

G-6794589

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



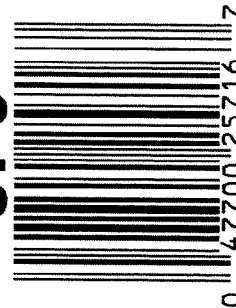
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794589

UPC



GUN SERIAL # G6794589

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	SPN
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/29/08	SP
490	MAGNAFLUX BOLT		10/27/08	MR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		11-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-10-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

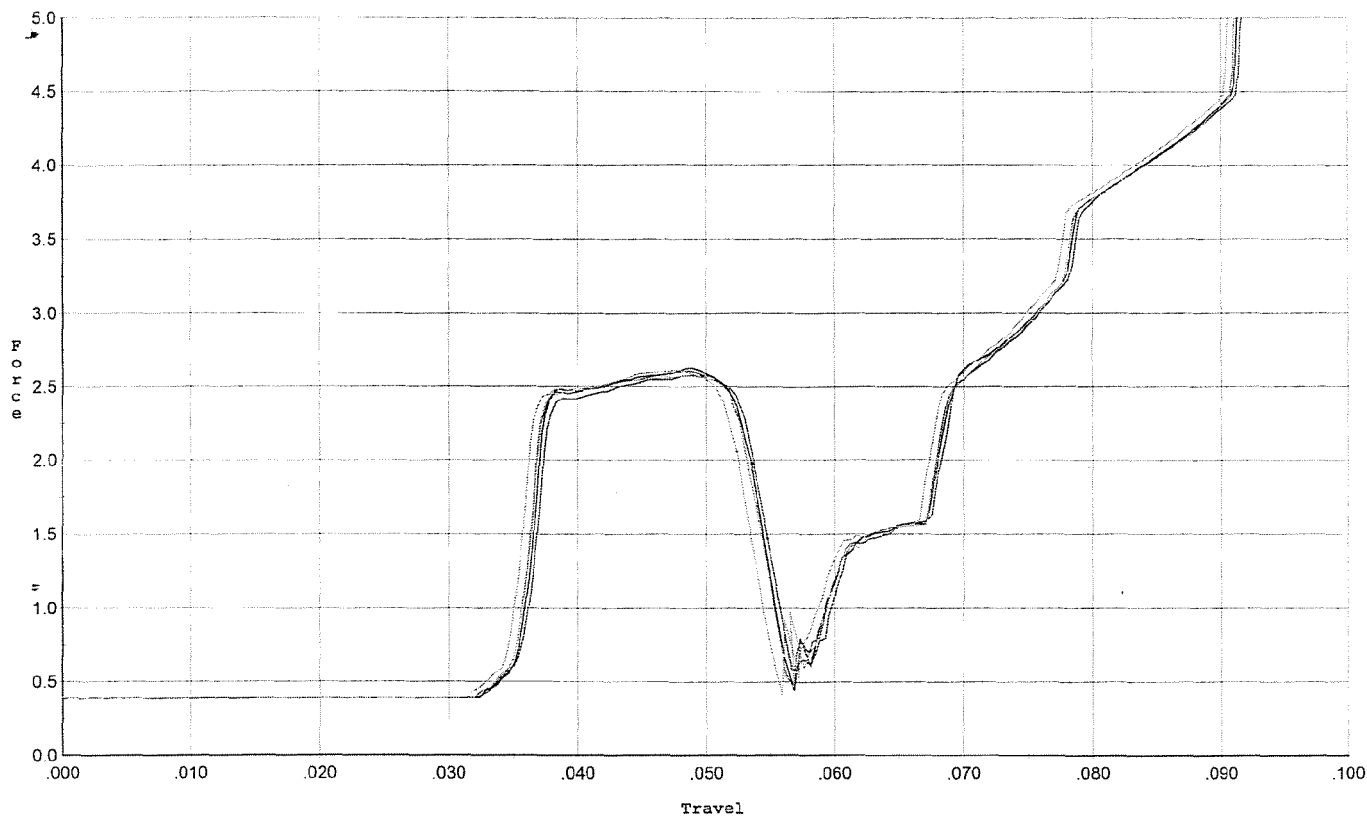
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	11-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	11-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	11-17-08	TL
	J) ASSEMBLE STOCK		11-10-08	SPD.
	K) ASSEMBLE SWIVEL STUDS		11-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-11-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	JP
670	FINAL INSPECTION A) HEADSPACE		11-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.39</u> <u>2.34</u> <u>2.32</u> <u>2.33</u>	11-11-08	TL
	C) FUNCTION		11-17-08	TL
690	PACK		12-1-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



