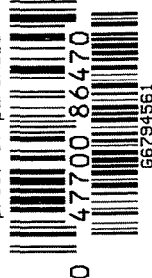


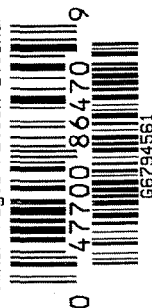
GL794561

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

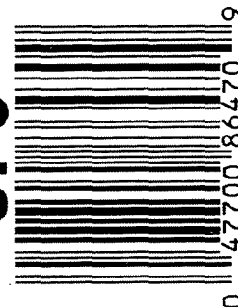
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794561

UPC



GUN SERIAL #

G 6794561

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SP
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SP
460	CHECK HEADSPACE		11-3-08	SP
470	DIS-ASSEMBLE ACTION		11-3-08	SP
472	SERIALIZE BOLT HANDLE		11-4-08	RT
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11-3-08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-18-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

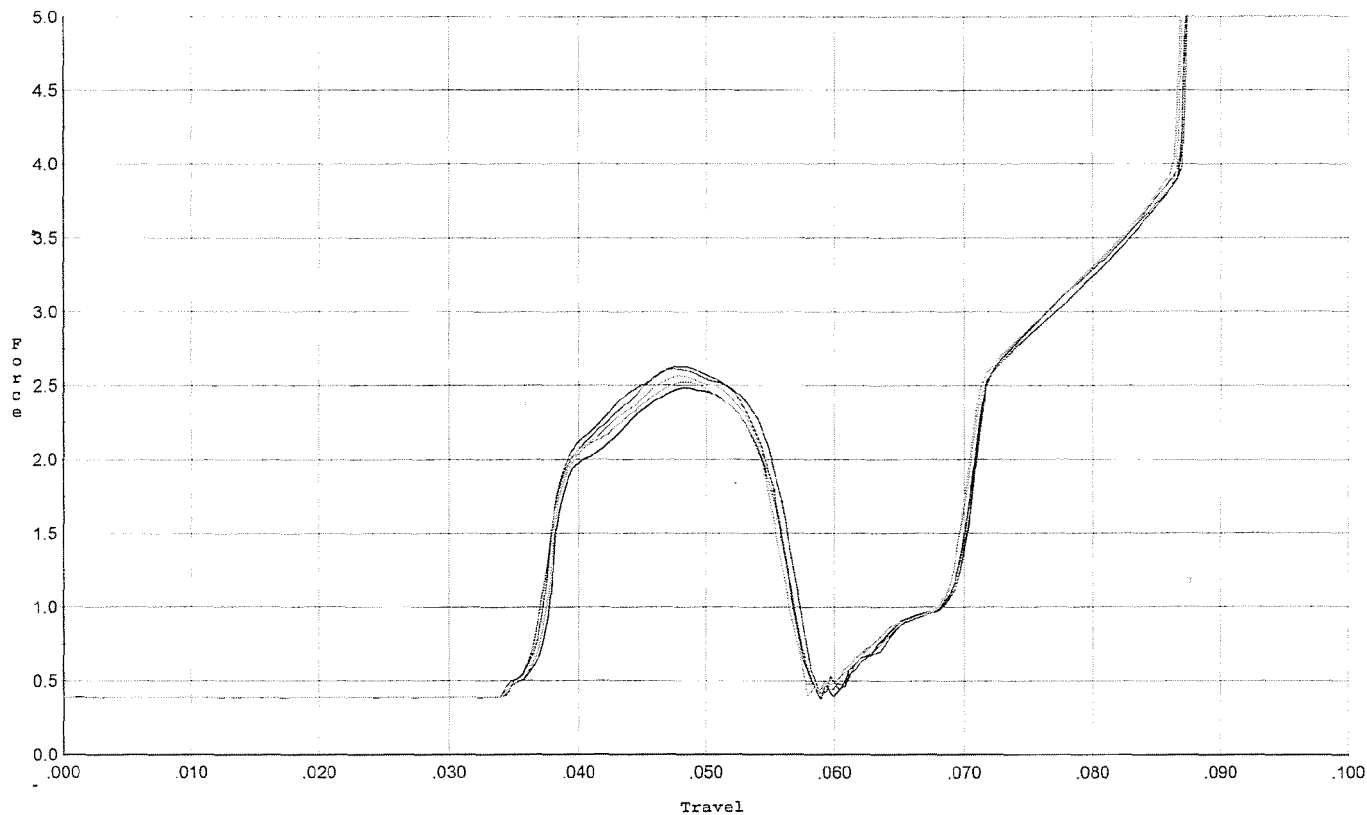
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-2-08	R. P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-2-08	R. P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12-2-08	R. P.
	J) ASSEMBLE STOCK		11-18-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-2-08	R. P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-19-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-2-08	R. P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.40</u> <u>2.34</u> <u>2.40</u> <u>2.49</u>	11-20-08	TL
	C) FUNCTION		12-2-08	R. P.
690	PACK		12-3-08	PSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



