

36794622

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

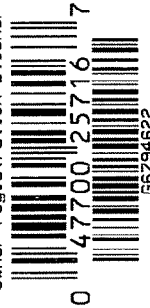
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



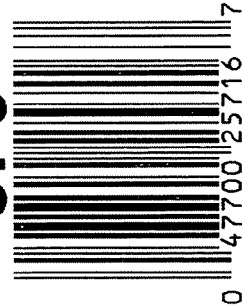
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6794622

UPC



GUN SERIAL #

G 6794622

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	PSH
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	(A)	10/24/08	SP
490	MAGNAFLUX BOLT		10/27/08	NR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC		10/30/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

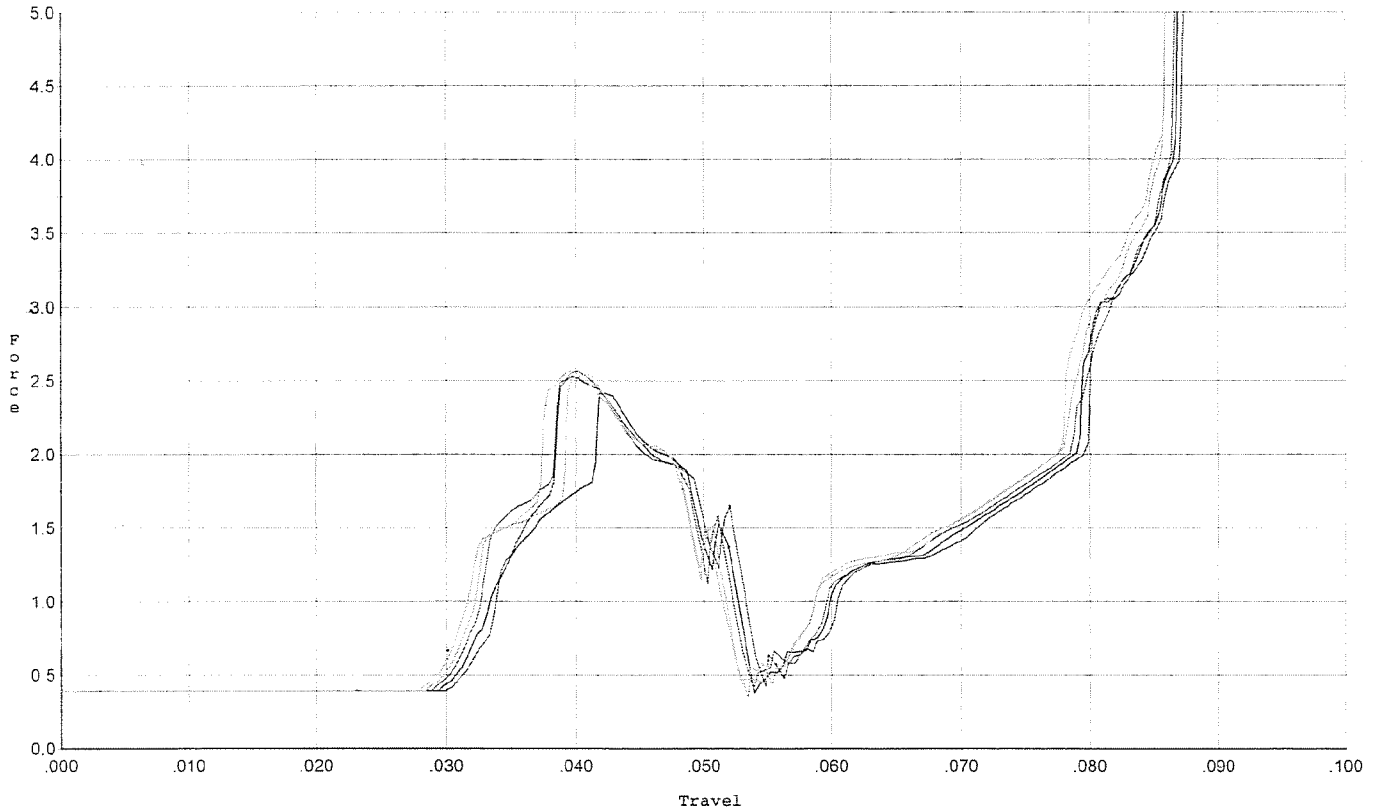
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-20-08	XN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	11-20-08	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-20-08	XN
	J) ASSEMBLE STOCK		11-7-08	LPD
	K) ASSEMBLE SWIVEL STUDS		11-20-08	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	11-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-11-08	X
670	FINAL INSPECTION A) HEADSPACE		11-20-08	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.14</u> <u>2.22</u> <u>2.18</u> <u>2.28</u>	11-20-08	TC
	C) FUNCTION		11-20-08	XN
690	PACK			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



