

G6794536

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



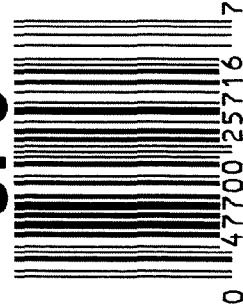
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794536

UPC



GUN SERIAL #

G 6794536

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RT
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	RT
490	MAGNAFLUX BOLT		11/3/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	RT
542	APPLY COATINGS (BARREL ACTION)		11/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

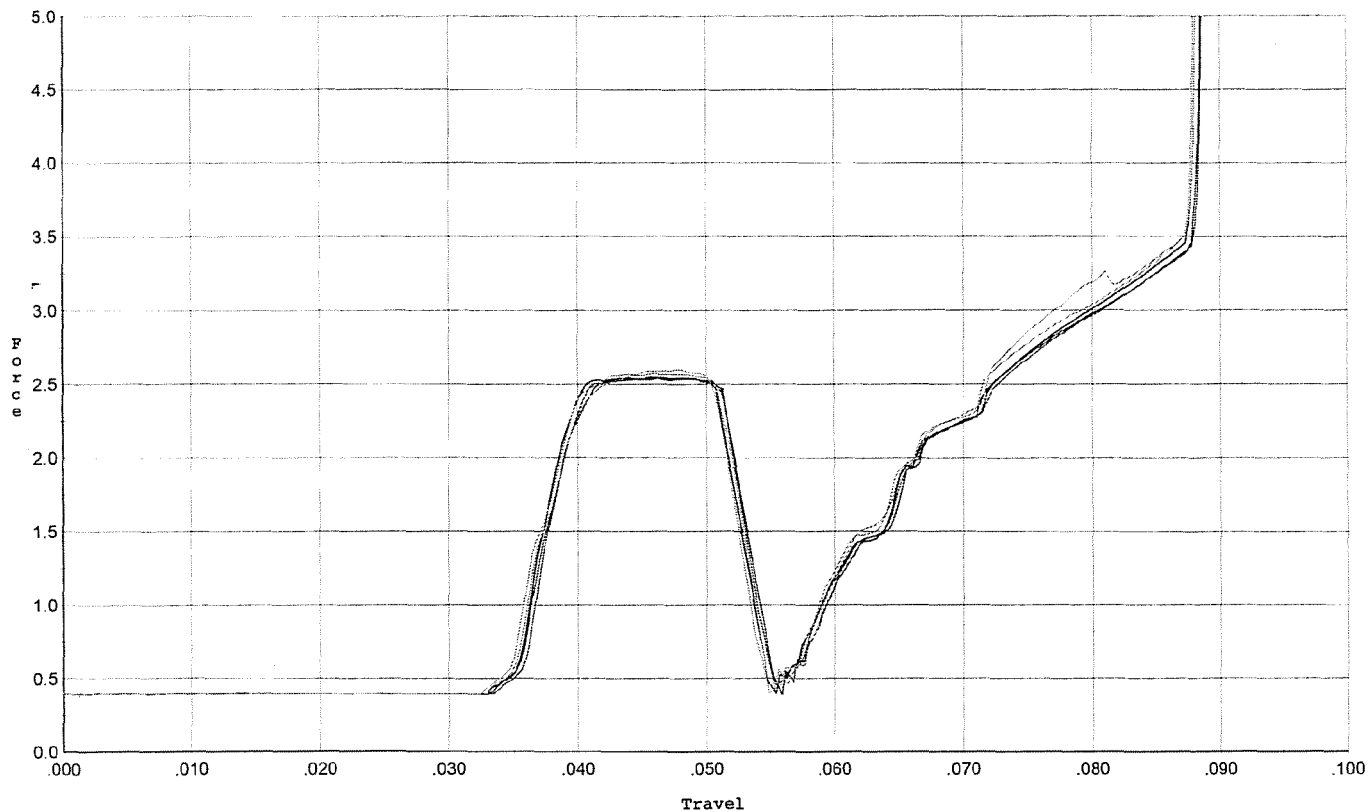
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.9</u>	12-2-08	L. N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-2-08	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	12-2-08	L. N.
	J) ASSEMBLE STOCK		11-18-08	TC
	K) ASSEMBLE SWIVEL STUDS		12-2-08	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	L. N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-2-08	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.54</u> <u>2.56</u> <u>2.70</u> <u>2.67</u>	11-26-08	TC
	C) FUNCTION		12-2-08	L. N.
690	PACK		12/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



