

656794604

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker



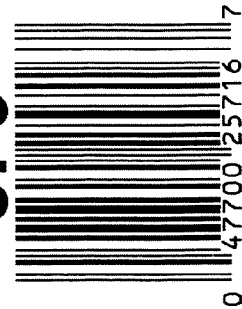
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794604

UPC



GUN SERIAL #

G6794604

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX OCT 02 2008 OPERATOR 	9-30-08	RBN
475	DRILL AND TAP SIGHT HOLES		10/1/08	Fm
480	MAGNAFLUX BBL ACTION		10/2/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	Rt
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.9</u> <u>4.0</u> <u>4.5</u>	10-28-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>5.0</u> <u>5.0</u>	10-28-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-28-08	LJ
	J) ASSEMBLE STOCK		10-15-08	FSW
	K) ASSEMBLE SWIVEL STUDS		10-28-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-23-08	FSW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-23-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-28-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.67</u> <u>2.55</u> <u>2.75</u> <u>2.64</u>	10-28-08	LJ
	C) FUNCTION		10-28-08	LJ
690	PACK		11/4/08	Fm

F004 REV 5/2006

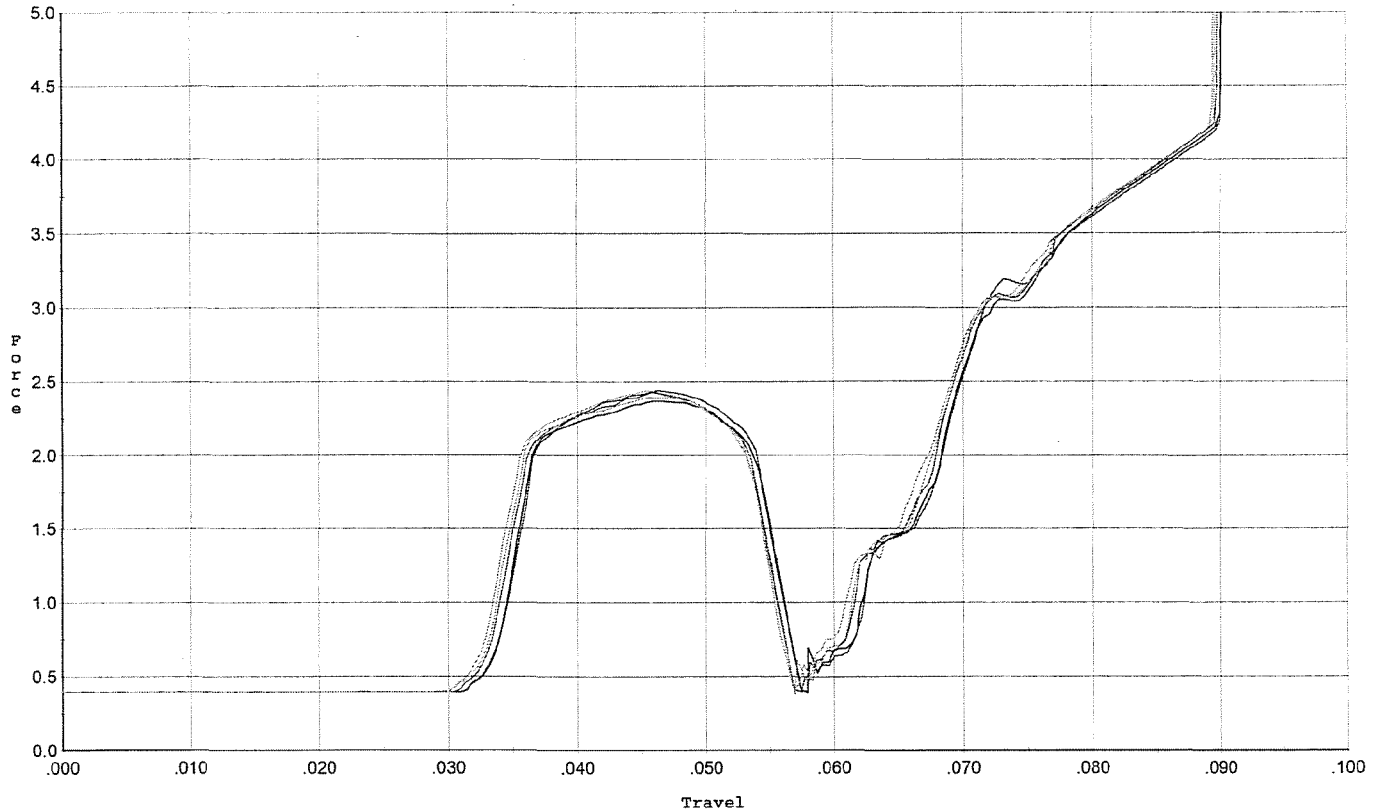
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0073487 3526

