

G679 4500

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

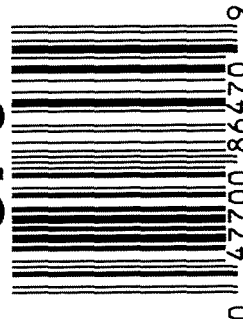
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794500

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794500

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(H8)	1-23-09	(H8)
490	MAGNAFLUX BOLT		1-24-09	ME
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-25-09	DG
542	APPLY COATINGS (BARREL ACTION)		1-24-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0072269 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-9-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>6.0</u>	2-9-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	2-9-09	LN
	J) ASSEMBLE STOCK		2-4-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-9-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-9-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.46</u> <u>2.46</u> <u>2.42</u> <u>2.39</u>	2-6-09	WN
	C) FUNCTION		2-9-09	LN
690	PACK		2-13-09	TL

F004 REV 5/2006

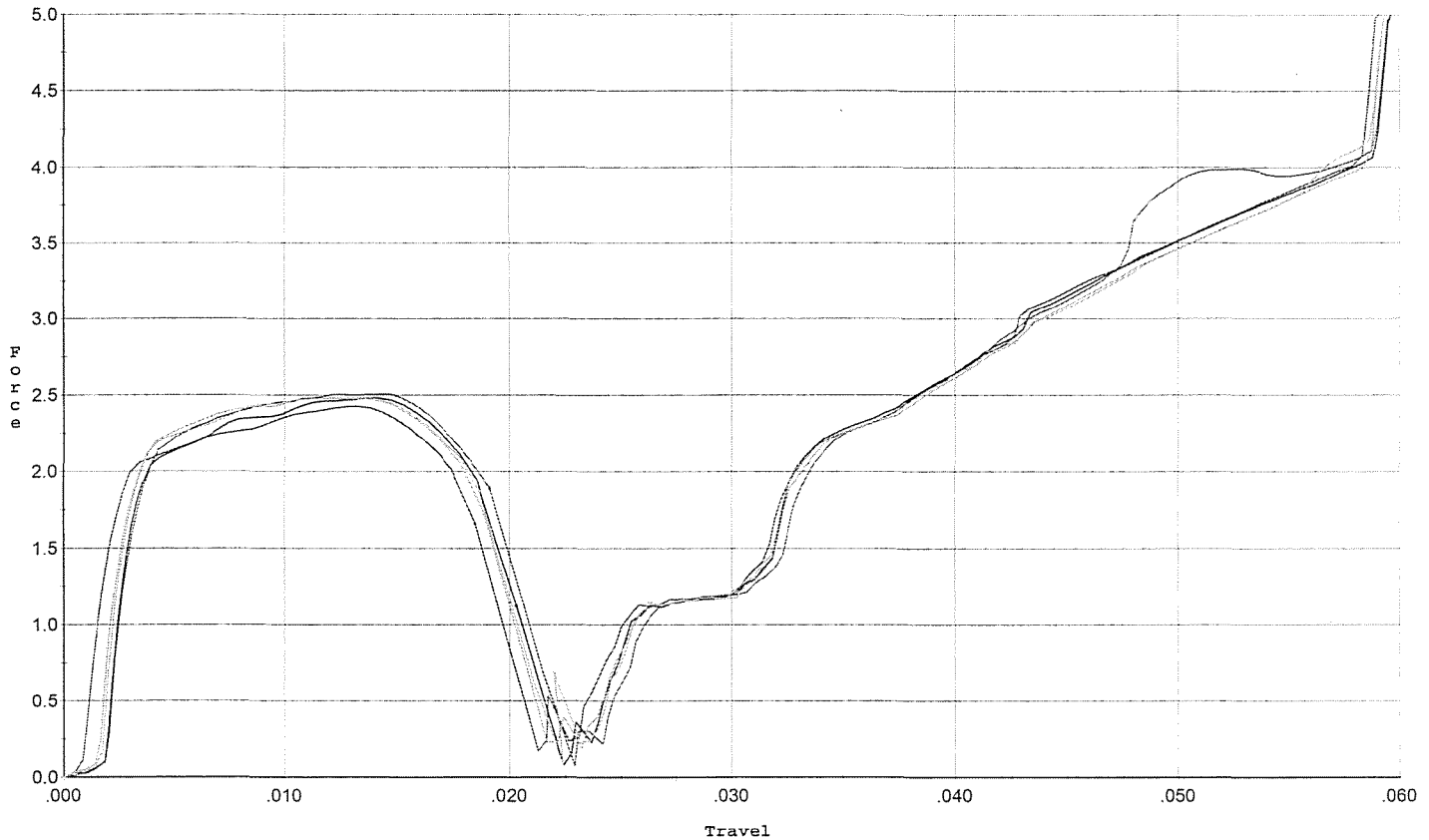
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0072269 72308

