

G6794501

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

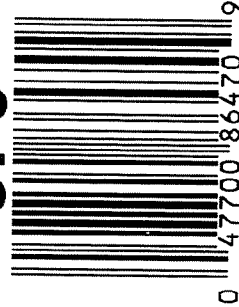
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794501

UPC



GUN SERIAL #

G6794501

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	RT
490	MAGNAFLUX BOLT		1/23/09	RT
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DS
542	APPLY COATINGS (BARREL ACTION)		1-2-09	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

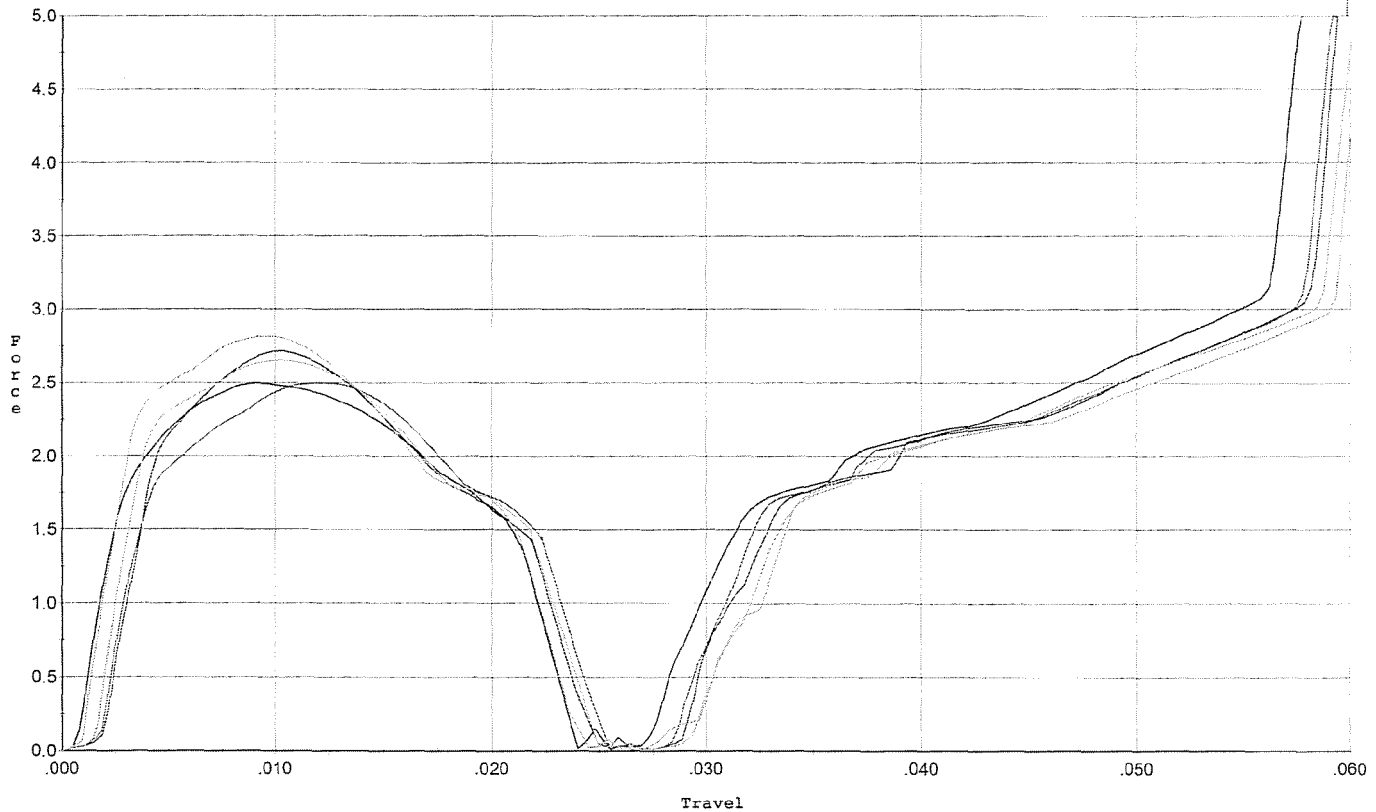
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	LD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-9-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-9-09	LD
	J) ASSEMBLE STOCK		2-4-09	LD
	K) ASSEMBLE SWIVEL STUDS		2-9-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-9-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.22</u> <u>2.25</u> <u>2.19</u> <u>2.22</u>	2-6-09	WN
	C) FUNCTION		2-9-09	LD
690	PACK		2/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



