

G6794565

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

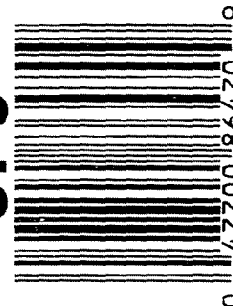
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794565

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794565

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	APD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	APD
460	CHECK HEADSPACE		9-30-08	APD
470	DIS-ASSEMBLE ACTION		9-30-08	APD
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10-1-08	SP
480	MAGNAFLUX BBL ACTION		10/2/08	RSN
490	MAGNAFLUX BOLT		9/30/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DS
542	APPLY COATINGS (BARREL ACTION)		10 8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY		11-7-08	APD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

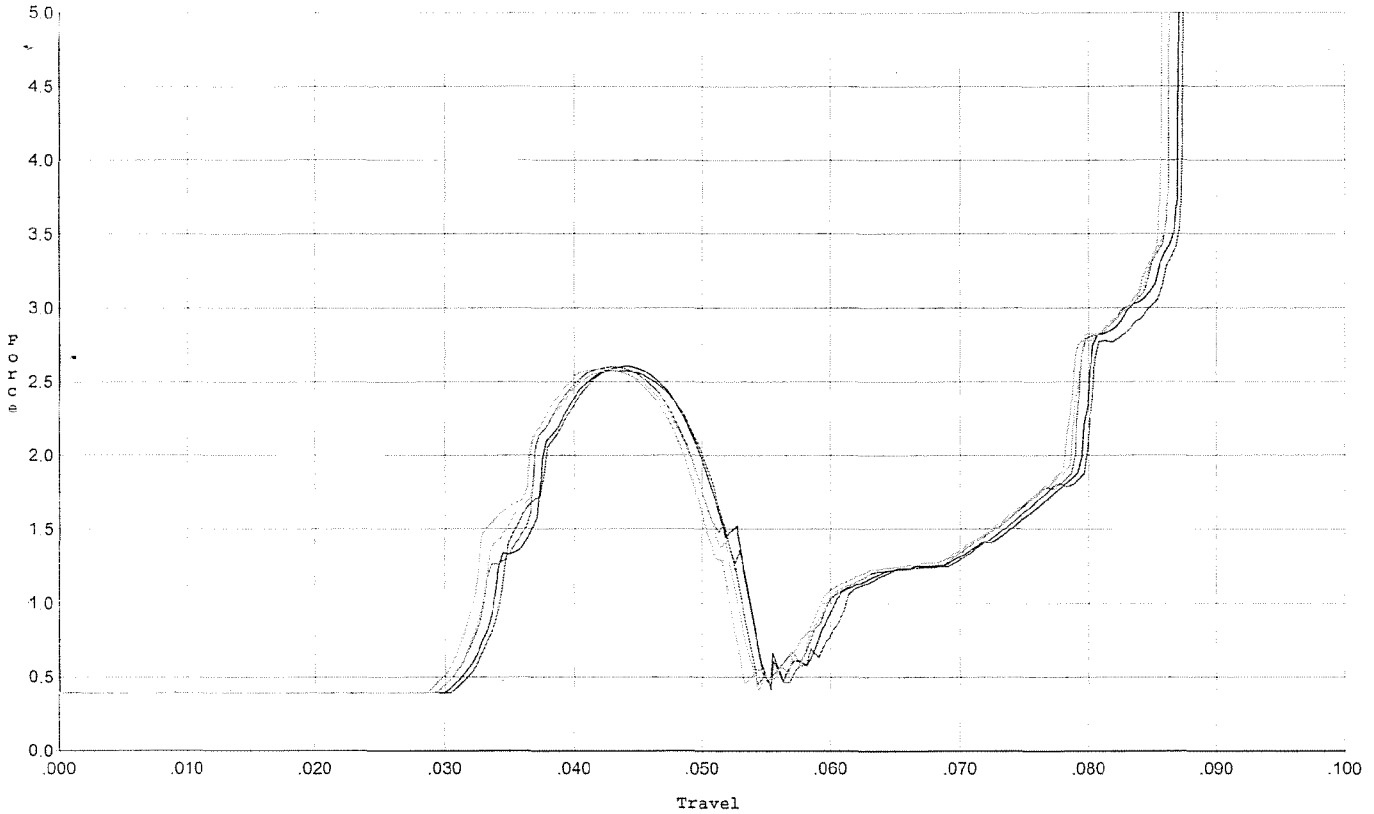
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>59</u> <u>59</u> <u>59</u>	11-18-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>55</u> <u>55</u> <u>55</u>	11-18-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-18-08	R.D.
	J) ASSEMBLE STOCK		11-7-08	L.P.A.
	K) ASSEMBLE SWIVEL STUDS		11-18-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-12-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-12-10	8
670	FINAL INSPECTION A) HEADSPACE		11-18-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.61</u> <u>2.57</u> <u>2.47</u> <u>2.66</u>	11-14-08	TC
	C) FUNCTION		11-18-08	R.D.
690	PACK		12/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



