

G6794522

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



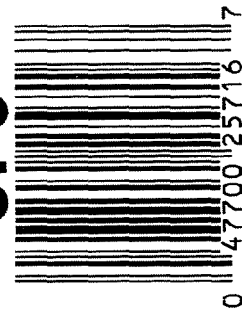
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794522

UPC



GUN SERIAL #

G 6794522

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RIC
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/17/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/17/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/17/08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	Ben
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

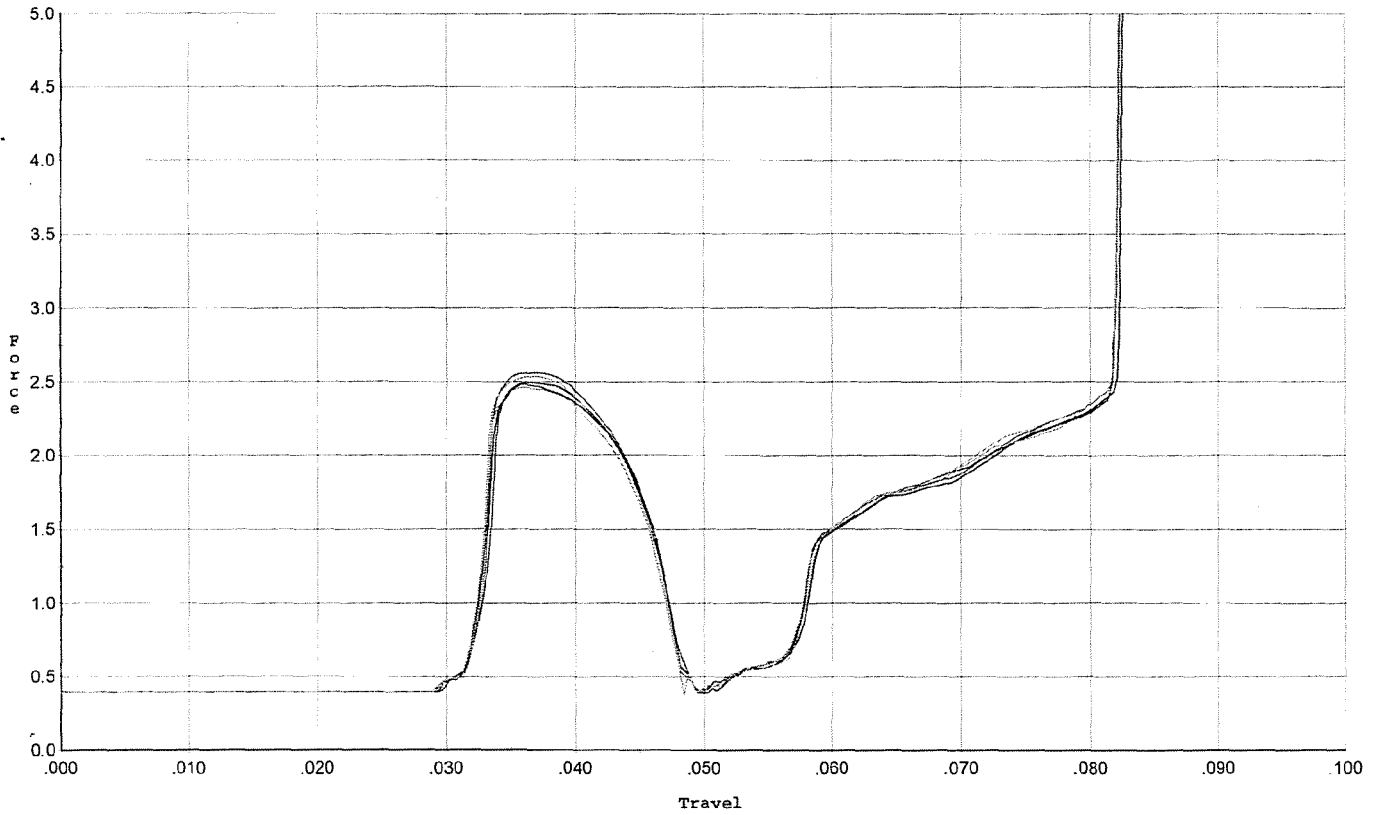
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-2-08	L.N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-2-08	L.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-2-08	L.N
	J) ASSEMBLE STOCK		11-18-08	Rsu
	K) ASSEMBLE SWIVEL STUDS		12-2-08	L.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	L.N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-2-08	L.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.54</u> <u>2.50</u> <u>2.42</u> <u>2.31</u>	11-20-08	TL
	C) FUNCTION		12-2-08	L.N
690	PACK		12/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