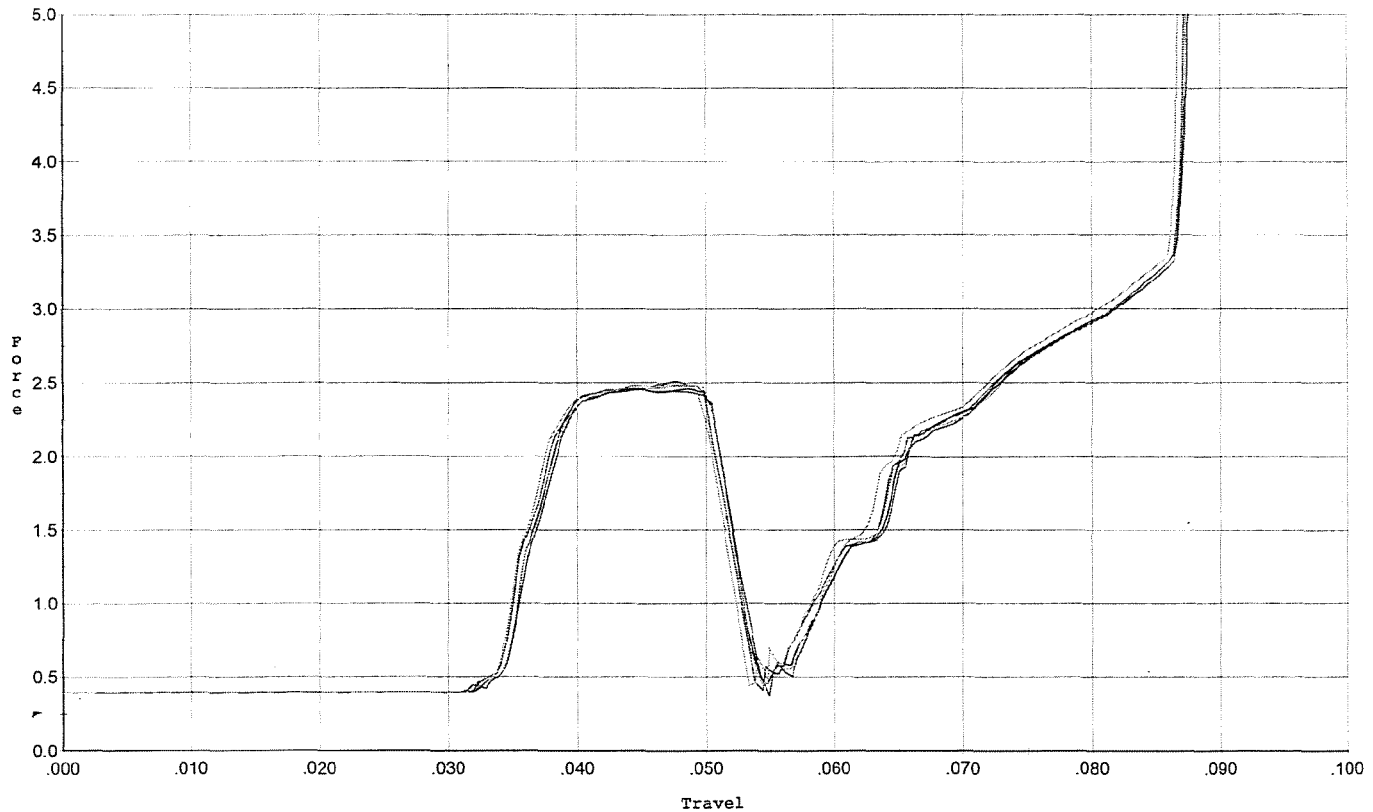
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.051	0.036	0.040	0.051		Set Trigger
2	2.548	0.053	0.036	0.039	0.053		Set Trigger
3	2.544	0.051	0.036	0.040	0.051		Set Trigger
4	2.599	0.051	0.035	0.040	0.051		Set Trigger
5	2.570	0.052	0.035	0.039	0.052		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



