

G6794502

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

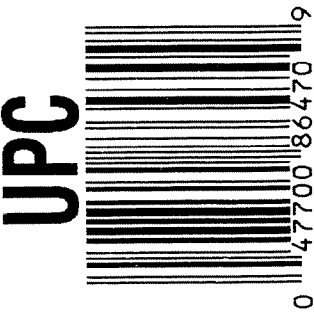


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794502



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4502

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	RZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(K)	1/24/09	(K)
490	MAGNAFLUX BOLT		1/24/09	mk
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		2 3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	2-20-09	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	2-20-09	L.P.D.
	J) ASSEMBLE STOCK		2-4-09	TR
	K) ASSEMBLE SWIVEL STUDS		2-20-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-17-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.48</u> <u>2.46</u> <u>2.49</u> <u>2.41</u>	2-18-09	TR
	C) FUNCTION		2-20-09	L.P.D.
690	PACK		2-27-09	TR

F004 REV 5/2006

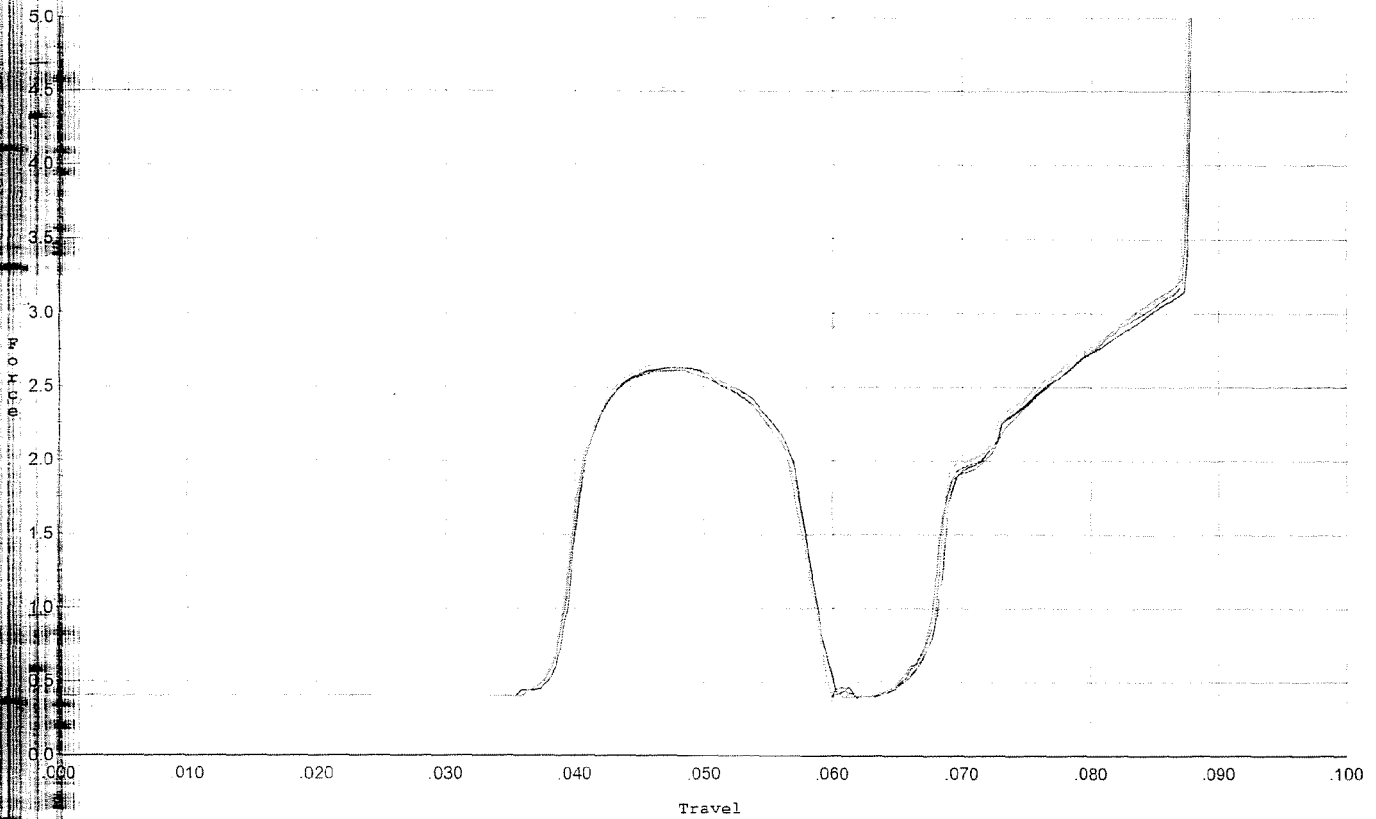
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0072293~~ 72332

