

66794594

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

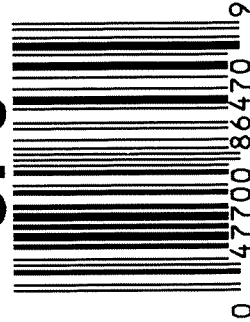


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794594**UPC**

GUN SERIAL # G6794594

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES	OUT 02 2008	10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/2/08	
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-4	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

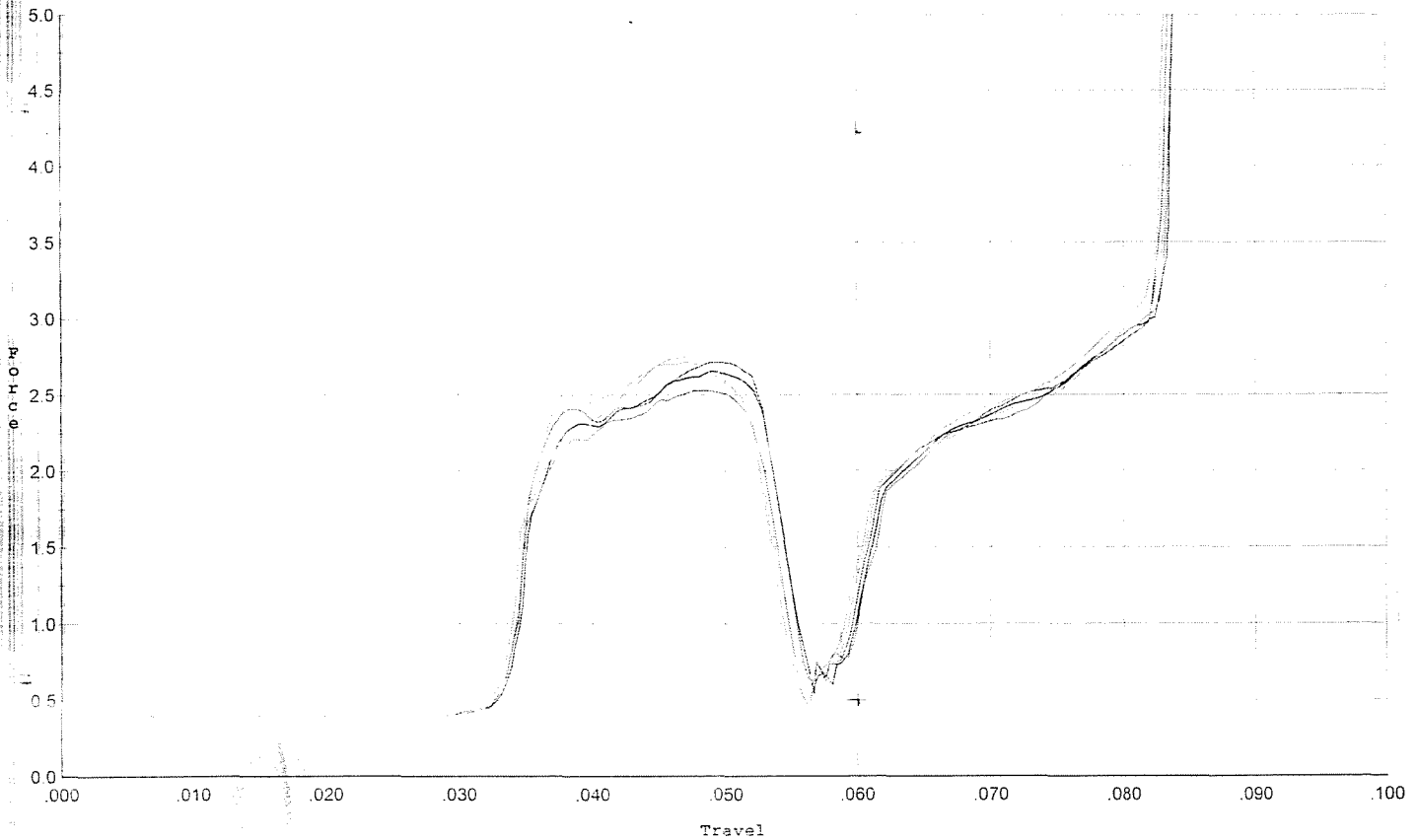
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-2-09	LJN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-2-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-2-09	LJN
	J) ASSEMBLE STOCK			1-16-09	LJN
	K) ASSEMBLE SWIVEL STUDS			2-2-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	LJN
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			1-28-09	JP
670	FINAL INSPECTION A) HEADSPACE			2-2-09	LJN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.44</u> <u>2.44</u> <u>2.52</u> <u>2.40</u>	1-30-09	NW
	C) FUNCTION			2-2-09	LJN
690	PACK			2/10/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