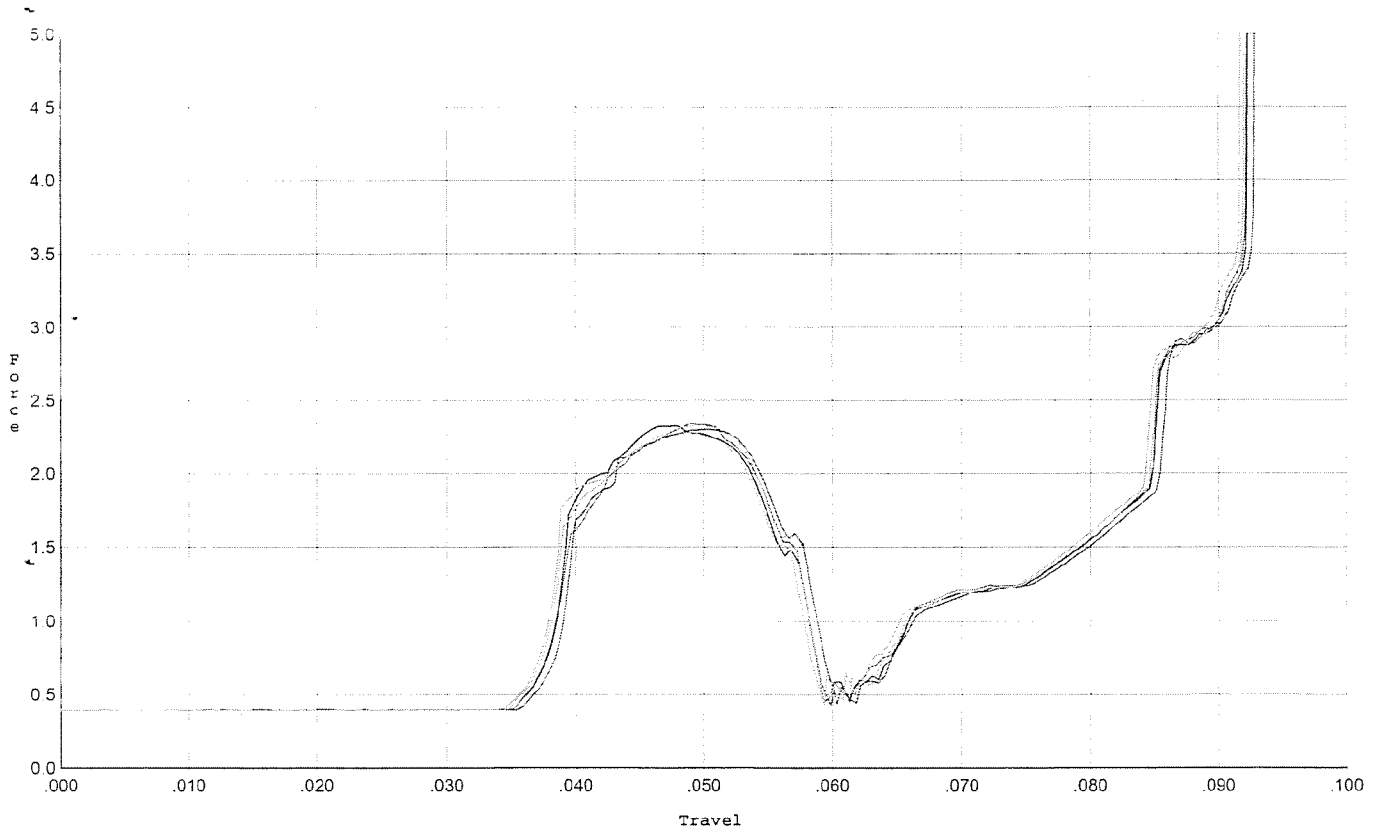
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.053	0.033	0.039	0.054		Set Trigger
2	2.607	0.053	0.032	0.038	0.054		Set Trigger
3	2.605	0.053	0.032	0.038	0.054		Set Trigger
4	2.574	0.052	0.032	0.039	0.053		Set Trigger
5	2.585	0.052	0.031	0.038	0.054		Set Trigger

avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



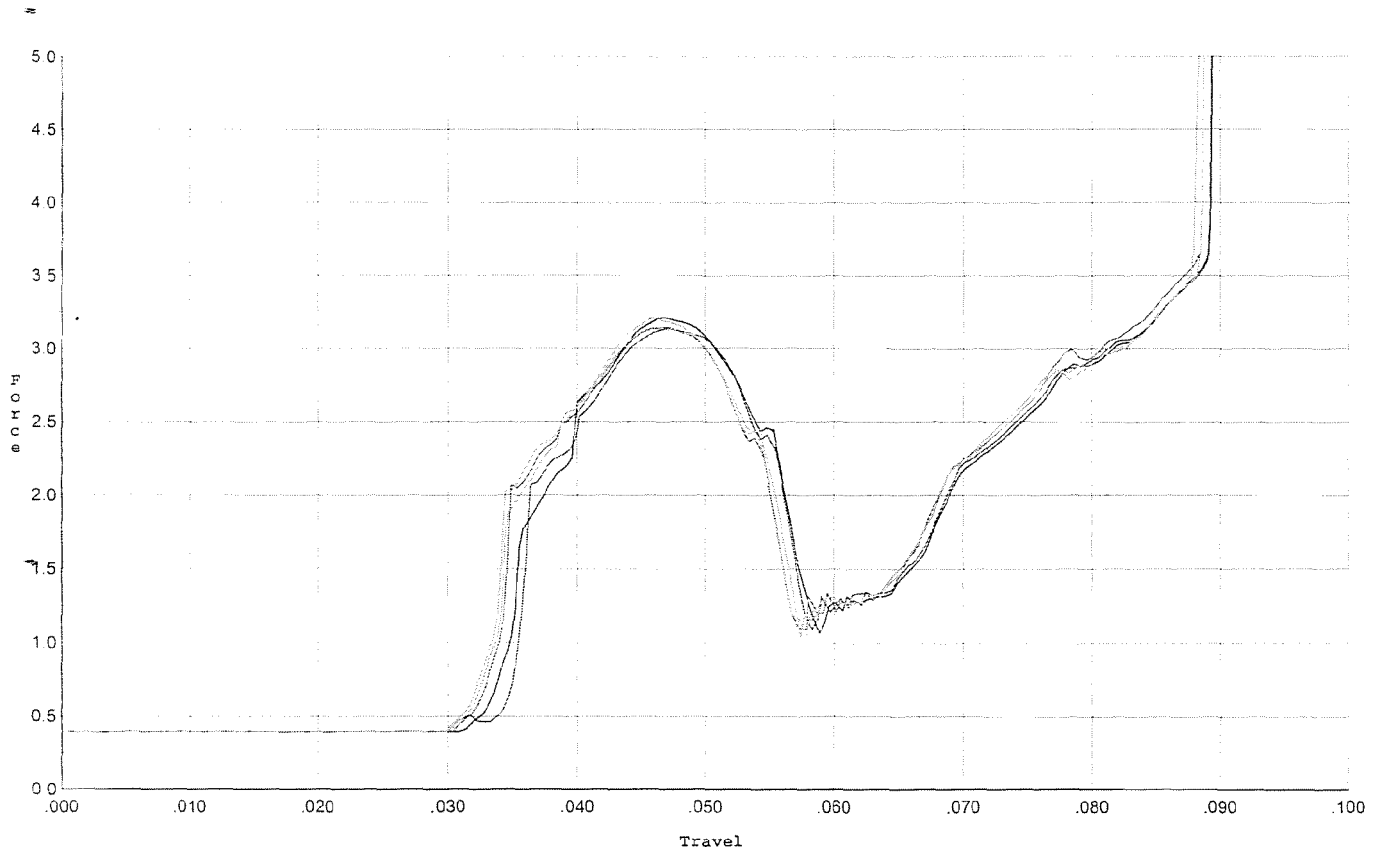
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.301	0.058	0.038	0.040	0.054		Set Trigger
2	2.322	0.057	0.037	0.040	0.054		Set Trigger
3	2.342	0.057	0.037	0.040	0.053		Set Trigger
4	2.329	0.057	0.037	0.039	0.054		Set Trigger
5 *	2.279	0.057	0.037	0.040	0.053		Set Trigger

