

56794513

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



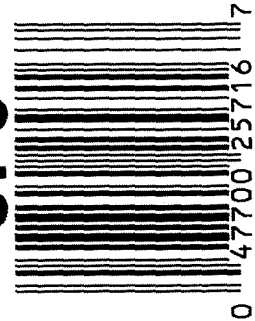
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794513

UPC



GUN SERIAL # G 6794513

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUL 2 - 2008	10-28-08	Rsn
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (KA)	10/29/08	(KA)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 30	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

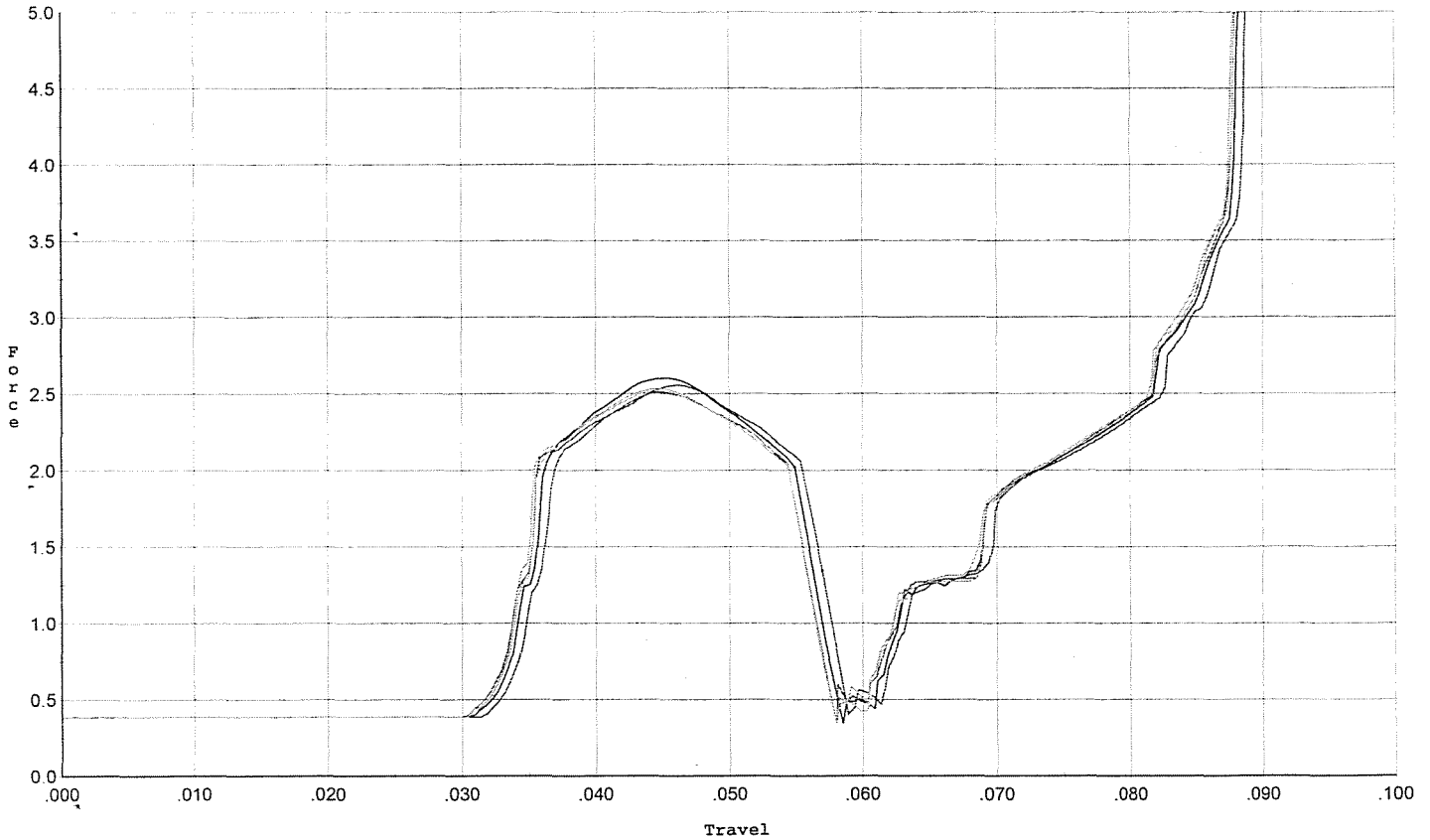
BARBER - M24 0072425									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	11-13-08	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	6.0	6.0	5.0	11-13-08	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	11-13-08	LJ		
	J) ASSEMBLE STOCK					11-7-08	PSW		
	K) ASSEMBLE SWIVEL STUDS					11-13-08	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-10-08	LJ		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			11-10-08	TC		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					11-13-08	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.21	2.23	2.27	2.14	2.14	11-10-08	TC
	C) FUNCTION					11-13-08	LJ		
690	PACK					11/17/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



