

6679 4586

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

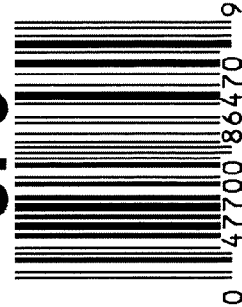
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794586

UPC



GUN SERIAL #

G 6794586

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION		10/17/08	RT
490	MAGNAFLUX BOLT		10/17/08	RT
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

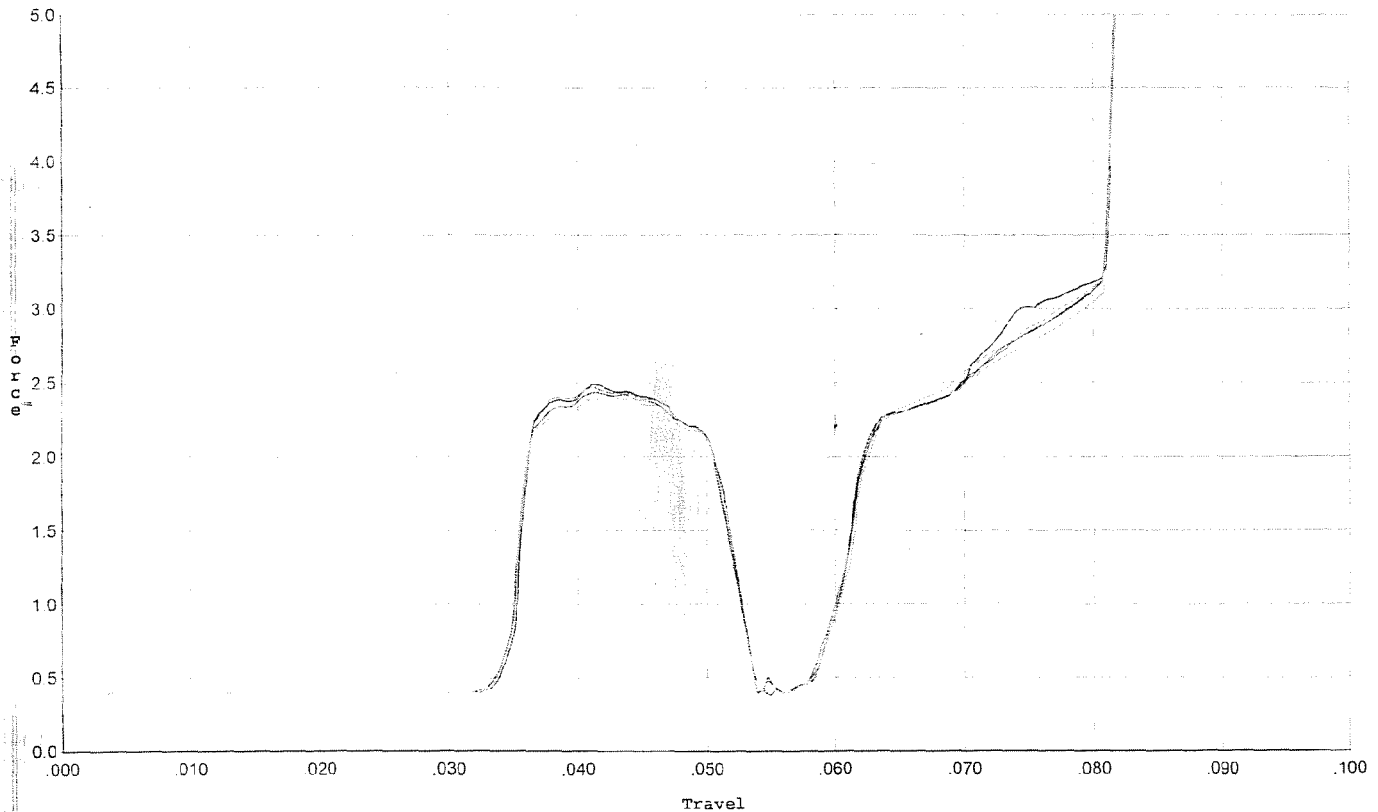
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-19-09	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>70</u> <u>70</u>	1-19-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	1-19-09	RJ
	J) ASSEMBLE STOCK		1-14-09	RJ
	K) ASSEMBLE SWIVEL STUDS		1-19-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	RJ
670	FINAL INSPECTION A) HEADSPACE		1-19-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.32</u> <u>2.33</u> <u>2.34</u> <u>2.36</u>	1-16-09	TL
	C) FUNCTION		1-19-09	RJ
690	PACK		1-21-09	RJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



