

G6794543

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



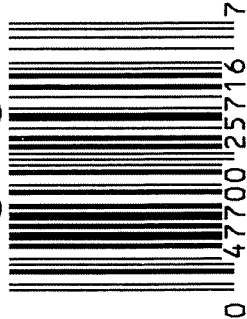
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794543

UPC



GUN SERIAL # G 6794543

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	10-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/2/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

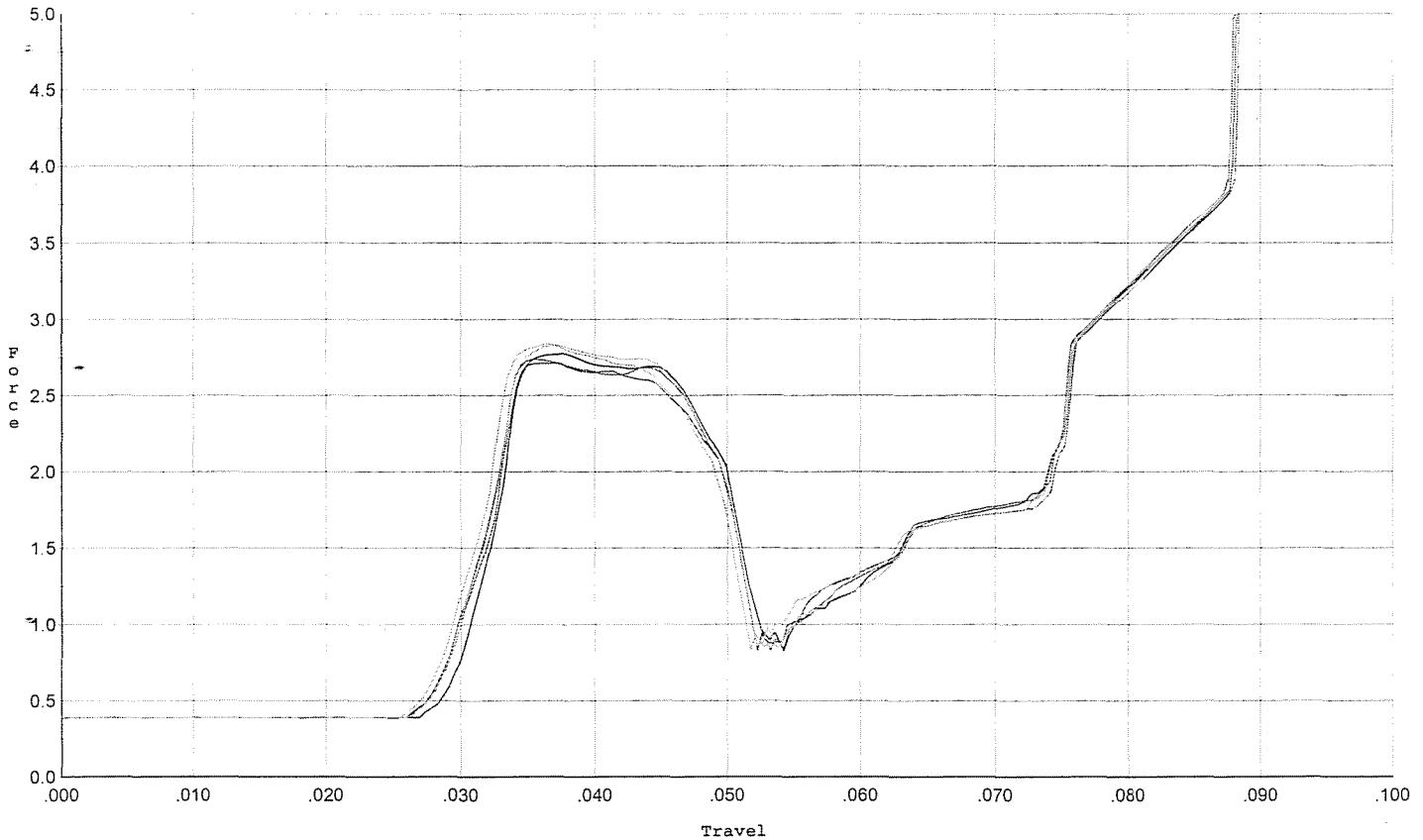
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.5</u>	11-3-08	L.P.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-3-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-3-08	L.P.
	J) ASSEMBLE STOCK			10-28-08	L.P.
	K) ASSEMBLE SWIVEL STUDS			11-3-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 &	FUNCTION TEST AND		(PASS) FAIL		
650	TARGET		(PASS) FAIL	10-29-08	L.P.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			10-28-08	T9E
670	FINAL INSPECTION A) HEADSPACE			11-3-08	L.P.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.63</u> <u>2.61</u> <u>2.61</u> <u>2.60</u>	10-30-08	L.P.
	C) FUNCTION			11-3-08	L.P.
690	PACK			11/4/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



