

6679 4574

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

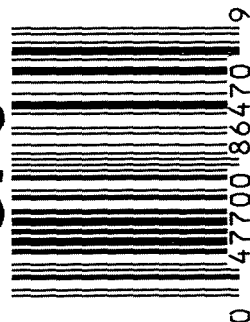
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794574

UPC



GUN SERIAL # G 6794574

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD.
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD.
460	CHECK HEADSPACE		9-30-08	SPD.
470	DIS-ASSEMBLE ACTION		9-30-08	SPD.
472	SERIALIZE BOLT HANDLE		10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(R)
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

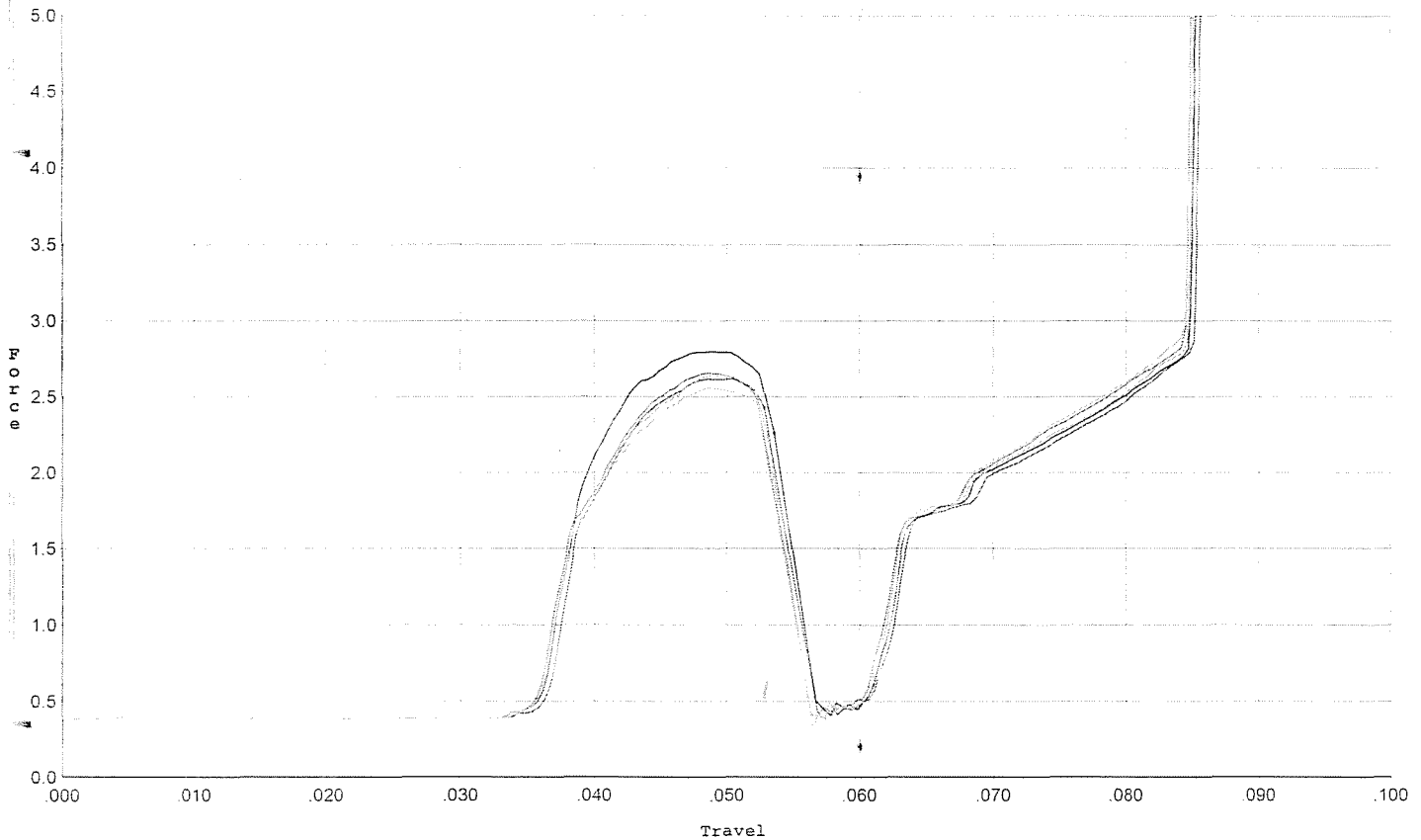
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.5 3.5 3.5	1-22	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	4 4 4	1-22	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.025 .025 .025	1-22	WV
	J) ASSEMBLE STOCK			1-15-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			1-27-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	1-20-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE			1-22	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.57 2.56 2.41 2.33 2.33	1-21	WV
	C) FUNCTION			1-22-09	RSW
690	PACK				

