

BARBER - M24 0072446

G6794515-

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0072446 M240072485

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



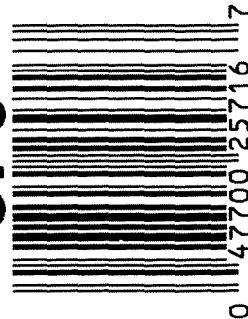
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794515

UPC



GUN SERIAL #

G 6794515

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPN
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPN
460	CHECK HEADSPACE		10-27-08	SPN
470	DIS-ASSEMBLE ACTION		10-27-08	SPN
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-28-08	RSN
475	DRILL AND TAP SIGHT HOLES	NOV 29 2008	10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/29/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10 30	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-03-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-03-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-03-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>7.0</u>	11-13-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	11-13-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-13-08	R.D.
	J) ASSEMBLE STOCK		11-7-08	FSW
	K) ASSEMBLE SWIVEL STUDS		11-13-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-10-08	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-10-08	R.D.
670	FINAL INSPECTION A) HEADSPACE		11-13-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.69</u> <u>2.65</u> <u>2.71</u> <u>2.63</u>	11-10-08	TL
	C) FUNCTION		11-13-08	R.D.
690	PACK		11/17/08	Fm

F004 REV 5/2006

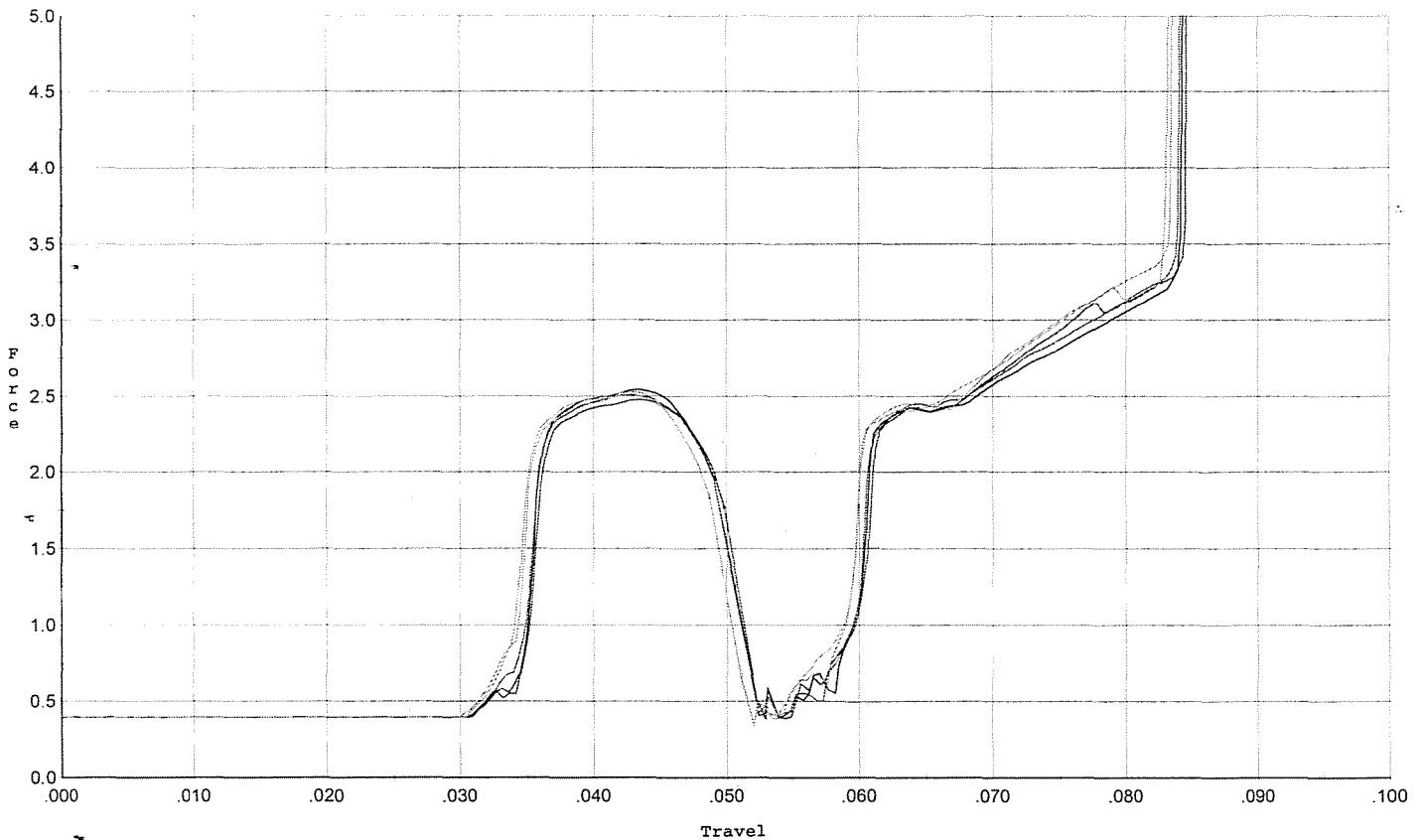
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0072449