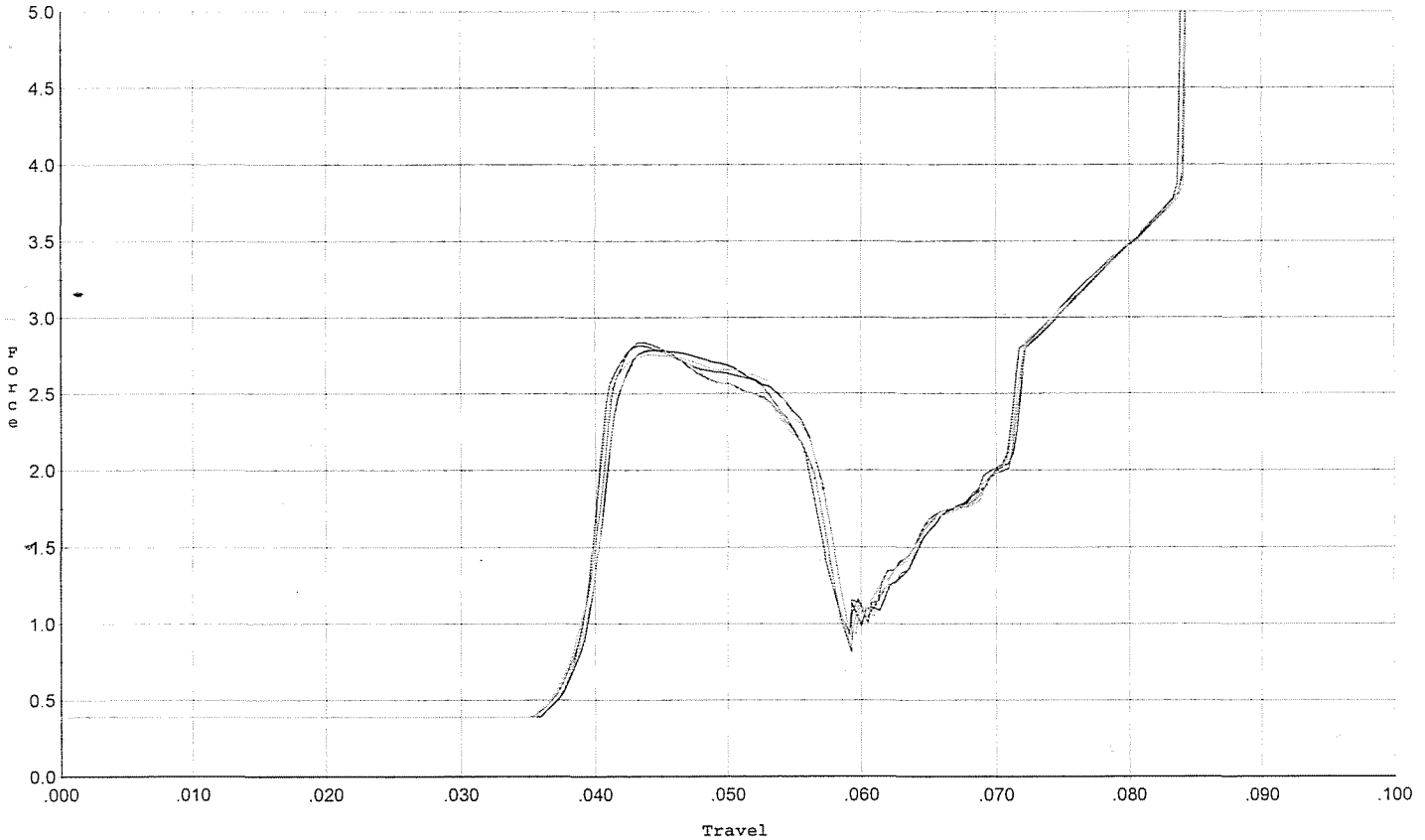
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.050	0.028	0.040	0.060		Set Trigger
2	2.774	0.050	0.029	0.041	0.060		Set Trigger
3	2.737	0.050	0.028	0.041	0.061		Set Trigger
4	2.830	0.050	0.028	0.041	0.062		Set Trigger
5	2.839	0.050	0.028	0.041	0.061		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



