

56794532

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



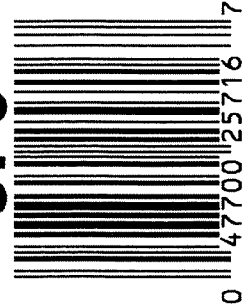
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794532

UPC



GUN SERIAL #

G 6794532

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RT
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/13/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

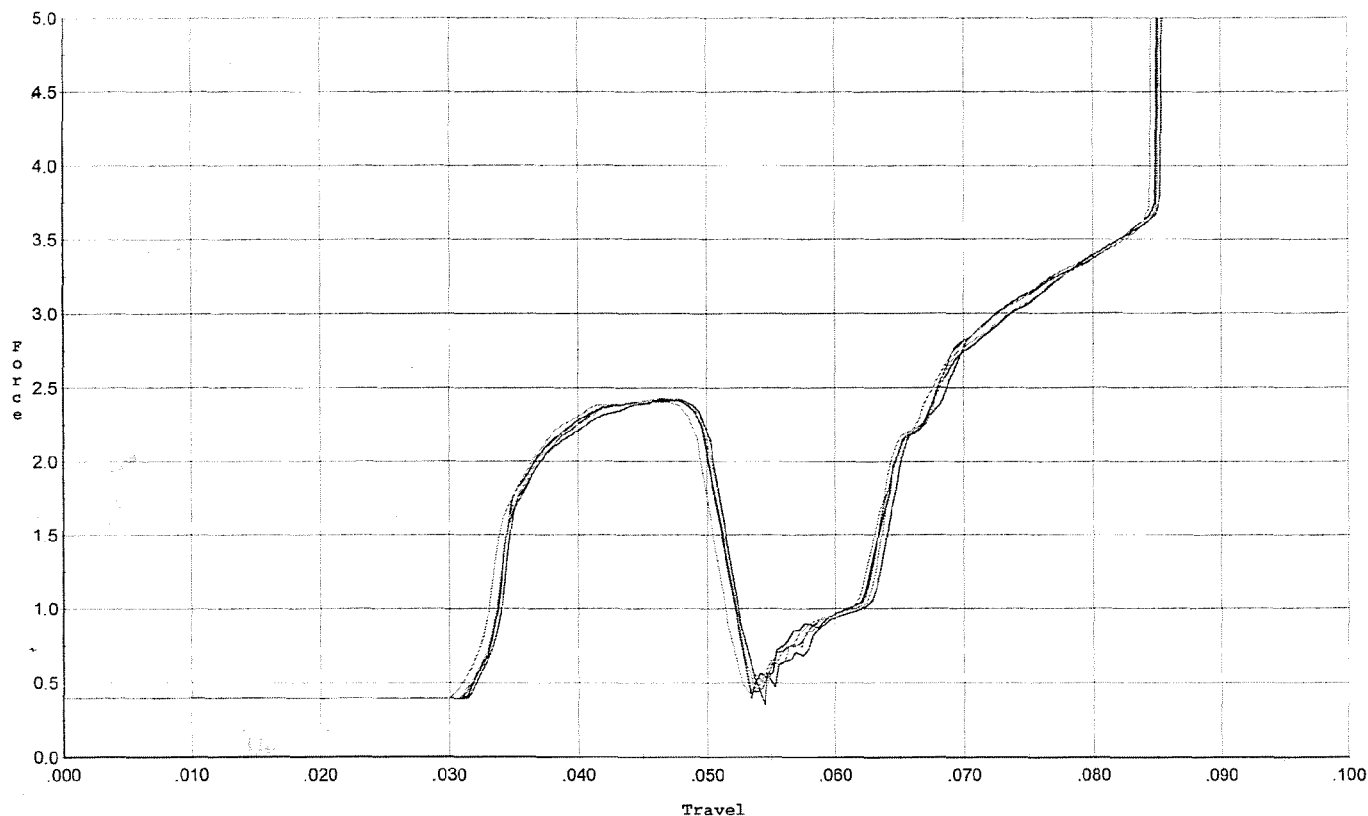
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>2.5</u> <u>3.0</u>	11-20-08	L D
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-20-08	R N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	L D
	J) ASSEMBLE STOCK		11-18-08	SP.D.
	K) ASSEMBLE SWIVEL STUDS		11-20-08	L D
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	TC
	MALFUNCTION	CORRECTION	n/a	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	L D
670	FINAL INSPECTION A) HEADSPACE		11-20-08	L D
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.20</u> <u>2.28</u> <u>2.19</u> <u>2.23</u>	11-20-08	TC
	C) FUNCTION		11-20-08	L D
690	PACK		12-1-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