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



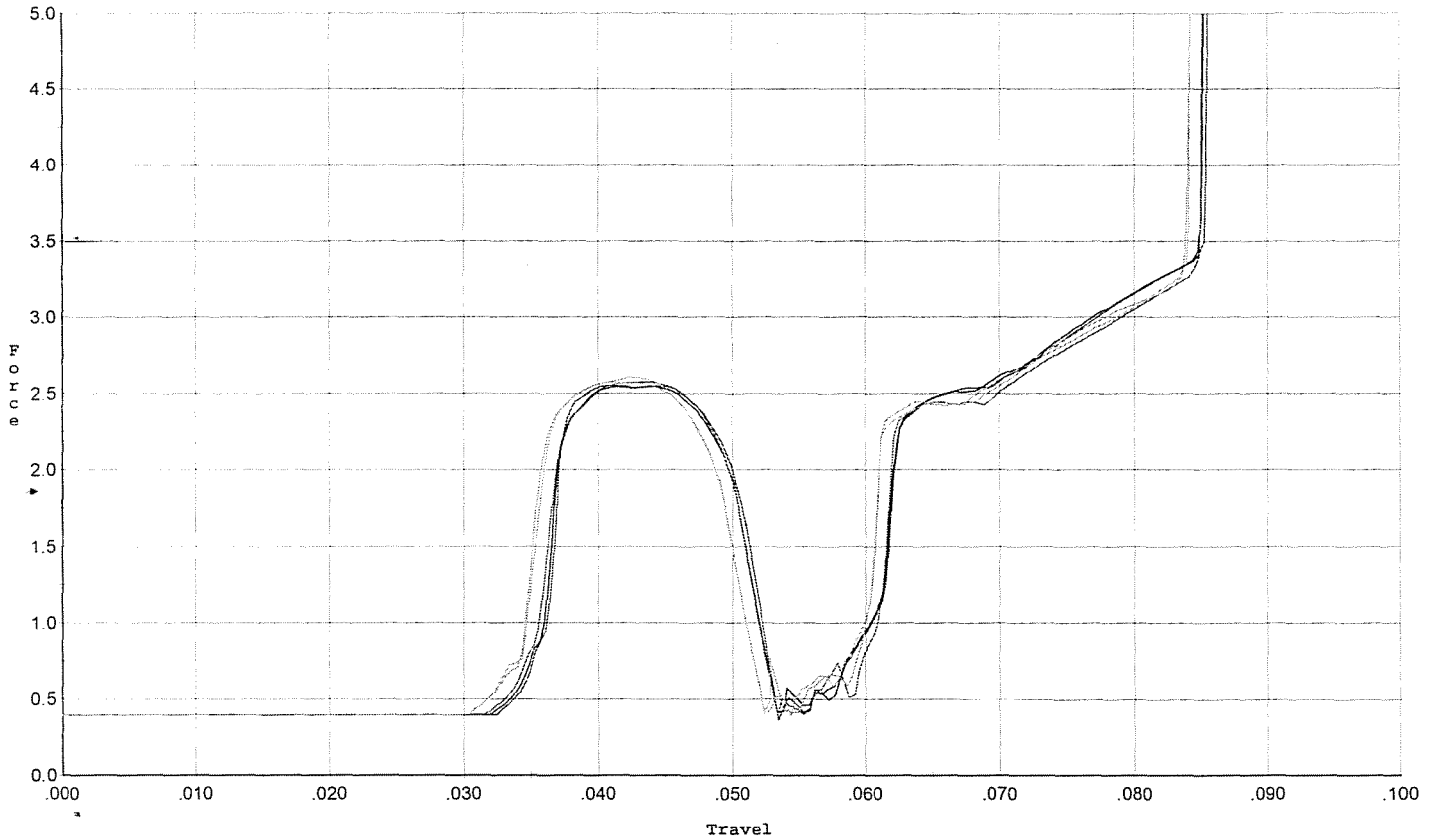
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.050	0.034	0.038	0.048		Set Trigger
2	2.547	0.051	0.034	0.038	0.050		Set Trigger
3	2.512	0.049	0.033	0.038	0.048		Set Trigger
4	2.507	0.049	0.033	0.038	0.048		Set Trigger
5	2.532	0.049	0.032	0.038	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