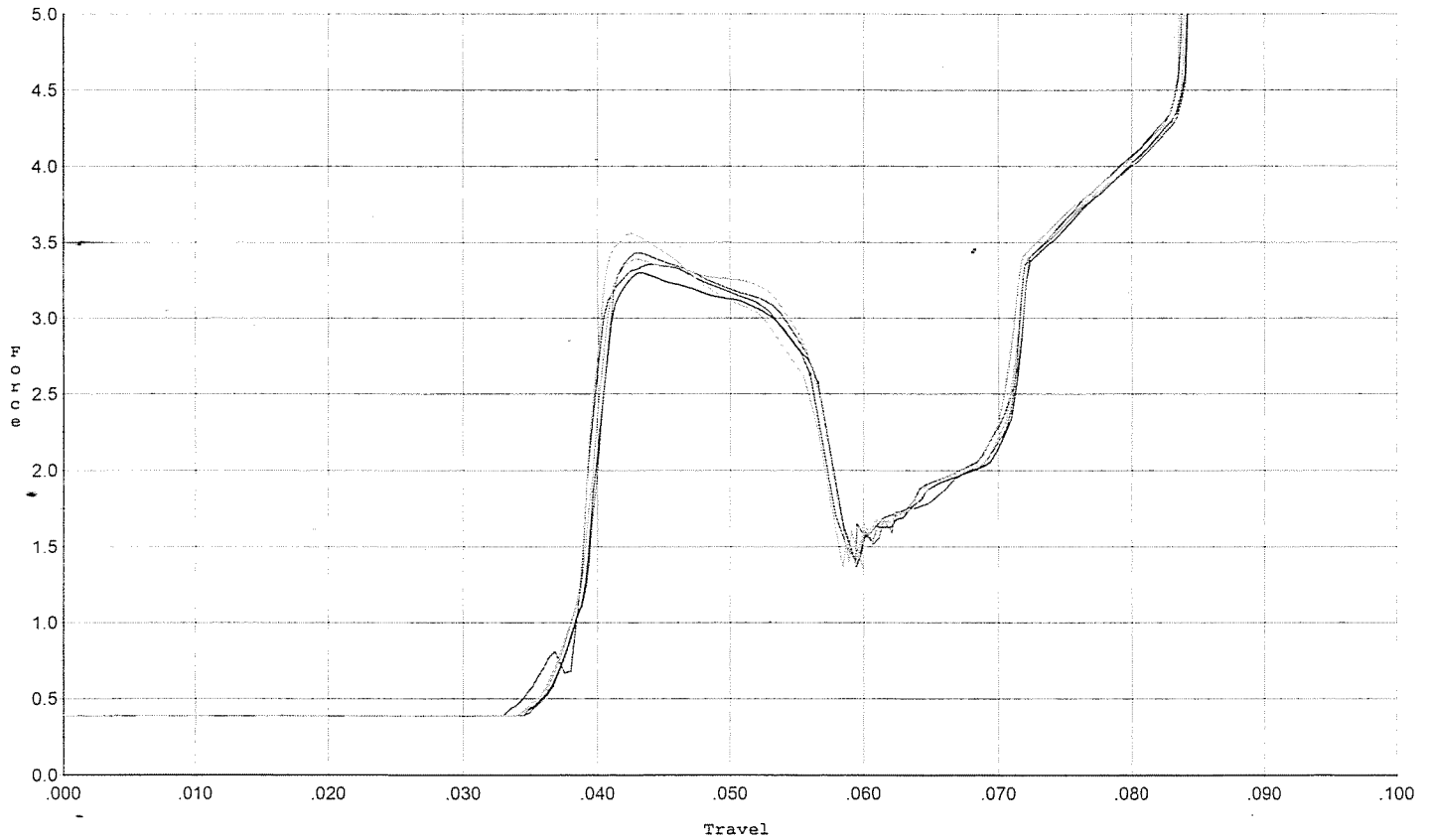
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.814	0.056	0.038	0.034	0.059		Set Trigger
2	2.788	0.057	0.038	0.033	0.060		Set Trigger
3	2.836	0.057	0.038	0.034	0.059		Set Trigger
4	2.757	0.057	0.038	0.033	0.060		Set Trigger
5	2.781	0.056	0.038	0.034	0.059		Set Trigger

