

G6794542

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



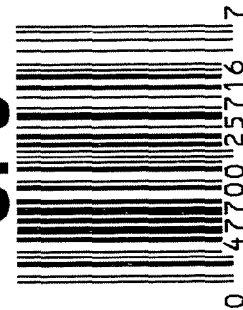
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6794542

UPC



GUN SERIAL #

G 6794542

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RT
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DC
542	APPLY COATINGS (BARREL ACTION)		11/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

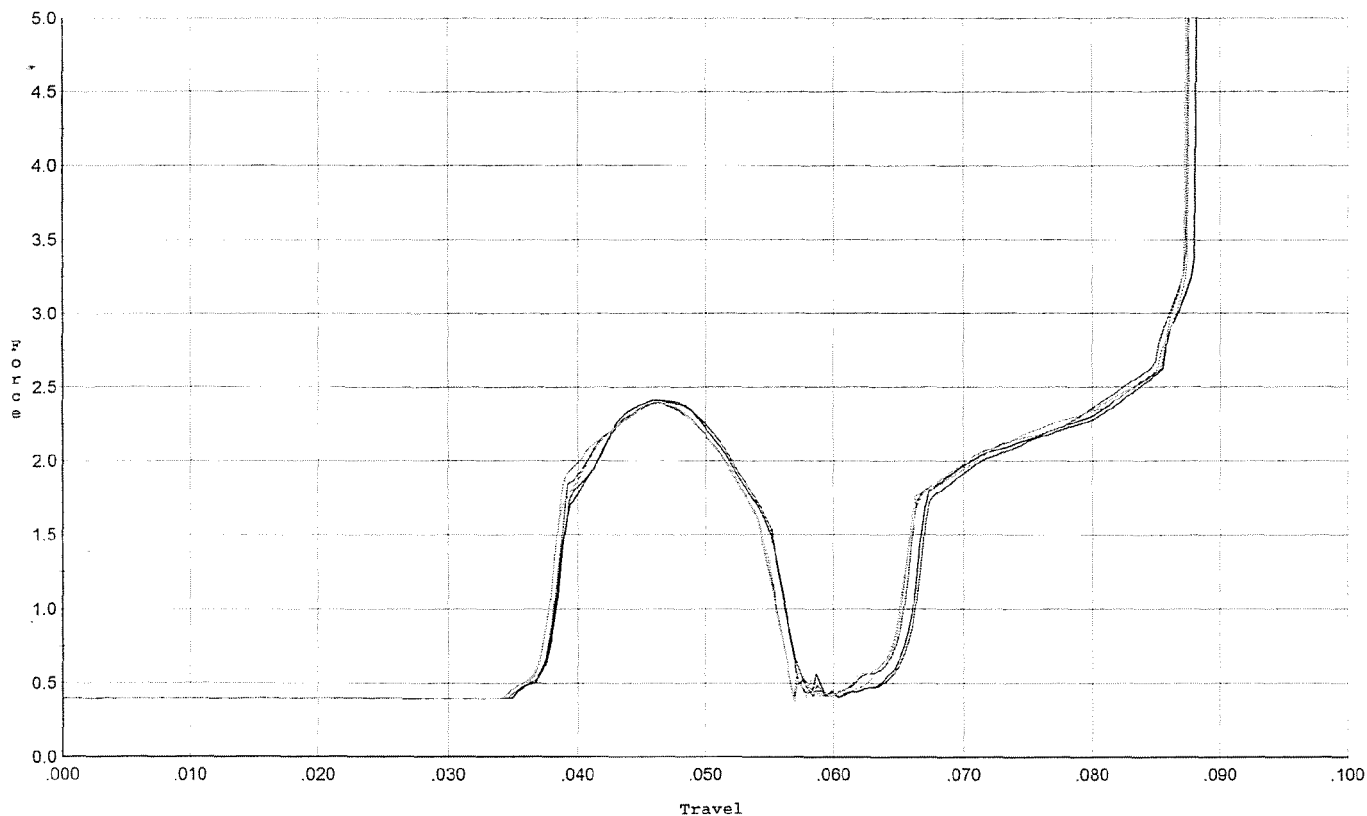
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>3.5</u>	12-2-08	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	12-2-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-2-08	RN
	J) ASSEMBLE STOCK		11-18-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		12-2-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-2-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.67</u> <u>2.55</u> <u>2.65</u> <u>2.61</u>	11-20-08	TC
	C) FUNCTION		12-2-08	RN
690	PACK		12/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