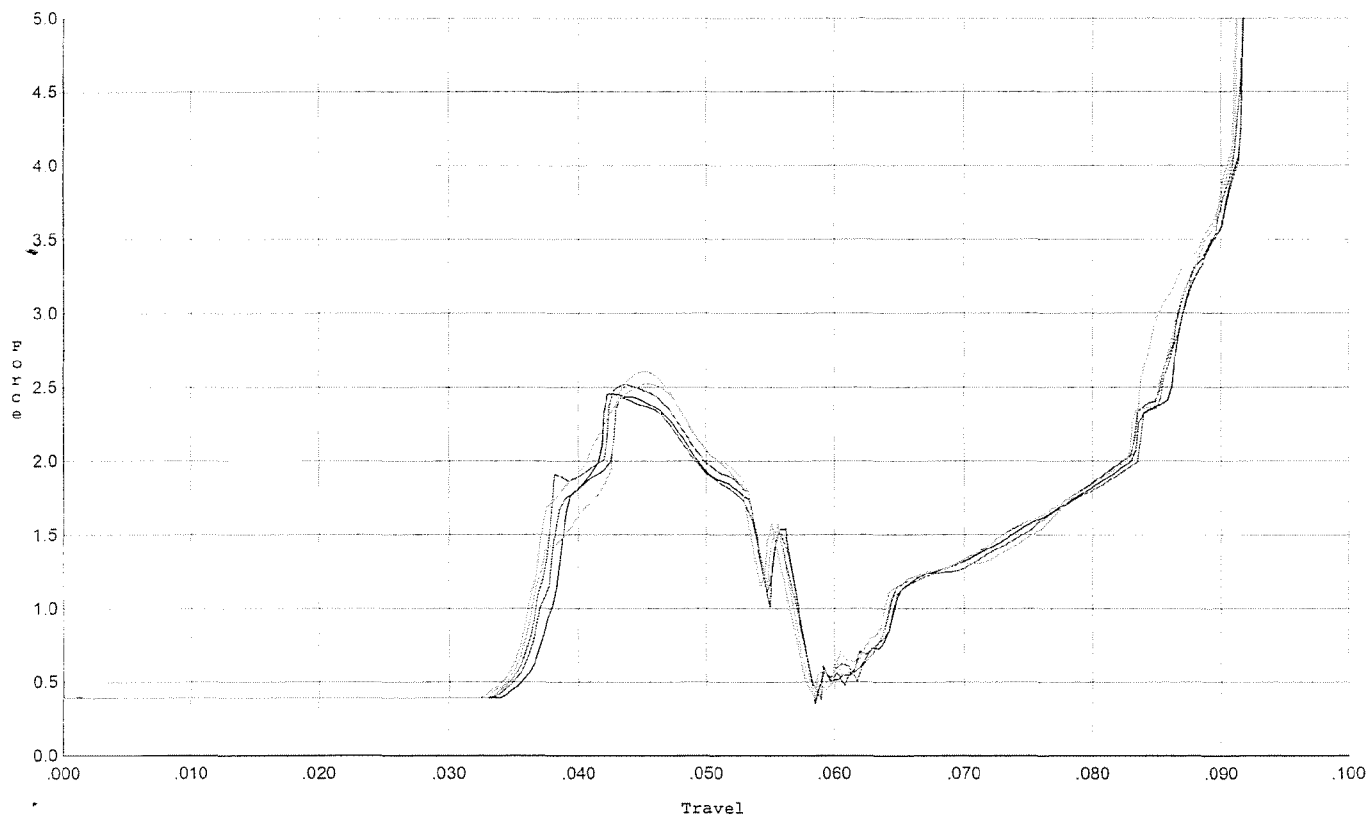
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.052	0.032	0.039	0.049		Set Trigger
2	2.412	0.052	0.032	0.040	0.046		Set Trigger
3	2.569	0.051	0.031	0.039	0.049		Set Trigger
4	2.542	0.051	0.031	0.039	0.048		Set Trigger
5	2.571	0.048	0.030	0.041	0.047		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