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



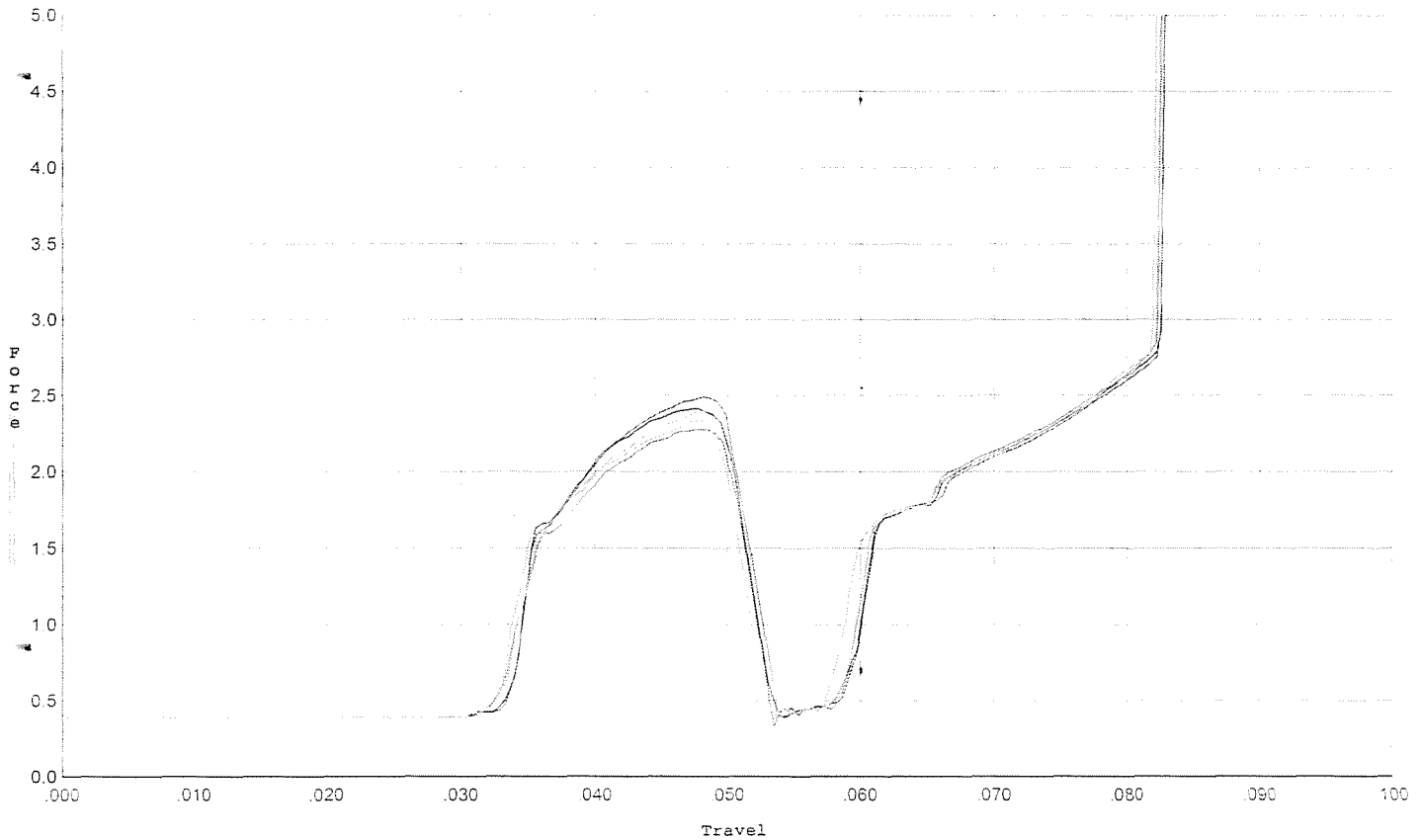
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.053	0.037	0.037	0.051		Set Trigger
2	2.798	0.054	0.036	0.037	0.056		Set Trigger
3	2.656	0.054	0.036	0.037	0.053		Set Trigger
4	2.560	0.054	0.036	0.037	0.052		Set Trigger
5	2.642	0.053	0.036	0.037	0.052		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