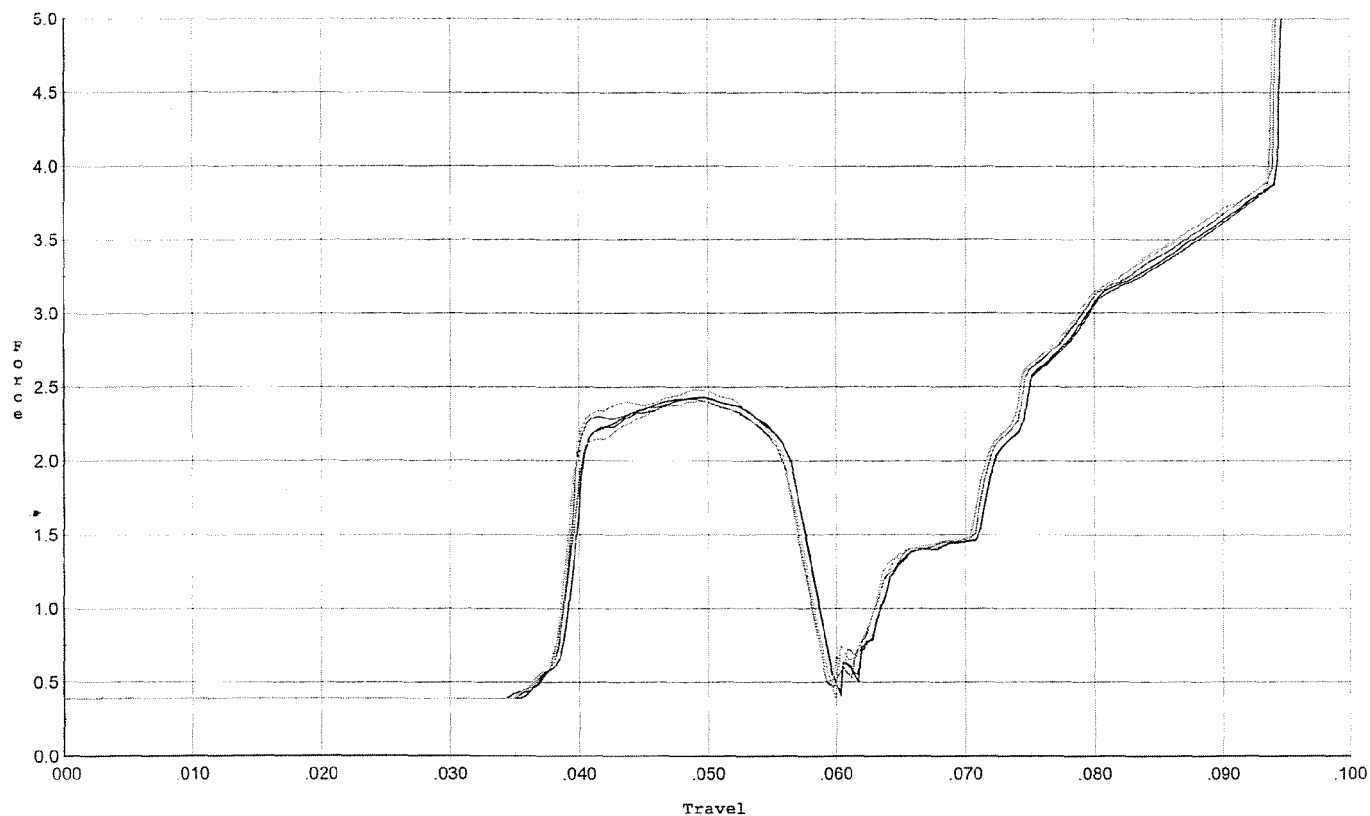
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.055	0.035	0.041	0.058		Set Trigger
2	2.628	0.053	0.035	0.041	0.058		Set Trigger
3	2.609	0.054	0.035	0.041	0.058		Set Trigger
4	2.574	0.054	0.035	0.041	0.058		Set Trigger
5	2.615	0.052	0.034	0.041	0.057		Set Trigger