Aug 2.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



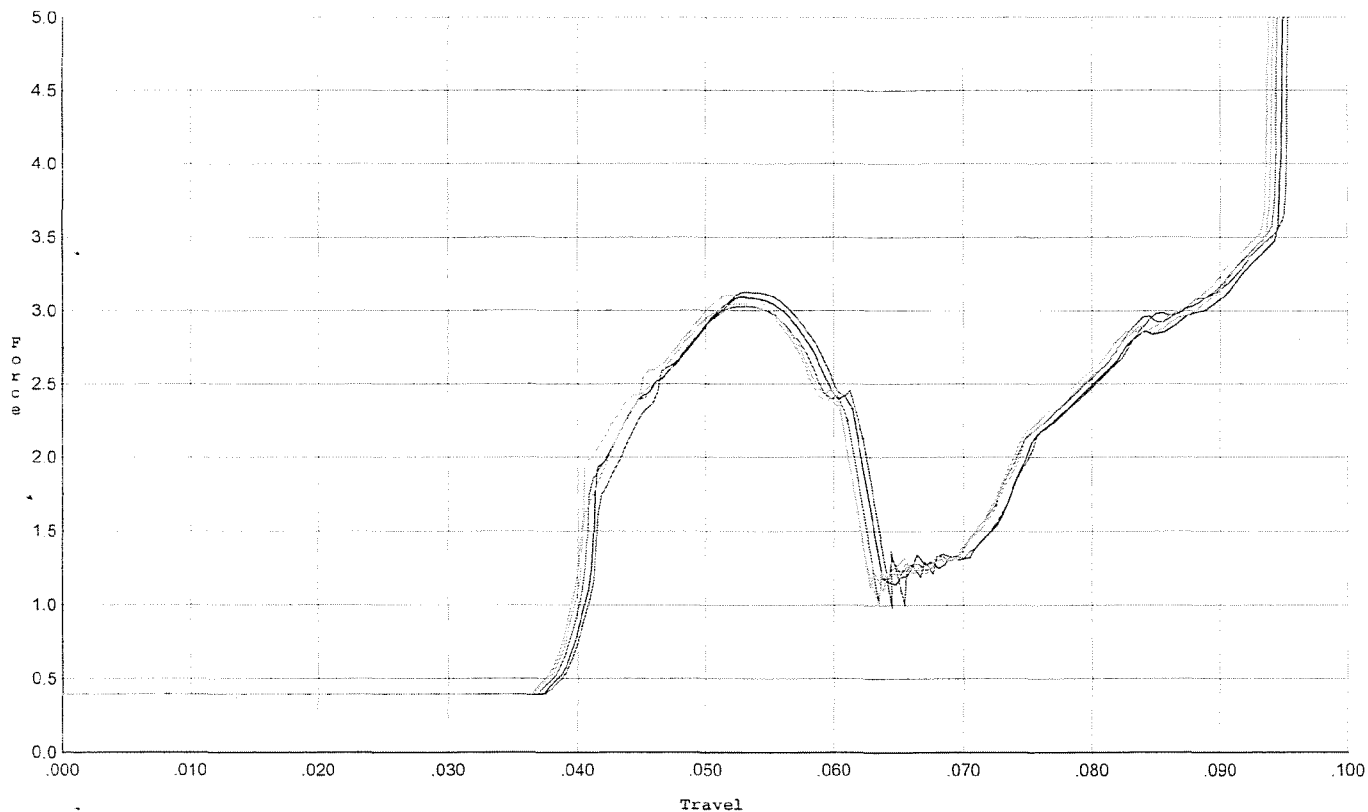
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.055	0.035	0.037	0.069		Set Trigger
2	3.212	0.055	0.033	0.037	0.070		Set Trigger
3	3.145	0.055	0.033	0.037	0.069		Set Trigger
4	3.207	0.055	0.032	0.036	0.072		Set Trigger
5	3.143	0.054	0.032	0.037	0.070		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