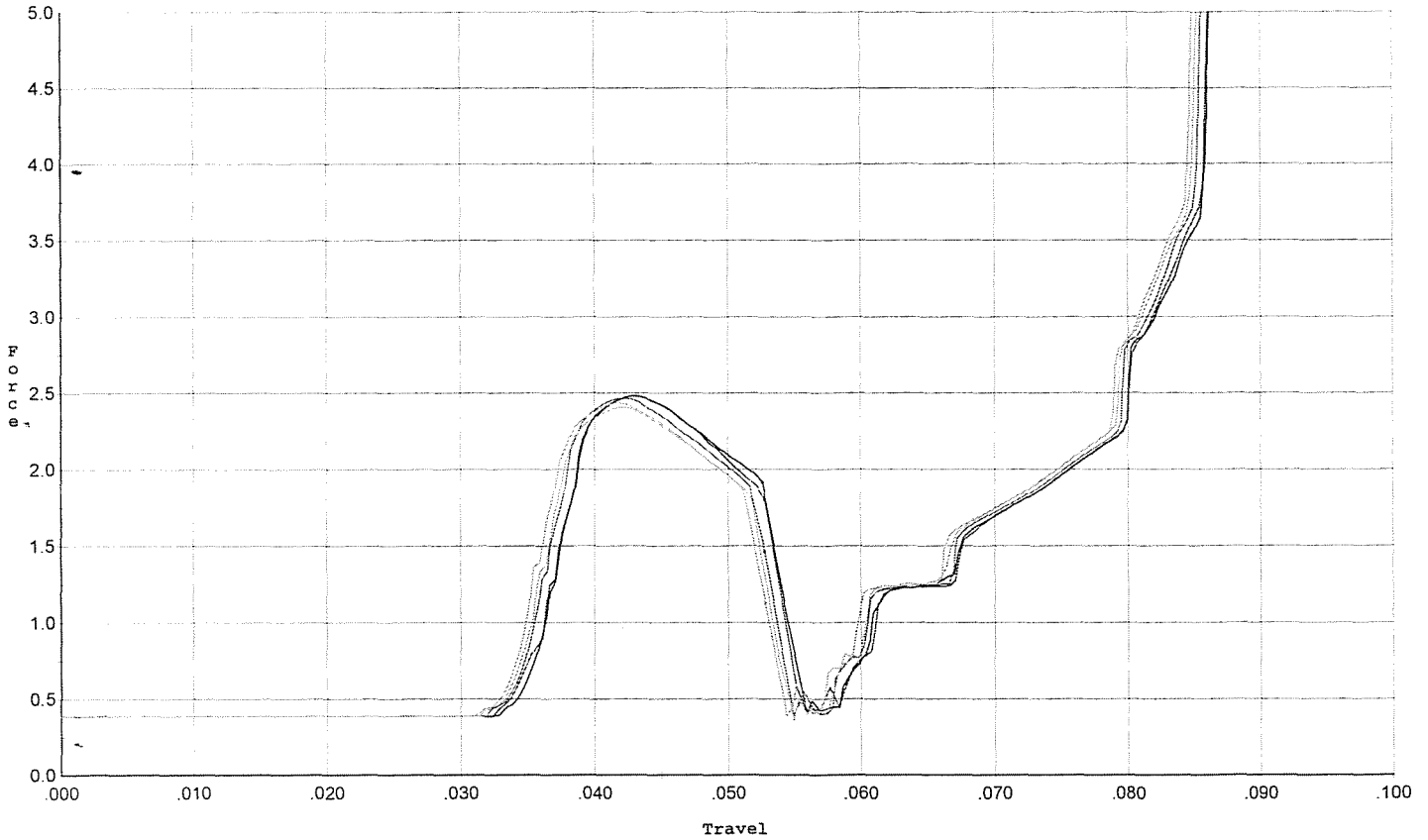
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.057	0.034	0.037	0.063		Set Trigger
2	2.601	0.055	0.033	0.037	0.061		Set Trigger
3	2.509	0.054	0.033	0.037	0.060		Set Trigger
4	2.522	0.054	0.033	0.037	0.060		Set Trigger
5	2.534	0.054	0.033	0.037	0.061		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