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



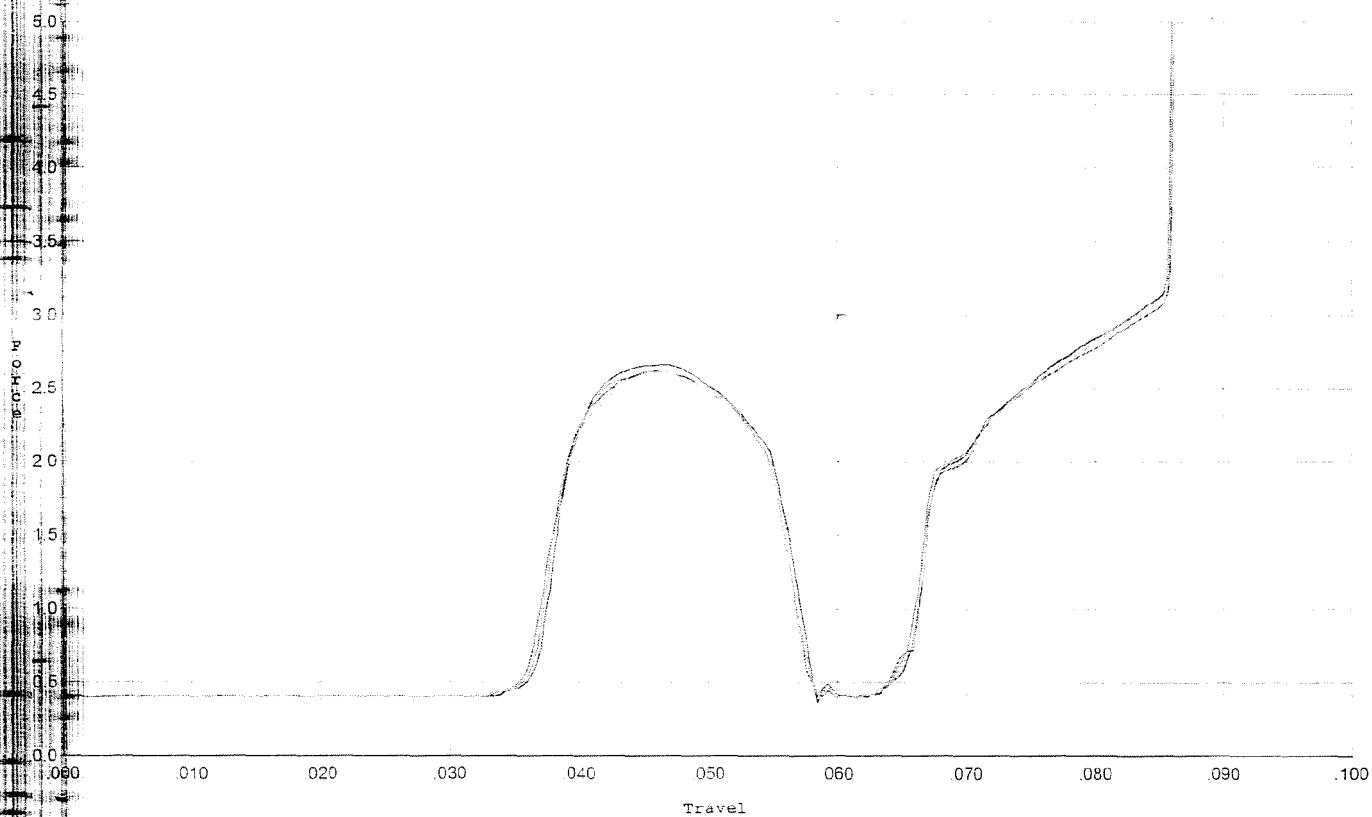
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.057	0.038	0.036	0.059		Set Trigger
2	2.630	0.057	0.039	0.037	0.059		Set Trigger
3	2.628	0.058	0.038	0.036	0.059		Set Trigger
4	2.665	0.057	0.038	0.037	0.059		Set Trigger
5	2.661	0.058	0.038	0.036	0.060		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



