

G6794576

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



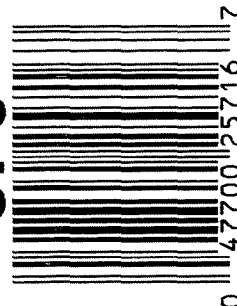
ORDER NO. **25716**

BARREL LENGTH **24"**

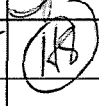
CAPACITY **6**

G6794576

UPC



GUN SERIAL # G 6794576

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SP
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SP
460	CHECK HEADSPACE		9-30-08	SP
470	DIS-ASSEMBLE ACTION		9-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-1-08	RSn
475	DRILL AND TAP SIGHT HOLES	JUL 1 2008	10-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/2/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/5/08	RT
520	GOFF BLAST BBL / REC		10-3-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-9-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-9-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-29-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

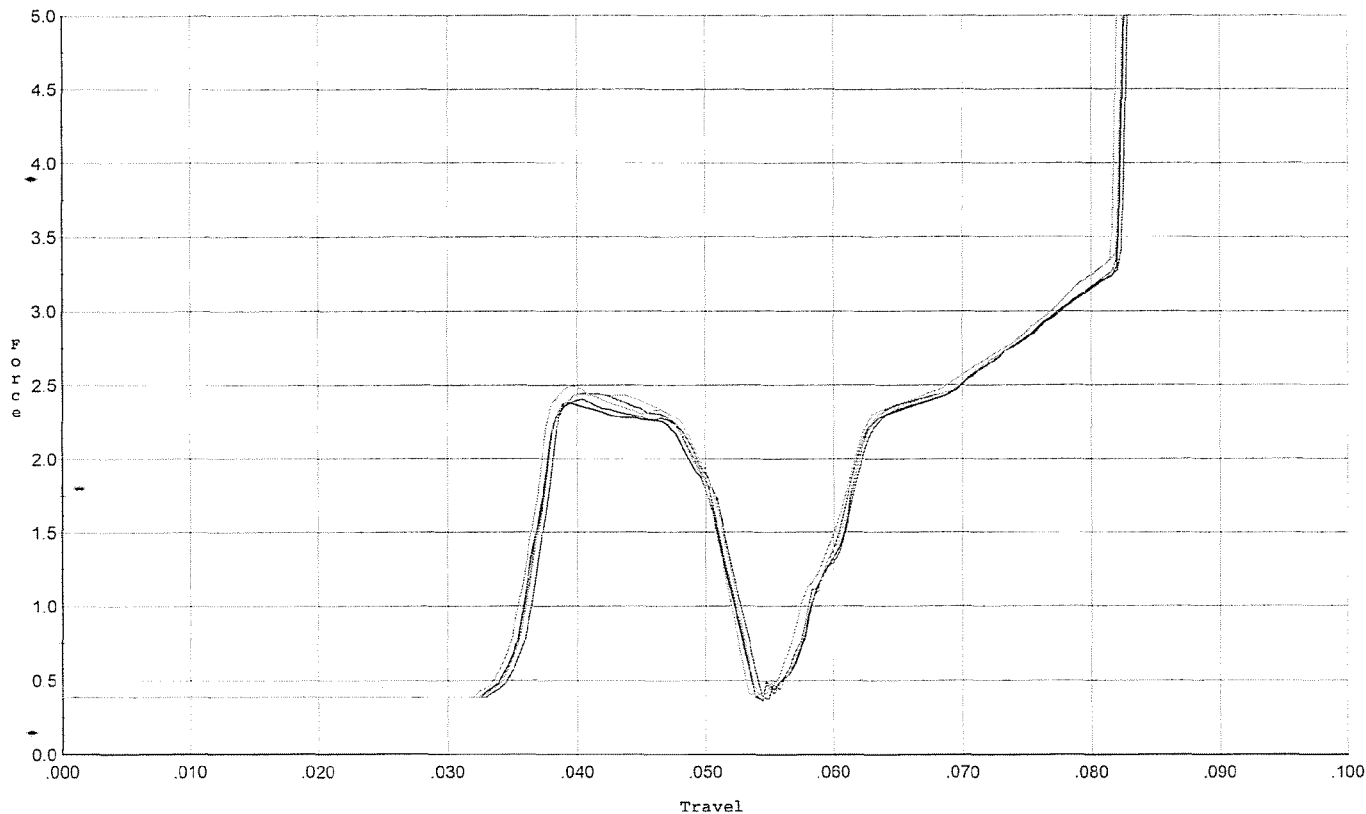
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11/7/08	DW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11/7/08	DW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	11/7/08	DW
	J) ASSEMBLE STOCK		10-29-08	FSW
	K) ASSEMBLE SWIVEL STUDS		11/7/08	DW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-30-08	FSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	
670	FINAL INSPECTION A) HEADSPACE		11/7/08	DW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.83</u> <u>2.84</u> <u>2.83</u> <u>2.85</u>	11-5-08	Fm
	C) FUNCTION		11/7/08	DW
690	PACK		11/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