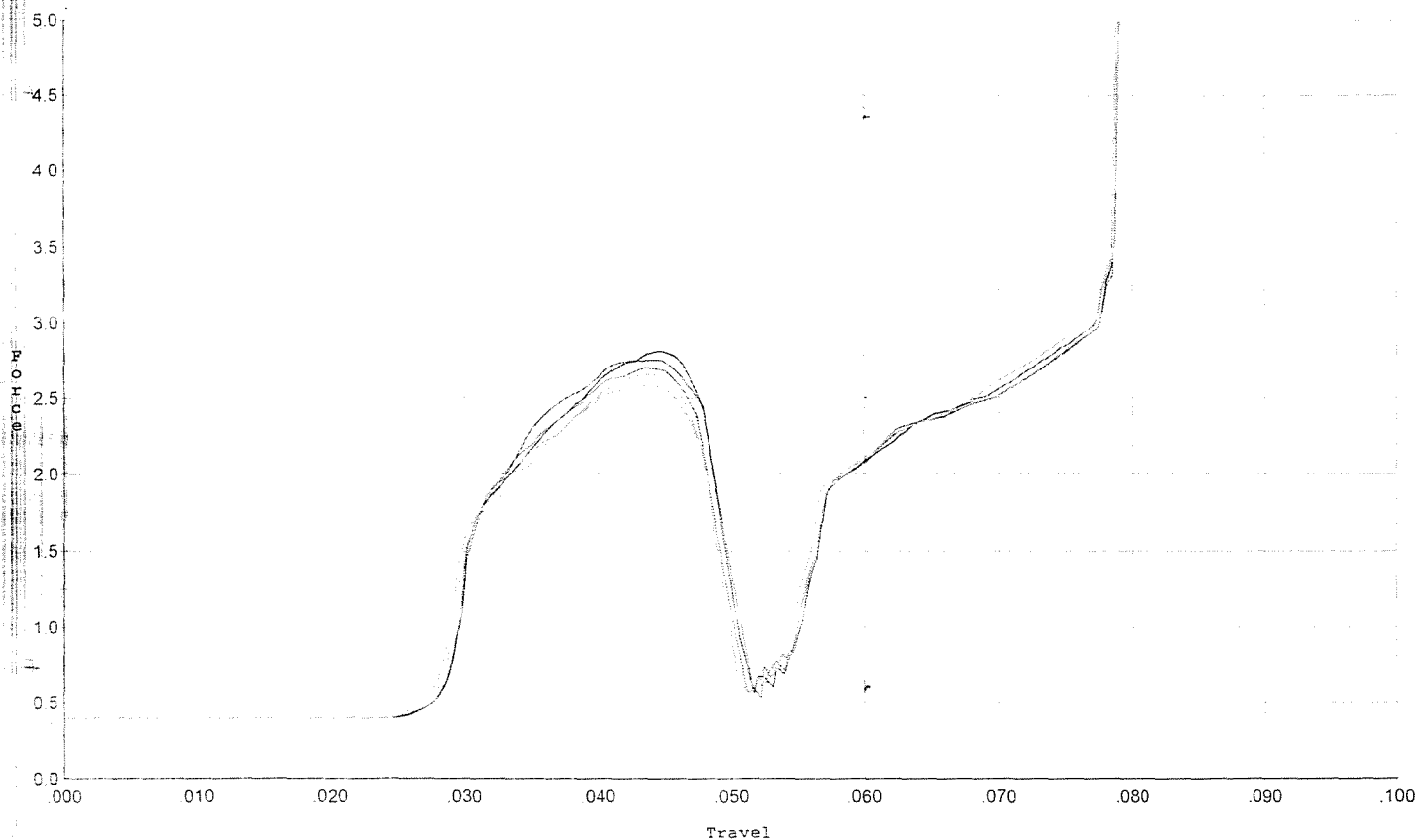
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.053	0.033	0.035	0.060		Set Trigger
2	2.655	0.053	0.034	0.035	0.059		Set Trigger
3	2.528	0.053	0.033	0.035	0.057		Set Trigger
4	2.718	0.054	0.033	0.035	0.061		Set Trigger
5	2.758	0.052	0.033	0.035	0.058		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