A-2.79

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



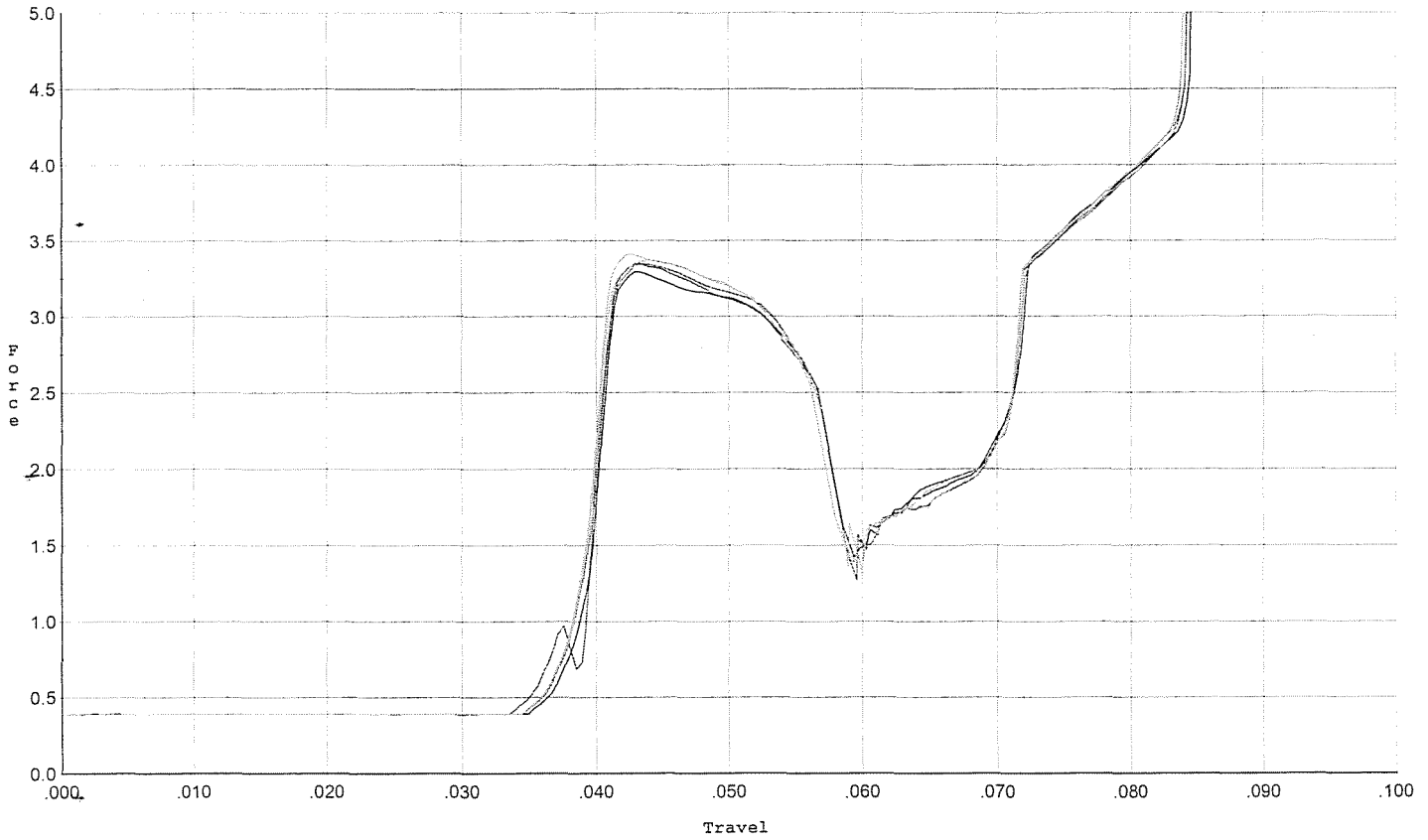
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.357	0.056	0.036	0.033	0.071		Set Trigger
2	3.298	0.057	0.037	0.033	0.070		Set Trigger
3	3.431	0.057	0.037	0.033	0.071		Set Trigger
4	3.564	0.057	0.037	0.033	0.072		Set Trigger
5	3.393	0.057	0.037	0.032	0.072		Set Trigger