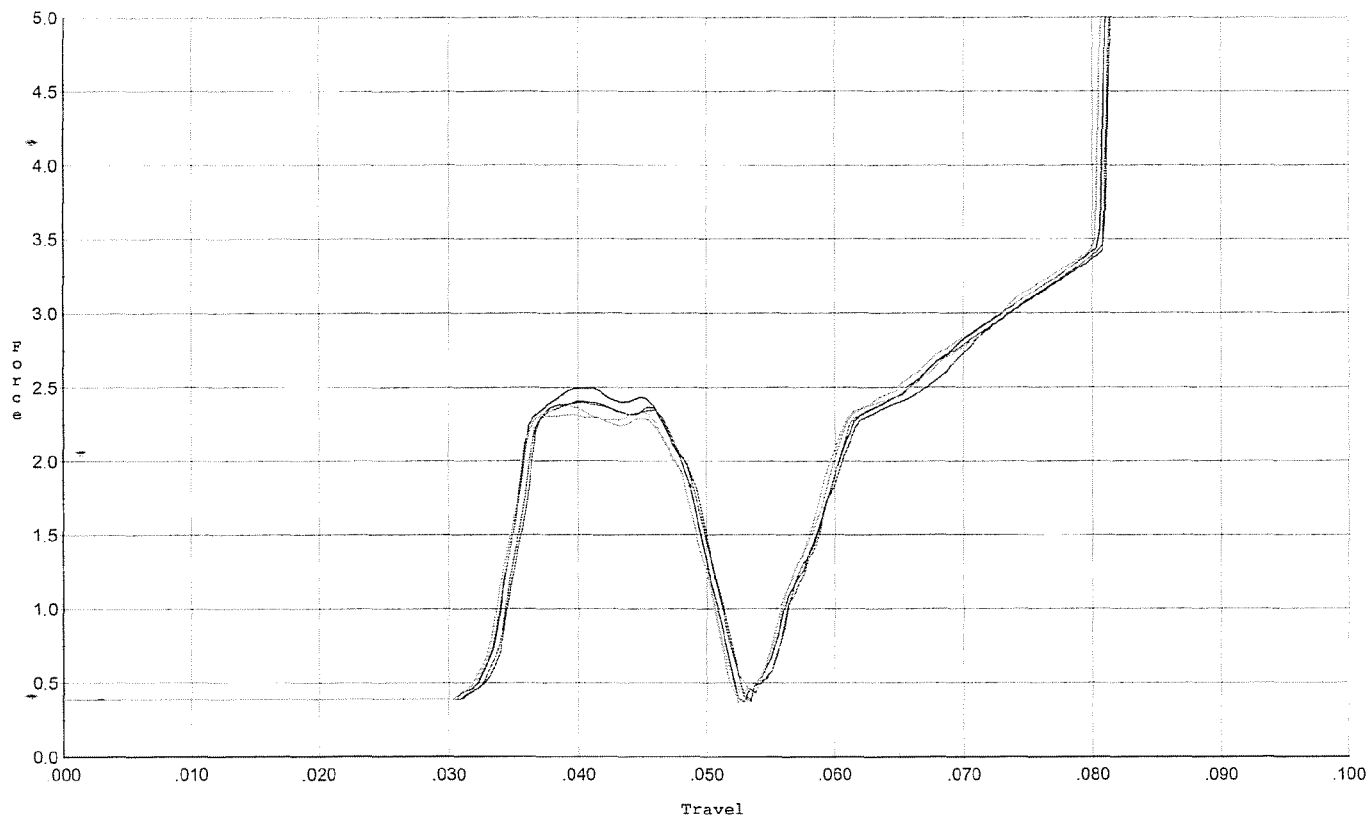
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.051	0.035	0.037	0.046		Set Trigger
2	2.380	0.050	0.034	0.037	0.046		Set Trigger
3	2.442	0.050	0.035	0.037	0.046		Set Trigger
4	2.440	0.051	0.035	0.037	0.048		Set Trigger
5	2.496	0.052	0.034	0.036	0.049		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