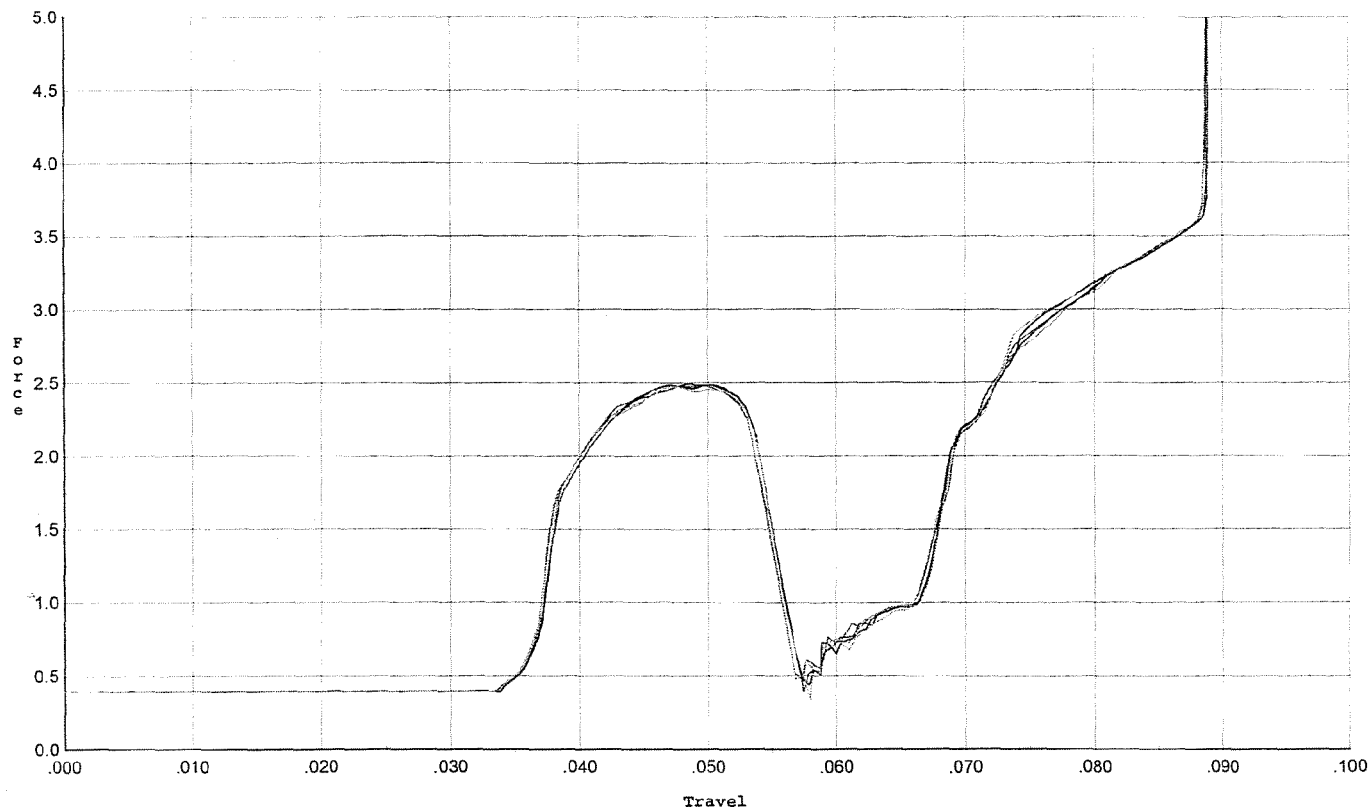
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.050	0.032	0.038	0.050		Set Trigger
2	2.414	0.051	0.032	0.038	0.052		Set Trigger
3	2.415	0.050	0.032	0.038	0.050		Set Trigger
4	2.431	0.051	0.032	0.038	0.051		Set Trigger
5	2.411	0.049	0.032	0.038	0.050		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



