

G6794570

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

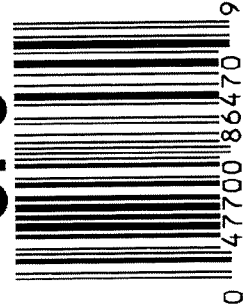
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794570

UPC



GUN SERIAL #

G 6794570

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	RBN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	SP
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

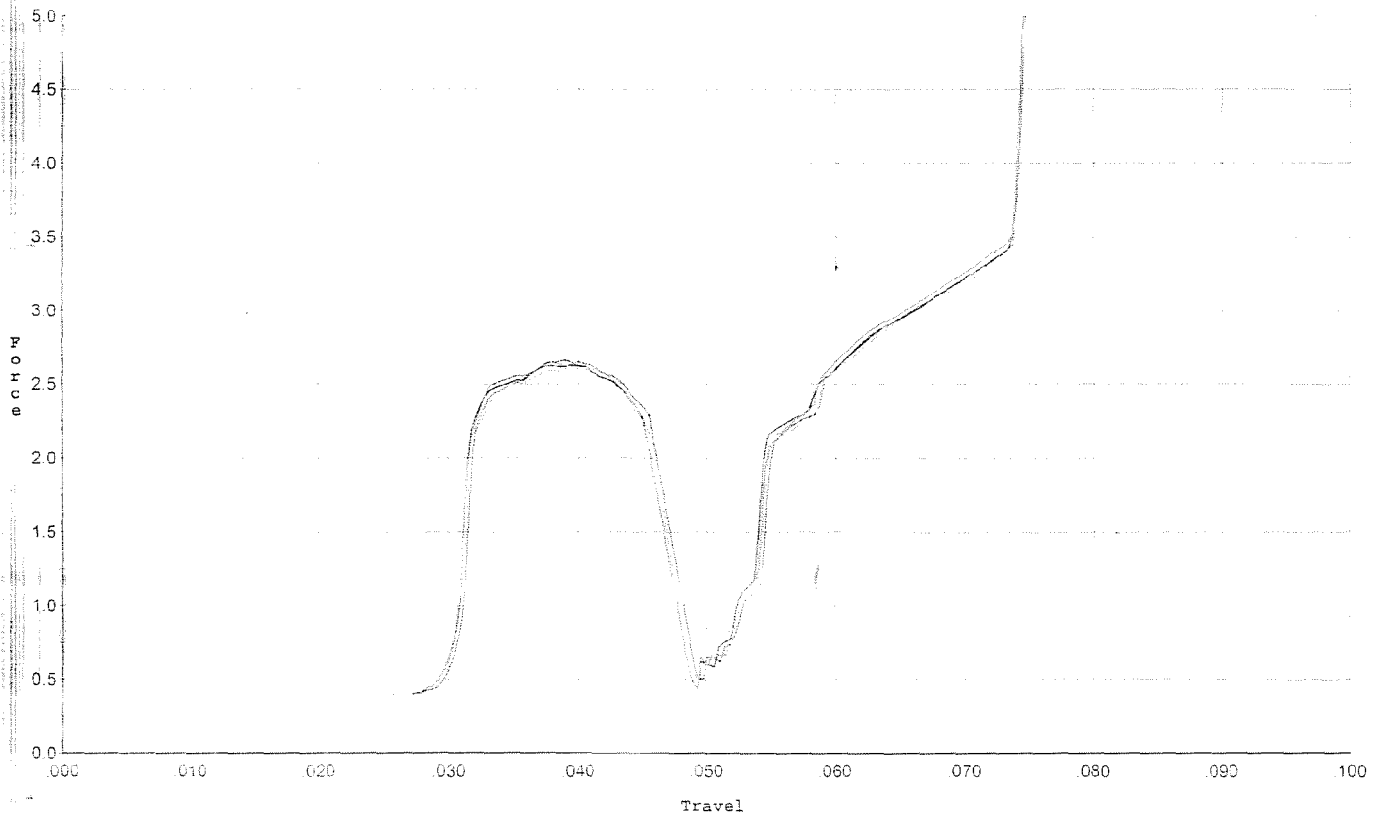
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-29-09	L.R.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-29-09	L.R.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-29-09	L.R.
	J) ASSEMBLE STOCK		1-16-09	L.R.
	K) ASSEMBLE SWIVEL STUDS		1-29-09	L.R.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	L.R.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-29-09	L.R.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.6</u> <u>2.51</u> <u>2.53</u> <u>2.47</u> <u>2.48</u>	1-29-09	L.R.
	C) FUNCTION		1-29-09	L.R.
690	PACK		1/31/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



