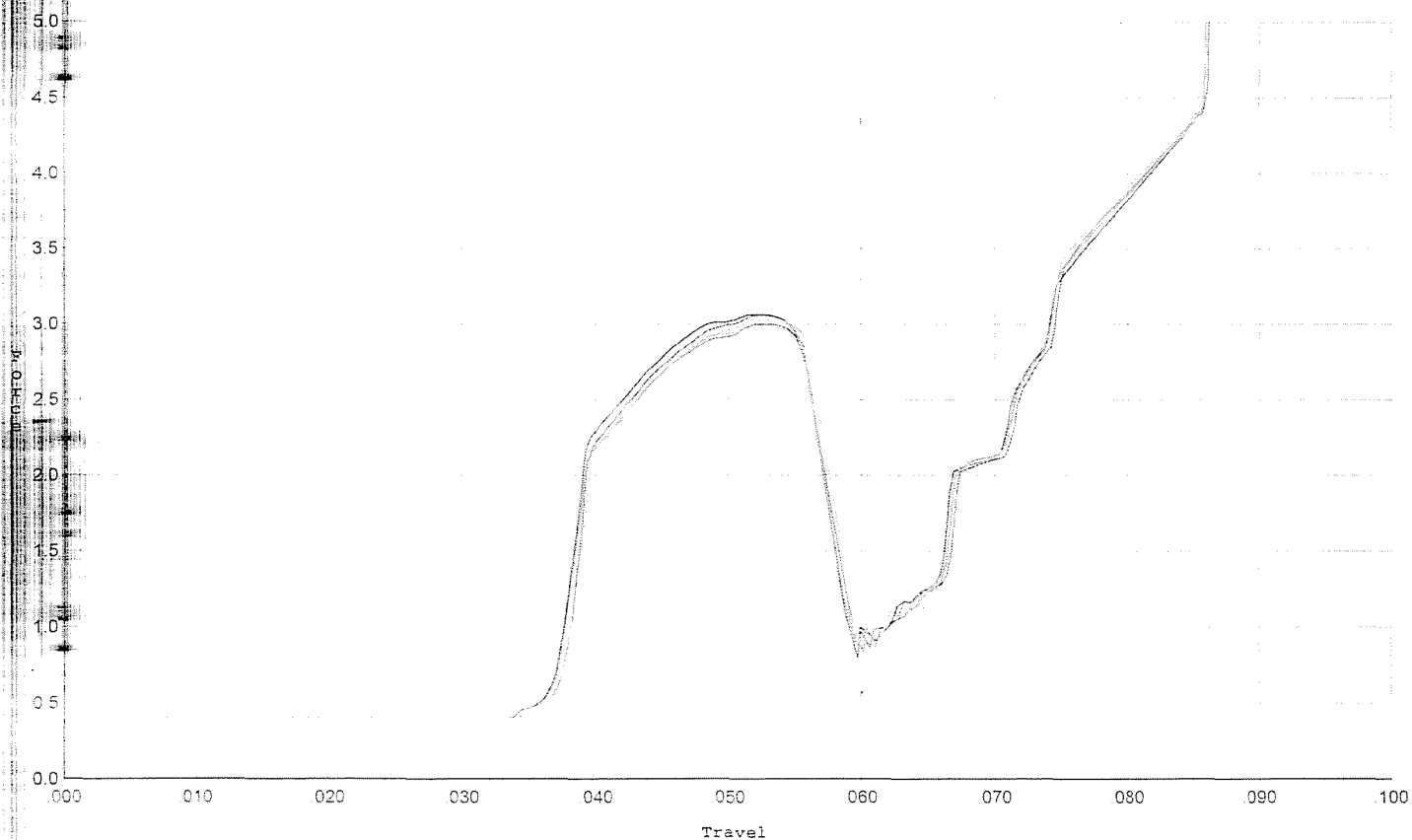
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.051	0.033	0.034	0.063		Set Trigger
2	3.006	0.051	0.032	0.033	0.062		Set Trigger
3	3.053	0.051	0.032	0.034	0.063		Set Trigger
4	3.050	0.051	0.032	0.033	0.063		Set Trigger
5	3.008	0.051	0.032	0.033	0.062		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



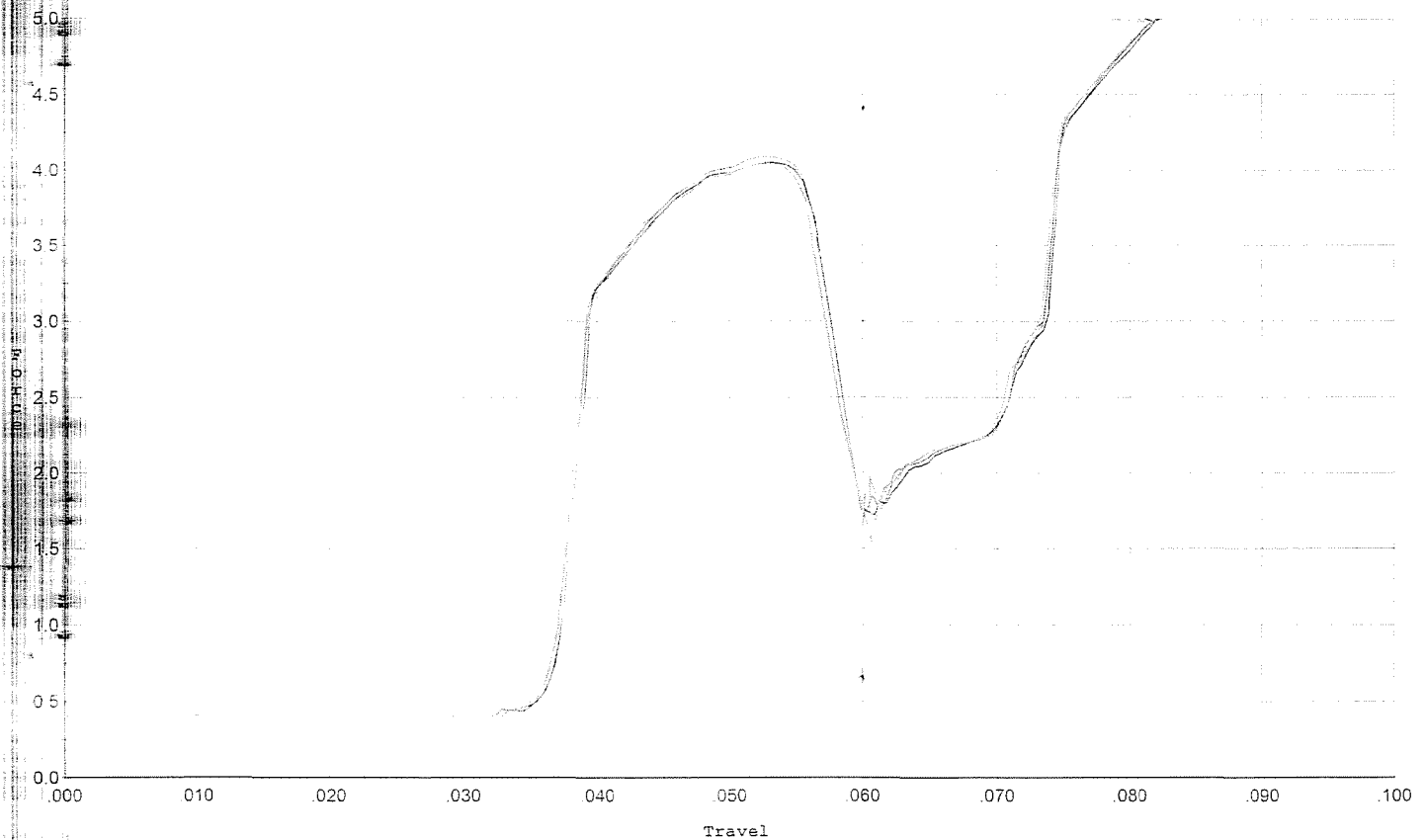