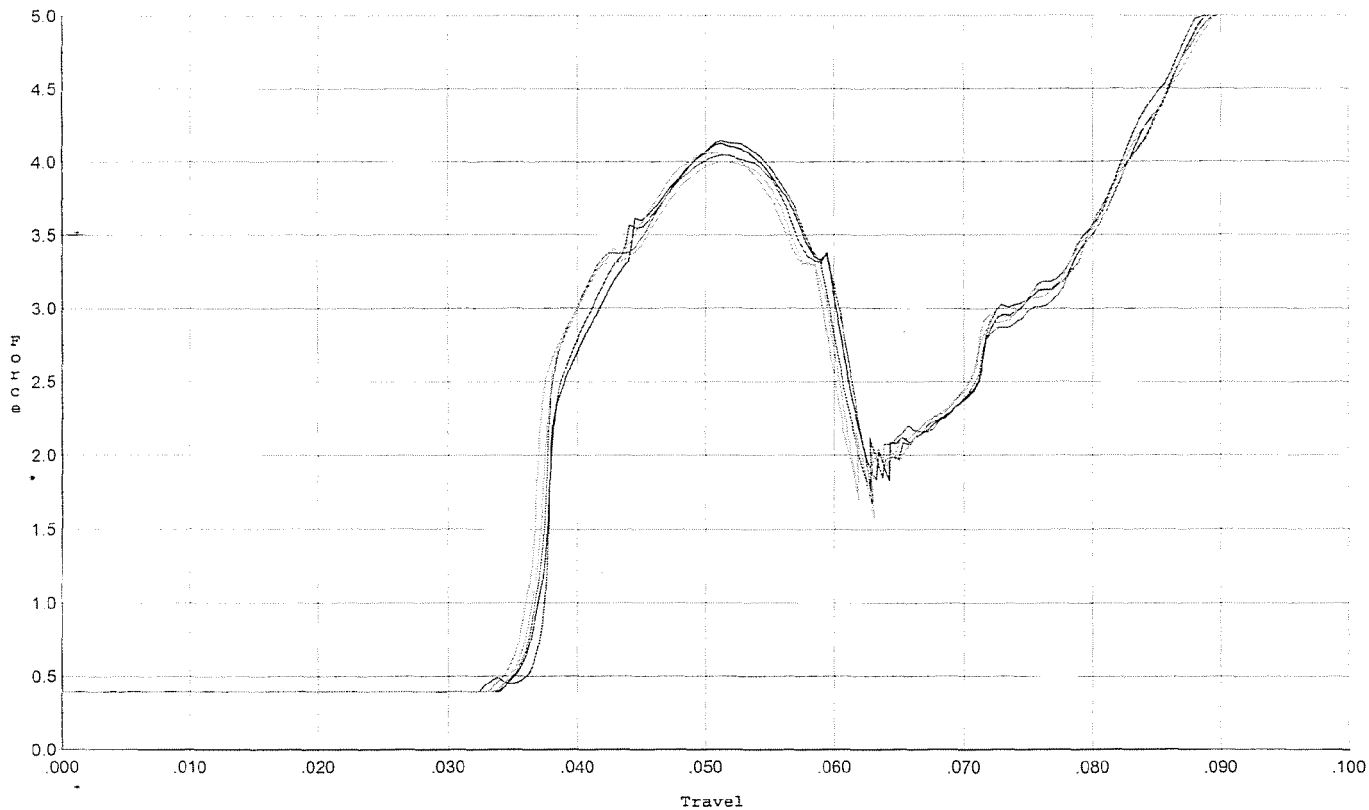
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.062	0.039	0.039	0.073		Set Trigger
2	3.093	0.061	0.039	0.039	0.072		Set Trigger
3	3.030	0.061	0.039	0.039	0.071		Set Trigger
4	3.047	0.060	0.039	0.039	0.071		Set Trigger
5	3.106	0.060	0.038	0.038	0.071		Set Trigger