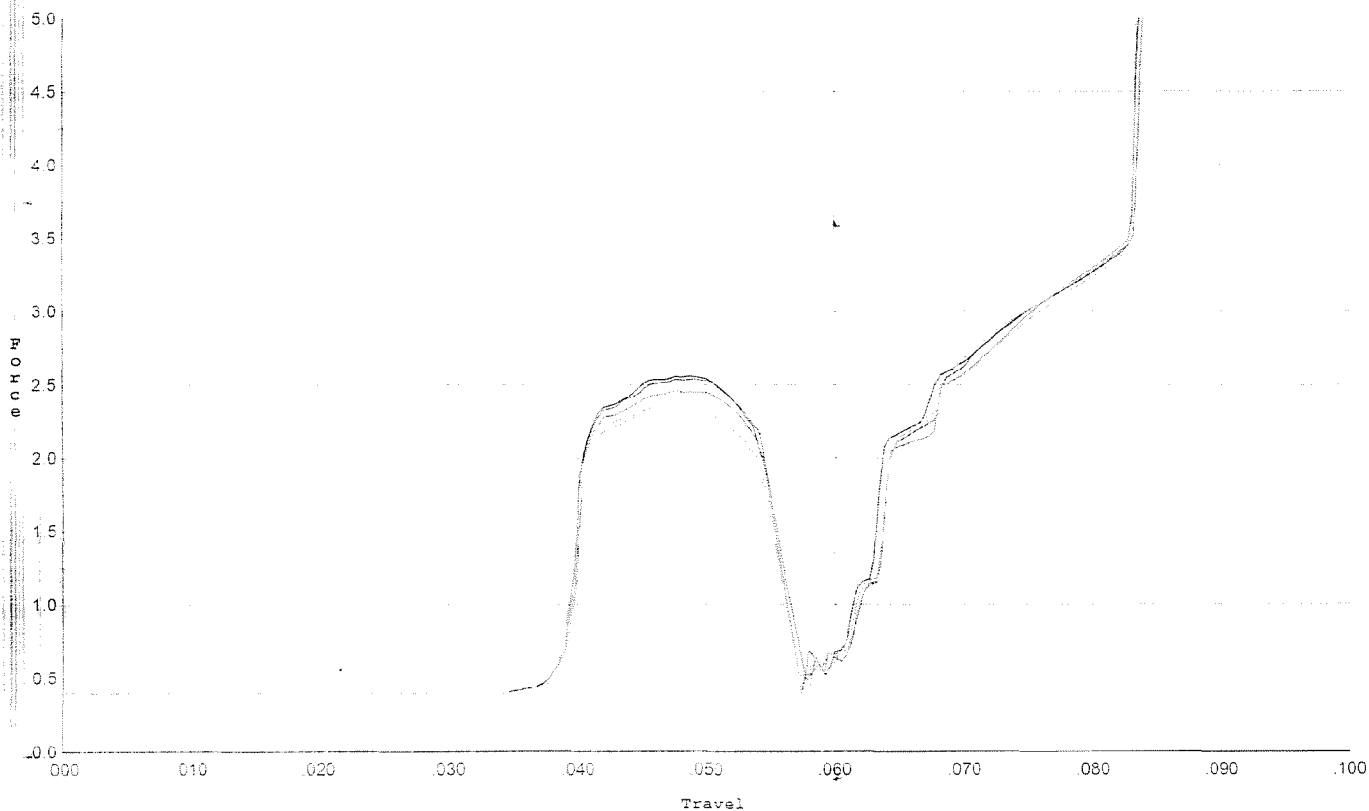
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.046	0.030	0.032	0.049		Set Trigger
2	2.626	0.047	0.030	0.032	0.051		Set Trigger
3	2.649	0.047	0.030	0.032	0.051		Set Trigger
4	2.606	0.046	0.030	0.032	0.049		Set Trigger
5	2.626	0.047	0.029	0.032	0.050		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