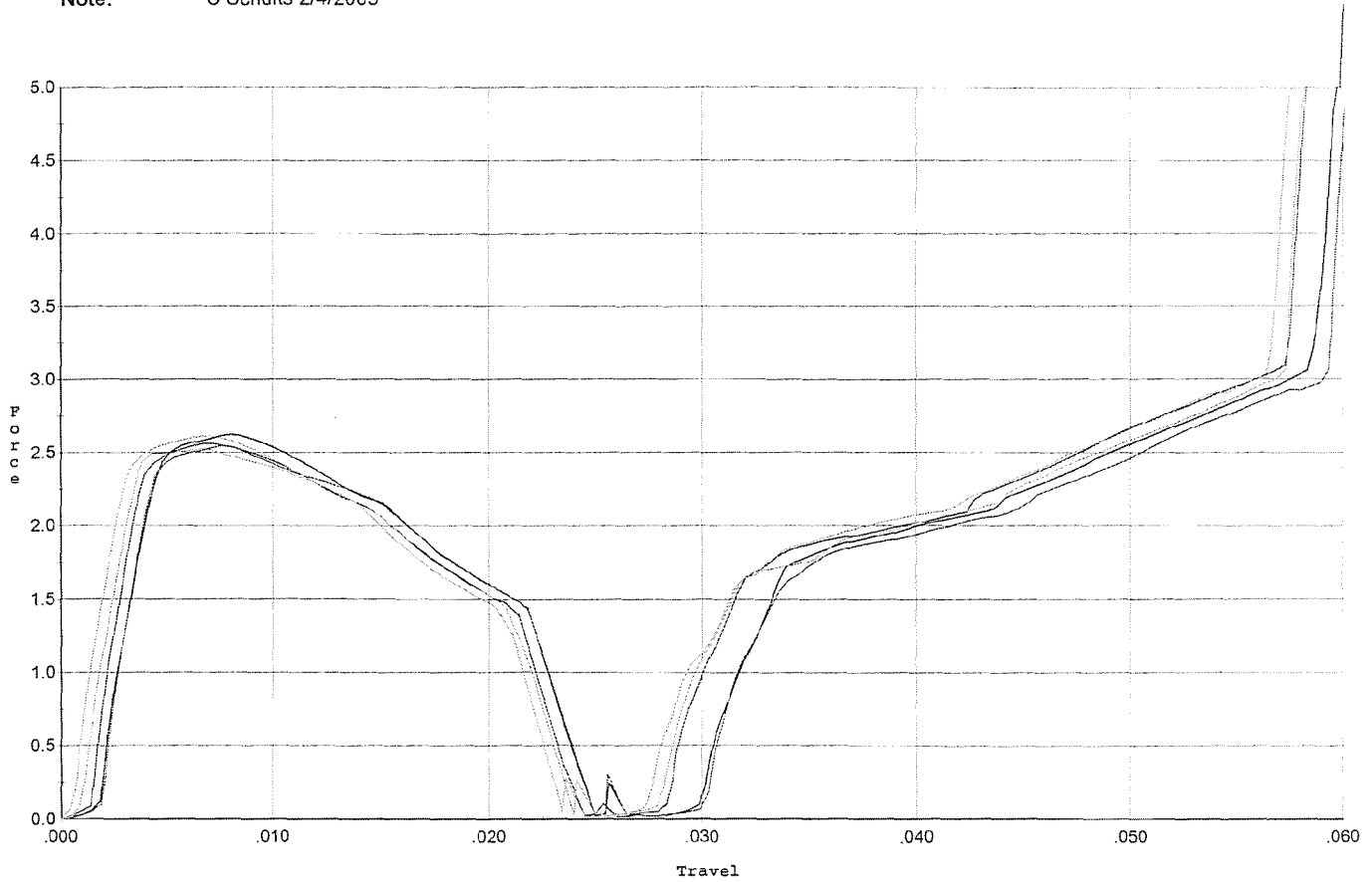
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.022	0.00	0.042	0.040		Set Trigger
2	2.497	0.021	0.00	0.041	0.040		Set Trigger
3	2.501	0.022	0.00	0.042	0.039		Set Trigger
4	2.650	0.023	0.00	0.043	0.043		Set Trigger
5	2.815	0.021	0.00	0.044	0.043		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