Aug 308

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



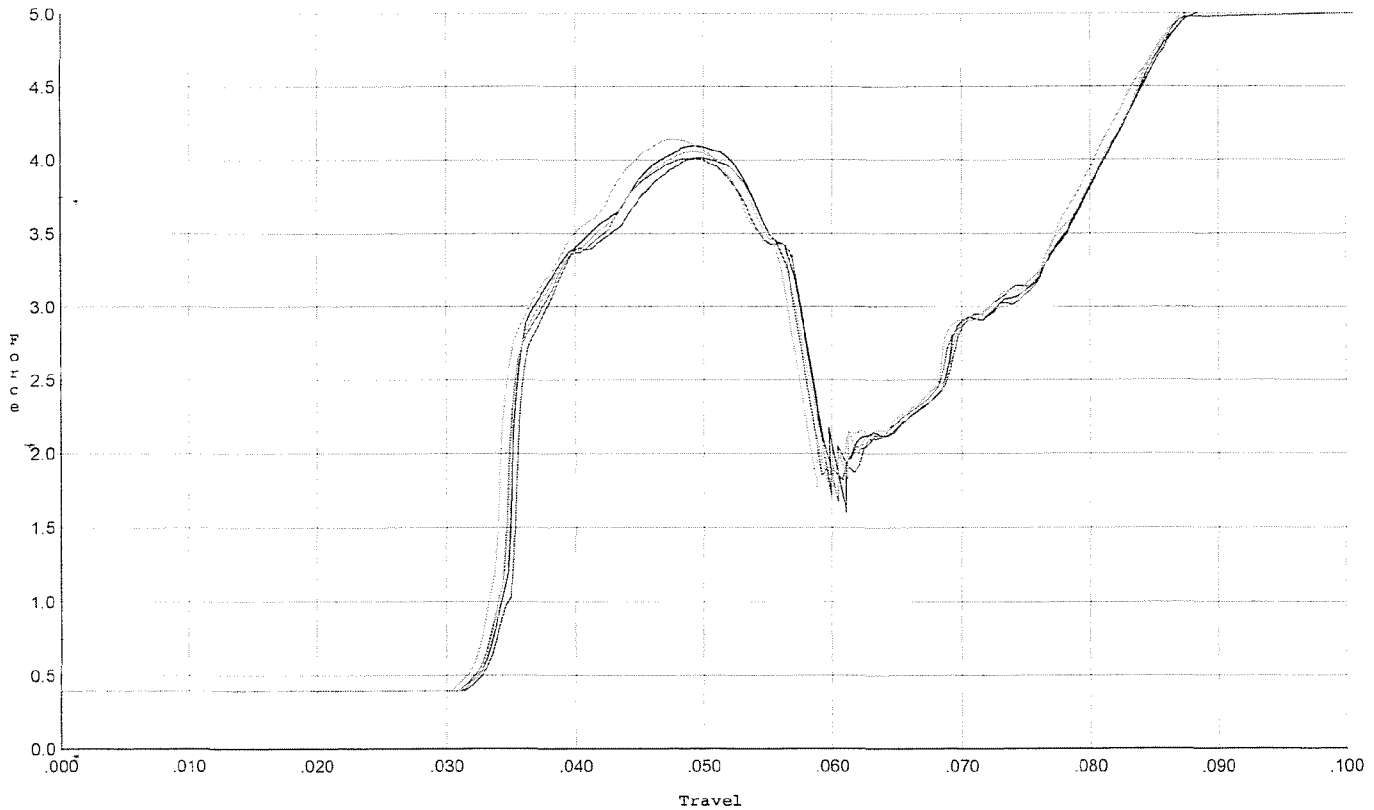
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.061	0.037	0.036	0.097		Set Trigger
2	4.126	0.059	0.036	0.036	0.094		Set Trigger
3	4.043	0.059	0.036	0.036	0.094		Set Trigger
4	4.001	0.059	0.036	0.036	0.094		Set Trigger
5	4.061	0.058	0.035	0.036	0.093		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