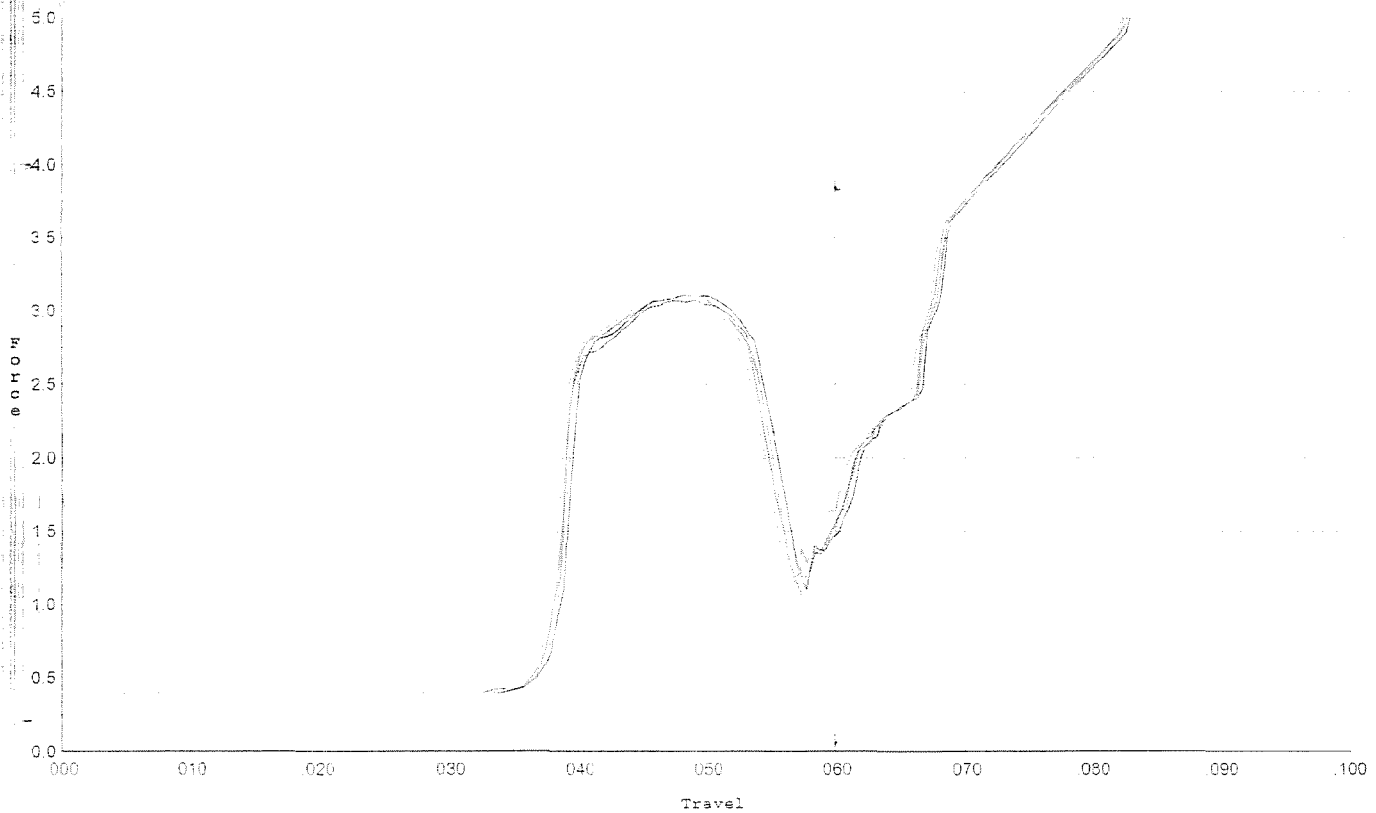
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.054	0.039	0.035	0.052		Set Trigger
2	2.558	0.055	0.038	0.035	0.053		Set Trigger
3	2.458	0.054	0.039	0.035	0.051		Set Trigger
4	2.356	0.055	0.039	0.035	0.050		Set Trigger
5	2.374	0.055	0.039	0.035	0.050		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