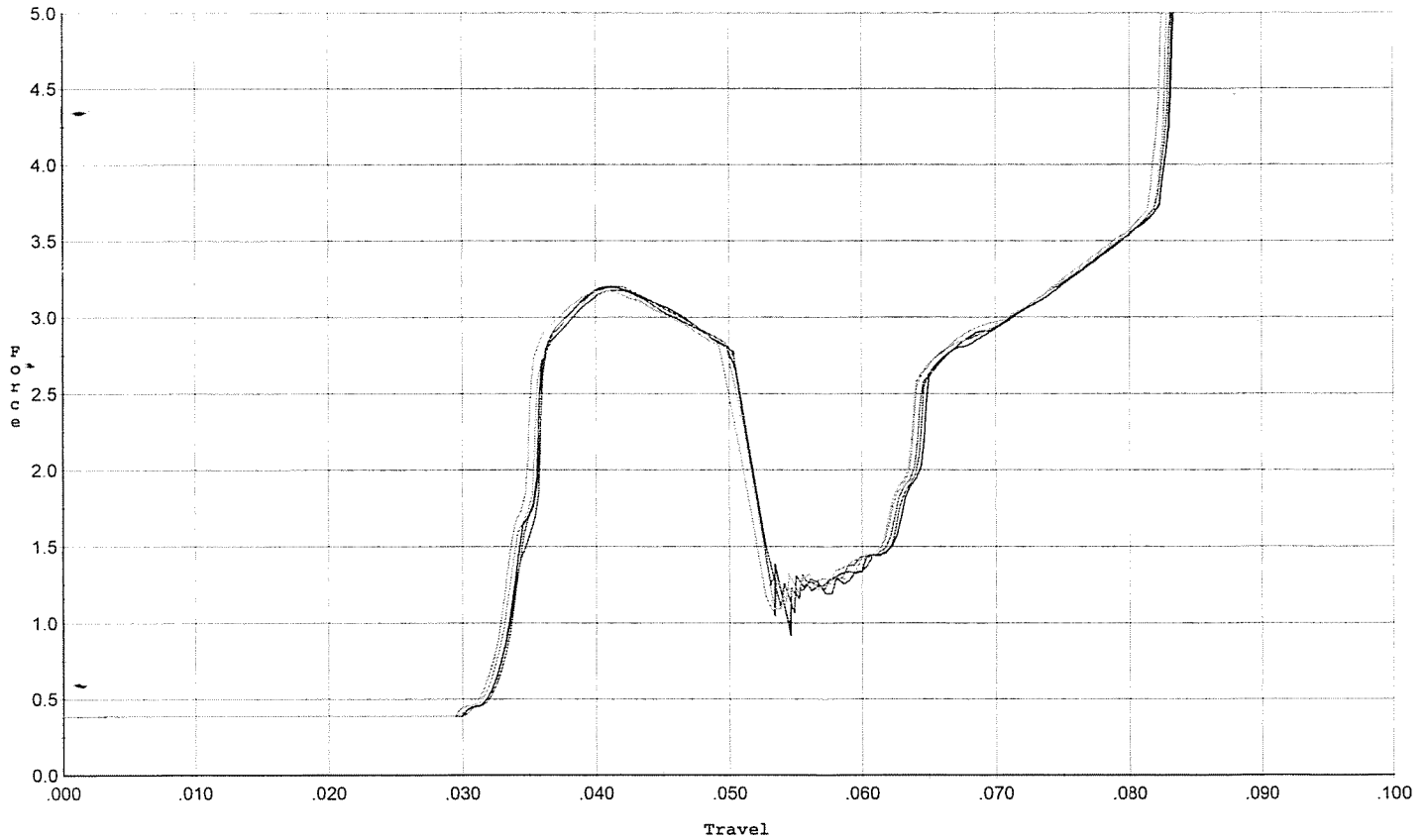
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.053	0.034	0.038	0.051		Set Trigger
2	2.481	0.053	0.035	0.038	0.050		Set Trigger
3	2.465	0.053	0.034	0.038	0.051		Set Trigger
4	2.406	0.052	0.034	0.038	0.049		Set Trigger
5	2.436	0.053	0.033	0.037	0.051		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