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



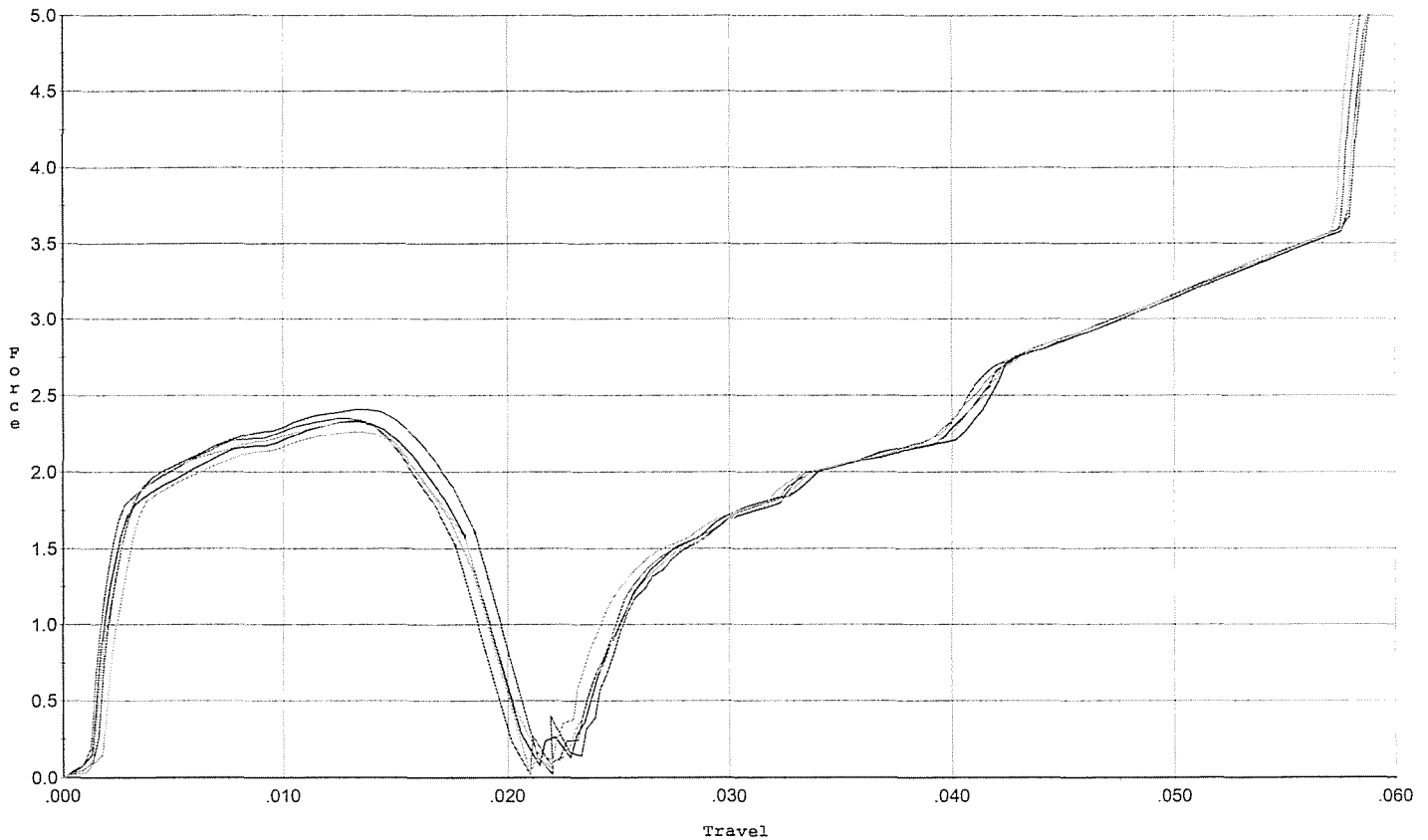
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.018	0.00	0.043	0.035		Set Trigger
2	2.480	0.020	0.00	0.043	0.038		Set Trigger
3	2.508	0.019	0.00	0.043	0.036		Set Trigger
4	2.484	0.019	0.00	0.043	0.036		Set Trigger
5	2.484	0.019	0.00	0.043	0.036		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