Aug 260

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



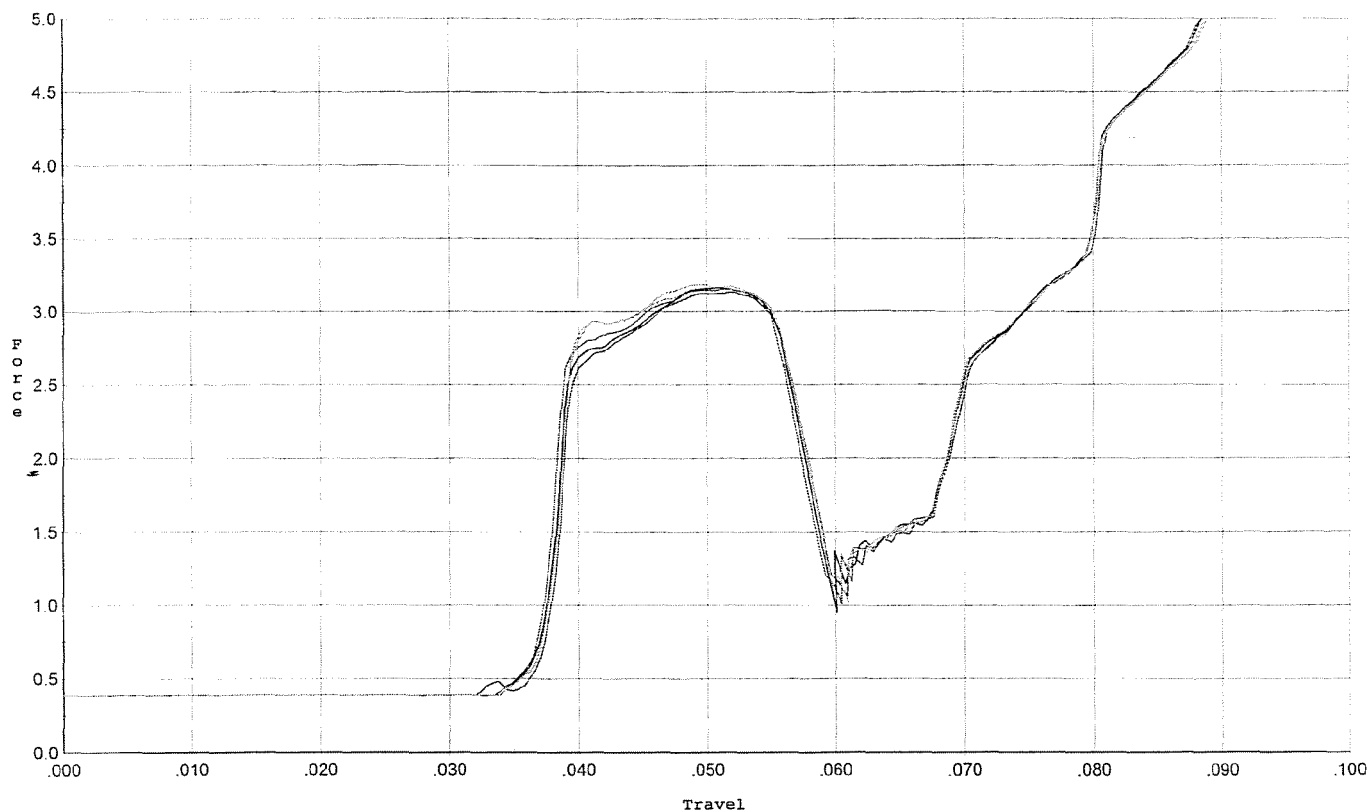
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.058	0.038	0.041	0.058		Set Trigger
2	2.426	0.056	0.038	0.042	0.055		Set Trigger
3	2.418	0.058	0.038	0.041	0.057		Set Trigger
4	2.483	0.057	0.038	0.041	0.058		Set Trigger
5	2.401	0.056	0.038	0.042	0.055		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