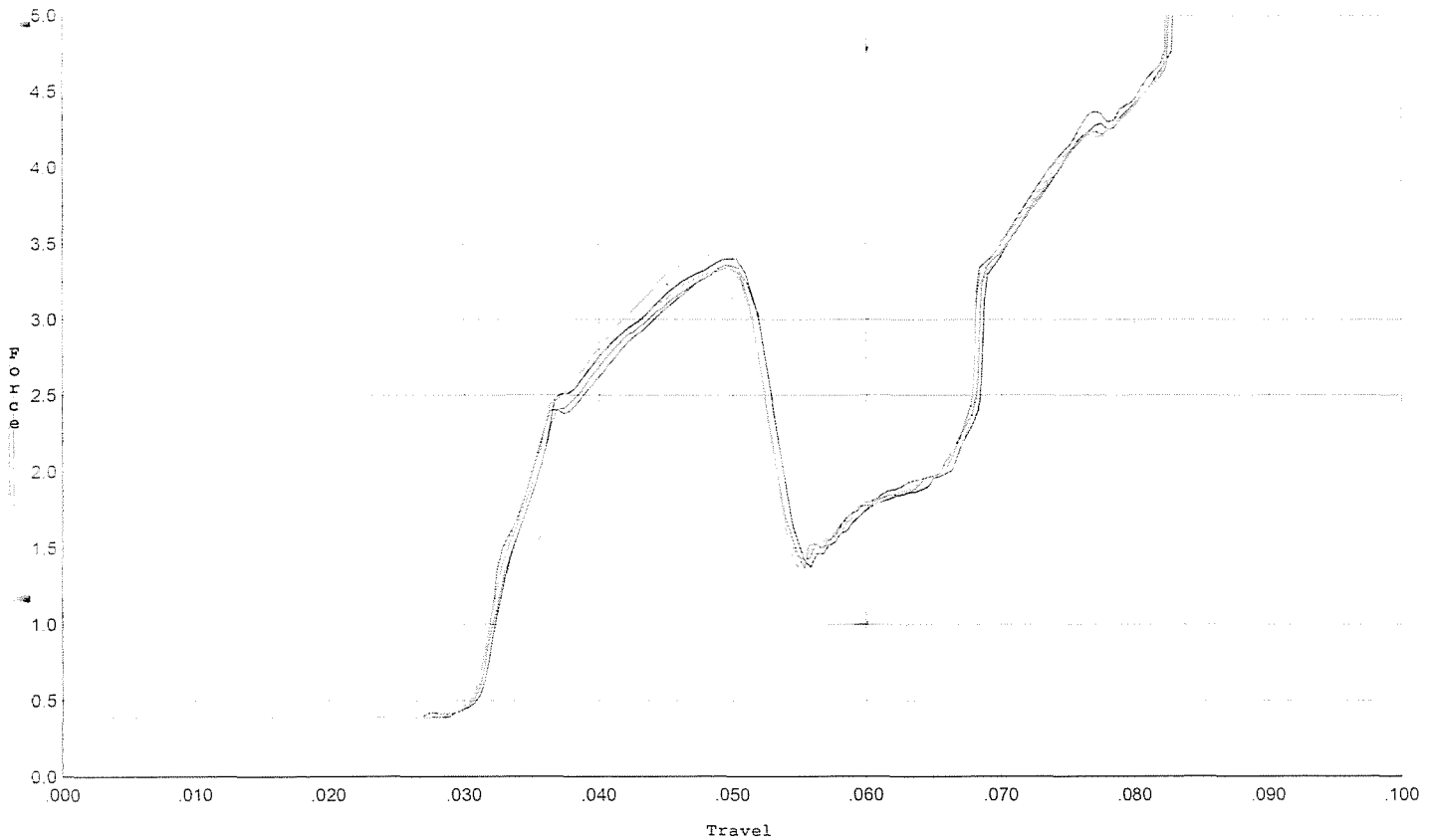
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.052	0.034	0.036	0.050		Set Trigger
2	2.411	0.050	0.034	0.036	0.048		Set Trigger
3	2.273	0.051	0.033	0.037	0.047		Set Trigger
4	2.397	0.050	0.033	0.037	0.047		Set Trigger
5	2.334	0.050	0.033	0.037	0.047		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