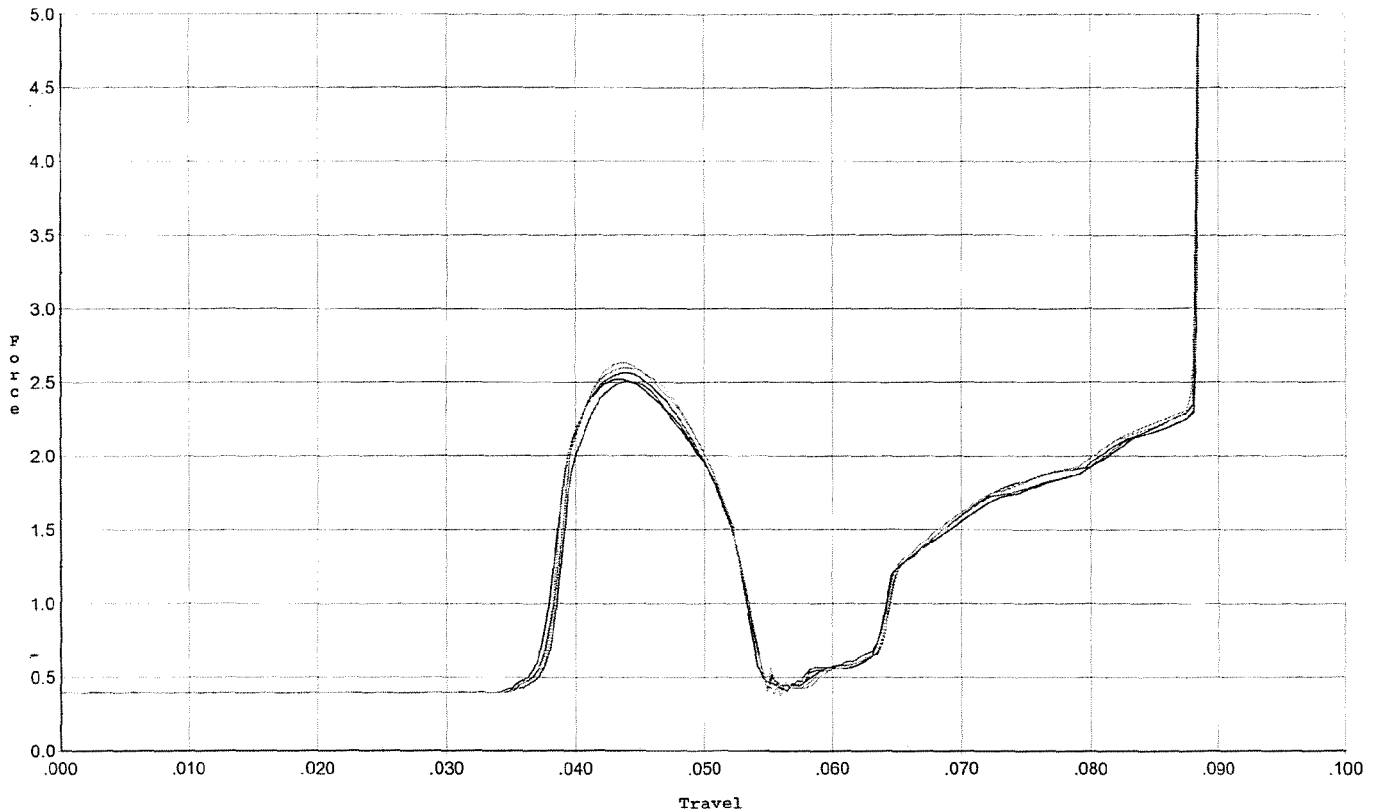
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.046	0.030	0.040	0.043		Set Trigger
2	2.494	0.046	0.032	0.040	0.043		Set Trigger
3	2.561	0.046	0.032	0.040	0.044		Set Trigger
4	2.535	0.047	0.032	0.040	0.044		Set Trigger
5	2.458	0.047	0.032	0.040	0.043		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