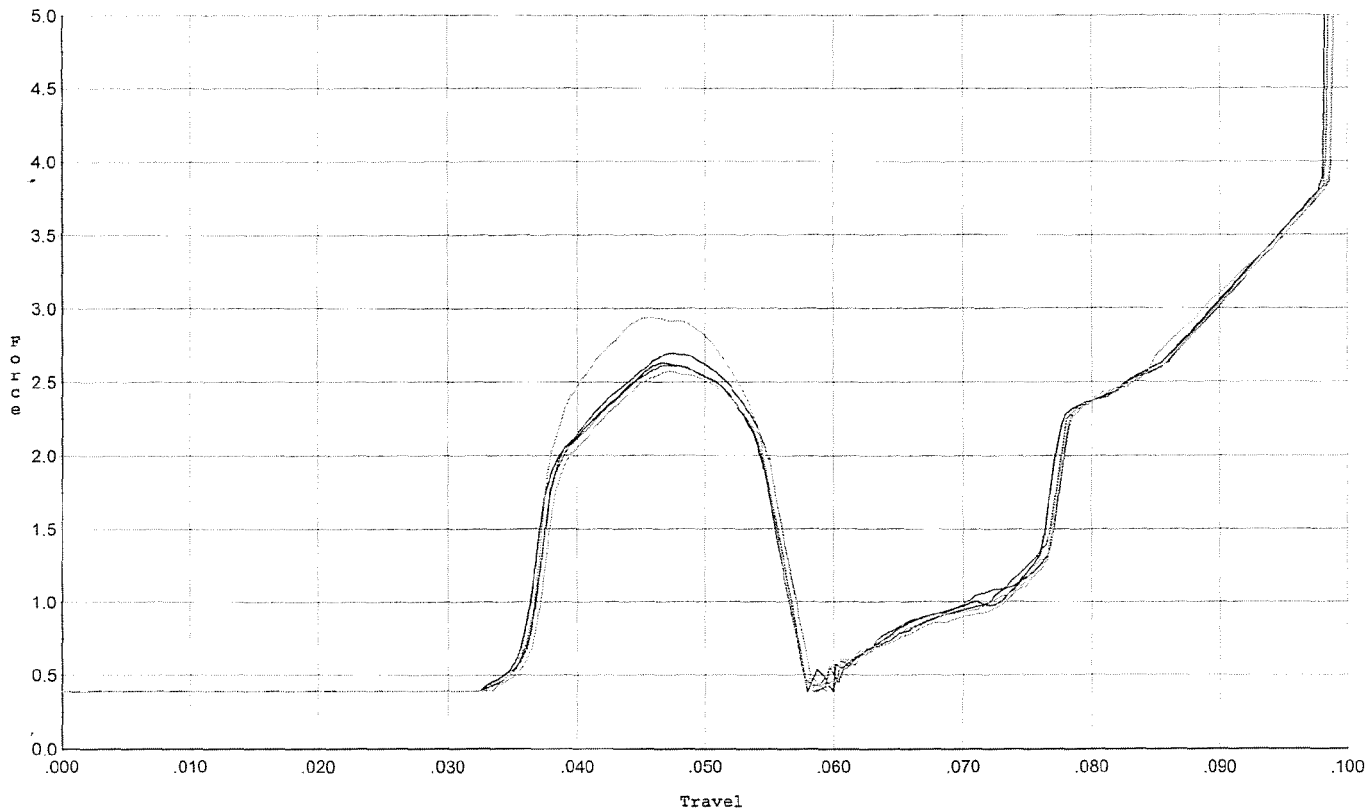
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.056	0.035	0.037	0.058		Set Trigger
2	2.483	0.055	0.035	0.038	0.054		Set Trigger
3	2.613	0.055	0.034	0.037	0.057		Set Trigger
4	2.566	0.056	0.035	0.038	0.056		Set Trigger
5	2.523	0.055	0.036	0.037	0.054		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



