

G6794521

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

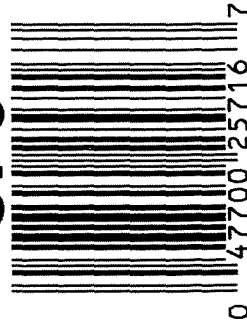
24"

CAPACITY

6

G6794521

UPC

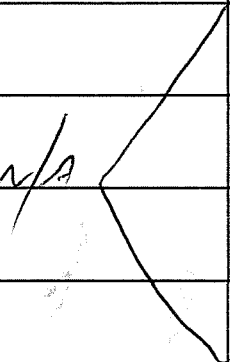


BM FORM

GUN SERIAL # G 6794521

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX NOV 01, 2008 OPERATOR 	11-4-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

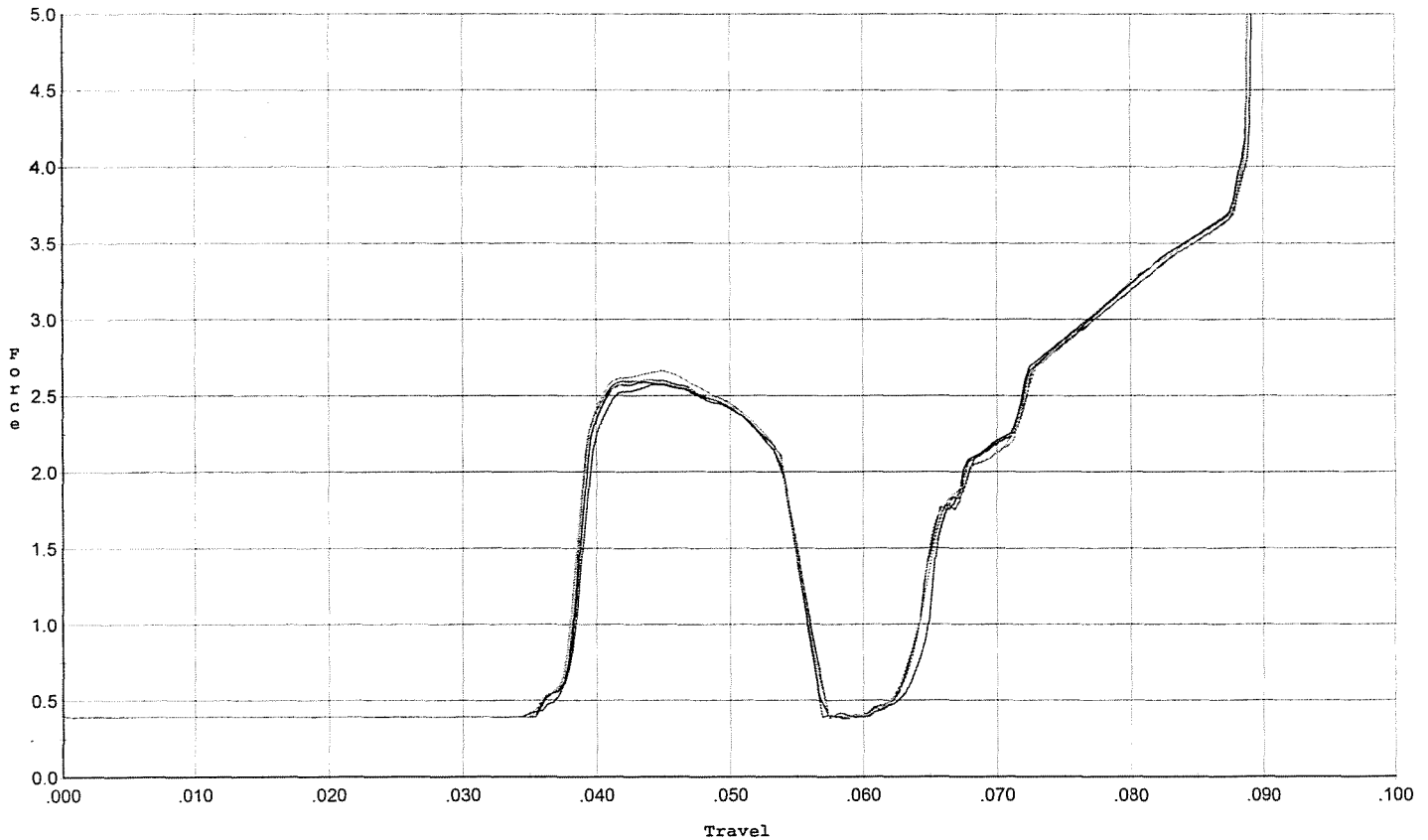
F004 REV 5/2006

BARBER - M24 0072514									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	12-2-08	L. JN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	12-2-08	L. JN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12-2-08	L. JN		