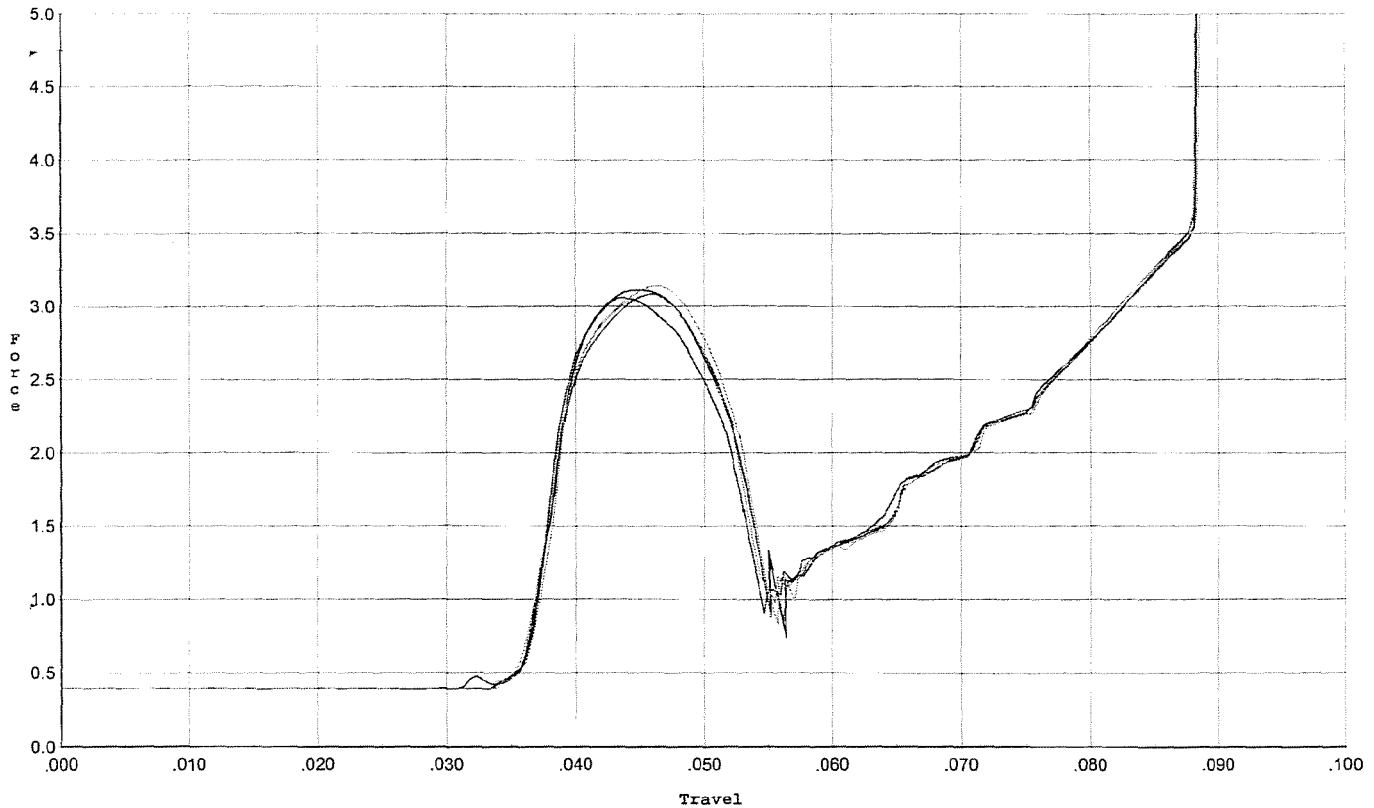
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.052	0.038	0.040	0.045		Set Trigger
2	2.522	0.052	0.037	0.040	0.046		Set Trigger
3	2.563	0.052	0.038	0.040	0.046		Set Trigger
4	2.599	0.053	0.038	0.040	0.048		Set Trigger
5	2.632	0.052	0.038	0.040	0.047		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



