

G6794613

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



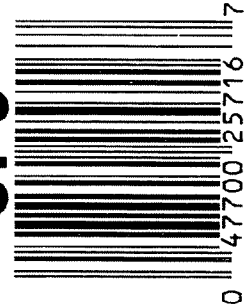
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6794613

UPC



GUN SERIAL #

G 679 4613

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		9-30-08	RAN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10 3	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	PSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

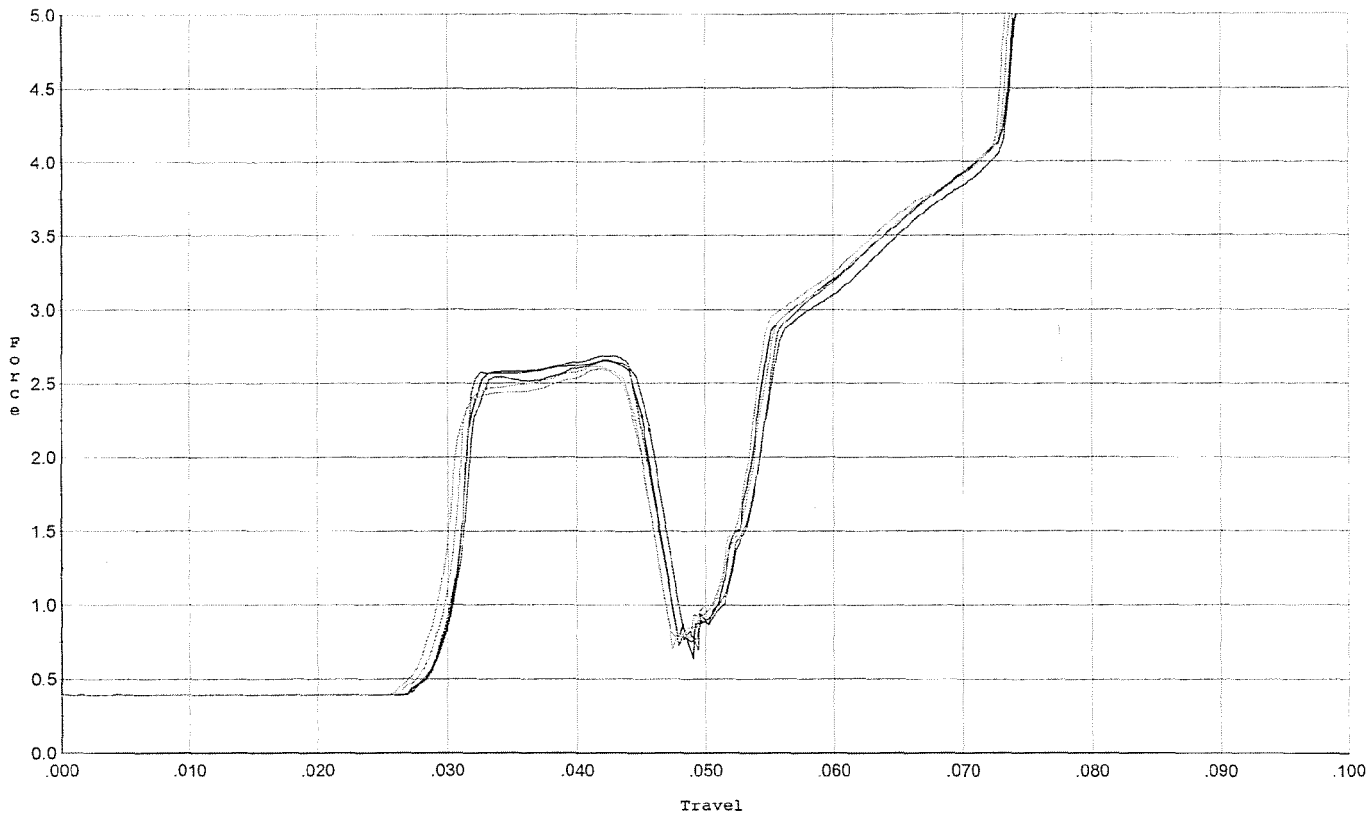
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10-27-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10-27-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-27-08	LJN
	J) ASSEMBLE STOCK		10-16-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-27-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	10-23-08	RSN
	MALFUNCTION <i>RAC</i>	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-23-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-27-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.02</u> <u>2.04</u> <u>2.02</u> <u>2.04</u> <u>2.08</u>	10-27-08	RSN
	C) FUNCTION		10-27-08	LJN
690	PACK		10/29/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