	J) ASSEMBLE STOCK					11-18-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					12-2-08	L. JN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		11-19-08	L. JN		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-19-08	TL		
670	FINAL INSPECTION A) HEADSPACE					12-2-08	L. JN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.50</u>	<u>2.44</u>	<u>2.49</u>	<u>2.43</u>	11-26-08	TL
	C) FUNCTION					12-2-08	L. JN		
690	PACK					12/11/08	FM		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



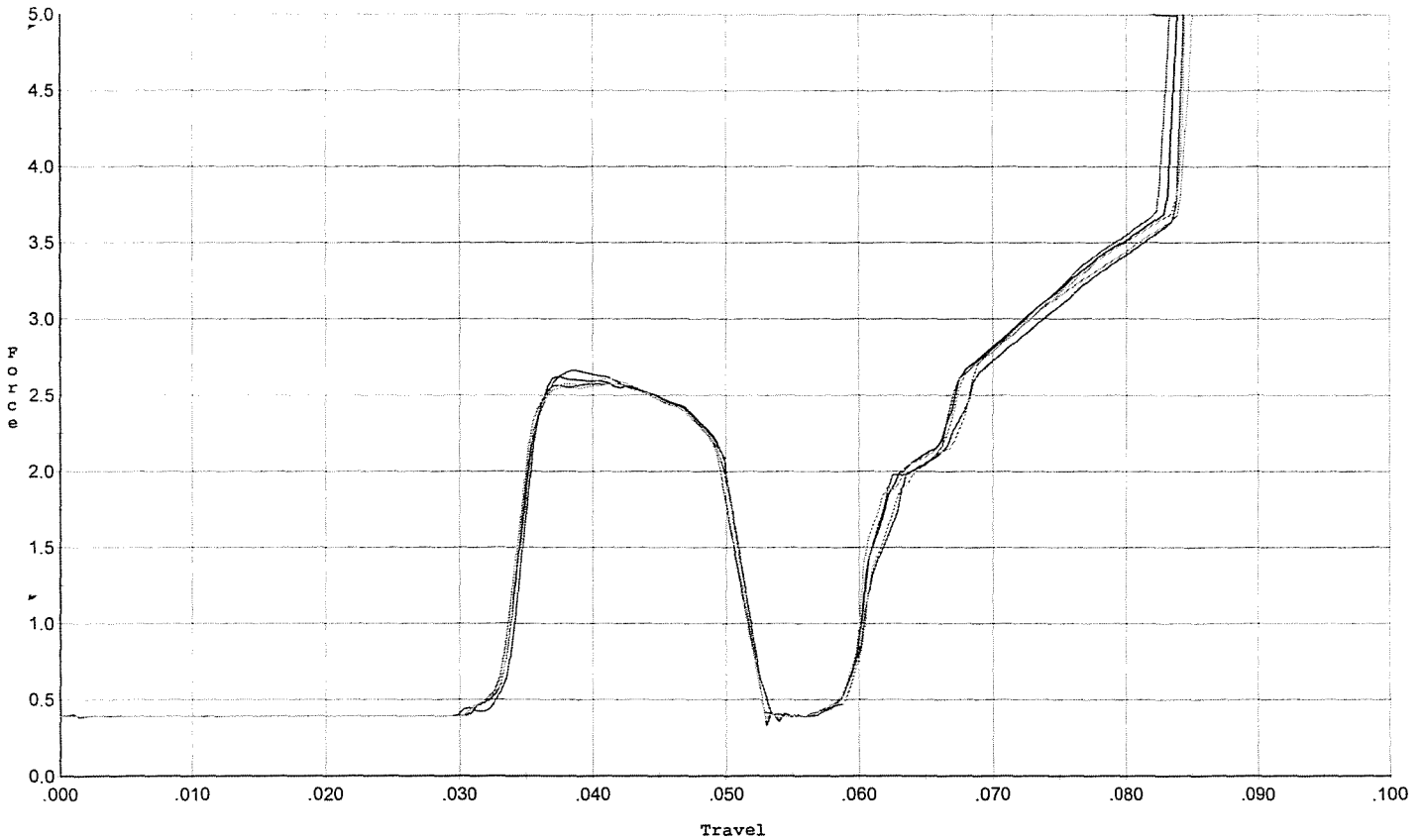
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.054	0.038	0.039	0.053		Set Trigger
2	2.591	0.054	0.036	0.039	0.053		Set Trigger
3	2.603	0.054	0.036	0.039	0.054		Set Trigger
4	2.665	0.054	0.036	0.039	0.054		Set Trigger
5	2.603	0.054	0.036	0.039	0.054		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