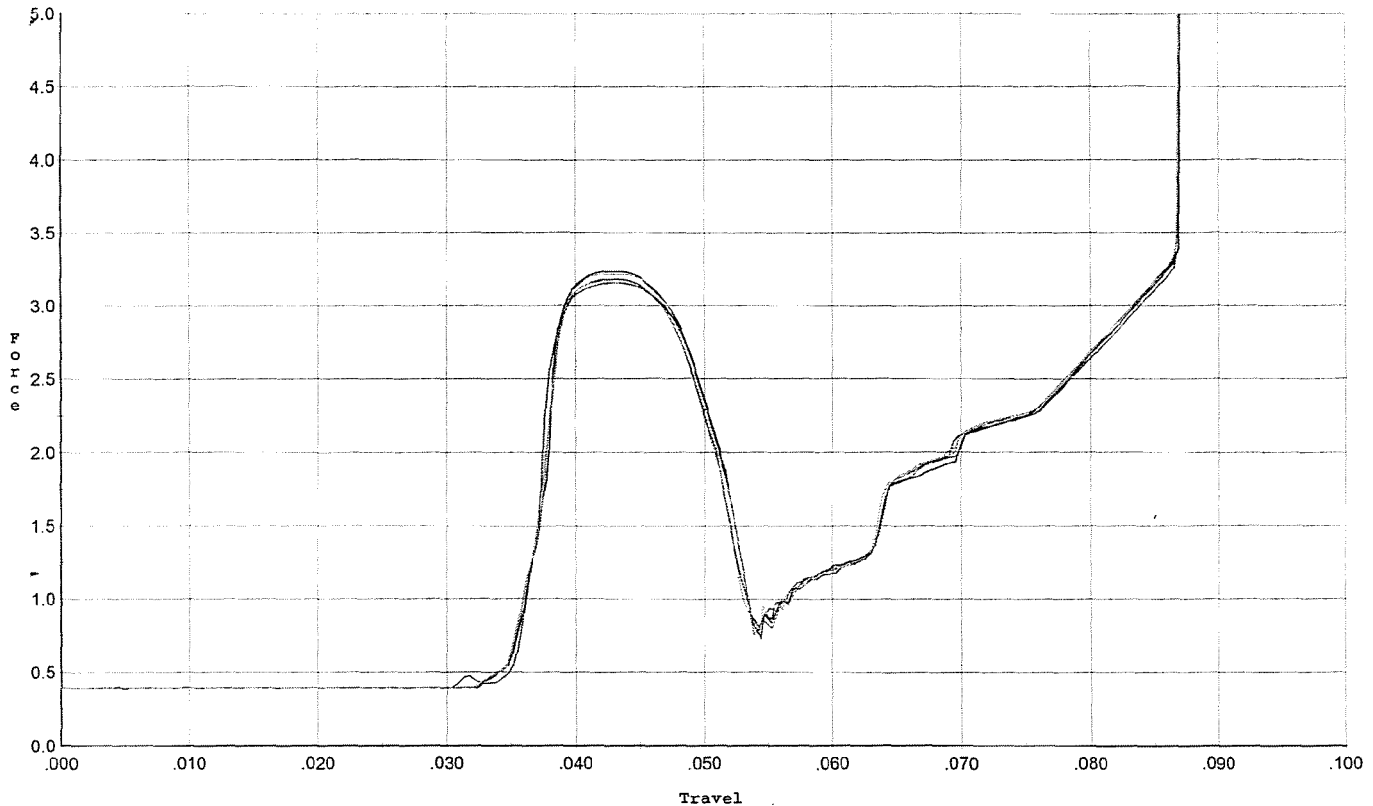
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.036	0.039	0.056		Set Trigger
2	3.110	0.053	0.036	0.039	0.058		Set Trigger
3	3.082	0.053	0.036	0.039	0.057		Set Trigger
4	3.080	0.052	0.036	0.039	0.056		Set Trigger
5	3.141	0.053	0.036	0.039	0.057		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