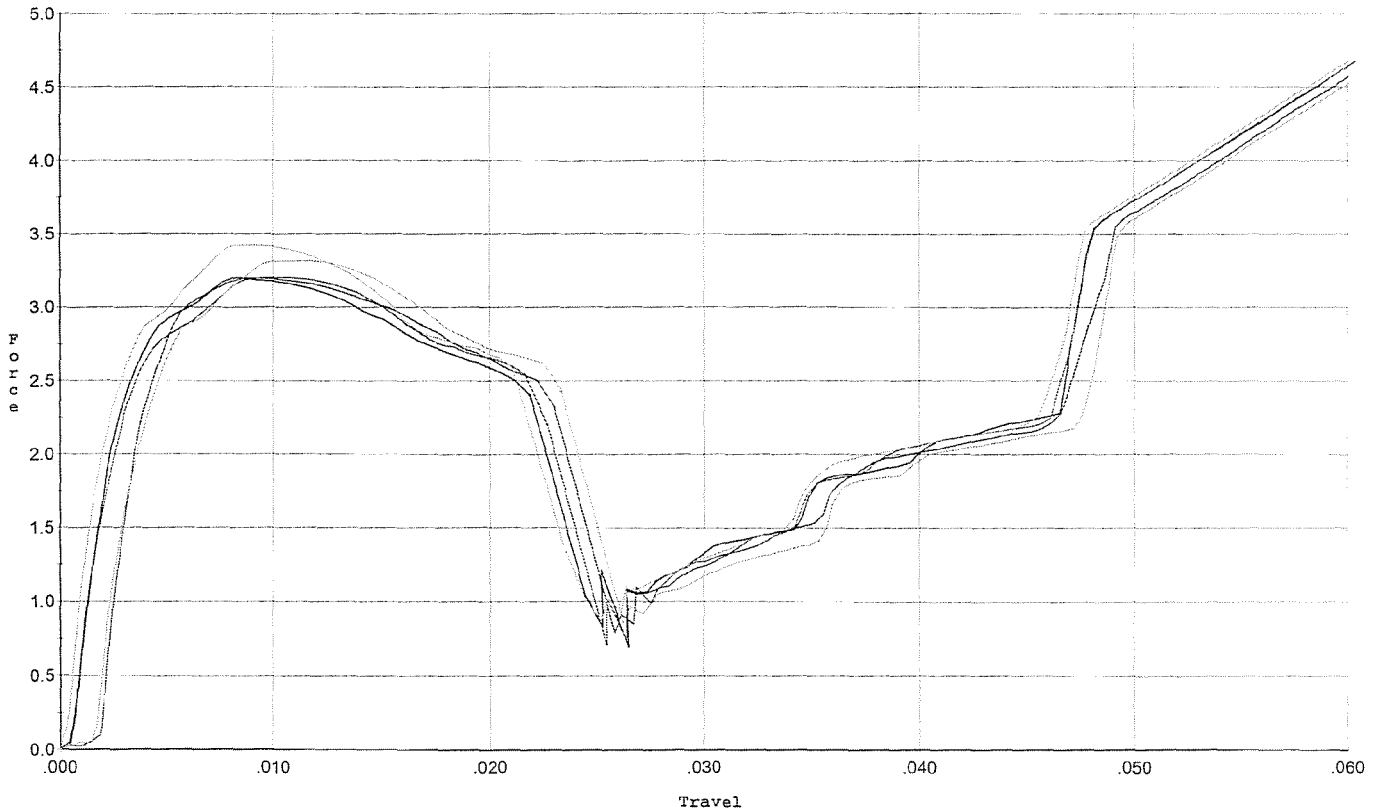
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.021	0.00	0.042	0.039		Set Trigger
2	2.623	0.022	0.00	0.043	0.040		Set Trigger
3	2.547	0.022	0.00	0.043	0.039		Set Trigger
4	2.612	0.021	0.00	0.042	0.040		Set Trigger
5	2.528	0.022	0.00	0.041	0.040		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