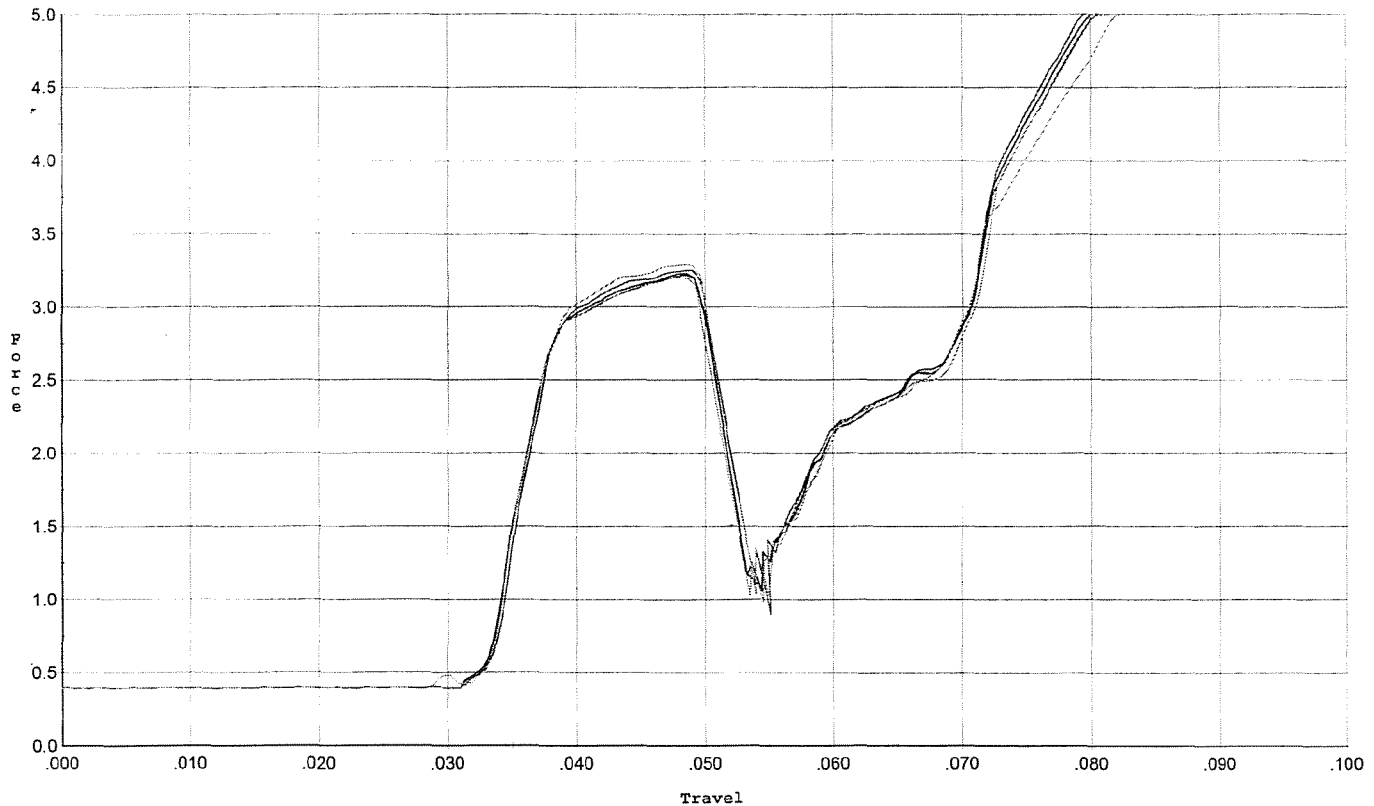
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.050	0.033	0.040	0.049		Set Trigger
2	2.460	0.050	0.035	0.039	0.050		Set Trigger
3	2.510	0.052	0.034	0.040	0.051		Set Trigger
4	2.491	0.050	0.035	0.040	0.050		Set Trigger
5	2.481	0.050	0.034	0.039	0.050		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