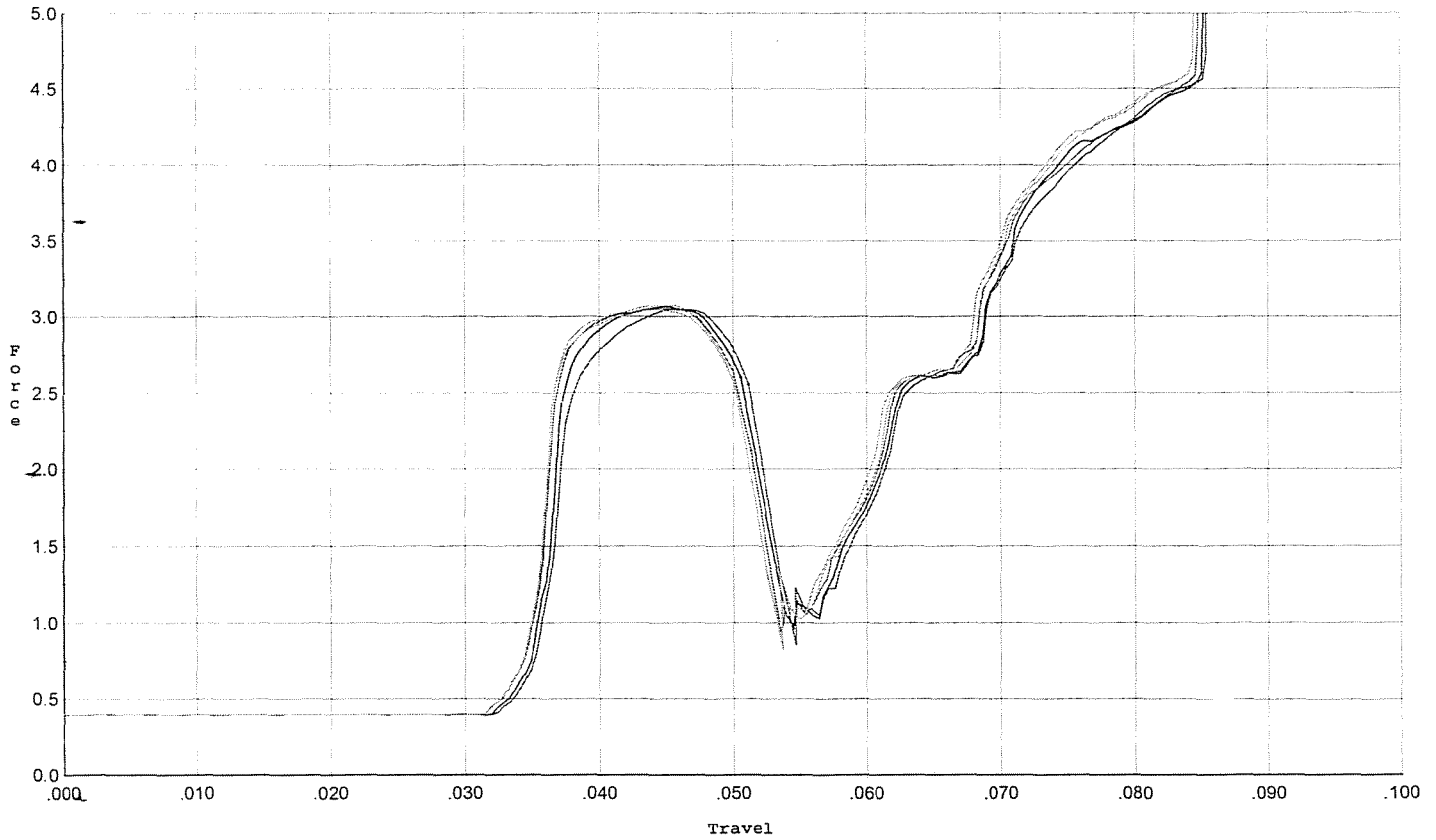
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.051	0.035	0.038	0.050		Set Trigger
2	2.546	0.050	0.034	0.038	0.049		Set Trigger
3	2.577	0.050	0.034	0.038	0.049		Set Trigger
4	2.572	0.049	0.033	0.038	0.049		Set Trigger
5	2.608	0.049	0.033	0.038	0.049		Set Trigger