A 3-40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



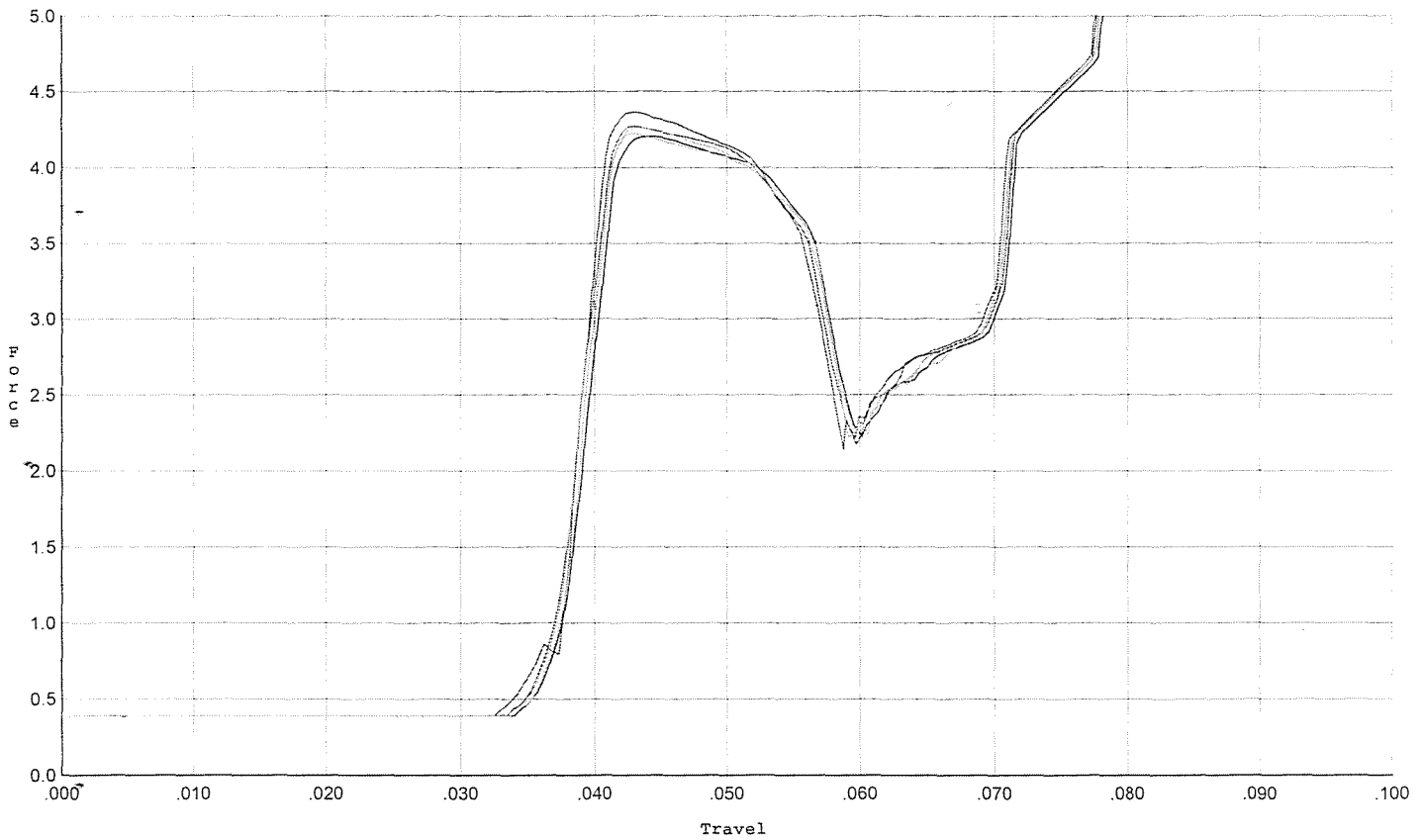
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.347	0.057	0.036	0.033	0.070		Set Trigger
2	3.295	0.057	0.037	0.033	0.069		Set Trigger
3	3.345	0.057	0.037	0.033	0.070		Set Trigger
4	3.370	0.057	0.037	0.032	0.071		Set Trigger
5	3.410	0.056	0.037	0.033	0.070		Set Trigger