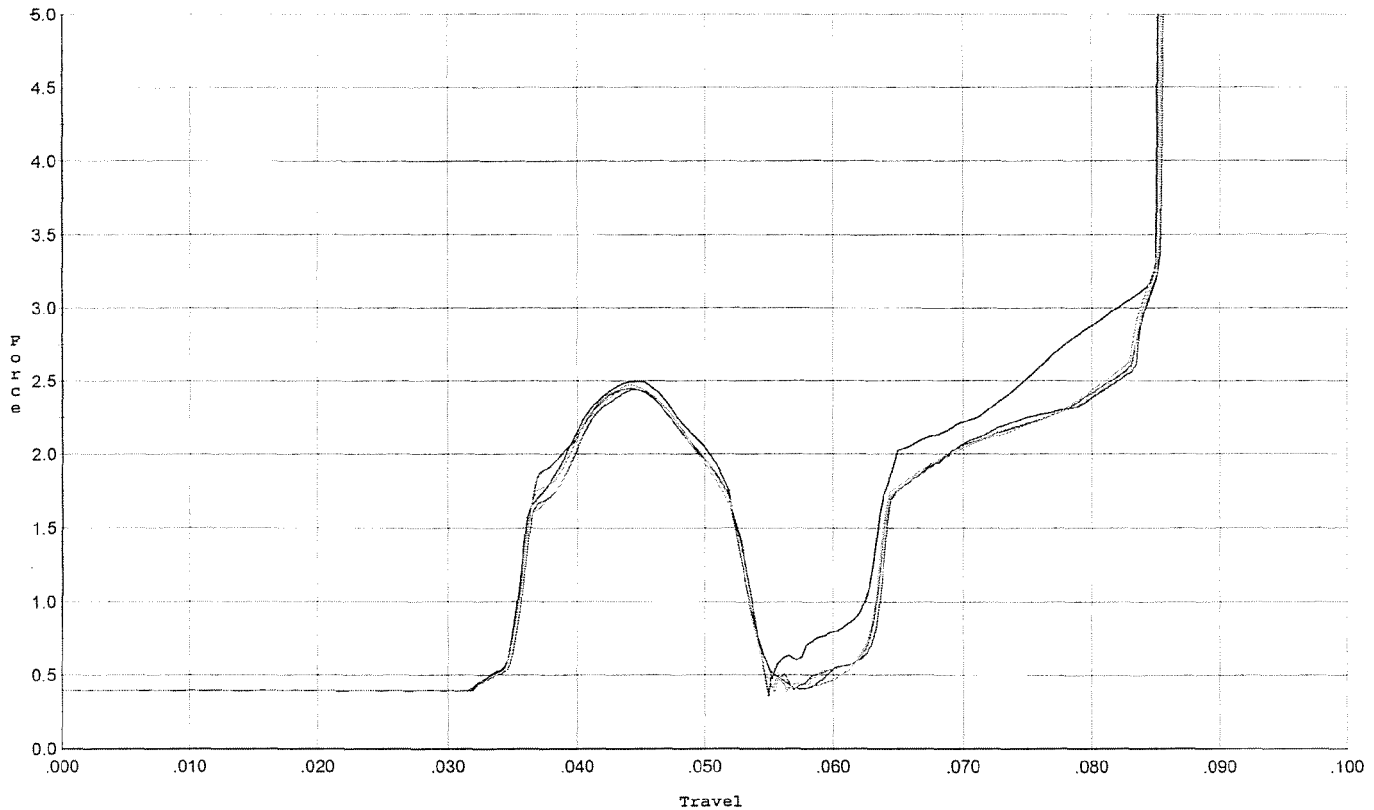
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.055	0.037	0.038	0.051		Set Trigger
2	2.412	0.055	0.037	0.038	0.051		Set Trigger
3	2.397	0.055	0.037	0.038	0.050		Set Trigger
4	2.403	0.055	0.037	0.038	0.051		Set Trigger
5	2.401	0.055	0.037	0.038	0.051		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