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



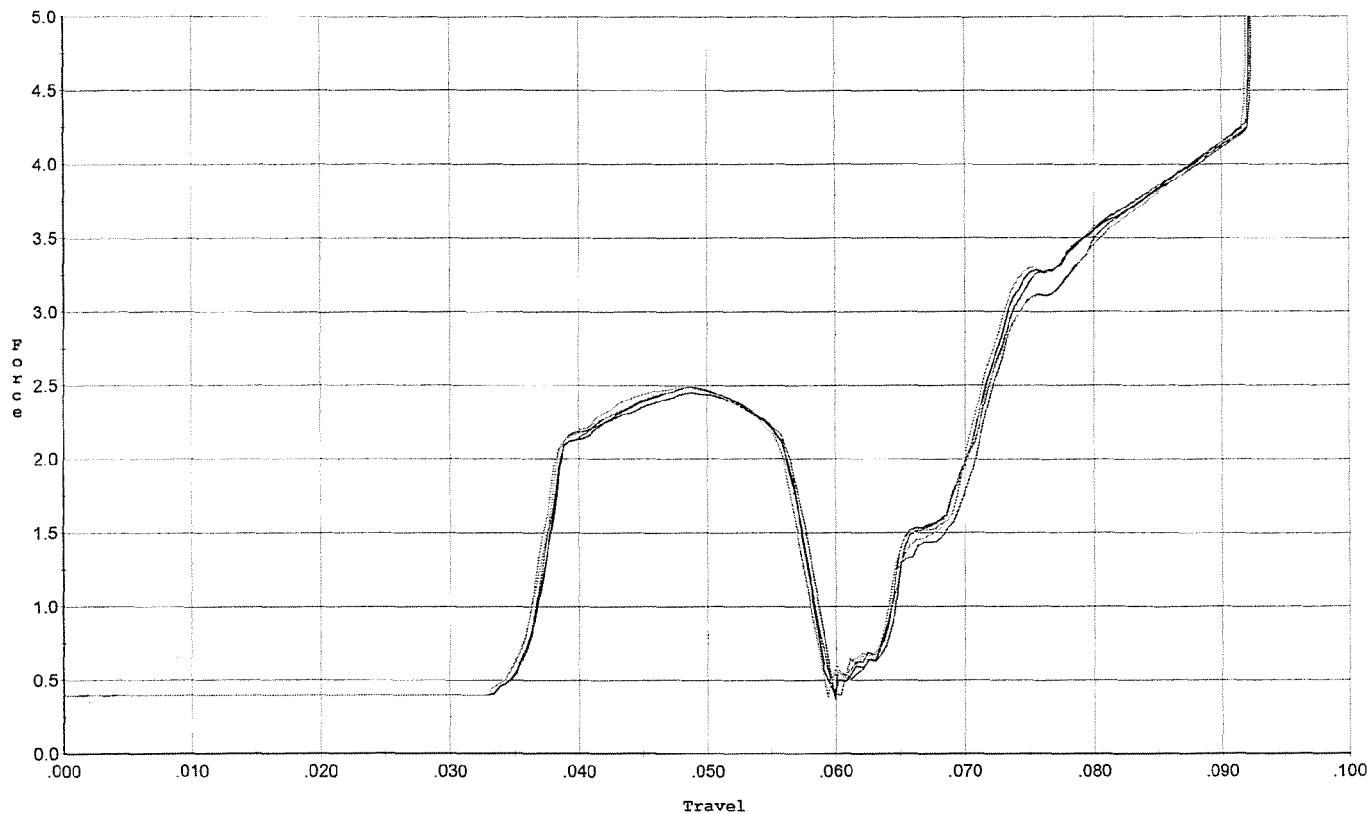
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.056	0.033	0.039	0.060		Set Trigger
2	2.369	0.054	0.033	0.039	0.057		Set Trigger
3	2.427	0.055	0.033	0.039	0.059		Set Trigger
4	2.393	0.054	0.033	0.039	0.058		Set Trigger
5	2.437	0.054	0.032	0.039	0.059		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