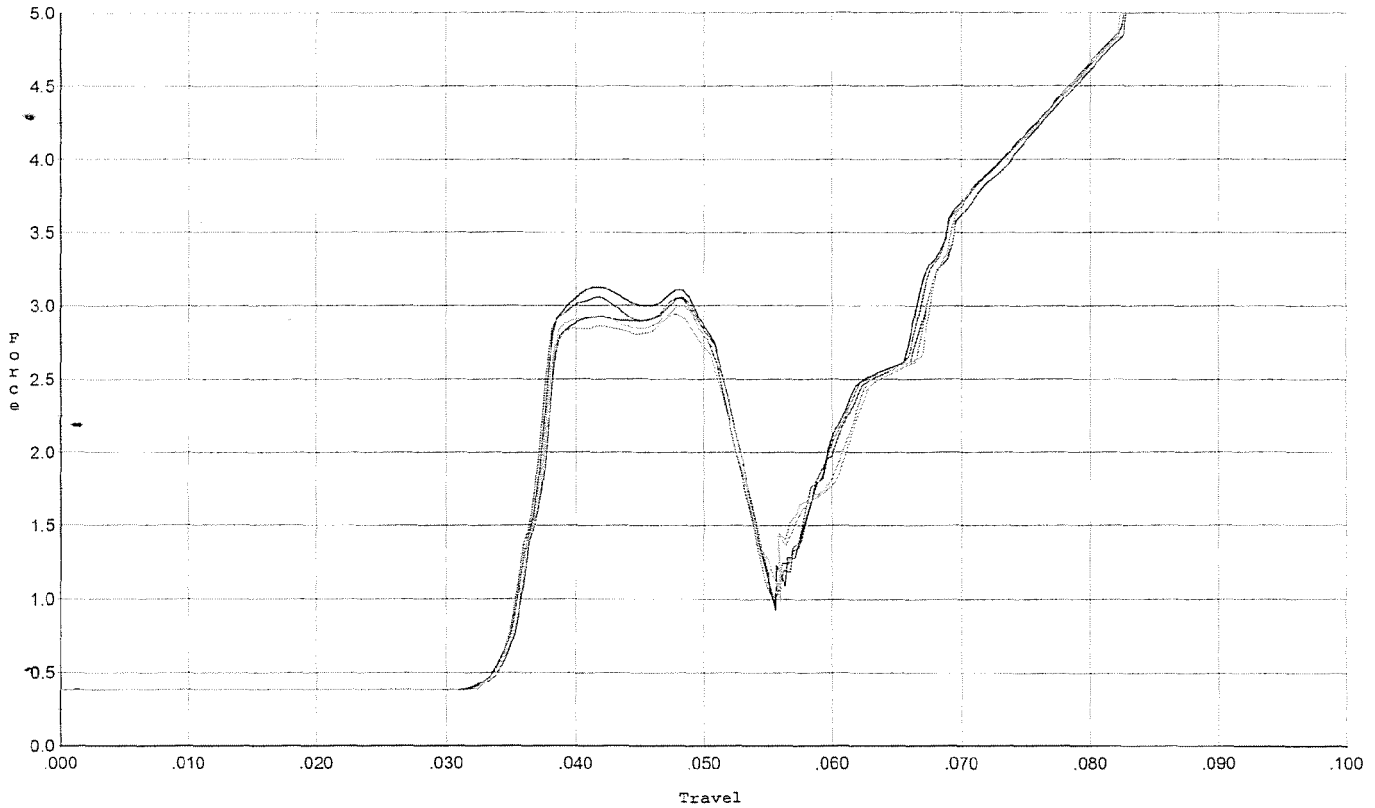
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.051	0.034	0.036	0.048		Set Trigger
2	2.498	0.049	0.033	0.036	0.047		Set Trigger
3	2.401	0.049	0.033	0.036	0.047		Set Trigger
4	2.331	0.050	0.032	0.036	0.048		Set Trigger
5	2.372	0.050	0.033	0.036	0.047		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



