

66794556

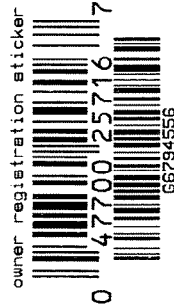
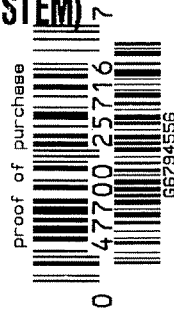
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker

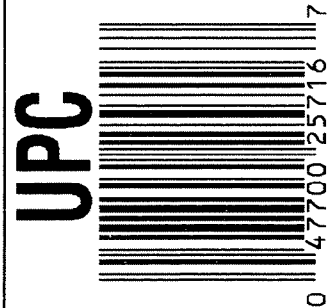


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794556



GUN SERIAL #

G 6794556

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	BN
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

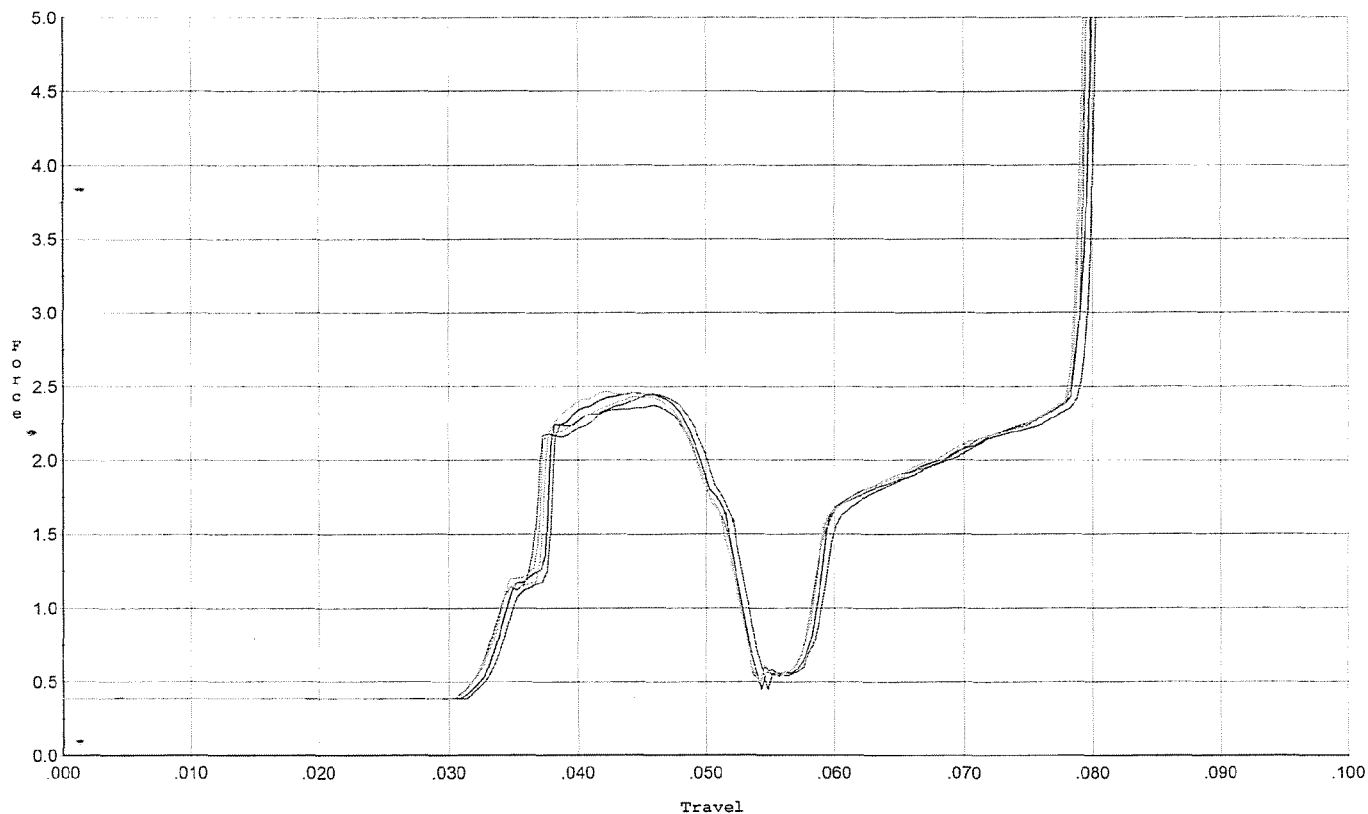
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	10-30-08	X J,
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-30-08	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-30-08	X J
	J) ASSEMBLE STOCK		10-28-08	L.J.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-29-08	X J
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-28-08	YAE
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.59</u> <u>2.63</u> <u>2.53</u> <u>2.62</u>	10-30-08	L.J.
	C) FUNCTION		10-30-08	L.J.
690	PACK		11/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