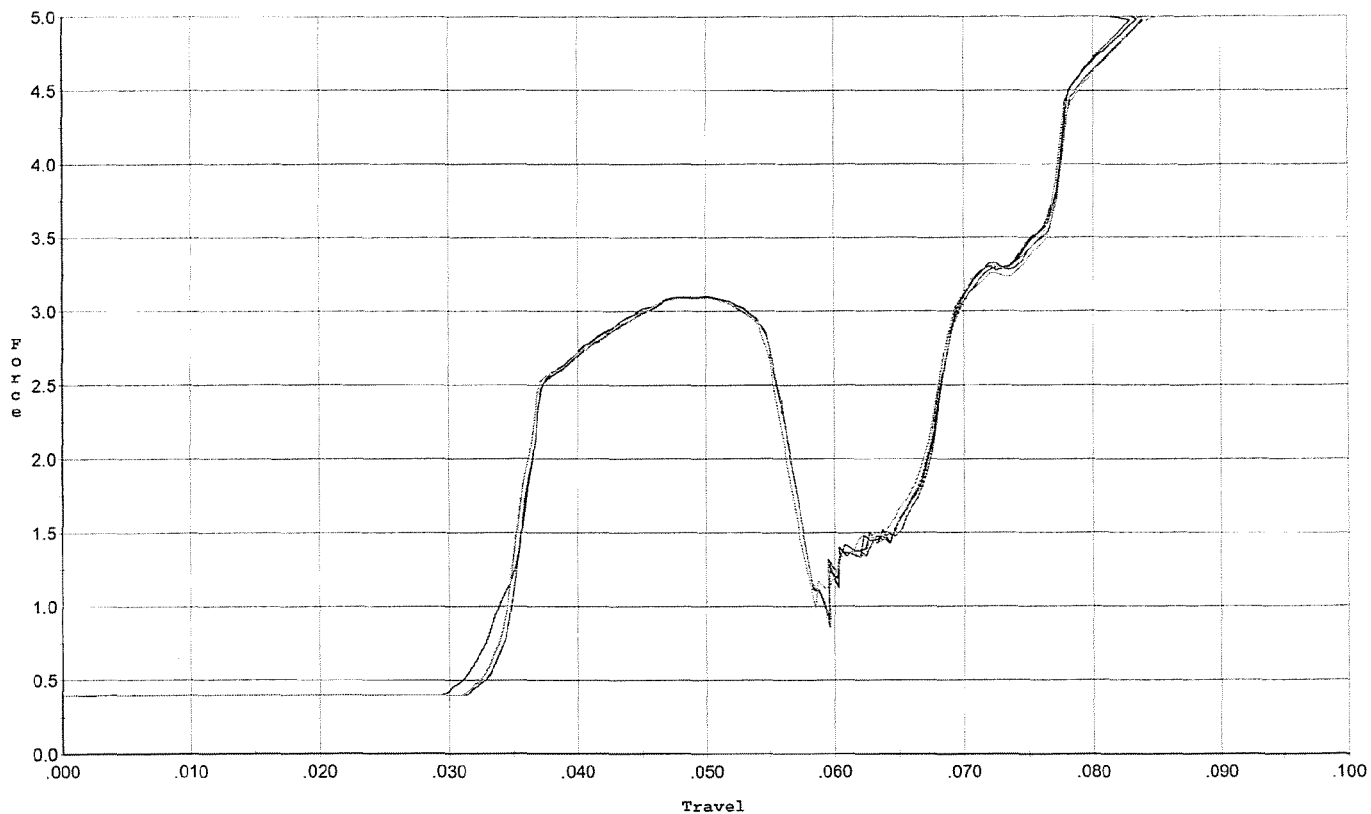
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.057	0.036	0.039	0.060		Set Trigger
2	2.488	0.057	0.036	0.039	0.060		Set Trigger
3	2.450	0.058	0.036	0.039	0.061		Set Trigger
4	2.491	0.056	0.035	0.039	0.060		Set Trigger
5	2.482	0.056	0.035	0.039	0.060		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