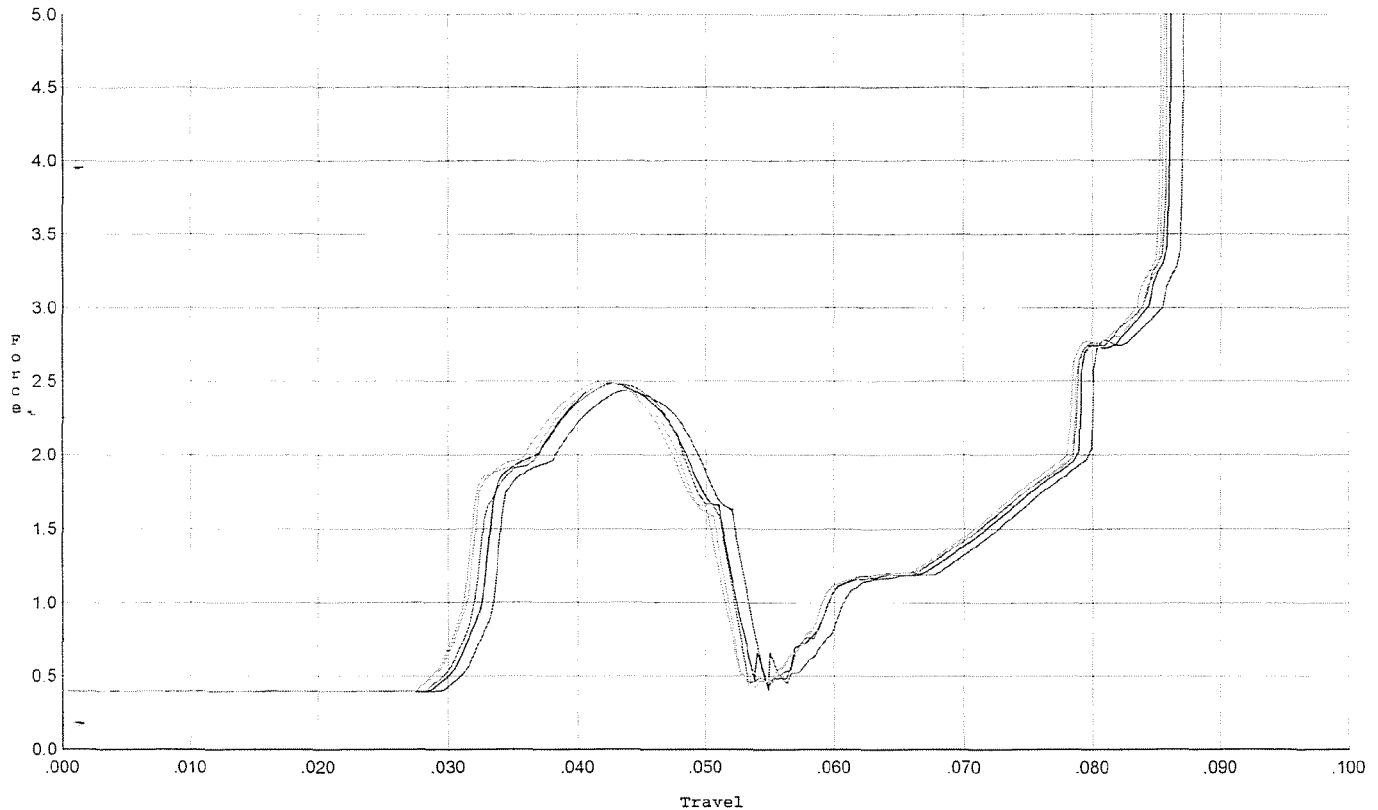


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.057	0.033	0.035	0.093		Set Trigger
2	4.096	0.057	0.033	0.035	0.096		Set Trigger
3	4.009	0.057	0.033	0.035	0.093		Set Trigger
4	4.055	0.056	0.033	0.035	0.093		Set Trigger
5	4.138	0.056	0.032	0.034	0.095		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 10/29/08		



