

56794534

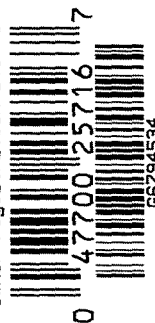
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

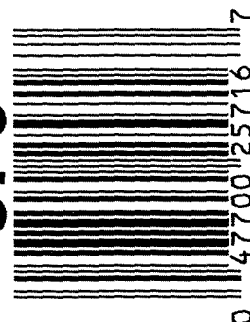
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794534

UPC



GUN SERIAL # G 6794534

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX NOV 06 2008 OPERATOR 	11-4-08	SEN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	
490	MAGNAFLUX BOLT		11-3-08	MR
500	ROLLMARK CALIBER		11/6/08	R+
520	GOFF BLAST BBL / REC		11/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		11-8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

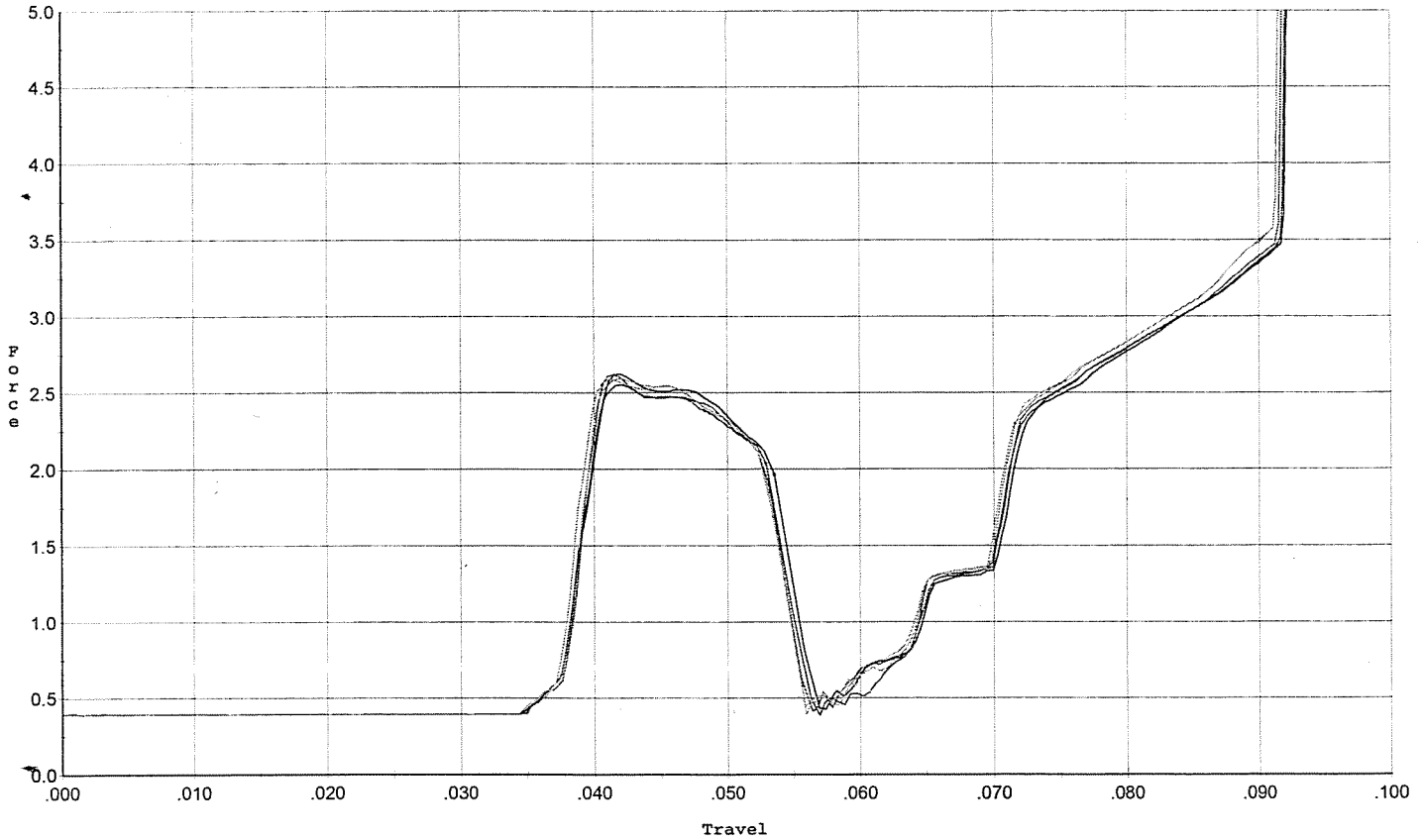
F004 REV 5/2006

BARBER - M24 0072670							
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	3.0	3.0	11-18-08	LN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	4.0	11-18-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.024	11-18-08	LN