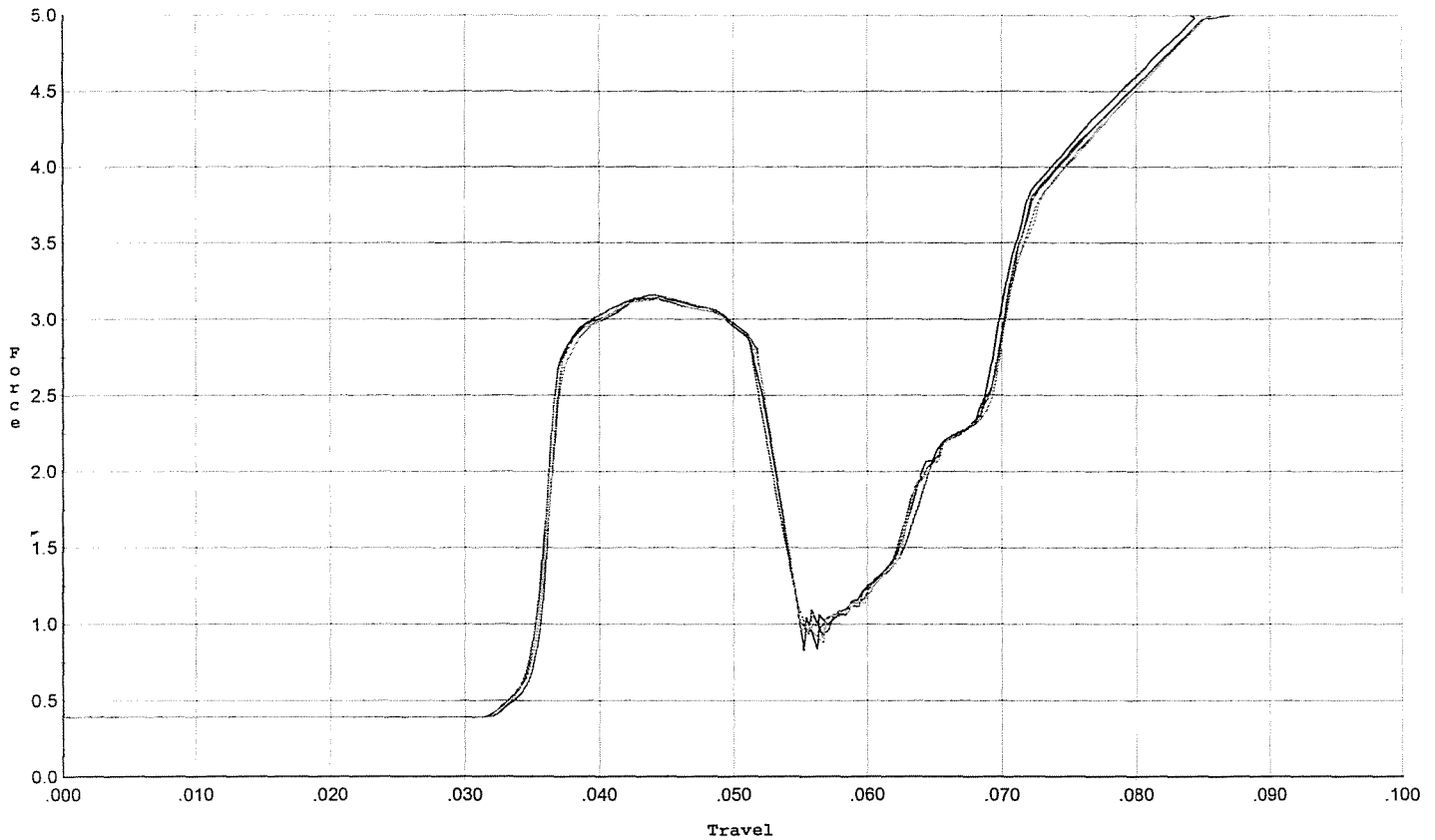
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.050	0.033	0.037	0.052		Set Trigger
2	2.623	0.050	0.033	0.037	0.053		Set Trigger
3	2.574	0.049	0.033	0.037	0.052		Set Trigger
4	2.572	0.049	0.033	0.038	0.052		Set Trigger
5	2.608	0.050	0.033	0.038	0.053		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