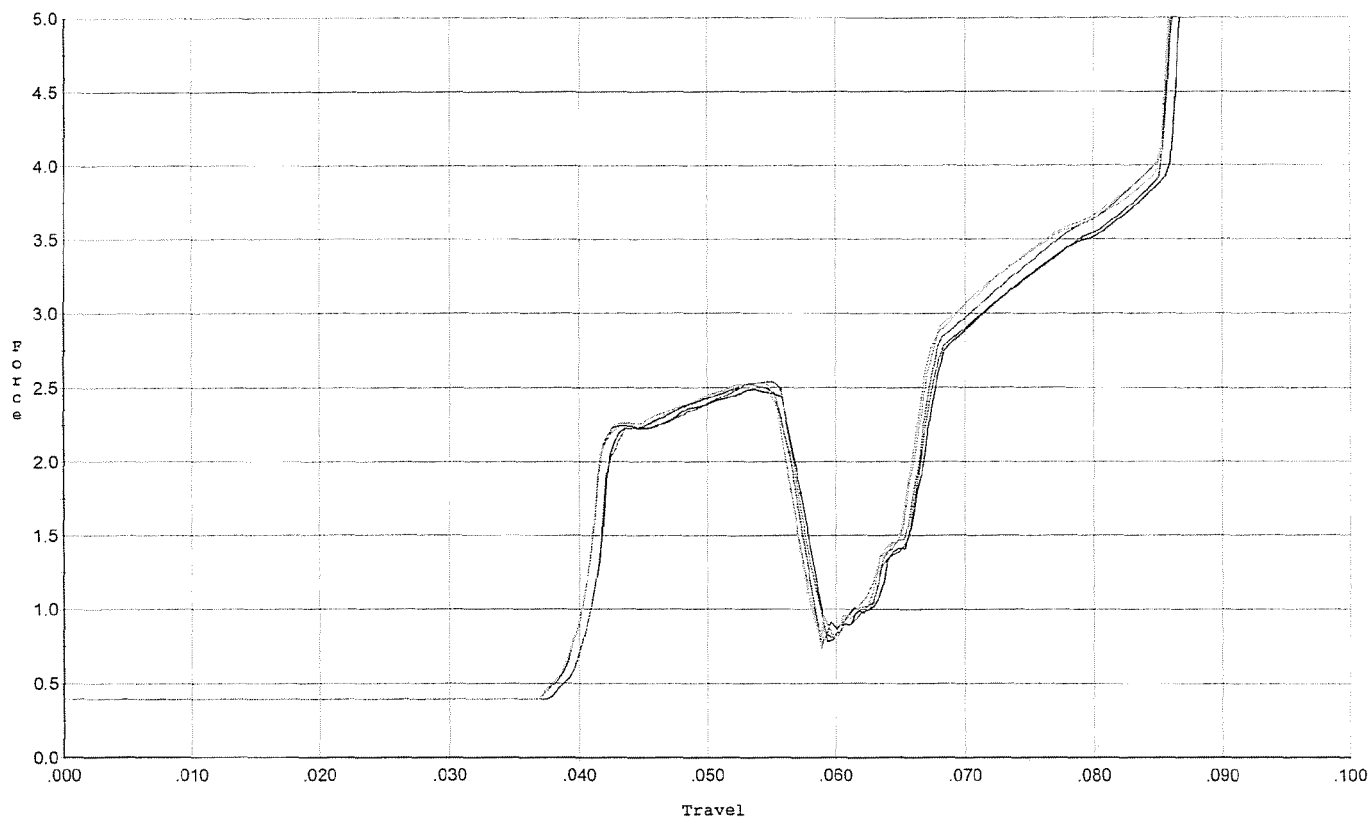
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.046	0.029	0.032	0.050		Set Trigger
2	2.653	0.045	0.029	0.032	0.050		Set Trigger
3	2.686	0.045	0.029	0.032	0.051		Set Trigger
4	2.618	0.045	0.029	0.032	0.049		Set Trigger
5	2.596	0.045	0.028	0.032	0.050		Set Trigger

