

66794562

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

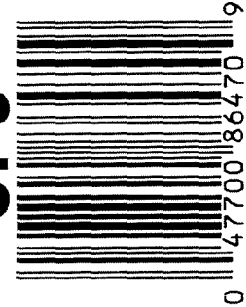
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794562

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794562

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-8-08	Rgn
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/11/08	(R)
490	MAGNAFLUX BOLT		10/11/08	MR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/13/08	DS
542	APPLY COATINGS (BARREL ACTION)		10/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

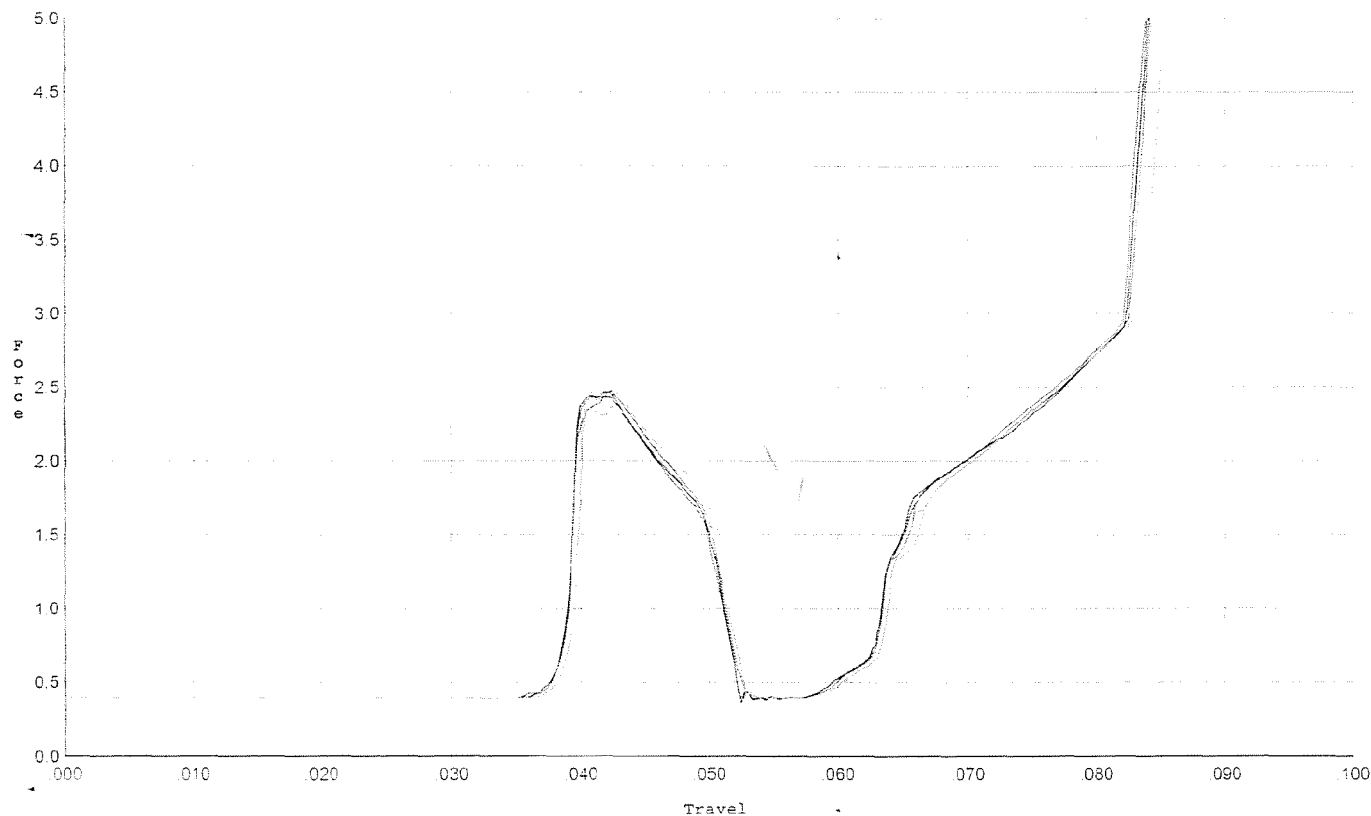
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	1-31-09	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-31-09	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	1-31-09	TC
	J) ASSEMBLE STOCK		1-15-09	BSN
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W W
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.54</u> <u>2.62</u> <u>2.60</u> <u>2.61</u>	1-30-09	W W
	C) FUNCTION		1-31-09	TC
690	PACK		2/10/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