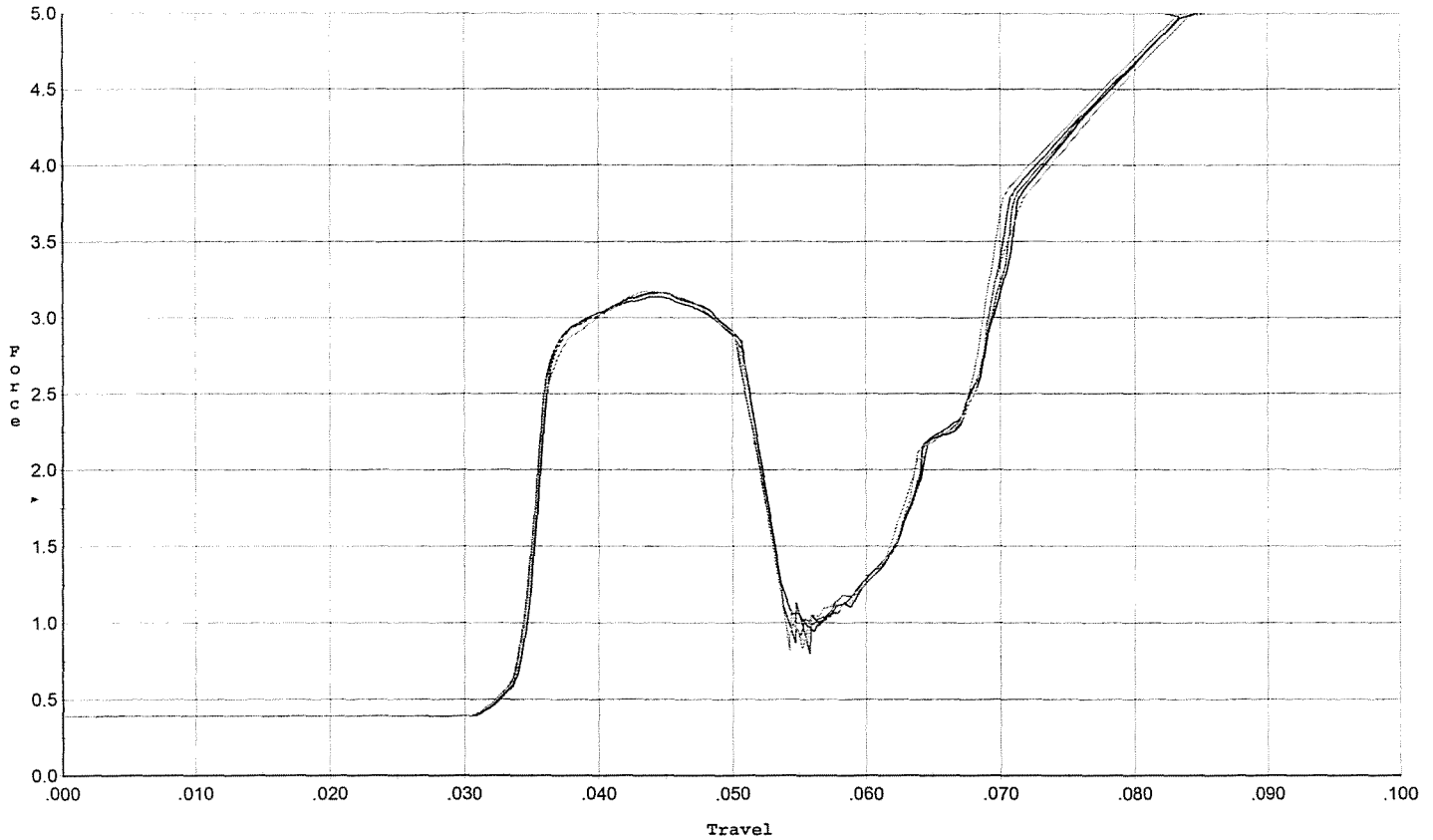
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.052	0.035	0.037	0.063		Set Trigger
2	3.141	0.052	0.035	0.037	0.064		Set Trigger
3	3.137	0.051	0.034	0.037	0.062		Set Trigger
4	3.130	0.052	0.034	0.037	0.063		Set Trigger
5	3.141	0.052	0.034	0.037	0.063		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