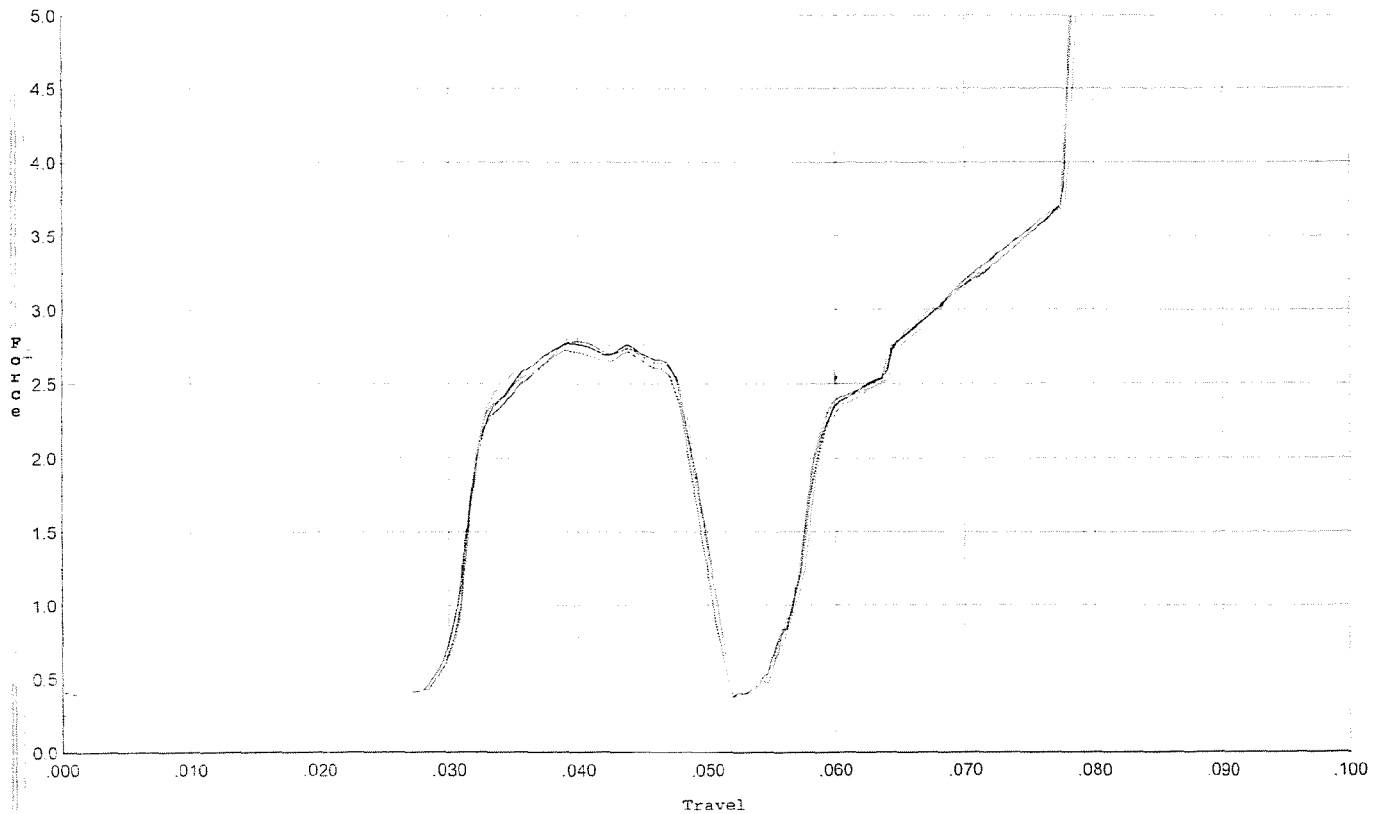
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.050	0.034	0.036	0.050		Set Trigger
2	2.490	0.051	0.034	0.035	0.051		Set Trigger
3	2.471	0.052	0.034	0.035	0.052		Set Trigger
4	2.414	0.051	0.034	0.035	0.051		Set Trigger
5	2.394	0.051	0.034	0.035	0.051		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