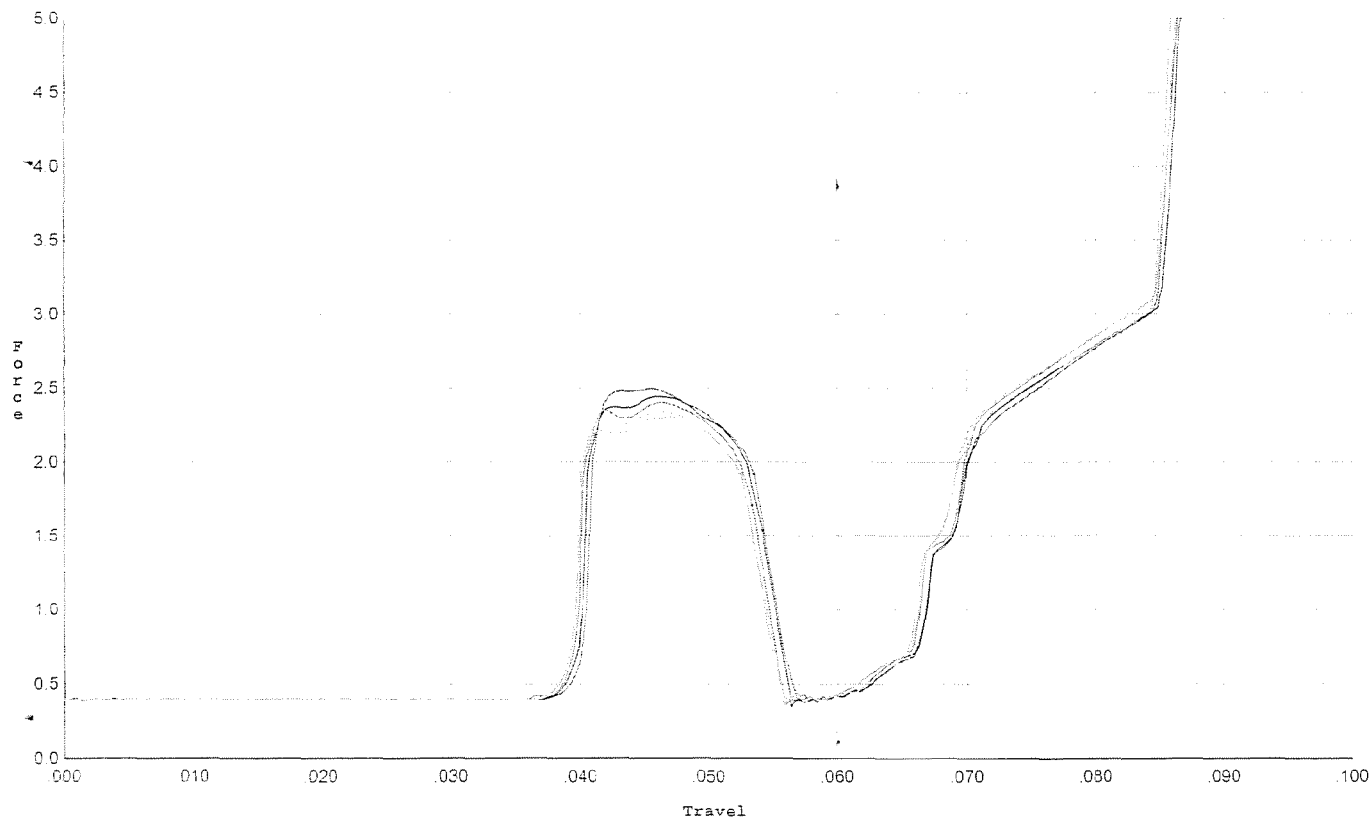
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.051	0.038	0.039	0.039		Set Trigger
2	2.463	0.050	0.038	0.039	0.040		Set Trigger
3	2.472	0.050	0.038	0.039	0.040		Set Trigger
4	2.467	0.051	0.039	0.040	0.040		Set Trigger
5	2.367	0.050	0.039	0.040	0.038		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs iafter 50 cycles/- .50 lb