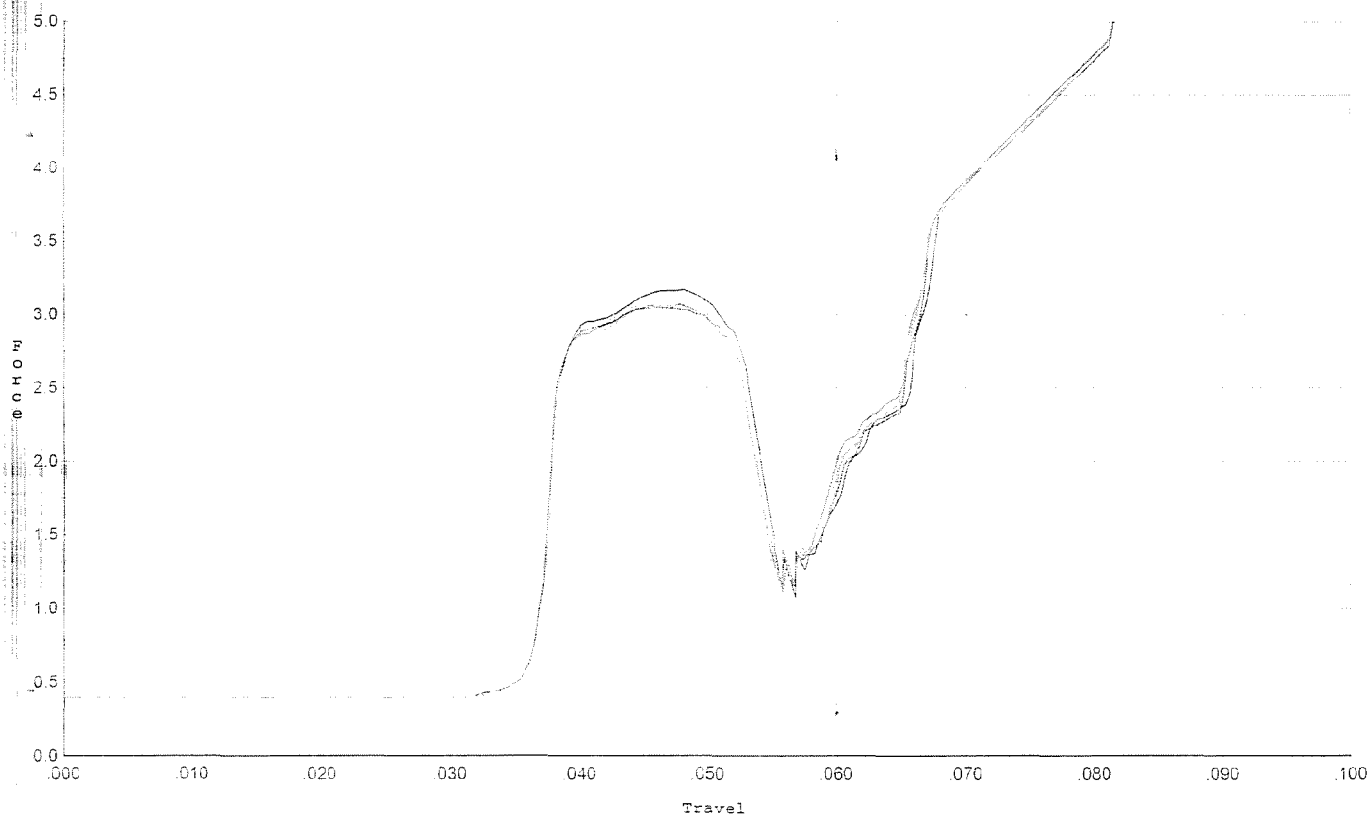
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.054	0.038	0.034	0.062		Set Trigger
2	3.107	0.055	0.038	0.033	0.063		Set Trigger
3	3.104	0.053	0.037	0.034	0.061		Set Trigger
4	3.106	0.054	0.038	0.034	0.062		Set Trigger
5	3.089	0.054	0.037	0.034	0.062		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