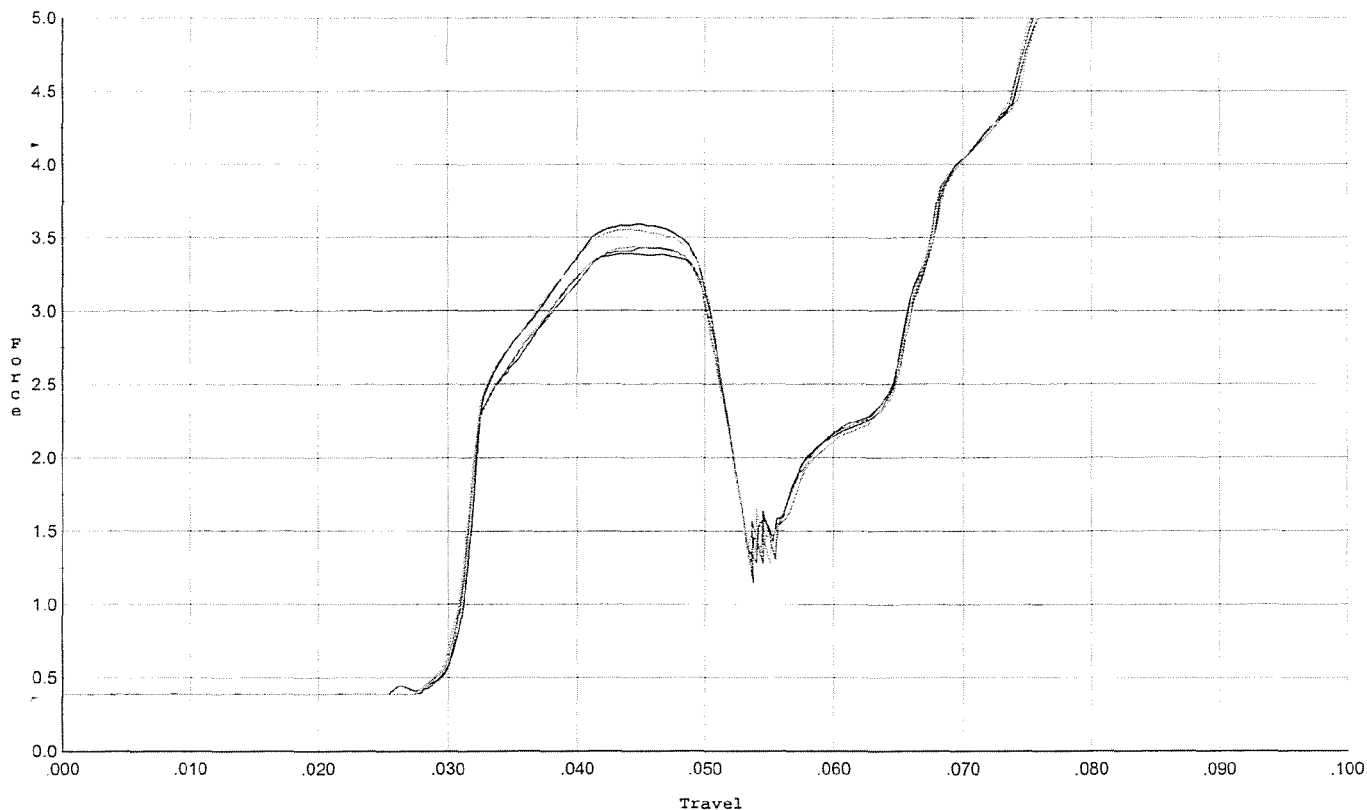
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.055	0.036	0.046	0.058		Set Trigger
2	2.630	0.055	0.035	0.047	0.057		Set Trigger
3	2.612	0.056	0.036	0.046	0.058		Set Trigger
4	2.571	0.057	0.036	0.046	0.058		Set Trigger
5	2.936	0.054	0.036	0.047	0.061		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