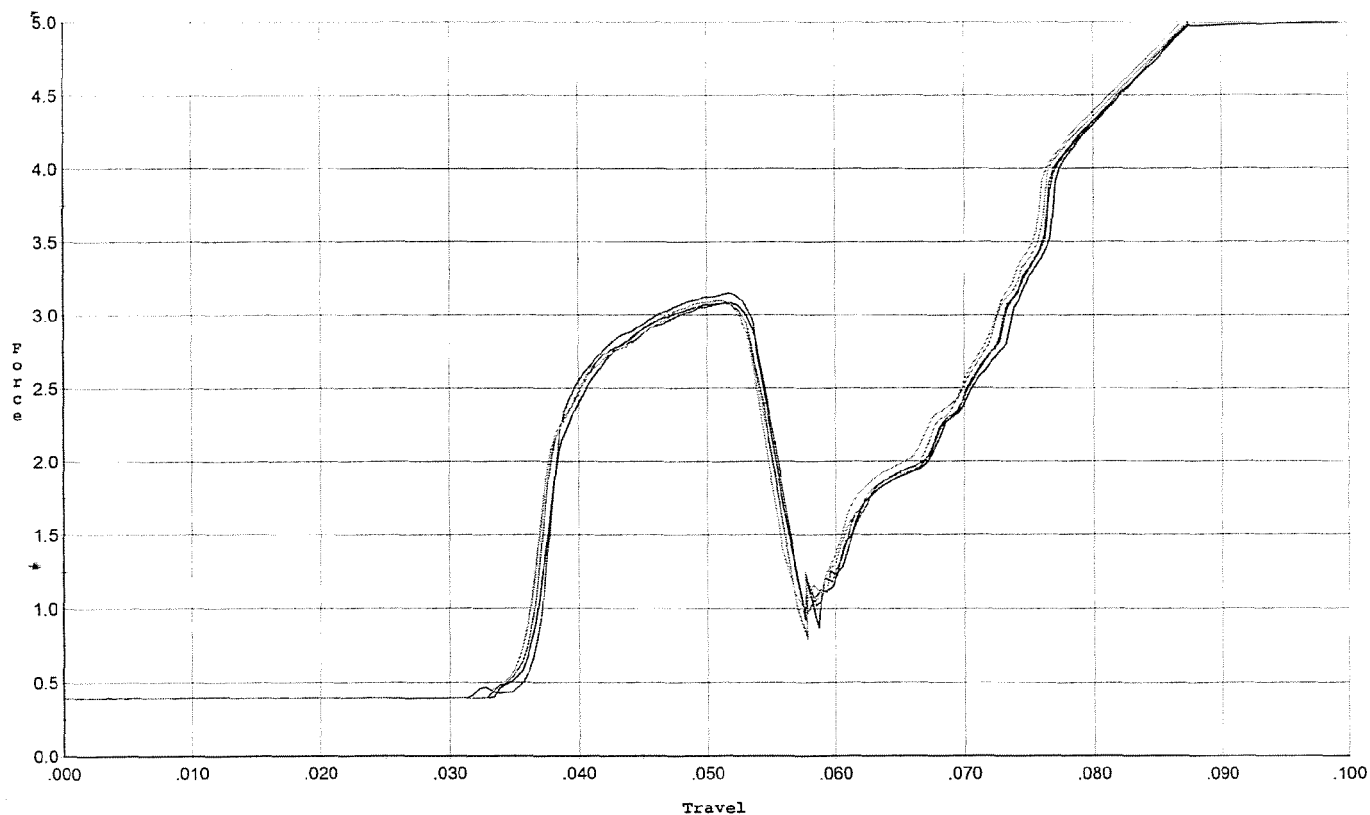
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.054	0.036	0.039	0.053		Set Trigger
2	2.485	0.054	0.036	0.039	0.053		Set Trigger
3	2.480	0.055	0.036	0.039	0.054		Set Trigger
4	2.472	0.054	0.036	0.039	0.053		Set Trigger
5	2.477	0.055	0.036	0.038	0.054		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