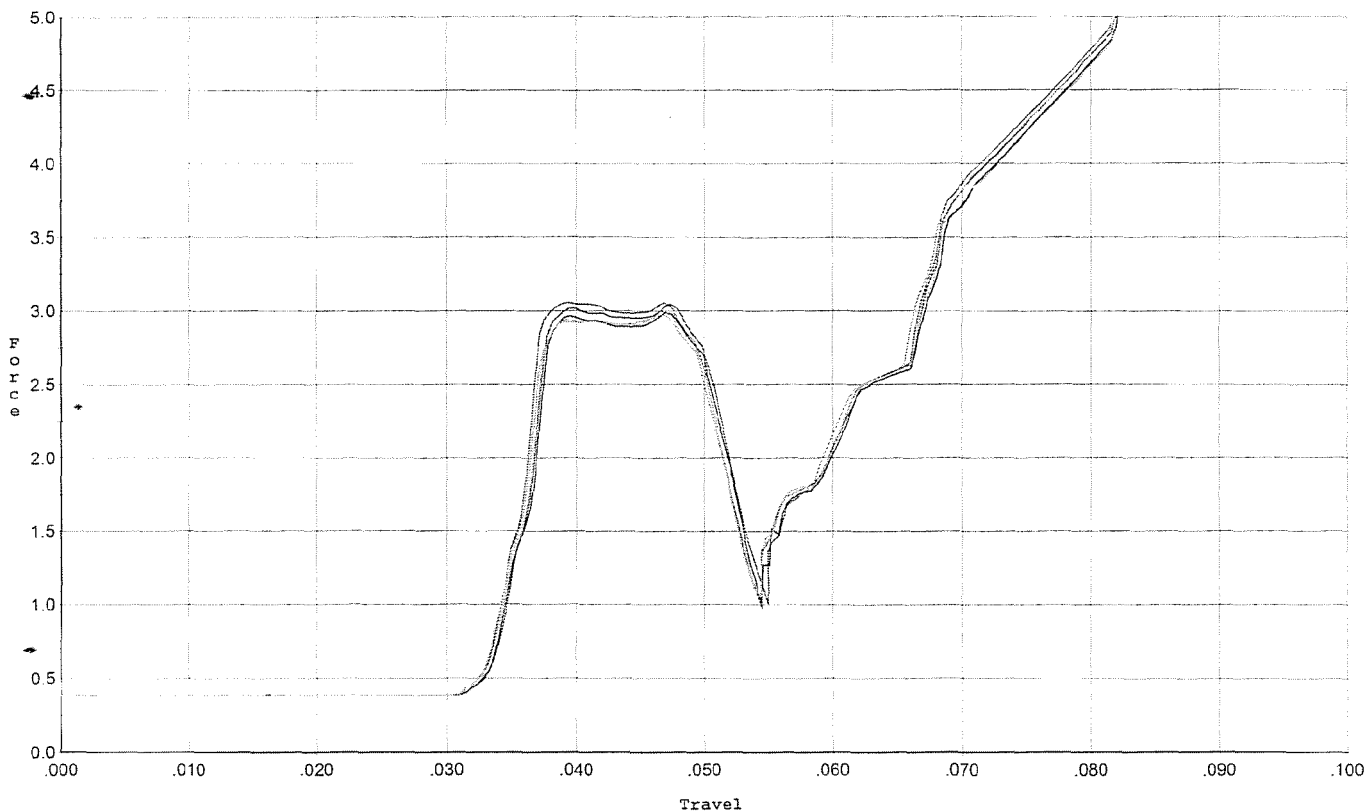
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.034	0.035	0.060		Set Trigger
2	3.128	0.053	0.034	0.035	0.063		Set Trigger
3	3.060	0.051	0.034	0.035	0.059		Set Trigger
4	3.001	0.053	0.034	0.035	0.060		Set Trigger
5	2.943	0.053	0.034	0.035	0.060		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