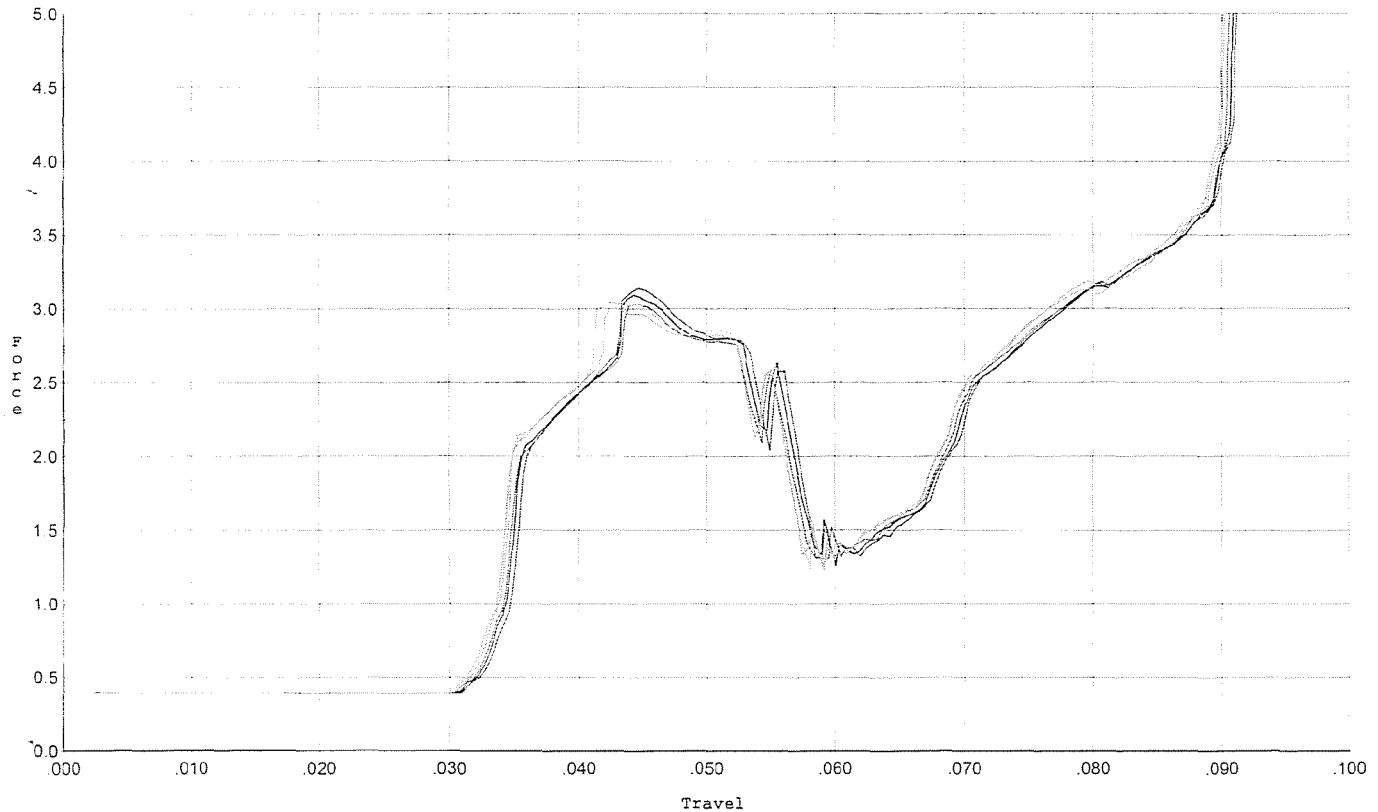
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.054	0.036	0.042	0.048		Set Trigger
2	2.453	0.056	0.037	0.040	0.051		Set Trigger
3	2.518	0.056	0.036	0.040	0.054		Set Trigger
4	2.521	0.056	0.035	0.040	0.054		Set Trigger
5	2.608	0.053	0.035	0.043	0.048		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