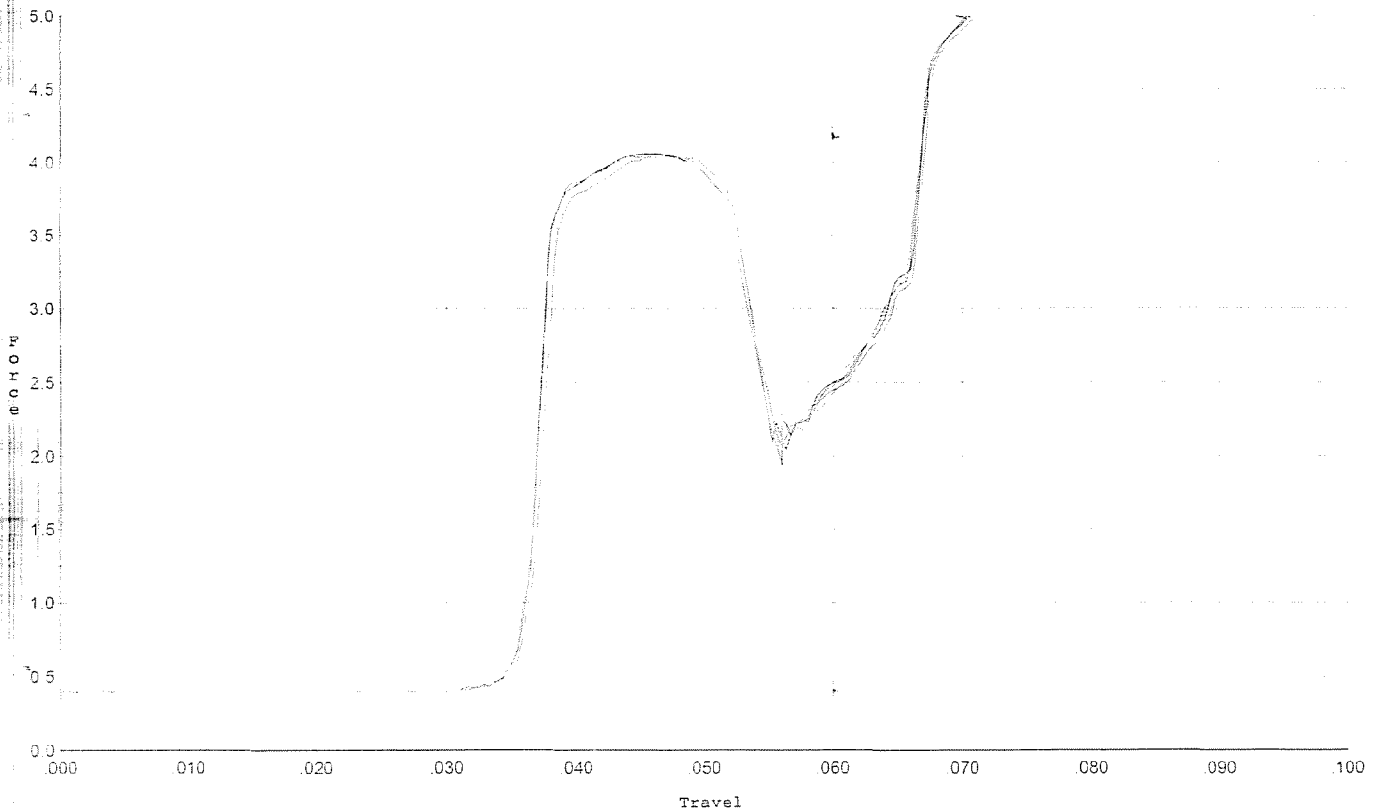
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.052	0.036	0.034	0.061		Set Trigger
2	3.167	0.053	0.036	0.033	0.063		Set Trigger
3	3.049	0.052	0.036	0.034	0.060		Set Trigger
4	3.058	0.052	0.036	0.034	0.060		Set Trigger
5	3.060	0.052	0.036	0.034	0.061		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



