

6679 4590

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

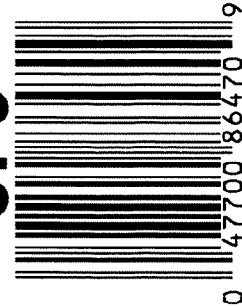
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794590

UPC



GUN SERIAL #

G 6794590

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RT
475	DRILL AND TAP SIGHT HOLES	001 17	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (KA)	10/17/08	(KA)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DB
542	APPLY COATINGS (BARREL ACTION)		10-22-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

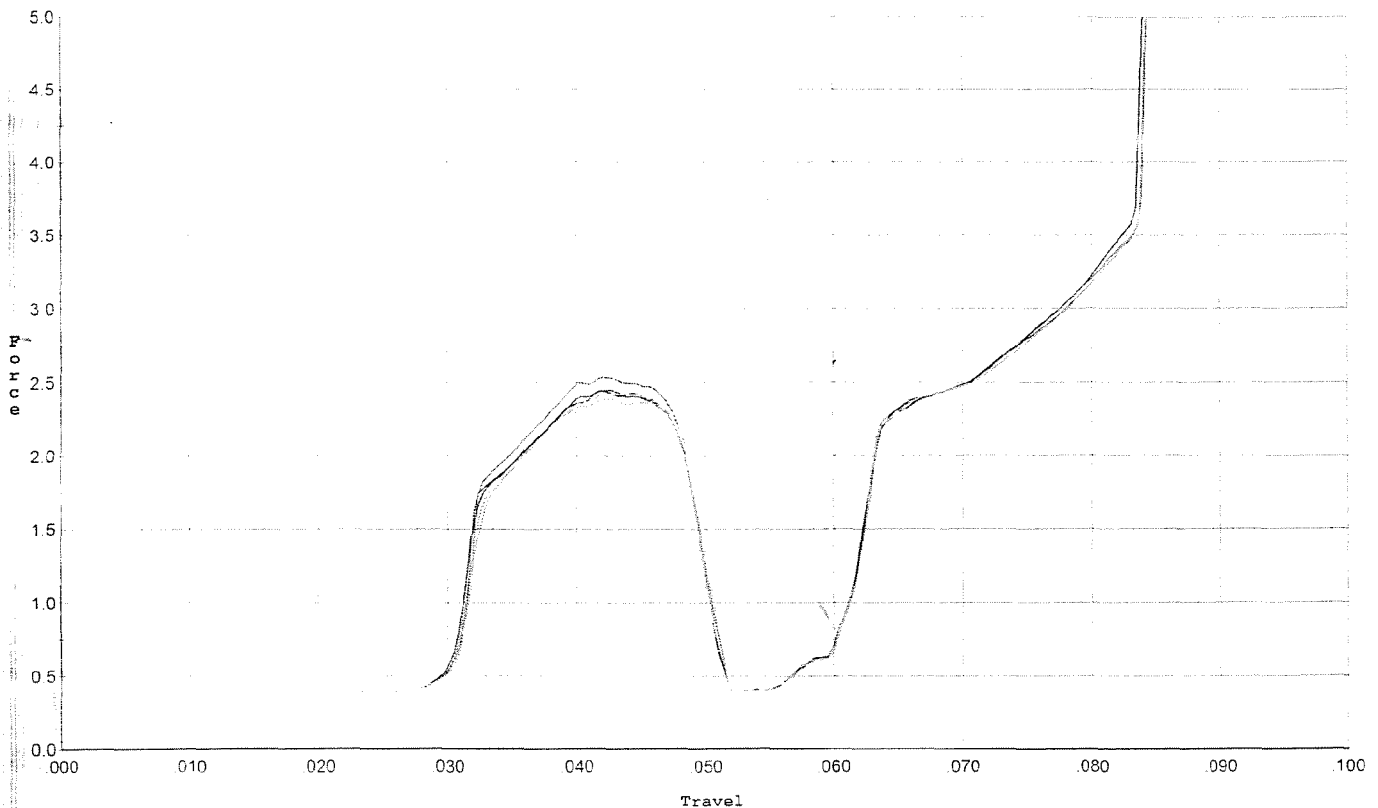
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	1-19-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-19-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-19-09	R.N.
	J) ASSEMBLE STOCK		1-14-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-19-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	R.N.
670	FINAL INSPECTION A) HEADSPACE		1-19-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.82</u> <u>2.79</u> <u>2.84</u> <u>2.85</u>	1-16-09	TC
	C) FUNCTION		1-19-09	R.N.
690	PACK		1-21-09	R.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