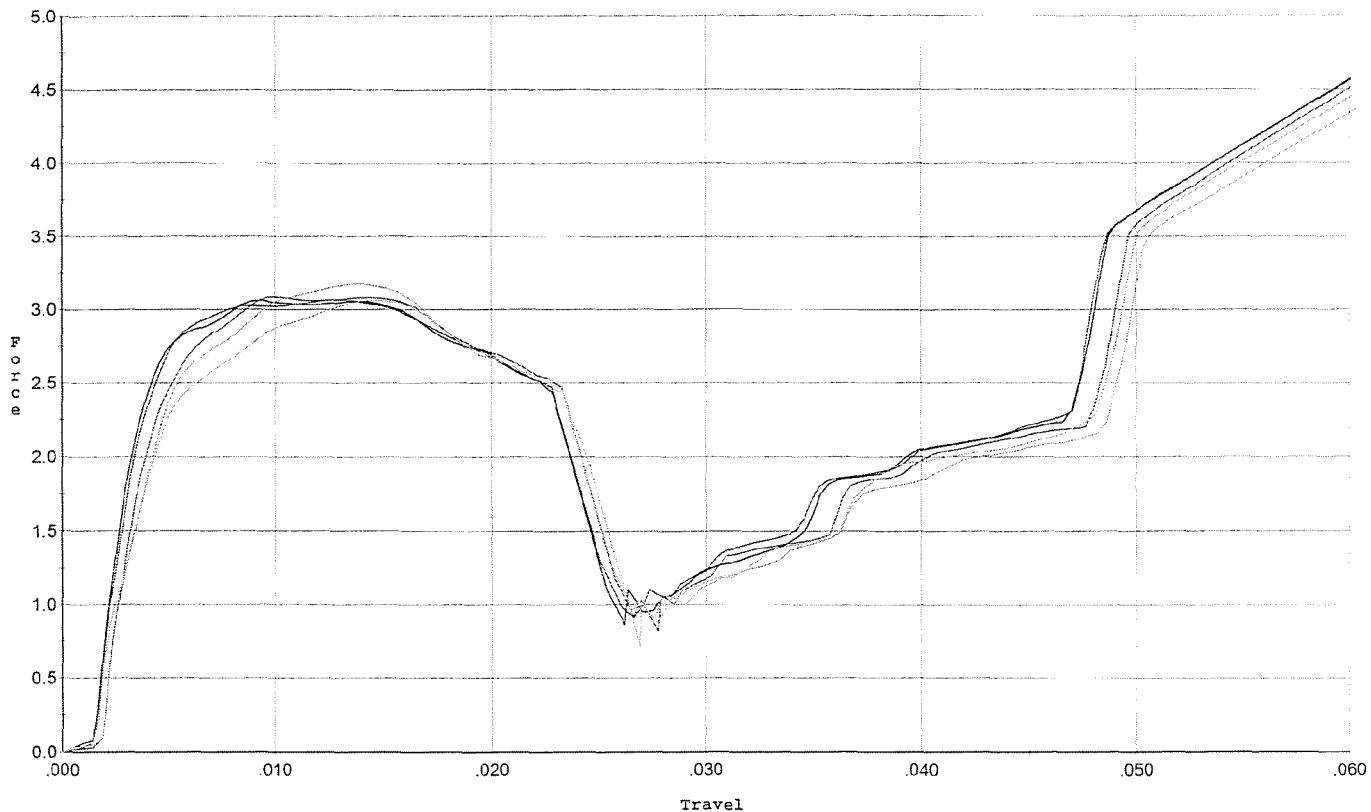
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.023	0.00	0.043	0.055		Set Trigger
2	3.198	0.022	0.00	0.043	0.054		Set Trigger
3	3.202	0.023	0.00	0.042	0.056		Set Trigger
4	3.425	0.021	0.00	0.043	0.055		Set Trigger
5	3.315	0.023	0.00	0.042	0.057		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