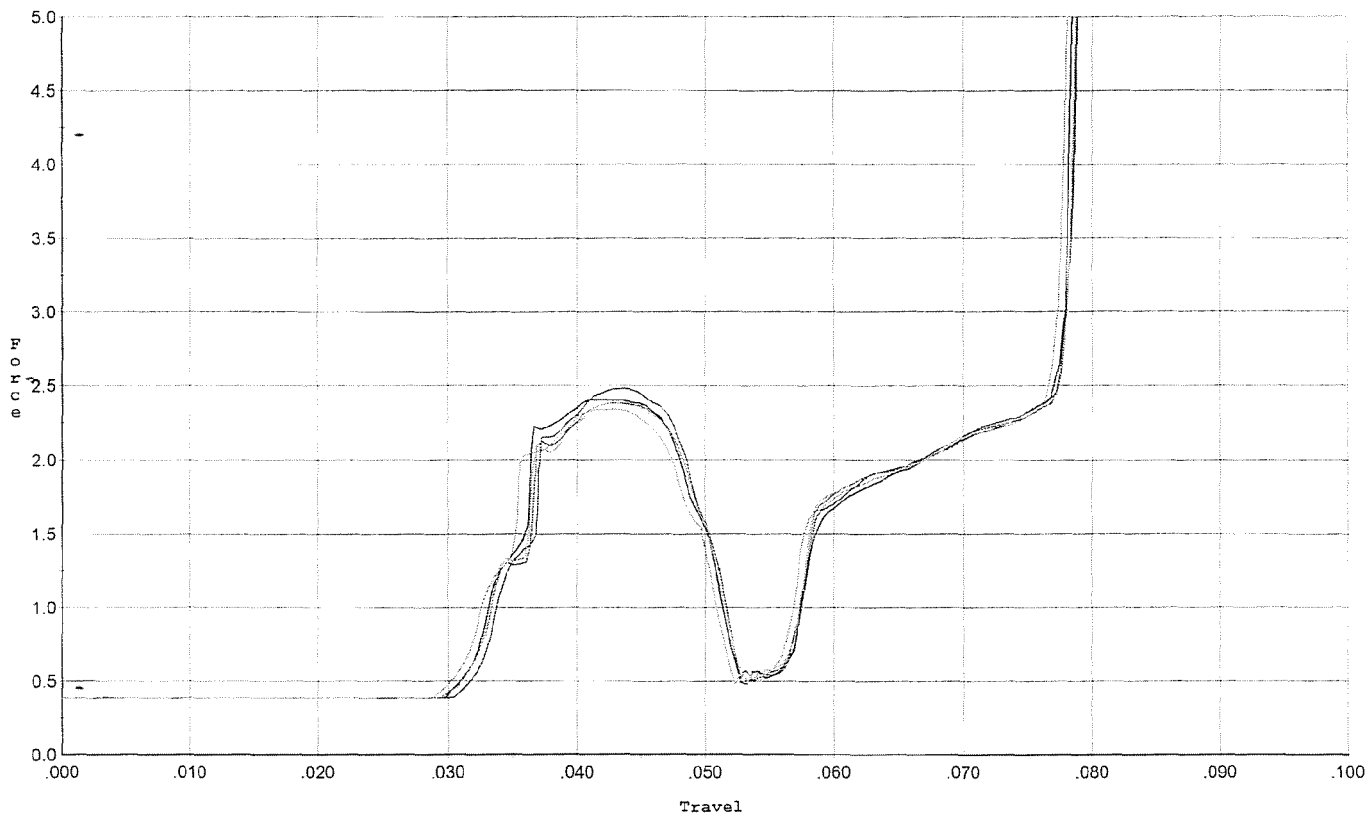
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.052	0.033	0.034	0.050		Set Trigger
2	2.457	0.052	0.033	0.034	0.049		Set Trigger
3	2.373	0.052	0.033	0.034	0.050		Set Trigger
4	2.466	0.052	0.033	0.034	0.050		Set Trigger
5	2.431	0.052	0.033	0.034	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