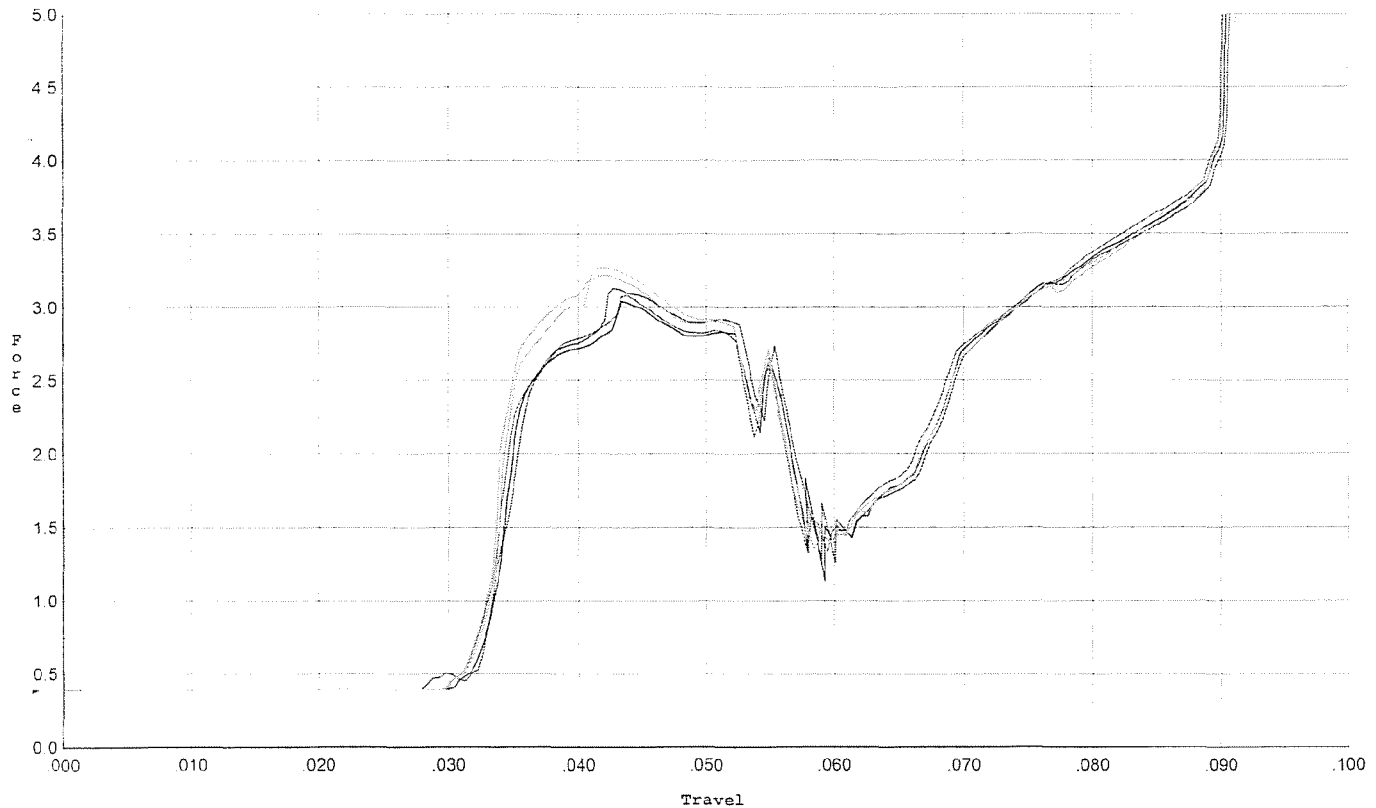
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.056	0.033	0.038	0.071		Set Trigger
2	3.093	0.056	0.031	0.038	0.070		Set Trigger
3	3.030	0.055	0.033	0.038	0.068		Set Trigger
4	3.039	0.055	0.033	0.038	0.070		Set Trigger
5	3.004	0.055	0.032	0.037	0.070		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