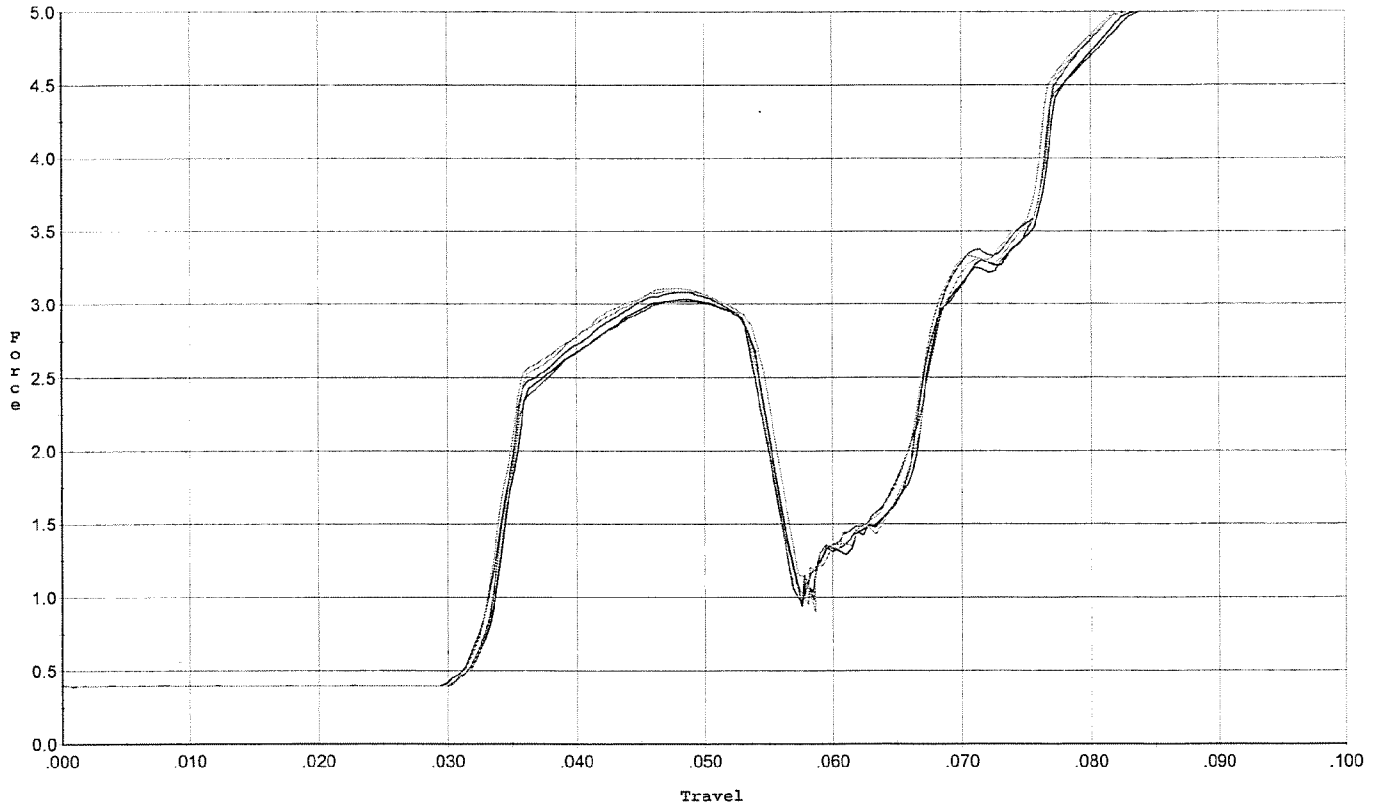
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.056	0.032	0.037	0.074		Set Trigger
2	3.098	0.056	0.034	0.037	0.073		Set Trigger
3	3.096	0.056	0.034	0.037	0.073		Set Trigger
4	3.092	0.056	0.033	0.037	0.074		Set Trigger
5	3.092	0.055	0.033	0.038	0.072		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