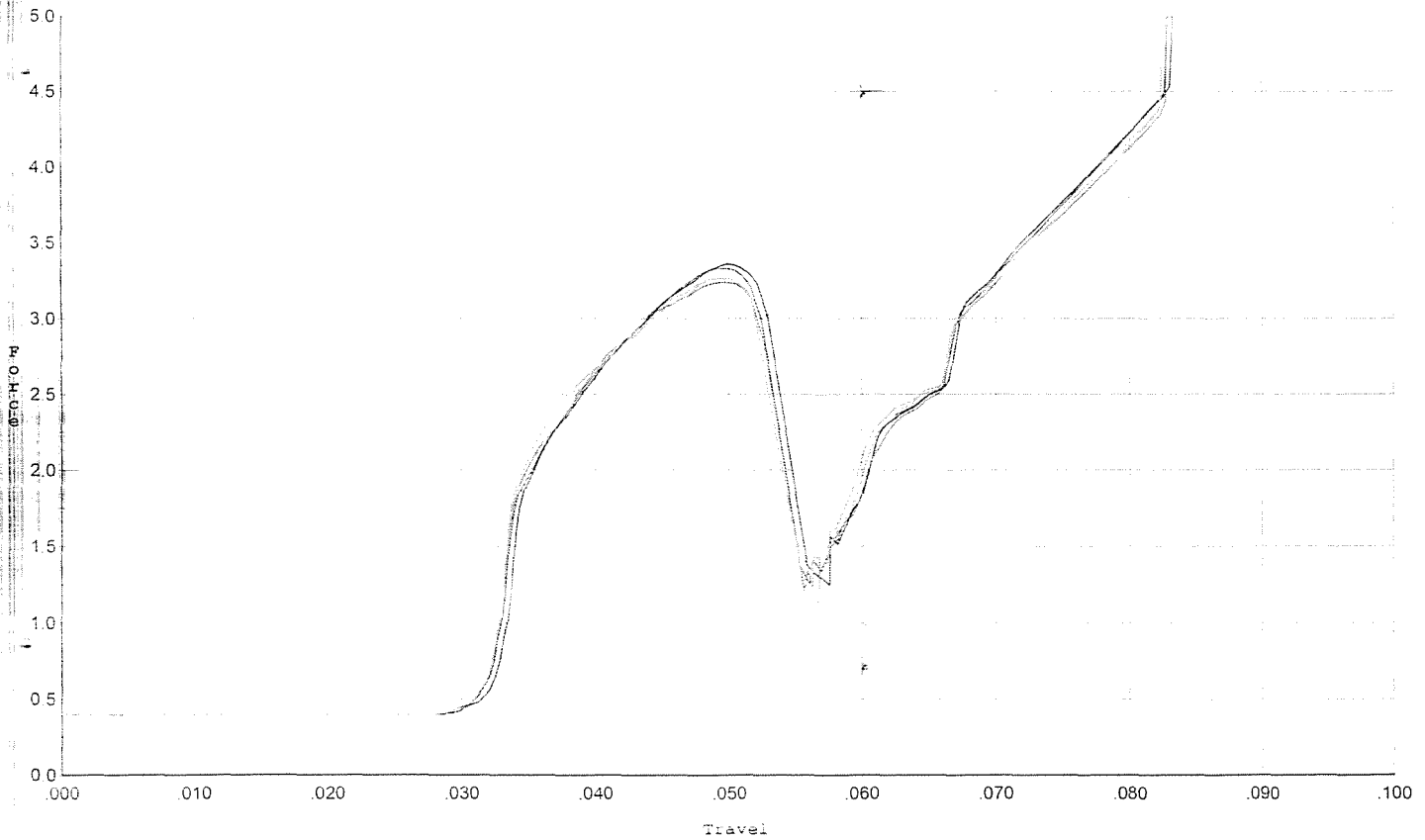
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.754	0.048	0.029	0.034	0.057		Set Trigger
2	2.813	0.048	0.029	0.034	0.056		Set Trigger
3	2.701	0.047	0.028	0.035	0.055		Set Trigger
4	2.660	0.048	0.028	0.034	0.054		Set Trigger
5	2.585	0.048	0.028	0.034	0.054		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