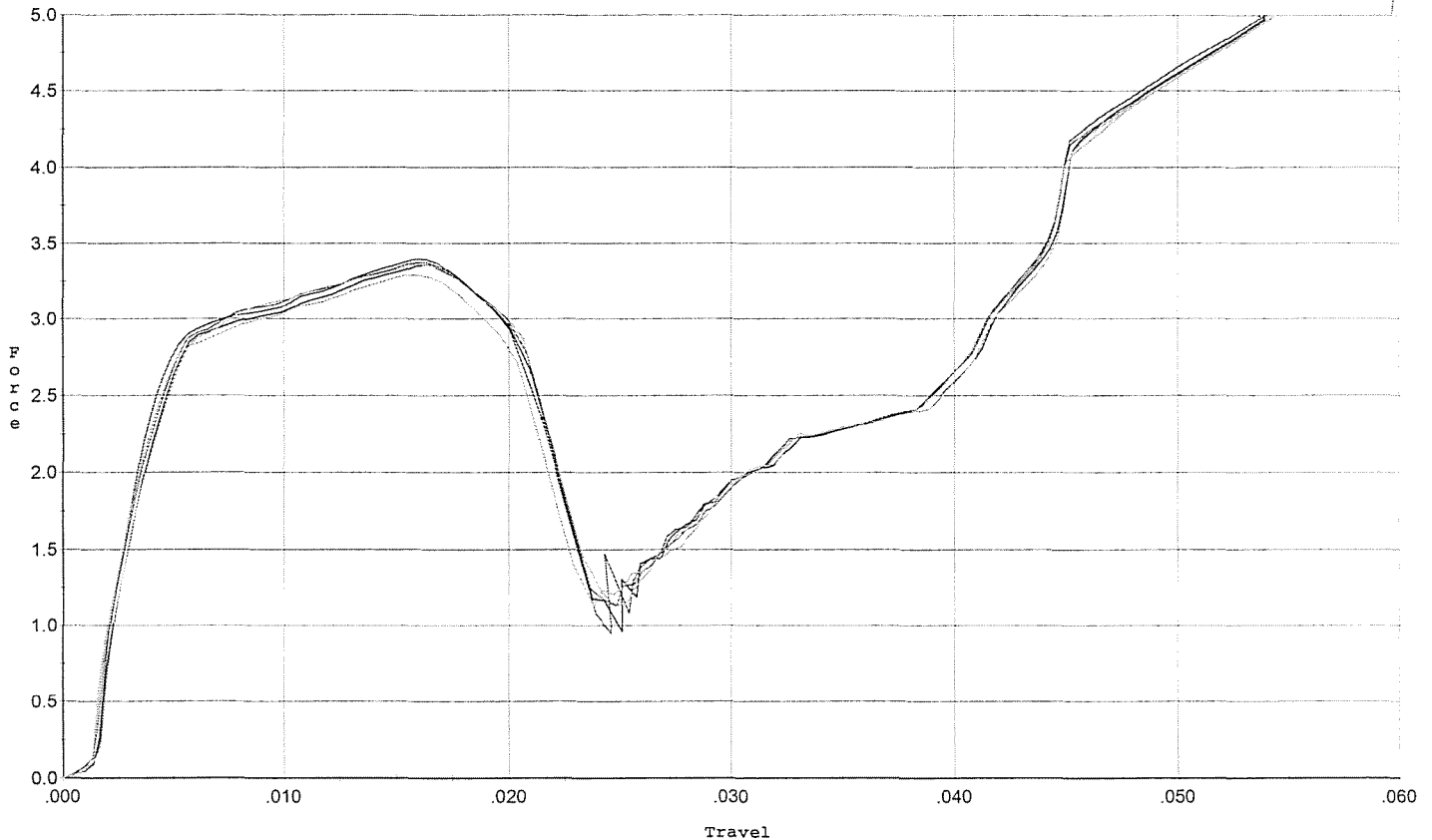
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.019	0.00	0.044	0.034		Set Trigger
2	2.331	0.018	0.00	0.044	0.032		Set Trigger
3	2.350	0.018	0.00	0.044	0.032		Set Trigger
4	2.263	0.018	0.00	0.044	0.030		Set Trigger
5	2.325	0.018	0.00	0.044	0.032		Set Trigger