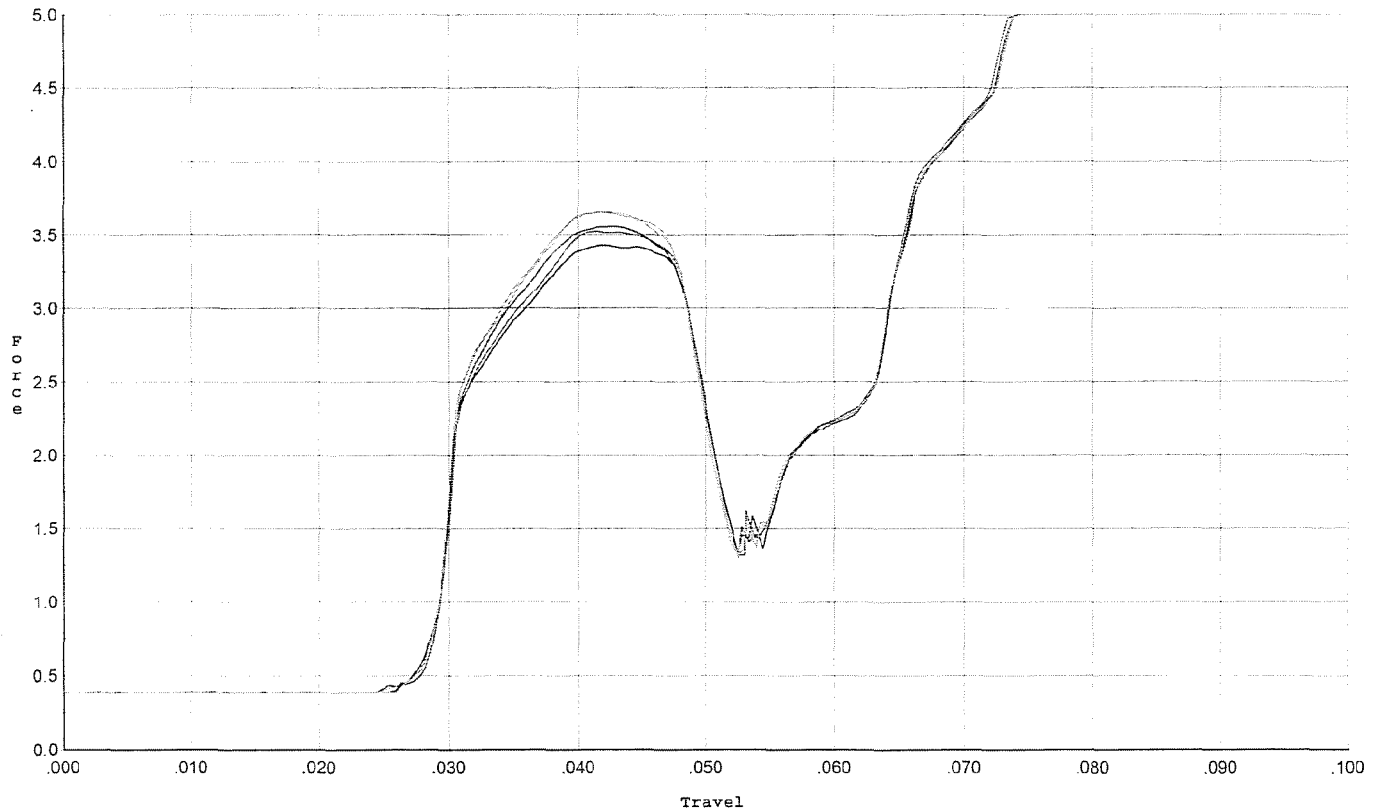
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.390	0.051	0.030	0.031	0.073		Set Trigger
2	3.589	0.051	0.030	0.032	0.074		Set Trigger
3	3.431	0.051	0.030	0.031	0.073		Set Trigger
4	3.438	0.051	0.030	0.031	0.074		Set Trigger
5	3.555	0.050	0.030	0.031	0.074		Set Trigger