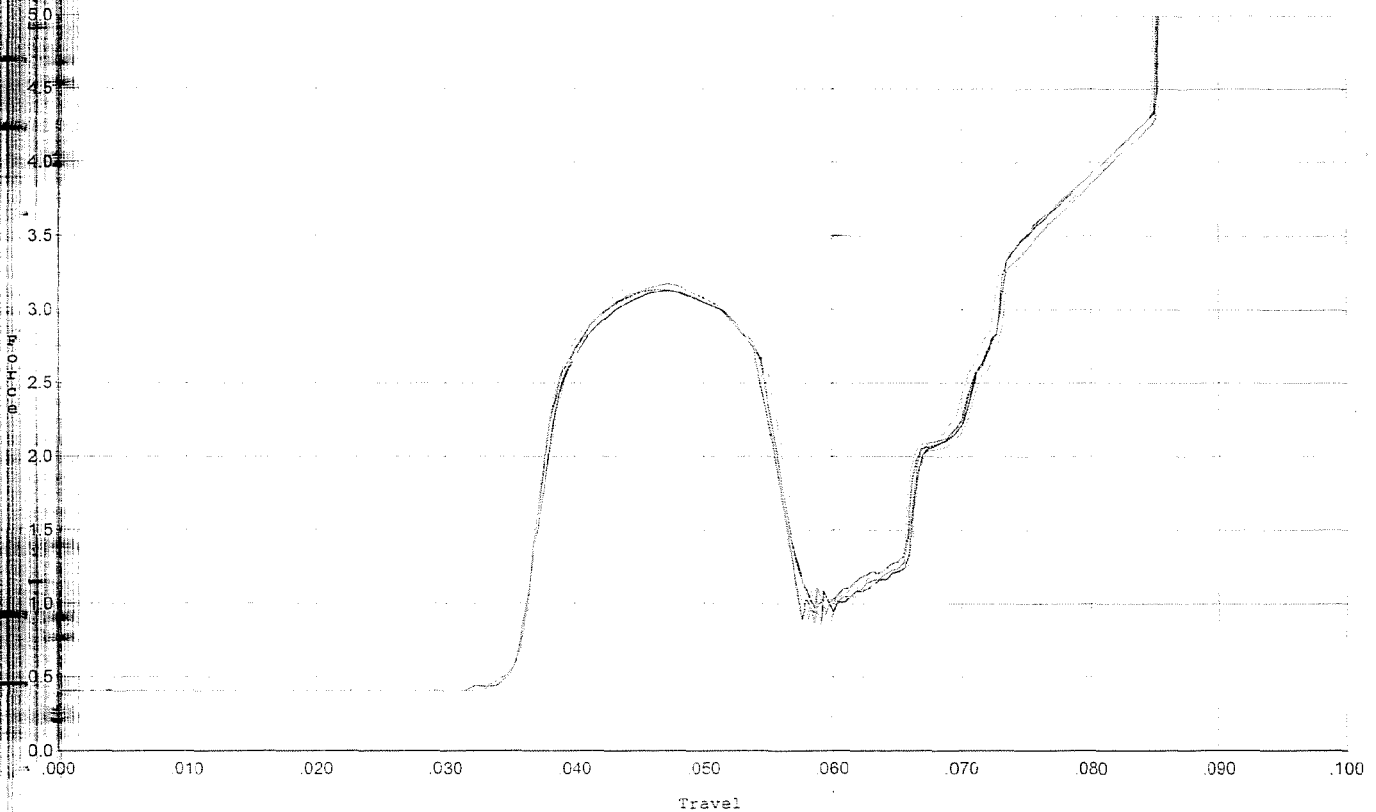
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.055	0.036	0.036	0.058		Set Trigger
2	2.664	0.056	0.037	0.036	0.059		Set Trigger
3	2.610	0.055	0.037	0.037	0.057		Set Trigger
4	2.609	0.055	0.036	0.036	0.057		Set Trigger
5	2.617	0.055	0.037	0.037	0.057		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