	J) ASSEMBLE STOCK					11-13-08	RTZ
	K) ASSEMBLE SWIVEL STUDS					11-18-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-13-08	TL
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					11-13-08	LN
670	FINAL INSPECTION A) HEADSPACE					11-18-08	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.57	2.45	2.38 2.40 2.30	11-14-08	TL
	C) FUNCTION					11-18-08	LN
690	PACK					12-2-08	TL

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



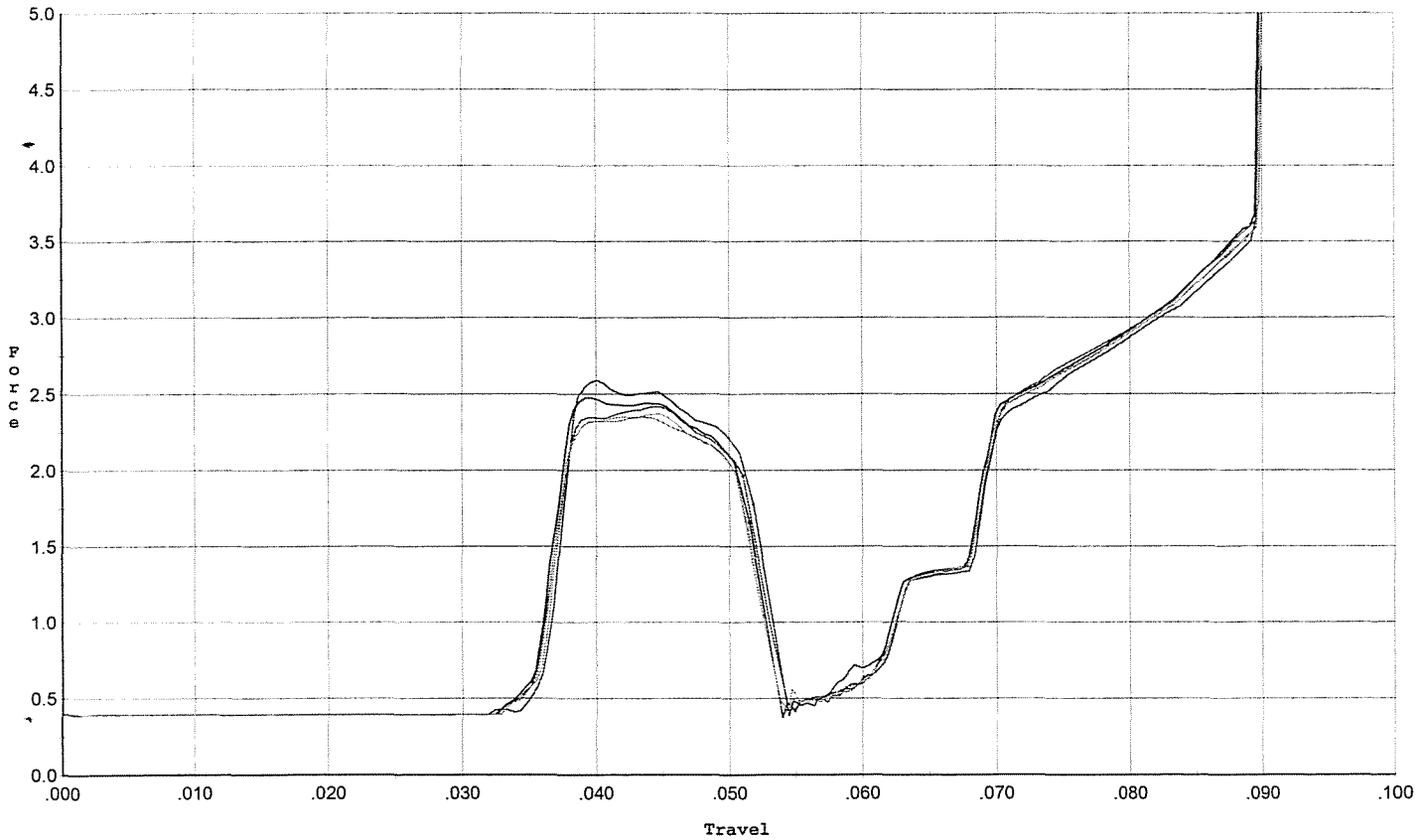
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.053	0.038	0.042	0.050		Set Trigger
2	2.623	0.054	0.038	0.042	0.052		Set Trigger
3	2.620	0.053	0.038	0.042	0.050		Set Trigger
4	2.594	0.053	0.038	0.041	0.051		Set Trigger
5	2.588	0.053	0.037	0.041	0.051		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