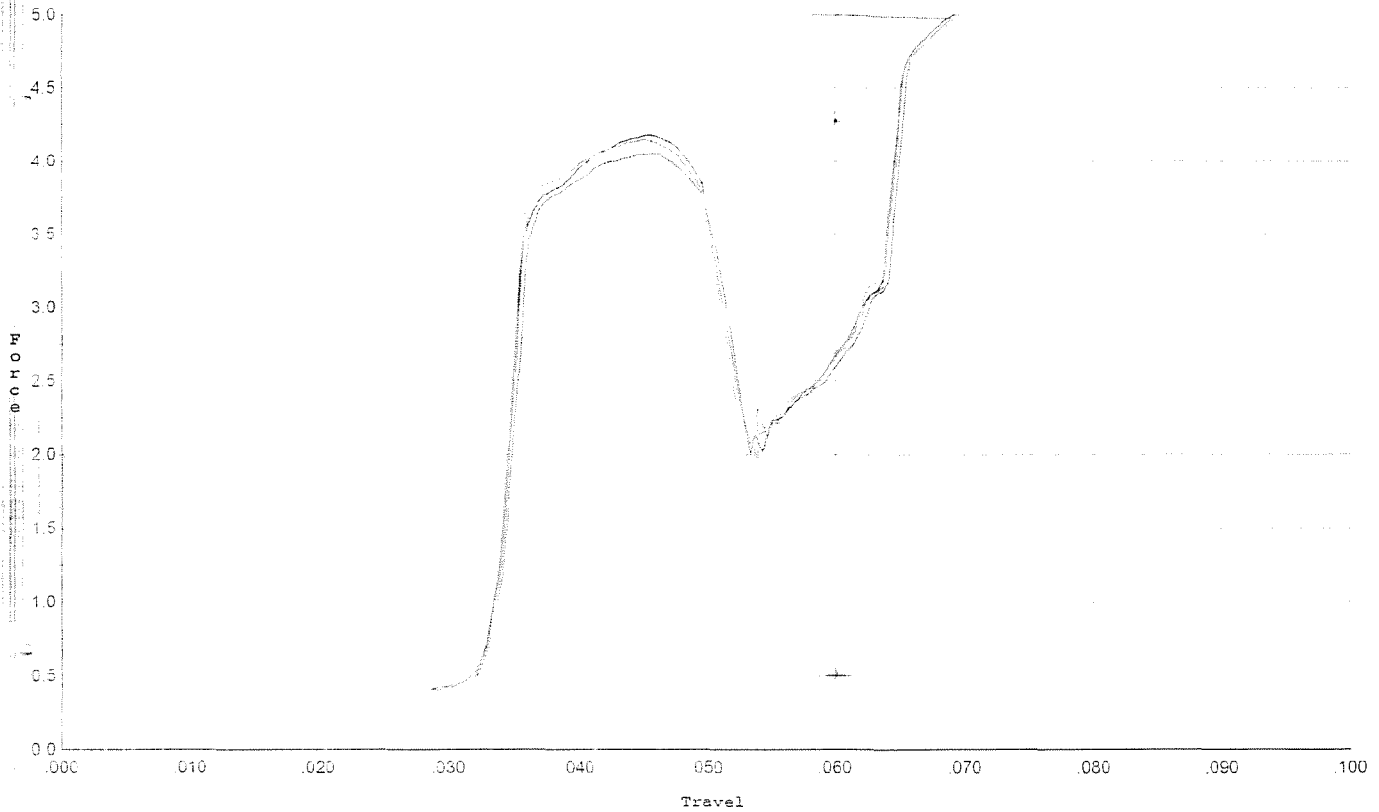
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.052	0.035	0.032	0.079		Set Trigger
2	4.058	0.052	0.035	0.032	0.077		Set Trigger
3	4.042	0.052	0.035	0.032	0.077		Set Trigger
4	4.070	0.052	0.035	0.032	0.077		Set Trigger
5	4.054	0.052	0.035	0.032	0.076		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