A 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



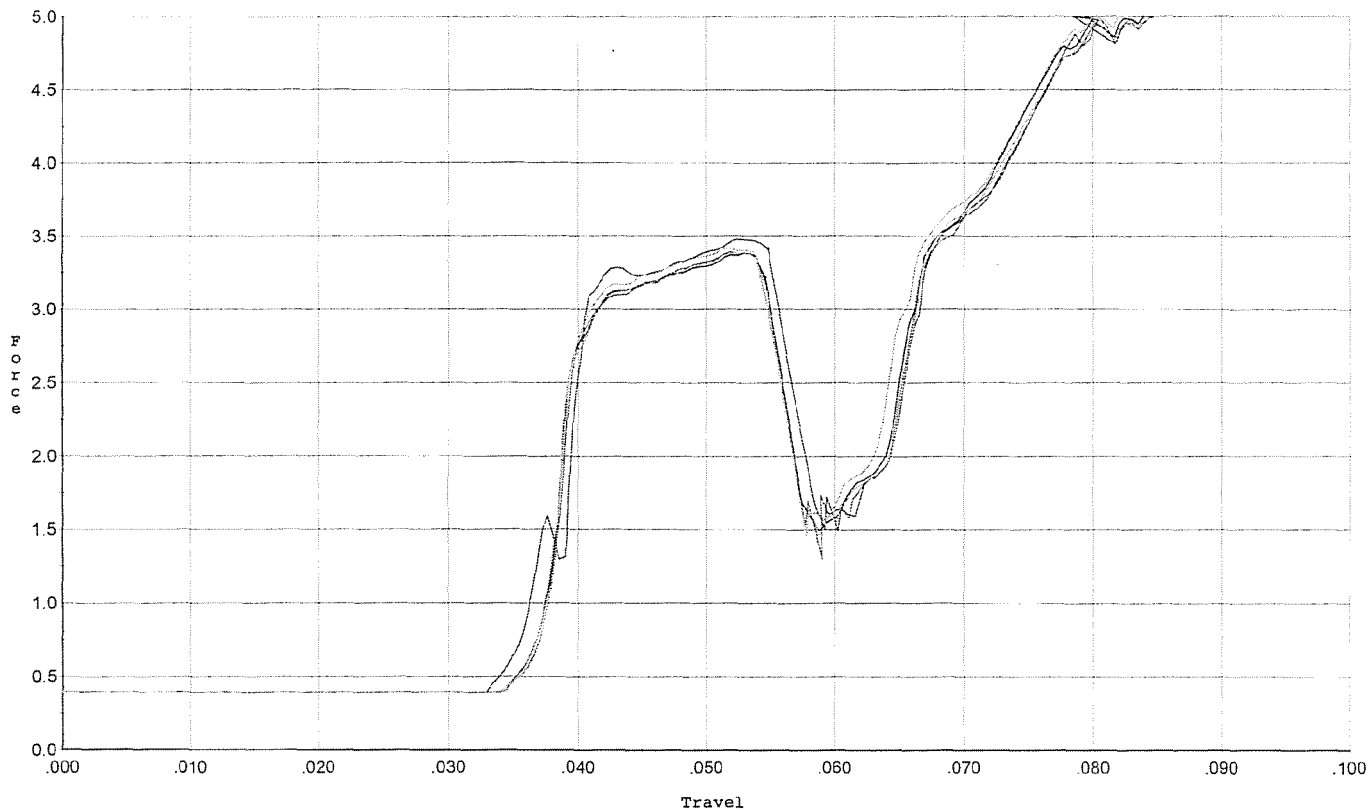
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.056	0.039	0.036	0.054		Set Trigger
2	2.490	0.057	0.040	0.036	0.054		Set Trigger
3	2.539	0.056	0.040	0.036	0.052		Set Trigger
4	2.522	0.055	0.039	0.036	0.053		Set Trigger
5	2.534	0.055	0.039	0.036	0.053		Set Trigger