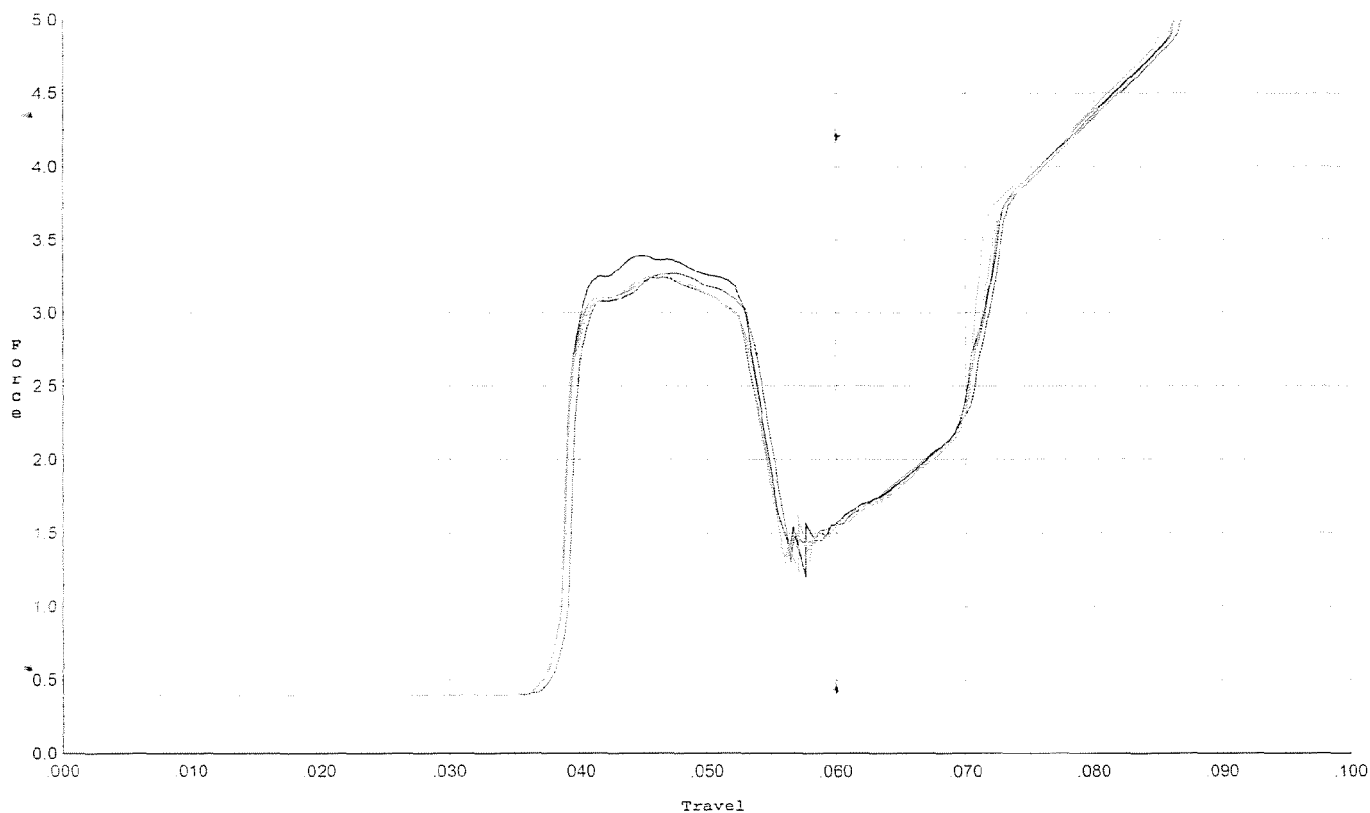
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.054	0.040	0.039	0.047		Set Trigger
2	2.442	0.054	0.039	0.039	0.048		Set Trigger
3	2.407	0.053	0.039	0.039	0.047		Set Trigger
4	2.337	0.053	0.039	0.039	0.045		Set Trigger
5	2.307	0.053	0.039	0.039	0.045		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