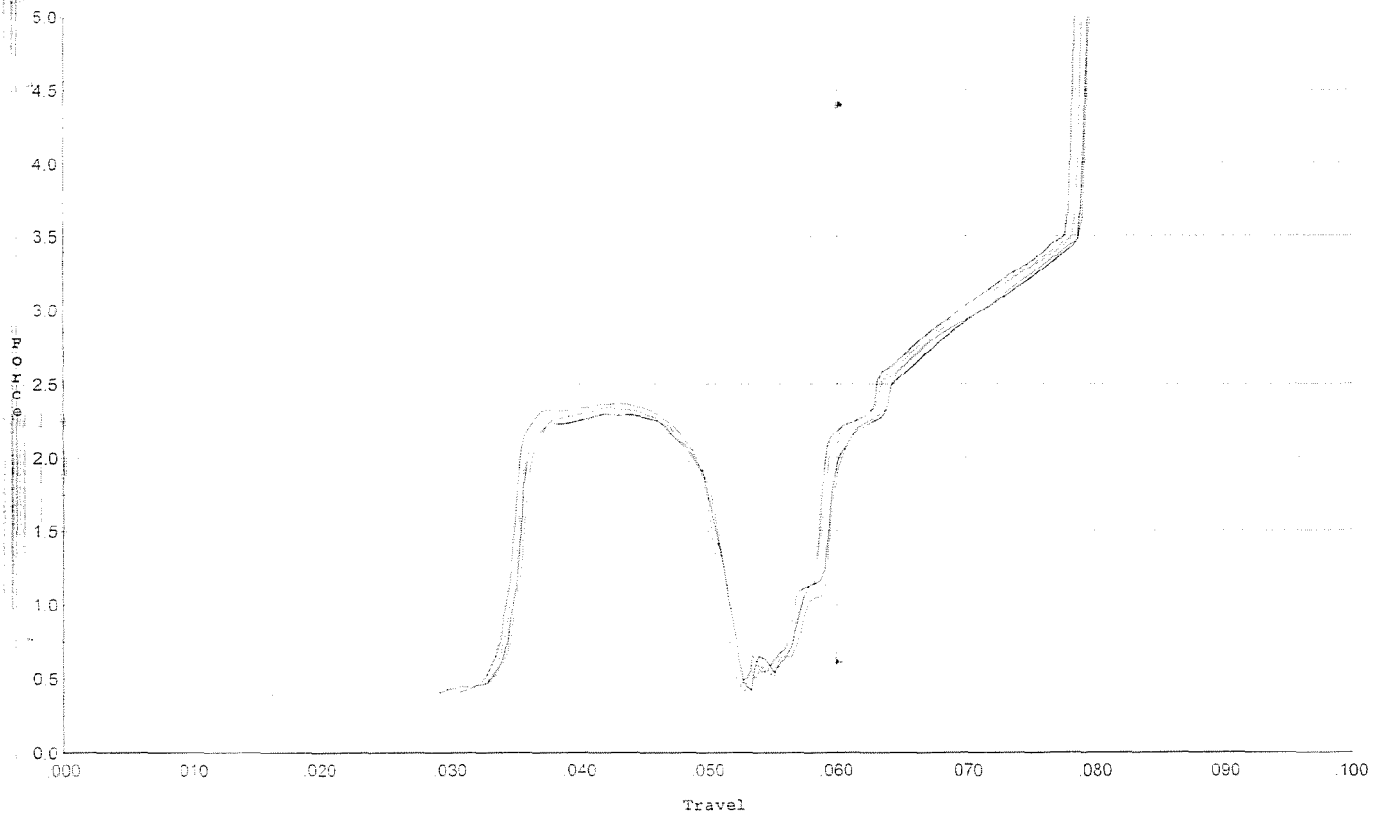
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.051	0.033	0.032	0.078		Set Trigger
2	4.179	0.050	0.032	0.032	0.077		Set Trigger
3	4.147	0.050	0.033	0.032	0.077		Set Trigger
4	4.134	0.050	0.033	0.032	0.077		Set Trigger
5	4.077	0.050	0.033	0.032	0.077		Set Trigger