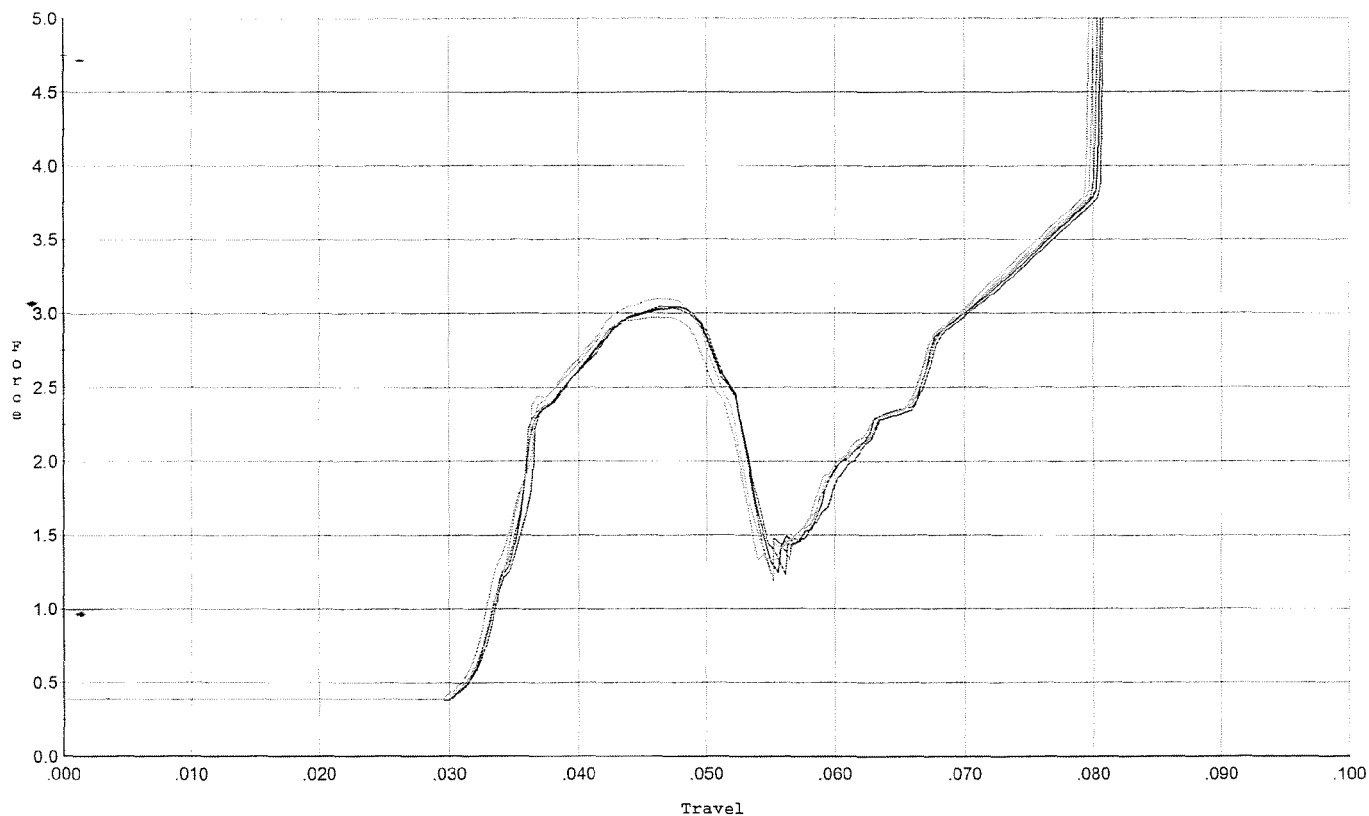
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.051	0.033	0.034	0.049		Set Trigger
2	2.406	0.050	0.032	0.034	0.048		Set Trigger
3	2.382	0.051	0.032	0.034	0.049		Set Trigger
4	2.385	0.050	0.032	0.034	0.048		Set Trigger
5	2.344	0.050	0.031	0.034	0.047		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