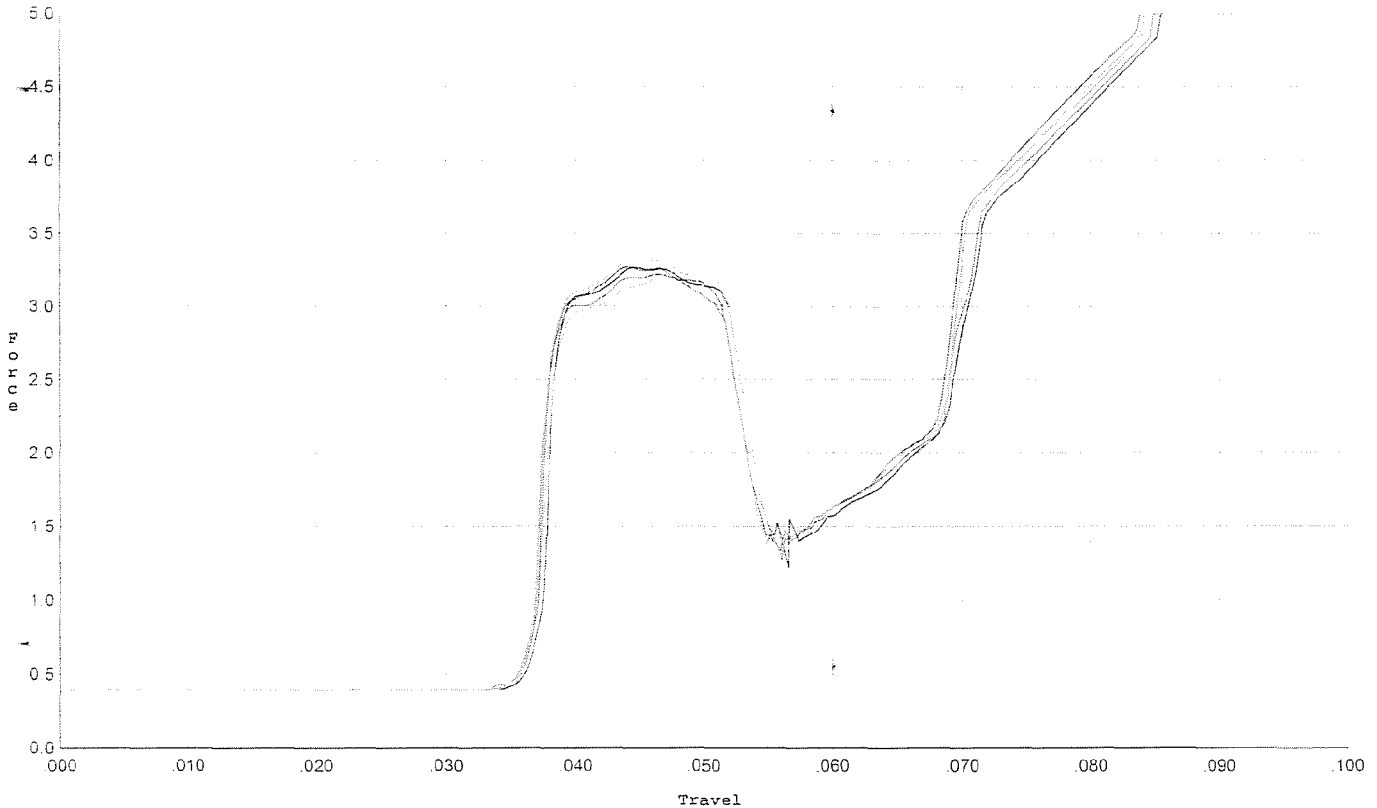
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.271	0.054	0.038	0.038	0.062		Set Trigger
2	3.393	0.053	0.038	0.038	0.063		Set Trigger
3	3.242	0.054	0.038	0.038	0.063		Set Trigger
4	3.266	0.053	0.038	0.037	0.062		Set Trigger
5	3.263	0.053	0.038	0.038	0.062		Set Trigger