A 3.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



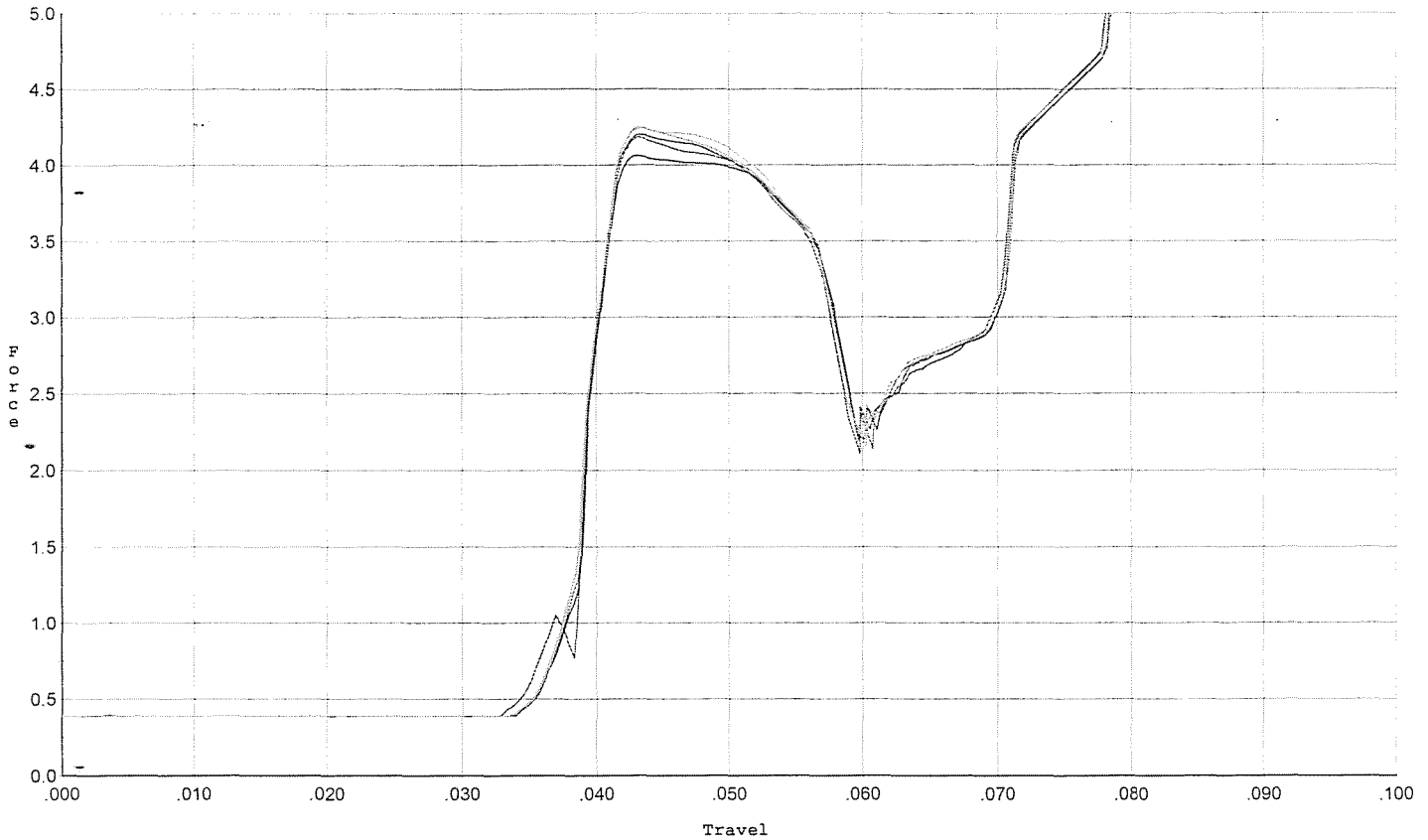
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.057	0.035	0.026	0.090		Set Trigger
2	4.205	0.057	0.036	0.025	0.088		Set Trigger
3	4.273	0.056	0.036	0.025	0.088		Set Trigger
4	4.264	0.057	0.036	0.025	0.089		Set Trigger
5	4.224	0.057	0.036	0.025	0.090		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