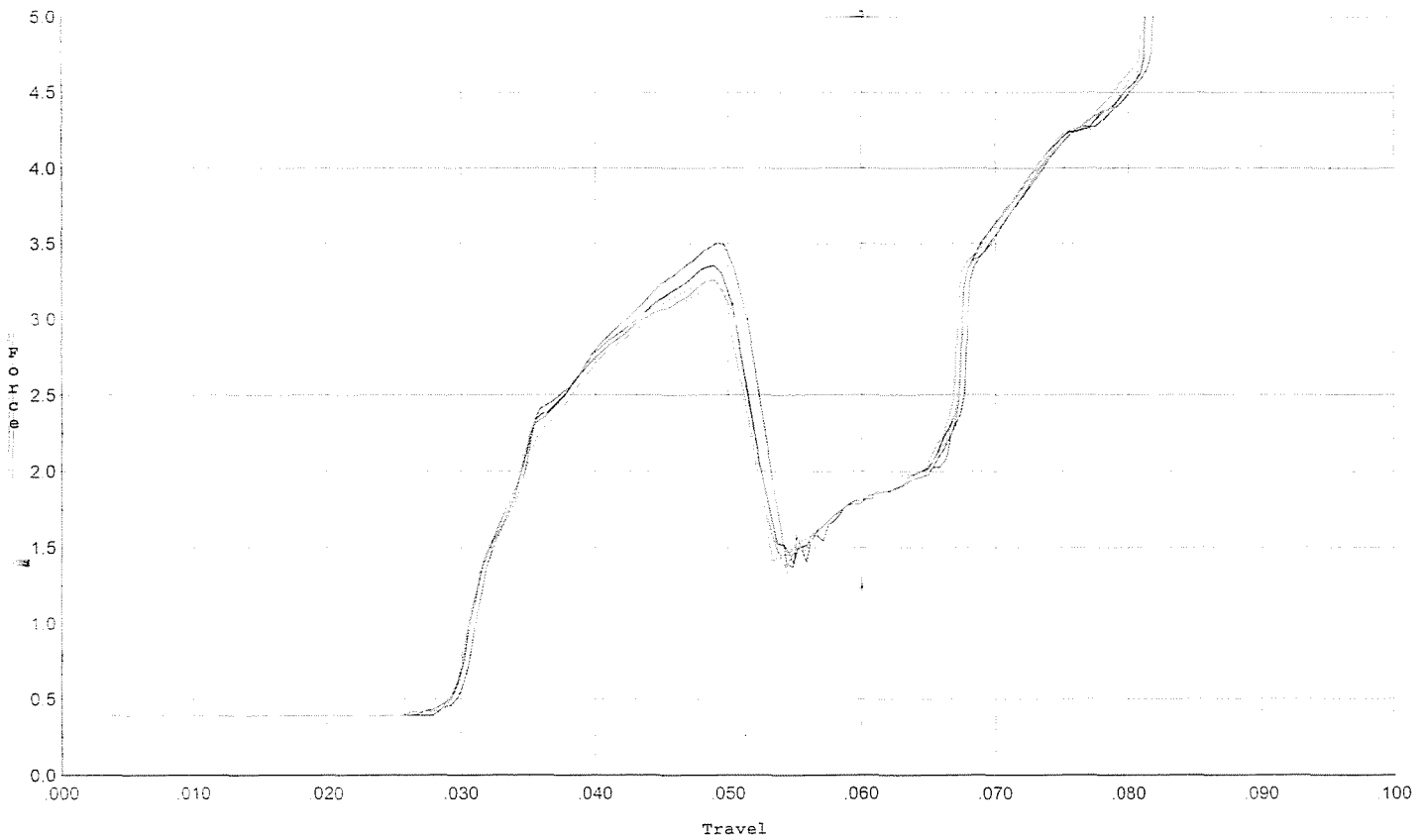
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.052	0.031	0.033	0.068		Set Trigger
2	3.403	0.052	0.031	0.034	0.069		Set Trigger
3	3.335	0.051	0.031	0.034	0.066		Set Trigger
4	3.341	0.051	0.031	0.034	0.068		Set Trigger
5	3.447	0.051	0.031	0.034	0.068		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