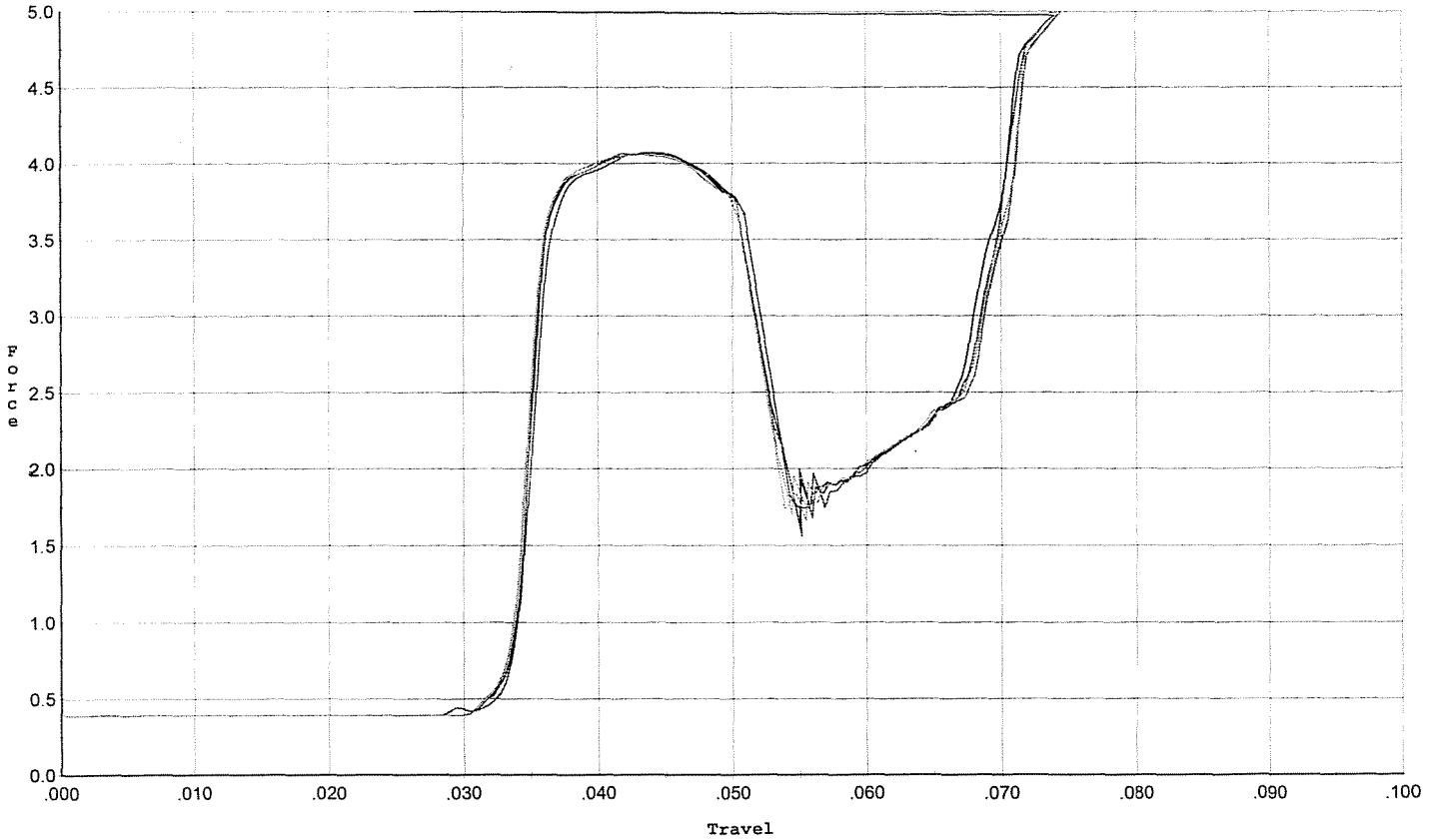
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.051	0.034	0.036	0.062		Set Trigger
2	3.165	0.051	0.034	0.036	0.062		Set Trigger
3	3.166	0.052	0.034	0.036	0.064		Set Trigger
4	3.163	0.051	0.034	0.036	0.063		Set Trigger
5	3.174	0.051	0.034	0.036	0.063		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