A.2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



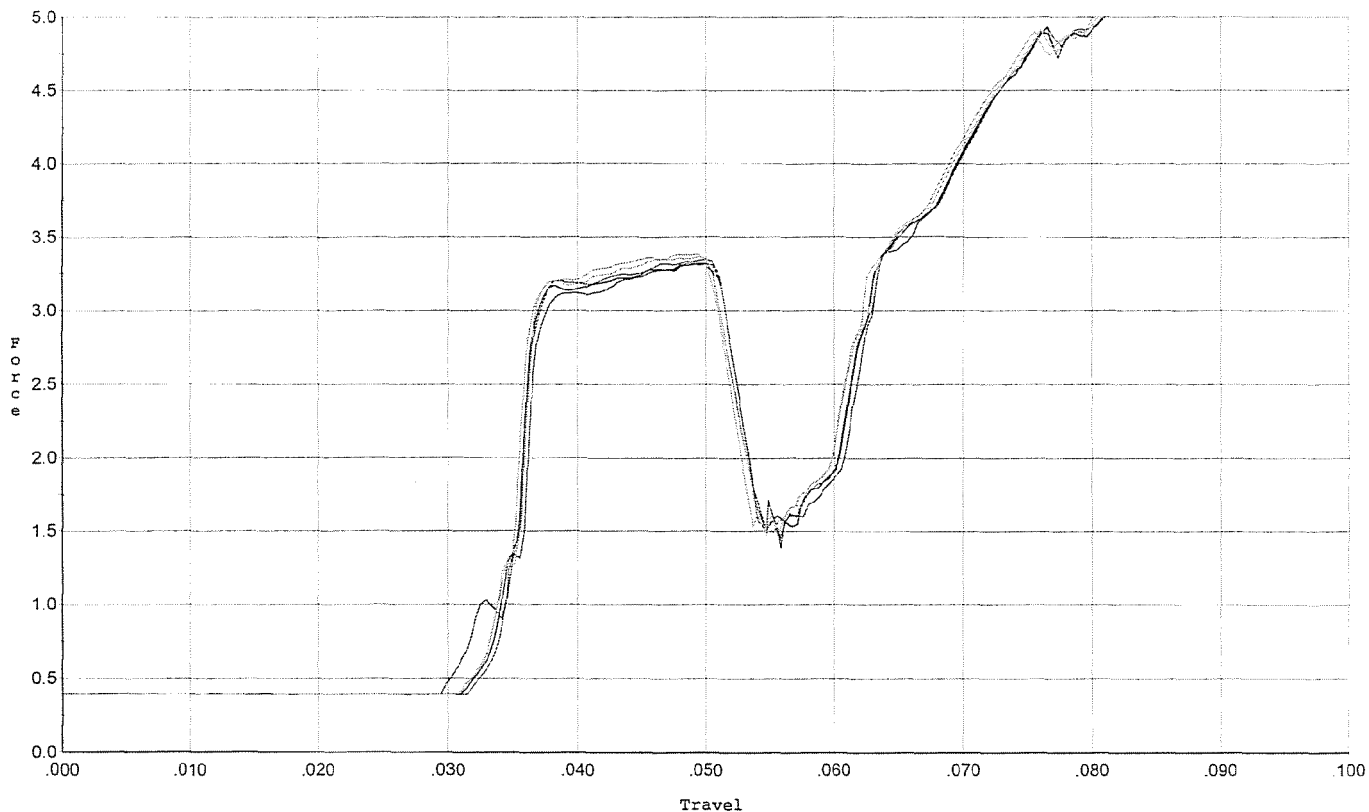
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.481	0.055	0.033	0.034	0.073		Set Trigger
2	3.386	0.055	0.035	0.034	0.070		Set Trigger
3	3.393	0.055	0.035	0.034	0.070		Set Trigger
4	3.422	0.055	0.036	0.034	0.071		Set Trigger
5	3.392	0.055	0.037	0.034	0.070		Set Trigger