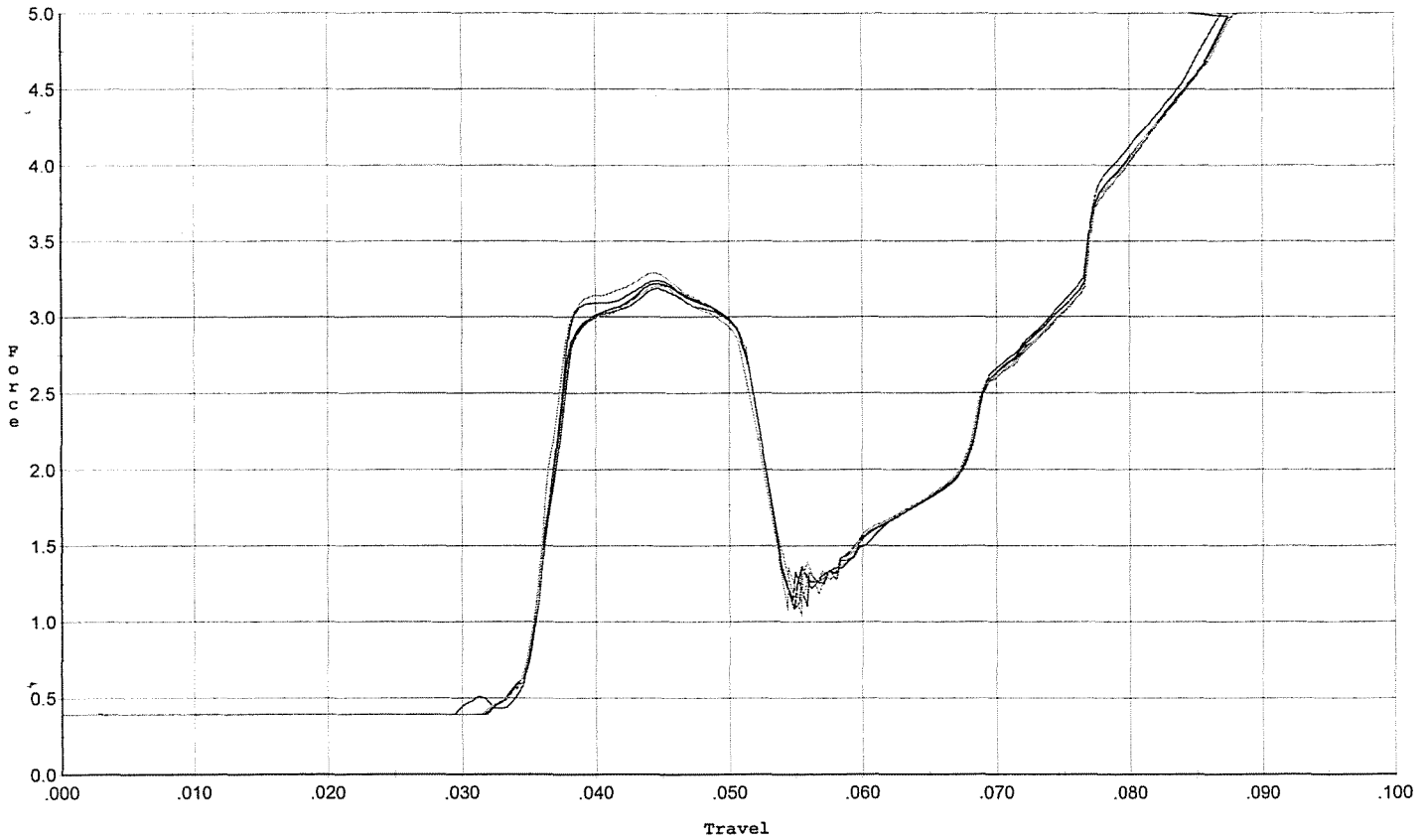
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.052	0.036	0.041	0.050		Set Trigger
2	2.476	0.051	0.035	0.042	0.049		Set Trigger
3	2.419	0.051	0.035	0.042	0.048		Set Trigger
4	2.369	0.052	0.036	0.042	0.048		Set Trigger
5	2.352	0.050	0.036	0.042	0.046		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