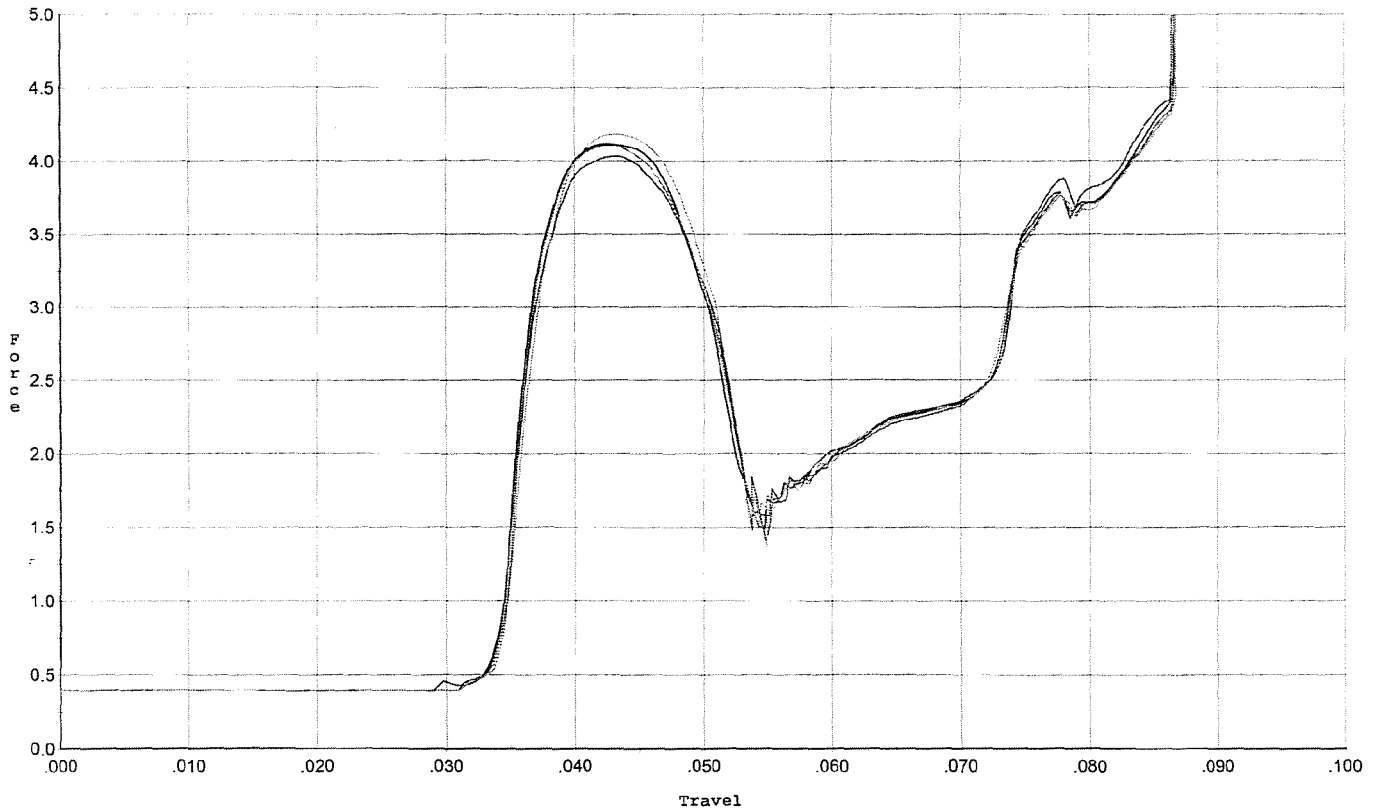
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.052	0.035	0.038	0.057		Set Trigger
2	3.237	0.052	0.035	0.038	0.058		Set Trigger
3	3.157	0.051	0.035	0.038	0.056		Set Trigger
4	3.161	0.051	0.035	0.038	0.056		Set Trigger
5	3.218	0.052	0.035	0.038	0.058		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