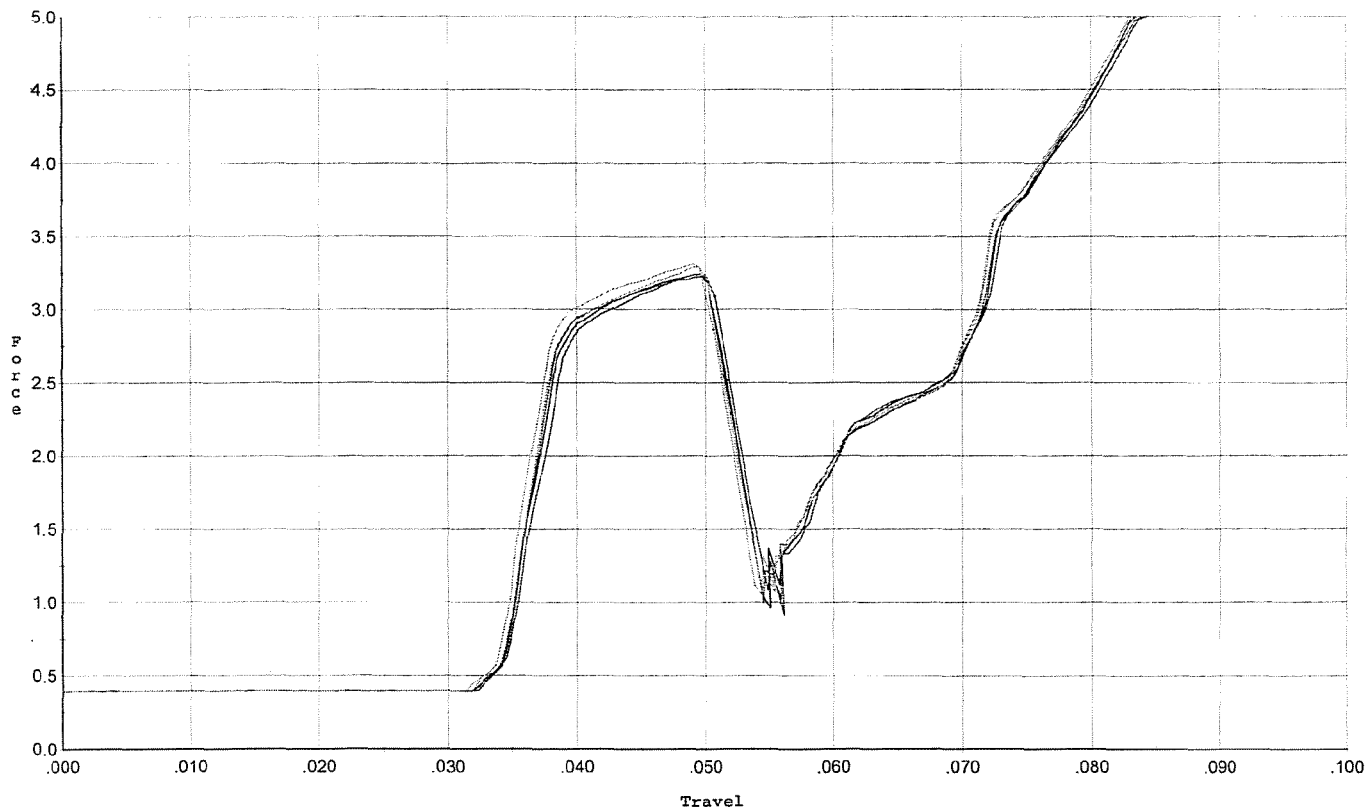
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.050	0.034	0.038	0.060		Set Trigger
2	3.228	0.050	0.031	0.037	0.061		Set Trigger
3	3.252	0.050	0.033	0.038	0.060		Set Trigger
4	3.291	0.052	0.034	0.037	0.064		Set Trigger
5	3.203	0.051	0.033	0.037	0.061		Set Trigger