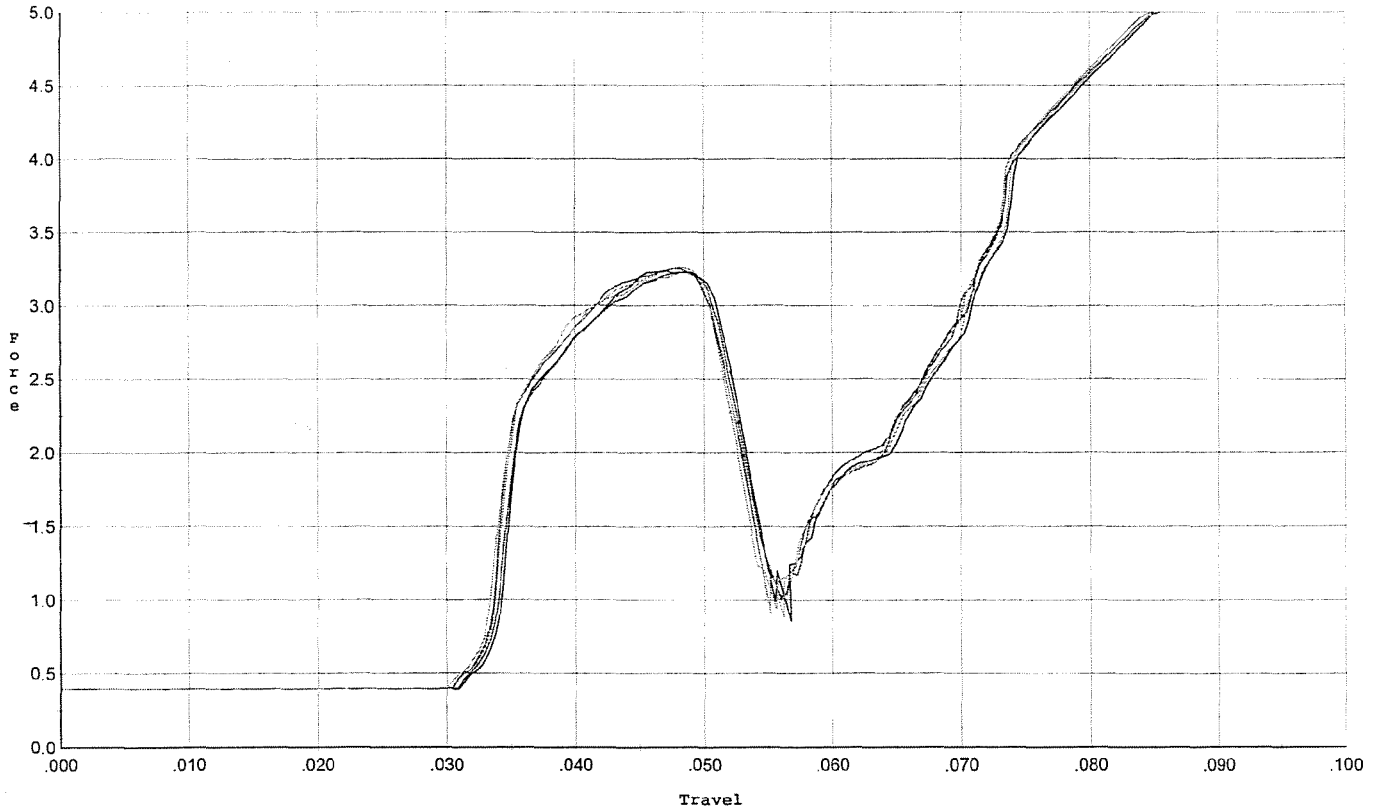
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.055	0.036	0.038	0.066		Set Trigger
2	3.082	0.054	0.034	0.038	0.063		Set Trigger
3	3.081	0.054	0.036	0.037	0.064		Set Trigger
4	3.100	0.055	0.033	0.037	0.065		Set Trigger
5	3.096	0.053	0.035	0.038	0.063		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