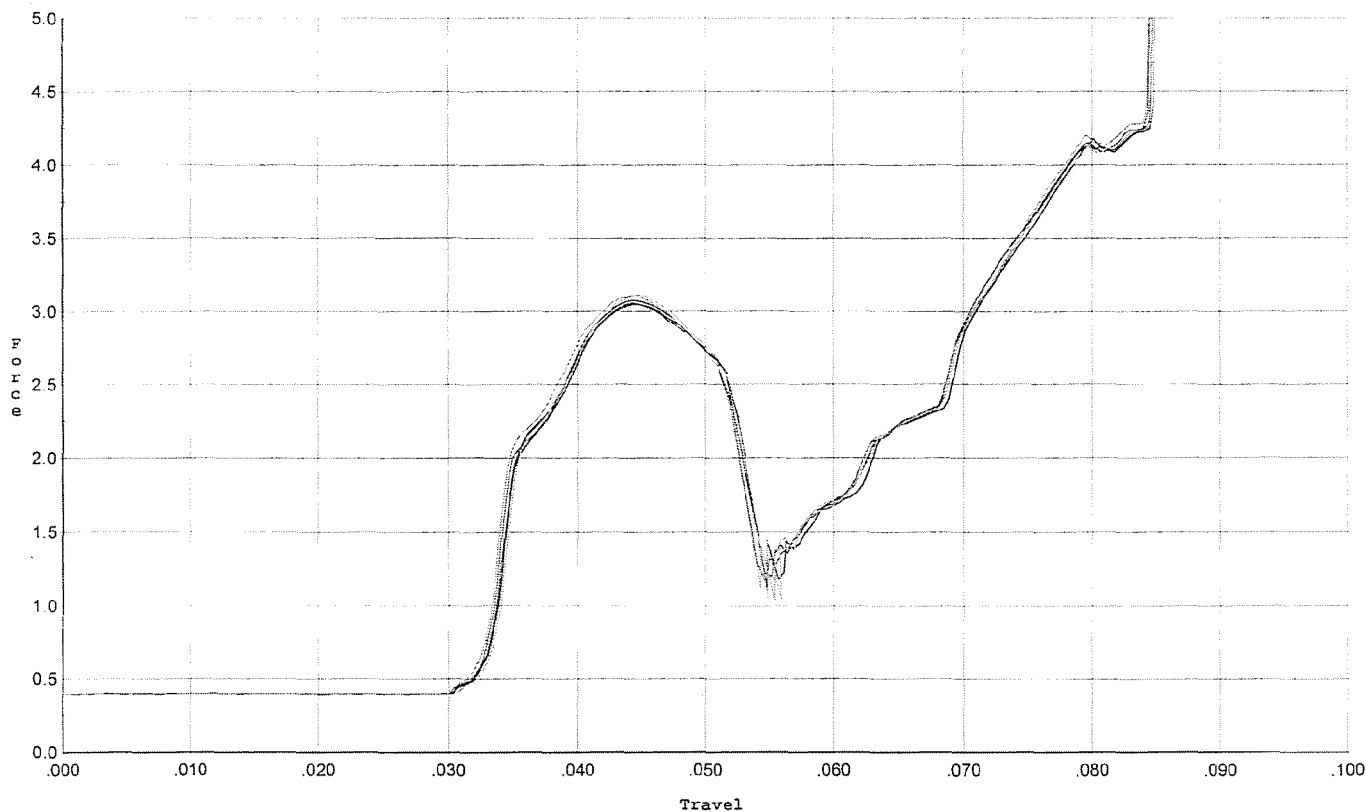
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.053	0.035	0.037	0.051		Set Trigger
2	2.497	0.052	0.035	0.037	0.050		Set Trigger
3	2.439	0.053	0.035	0.037	0.050		Set Trigger
4	2.455	0.052	0.035	0.038	0.049		Set Trigger
5	2.473	0.052	0.035	0.038	0.049		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