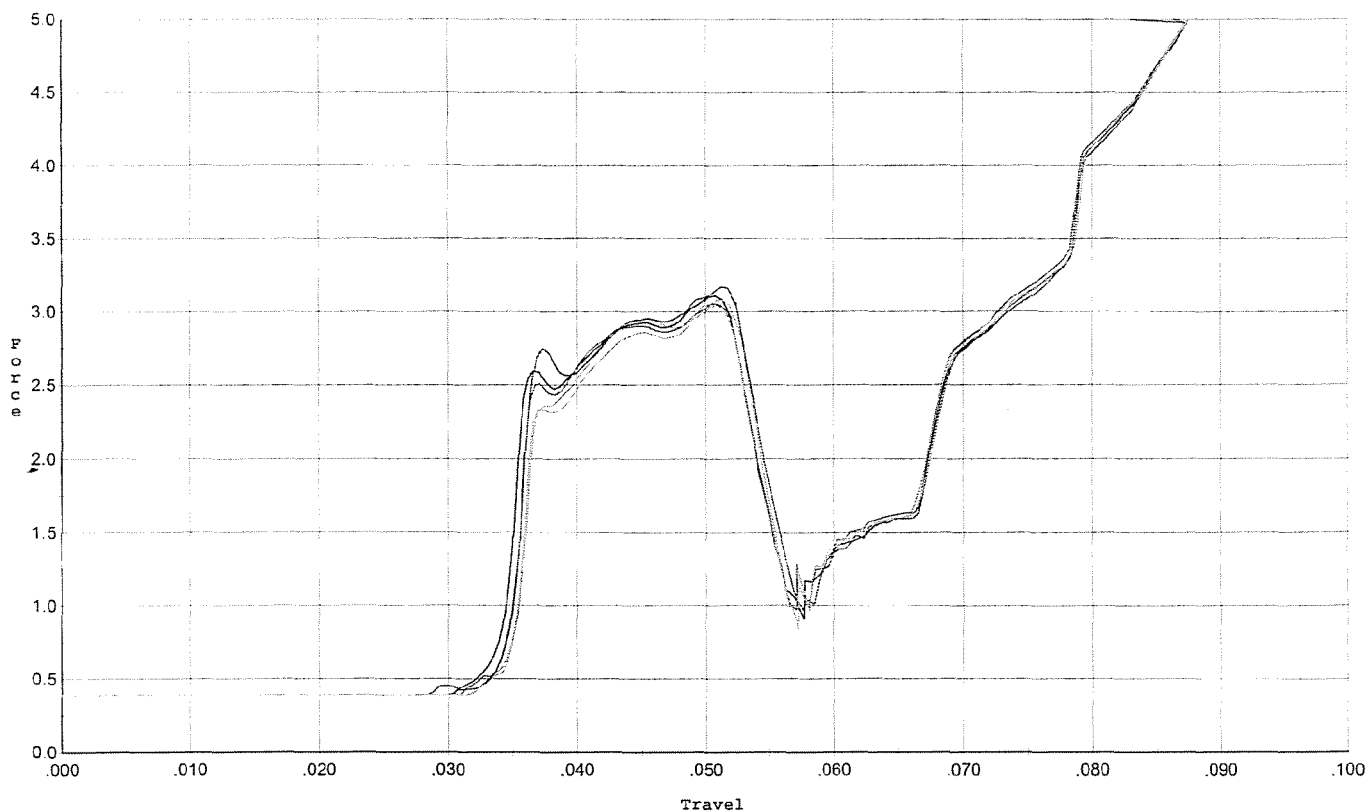
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.057	0.037	0.039	0.070		Set Trigger
2	3.161	0.057	0.037	0.039	0.071		Set Trigger
3	3.153	0.056	0.036	0.039	0.070		Set Trigger
4	3.166	0.058	0.037	0.039	0.073		Set Trigger
5	3.186	0.058	0.037	0.039	0.074		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



