

6679 4612

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



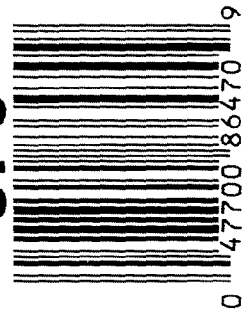
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6794612**

**UPC**



BM FORM

GUN SERIAL #

G 6794612

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 9-29-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 9-29-08  | SP      |
| 440  | PROOF                                                          |                     | 9-29-08  | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 9-29-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 9-29-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 9-30-08  | BSN     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 10/1/08  | FM      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 10/2/08  | KA      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 9/29/08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 10/2/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 10/2/08  | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 10-3     | —       |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 10-3-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 10-3-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 10-3-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 10-13-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                          | 12-12-08 | L.N.    |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>40</u> <u>40</u> <u>50</u>                          | 12-12-08 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                    | 12-12-08 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 10-13-08 | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 12-12-08 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 12-11-08 | L.P.D.  |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 12-11-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 12-12-08 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>237</u> <u>242</u> <u>238</u> <u>244</u> <u>232</u> | 12-12-08 | L.N.    |
|              | C) FUNCTION                                                              |                                                        | 12-12-08 | L.N.    |
| 690          | PACK                                                                     |                                                        | 1/14/09  | F.M.    |

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**BARBER - M24 0073572**
**AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-10-08

TESTER TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 266                 | 277                         |                                   | 269  |          |
| PULL #2 | 267                 | 273                         |                                   | 279  |          |
| PULL #3 | 280                 | 275                         |                                   | 272  |          |
| PULL #4 | 294                 | 289                         |                                   | 262  |          |
| PULL #5 | 277                 | 273                         |                                   | 285  |          |
| TOTAL   | 1384                | 1377                        |                                   | 1367 |          |
| AVERAGE | 276                 | 275                         |                                   | 273  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | <del>236</del> 372  | 362                         |  |          |
| PULL #2 | 372                 | 366                         |  |          |
| PULL #3 | 353                 | 373                         |  |          |
| PULL #4 | 340                 | 373                         |  |          |
| PULL #5 | 364                 | 369                         |  |          |
| TOTAL   | 1806                | <del>2209</del> 1843        |  |          |
| AVERAGE | 361                 | 367                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 472                 | 473                         |                                   | 475                                     |
| PULL #2 | 476                 | 477                         |                                   | 479                                     |
| PULL #3 | 457                 | 481                         |                                   | 465                                     |
| PULL #4 | 467                 | 474                         |                                   | 471                                     |
| PULL #5 | 467                 | 477                         |                                   | 474                                     |
| TOTAL   | 2339                | 1952                        |                                   | 2364                                    |
| AVERAGE | 467                 | 390                         |                                   | 472                                     |