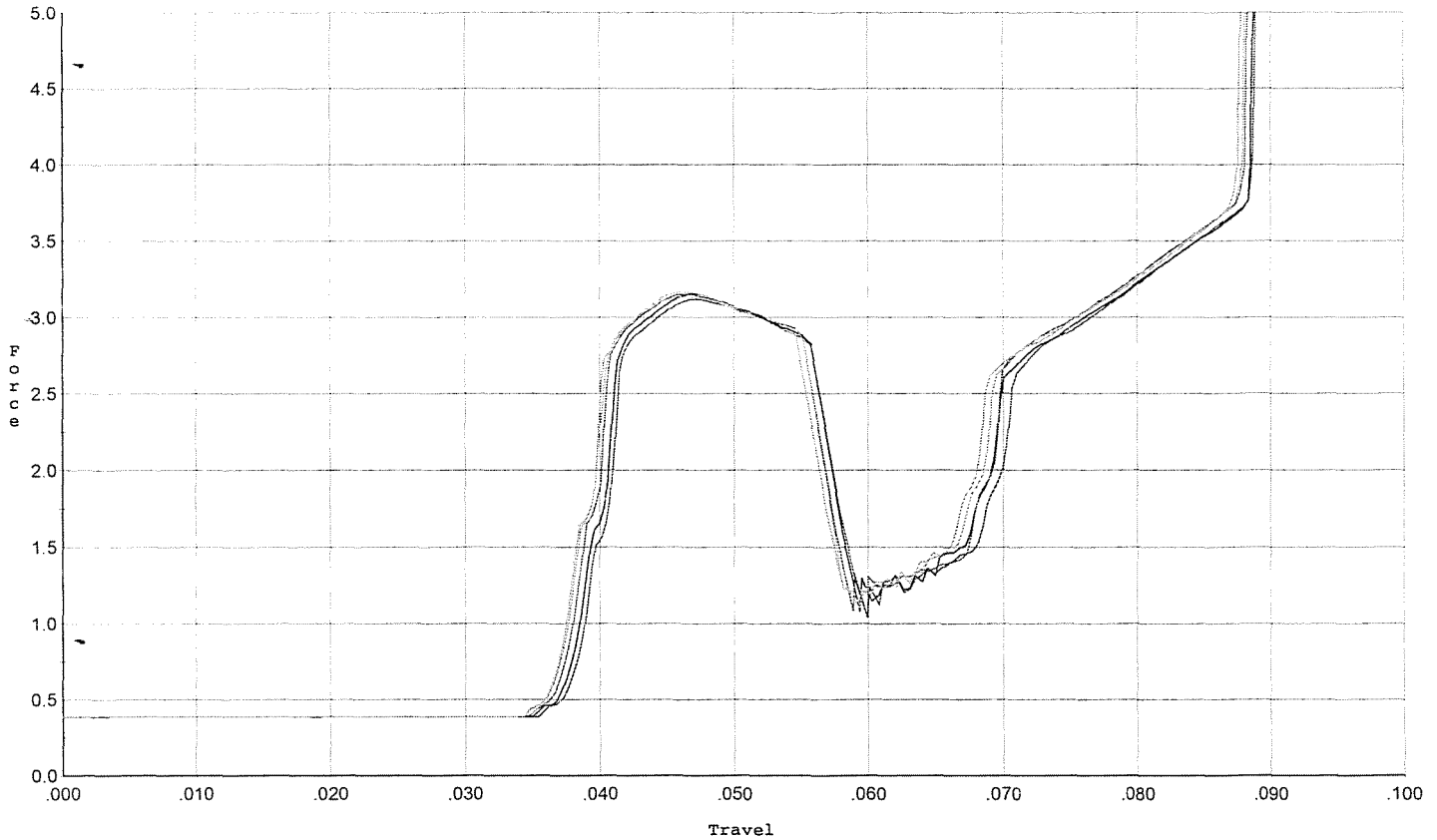
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.050	0.032	0.036	0.062		Set Trigger
2	3.198	0.050	0.032	0.036	0.063		Set Trigger
3	3.204	0.050	0.032	0.036	0.062		Set Trigger
4	3.172	0.051	0.032	0.035	0.063		Set Trigger
5	3.177	0.051	0.032	0.035	0.063		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