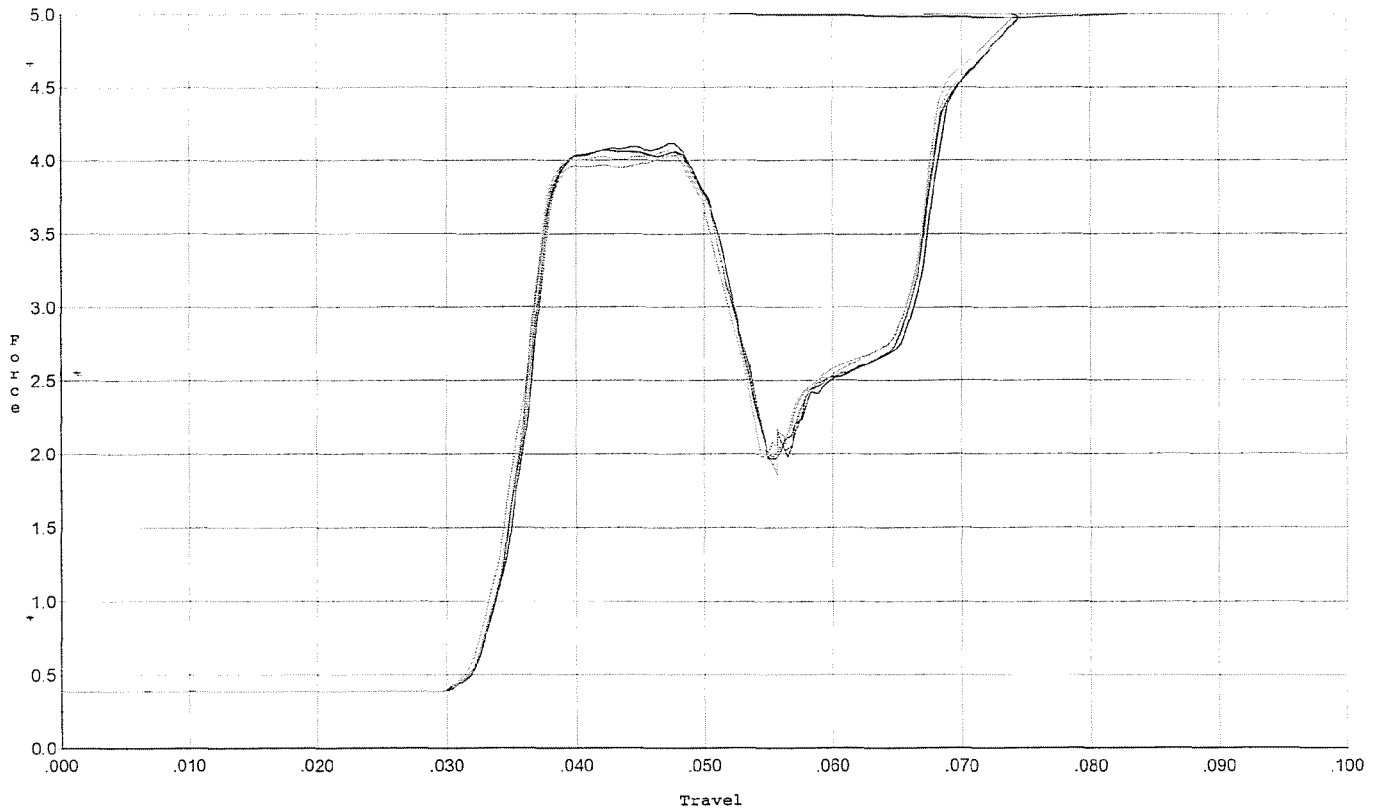
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.051	0.034	0.035	0.059		Set Trigger
2	2.991	0.052	0.034	0.035	0.060		Set Trigger
3	3.056	0.050	0.033	0.035	0.059		Set Trigger
4	2.999	0.050	0.033	0.035	0.057		Set Trigger
5	2.972	0.052	0.033	0.035	0.059		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