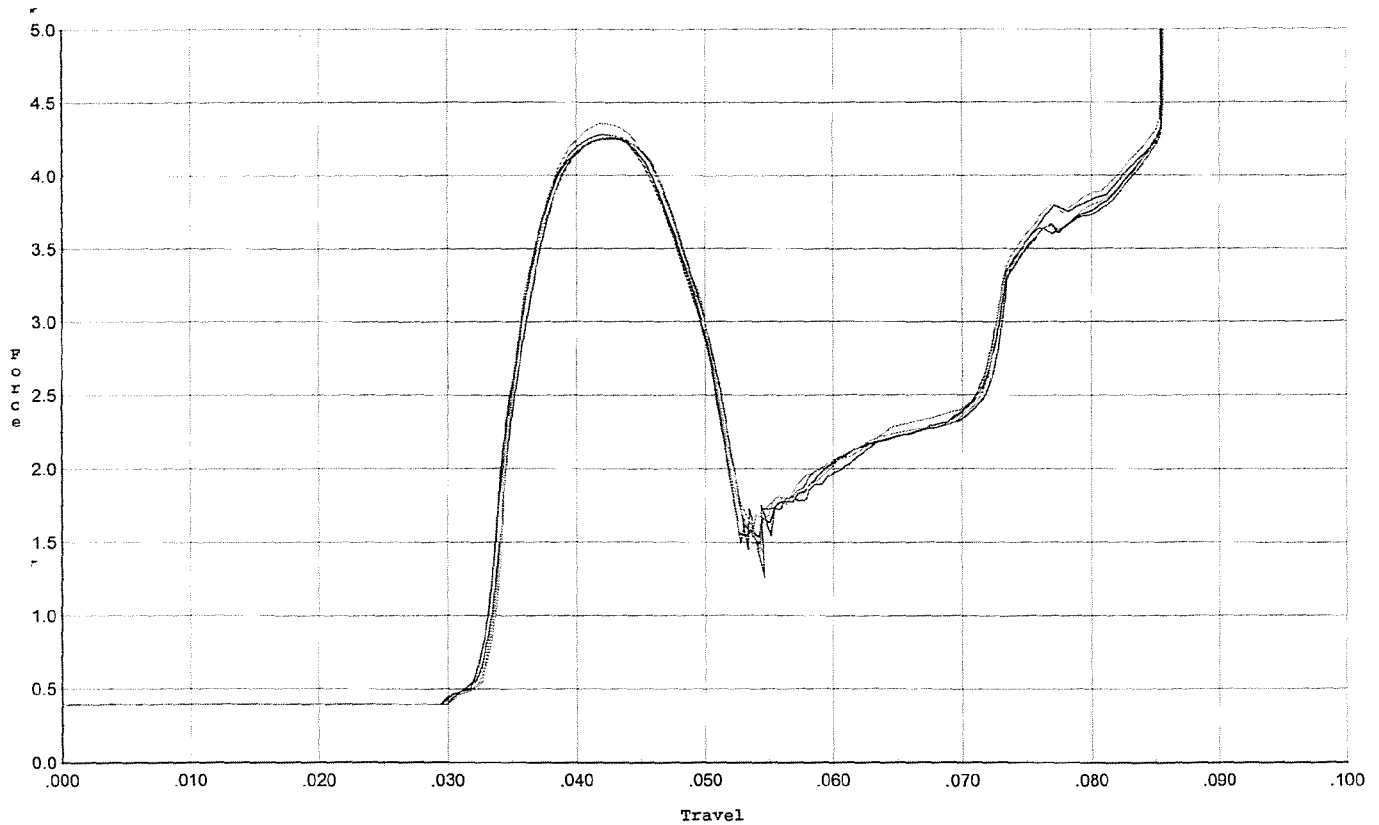
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.051	0.034	0.036	0.073		Set Trigger
2	4.111	0.050	0.033	0.037	0.072		Set Trigger
3	4.118	0.051	0.034	0.036	0.074		Set Trigger
4	4.102	0.052	0.034	0.036	0.074		Set Trigger
5	4.180	0.051	0.034	0.037	0.073		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