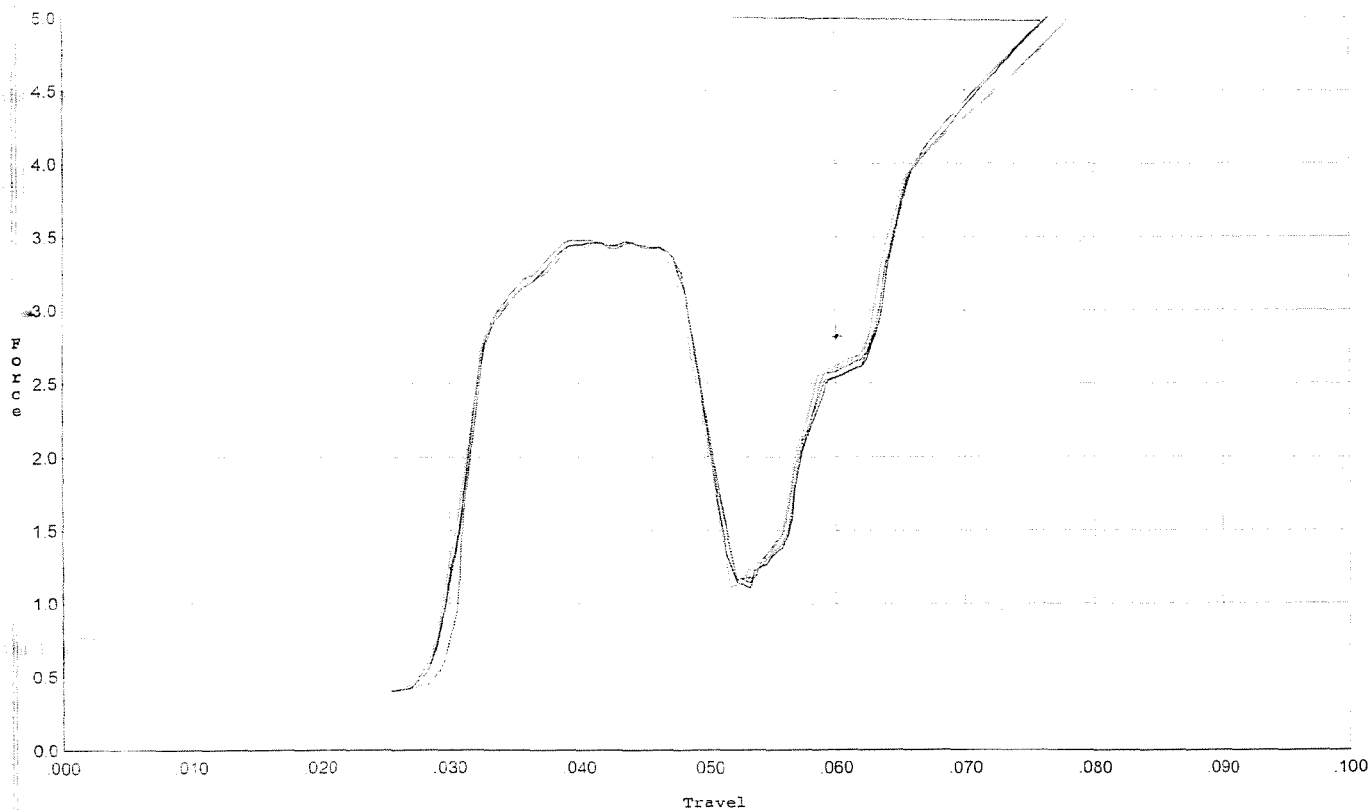
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.049	0.030	0.033	0.058		Set Trigger
2	2.769	0.050	0.029	0.033	0.059		Set Trigger
3	2.722	0.048	0.029	0.033	0.056		Set Trigger
4	2.693	0.050	0.029	0.033	0.058		Set Trigger
5	2.807	0.049	0.029	0.033	0.059		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