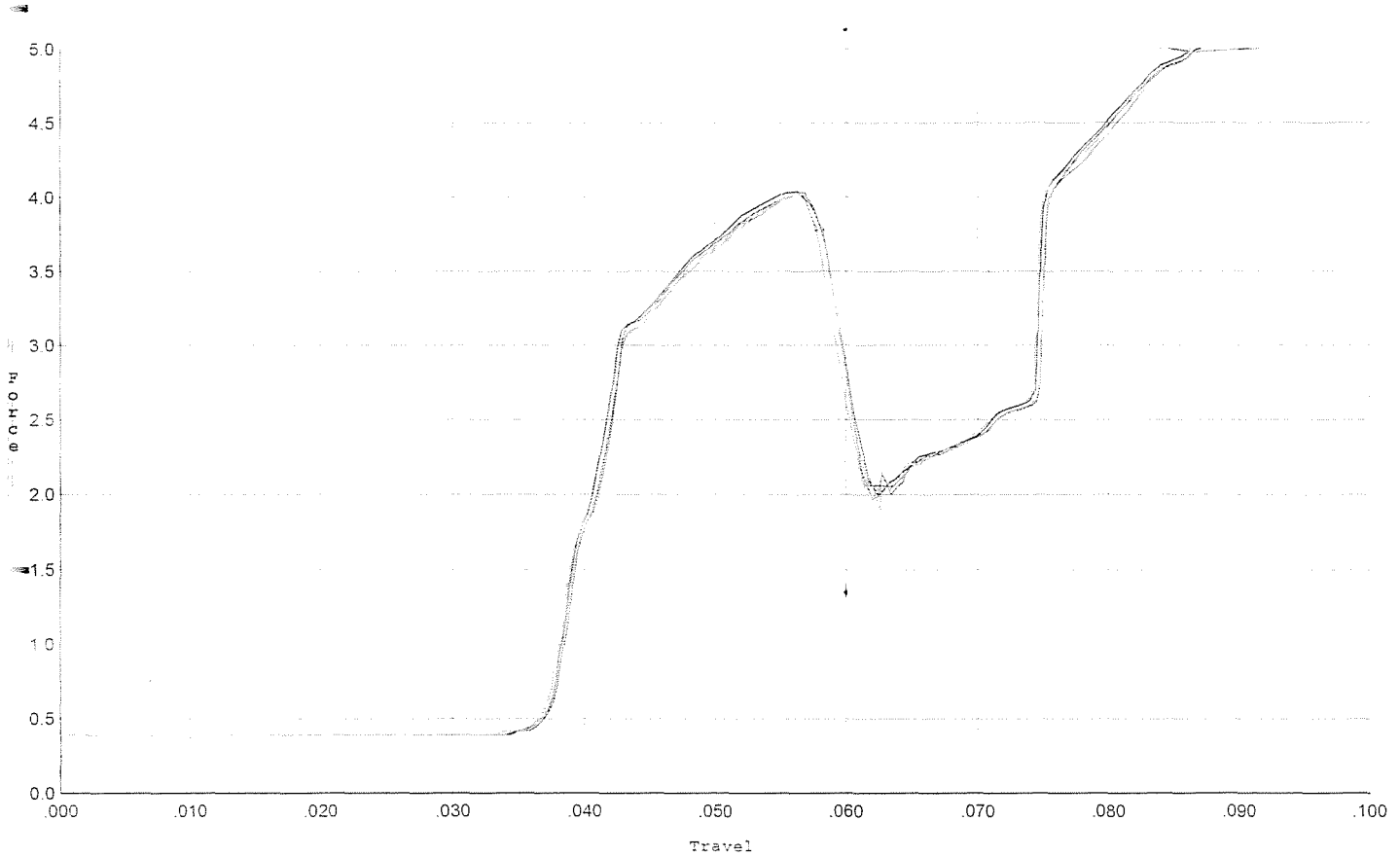
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.504	0.051	0.030	0.033	0.070		Set Trigger
2	3.355	0.050	0.030	0.033	0.066		Set Trigger
3	3.258	0.050	0.030	0.033	0.066		Set Trigger
4	3.206	0.050	0.030	0.033	0.065		Set Trigger
5	3.258	0.051	0.029	0.033	0.067		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