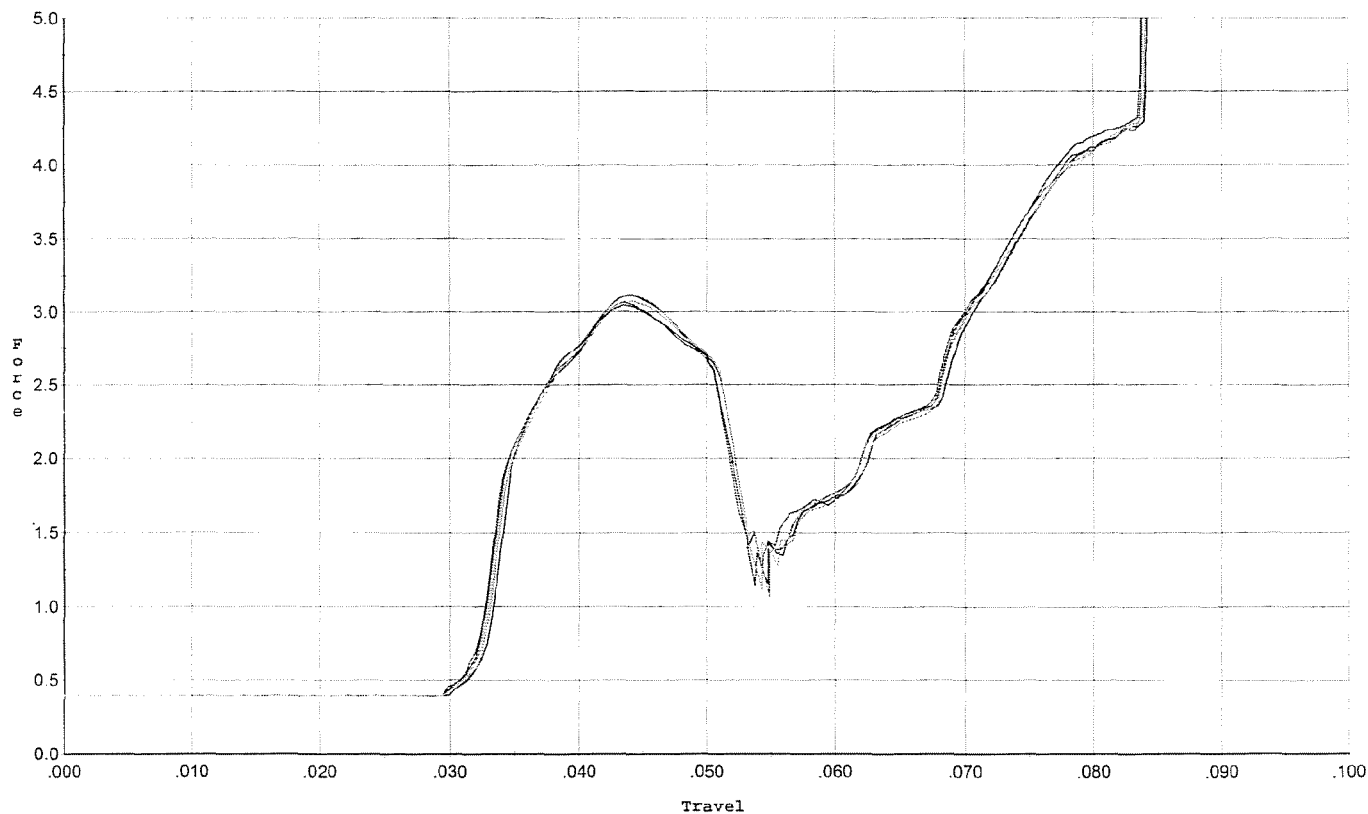
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.052	0.033	0.036	0.062		Set Trigger
2	3.050	0.053	0.033	0.035	0.063		Set Trigger
3	3.061	0.052	0.033	0.035	0.062		Set Trigger
4	3.113	0.053	0.033	0.035	0.064		Set Trigger
5	3.108	0.052	0.032	0.035	0.064		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