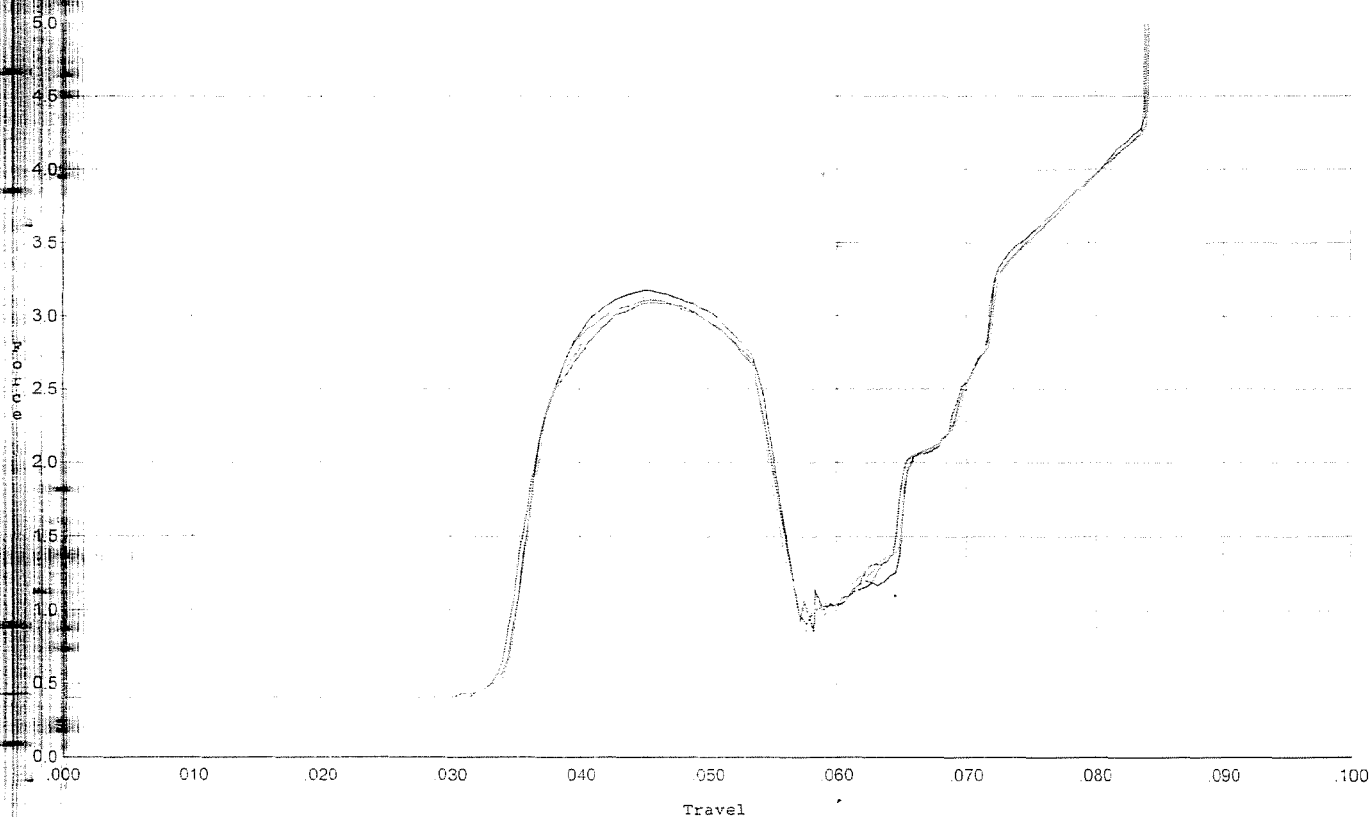
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.055	0.035	0.035	0.068		Set Trigger
2	3.129	0.054	0.036	0.036	0.067		Set Trigger
3	3.171	0.054	0.036	0.035	0.068		Set Trigger
4	3.206	0.055	0.036	0.035	0.068		Set Trigger
5	3.179	0.055	0.036	0.035	0.069		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