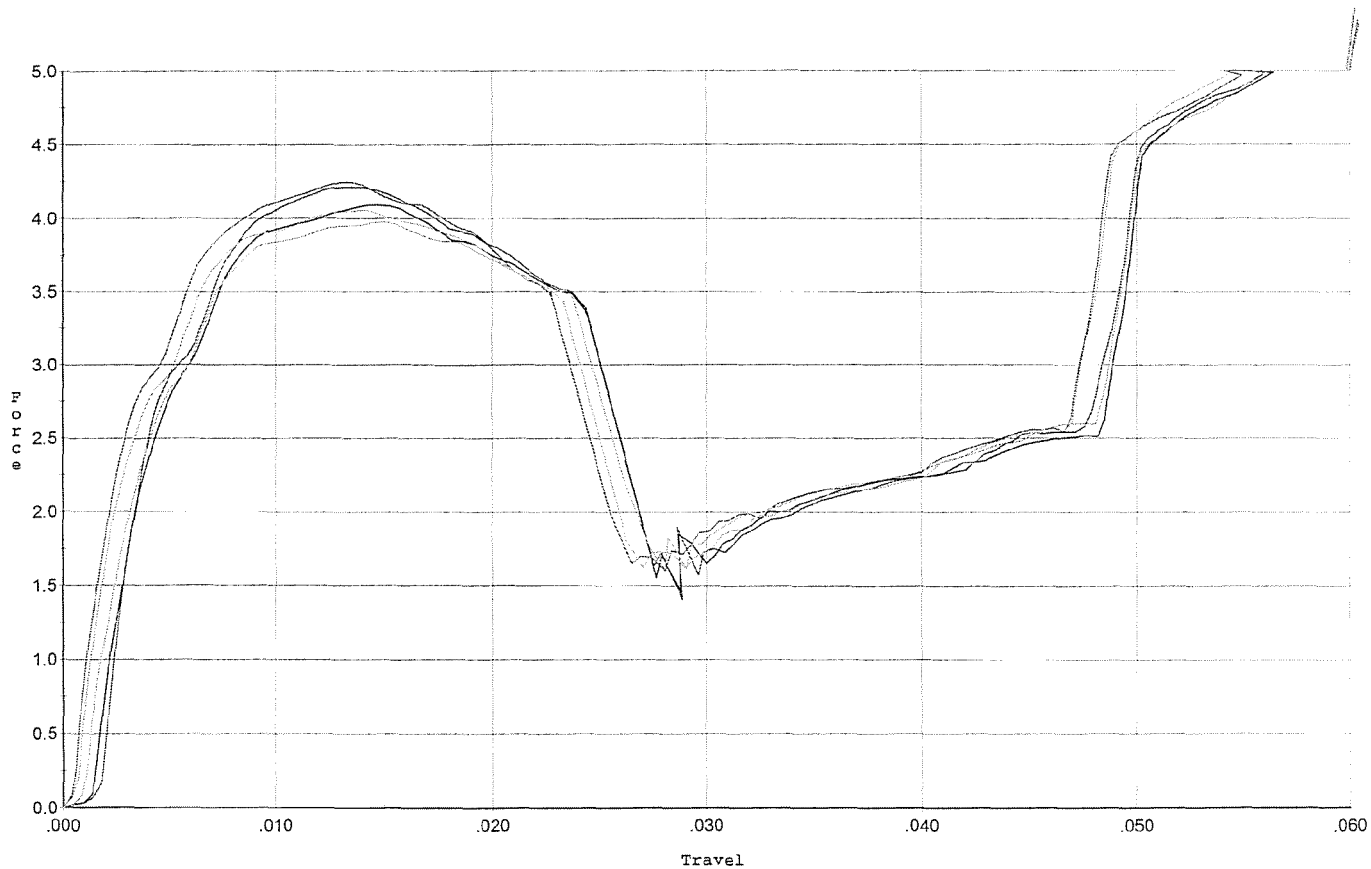
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.023	0.00	0.042	0.054		Set Trigger
2	3.062	0.023	0.00	0.042	0.054		Set Trigger
3	3.088	0.023	0.00	0.043	0.054		Set Trigger
4	3.061	0.023	0.00	0.043	0.052		Set Trigger
5	3.176	0.025	0.00	0.043	0.056		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