A-2-33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



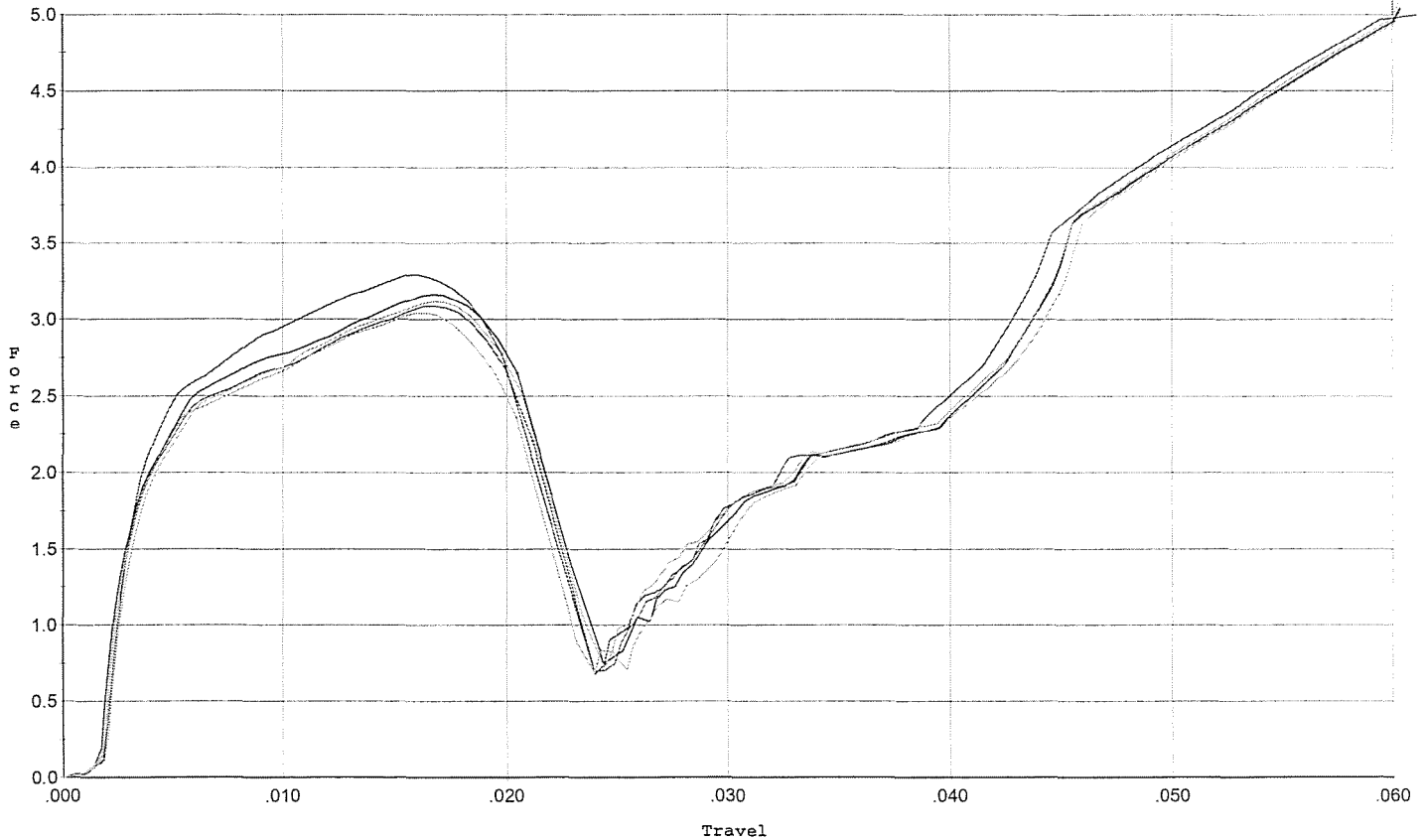
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.021	0.00	0.041	0.053		Set Trigger
2	3.361	0.021	0.00	0.041	0.051		Set Trigger
3	3.376	0.021	0.00	0.041	0.052		Set Trigger
4	3.364	0.021	0.00	0.041	0.051		Set Trigger
5	3.293	0.020	0.00	0.041	0.050		Set Trigger