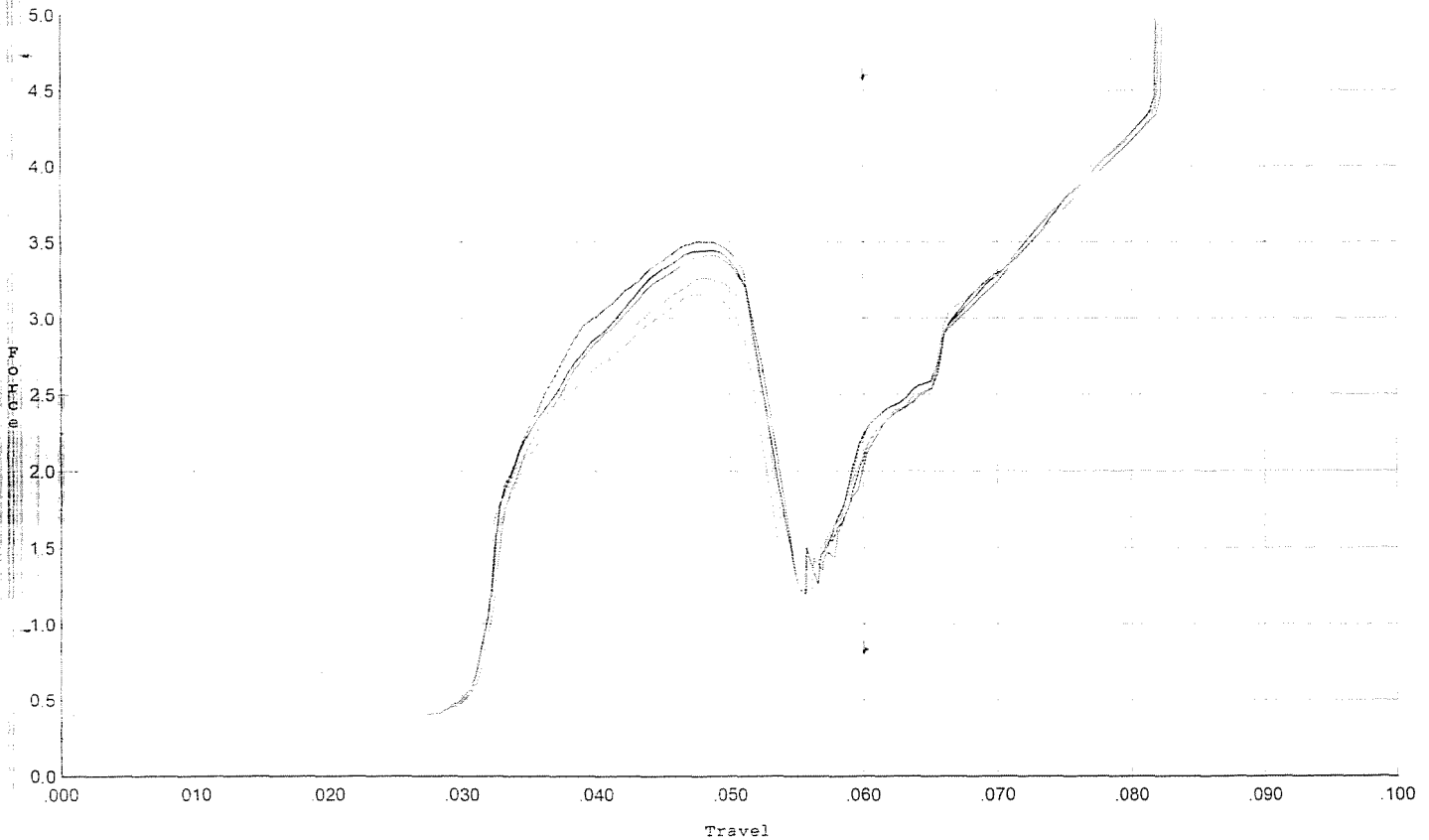
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.330	0.052	0.032	0.033	0.069		Set Trigger
2	3.358	0.053	0.033	0.034	0.070		Set Trigger
3	3.240	0.053	0.032	0.033	0.069		Set Trigger
4	3.260	0.052	0.032	0.034	0.068		Set Trigger
5	3.265	0.052	0.032	0.034	0.067		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