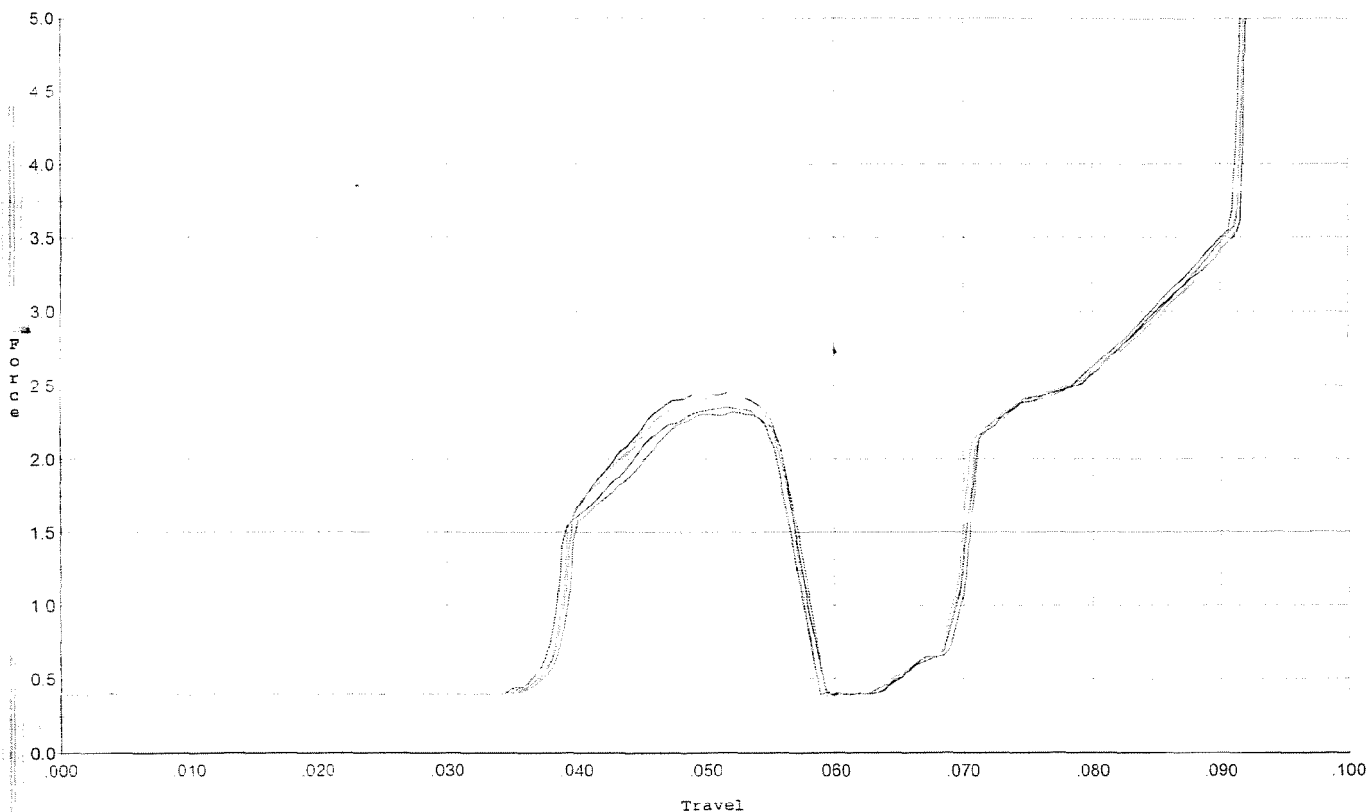
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.048	0.031	0.039	0.050		Set Trigger
2	2.442	0.049	0.030	0.039	0.051		Set Trigger
3	2.537	0.048	0.031	0.039	0.051		Set Trigger
4	2.422	0.050	0.031	0.039	0.052		Set Trigger
5	2.388	0.048	0.031	0.039	0.050		Set Trigger