Aug 2.47 RP
 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



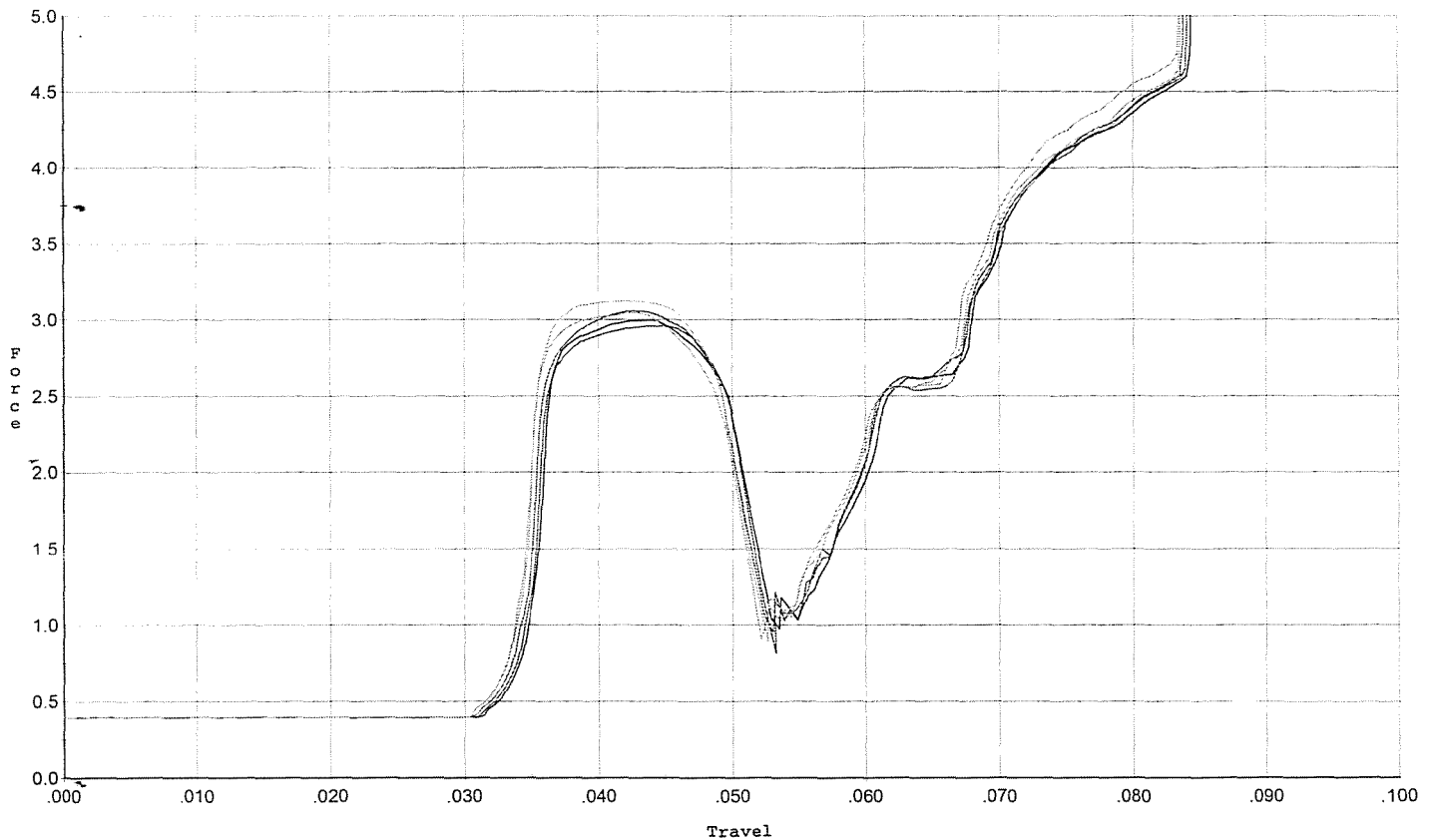
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.051	0.034	0.037	0.058		Set Trigger
2	3.063	0.051	0.034	0.037	0.058		Set Trigger
3	3.053	0.051	0.034	0.037	0.060		Set Trigger
4	3.072	0.050	0.034	0.036	0.058		Set Trigger
5	3.045	0.050	0.034	0.036	0.058		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