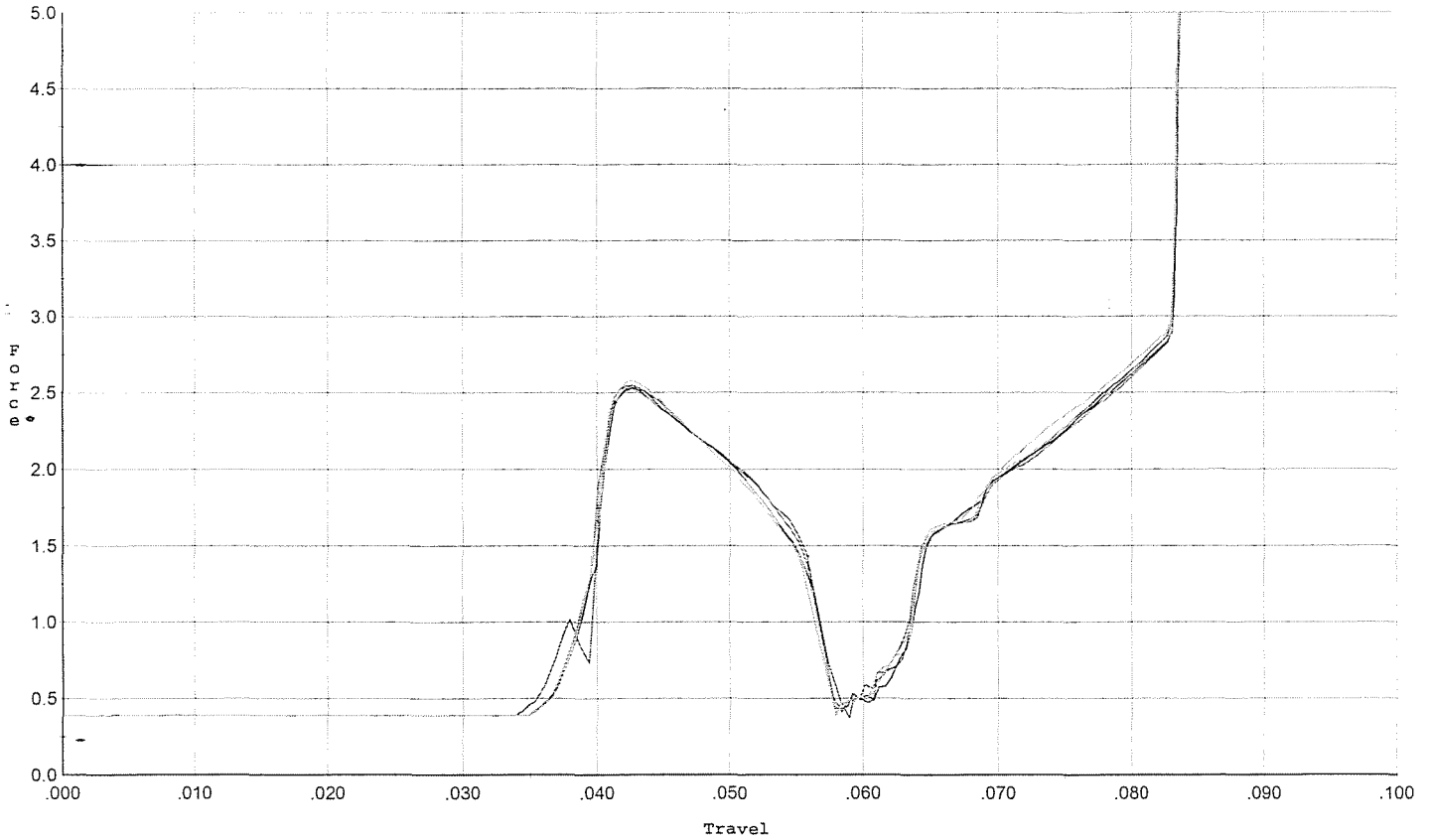
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.057	0.035	0.026	0.088		Set Trigger
2	4.061	0.058	0.036	0.026	0.088		Set Trigger
3	4.187	0.058	0.036	0.026	0.090		Set Trigger
4	4.242	0.057	0.036	0.026	0.089		Set Trigger
5	4.253	0.057	0.036	0.026	0.088		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