A. 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



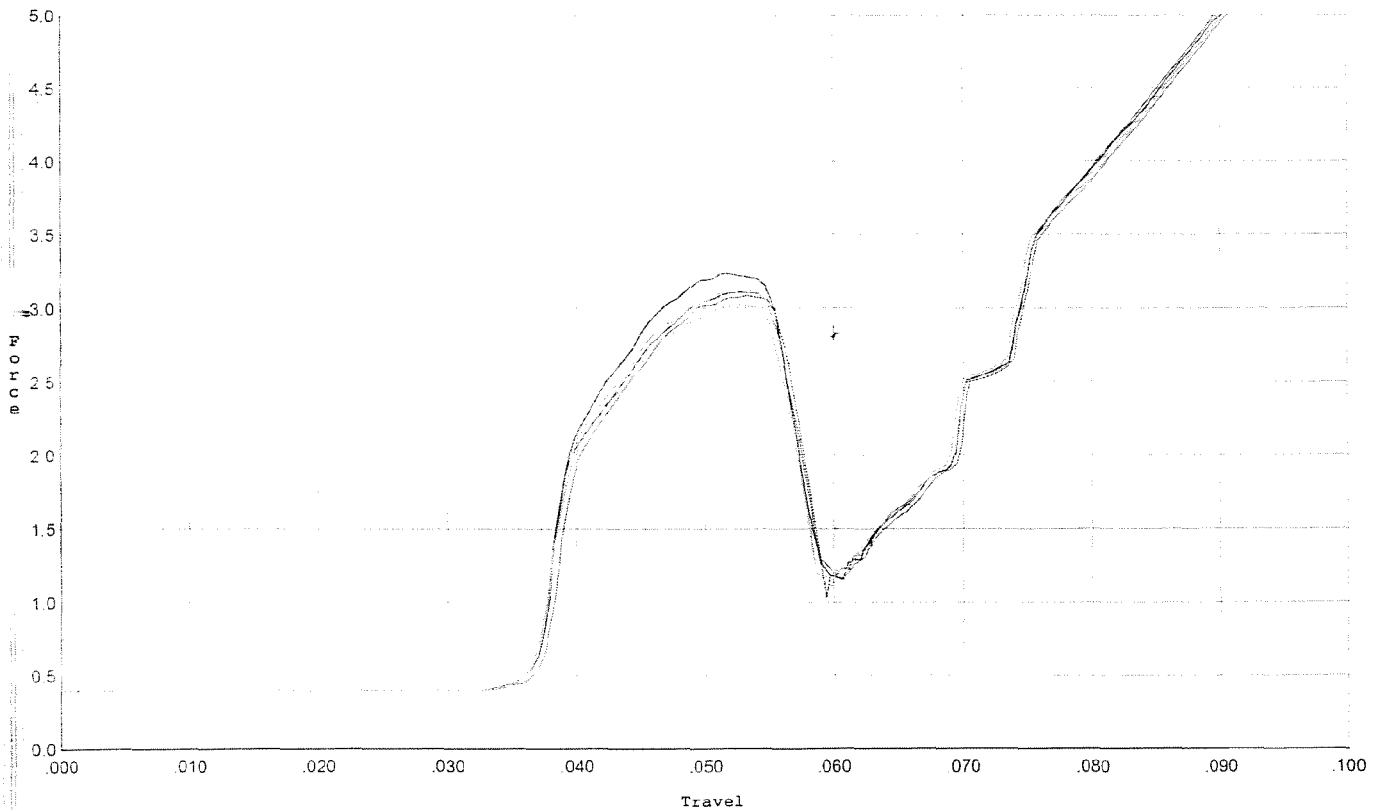
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.057	0.038	0.040	0.053		Set Trigger
2	2.455	0.056	0.038	0.040	0.054		Set Trigger
3	2.320	0.057	0.039	0.040	0.053		Set Trigger
4	2.465	0.056	0.038	0.040	0.054		
5	2.412	0.056	0.038	0.040	0.053		Set Trigger