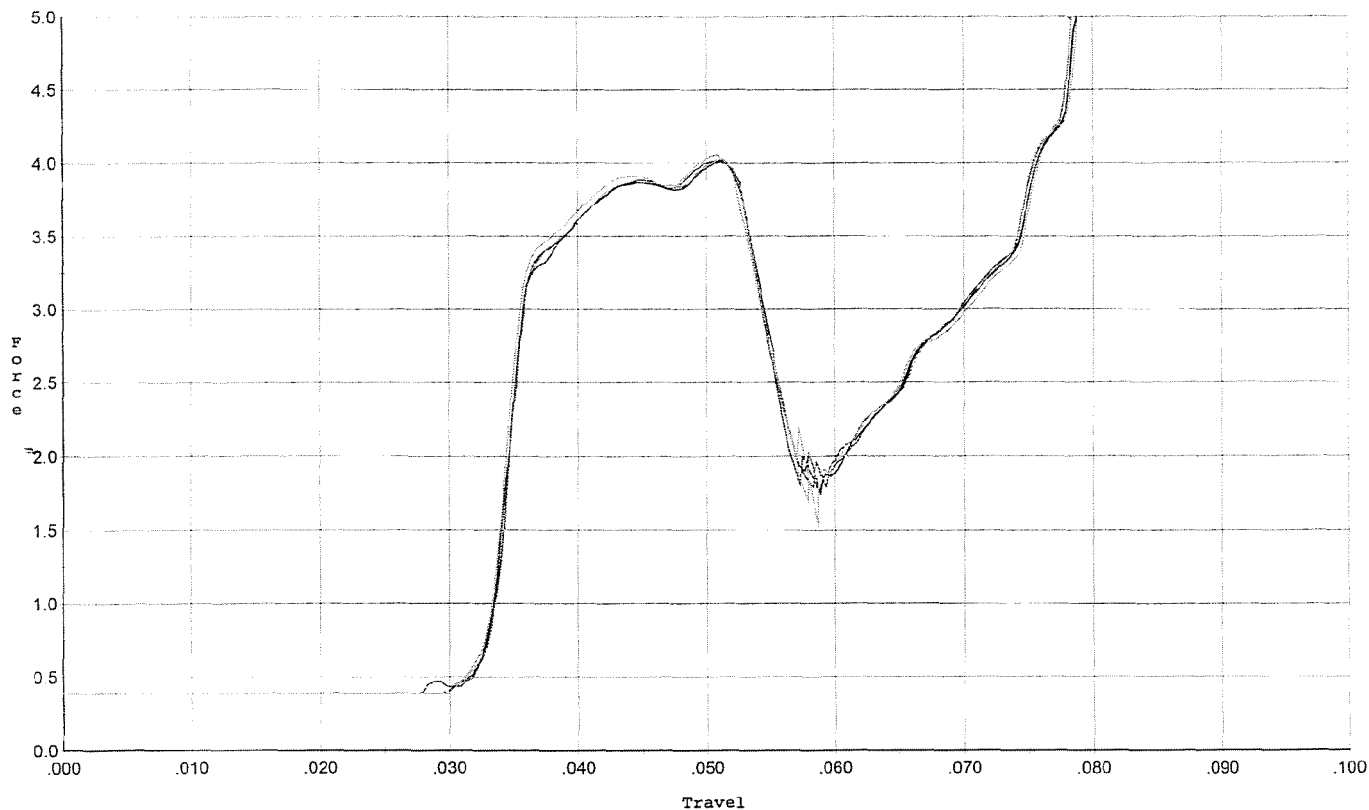
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.052	0.034	0.040	0.065		Set Trigger
2	3.107	0.052	0.033	0.041	0.064		Set Trigger
3	3.054	0.052	0.034	0.040	0.062		Set Trigger
4	3.044	0.052	0.035	0.041	0.061		Set Trigger
5	3.080	0.053	0.035	0.041	0.063		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