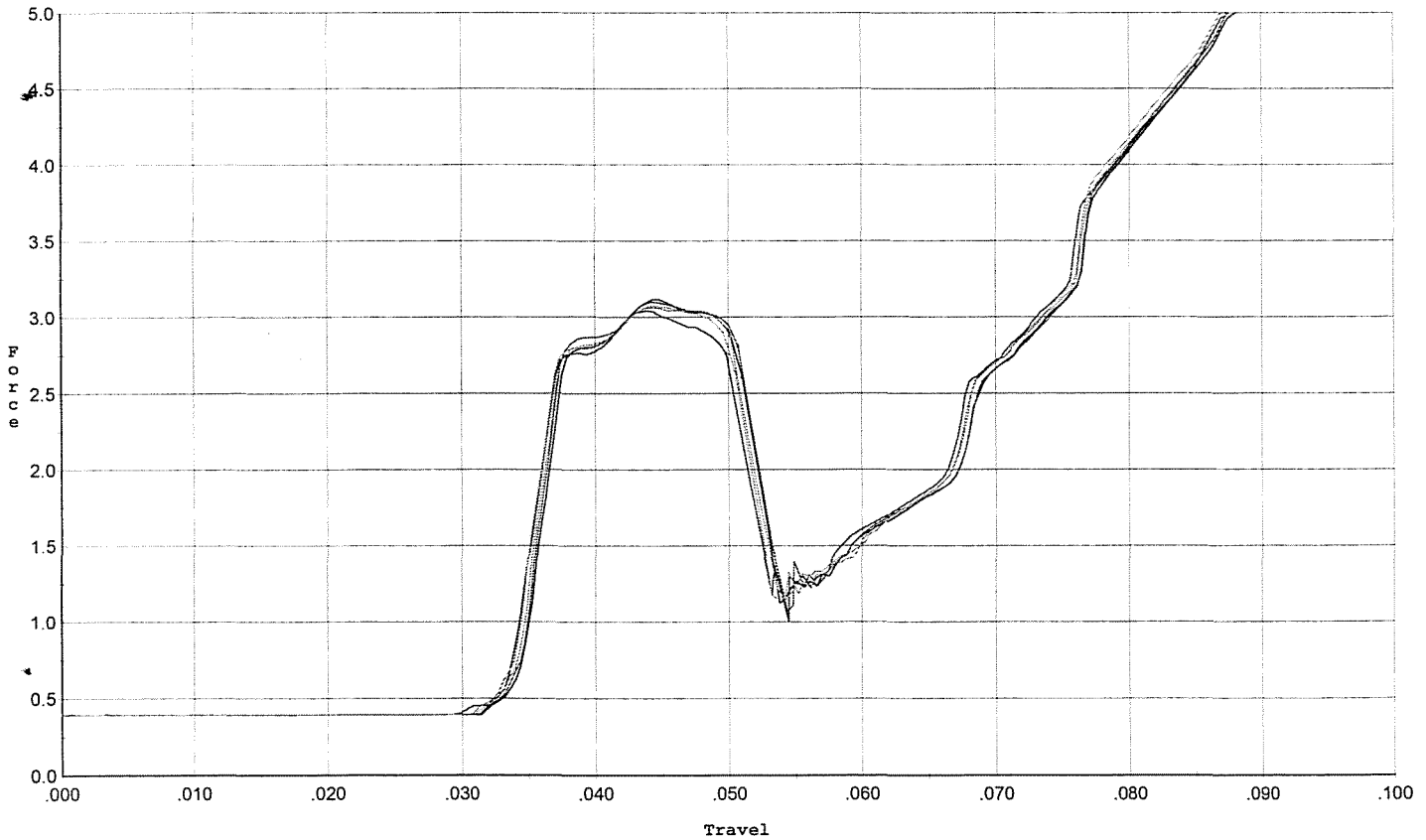
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.051	0.035	0.039	0.062		Set Trigger
2	3.220	0.051	0.035	0.039	0.062		Set Trigger
3	3.187	0.051	0.035	0.039	0.061		Set Trigger
4	3.205	0.052	0.035	0.039	0.062		Set Trigger
5	3.289	0.051	0.035	0.039	0.063		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