A-328

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



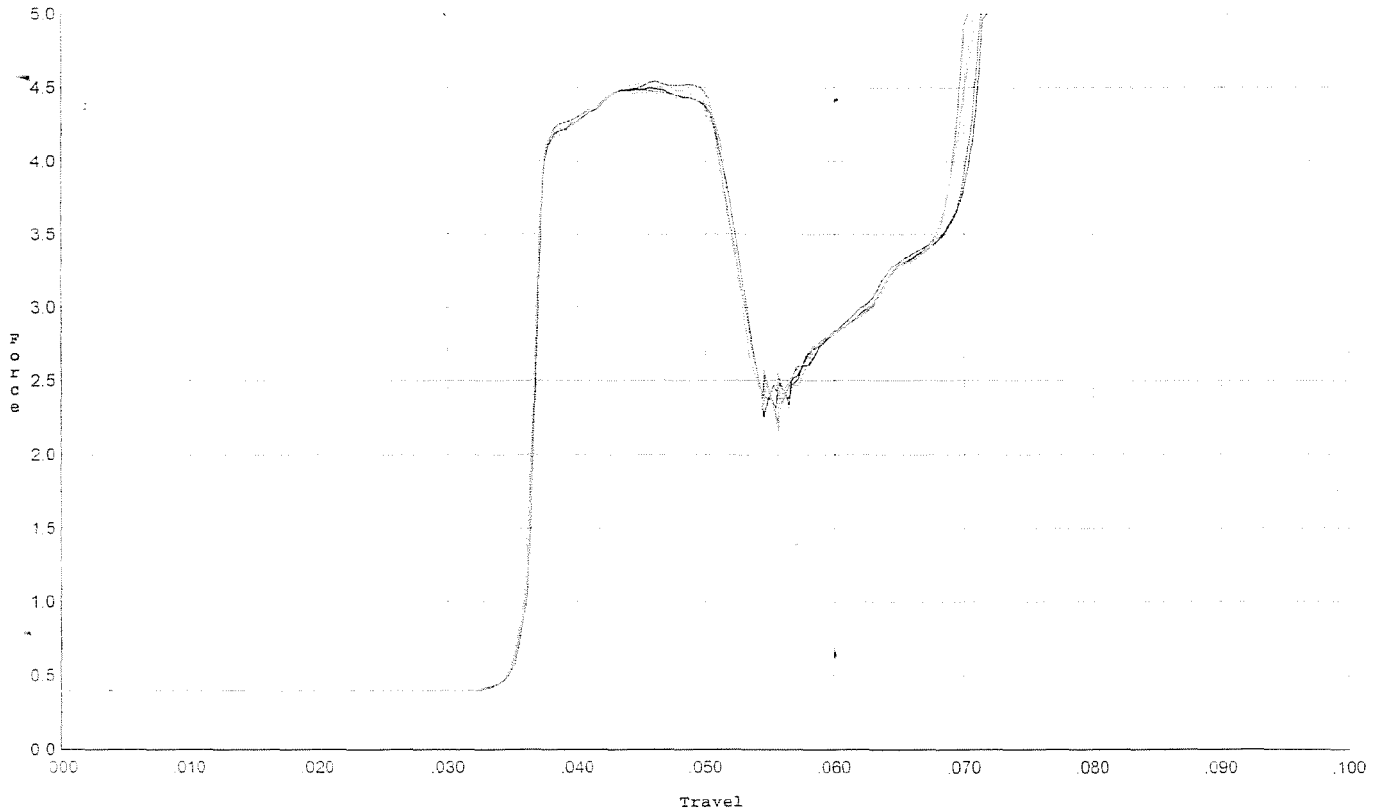
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.272	0.051	0.036	0.037	0.061		Set Trigger
2	3.266	0.052	0.036	0.037	0.062		Set Trigger
3	3.217	0.052	0.036	0.037	0.061		Set Trigger
4	3.234	0.052	0.036	0.036	0.062		Set Trigger
5	3.320	0.052	0.036	0.037	0.062		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