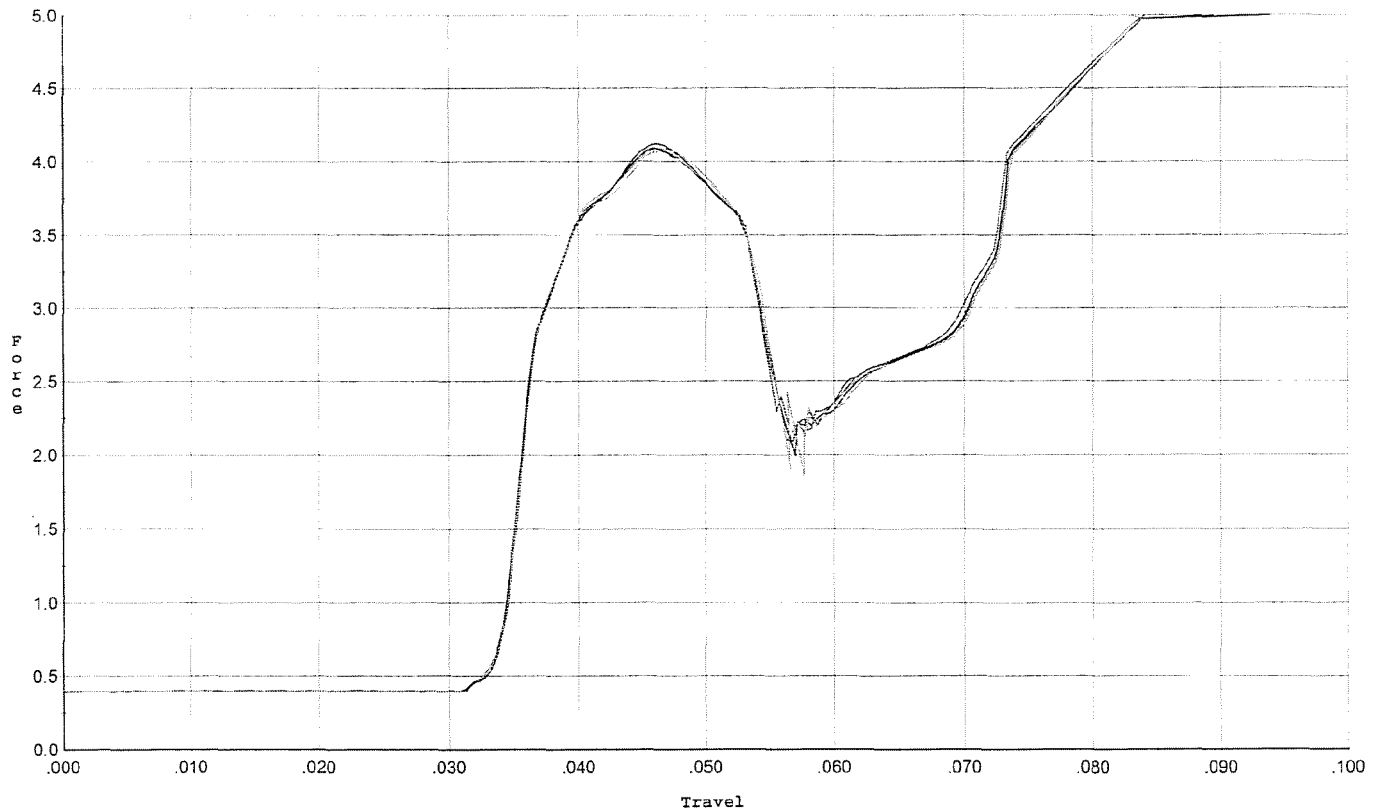
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.052	0.032	0.035	0.063		Set Trigger
2	3.115	0.051	0.032	0.036	0.062		Set Trigger
3	3.061	0.051	0.030	0.036	0.061		Set Trigger
4	3.076	0.051	0.032	0.035	0.062		Set Trigger
5	3.120	0.051	0.032	0.035	0.063		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