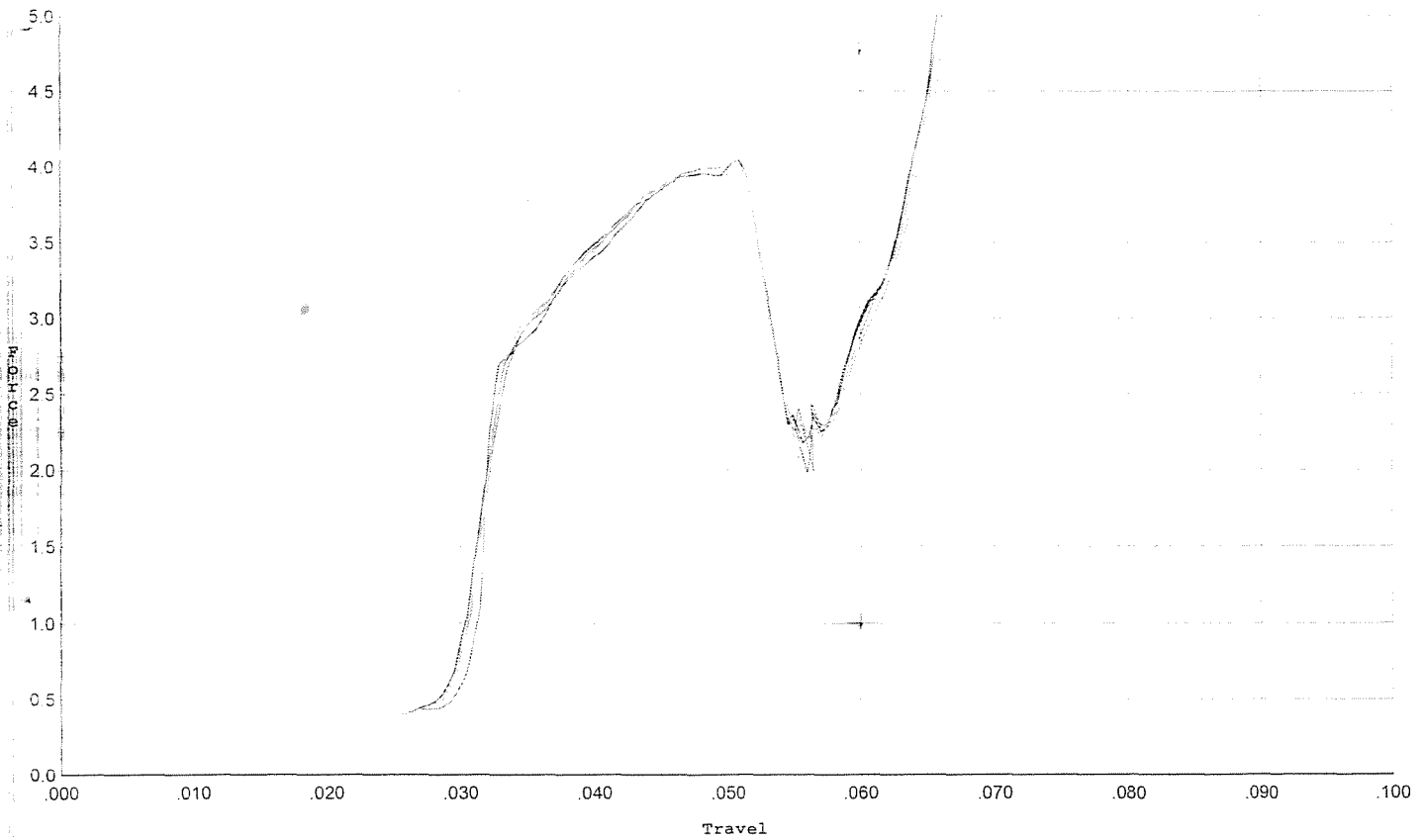
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.503	0.052	0.031	0.033	0.074		Set Trigger
2	3.445	0.051	0.031	0.033	0.070		Set Trigger
3	3.415	0.052	0.031	0.033	0.071		Set Trigger
4	3.266	0.052	0.031	0.033	0.067		Set Trigger
5	3.155	0.051	0.030	0.034	0.066		Set Trigger