A.2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb ini +/- .75 lb



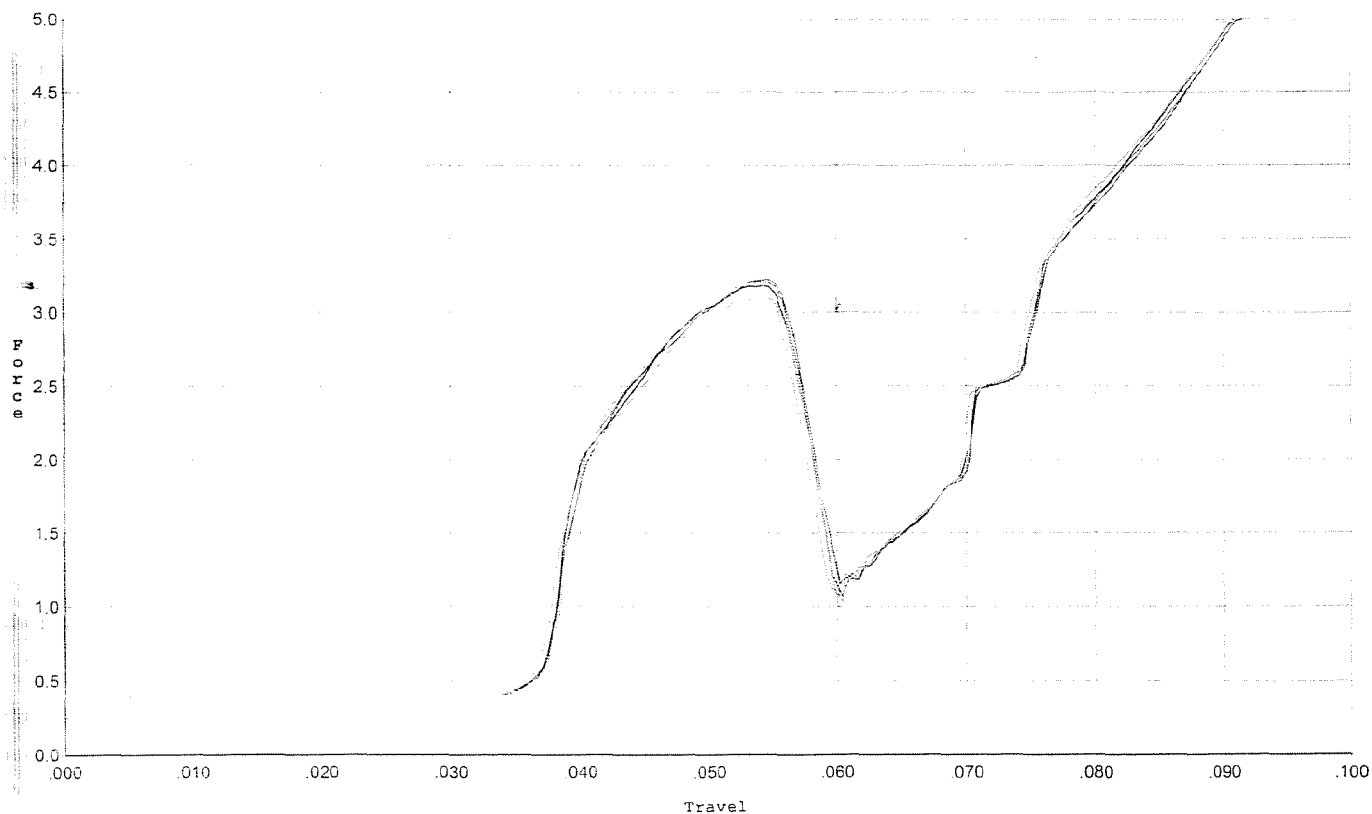
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.057	0.037	0.038	0.067		Set Trigger
2	3.236	0.055	0.037	0.039	0.067		Set Trigger
3	3.082	0.057	0.037	0.039	0.065		Set Trigger
4	3.026	0.056	0.037	0.039	0.065		Set Trigger
5	3.123	0.056	0.037	0.039	0.065		Set Trigger