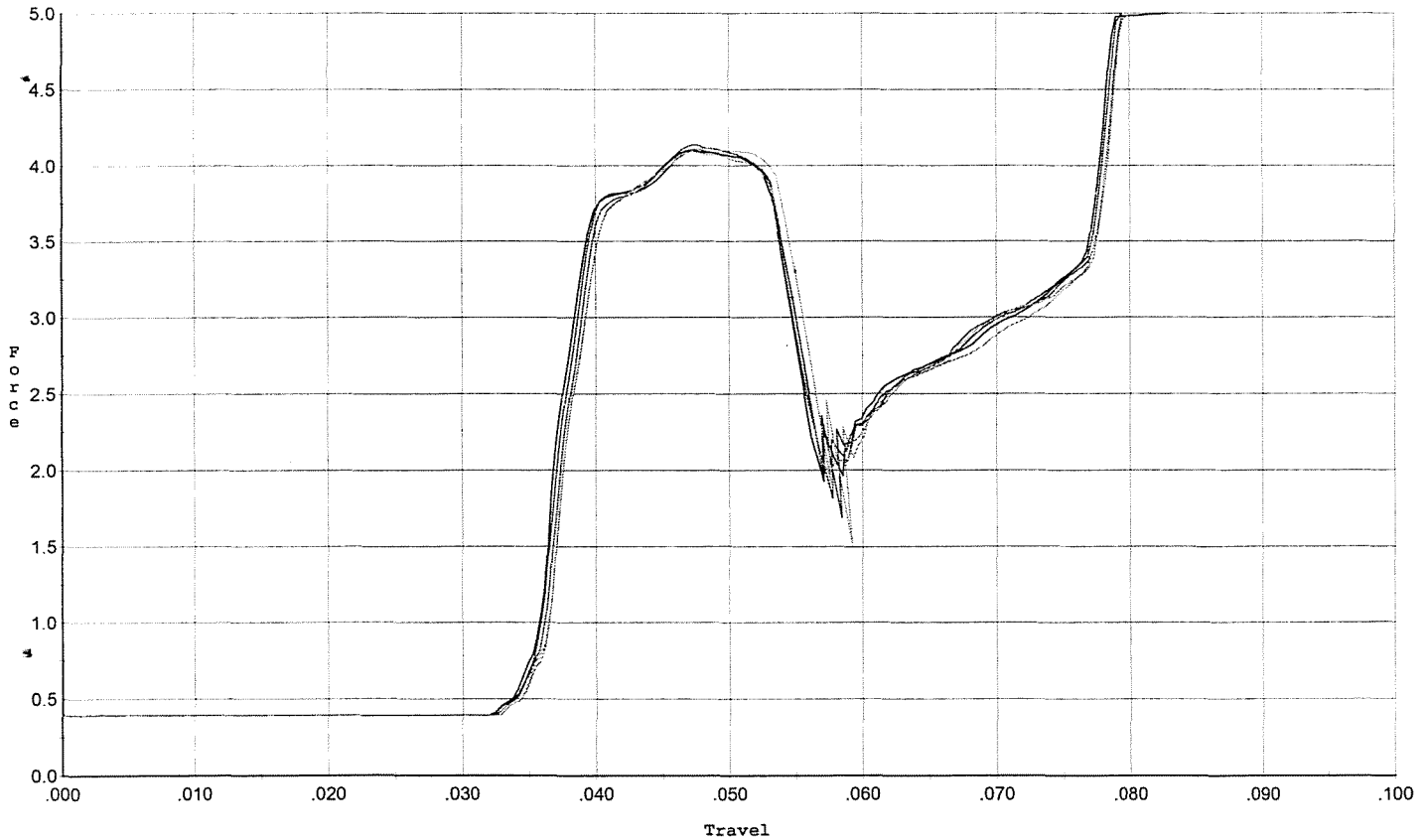
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.033	0.040	0.058		Set Trigger
2	3.117	0.051	0.034	0.040	0.060		Set Trigger
3	3.101	0.051	0.034	0.040	0.060		Set Trigger
4	3.075	0.050	0.033	0.040	0.060		Set Trigger
5	3.064	0.050	0.034	0.040	0.059		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