AVG 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



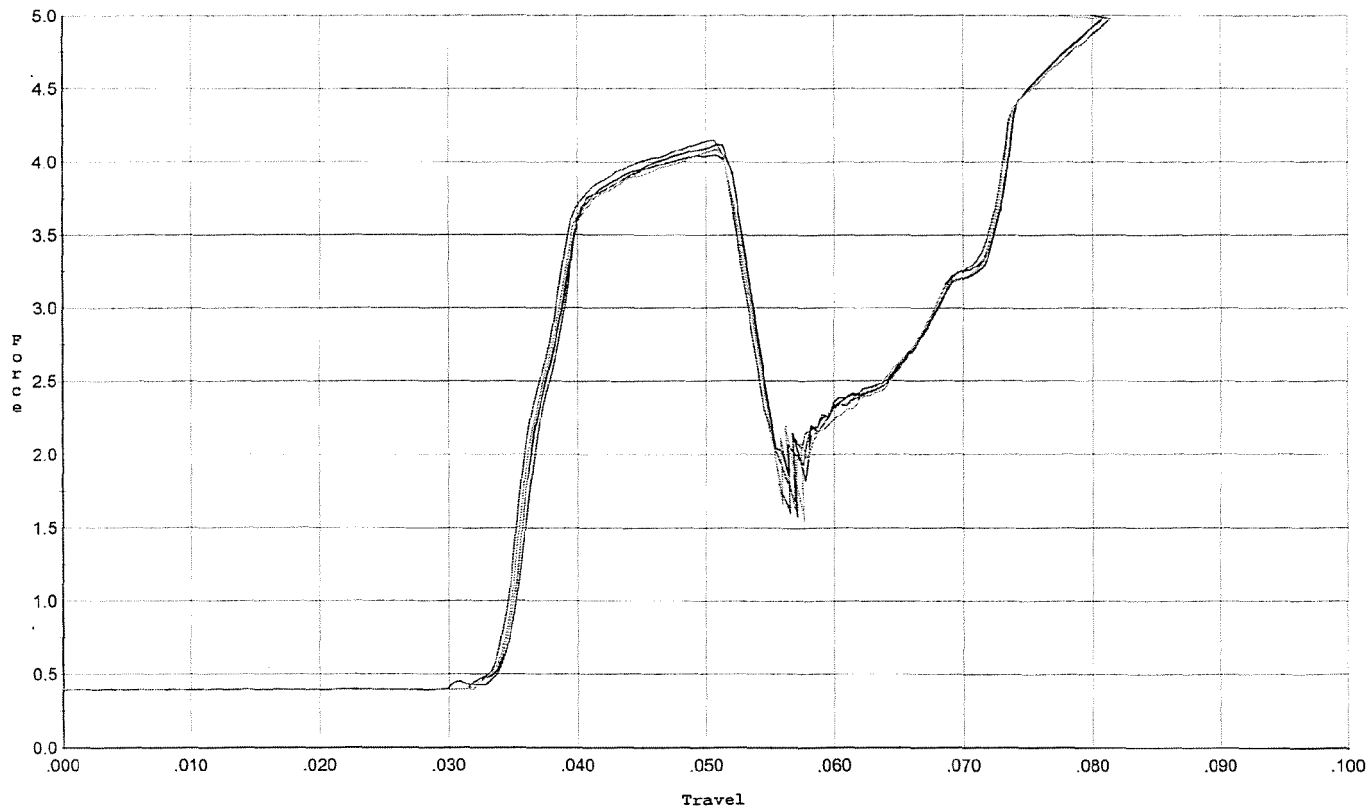
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.051	0.035	0.038	0.060		Set Trigger
2	3.242	0.052	0.034	0.038	0.062		Set Trigger
3	3.244	0.052	0.035	0.038	0.062		Set Trigger
4	3.294	0.050	0.034	0.037	0.060		Set Trigger
5	3.312	0.051	0.034	0.037	0.062		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