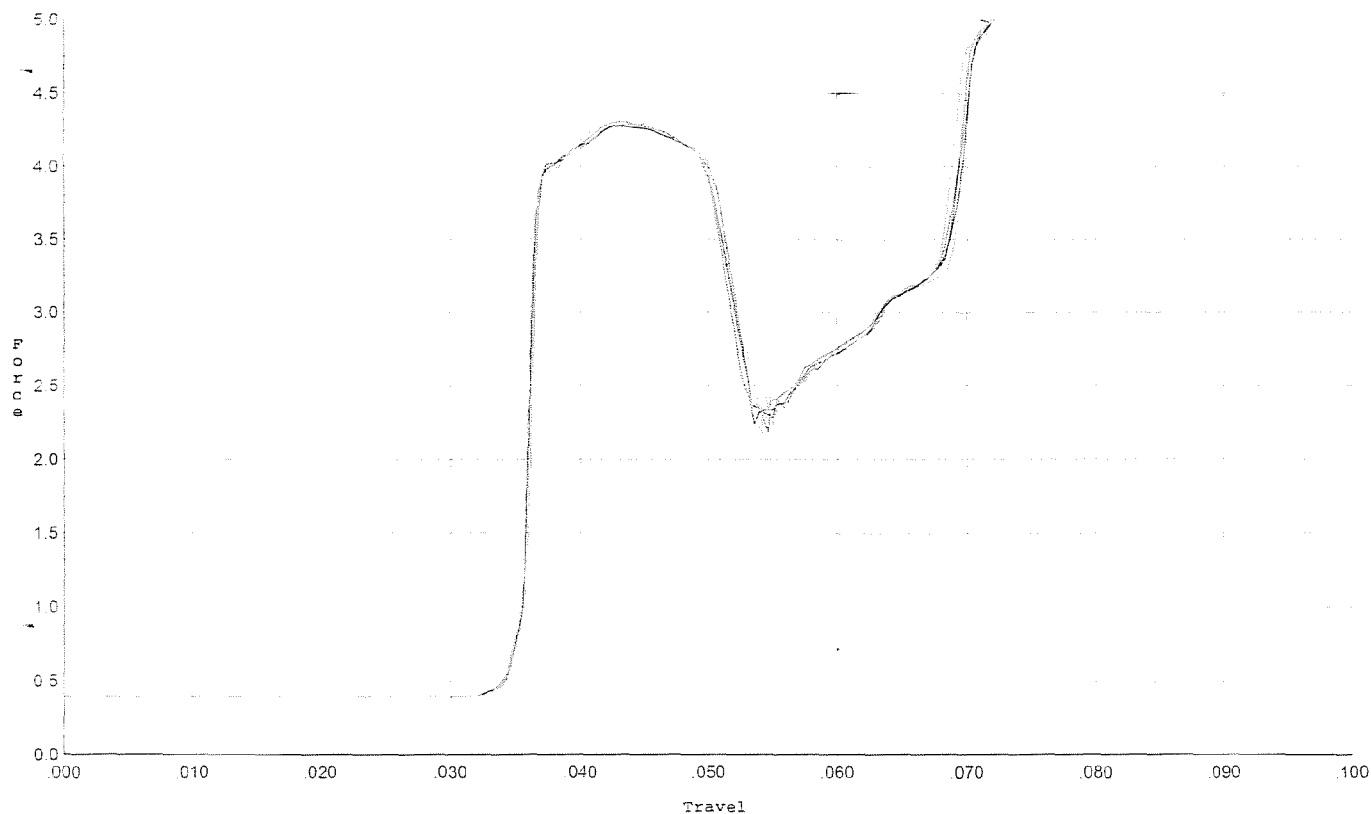
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.542	0.051	0.035	0.033	0.083		Set Trigger
2	4.499	0.052	0.035	0.033	0.083		Set Trigger
3	4.483	0.050	0.035	0.032	0.080		Set Trigger
4	4.469	0.051	0.035	0.033	0.081		Set Trigger
5	4.531	0.051	0.035	0.033	0.083		Set Trigger