A-335

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



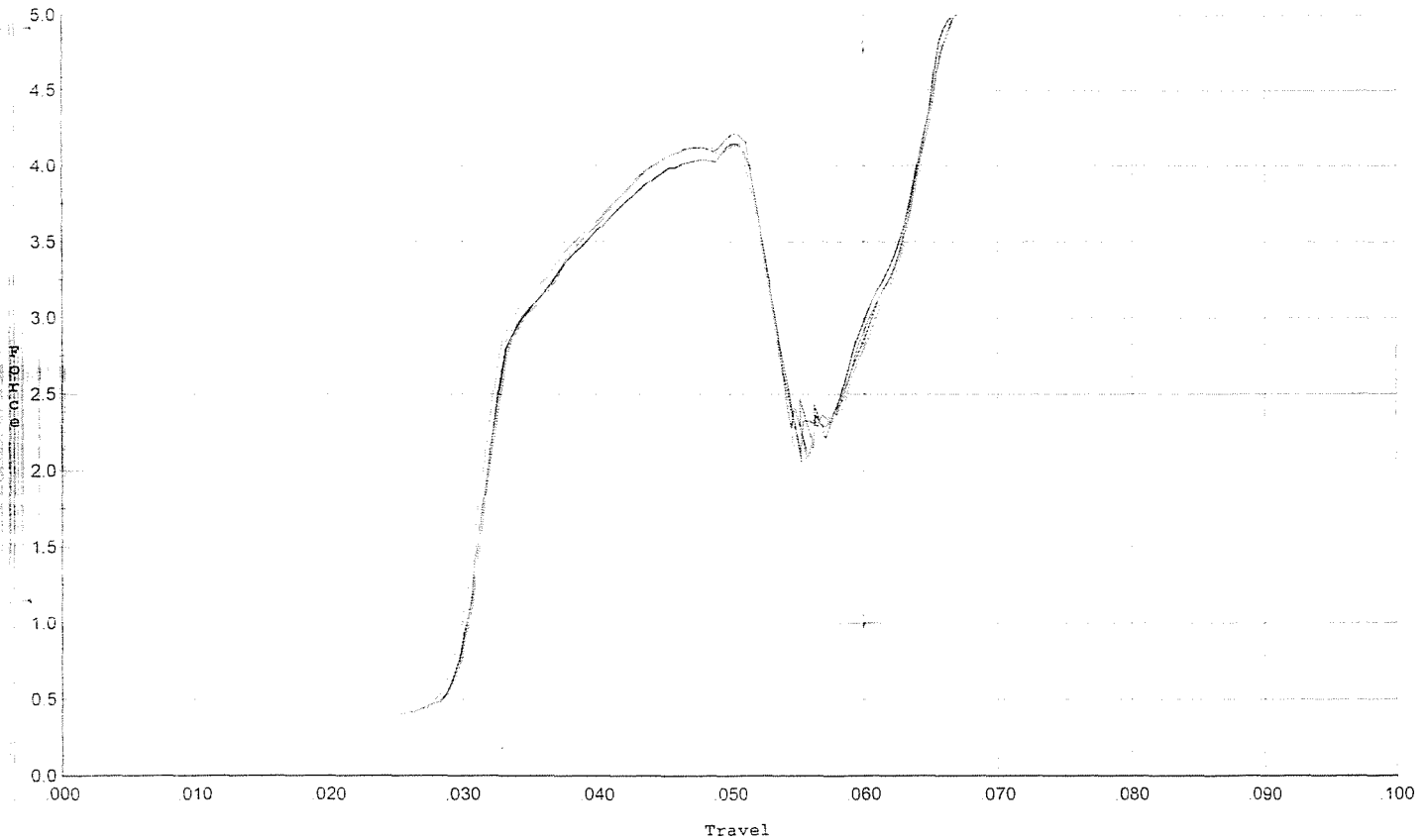
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.052	0.030	0.032	0.085		Set Trigger
2	4.041	0.052	0.029	0.031	0.086		Set Trigger
3	4.026	0.052	0.029	0.032	0.086		Set Trigger
4	4.003	0.051	0.030	0.032	0.086		Set Trigger
5	3.995	0.052	0.029	0.032	0.086		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb