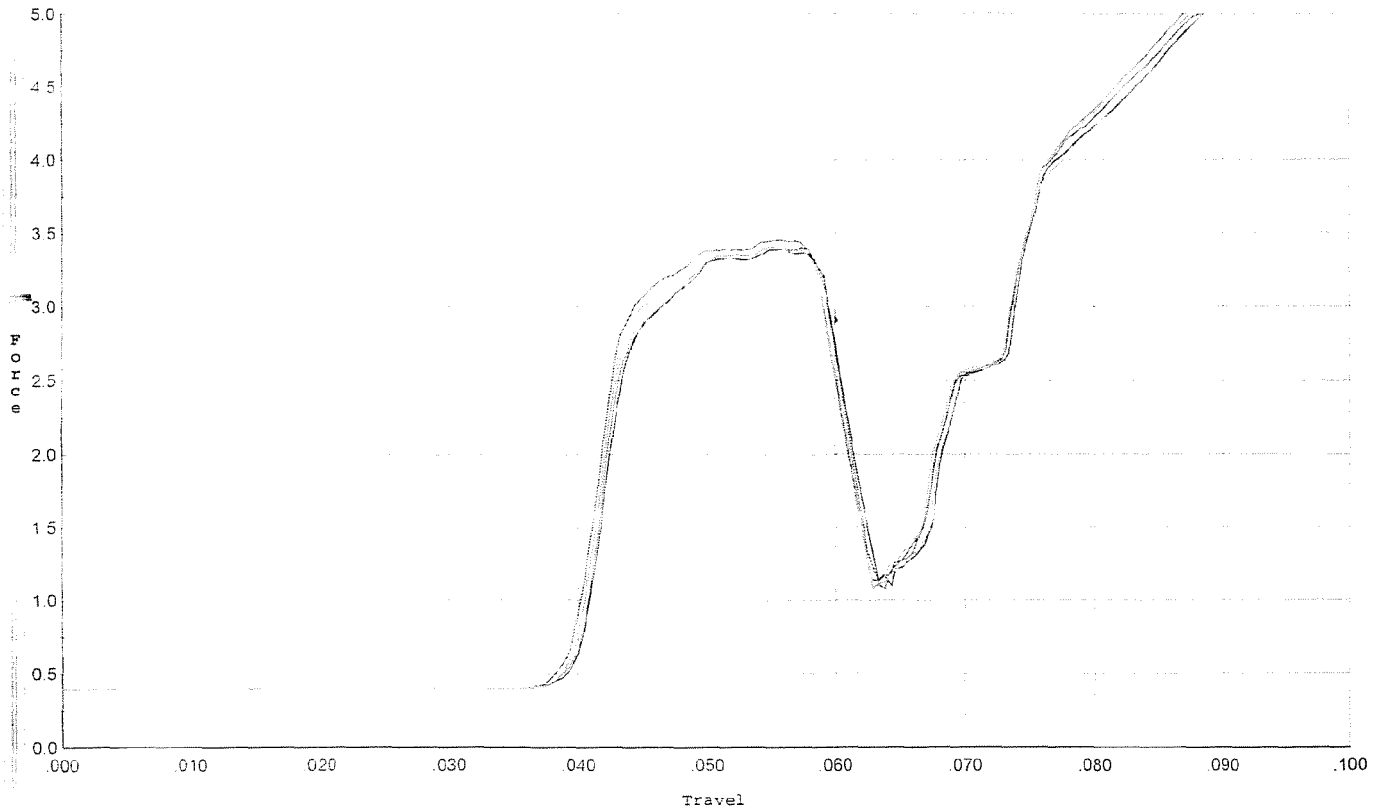
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.477	0.048	0.029	0.032	0.070		Set Trigger
2	3.468	0.048	0.029	0.032	0.071		Set Trigger
3	3.455	0.048	0.028	0.032	0.070		Set Trigger
4	3.436	0.049	0.028	0.032	0.072		Set Trigger
5	3.429	0.049	0.028	0.032	0.072		Set Trigger