A-3-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



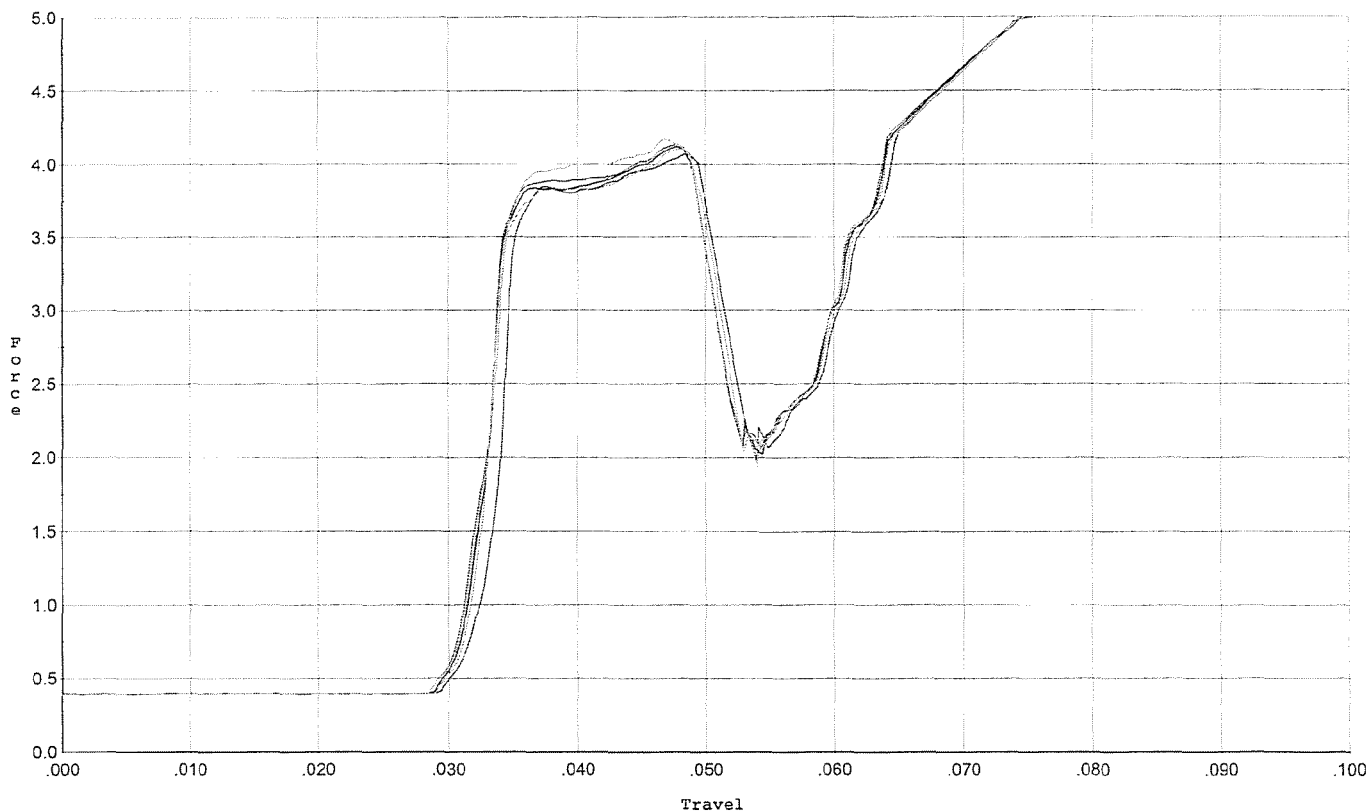
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.051	0.030	0.034	0.067		Set Trigger
2	3.321	0.051	0.033	0.034	0.066		Set Trigger
3	3.347	0.051	0.034	0.034	0.067		Set Trigger
4	3.370	0.051	0.031	0.034	0.067		Set Trigger
5	3.385	0.051	0.033	0.033	0.068		Set Trigger