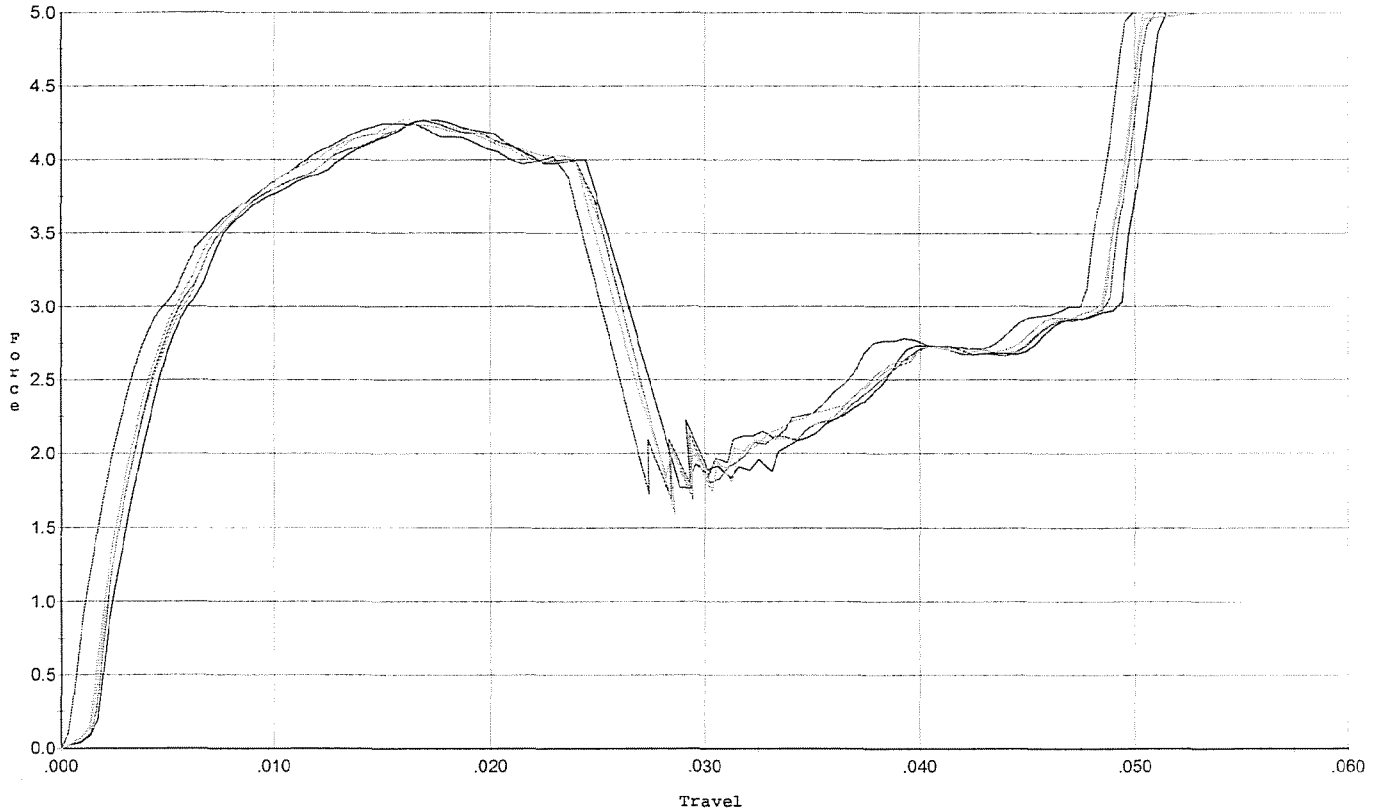
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.024	0.00	0.040	0.074		Set Trigger
2	4.091	0.024	0.00	0.040	0.073		Set Trigger
3	4.243	0.023	0.00	0.040	0.073		Set Trigger
4	4.053	0.023	0.00	0.040	0.072		Set Trigger
5	3.977	0.024	0.00	0.041	0.071		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