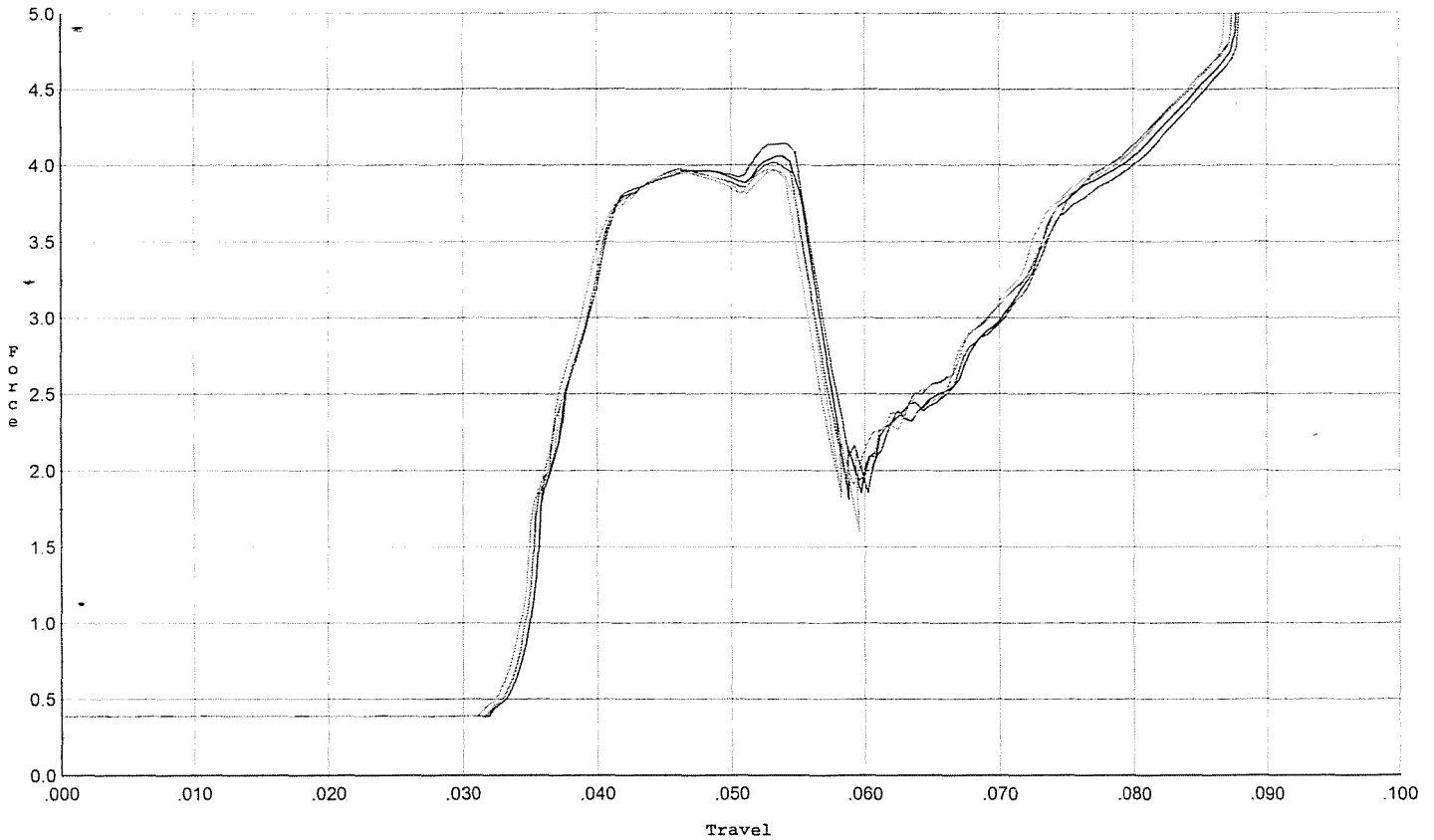
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.056	0.038	0.038	0.064		Set Trigger
2	3.155	0.056	0.037	0.038	0.066		Set Trigger
3	3.152	0.055	0.037	0.037	0.066		Set Trigger
4	3.165	0.055	0.037	0.037	0.066		Set Trigger
5	3.136	0.055	0.037	0.037	0.065		Set Trigger