A. 3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



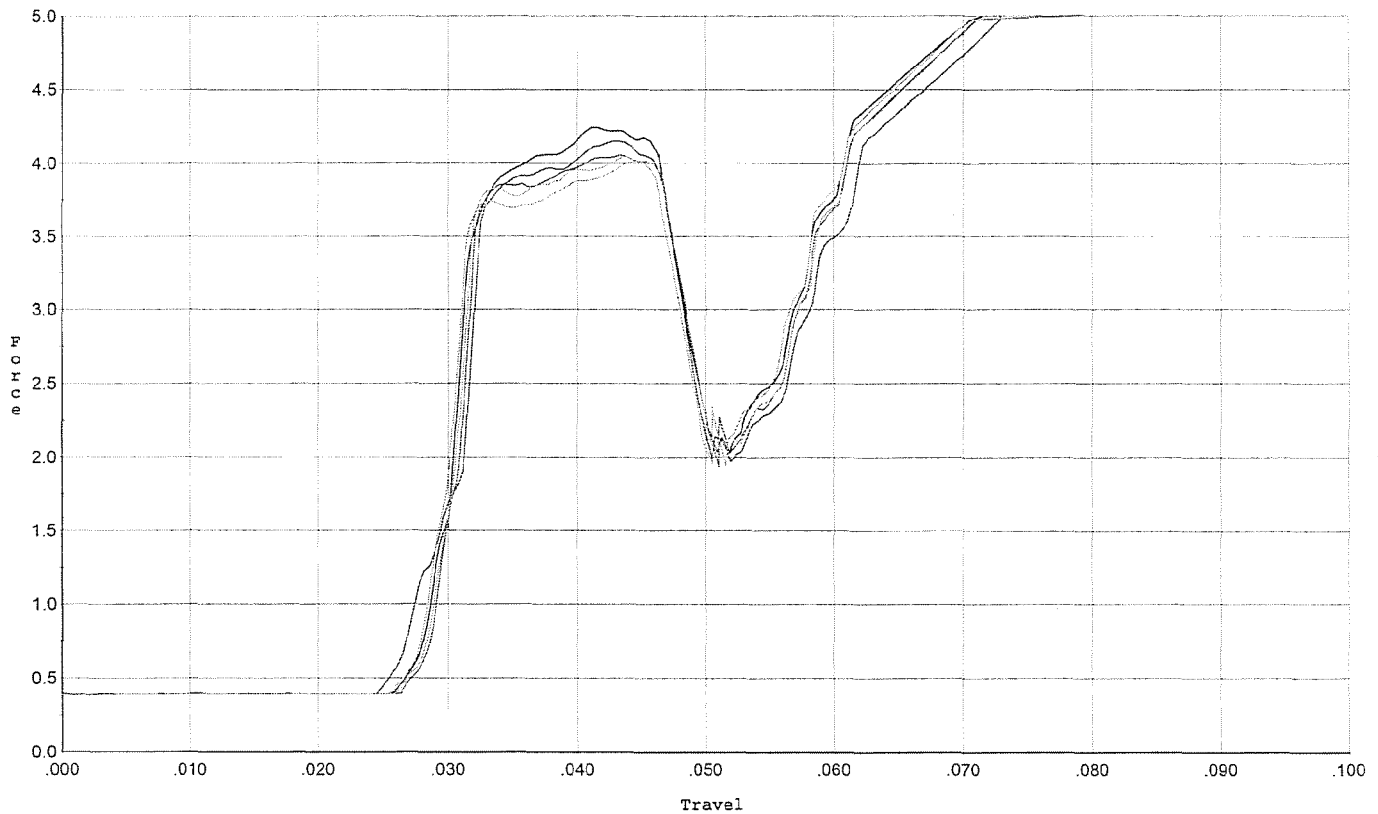
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.049	0.030	0.032	0.078		Set Trigger
2	4.120	0.049	0.029	0.031	0.079		Set Trigger
3	4.137	0.049	0.030	0.031	0.080		Set Trigger
4	4.101	0.050	0.029	0.032	0.081		Set Trigger
5	4.173	0.049	0.030	0.031	0.080		Set Trigger

A-24.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lb.