A-450

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



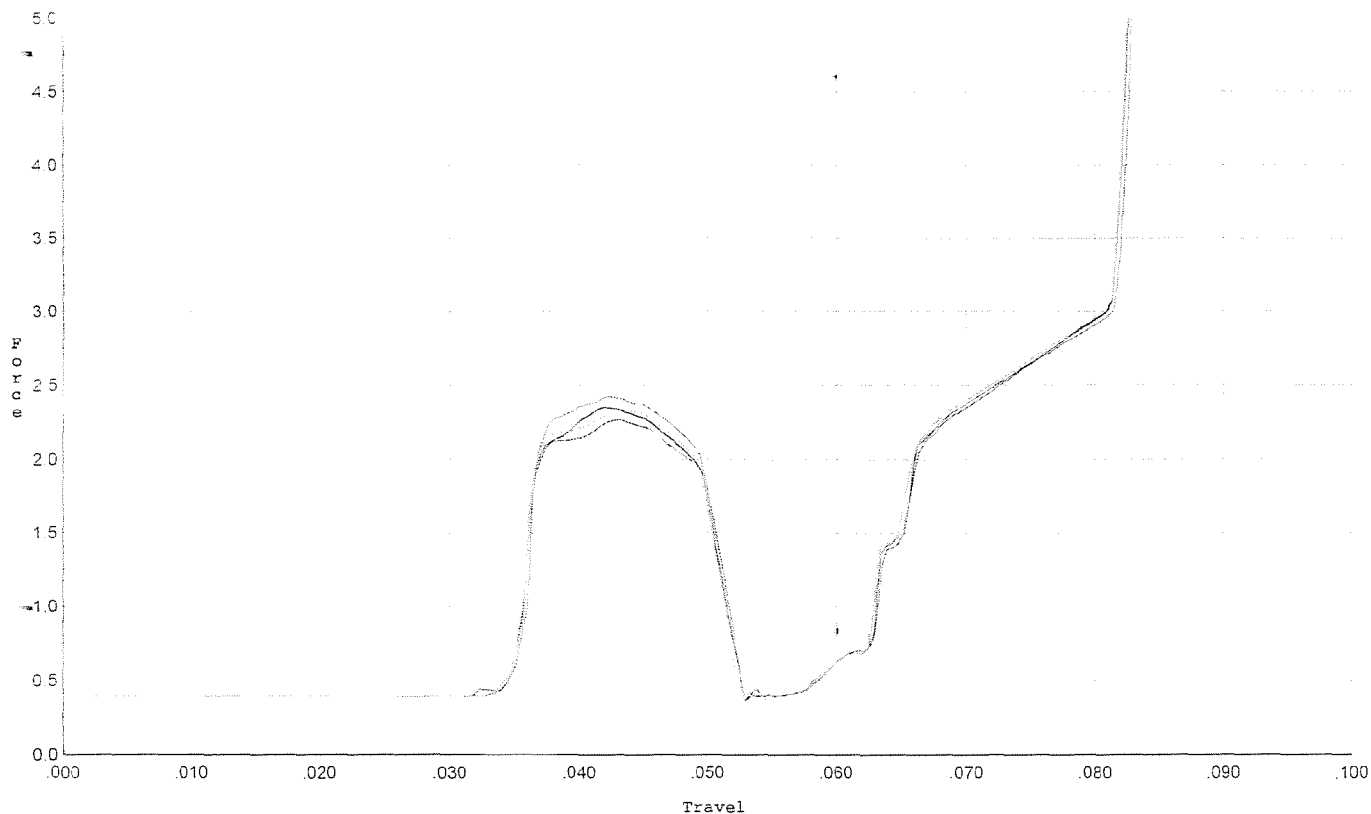
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.051	0.035	0.035	0.078		Set Trigger
2	4.273	0.051	0.035	0.035	0.079		Set Trigger
3	4.305	0.050	0.034	0.035	0.077		Set Trigger
4	4.386	0.050	0.035	0.035	0.078		Set Trigger
5	4.298	0.050	0.035	0.035	0.077		Set Trigger