A-3-48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



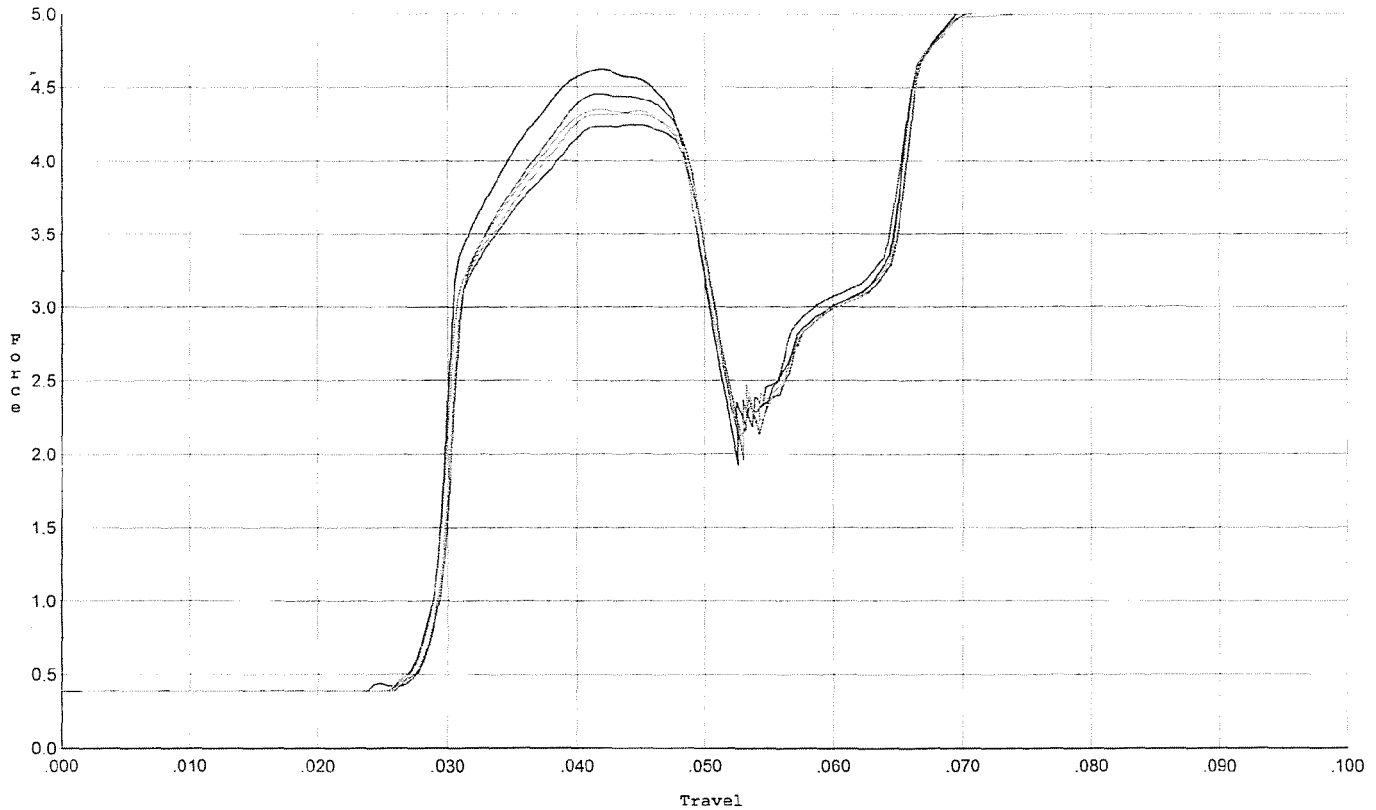
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.558	0.048	0.028	0.030	0.072		Set Trigger
2	3.429	0.048	0.028	0.031	0.071		Set Trigger
3	3.522	0.050	0.028	0.030	0.074		Set Trigger
4	3.652	0.048	0.028	0.030	0.074		Set Trigger
5	3.657	0.048	0.028	0.031	0.073		Set Trigger