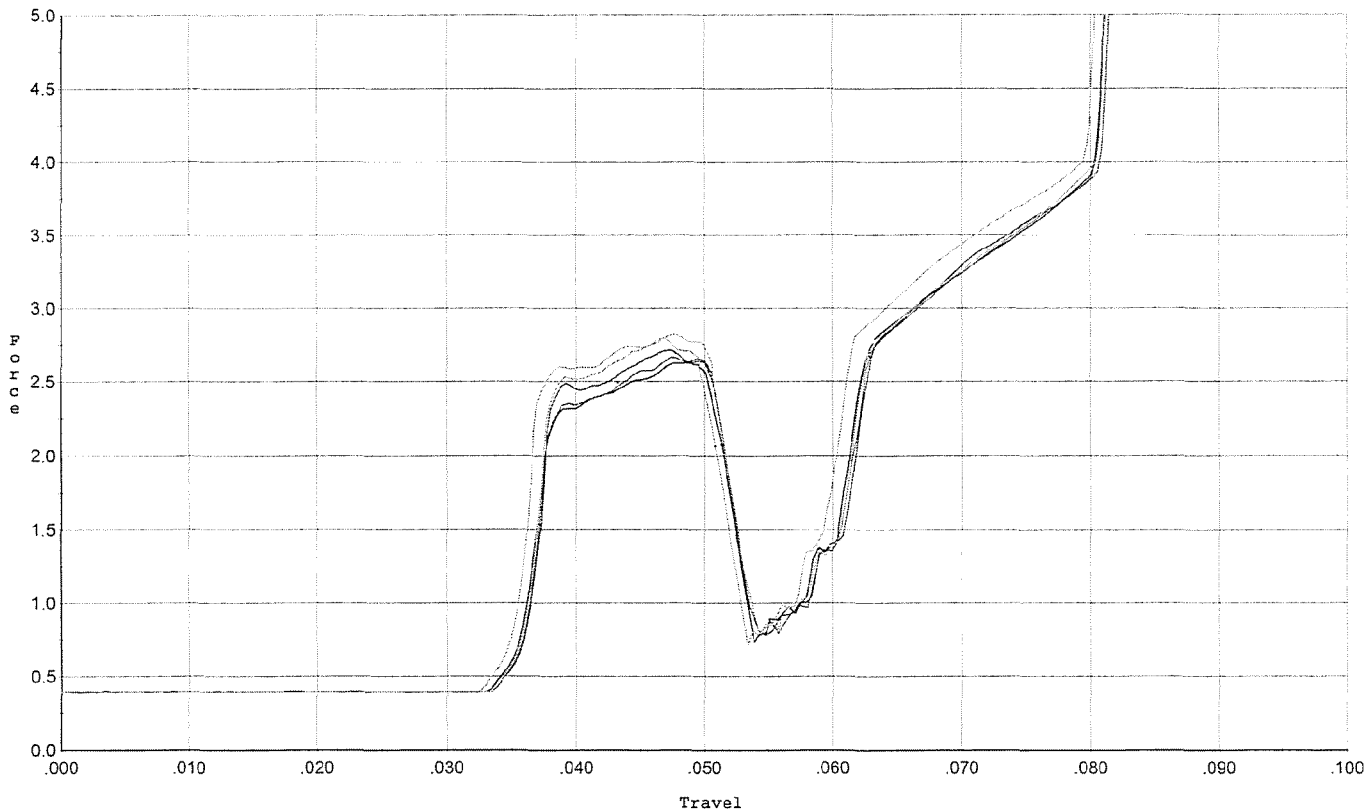
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.047	0.026	0.031	0.079		Set Trigger
2	4.245	0.046	0.028	0.030	0.080		Set Trigger
3	4.056	0.047	0.027	0.030	0.078		Set Trigger
4	4.045	0.048	0.028	0.030	0.082		Set Trigger
5	4.016	0.048	0.028	0.030	0.080		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