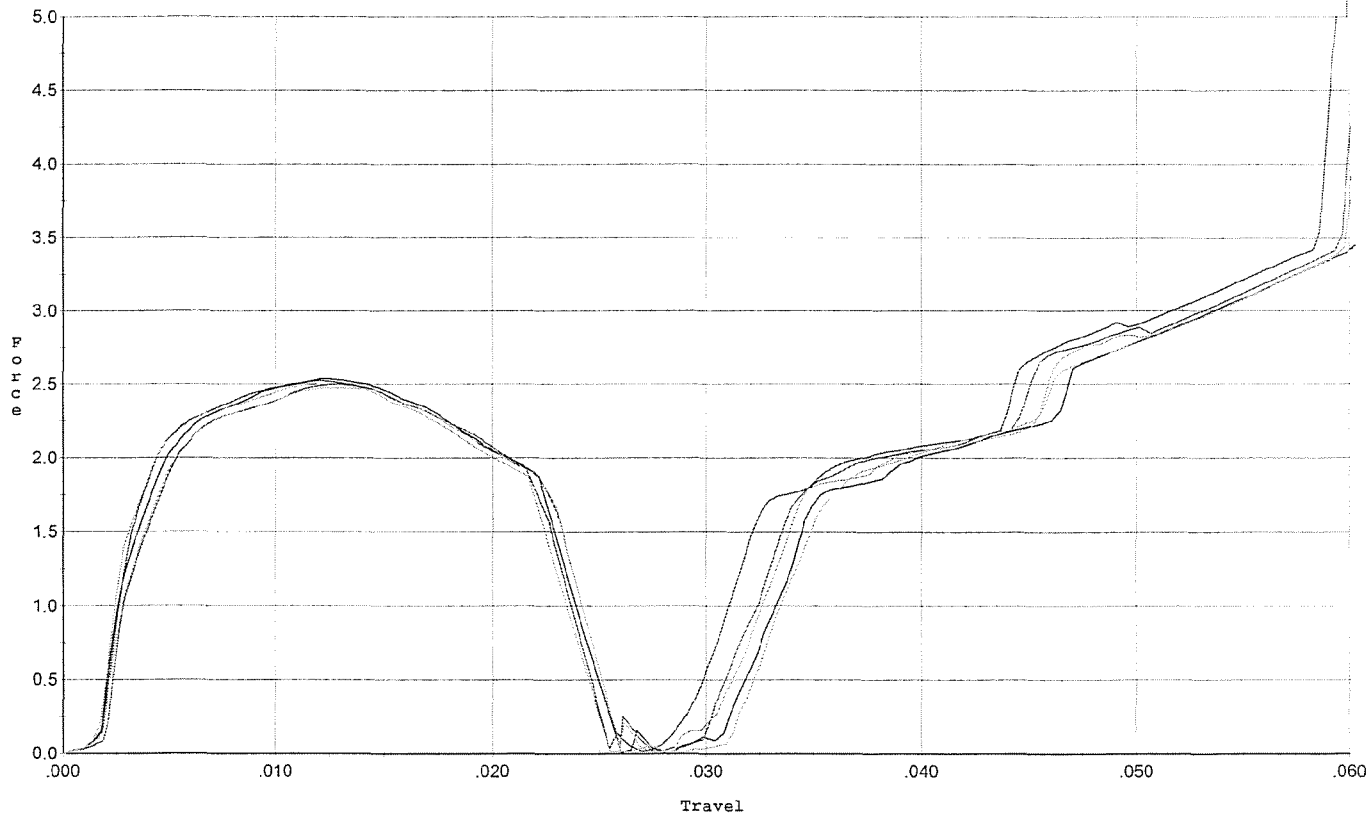
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.024	0.00	0.034	0.076		Set Trigger
2	4.267	0.026	0.00	0.034	0.082		Set Trigger
3	4.260	0.025	0.00	0.034	0.078		Set Trigger
4	4.277	0.024	0.00	0.034	0.075		Set Trigger
5	4.240	0.025	0.00	0.034	0.078		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