A-3.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



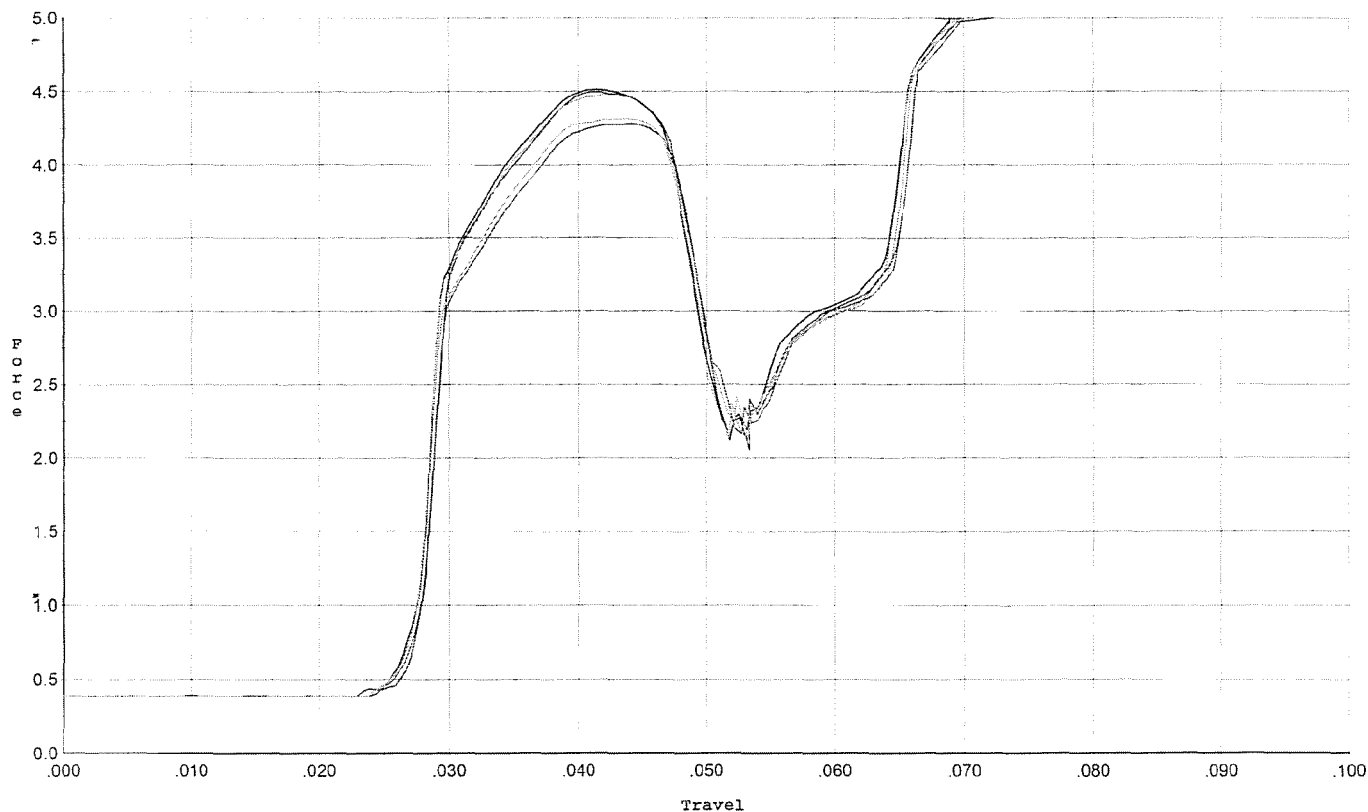
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.049	0.028	0.028	0.089		Set Trigger
2	4.621	0.048	0.028	0.029	0.093		Set Trigger
3	4.451	0.049	0.028	0.029	0.091		Set Trigger
4	4.325	0.049	0.028	0.029	0.090		Set Trigger
5	4.353	0.048	0.028	0.029	0.089		Set Trigger