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.056	0.037	0.035	0.065		Set Trigger
2	3.062	0.056	0.037	0.035	0.066		Set Trigger
3	2.996	0.056	0.037	0.035	0.065		Set Trigger
4	3.045	0.056	0.037	0.035	0.065		Set Trigger
5	3.029	0.056	0.037	0.034	0.066		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



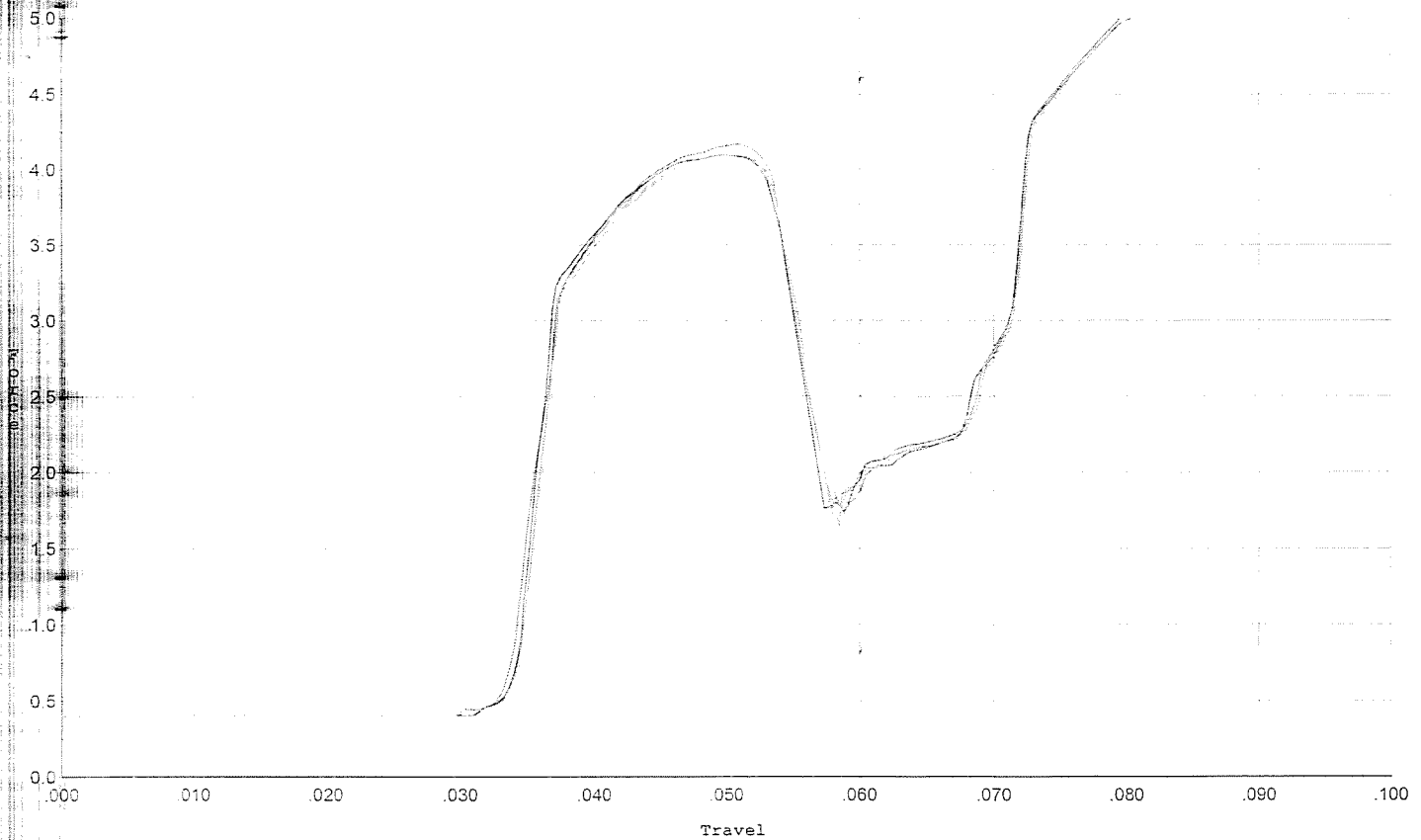
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.056	0.036	0.033	0.087		Set Trigger