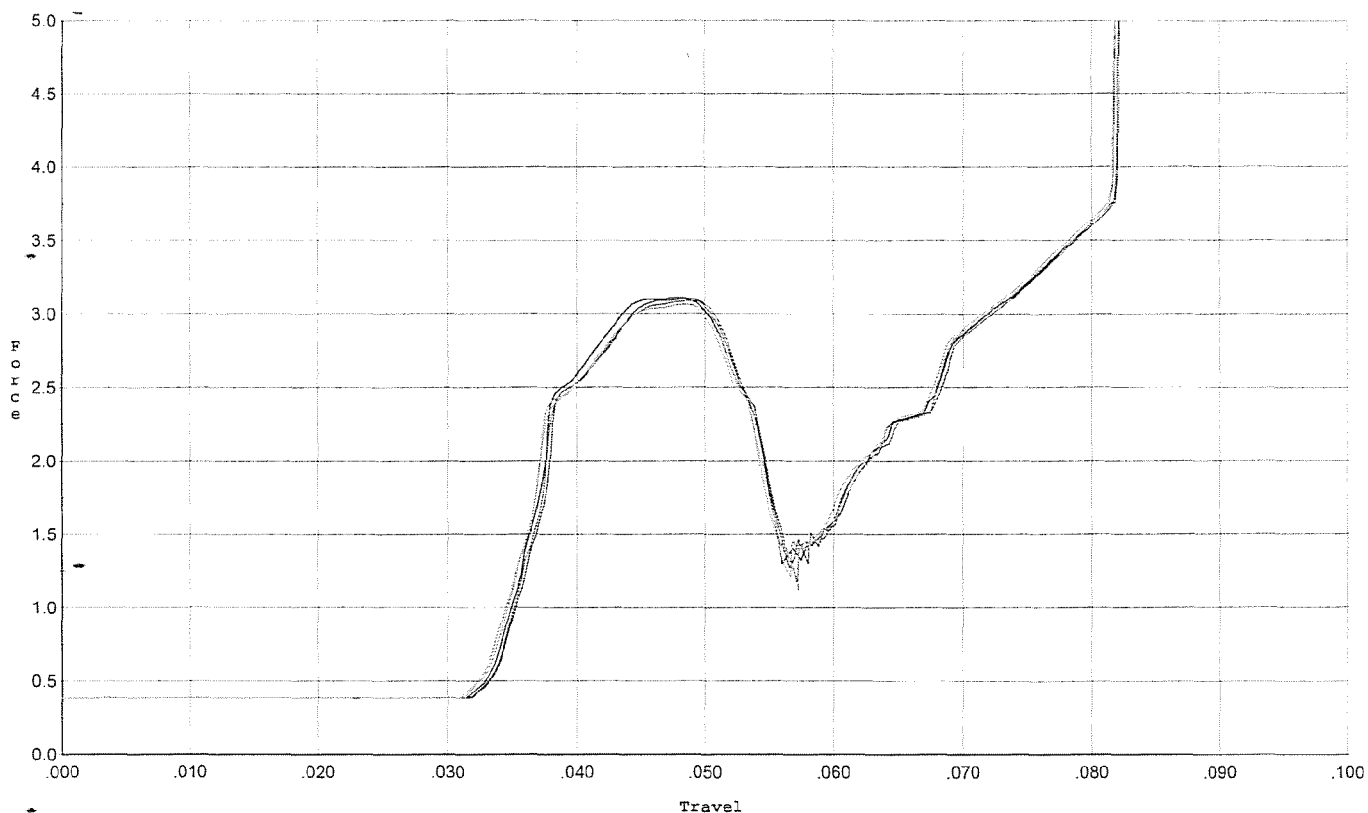
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.052	0.032	0.033	0.062		Set Trigger
2	3.039	0.052	0.032	0.033	0.063		Set Trigger
3	3.033	0.052	0.032	0.033	0.063		Set Trigger
4	3.098	0.052	0.032	0.033	0.063		Set Trigger
5	2.976	0.052	0.031	0.033	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