A.3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb after 20 cycles+/- .75 lb



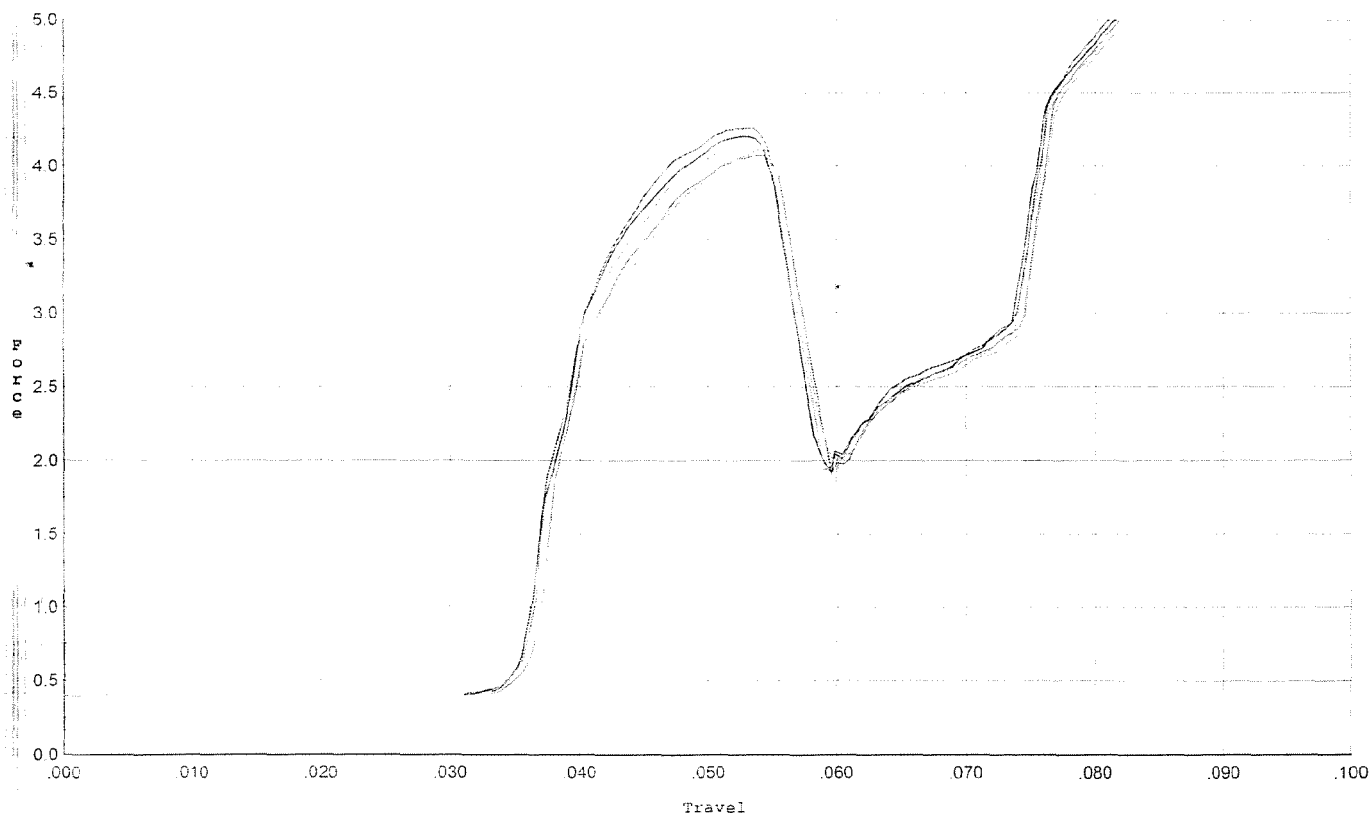
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.223	0.057	0.037	0.039	0.067		Set Trigger
2	3.177	0.057	0.037	0.039	0.067		Set Trigger
3	3.209	0.057	0.037	0.039	0.067		Set Trigger
4	3.196	0.057	0.037	0.039	0.067		Set Trigger
5	3.095	0.057	0.038	0.039	0.066		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