Aug - 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



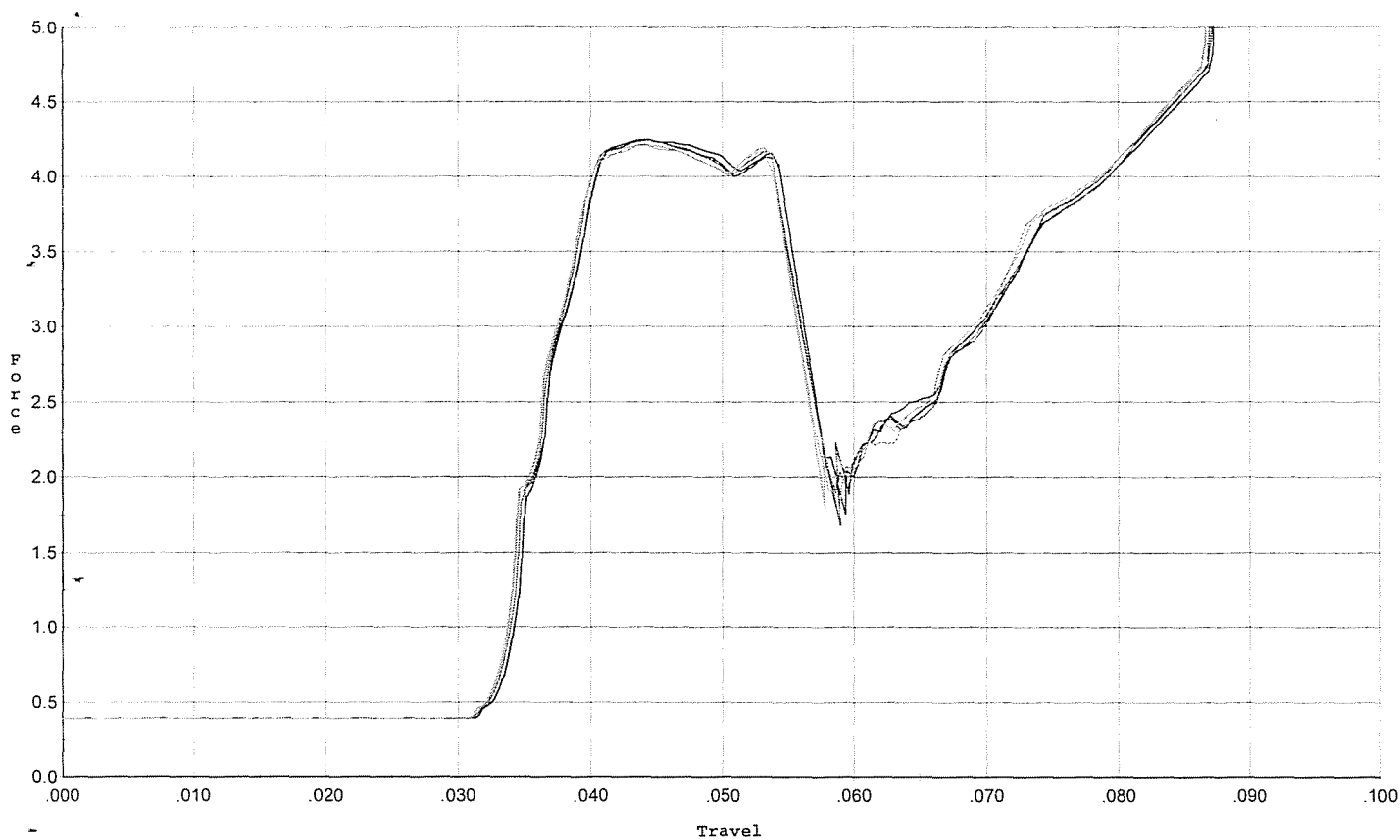
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.055	0.032	0.035	0.088		Set Trigger
2	4.059	0.055	0.034	0.035	0.088		Set Trigger
3	4.017	0.054	0.034	0.035	0.086		Set Trigger
4	3.969	0.055	0.033	0.035	0.086		Set Trigger
5	3.977	0.054	0.033	0.035	0.085		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