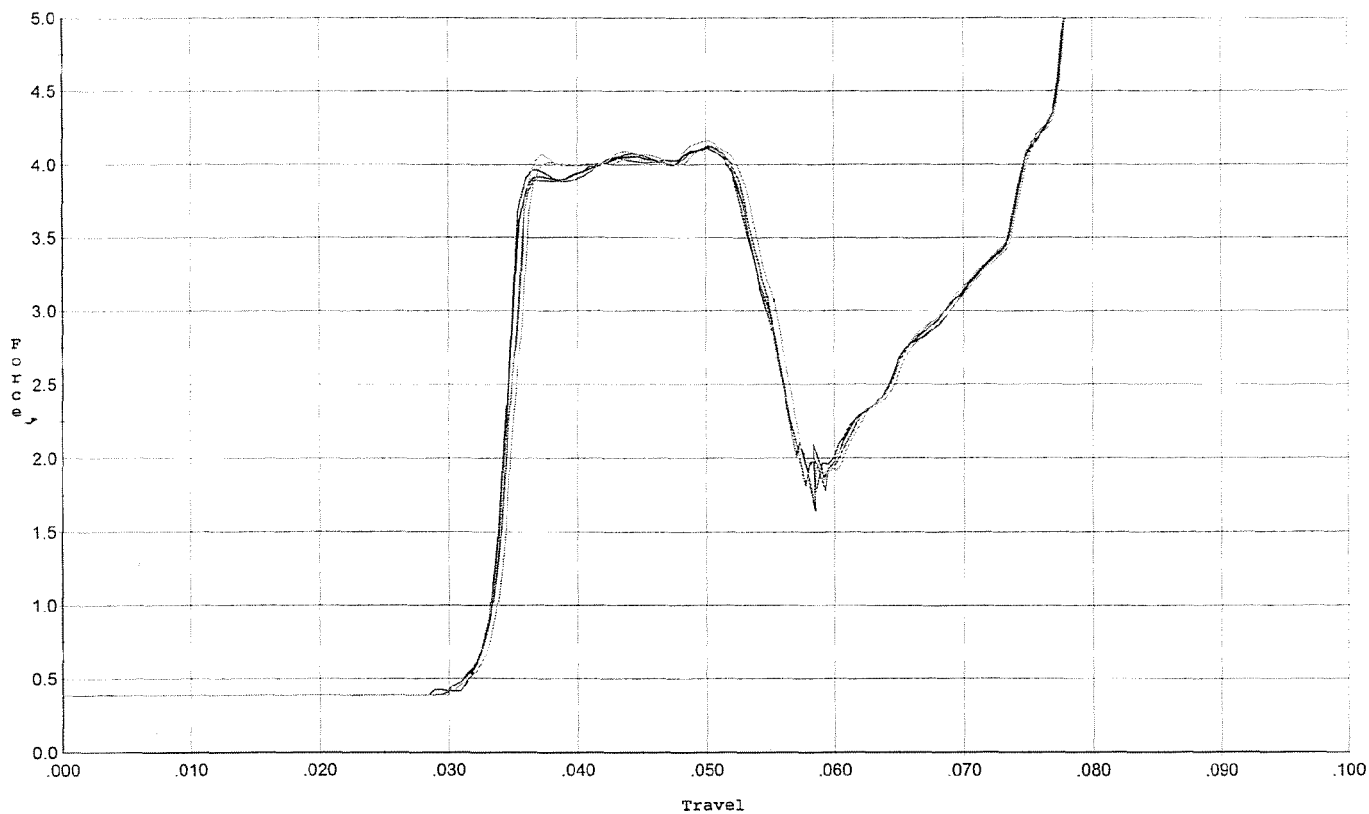
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.053	0.032	0.035	0.085		Set Trigger
2	4.024	0.053	0.032	0.035	0.084		Set Trigger
3	4.024	0.053	0.032	0.035	0.085		Set Trigger
4	4.031	0.053	0.033	0.035	0.084		Set Trigger
5	4.055	0.053	0.032	0.035	0.086		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



