

G6794608

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



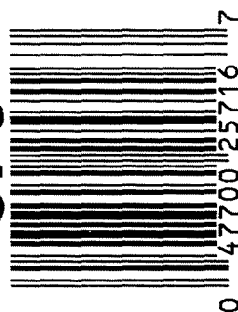
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794608

UPC



GUN SERIAL #

G 6794608

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	PSN
430	ASSEMBLE TO STOCK		10-27-08	JP
440	PROOF		10-27-08	PSN
460	CHECK HEADSPACE		10-27-08	PSN
470	DIS-ASSEMBLE ACTION		10-27-08	PSN
472	SERIALIZE BOLT HANDLE		10-28-08	PSN
475	DRILL AND TAP SIGHT HOLES		10-28-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/28/08	
490	MAGNAFLUX BOLT		10/27/08	MR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC		10/29/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	JP
	D) OIL FIRING PIN ASSEMBLY		11-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-20-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	11-20-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	L.N.
	J) ASSEMBLE STOCK		11-11-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		11-20-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-12-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-12-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		11-20-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.43</u> <u>2.45</u> <u>2.42</u> <u>2.42</u>	11-20-08	TC
	C) FUNCTION		11-20-08	L.N.
690	PACK		3/18/09	F.M.

F004 REV 5/2006

BARBER - M24 0073531

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

11/19/08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	259	269		262	
PULL #2	254	255		258	
PULL #3	251	263		267	
PULL #4	244	267		262	
PULL #5	249	264		263	
TOTAL	1257	1318		1312	
AVERAGE	251	263		262	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	304	335		
PULL #2	303	326		
PULL #3	330	334		
PULL #4	327	338		
PULL #5	331	326		
TOTAL	1595	1659		
AVERAGE	319	331		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	438	427		401
PULL #2	429	428		416
PULL #3	436	433		415
PULL #4	428	439		414
PULL #5	428	436		411
TOTAL	2159	2163		2057
AVERAGE	431	432		411