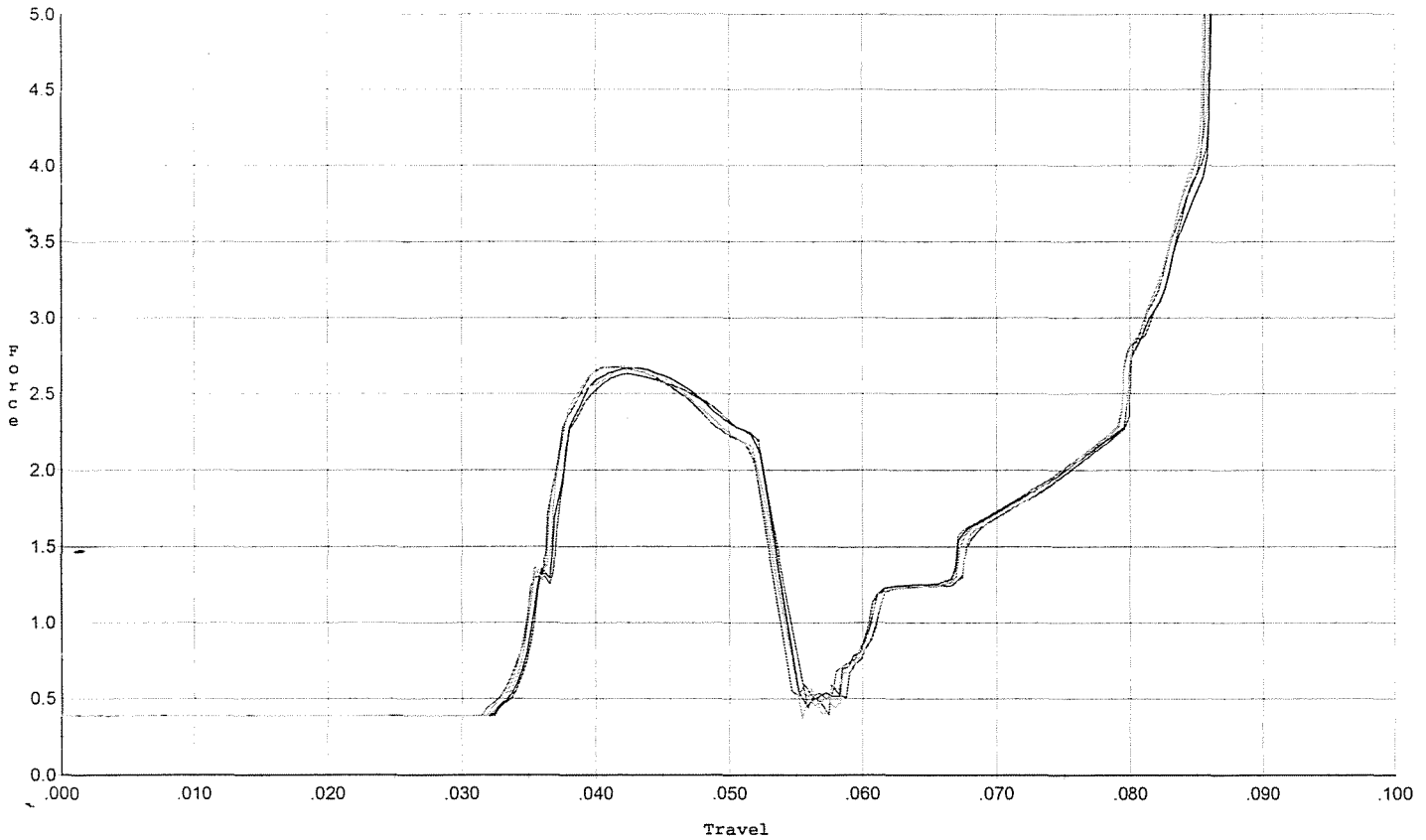
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.054	0.032	0.035	0.089		Set Trigger
2	4.242	0.054	0.032	0.035	0.091		Set Trigger
3	4.245	0.056	0.033	0.034	0.094		Set Trigger
4	4.208	0.054	0.031	0.034	0.091		Set Trigger
5	4.213	0.054	0.033	0.034	0.090		Set Trigger