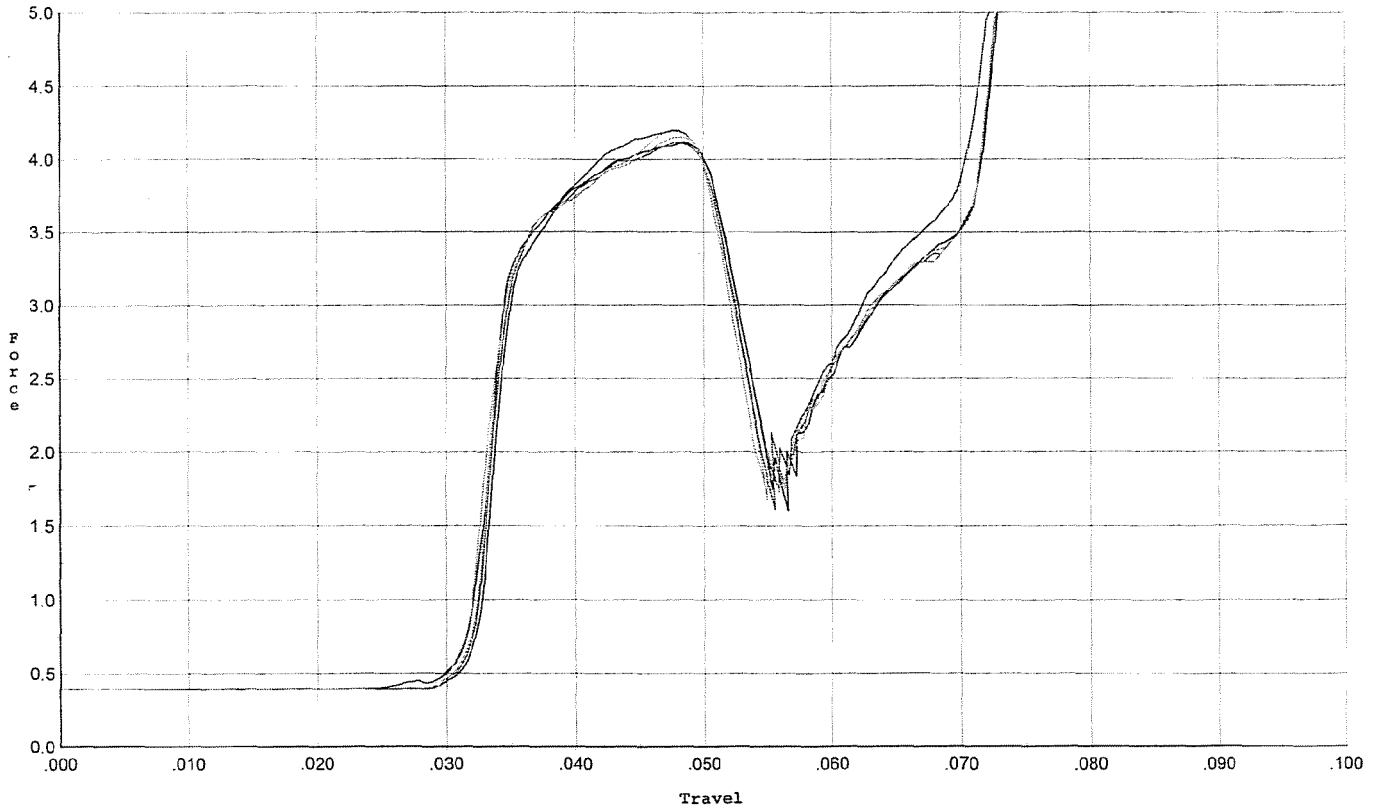
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.053	0.031	0.036	0.066		Set Trigger
2	3.240	0.052	0.033	0.036	0.066		Set Trigger
3	3.254	0.053	0.031	0.035	0.068		Set Trigger
4	3.263	0.051	0.031	0.036	0.065		Set Trigger
5	3.226	0.052	0.033	0.036	0.066		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