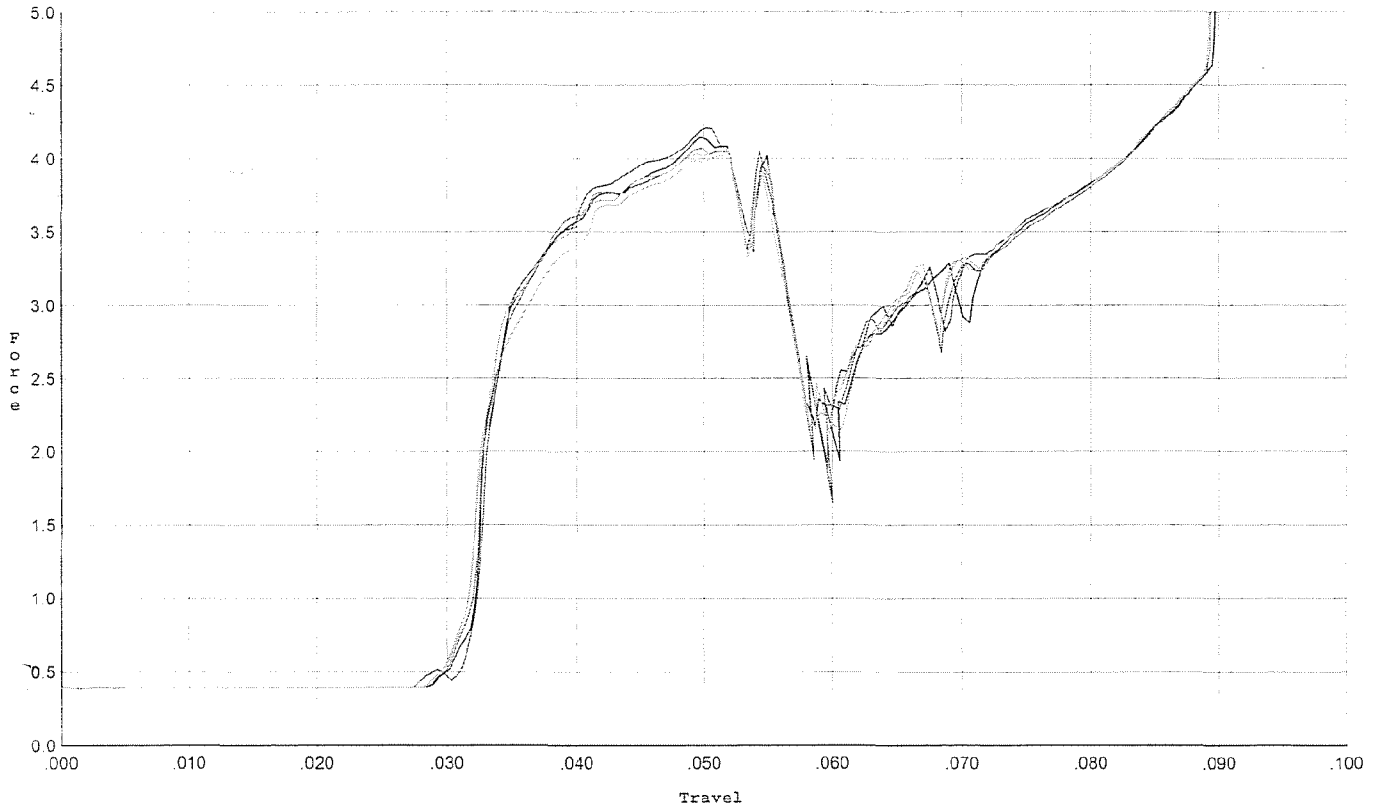
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.055	0.033	0.037	0.074		Set Trigger
2	3.039	0.056	0.032	0.037	0.073		Set Trigger
3	3.079	0.055	0.032	0.037	0.073		Set Trigger
4	3.268	0.055	0.030	0.037	0.076		Set Trigger
5	3.218	0.055	0.032	0.037	0.076		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