A 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



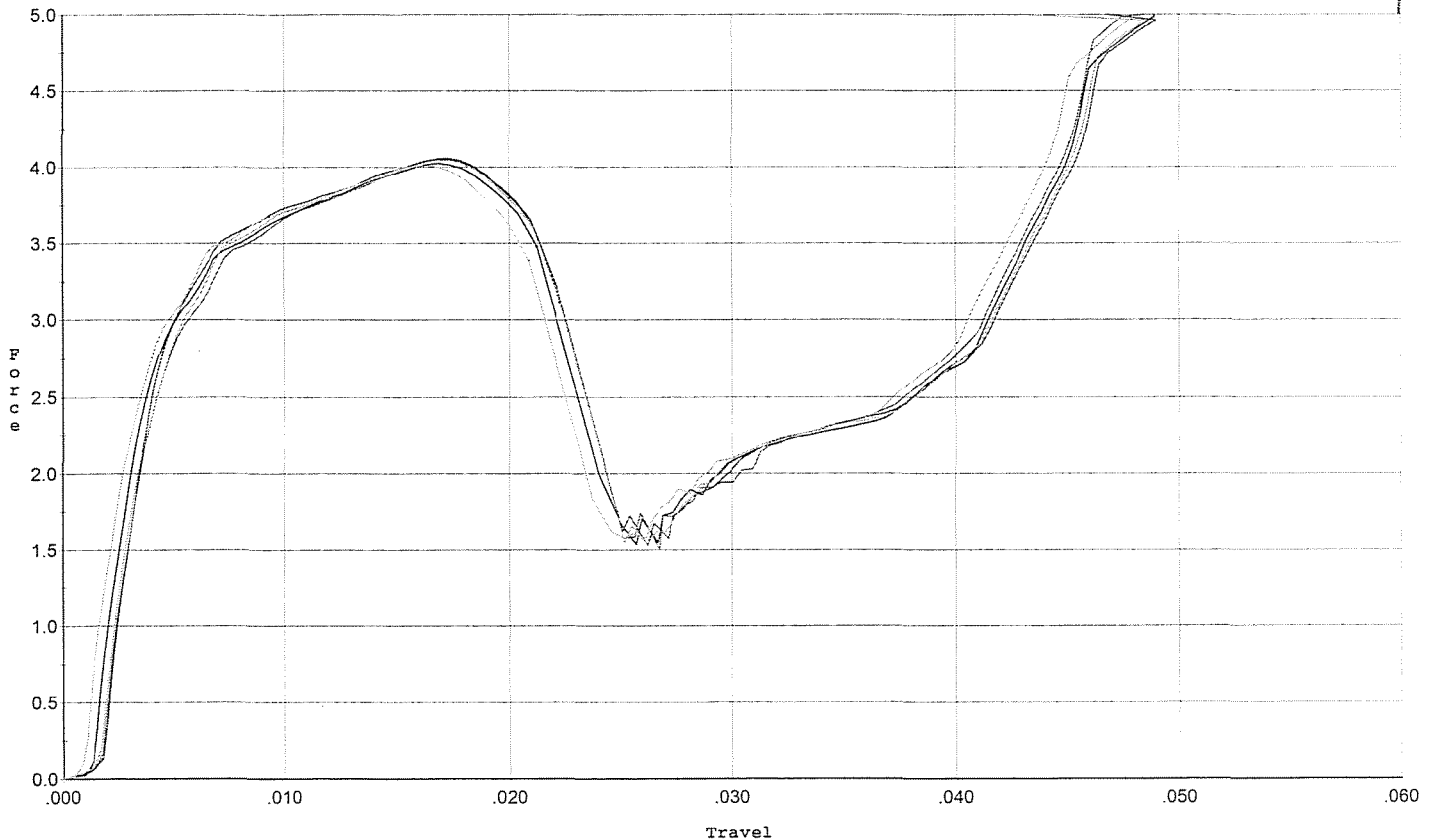
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.296	0.020	0.00	0.041	0.046		Set Trigger
2	3.165	0.020	0.00	0.042	0.047		Set Trigger
3	3.086	0.021	0.00	0.042	0.047		Set Trigger
4	3.120	0.021	0.00	0.042	0.046		Set Trigger
5	3.042	0.020	0.00	0.042	0.044		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- .75 lb