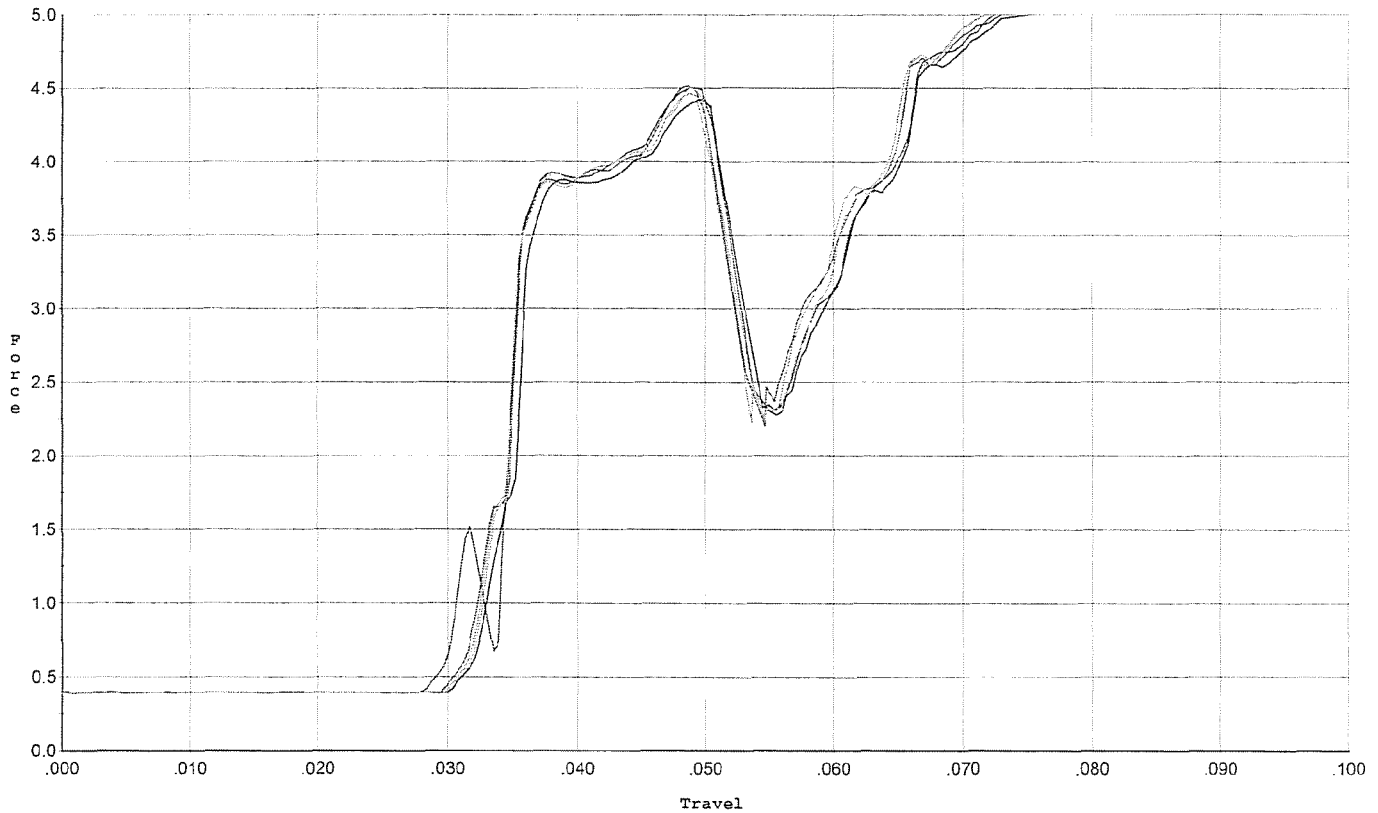
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.051	0.034	0.036	0.052		Set Trigger
2	2.627	0.051	0.034	0.035	0.051		Set Trigger
3	2.668	0.051	0.034	0.036	0.051		Set Trigger
4	2.823	0.050	0.034	0.035	0.053		Set Trigger
5	2.802	0.051	0.033	0.035	0.054		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.507	0.051	0.030	0.031	0.085		Set Trigger
2	4.430	0.050	0.031	0.032	0.081		Set Trigger
3	4.521	0.050	0.030	0.031	0.082		Set Trigger
4	4.504	0.050	0.032	0.032	0.081		Set Trigger
5	4.467	0.050	0.030	0.032	0.082		Set Trigger

A-4.48