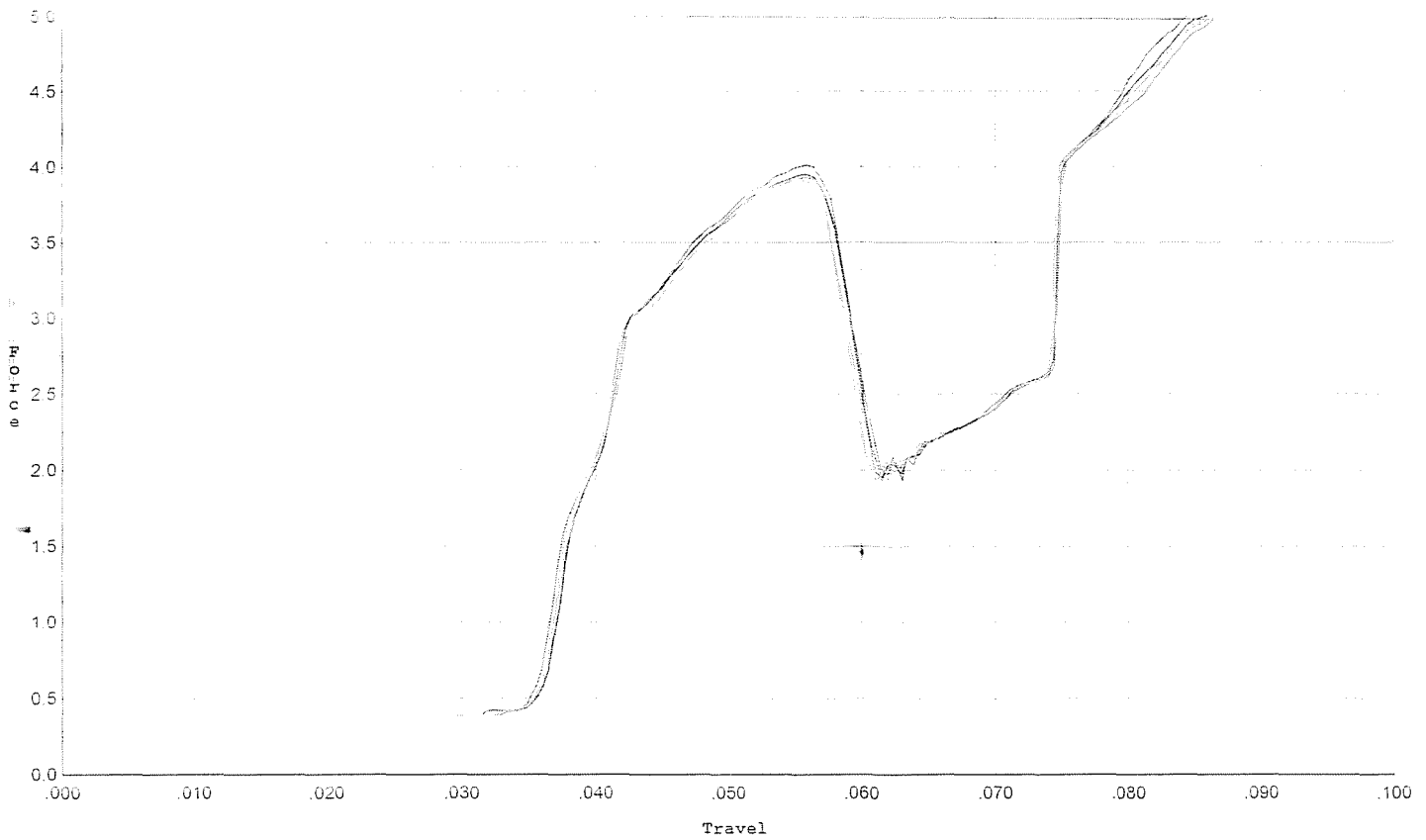
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.058	0.038	0.034	0.084		Set Trigger
2	4.039	0.058	0.037	0.034	0.083		Set Trigger
3	4.034	0.058	0.037	0.034	0.084		Set Trigger
4	4.022	0.058	0.037	0.034	0.083		Set Trigger
5	4.019	0.058	0.037	0.034	0.084		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