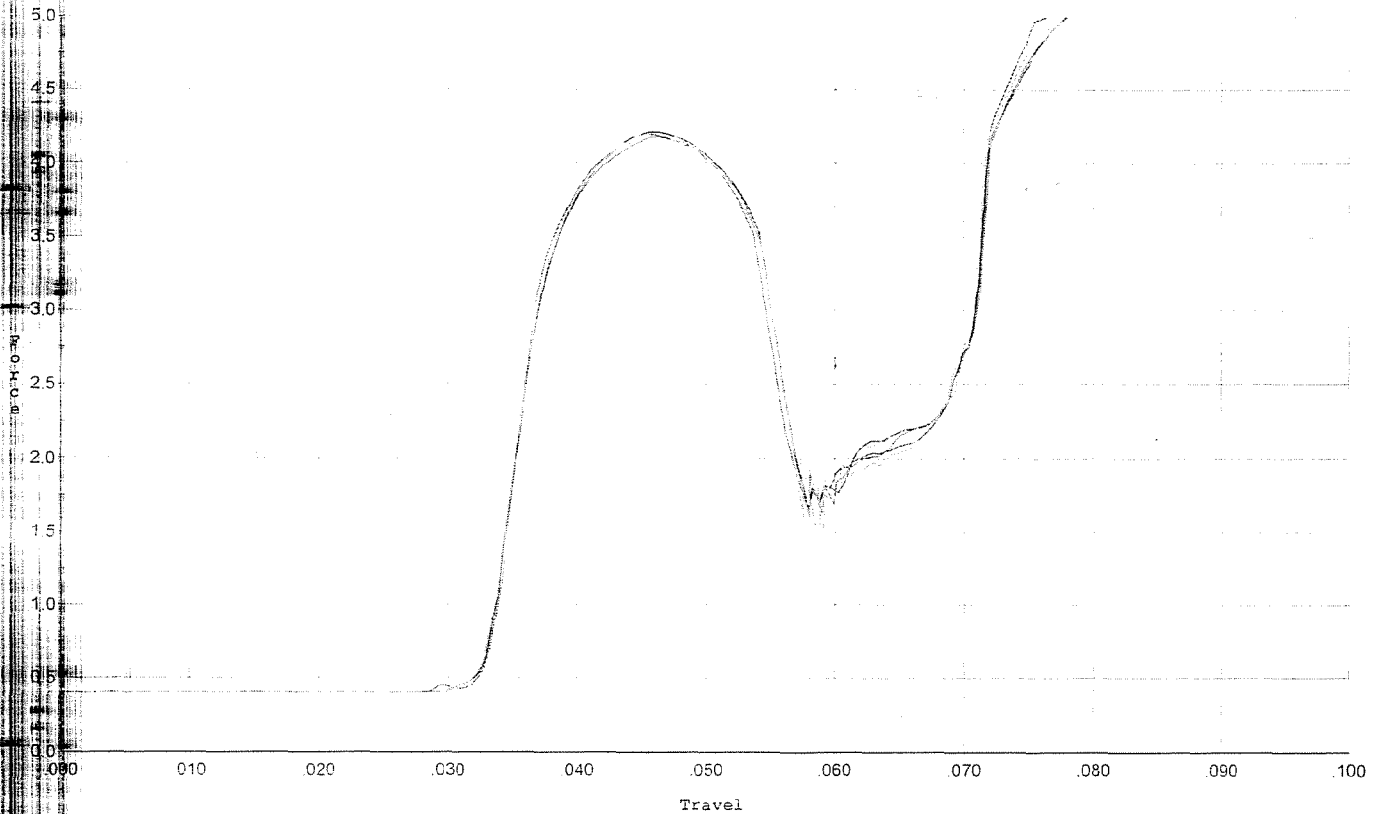
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.055	0.034	0.034	0.069		Set Trigger
2	3.174	0.054	0.034	0.034	0.069		Set Trigger
3	3.105	0.055	0.035	0.035	0.069		Set Trigger
4	3.142	0.054	0.034	0.035	0.068		Set Trigger
5	3.121	0.053	0.035	0.035	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