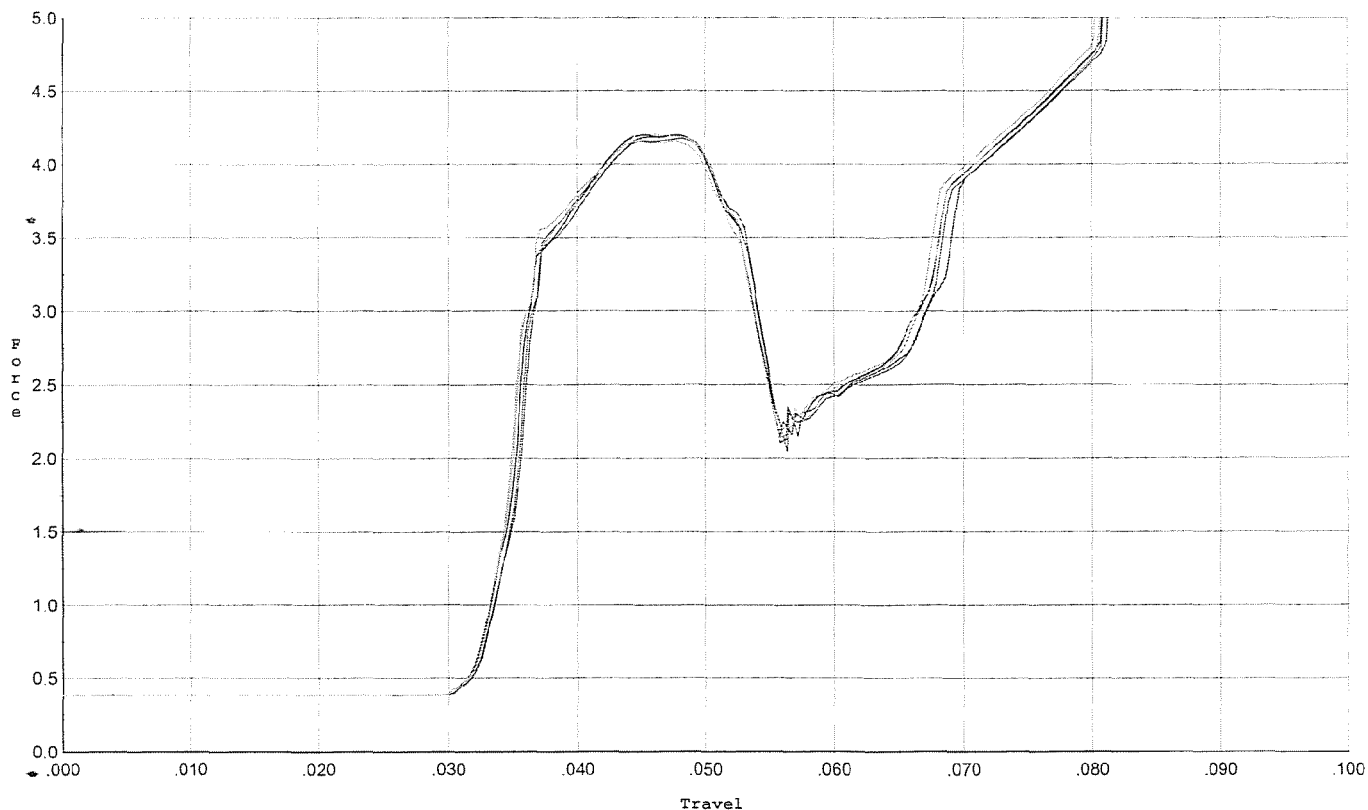
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.054	0.034	0.033	0.064		Set Trigger
2	3.103	0.054	0.033	0.033	0.065		Set Trigger
3	3.088	0.054	0.034	0.033	0.064		Set Trigger
4	3.069	0.053	0.033	0.033	0.063		Set Trigger
5	3.064	0.055	0.033	0.033	0.065		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