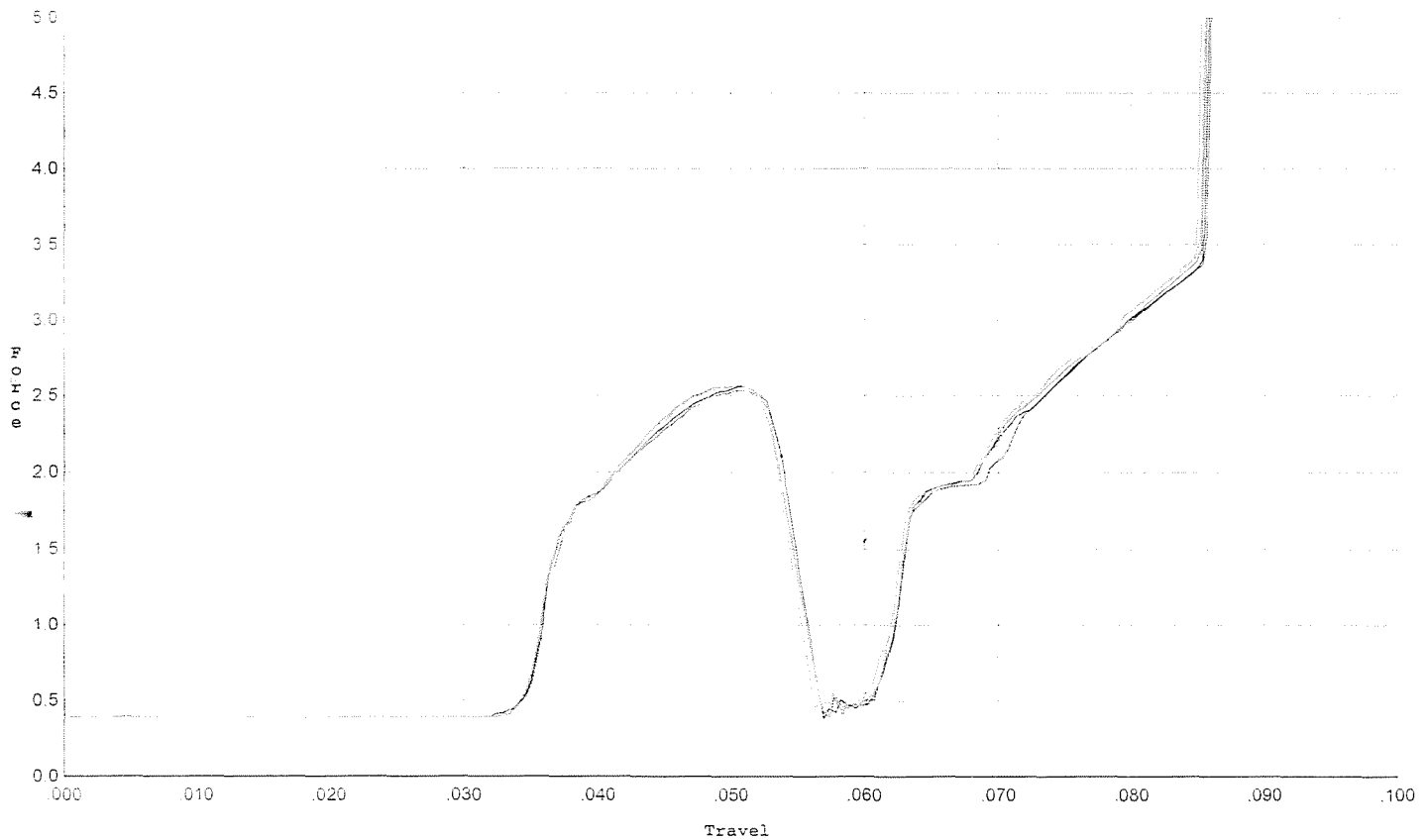
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.058	0.035	0.034	0.086		Set Trigger
2	3.948	0.058	0.036	0.034	0.085		Set Trigger
3	3.928	0.058	0.036	0.034	0.084		Set Trigger
4	3.920	0.058	0.036	0.034	0.084		Set Trigger
5	3.907	0.057	0.036	0.034	0.082		Set Trigger