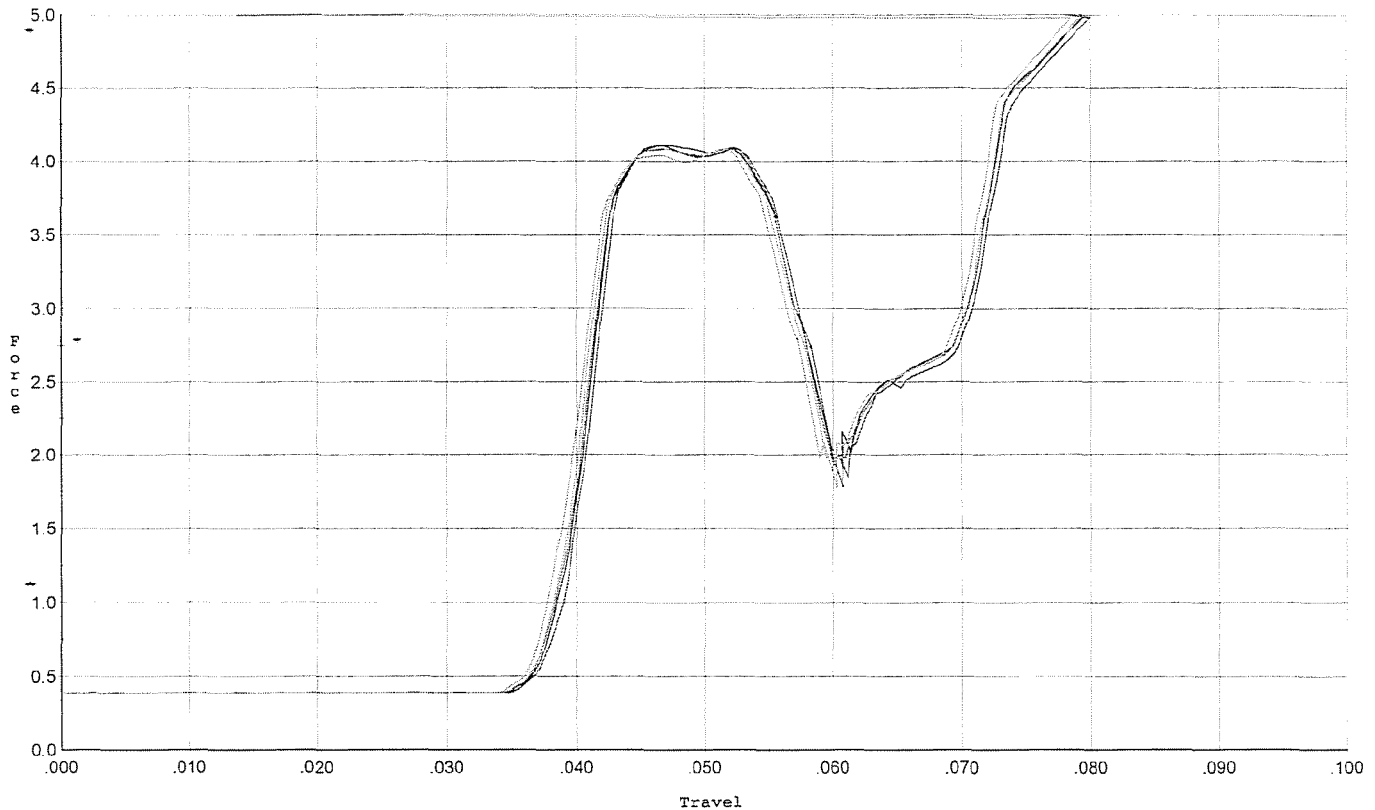
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.050	0.032	0.034	0.076		Set Trigger
2	4.073	0.054	0.032	0.033	0.082		Set Trigger
3	4.068	0.050	0.032	0.034	0.076		Set Trigger
4	4.070	0.053	0.032	0.033	0.082		Set Trigger
5	4.035	0.050	0.032	0.034	0.075		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