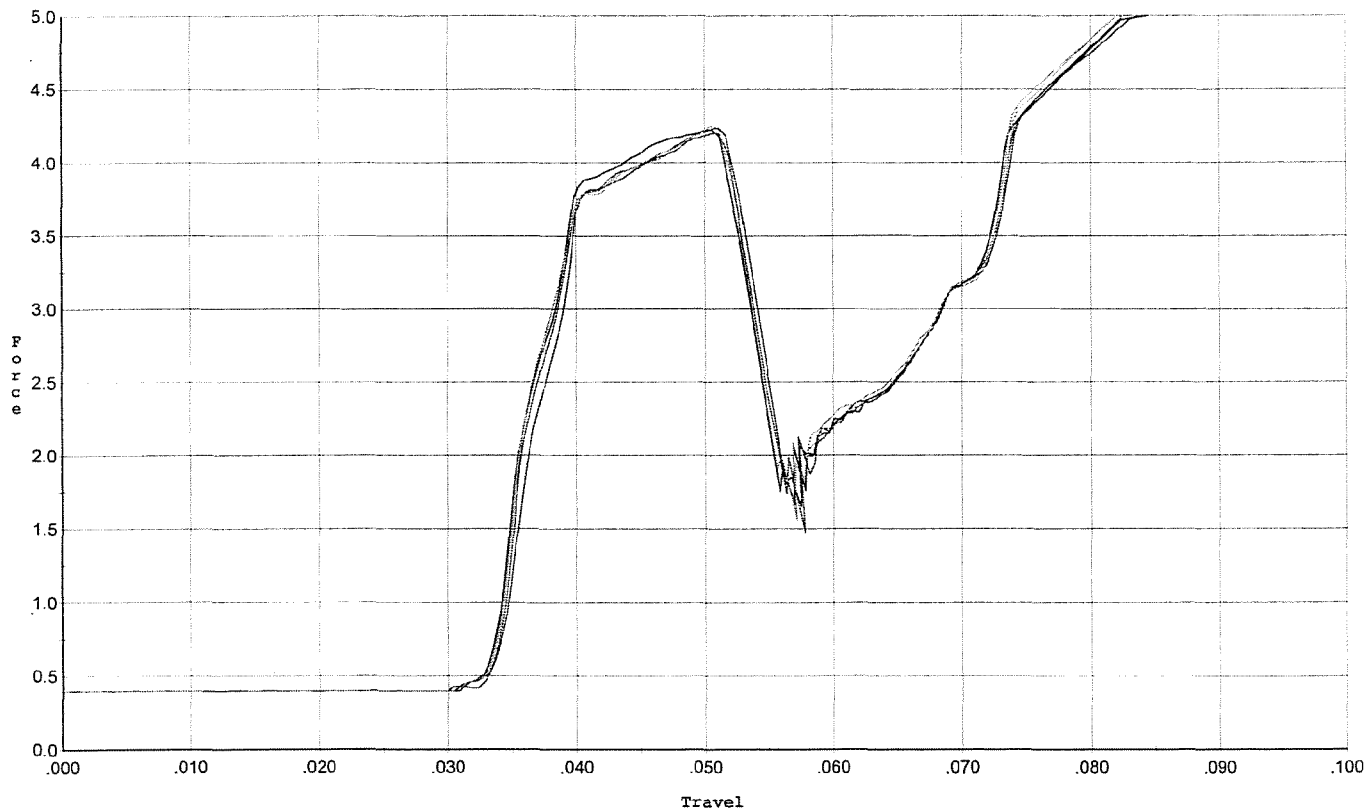
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.046	0.053	0.034	0.036	0.078		Set Trigger
2	4.117	0.052	0.034	0.036	0.078		Set Trigger
3	4.144	0.051	0.034	0.036	0.078		Set Trigger
4	4.089	0.053	0.034	0.036	0.079		Set Trigger
5	4.086	0.053	0.034	0.036	0.079		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