A. 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



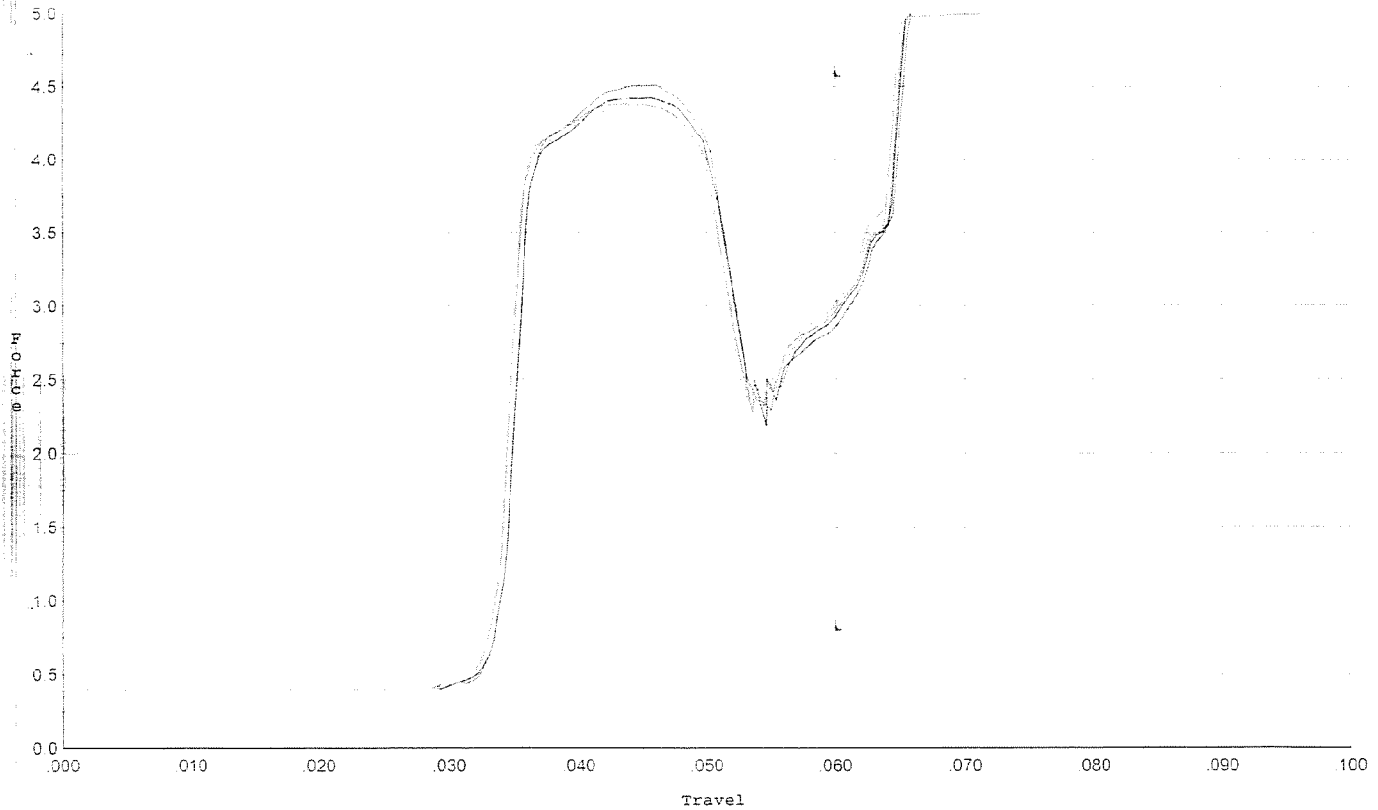
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.371	0.050	0.033	0.034	0.049		Set Trigger
2	2.299	0.051	0.034	0.035	0.048		Set Trigger
3	2.345	0.050	0.034	0.035	0.048		Set Trigger
4	2.307	0.050	0.034	0.035	0.047		Set Trigger
5	2.397	0.050	0.034	0.035	0.048		Set Trigger

A.2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.509	0.050	0.033	0.028	0.084		Set Trigger
2	4.420	0.051	0.033	0.028	0.084		Set Trigger
3	4.380	0.050	0.032	0.028	0.083		Set Trigger
4	4.353	0.050	0.032	0.028	0.083		Set Trigger
5	4.441	0.050	0.033	0.028	0.083		Set Trigger

A-4.42