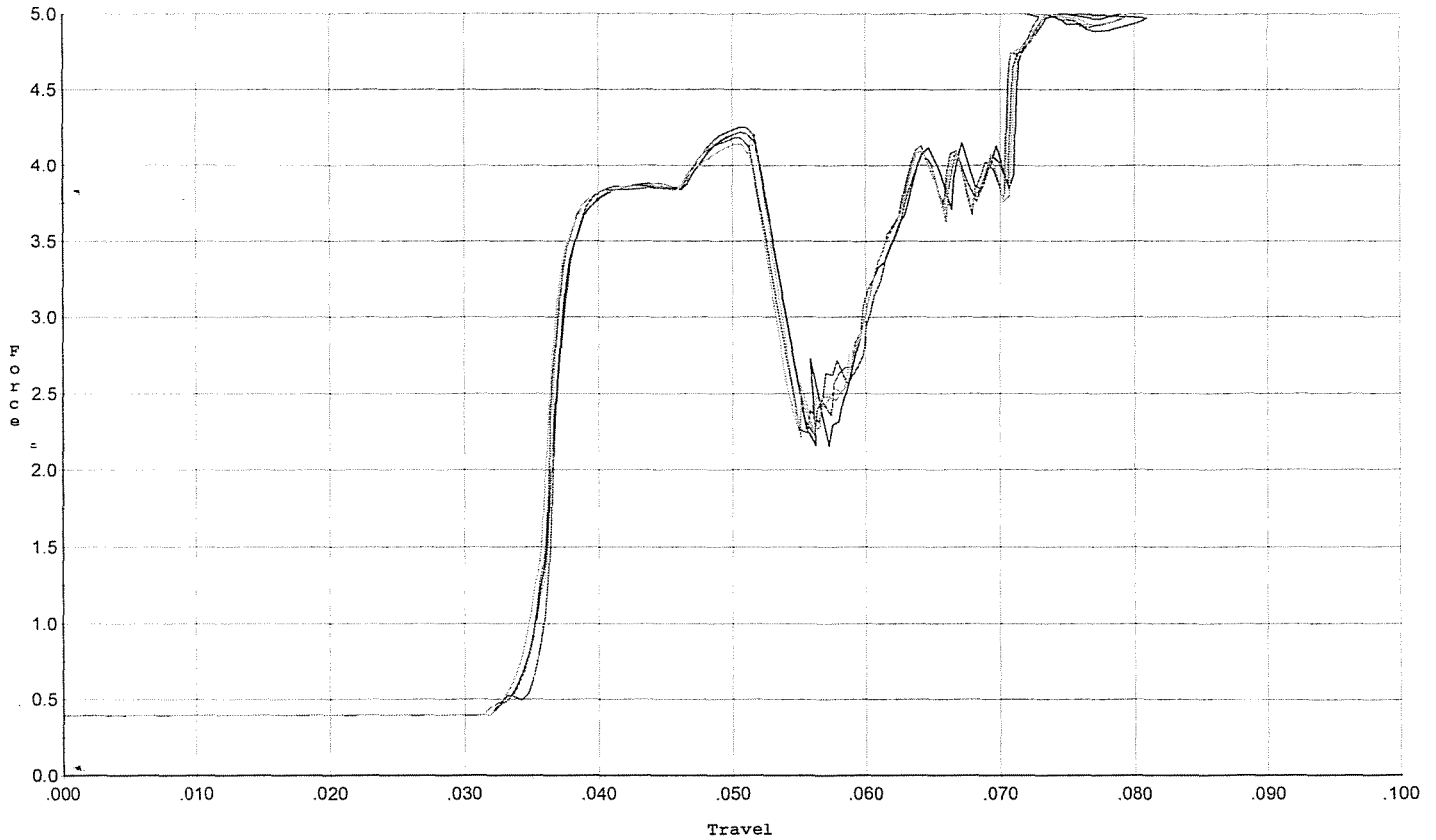
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.960	0.050	0.033	0.036	0.057		Set Trigger
2	2.998	0.050	0.033	0.037	0.056		Set Trigger
3	3.056	0.049	0.033	0.036	0.057		Set Trigger
4	3.127	0.049	0.033	0.036	0.059		Set Trigger
5	3.045	0.049	0.033	0.036	0.058		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