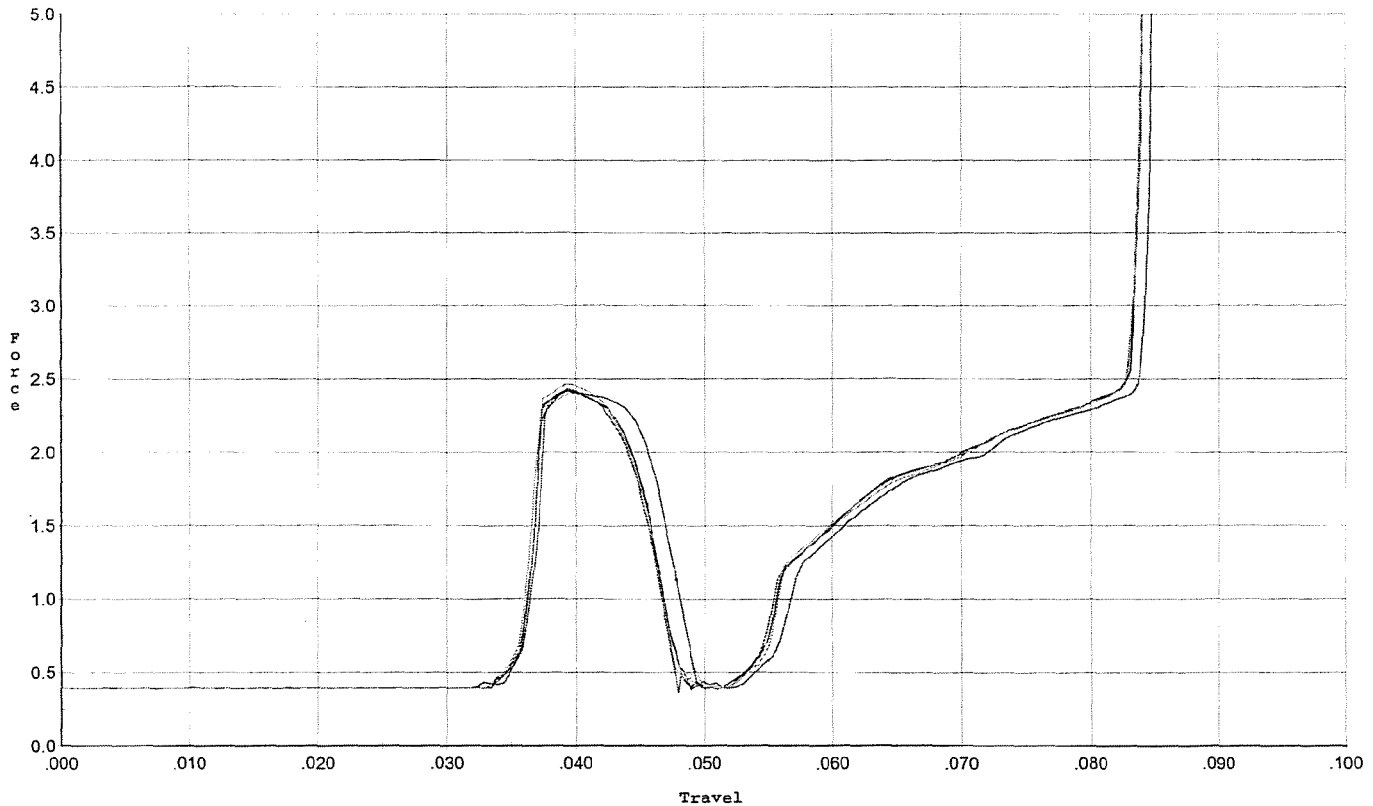
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.051	0.033	0.036	0.076		Set Trigger
2	4.258	0.050	0.032	0.036	0.075		Set Trigger
3	4.277	0.050	0.032	0.036	0.075		Set Trigger
4	4.266	0.050	0.033	0.036	0.074		Set Trigger
5	4.357	0.050	0.033	0.036	0.075		Set Trigger