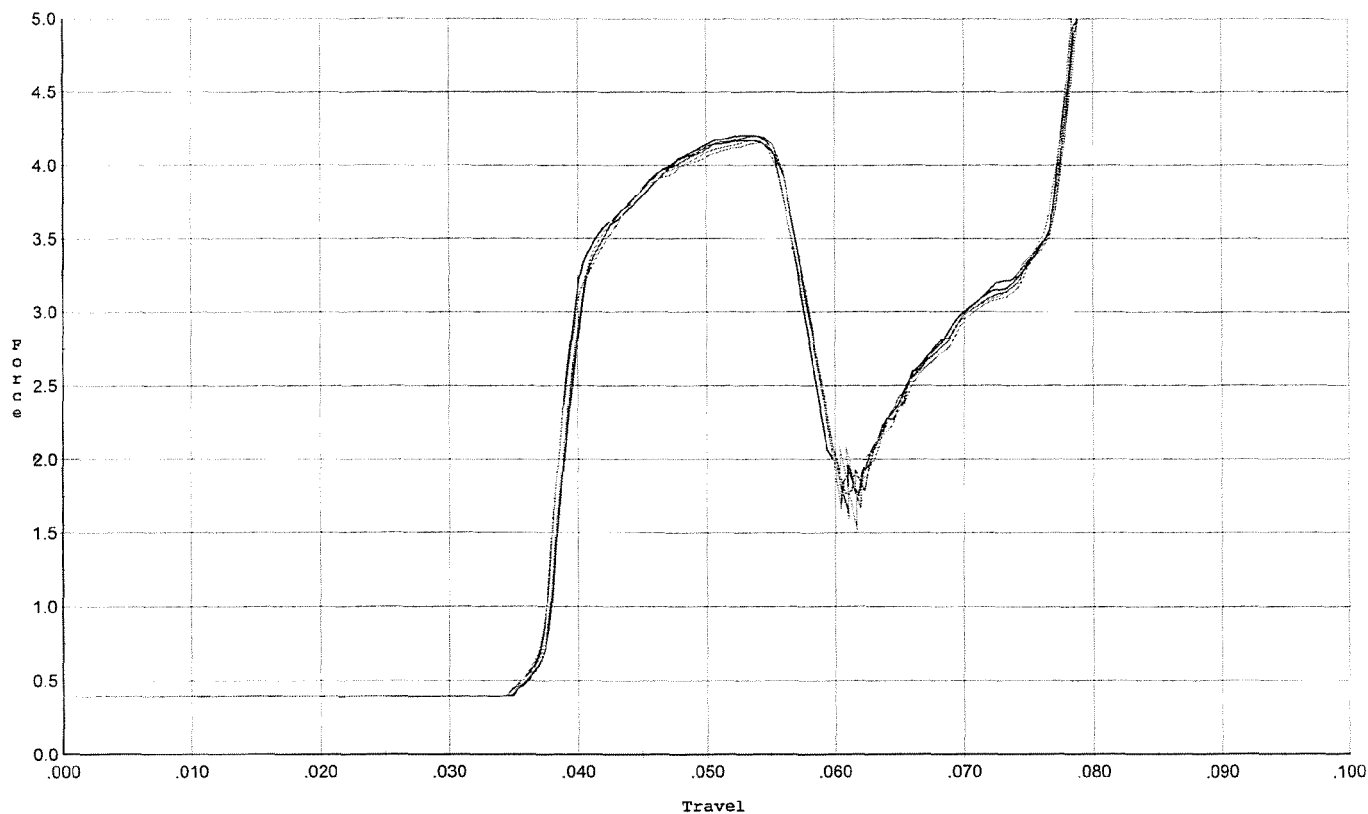
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.052	0.031	0.033	0.086		Set Trigger
2	4.112	0.054	0.032	0.033	0.087		Set Trigger
3	4.114	0.052	0.032	0.033	0.085		Set Trigger
4	4.150	0.053	0.031	0.032	0.086		Set Trigger
5	4.194	0.051	0.031	0.033	0.084		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