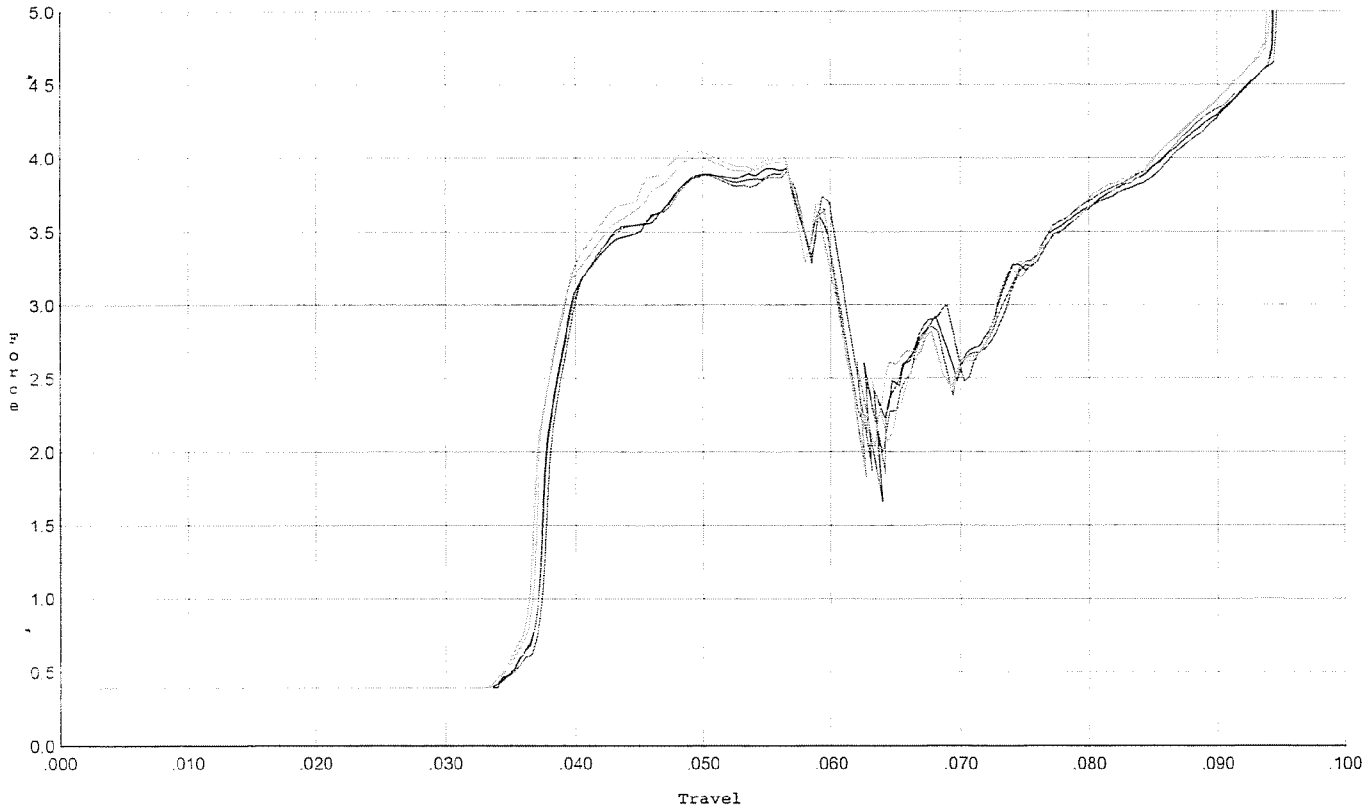
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.055	0.031	0.034	0.098		Set Trigger
2	4.146	0.055	0.031	0.034	0.097		Set Trigger
3	4.072	0.055	0.031	0.034	0.097		Set Trigger
4	4.021	0.056	0.030	0.034	0.097		Set Trigger
5	4.064	0.055	0.029	0.034	0.097		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