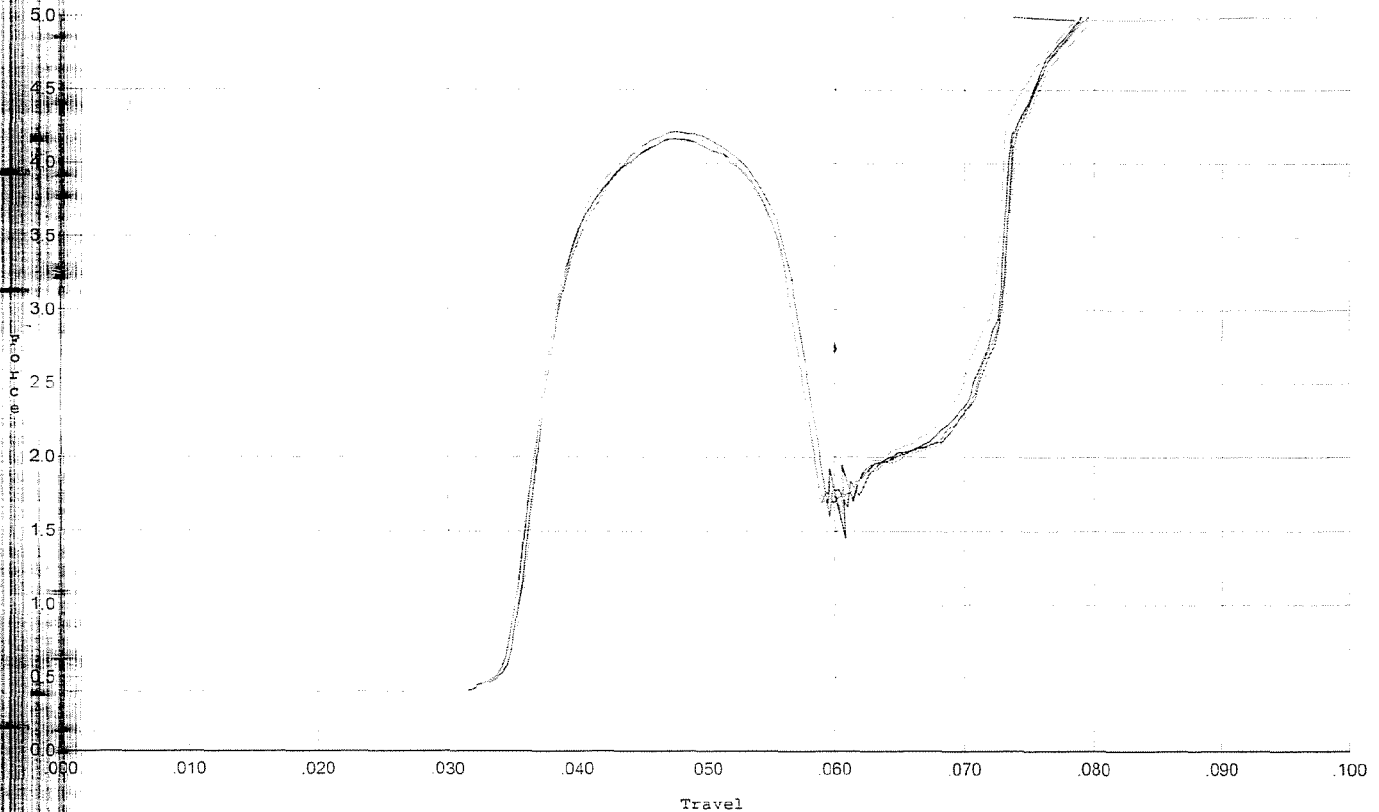
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.054	0.033	0.033	0.088		Set Trigger
2	4.211	0.054	0.033	0.033	0.090		Set Trigger
3	4.177	0.054	0.033	0.033	0.089		Set Trigger
4	4.200	0.055	0.033	0.033	0.091		Set Trigger
5	4.172	0.054	0.033	0.033	0.089		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