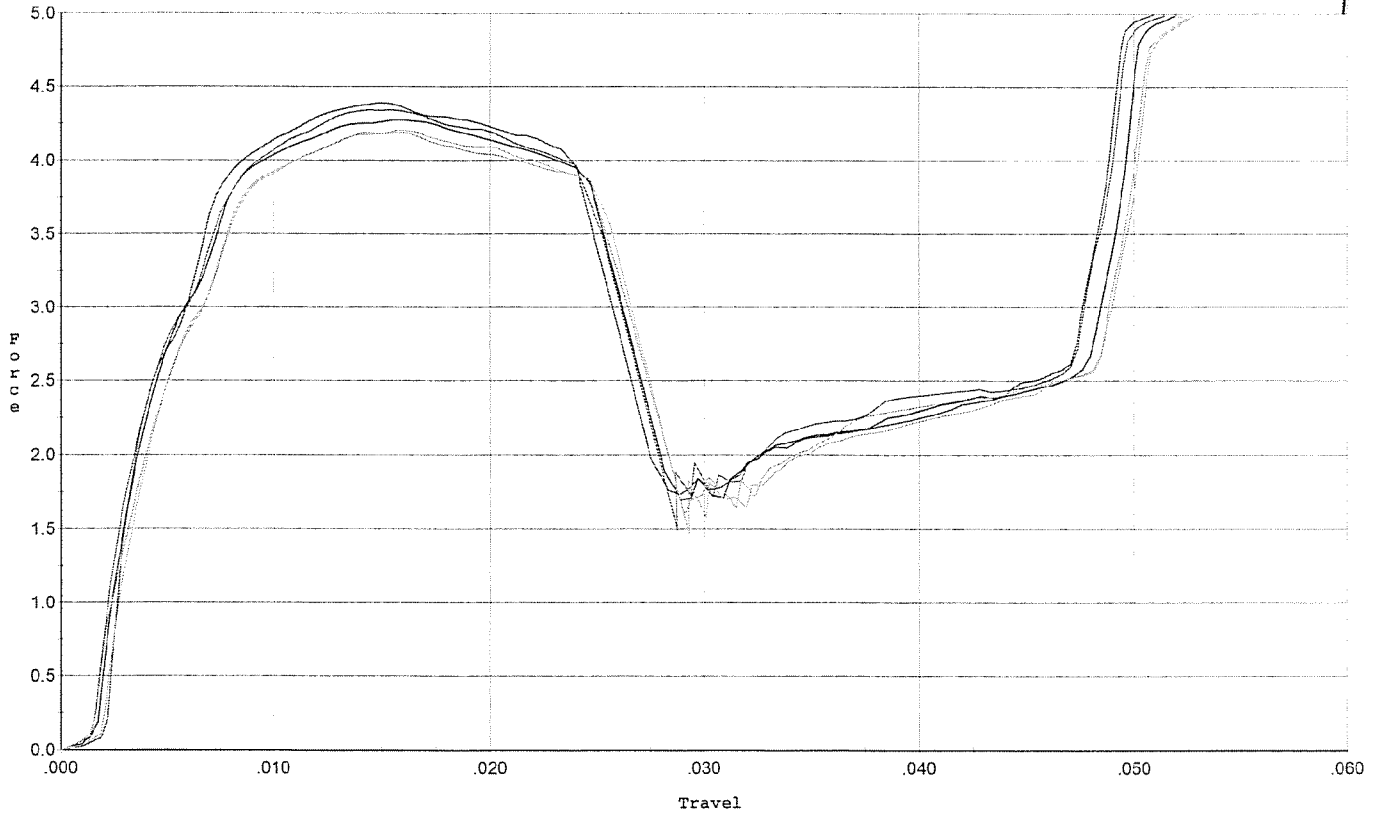
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.023	0.00	0.041	0.043		Set Trigger
2	2.534	0.022	0.00	0.043	0.042		Set Trigger
3	2.496	0.023	0.00	0.042	0.042		Set Trigger
4	2.474	0.023	0.00	0.043	0.042		Set Trigger
5	2.497	0.022	0.00	0.043	0.041		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.390	0.024	0.00	0.039	0.077		Set Trigger
2	4.275	0.025	0.00	0.039	0.078		Set Trigger
3	4.342	0.025	0.00	0.038	0.080		Set Trigger
4	4.202	0.026	0.00	0.039	0.078		Set Trigger
5	4.192	0.027	0.00	0.039	0.081		Set Trigger

A.4.28