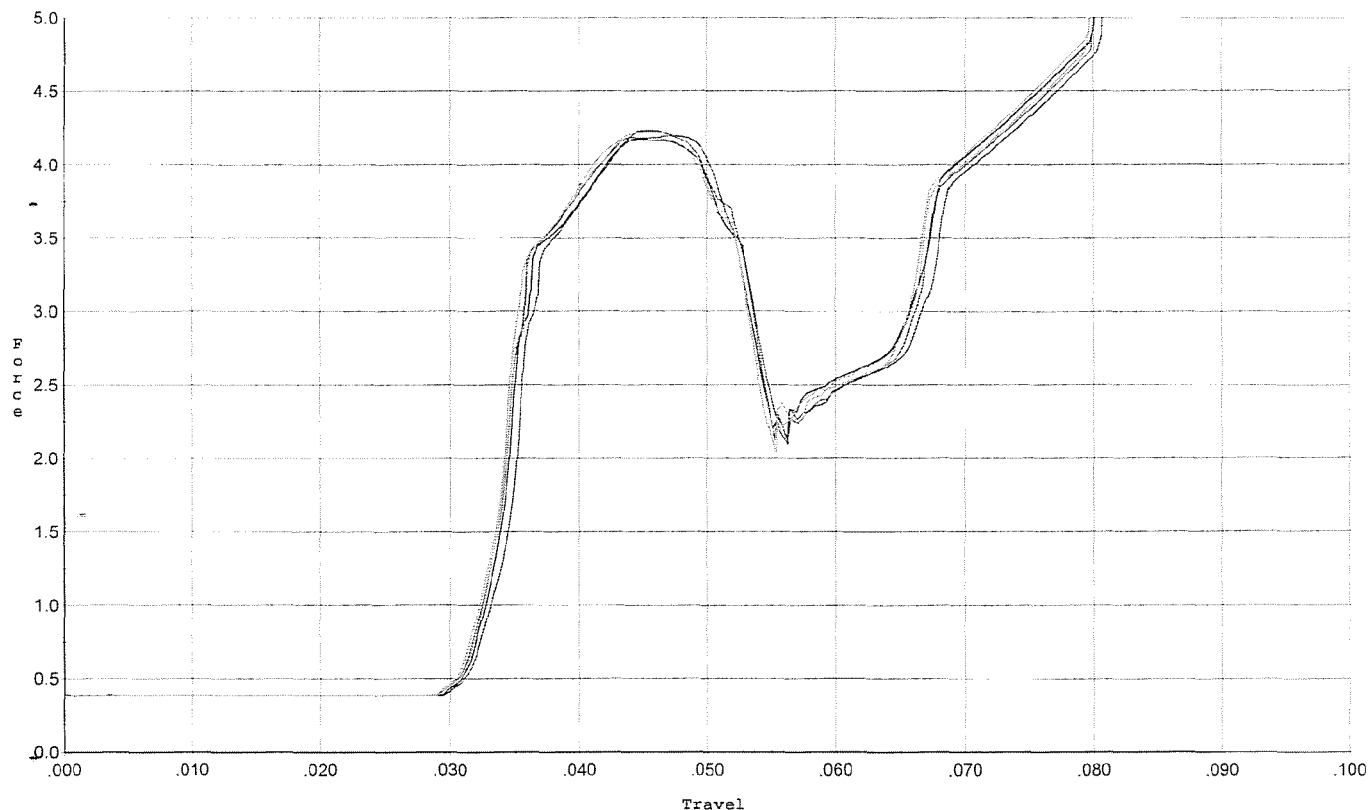
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.053	0.032	0.032	0.085		Set Trigger
2	4.199	0.053	0.032	0.032	0.085		Set Trigger
3	4.178	0.053	0.032	0.031	0.086		Set Trigger
4	4.155	0.052	0.032	0.031	0.085		Set Trigger
5	4.205	0.053	0.032	0.031	0.085		Set Trigger