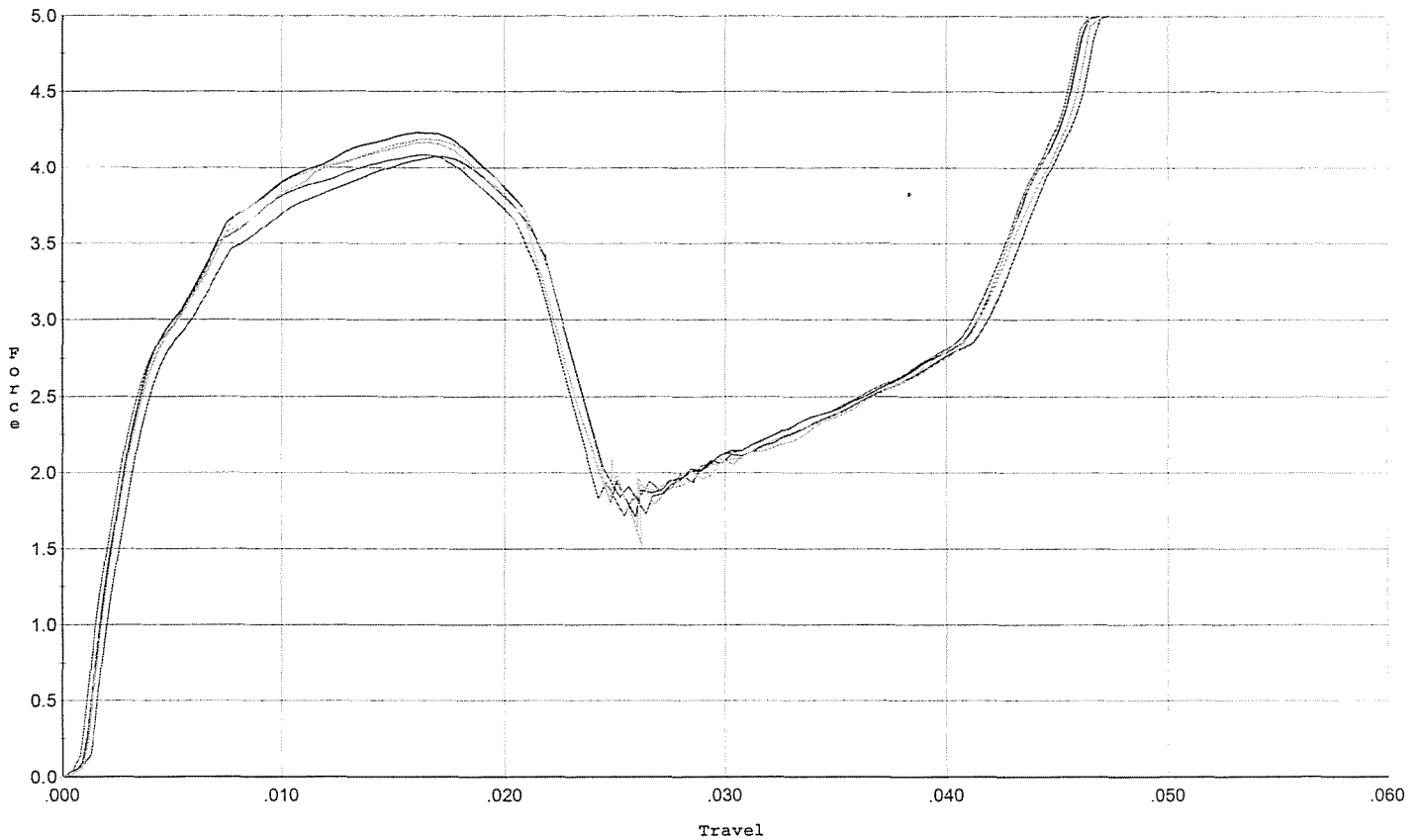
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.022	0.00	0.039	0.065		Set Trigger
2	4.025	0.021	0.00	0.039	0.062		Set Trigger
3	4.060	0.022	0.00	0.039	0.064		Set Trigger
4	4.010	0.021	0.00	0.039	0.062		Set Trigger
5	4.047	0.022	0.00	0.039	0.064		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- .75 lb