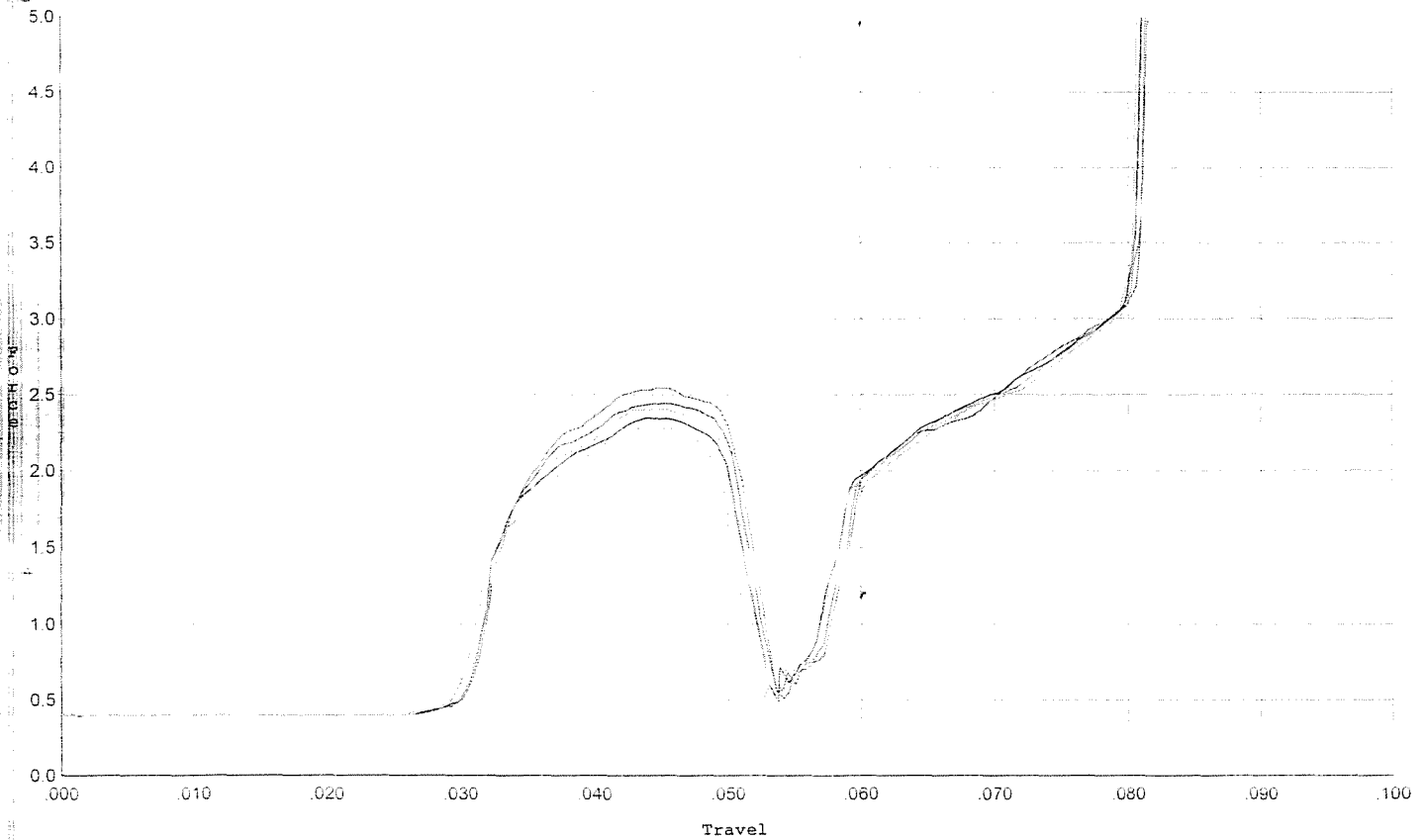


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.051	0.029	0.031	0.088		Set Trigger
2	4.147	0.051	0.029	0.031	0.088		Set Trigger
3	4.133	0.051	0.029	0.031	0.088		Set Trigger
4	4.158	0.051	0.029	0.031	0.089		Set Trigger
5	4.230	0.052	0.029	0.031	0.091		Set Trigger

A.4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009
 Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