Aug 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



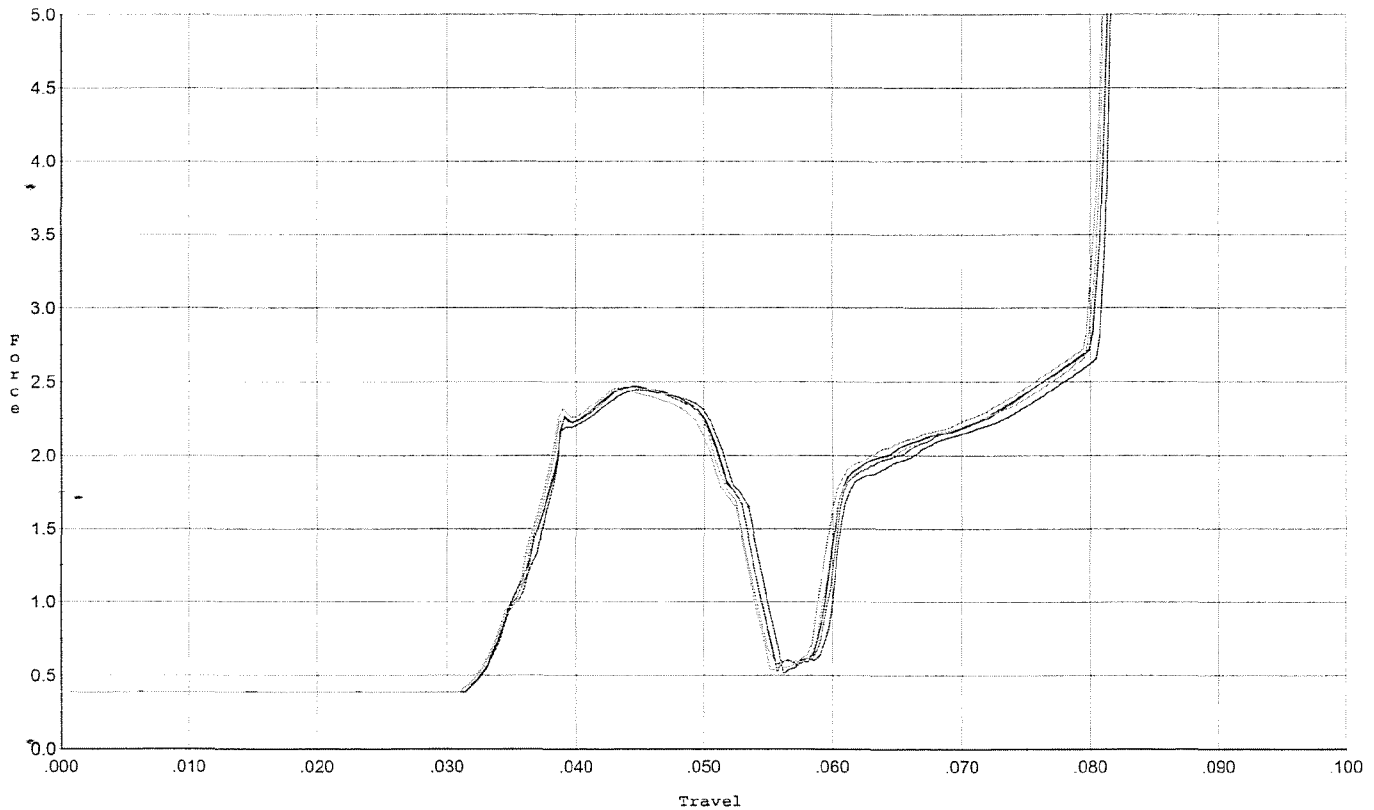
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.053	0.032	0.031	0.085		Set Trigger
2	4.172	0.052	0.031	0.031	0.084		Set Trigger
3	4.197	0.053	0.031	0.031	0.087		Set Trigger
4	4.173	0.052	0.031	0.031	0.085		Set Trigger
5	4.220	0.052	0.031	0.031	0.086		Set Trigger