A 3-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



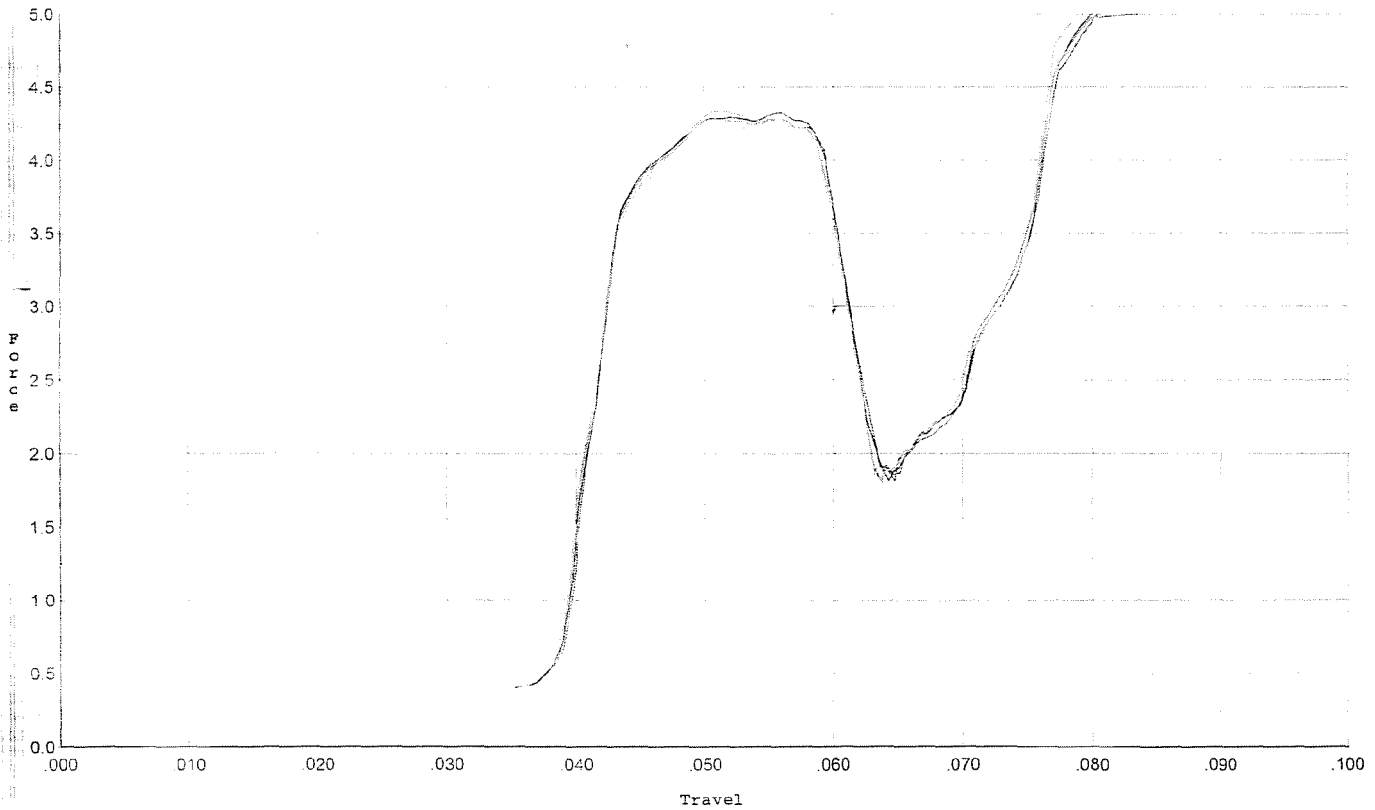
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.058	0.039	0.034	0.075		Set Trigger
2	3.390	0.059	0.040	0.034	0.074		Set Trigger
3	3.407	0.059	0.040	0.034	0.075		Set Trigger
4	3.403	0.061	0.039	0.034	0.077		Set Trigger
5	3.405	0.060	0.040	0.034	0.076		Set Trigger

