

90946794606

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**BM FORM**

proof of purchase



owner registration sticker



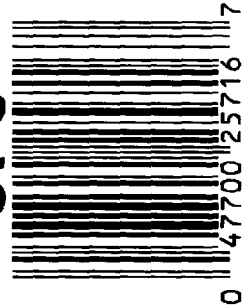
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6794606**

**UPC**



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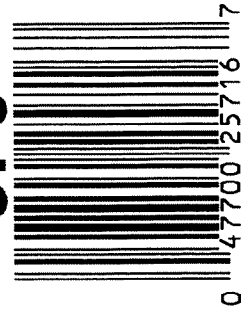
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

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GUN SERIAL #

G 6794606

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 10-27-08 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 10-27-08 | SP      |
| 440  | PROOF                                                          |                     | 10-27-08 | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 10-27-08 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 10-27-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 10-28-08 | SP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 10-28-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 10/29/08 | SP      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 10/29/08 | SP      |
| 500  | ROLLMARK CALIBER                                               |                     | 10/29/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     |          |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 11/3     |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 11-5-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 11-5-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 11-5-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 11/10/08 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>6</u> <u>6</u>                                  | 11-17-08 | TL      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>3</u> <u>3</u>                                  | 11-17-08 | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.024</u>                         | 11-17-08 | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-10-08 | Rgn     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11-17-08 | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 11-12-08 | TL      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 11-12-08 | JF      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11-17-08 | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.25</u> <u>2.32</u> <u>2.24</u> <u>2.15</u> <u>2.18</u> | 11-12-08 | TL      |
|              | C) FUNCTION                                                              |                                                             | 11-17-08 | TL      |
| 690          | PACK                                                                     |                                                             | 12-1-08  | TL      |

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**BARBER - M24 0073513**

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 11-11-08

TESTER TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 276                 | 254                         |                                   | 238  |          |
| PULL #2 | 229                 | 284                         |                                   | 248  |          |
| PULL #3 | 260                 | 267                         |                                   | 227  |          |
| PULL #4 | 256                 | 246                         |                                   | 238  |          |
| PULL #5 | 254                 | 240                         |                                   | 237  |          |
| TOTAL   | 1275                | 1291                        |                                   | 1188 |          |
| AVERAGE | 255                 | 258                         |                                   | 237  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 337                 | 325                         |  |          |
| PULL #2 | 330                 | 314                         |  |          |
| PULL #3 | 323                 | 304                         |  |          |
| PULL #4 | 325                 | 300                         |  |          |
| PULL #5 | 328                 | 310                         |  |          |
| TOTAL   | 1640                | 1553                        |  |          |
| AVERAGE | 328                 | 310                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 434                 | 427                         |                                   | 449                                     |
| PULL #2 | 440                 | 423                         |                                   | 453                                     |
| PULL #3 | 440                 | 418                         |                                   | 438                                     |
| PULL #4 | 428                 | 411                         |                                   | 441                                     |
| PULL #5 | 435                 | 428                         |                                   | 440                                     |
| TOTAL   | 2177                | 2107                        |                                   | 2221                                    |
| AVERAGE | 435                 | 421                         |                                   | 444                                     |

FORM DEVIS/2006