AVG 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



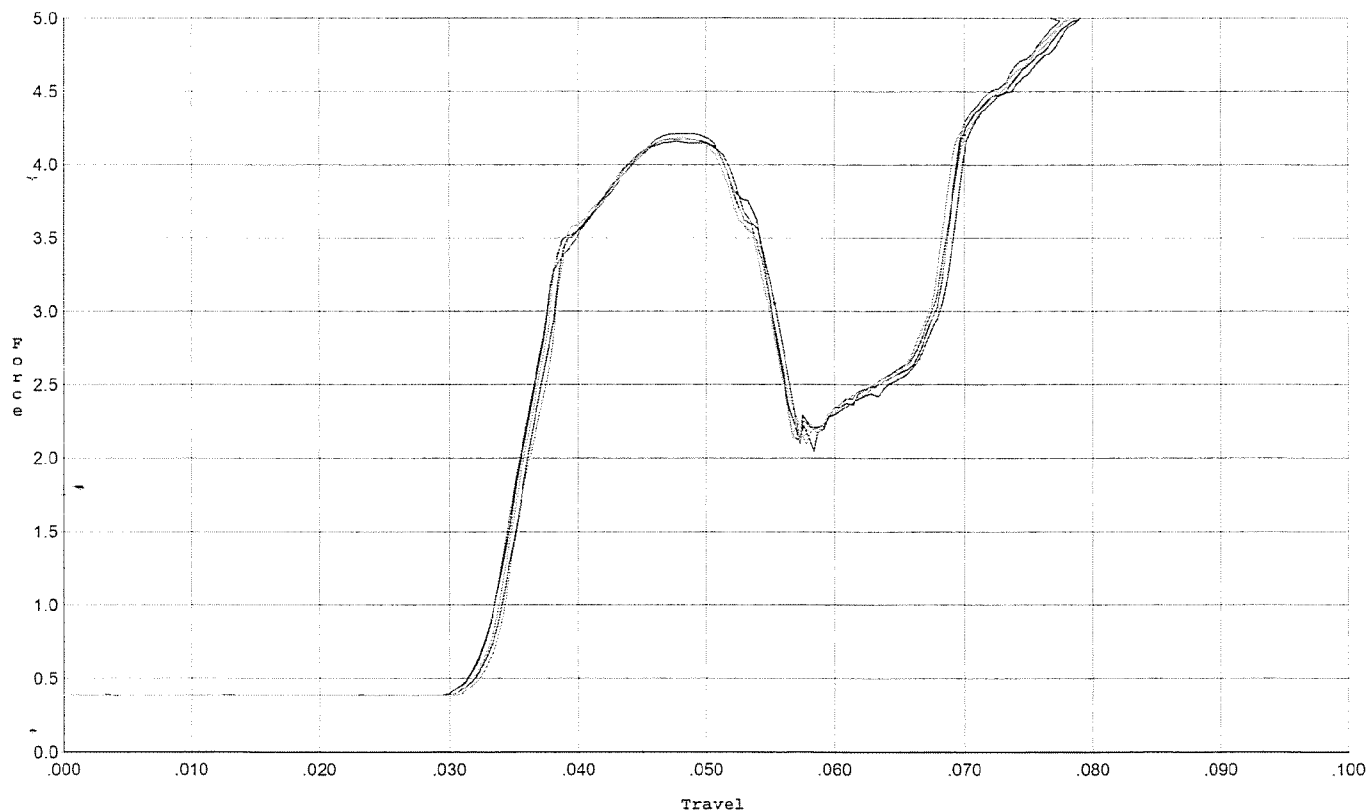
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.053	0.033	0.034	0.053		Set Trigger
2	2.472	0.053	0.033	0.034	0.052		Set Trigger
3	2.466	0.053	0.033	0.034	0.052		Set Trigger
4	2.444	0.053	0.033	0.034	0.052		Set Trigger
5	2.468	0.052	0.033	0.034	0.052		Set Trigger

AUG 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.055	0.033	0.031	0.089		Set Trigger
2	4.175	0.054	0.032	0.031	0.088		Set Trigger
3	4.214	0.054	0.032	0.030	0.088		Set Trigger
4	4.189	0.055	0.032	0.030	0.088		Set Trigger
5	4.181	0.054	0.033	0.031	0.086		Set Trigger

Avg 4.18