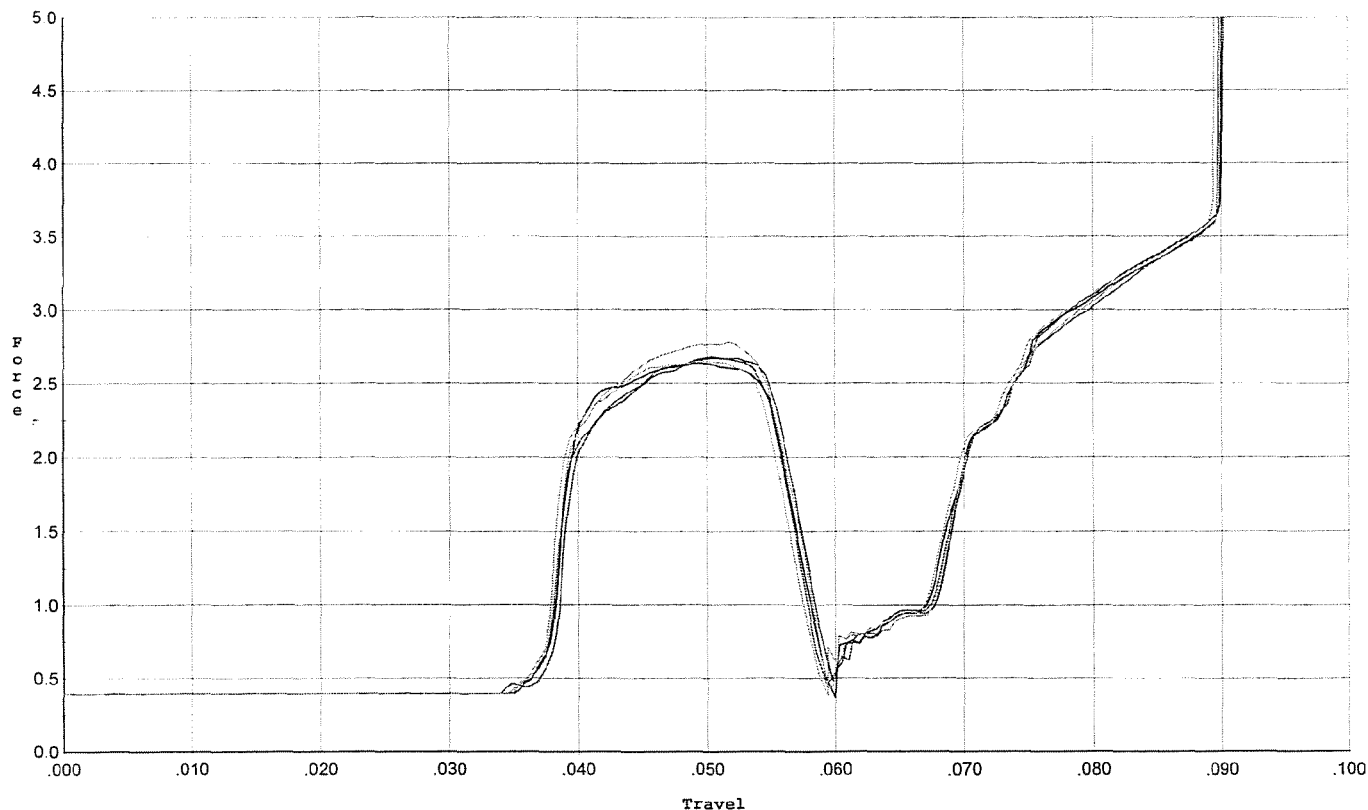
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.058	0.037	0.035	0.089		Set Trigger
2	4.201	0.057	0.037	0.036	0.088		Set Trigger
3	4.196	0.058	0.035	0.035	0.089		Set Trigger
4	4.148	0.058	0.035	0.035	0.089		Set Trigger
5	4.175	0.058	0.036	0.034	0.090		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