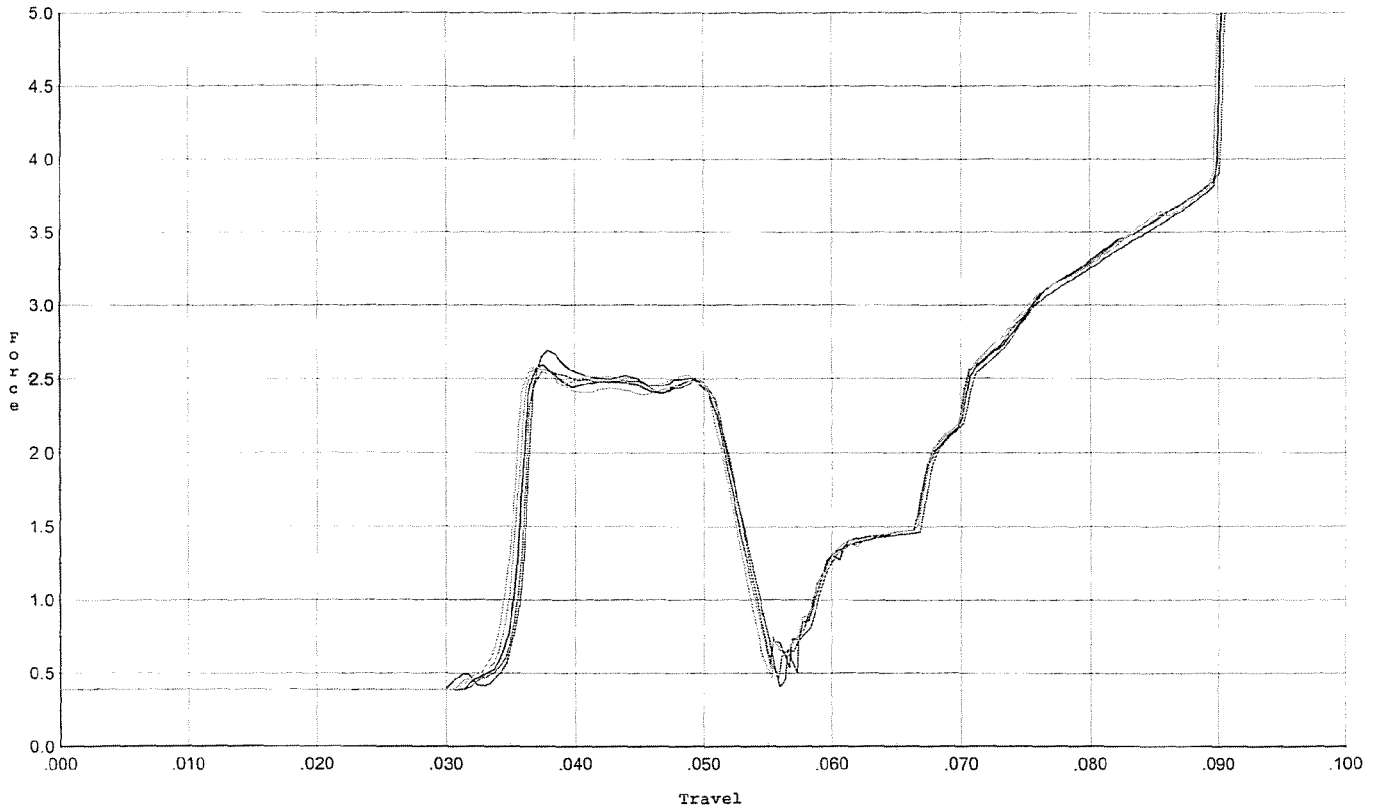
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.055	0.032	0.034	0.095		Set Trigger
2	4.114	0.055	0.032	0.034	0.095		Set Trigger
3	4.127	0.055	0.032	0.034	0.094		Set Trigger
4	4.162	0.055	0.032	0.034	0.095		Set Trigger
5	4.114	0.055	0.033	0.035	0.095		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs, +/- .50 lbs. for final test