Aug 4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



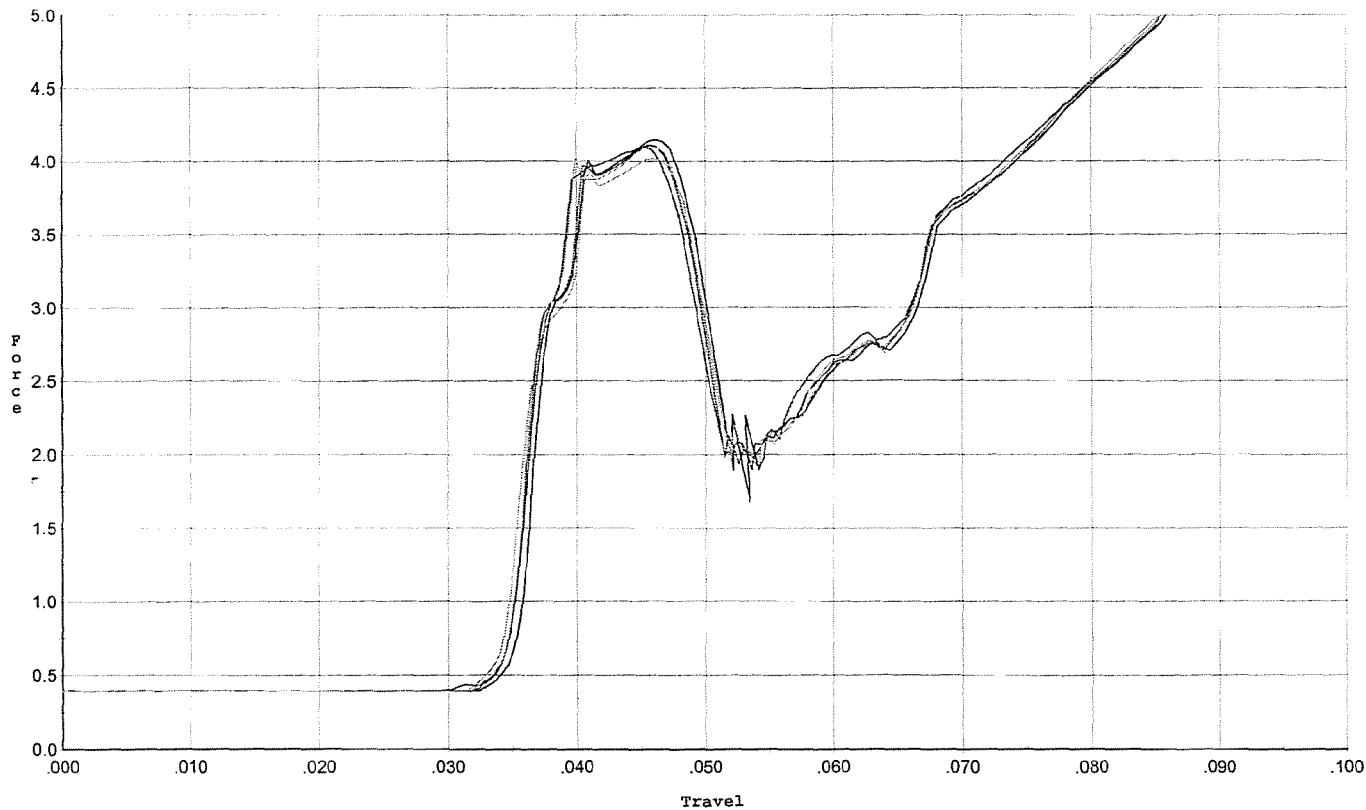
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.048	0.035	0.041	0.039		Set Trigger
2	2.418	0.045	0.034	0.042	0.035		Set Trigger
3	2.434	0.046	0.036	0.042	0.035		Set Trigger
4	2.403	0.046	0.035	0.042	0.035		Set Trigger
5	2.469	0.046	0.035	0.042	0.036		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.048	0.034	0.037	0.063		Set Trigger
2	4.147	0.049	0.035	0.037	0.065		Set Trigger
3	4.111	0.049	0.034	0.037	0.065		Set Trigger
4	4.102	0.048	0.034	0.037	0.065		Set Trigger
5	4.018	0.048	0.034	0.037	0.064		Set Trigger

Aug 4.09