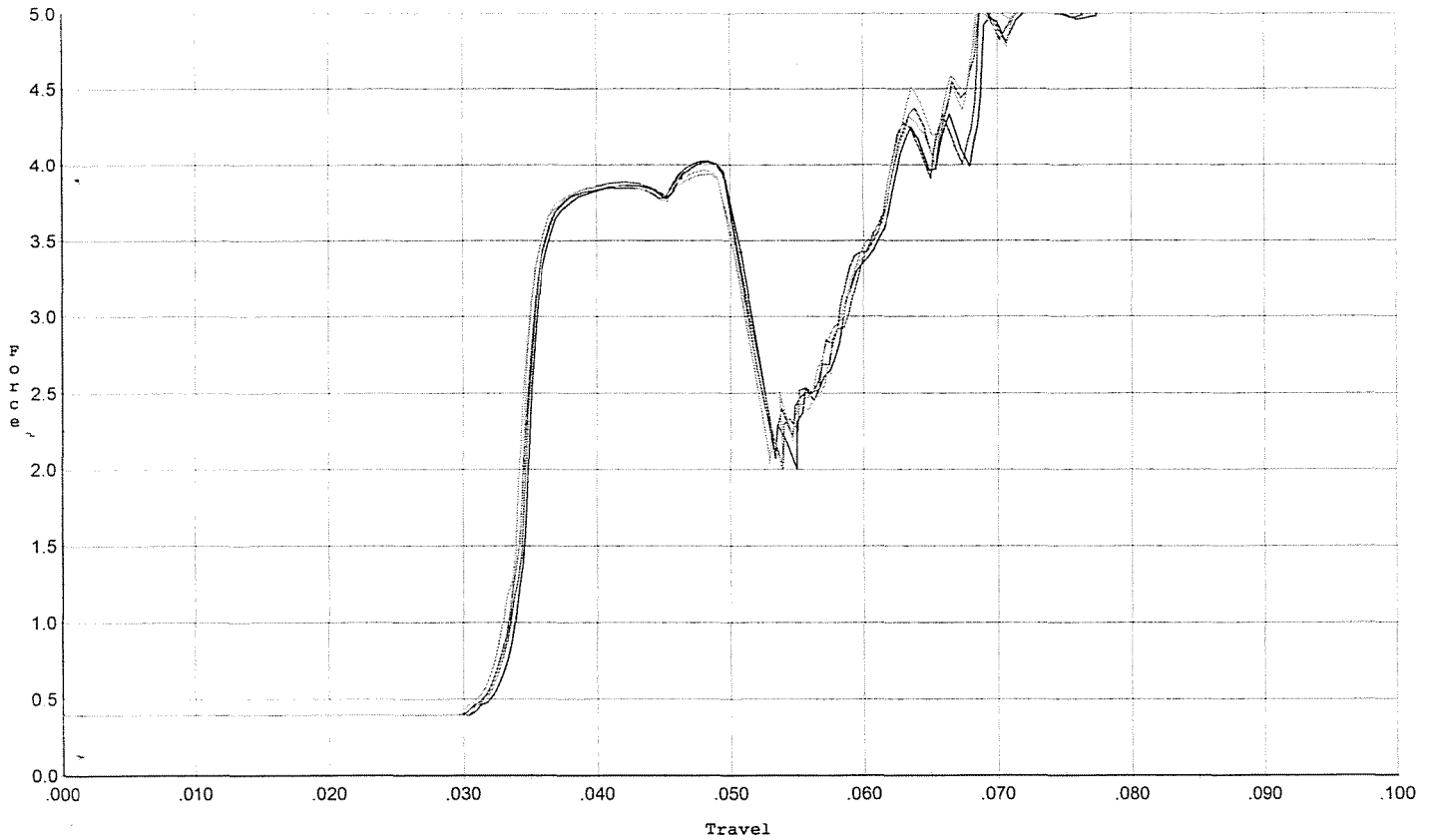
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.052	0.035	0.036	0.078		Set Trigger
2	4.218	0.052	0.034	0.035	0.079		Set Trigger
3	4.182	0.051	0.034	0.035	0.078		Set Trigger
4	4.220	0.052	0.034	0.035	0.079		Set Trigger
5	4.142	0.051	0.034	0.035	0.078		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