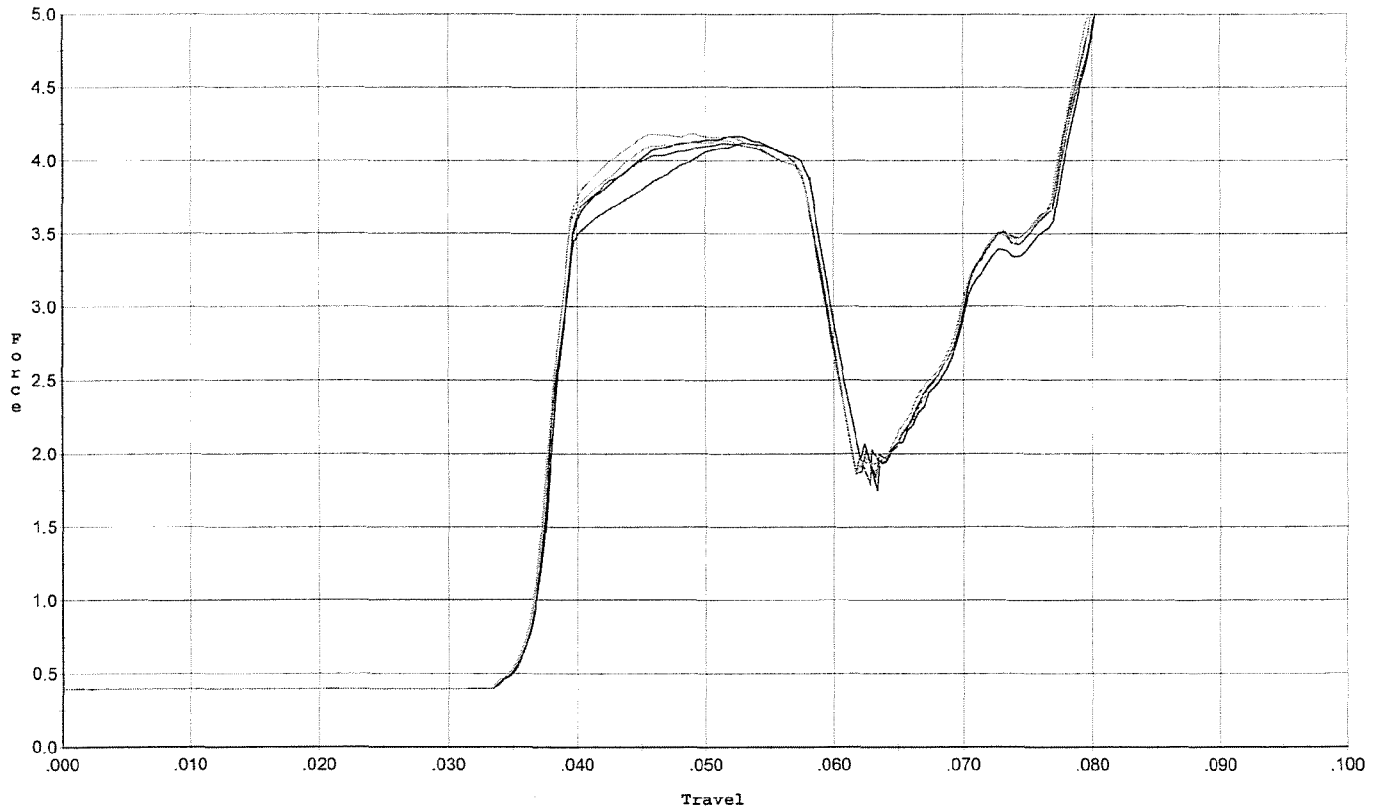
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.055	0.032	0.037	0.072		Set Trigger
2	3.034	0.054	0.032	0.038	0.070		Set Trigger
3	3.022	0.054	0.032	0.037	0.070		Set Trigger
4	3.108	0.055	0.032	0.037	0.073		Set Trigger
5	3.091	0.054	0.032	0.037	0.072		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