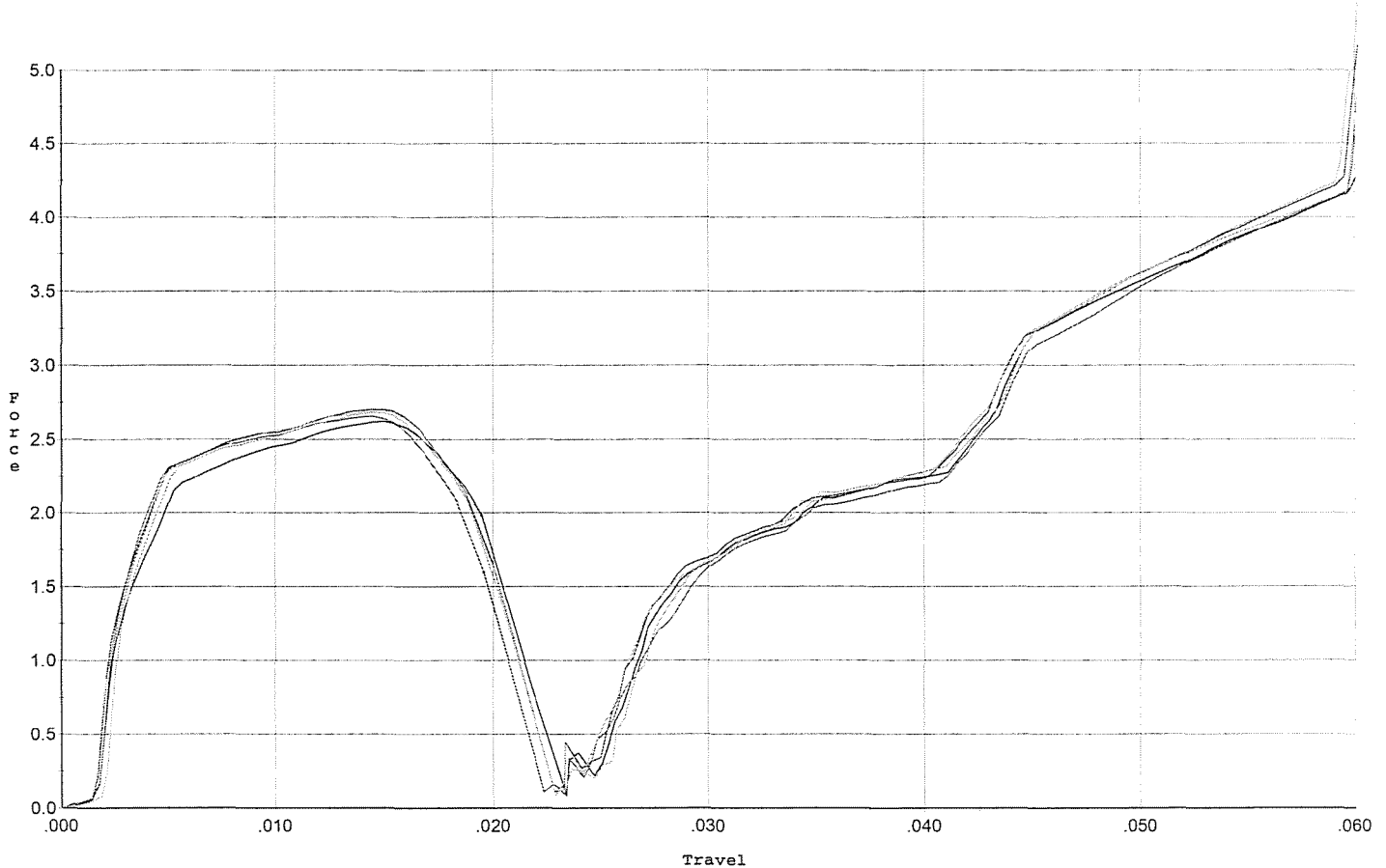
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.022	0.00	0.037	0.064		Set Trigger
2	4.232	0.022	0.00	0.036	0.067		Set Trigger
3	4.085	0.021	0.00	0.036	0.064		Set Trigger
4	4.168	0.021	0.00	0.036	0.063		Set Trigger
5	4.188	0.022	0.00	0.036	0.067		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