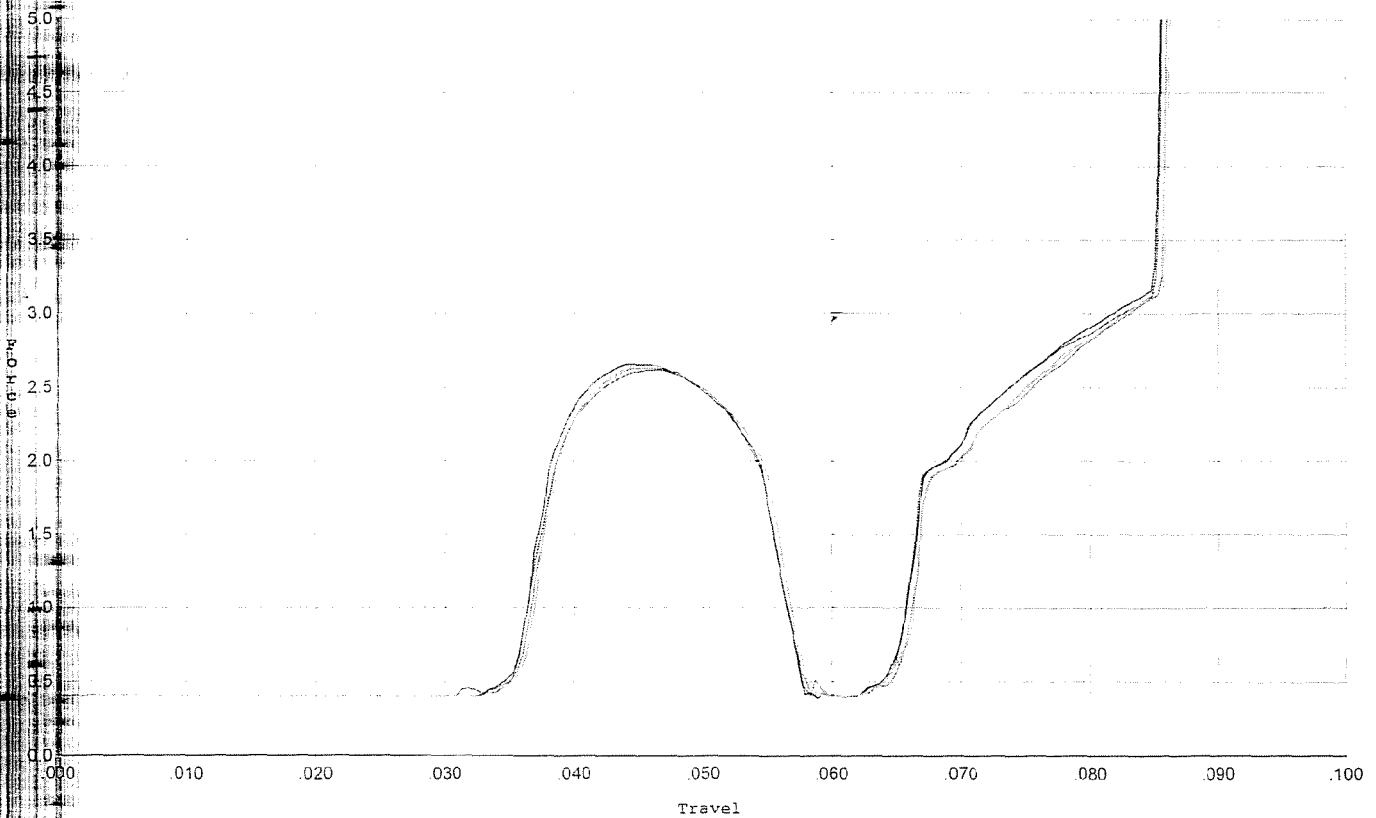
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.057	0.035	0.033	0.092		Set Trigger
2	4.169	0.056	0.035	0.033	0.090		Set Trigger
3	4.160	0.056	0.035	0.033	0.090		Set Trigger
4	4.201	0.056	0.035	0.034	0.090		Set Trigger
5	4.174	0.056	0.035	0.033	0.090		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