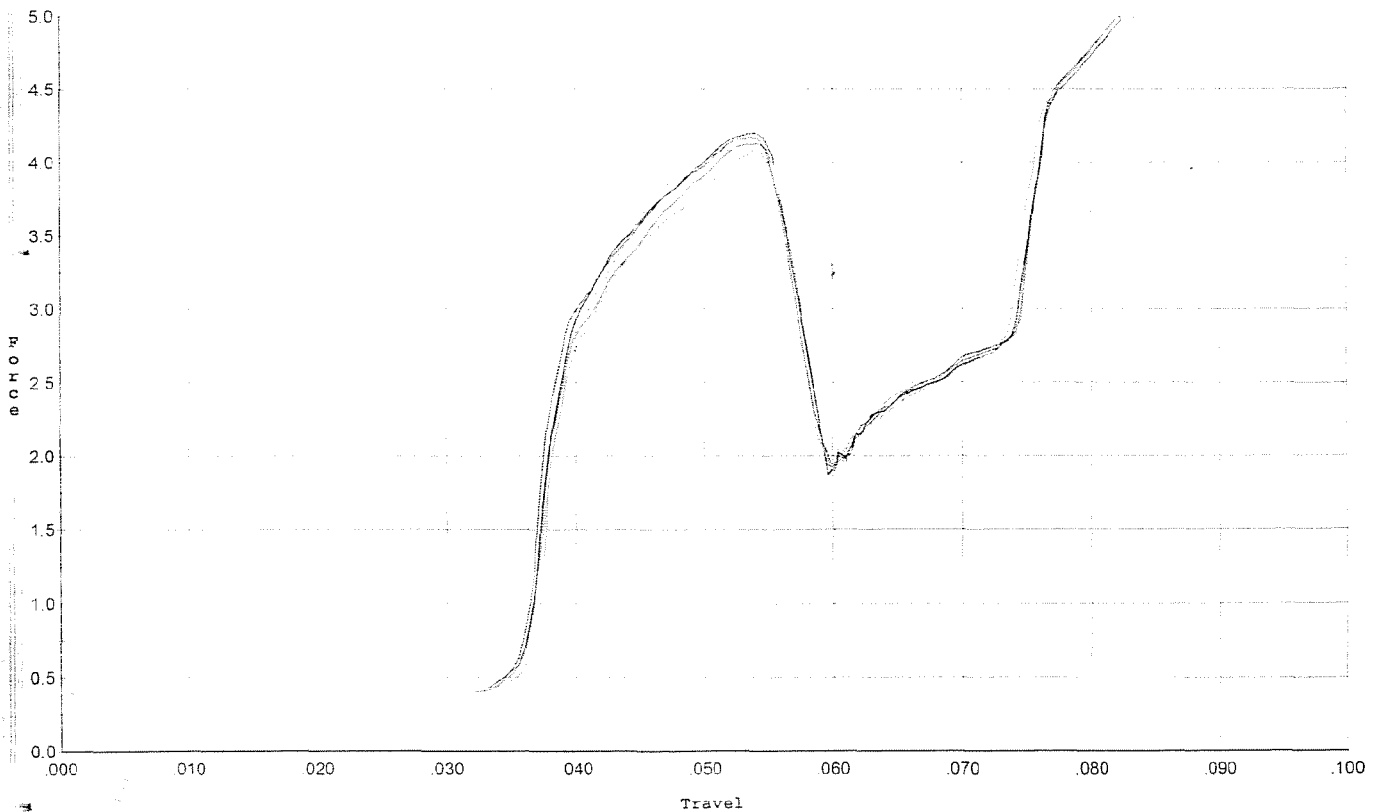
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.055	0.036	0.037	0.084		Set Trigger
2	4.203	0.055	0.035	0.037	0.083		Set Trigger
3	4.069	0.056	0.036	0.037	0.082		Set Trigger
4	4.161	0.055	0.036	0.037	0.082		Set Trigger
5	4.118	0.056	0.036	0.038	0.081		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