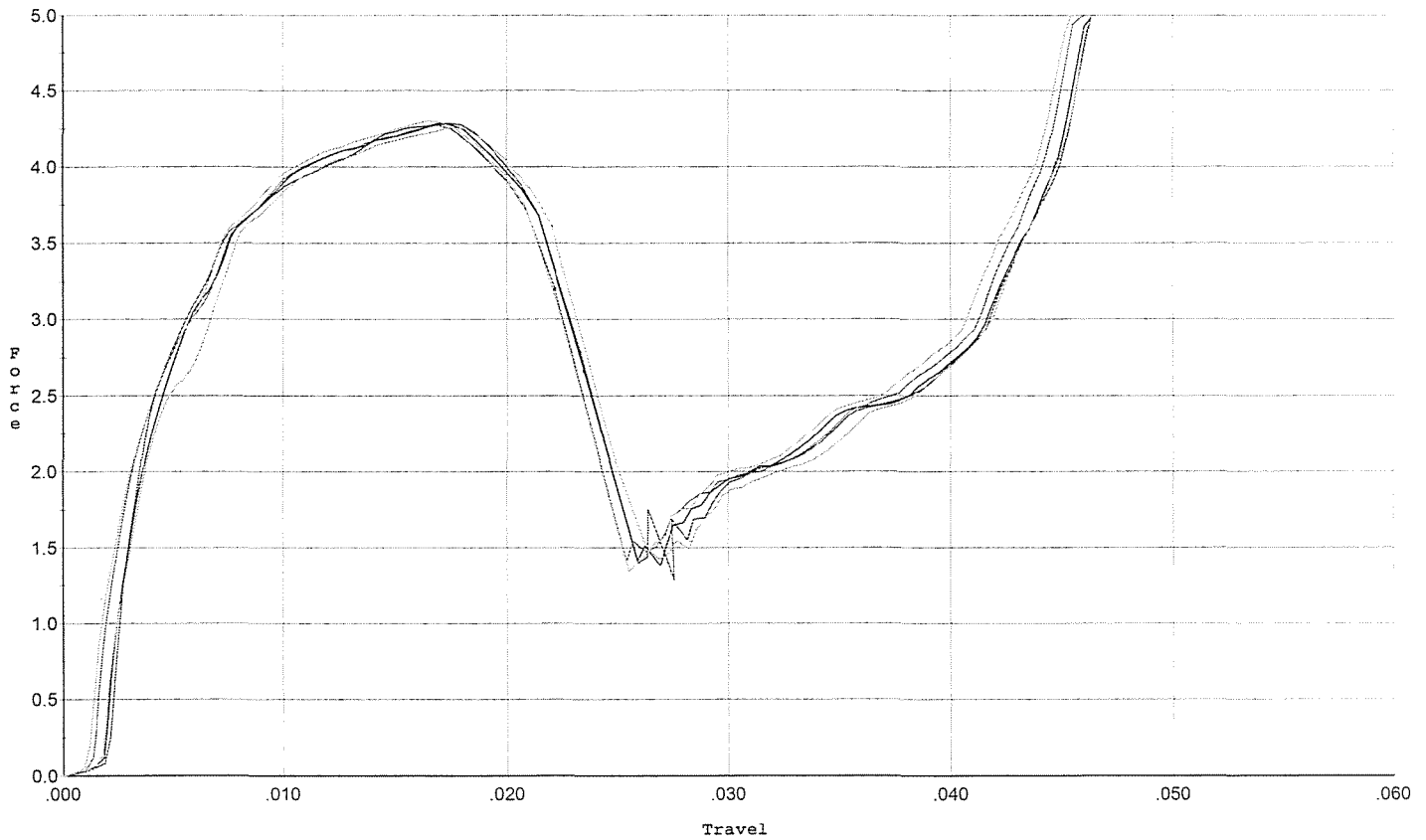
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.020	0.00	0.043	0.040		Set Trigger
2	2.621	0.019	0.00	0.044	0.037		Set Trigger
3	2.655	0.020	0.00	0.044	0.038		Set Trigger
4	2.695	0.020	0.00	0.044	0.039		Set Trigger
5	2.681	0.020	0.00	0.043	0.040		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.023	0.00	0.036	0.070		Set Trigger
2	4.277	0.023	0.00	0.036	0.070		Set Trigger
3	4.269	0.022	0.00	0.036	0.067		Set Trigger
4	4.302	0.022	0.00	0.035	0.068		Set Trigger
5	4.257	0.022	0.00	0.035	0.065		Set Trigger

A-4.27