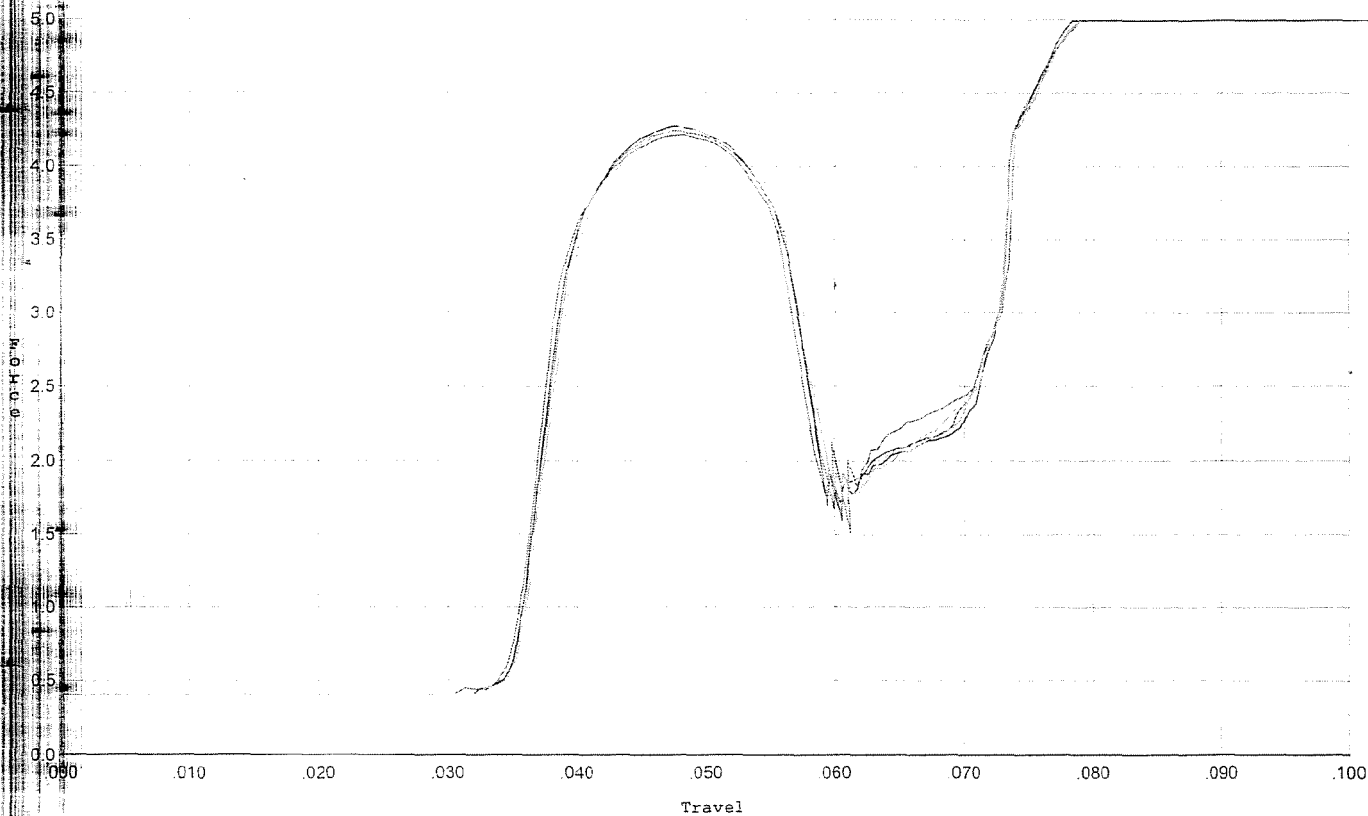
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.055	0.036	0.036	0.058		Set Trigger
2	2.653	0.055	0.036	0.036	0.058		Set Trigger
3	2.628	0.055	0.036	0.036	0.059		Set Trigger
4	2.645	0.055	0.036	0.036	0.058		Set Trigger
5	2.646	0.055	0.036	0.036	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.056	0.034	0.033	0.091		Set Trigger
2	4.272	0.056	0.035	0.033	0.092		Set Trigger
3	4.239	0.056	0.035	0.033	0.092		Set Trigger
4	4.253	0.057	0.035	0.033	0.093		Set Trigger
5	4.269	0.056	0.035	0.033	0.091		Set Trigger

Aug 4.24