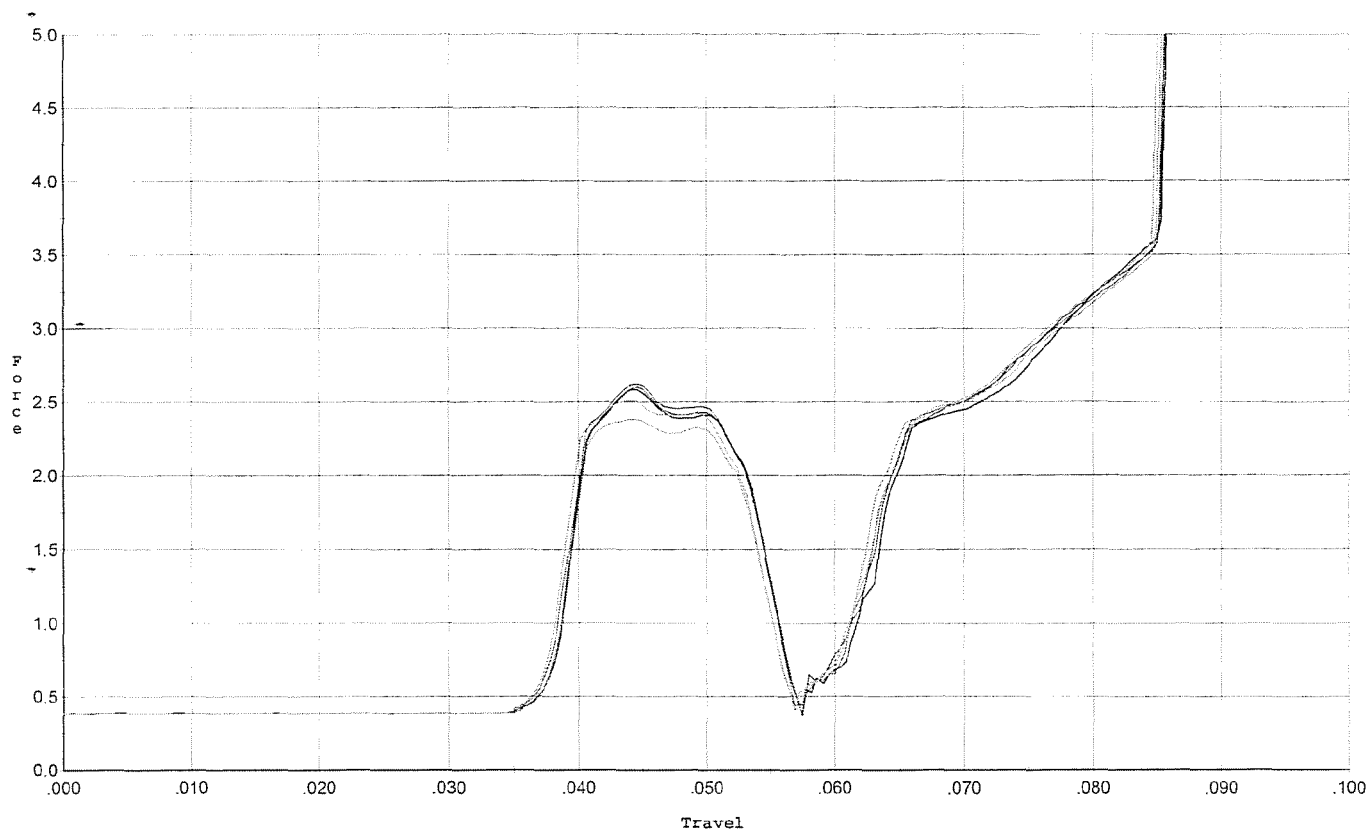
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.058	0.038	0.033	0.085		Set Trigger
2	4.110	0.055	0.037	0.035	0.079		Set Trigger
3	4.096	0.058	0.037	0.034	0.084		Set Trigger
4	4.091	0.058	0.037	0.033	0.085		Set Trigger
5	4.087	0.057	0.037	0.033	0.084		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