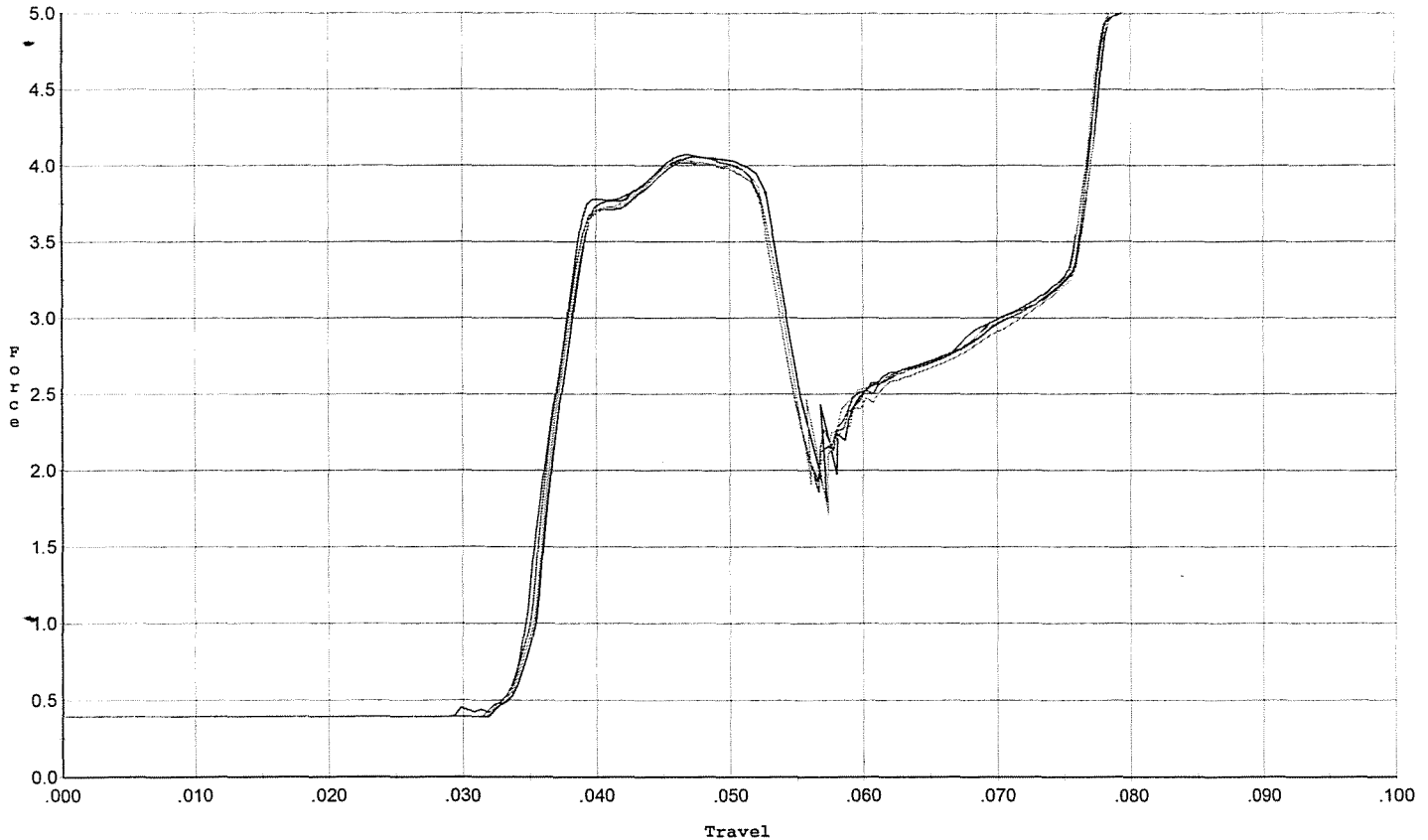
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.055	0.035	0.036	0.084		Set Trigger
2	4.101	0.053	0.034	0.037	0.081		Set Trigger
3	4.136	0.053	0.035	0.037	0.080		Set Trigger
4	4.115	0.055	0.035	0.037	0.084		Set Trigger
5	4.091	0.053	0.035	0.037	0.079		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