Aug 4.2.3

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



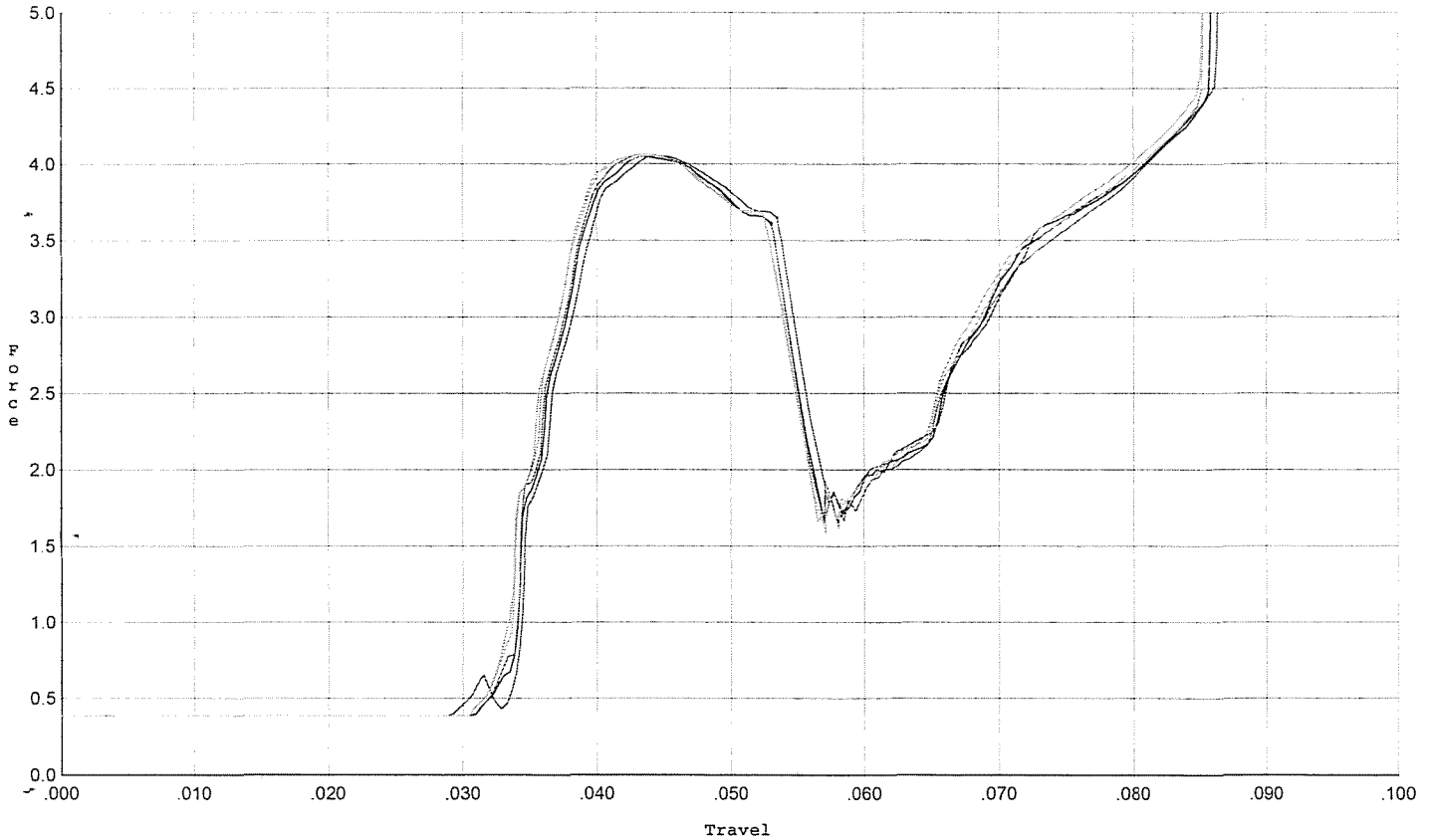
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.052	0.033	0.037	0.054		Set Trigger
2	2.669	0.052	0.034	0.037	0.055		Set Trigger
3	2.674	0.052	0.034	0.037	0.054		Set Trigger
4	2.685	0.052	0.032	0.037	0.054		Set Trigger
5	2.656	0.053	0.034	0.037	0.055		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.053	0.031	0.035	0.083		Set Trigger
2	4.050	0.053	0.033	0.034	0.083		Set Trigger
3	4.064	0.053	0.032	0.034	0.083		Set Trigger
4	4.051	0.054	0.032	0.034	0.086		Set Trigger
5	4.063	0.054	0.032	0.034	0.086		Set Trigger

Aug 4.05