A.S. 41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



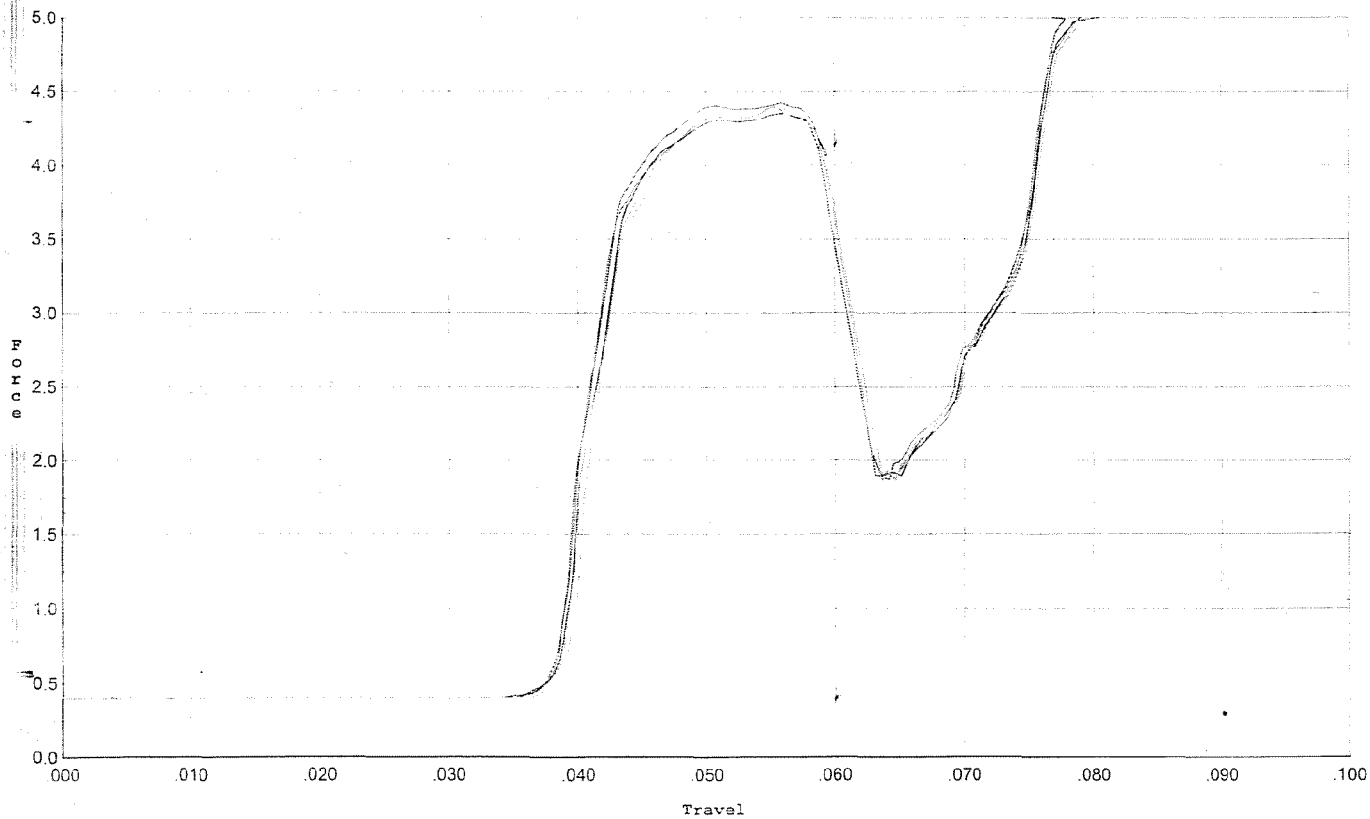
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.337	0.059	0.039	0.033	0.095		Set Trigger
2	4.326	0.059	0.039	0.033	0.096		Set Trigger
3	4.291	0.060	0.039	0.032	0.096		Set Trigger
4	4.288	0.060	0.039	0.032	0.096		Set Trigger
5	4.274	0.060	0.039	0.032	0.096		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