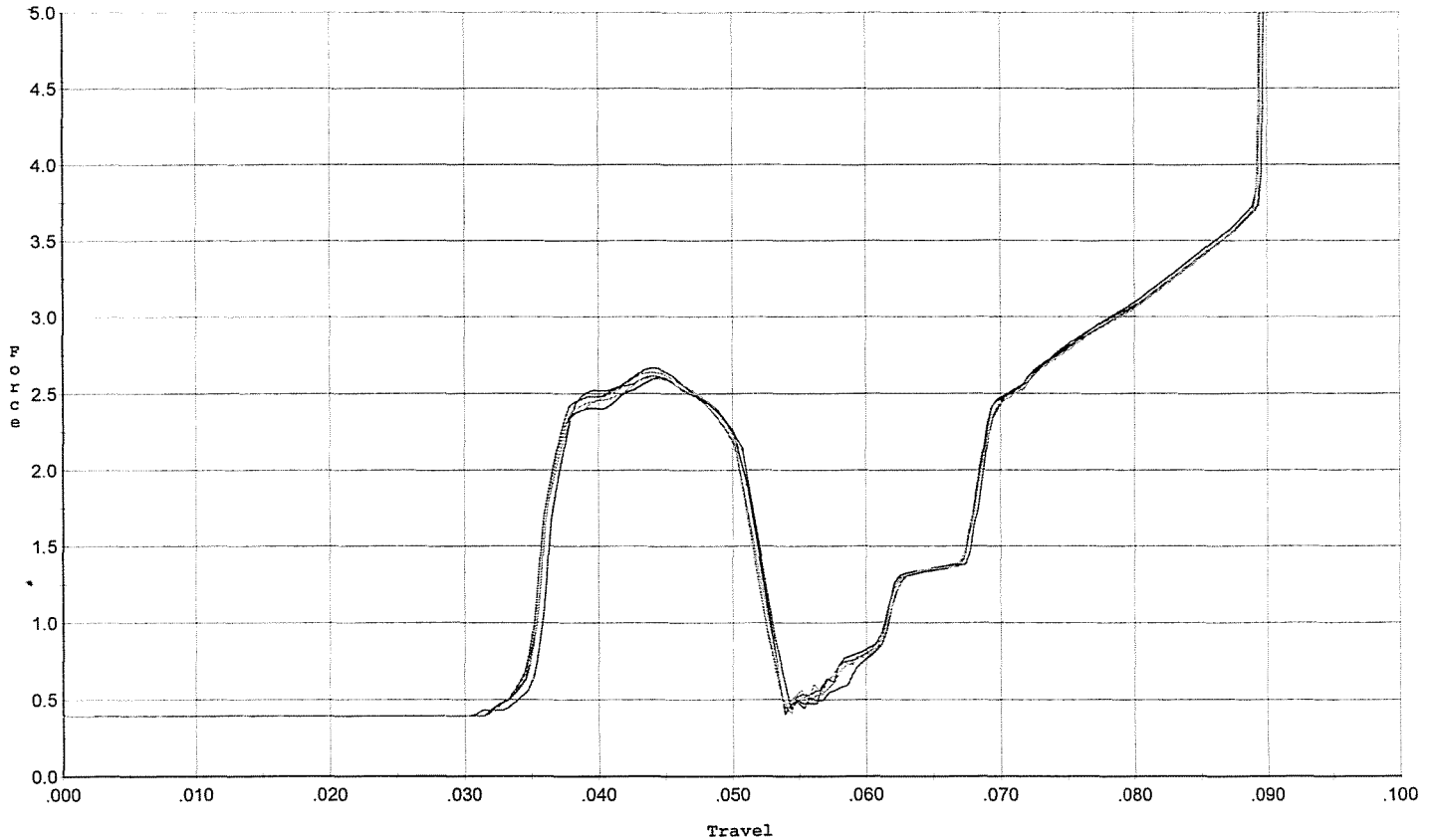
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.052	0.034	0.036	0.080		Set Trigger
2	4.058	0.053	0.034	0.036	0.080		Set Trigger
3	4.019	0.052	0.034	0.036	0.079		Set Trigger
4	4.045	0.052	0.034	0.036	0.078		Set Trigger
5	4.036	0.054	0.034	0.036	0.081		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/6/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