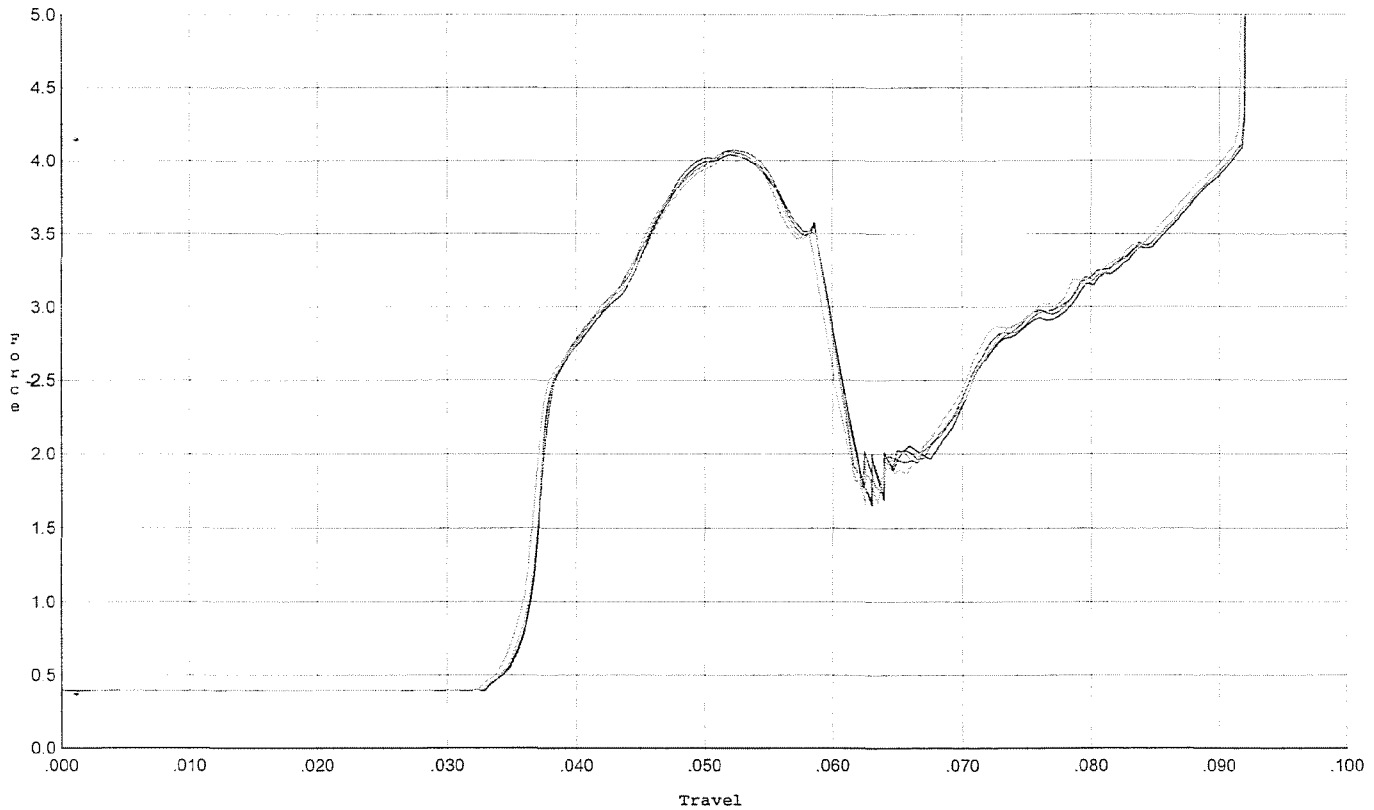
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.052	0.032	0.039	0.053		Set Trigger
2	2.490	0.051	0.031	0.039	0.053		Set Trigger
3	2.484	0.051	0.031	0.039	0.053		Set Trigger
4	2.488	0.051	0.030	0.039	0.054		Set Trigger
5	2.498	0.050	0.030	0.039	0.053		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.059	0.035	0.036	0.092		Set Trigger
2	4.039	0.059	0.035	0.036	0.092		Set Trigger
3	4.071	0.059	0.035	0.036	0.093		Set Trigger
4	4.028	0.059	0.035	0.036	0.092		Set Trigger
5	4.053	0.058	0.035	0.036	0.092		Set Trigger

Avg 4.05