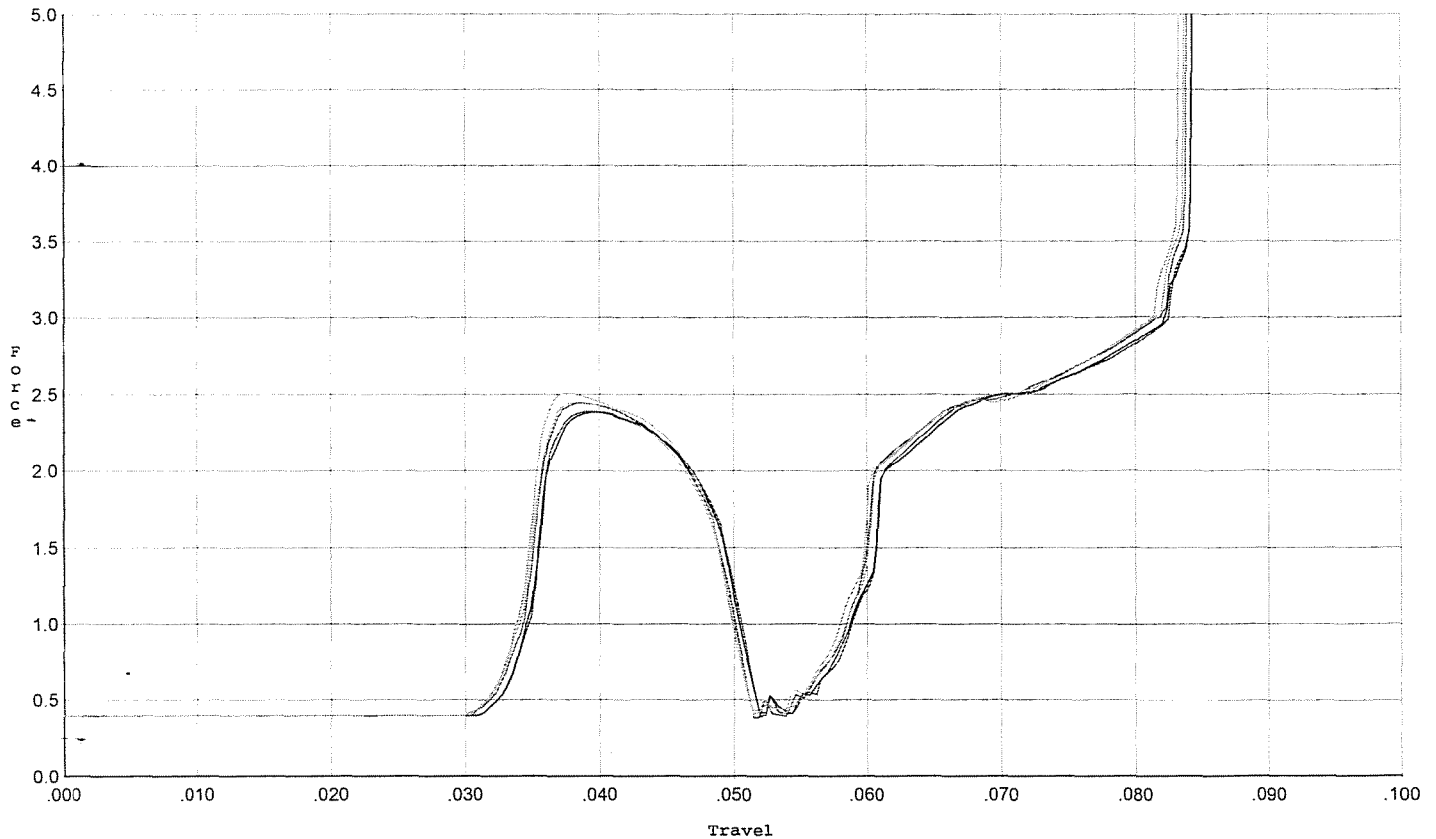
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.050	0.032	0.034	0.075		Set Trigger
2	4.015	0.051	0.033	0.035	0.077		Set Trigger
3	4.015	0.050	0.032	0.034	0.076		Set Trigger
4	3.964	0.050	0.032	0.034	0.077		Set Trigger
5	3.936	0.050	0.032	0.034	0.076		Set Trigger