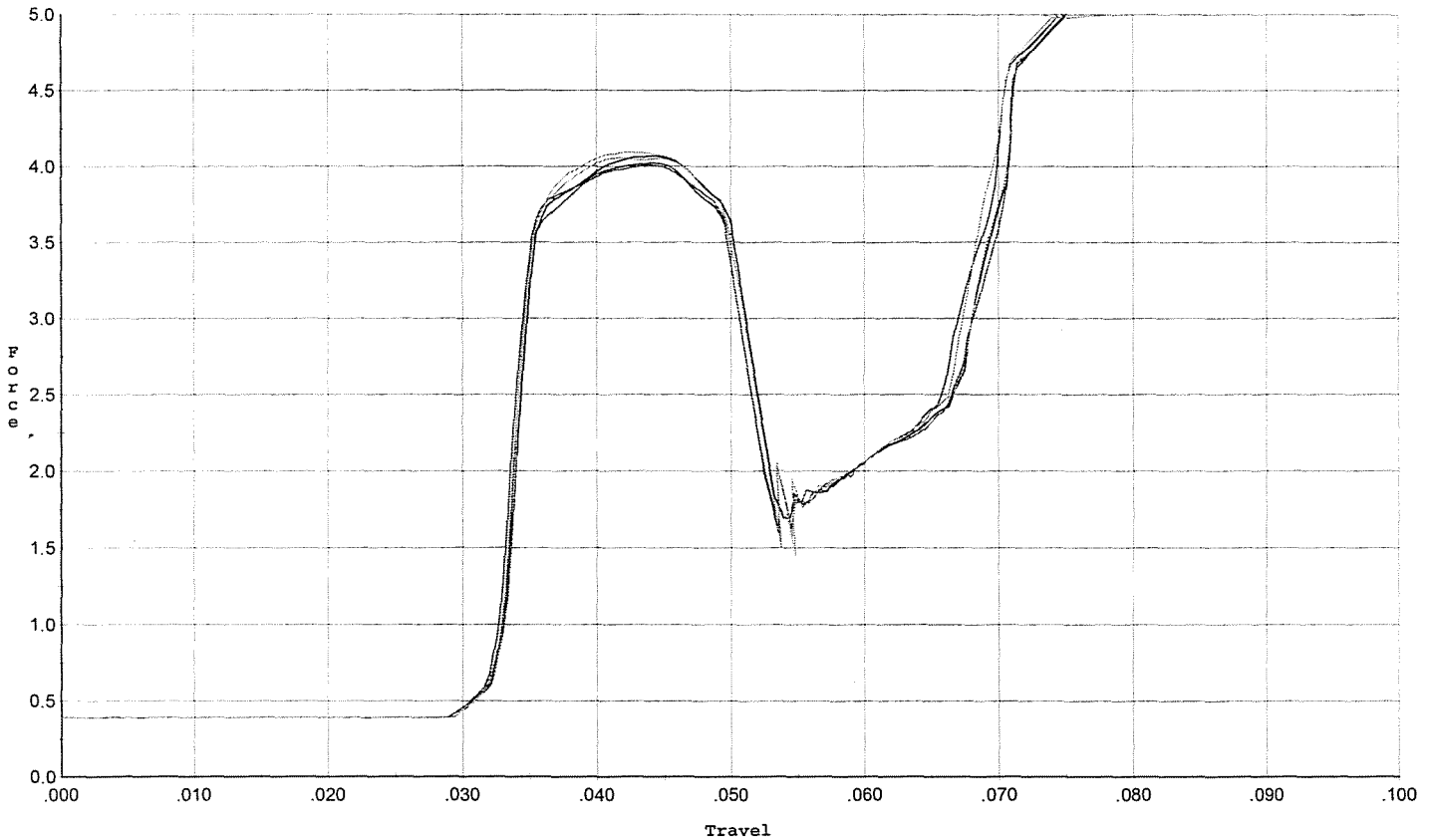
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.051	0.033	0.035	0.079		Set Trigger
2	4.067	0.050	0.033	0.035	0.078		Set Trigger
3	4.066	0.050	0.033	0.035	0.078		Set Trigger
4	4.059	0.050	0.033	0.035	0.078		Set Trigger
5	4.058	0.050	0.033	0.035	0.079		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