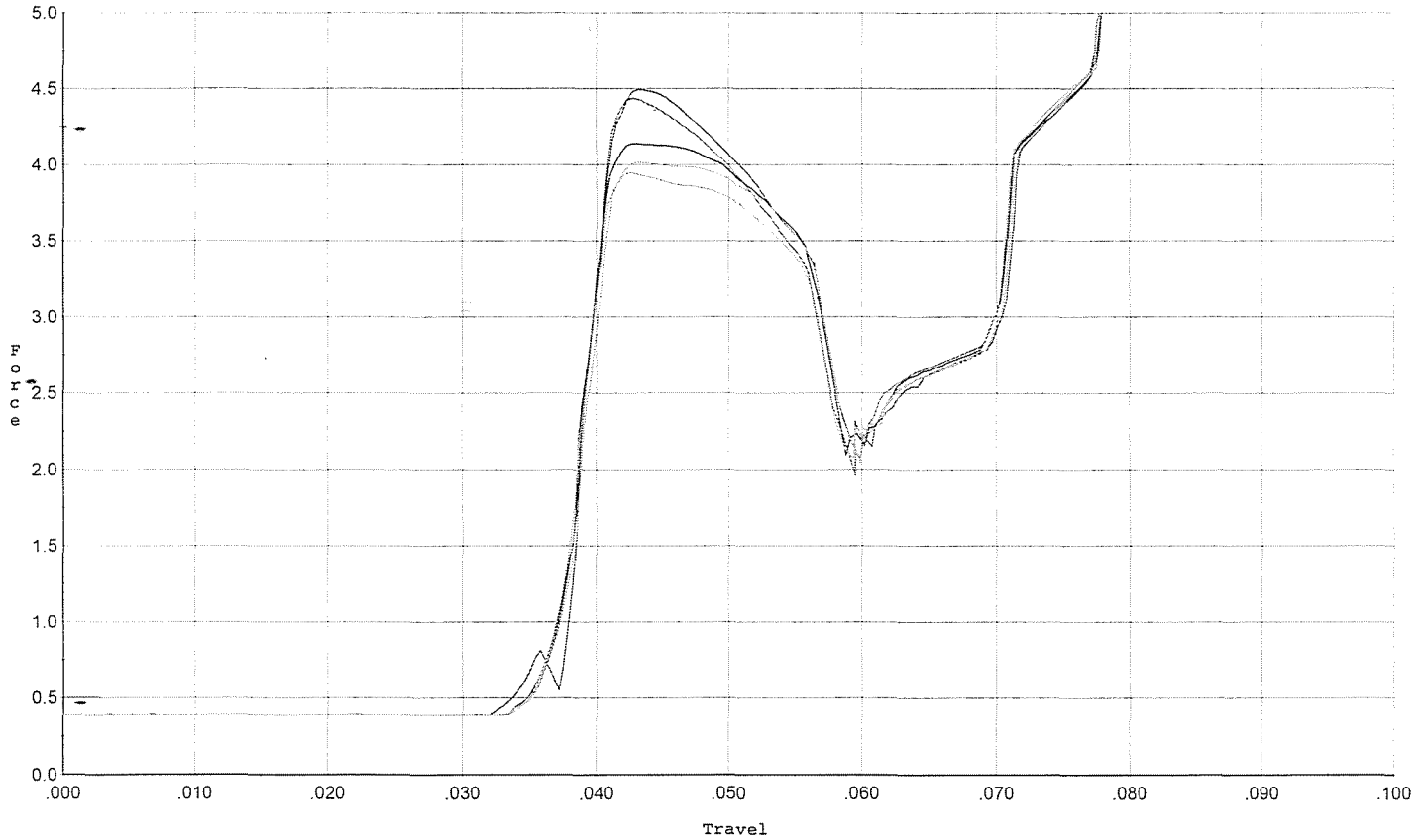
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.056	0.036	0.035	0.051		Set Trigger
2	2.533	0.056	0.037	0.035	0.050		Set Trigger
3	2.547	0.056	0.037	0.034	0.051		Set Trigger
4	2.583	0.055	0.037	0.035	0.050		Set Trigger
5	2.520	0.056	0.037	0.035	0.051		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.494	0.056	0.035	0.026	0.089		Set Trigger
2	4.139	0.057	0.035	0.026	0.087		Set Trigger
3	4.436	0.056	0.036	0.027	0.086		Set Trigger
4	4.015	0.056	0.036	0.026	0.085		Set Trigger
5	3.947	0.056	0.036	0.026	0.083		Set Trigger

A 4.20