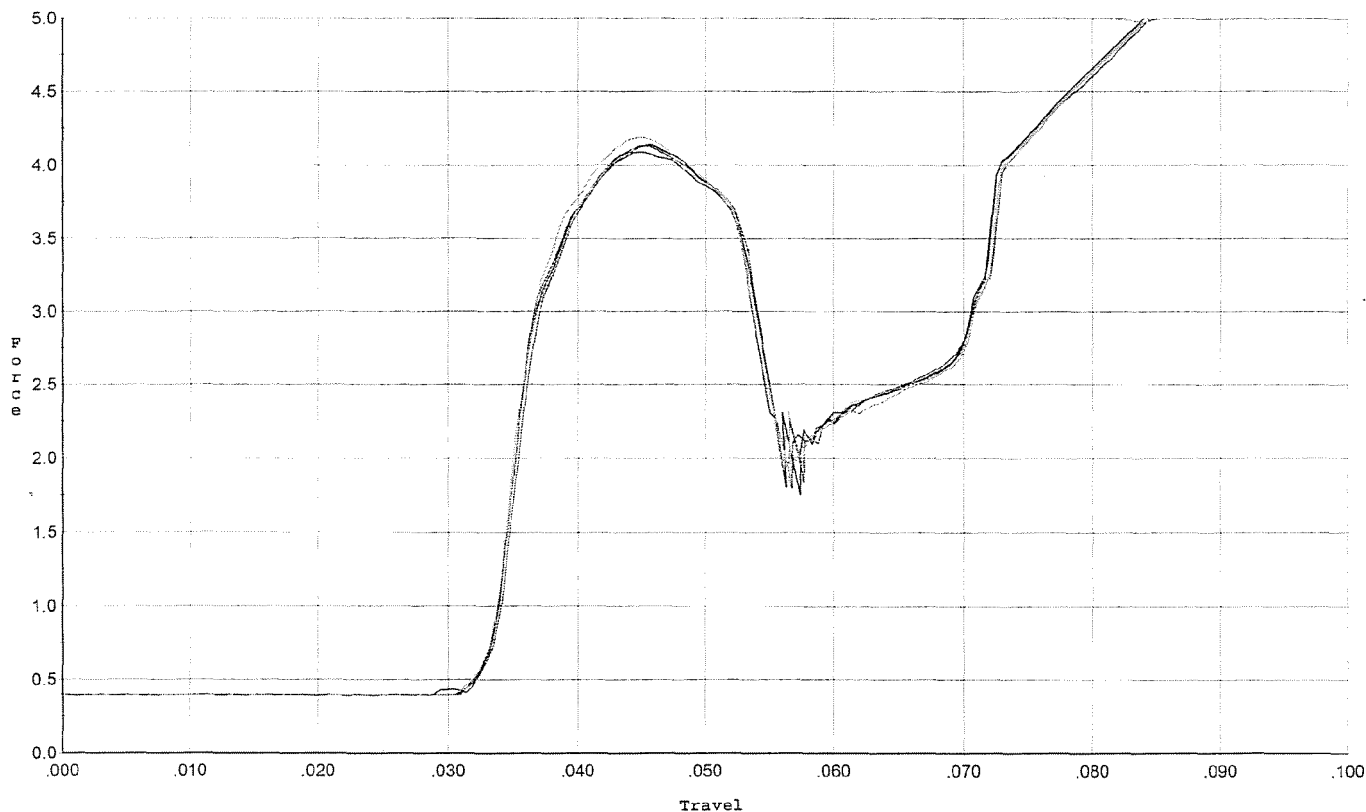
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.053	0.034	0.035	0.082		Set Trigger
2	4.082	0.053	0.034	0.035	0.082		Set Trigger
3	4.090	0.053	0.033	0.035	0.082		Set Trigger
4	4.066	0.053	0.034	0.035	0.082		Set Trigger
5	4.085	0.054	0.034	0.035	0.085		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 11/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