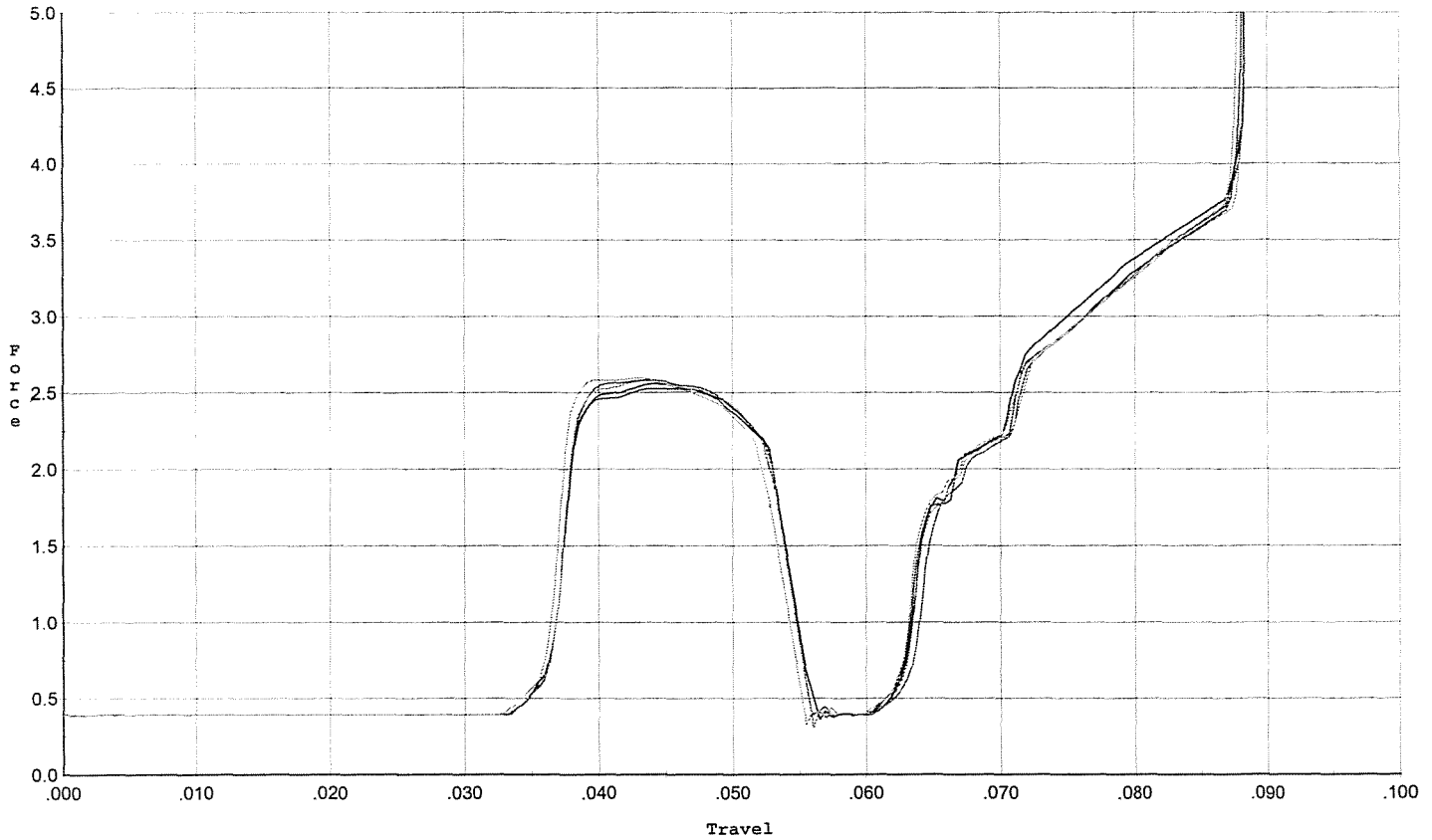
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.049	0.032	0.034	0.077		Set Trigger
2	4.069	0.050	0.032	0.034	0.078		Set Trigger
3	4.011	0.049	0.032	0.035	0.077		Set Trigger
4	4.059	0.050	0.032	0.034	0.079		Set Trigger
5	4.095	0.051	0.032	0.034	0.080		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