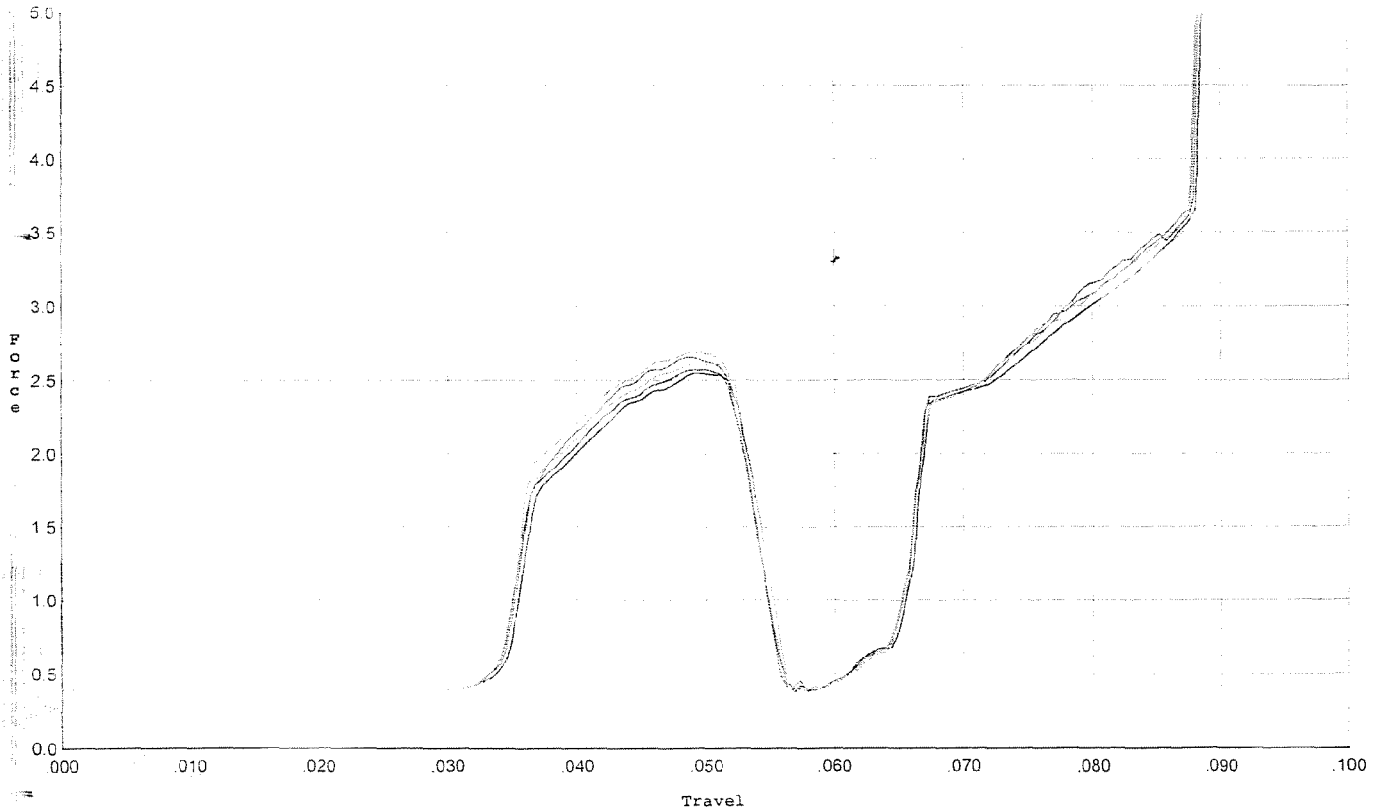
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.056	0.036	0.037	0.085		Set Trigger
2	4.199	0.057	0.036	0.037	0.088		Set Trigger
3	4.129	0.057	0.036	0.037	0.086		Set Trigger
4	4.104	0.056	0.036	0.037	0.083		Set Trigger
5	4.064	0.057	0.036	0.037	0.084		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