A-439

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



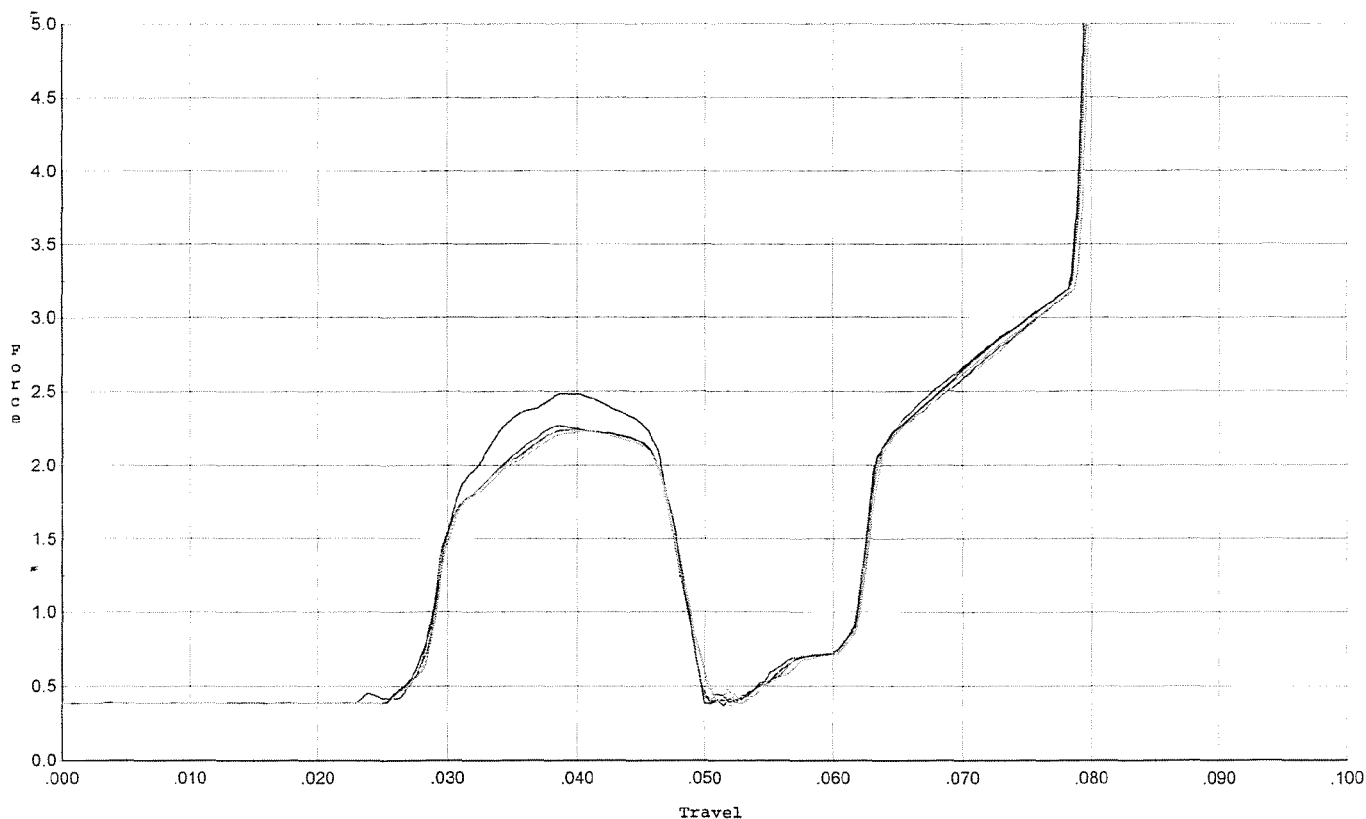
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.048	0.027	0.030	0.093		Set Trigger
2	4.511	0.047	0.026	0.029	0.091		Set Trigger
3	4.280	0.049	0.026	0.029	0.090		Set Trigger
4	4.314	0.047	0.027	0.029	0.088		Set Trigger
5	4.480	0.048	0.027	0.029	0.091		Set Trigger