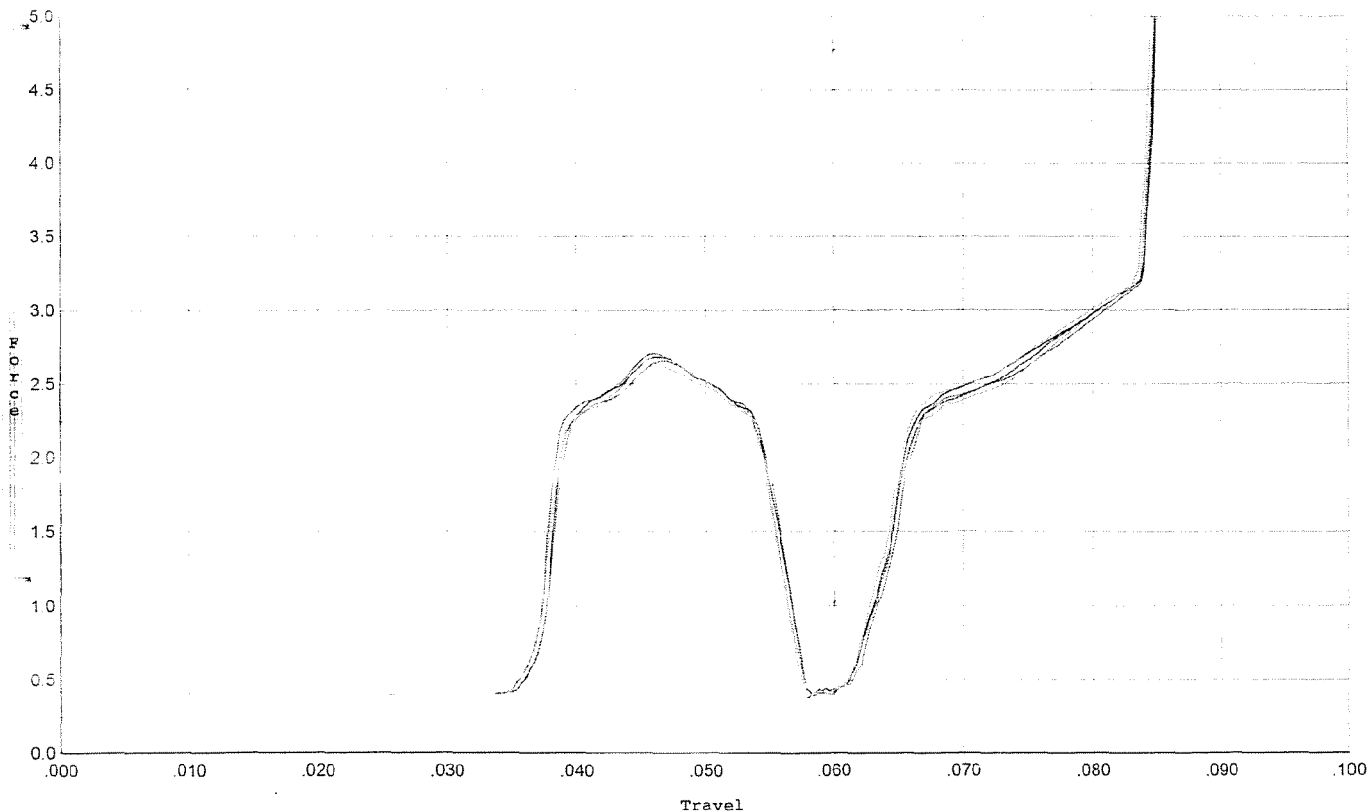
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.424	0.060	0.038	0.032	0.099		Set Trigger
2	4.350	0.059	0.039	0.032	0.097		Set Trigger
3	4.395	0.059	0.038	0.032	0.096		Set Trigger
4	4.362	0.059	0.039	0.032	0.095		Set Trigger
5	4.385	0.060	0.039	0.032	0.097		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