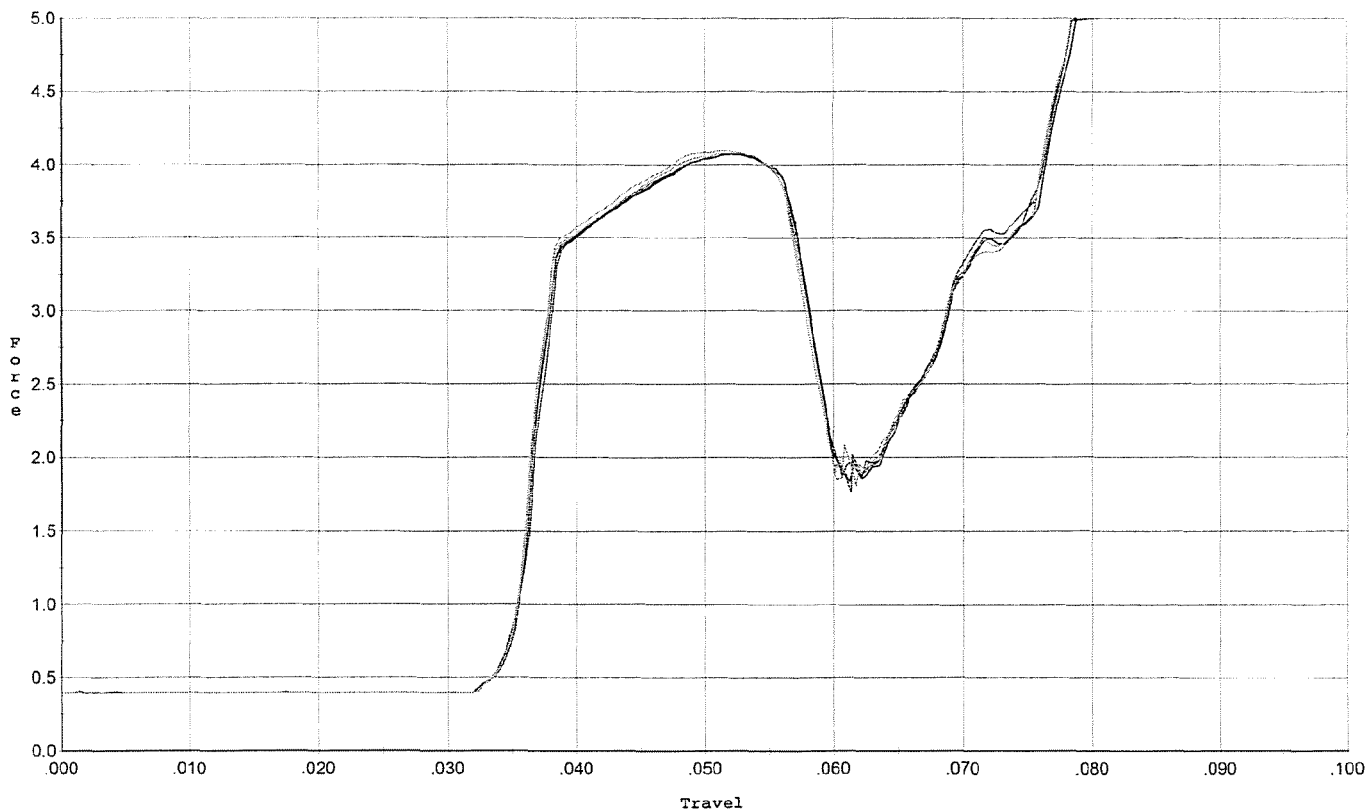
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.060	0.036	0.031	0.098		Set Trigger
2	4.162	0.058	0.036	0.031	0.098		Set Trigger
3	4.115	0.059	0.036	0.031	0.099		Set Trigger
4	4.137	0.058	0.035	0.032	0.097		Set Trigger
5	4.180	0.059	0.035	0.031	0.101		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