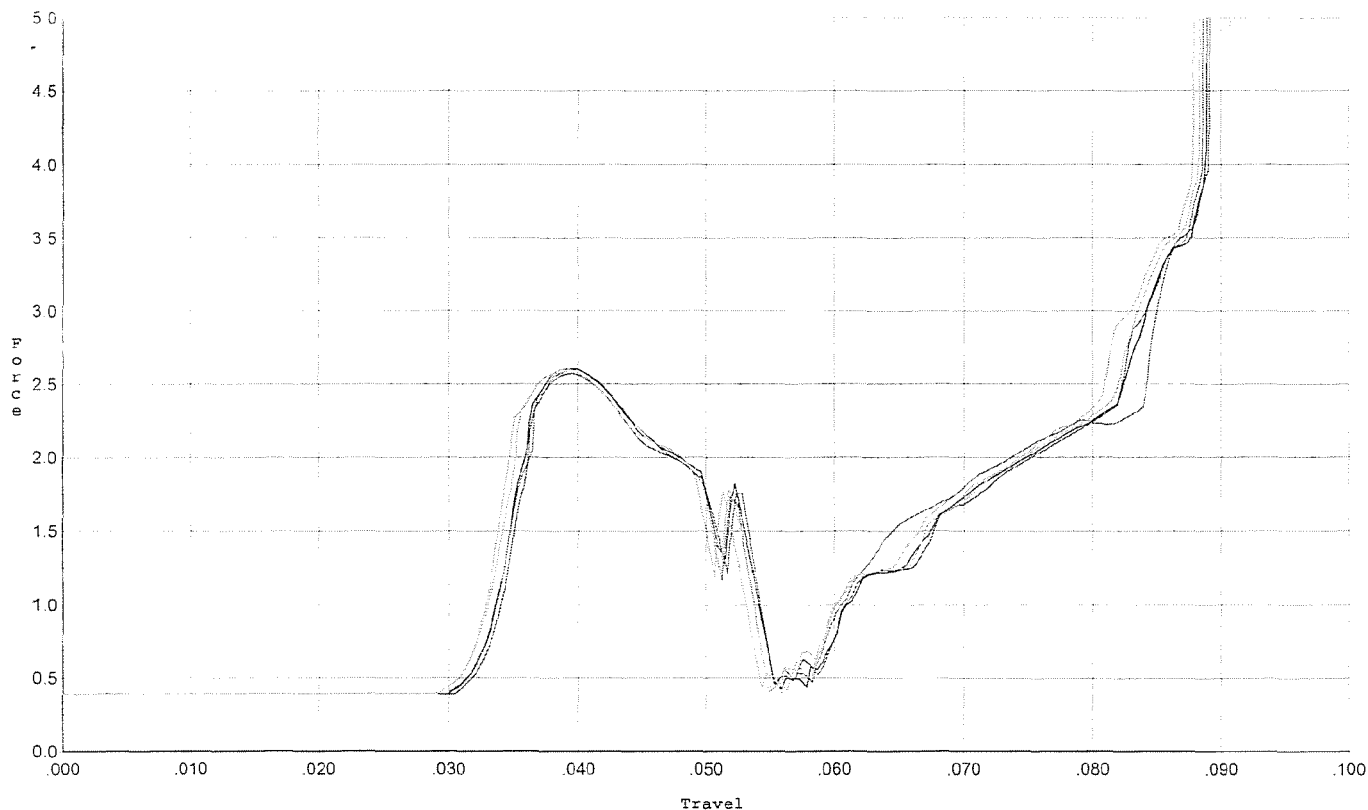
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.937	0.060	0.037	0.037	0.097		Set Trigger
2	3.930	0.060	0.036	0.037	0.096		Set Trigger
3	3.910	0.059	0.034	0.037	0.095		Set Trigger
4	4.046	0.059	0.035	0.037	0.099		Set Trigger
5	4.013	0.060	0.035	0.037	0.100		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/30/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