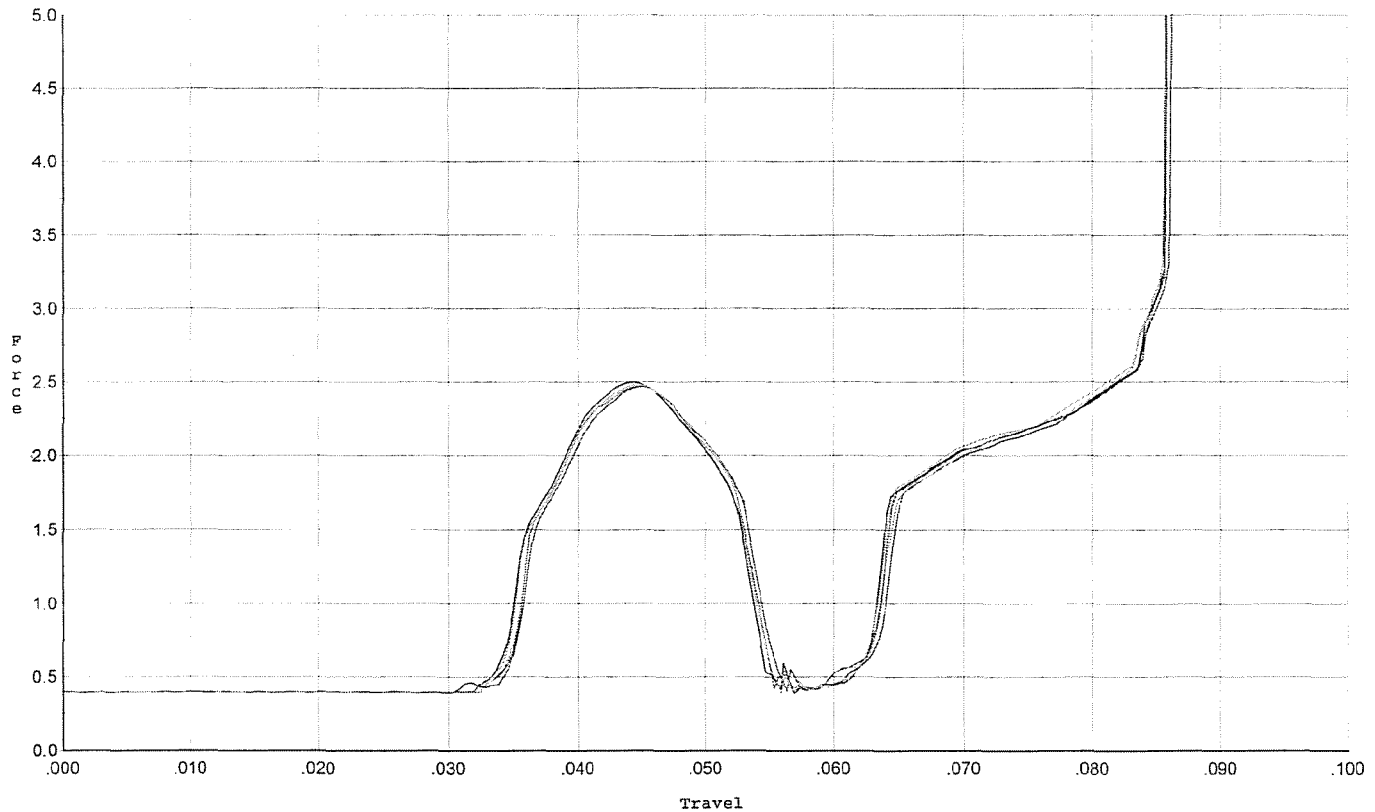
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.053	0.032	0.035	0.083		Set Trigger
2	4.136	0.054	0.033	0.034	0.085		Set Trigger
3	4.128	0.053	0.033	0.034	0.084		Set Trigger
4	4.188	0.053	0.033	0.034	0.084		Set Trigger
5	4.135	0.054	0.033	0.034	0.086		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