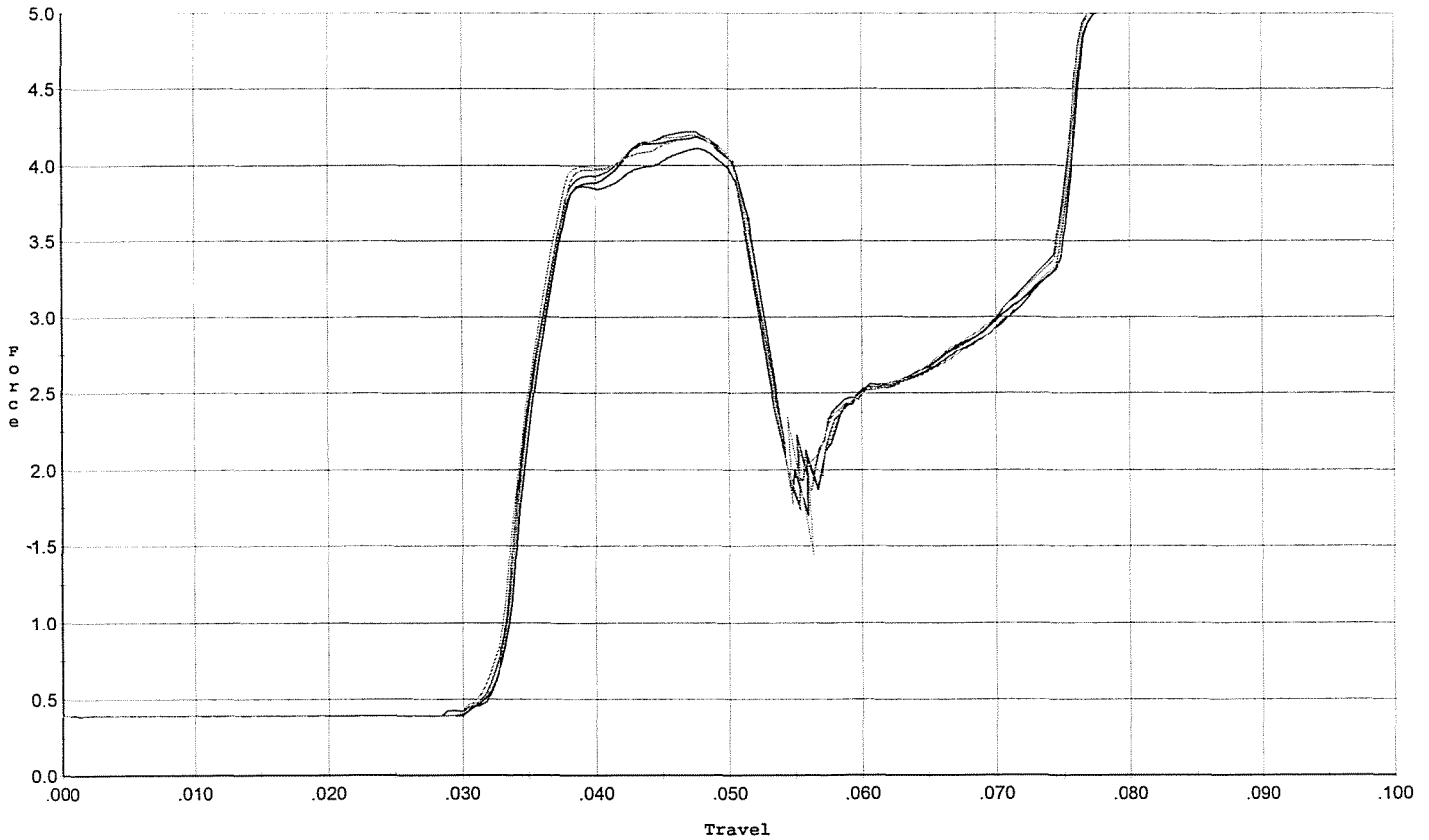
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.051	0.035	0.042	0.051		Set Trigger
2	2.604	0.051	0.035	0.041	0.052		Set Trigger
3	2.615	0.050	0.034	0.042	0.051		Set Trigger
4	2.601	0.050	0.034	0.042	0.051		Set Trigger
5	2.637	0.050	0.035	0.042	0.051		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.051	0.032	0.036	0.079		Set Trigger
2	4.188	0.051	0.033	0.036	0.082		Set Trigger
3	4.221	0.050	0.032	0.036	0.081		Set Trigger
4	4.200	0.052	0.032	0.035	0.083		Set Trigger
5	4.197	0.050	0.032	0.036	0.081		Set Trigger

Aug 4.18