A-3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



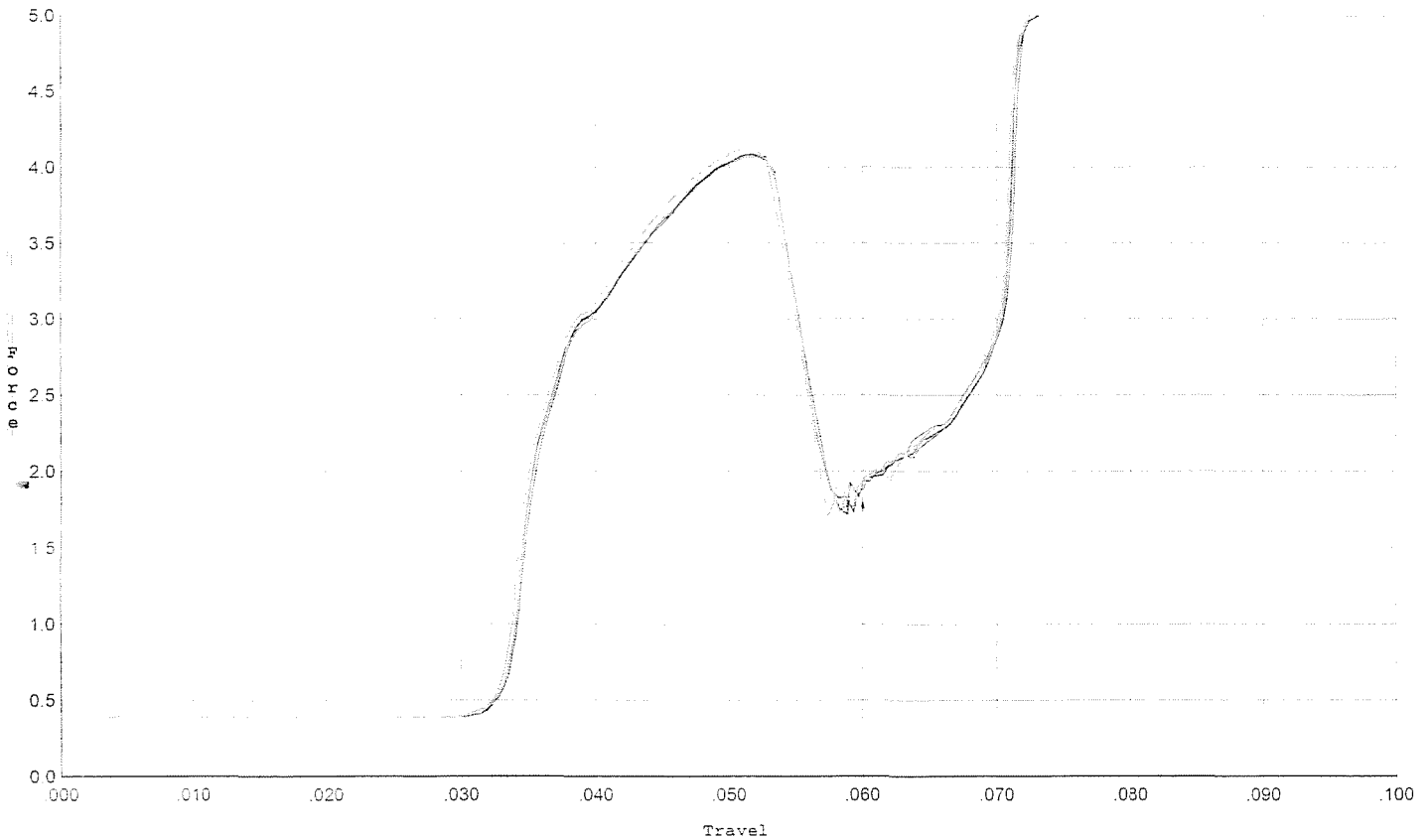
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.055	0.035	0.037	0.055		Set Trigger
2	2.560	0.054	0.035	0.036	0.054		Set Trigger
3	2.564	0.053	0.035	0.037	0.053		Set Trigger
4	2.529	0.055	0.035	0.037	0.054		Set Trigger
5	2.577	0.053	0.035	0.036	0.053		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.053	0.033	0.034	0.082		Set Trigger
2	4.081	0.054	0.033	0.034	0.082		Set Trigger
3	4.066	0.054	0.033	0.034	0.082		Set Trigger
4	4.090	0.053	0.033	0.034	0.083		Set Trigger
5	4.123	0.054	0.033	0.034	0.085		Set Trigger

A-4.08