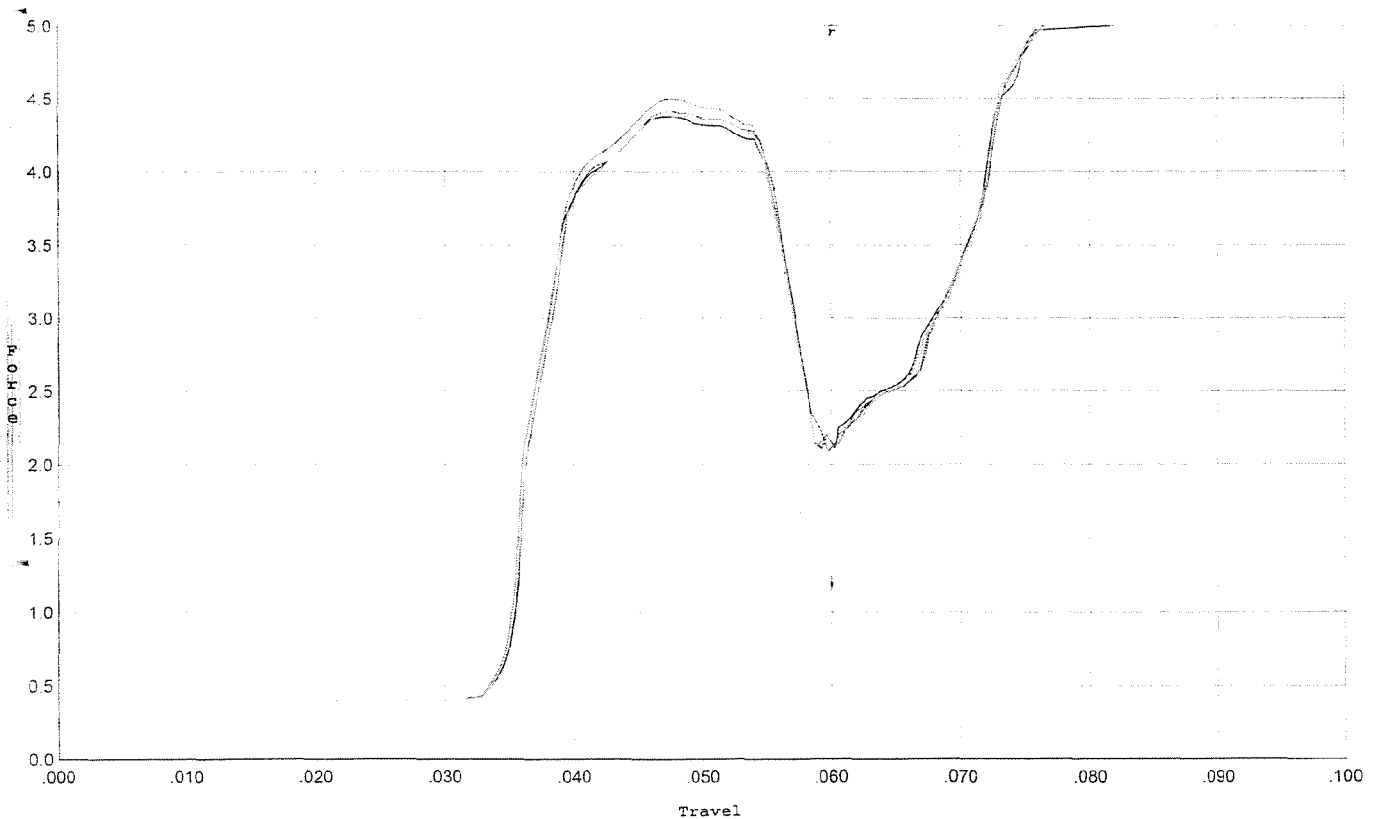
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.054	0.036	0.036	0.057		Set Trigger
2	2.686	0.056	0.037	0.036	0.058		Set Trigger
3	2.655	0.055	0.036	0.036	0.057		Set Trigger
4	2.678	0.054	0.036	0.036	0.057		Set Trigger
5	2.623	0.054	0.036	0.036	0.056		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.413	0.056	0.034	0.032	0.095		Set Trigger
2	4.375	0.056	0.034	0.032	0.096		Set Trigger
3	4.499	0.056	0.034	0.032	0.098		Set Trigger
4	4.385	0.056	0.034	0.032	0.097		Set Trigger
5	4.418	0.056	0.034	0.032	0.097		Set Trigger

A- 4.41