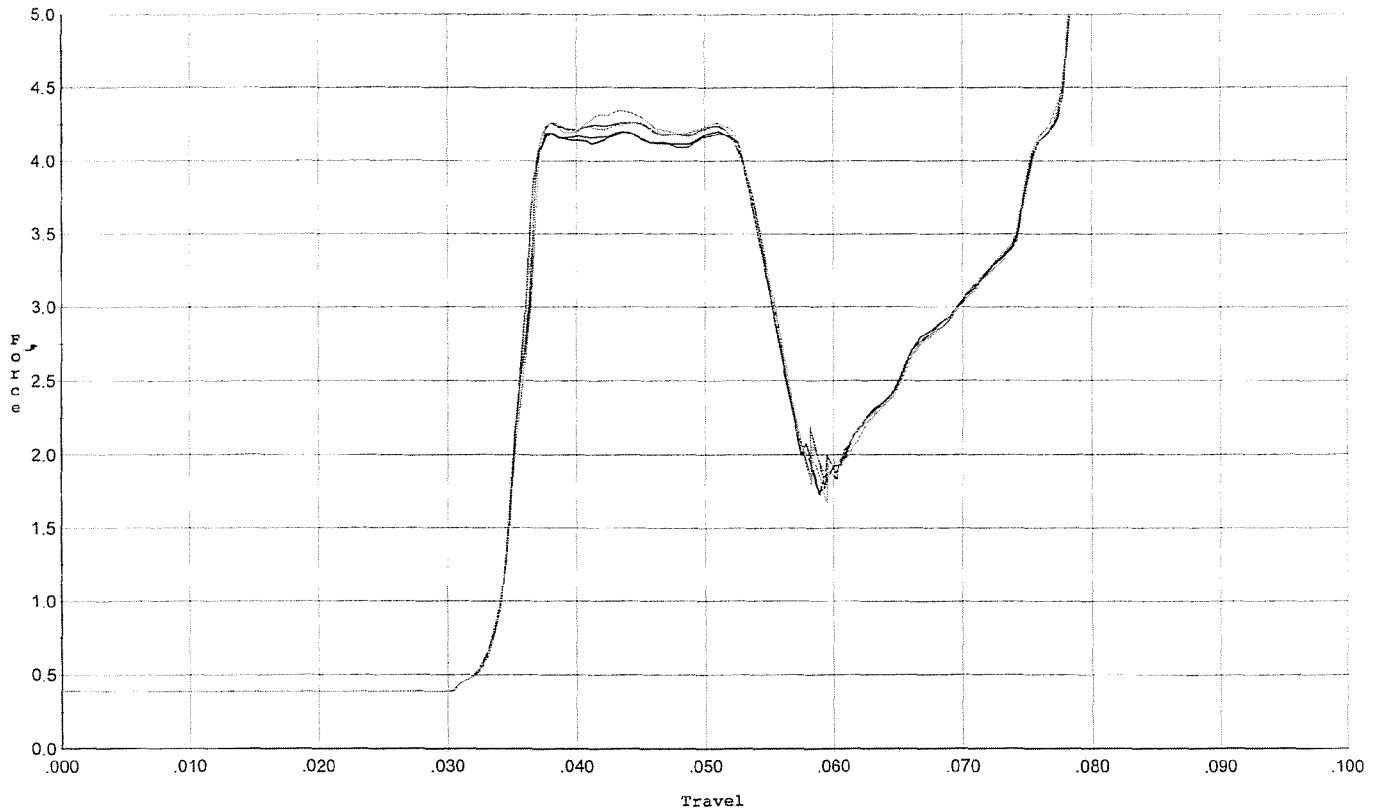
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.055	0.035	0.040	0.057		Set Trigger
2	2.593	0.051	0.034	0.042	0.053		Set Trigger
3	2.562	0.052	0.035	0.041	0.054		Set Trigger
4	2.574	0.051	0.033	0.042	0.054		Set Trigger
5	2.582	0.052	0.034	0.041	0.055		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putrch 11/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs, for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.054	0.033	0.035	0.093		Set Trigger
2	4.199	0.056	0.033	0.034	0.096		Set Trigger
3	4.258	0.055	0.033	0.034	0.096		Set Trigger
4	4.261	0.055	0.033	0.034	0.096		Set Trigger
5	4.344	0.055	0.033	0.034	0.097		Set Trigger

Avg 4.25