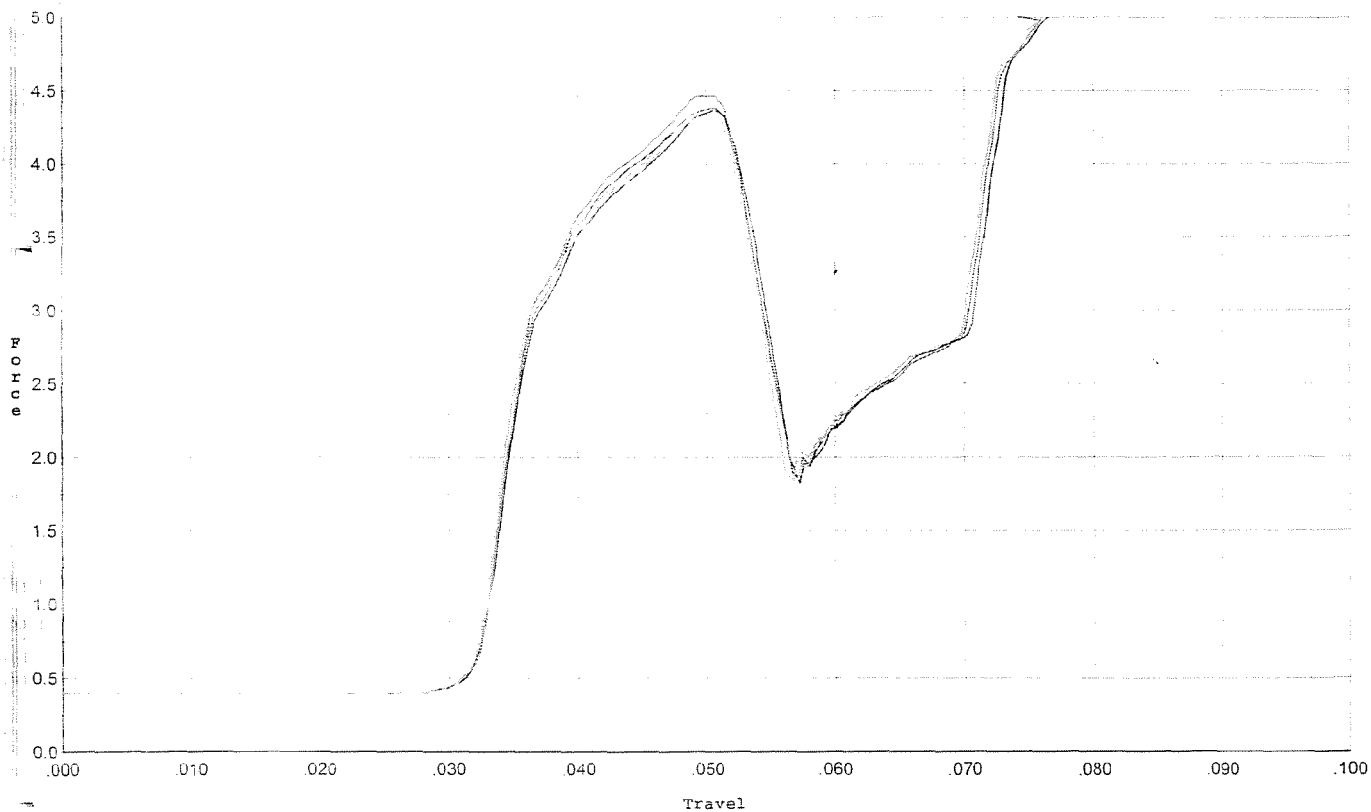
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.053	0.034	0.039	0.055		Set Trigger
2	2.547	0.054	0.035	0.039	0.055		Set Trigger
3	2.655	0.053	0.034	0.039	0.056		Set Trigger
4	2.611	0.054	0.035	0.038	0.057		Set Trigger
5	2.688	0.052	0.035	0.039	0.056		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.383	0.052	0.032	0.035	0.086		Set Trigger
2	4.359	0.054	0.032	0.035	0.088		Set Trigger
3	4.464	0.052	0.032	0.035	0.087		Set Trigger
4	4.369	0.053	0.032	0.035	0.088		Set Trigger
5	4.340	0.053	0.032	0.035	0.086		Set Trigger

A-4.38