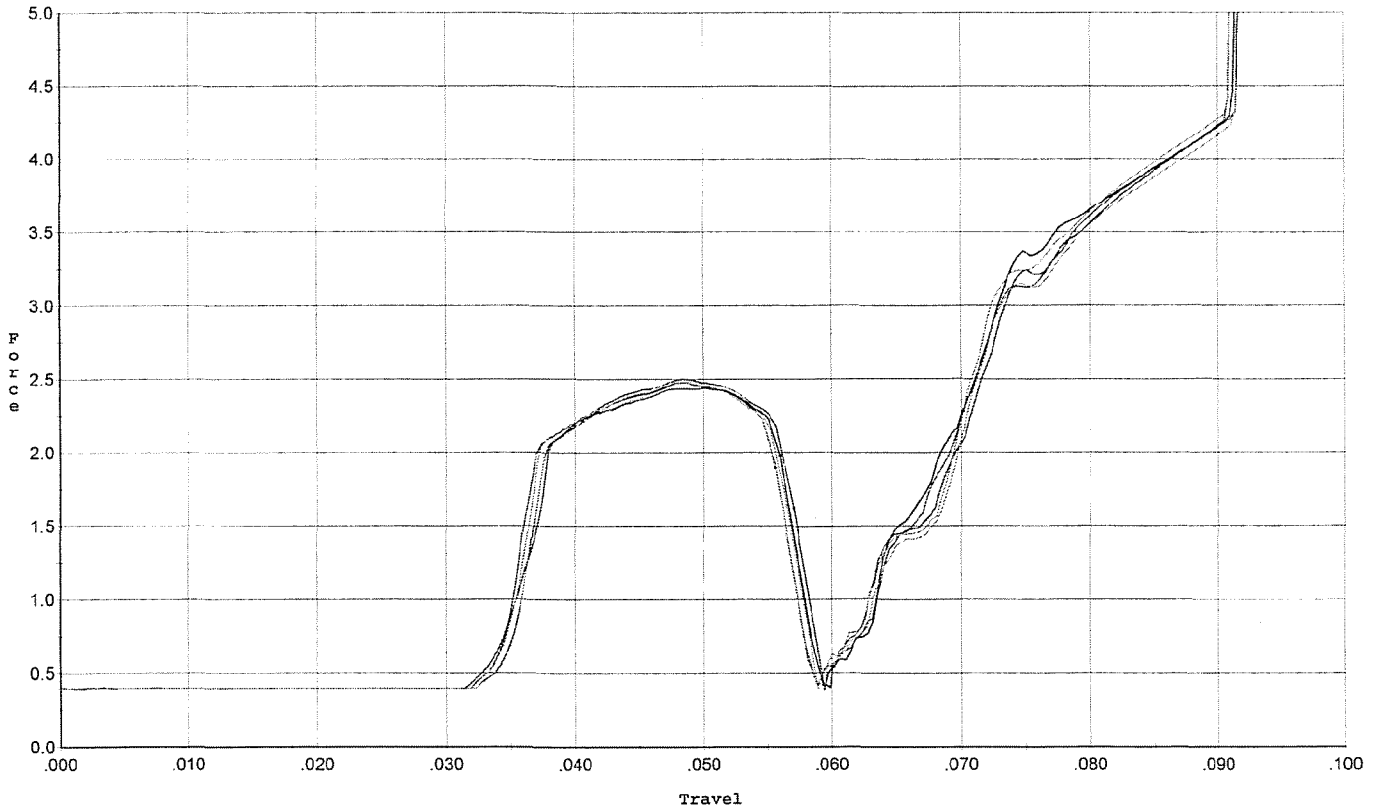
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.057	0.034	0.032	0.094		Set Trigger
2	4.069	0.057	0.034	0.032	0.095		Set Trigger
3	4.072	0.057	0.034	0.031	0.095		Set Trigger
4	4.098	0.056	0.034	0.032	0.093		Set Trigger
5	4.080	0.058	0.034	0.031	0.096		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