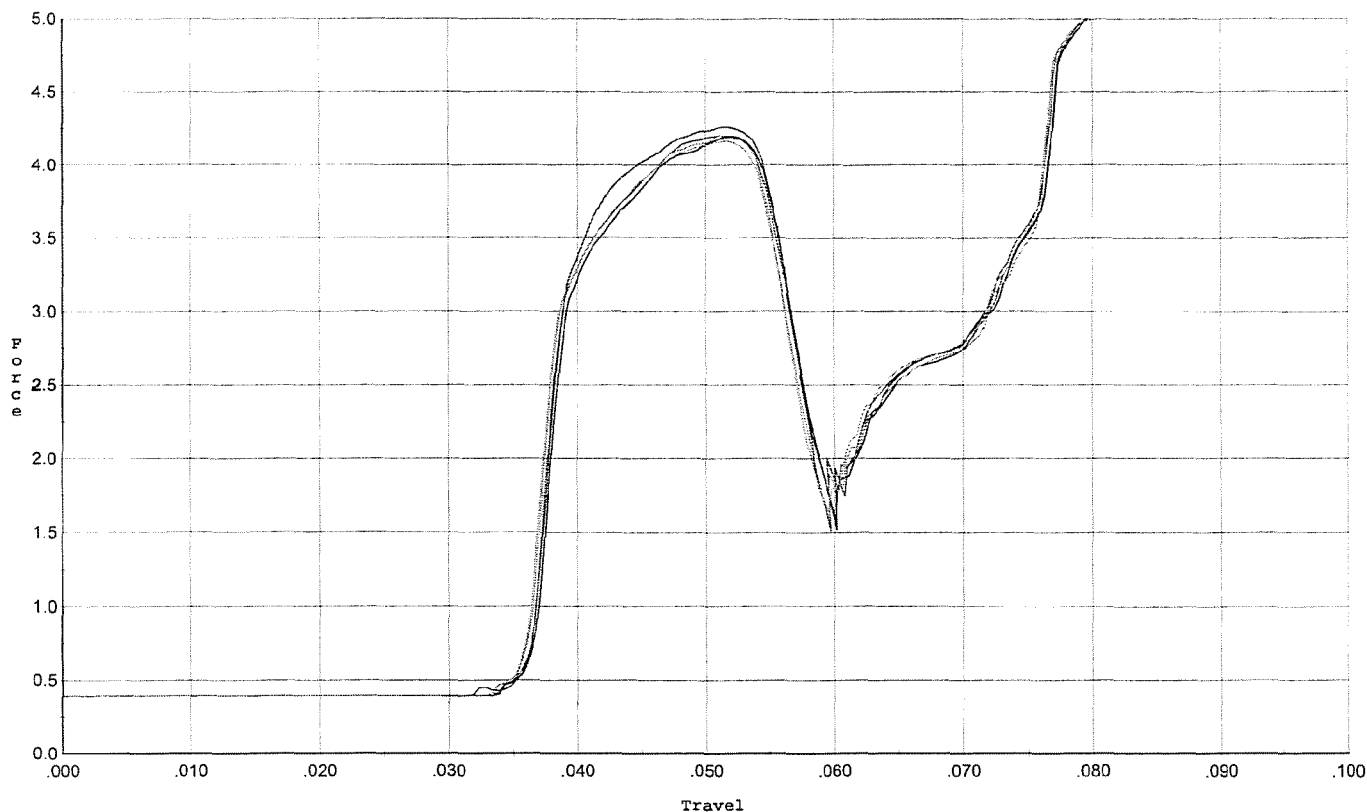
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.057	0.037	0.039	0.060		Set Trigger
2	2.638	0.056	0.037	0.039	0.059		Set Trigger
3	2.671	0.056	0.035	0.038	0.059		Set Trigger
4	2.656	0.056	0.037	0.038	0.059		Set Trigger
5	2.780	0.057	0.035	0.038	0.062		Set Trigger

Aug 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.056	0.036	0.036	0.088		Set Trigger
2	4.196	0.056	0.034	0.036	0.085		Set Trigger
3	4.193	0.056	0.036	0.036	0.087		Set Trigger
4	4.162	0.055	0.036	0.036	0.085		Set Trigger
5	4.199	0.055	0.034	0.036	0.085		Set Trigger

Avg 4.20