2	4.050	0.056	0.037	0.033	0.087		Set Trigger
3	4.045	0.056	0.036	0.033	0.085		Set Trigger
4	4.038	0.057	0.036	0.033	0.087		Set Trigger
5	4.033	0.056	0.036	0.033	0.086		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



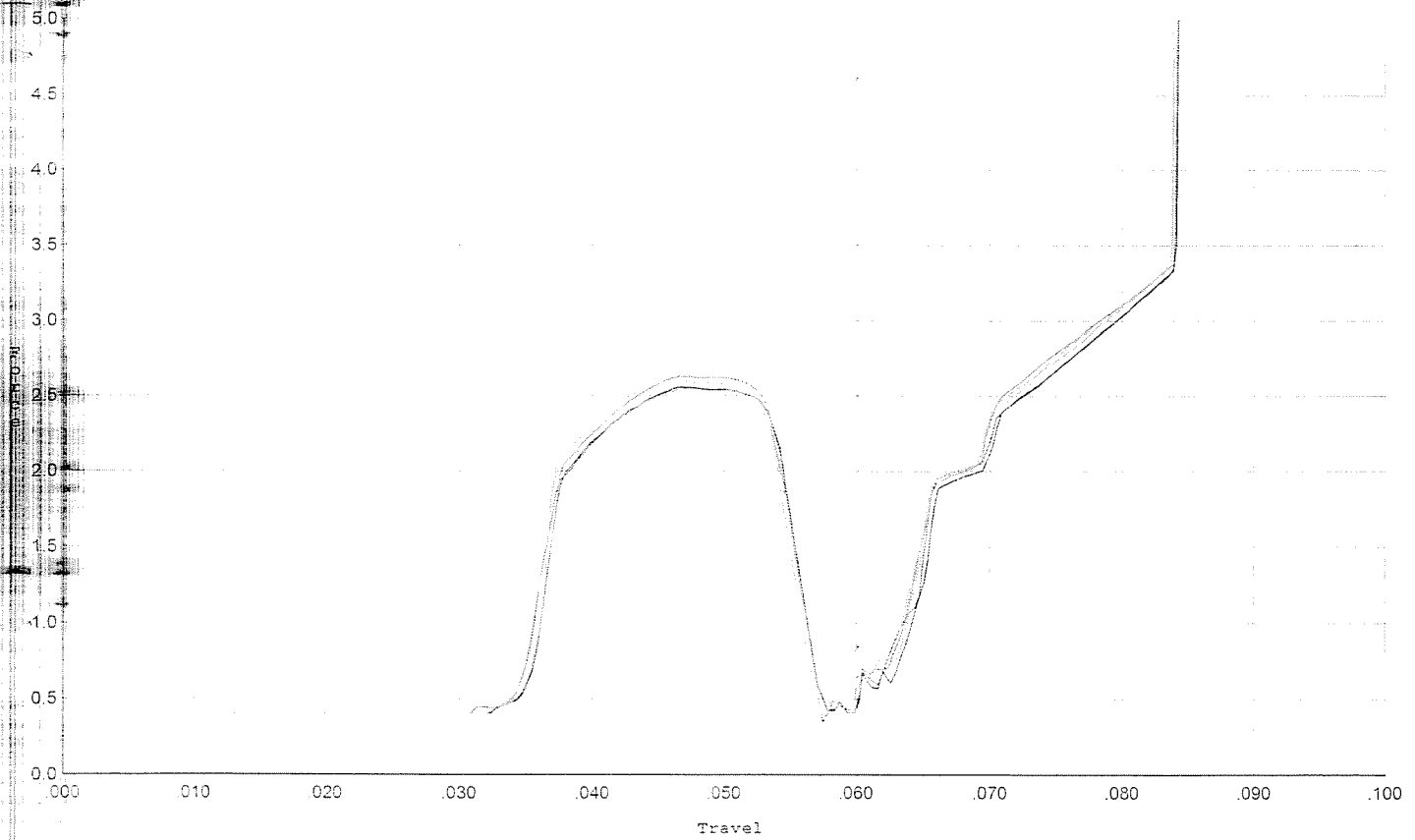
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.055	0.033	0.033	0.091		Set Trigger