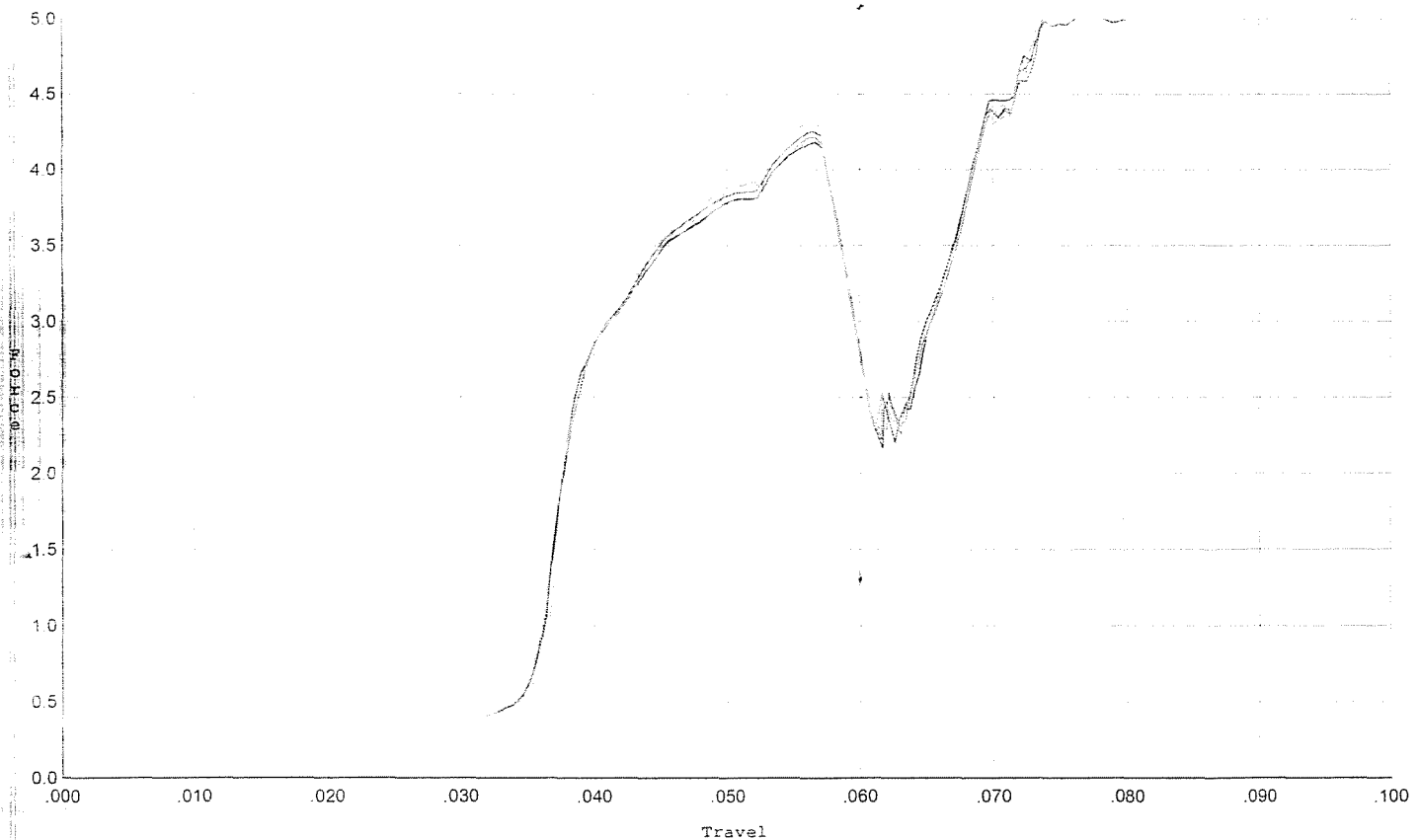
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.050	0.031	0.035	0.054		Set Trigger
2	2.348	0.050	0.030	0.035	0.052		Set Trigger
3	2.547	0.051	0.031	0.034	0.056		Set Trigger
4	2.411	0.051	0.031	0.035	0.054		Set Trigger
5	2.288	0.050	0.030	0.035	0.050		Set Trigger

A.2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.059	0.035	0.033	0.094		Set Trigger
2	4.181	0.059	0.035	0.033	0.094		Set Trigger
3	4.215	0.057	0.035	0.033	0.090		Set Trigger
4	4.194	0.057	0.035	0.033	0.090		Set Trigger
5	4.322	0.059	0.035	0.032	0.095		Set Trigger

A. 4.23