A 4.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



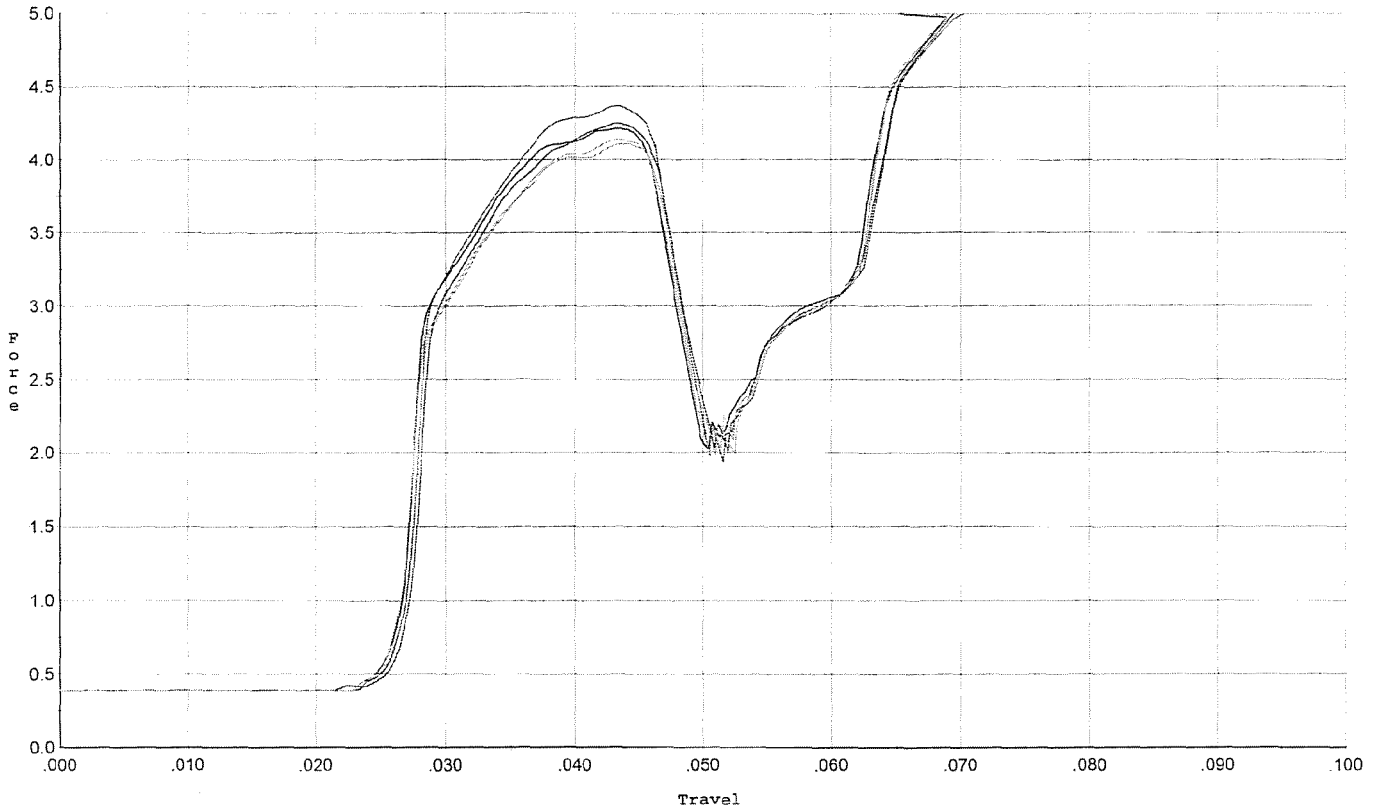
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.272	0.048	0.027	0.036	0.050		Set Trigger
2	2.487	0.048	0.028	0.035	0.053		Set Trigger
3	2.239	0.048	0.028	0.036	0.050		Set Trigger
4	2.230	0.047	0.028	0.036	0.049		Set Trigger
5	2.234	0.047	0.028	0.037	0.048		Set Trigger

A-2.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.047	0.026	0.031	0.084		Set Trigger
2	4.214	0.046	0.026	0.031	0.084		Set Trigger
3	4.369	0.046	0.026	0.031	0.086		Set Trigger
4	4.139	0.048	0.026	0.030	0.086		Set Trigger
5	4.108	0.047	0.026	0.031	0.084		Set Trigger

A-4.21