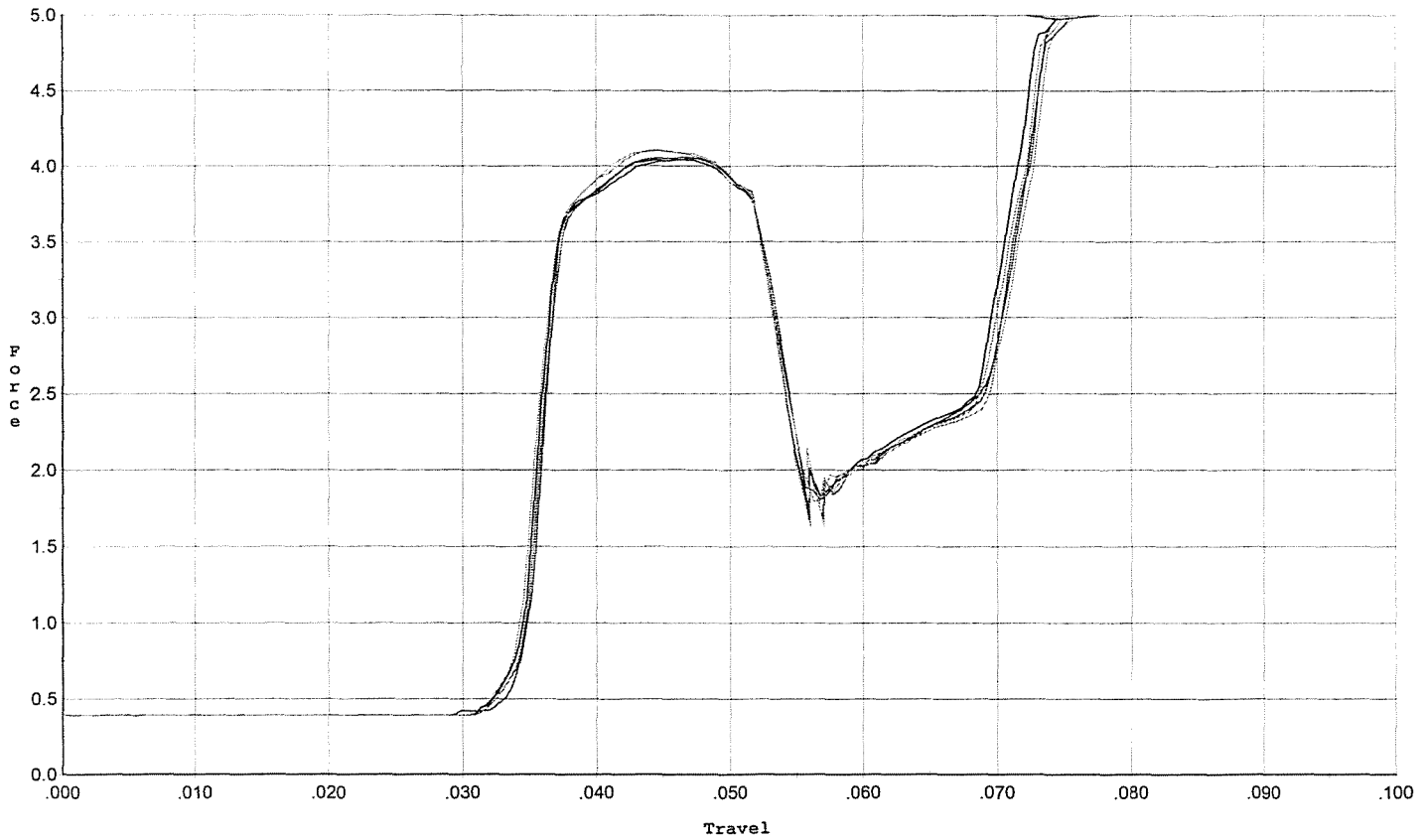
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.053	0.036	0.038	0.054		Set Trigger
2	2.558	0.053	0.036	0.039	0.054		Set Trigger
3	2.583	0.053	0.036	0.038	0.054		Set Trigger
4	2.596	0.053	0.036	0.038	0.054		Set Trigger
5	2.577	0.053	0.036	0.038	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.052	0.034	0.036	0.080		Set Trigger
2	4.044	0.052	0.033	0.035	0.081		Set Trigger
3	4.058	0.053	0.034	0.036	0.083		Set Trigger
4	4.099	0.052	0.033	0.035	0.082		Set Trigger
5	4.105	0.052	0.034	0.036	0.081		Set Trigger

Aug 4.07