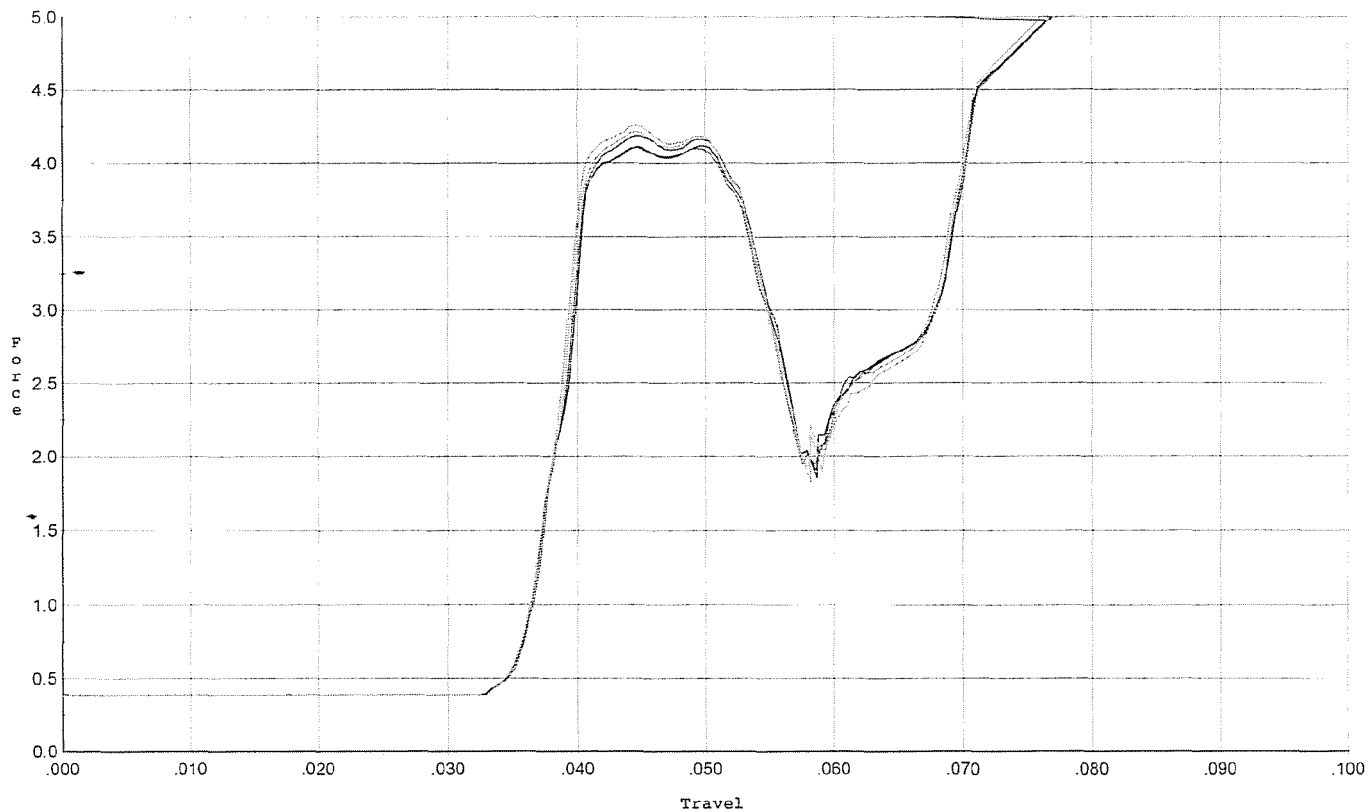
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.054	0.038	0.038	0.050		Set Trigger
2	2.585	0.054	0.038	0.038	0.050		Set Trigger
3	2.620	0.055	0.037	0.037	0.053		Set Trigger
4	2.509	0.053	0.037	0.037	0.050		Set Trigger
5	2.381	0.053	0.037	0.038	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.056	0.036	0.033	0.084		Set Trigger
2	4.118	0.056	0.035	0.033	0.083		Set Trigger
3	4.103	0.055	0.035	0.034	0.081		Set Trigger
4	4.213	0.055	0.035	0.034	0.083		Set Trigger
5	4.256	0.056	0.035	0.033	0.086		Set Trigger

Aug 4.17