2	4.094	0.054	0.034	0.033	0.087		Set Trigger
3	4.093	0.054	0.034	0.033	0.086		Set Trigger
4	4.050	0.055	0.034	0.033	0.088		Set Trigger
5	4.040	0.054	0.034	0.033	0.085		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

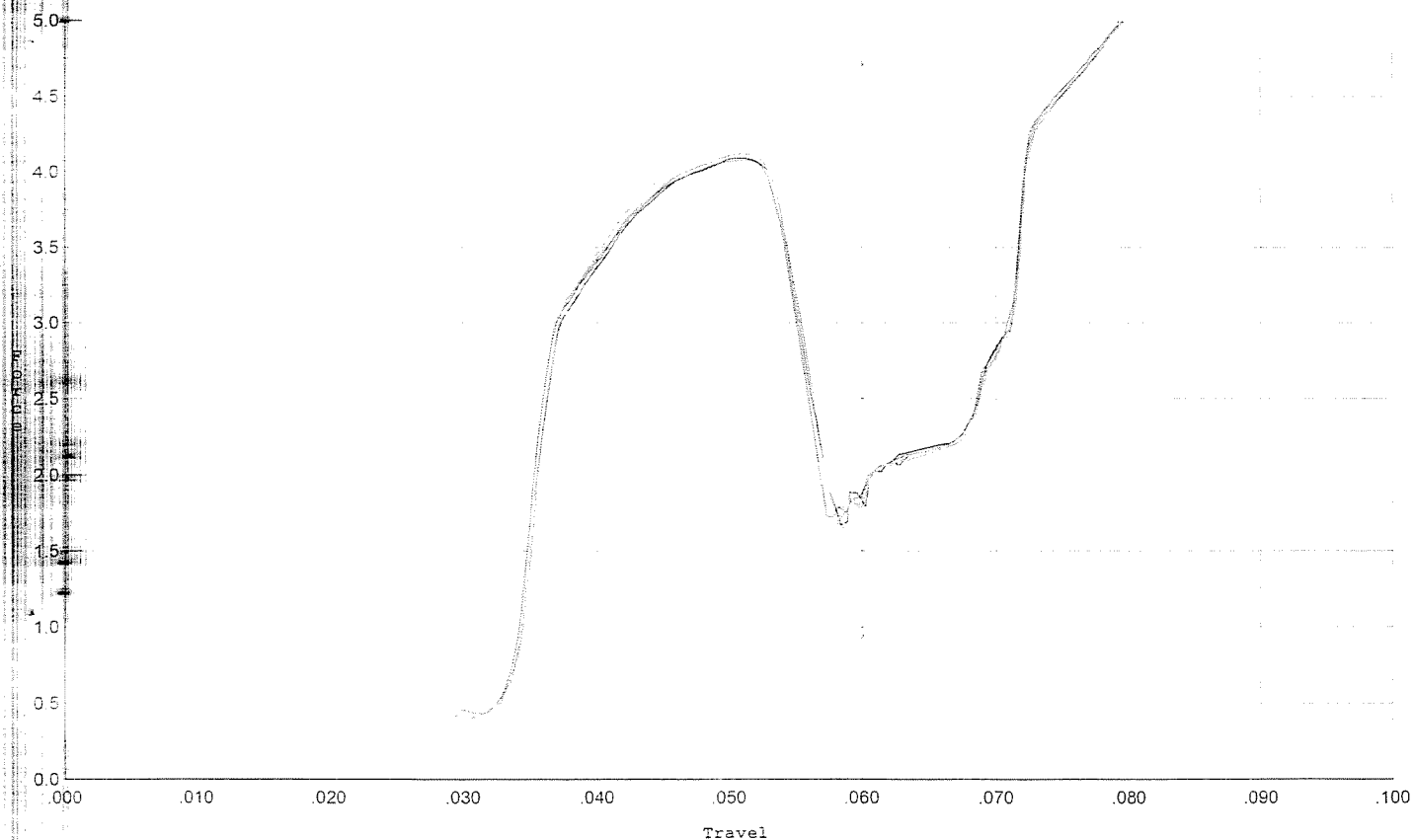
Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.055	0.035	0.035	0.059		Set Trigger
2	2.558	0.054	0.035	0.035	0.058		Set Trigger
3	2.628	0.054	0.035	0.035	0.059		Set Trigger
4	2.601	0.054	0.035	0.035	0.058		Set Trigger
5	2.544	0.055	0.035	0.035	0.059		Set Trigger

Avg 2.57

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.054	0.033	0.033	0.086		Set Trigger
2	4.088	0.054	0.033	0.033	0.085		Set Trigger
3	4.120	0.055	0.034	0.032	0.089		Set Trigger
4	4.103	0.055	0.034	0.033	0.088		Set Trigger
5	4.143	0.054	0.033	0.033	0.086		Set Trigger

Aug 4.10