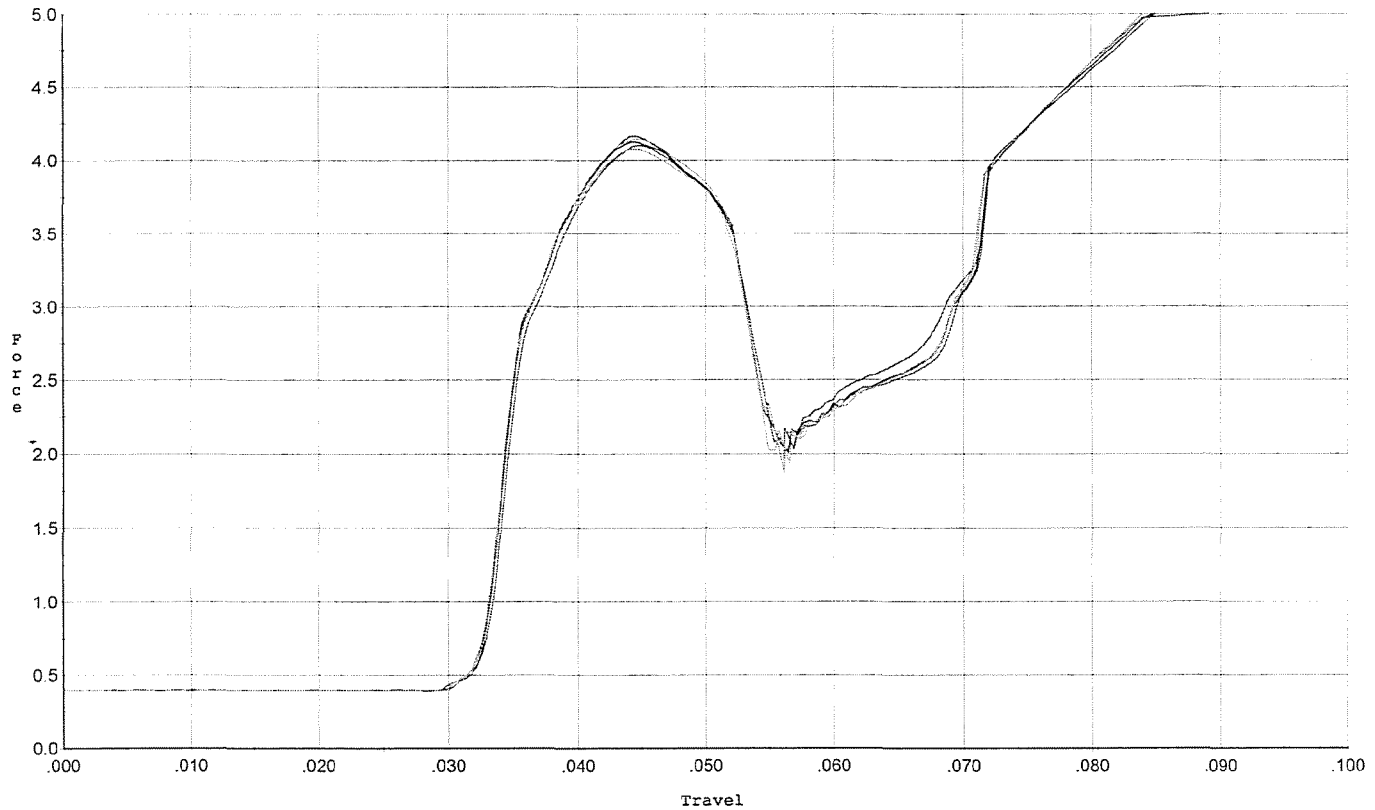
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.053	0.035	0.037	0.051		Set Trigger
2	2.497	0.053	0.034	0.038	0.051		Set Trigger
3	2.469	0.054	0.035	0.037	0.052		Set Trigger
4	2.478	0.052	0.034	0.037	0.051		Set Trigger
5	2.487	0.052	0.035	0.038	0.050		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 11/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.052	0.033	0.034	0.083		Set Trigger
2	4.128	0.052	0.032	0.034	0.083		Set Trigger
3	4.102	0.052	0.033	0.034	0.082		Set Trigger
4	4.076	0.052	0.032	0.034	0.083		Set Trigger
5	4.144	0.052	0.032	0.034	0.083		Set Trigger

Aug 4.12