AUG 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



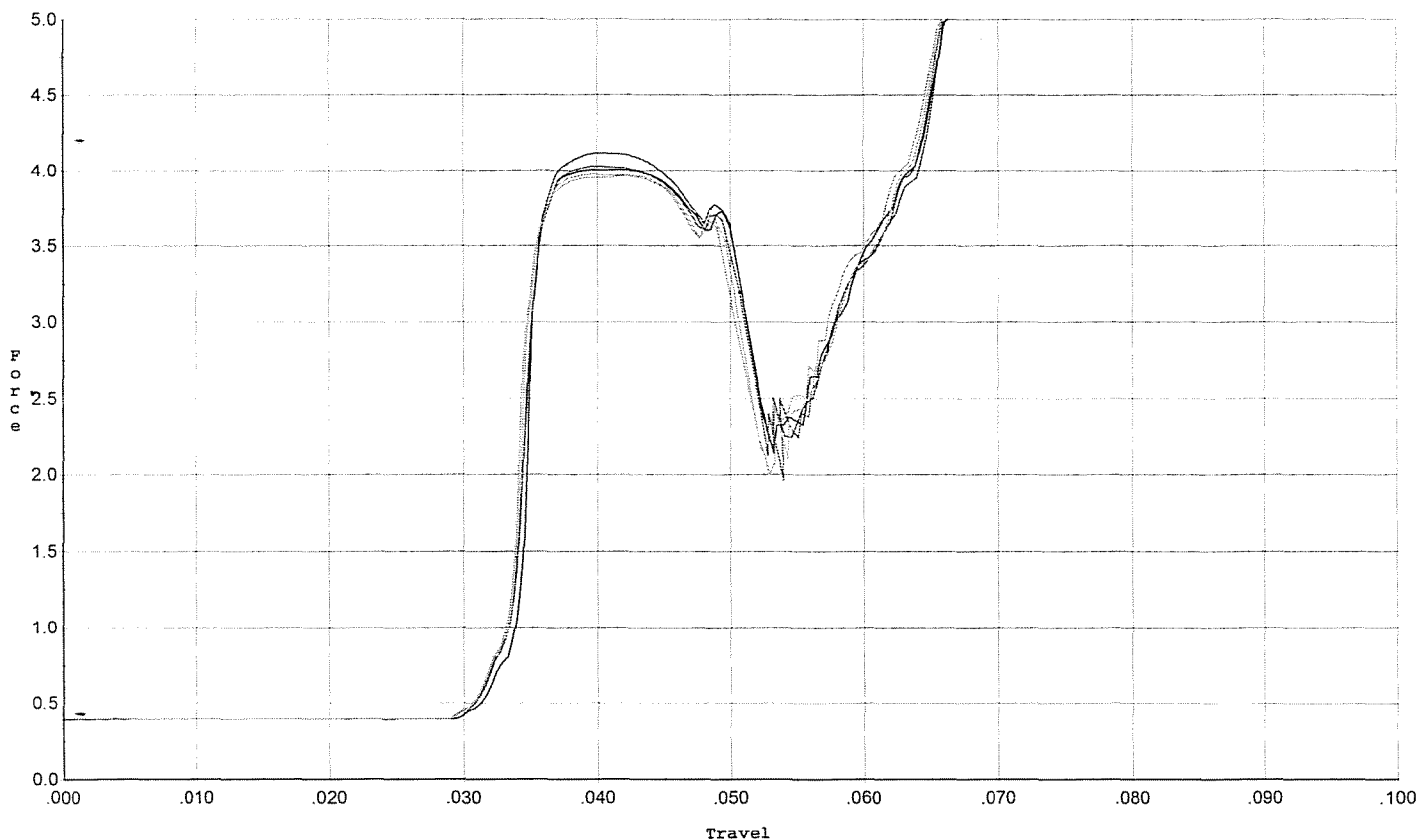
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.050	0.033	0.038	0.046		Set Trigger
2	2.384	0.049	0.033	0.039	0.045		Set Trigger
3	2.442	0.050	0.033	0.038	0.047		Set Trigger
4	2.447	0.049	0.033	0.038	0.046		Set Trigger
5	2.505	0.048	0.032	0.038	0.046		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.050	0.031	0.021	0.078		Set Trigger
2	4.005	0.050	0.032	0.021	0.076		Set Trigger
3	4.025	0.051	0.031	0.021	0.078		Set Trigger
4	3.977	0.050	0.032	0.021	0.076		Set Trigger
5	3.966	0.049	0.032	0.021	0.074		Set Trigger

Avg 4.01