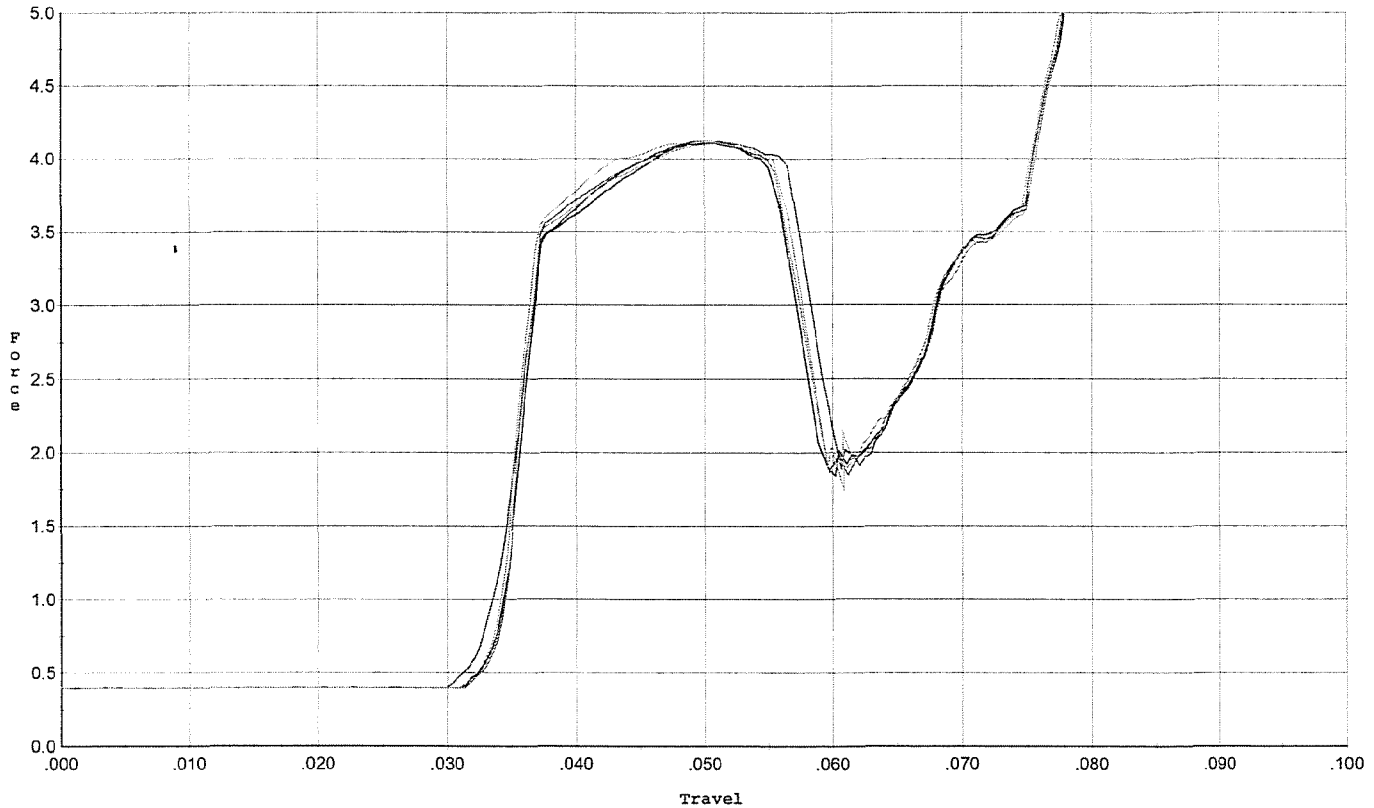
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.057	0.034	0.038	0.063		Set Trigger
2	2.476	0.056	0.035	0.039	0.061		Set Trigger
3	2.439	0.056	0.034	0.039	0.060		Set Trigger
4	2.480	0.057	0.035	0.039	0.061		Set Trigger
5	2.480	0.056	0.034	0.039	0.060		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.056	0.032	0.030	0.100		Set Trigger
2	4.108	0.056	0.033	0.031	0.095		Set Trigger
3	4.113	0.058	0.033	0.031	0.099		Set Trigger
4	4.127	0.057	0.033	0.030	0.099		Set Trigger
5	4.106	0.058	0.033	0.031	0.099		Set Trigger

Aug 4.11