A. 4.31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



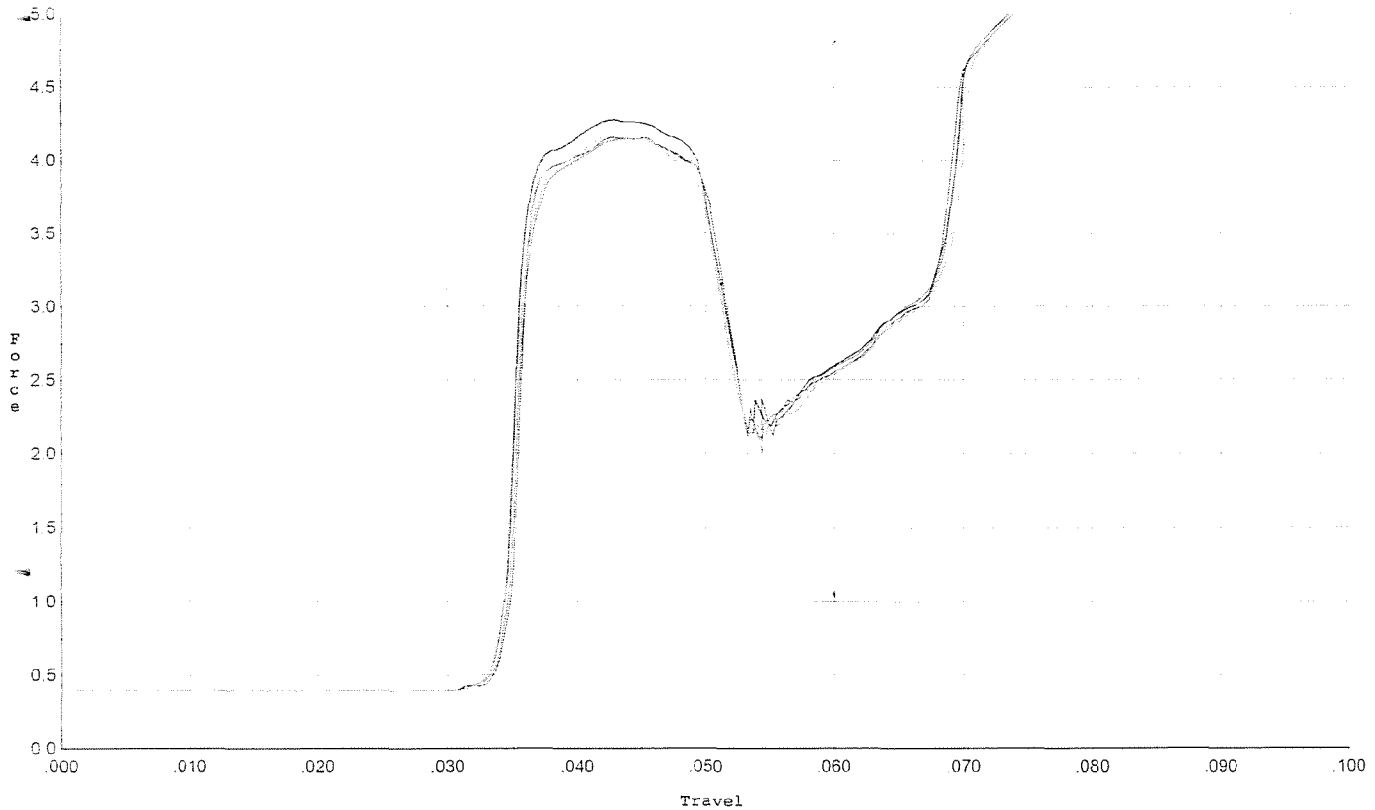
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.266	0.051	0.035	0.037	0.046		Set Trigger
2	2.347	0.050	0.035	0.037	0.045		Set Trigger
3	2.423	0.051	0.035	0.037	0.047		Set Trigger
4	2.293	0.050	0.035	0.037	0.045		Set Trigger
5	2.355	0.050	0.035	0.037	0.046		Set Trigger

A2-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.050	0.034	0.035	0.077		Set Trigger
2	4.279	0.051	0.034	0.035	0.081		Set Trigger
3	4.155	0.050	0.034	0.035	0.077		Set Trigger
4	4.172	0.050	0.034	0.035	0.076		Set Trigger
5	4.148	0.050	0.034	0.035	0.076		Set Trigger

A. 4.18