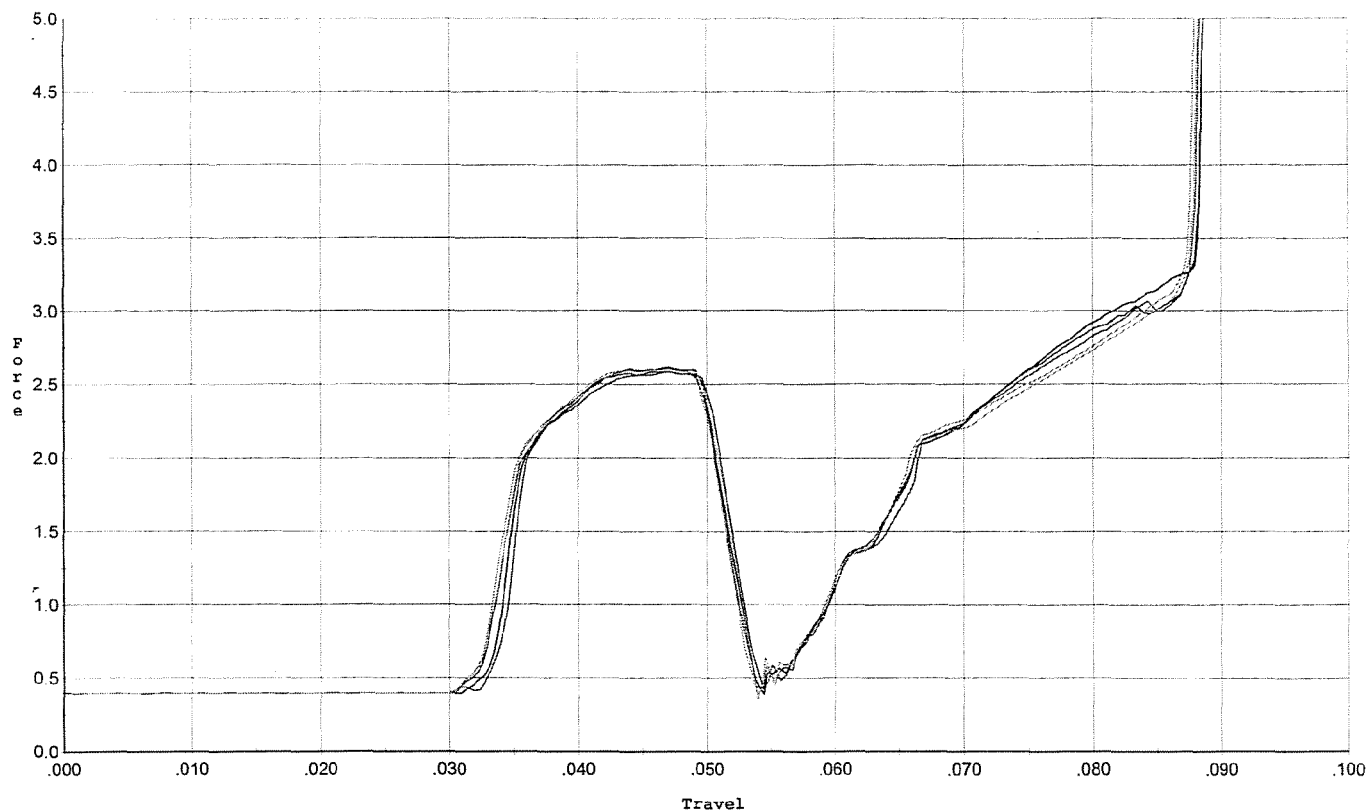
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.237	0.053	0.033	0.036	0.081		Set Trigger
2	4.221	0.053	0.033	0.036	0.082		Set Trigger
3	4.205	0.052	0.034	0.036	0.080		Set Trigger
4	4.252	0.052	0.033	0.036	0.081		Set Trigger
5	4.250	0.052	0.034	0.036	0.081		Set Trigger

Aug 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



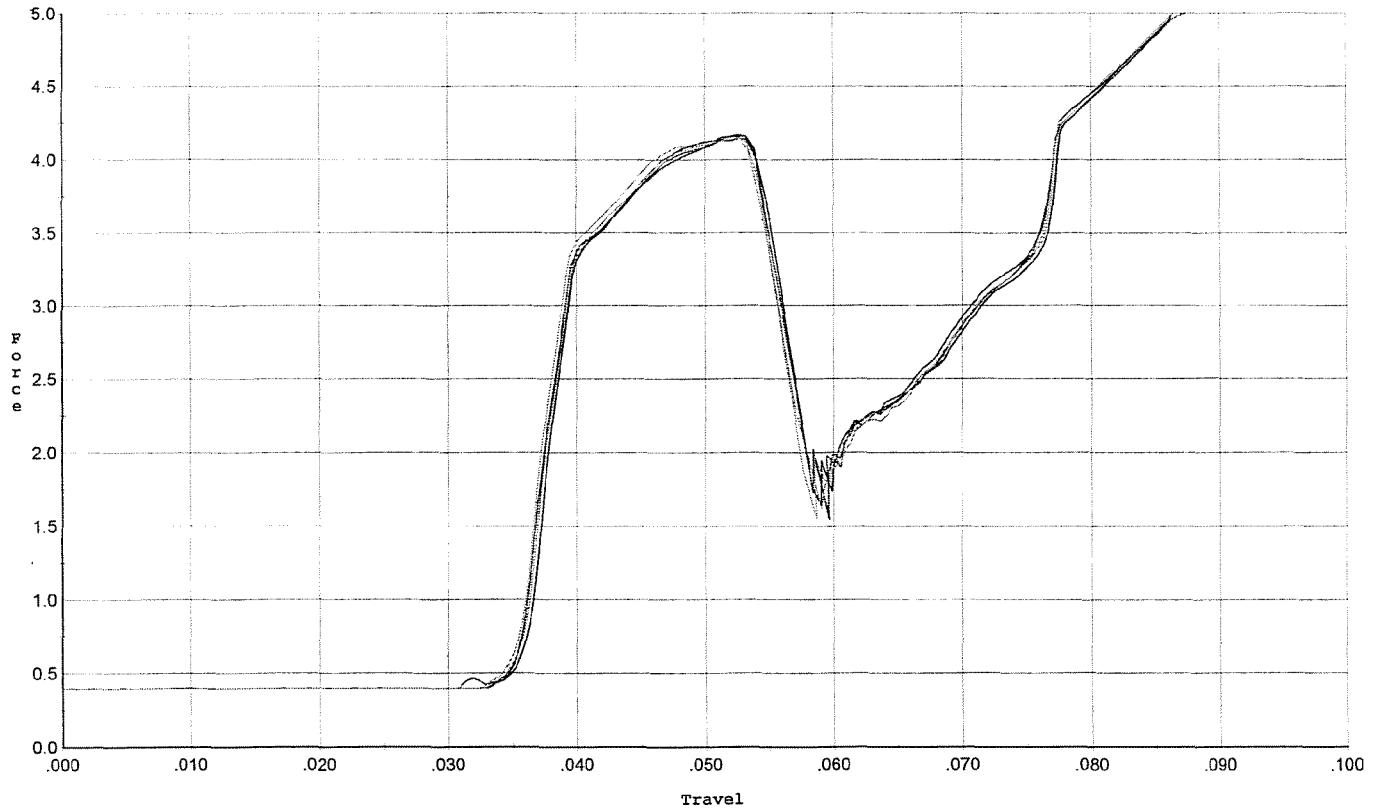
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.051	0.033	0.041	0.053		Set Trigger
2	2.610	0.050	0.033	0.041	0.052		Set Trigger
3	2.588	0.050	0.033	0.041	0.053		Set Trigger
4	2.618	0.051	0.033	0.040	0.055		Set Trigger
5	2.604	0.050	0.033	0.040	0.054		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.056	0.035	0.037	0.085		Set Trigger
2	4.158	0.055	0.036	0.037	0.084		Set Trigger
3	4.143	0.056	0.035	0.037	0.085		Set Trigger
4	4.149	0.055	0.035	0.037	0.084		Set Trigger
5	4.146	0.054	0.035	0.038	0.082		Set Trigger

Aug 4.15