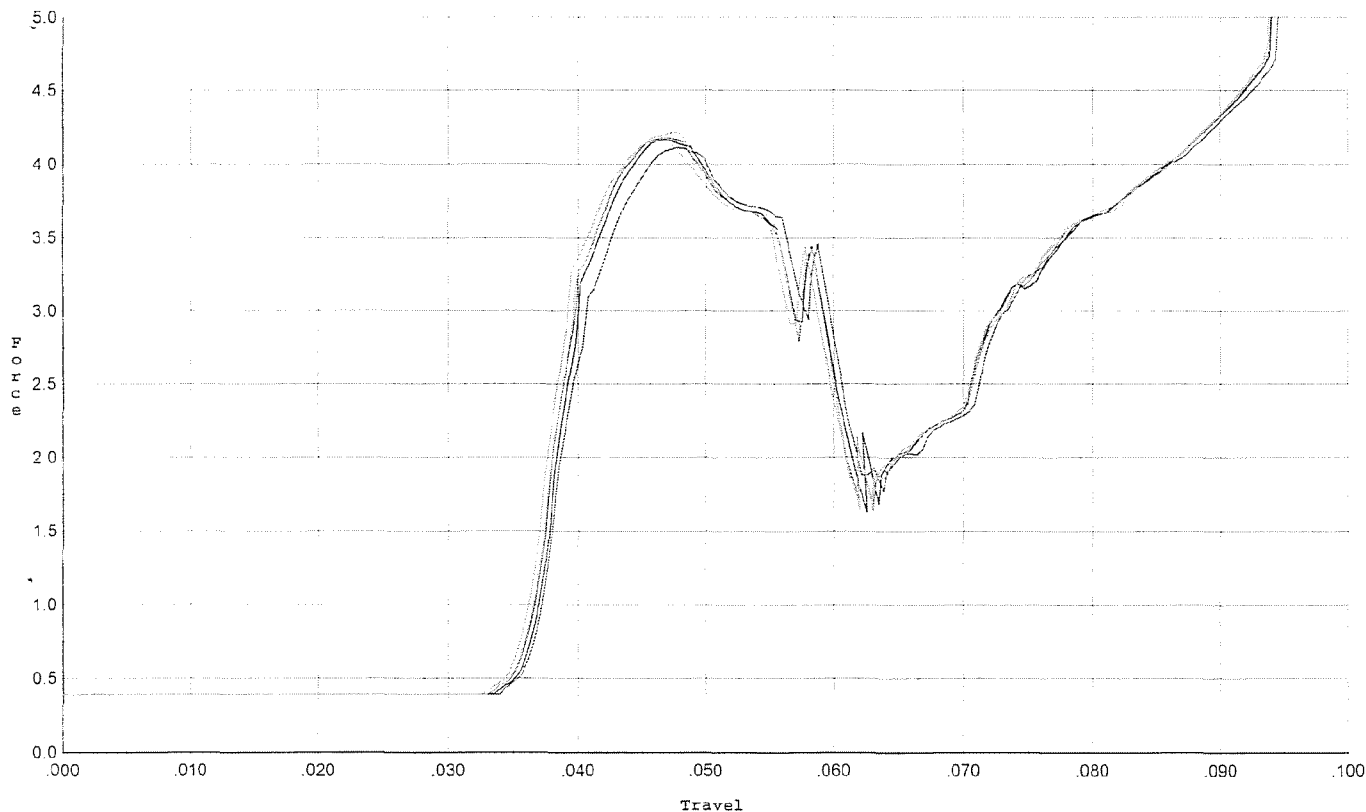
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.053	0.032	0.039	0.053		Set Trigger
2	2.605	0.054	0.032	0.039	0.055		Set Trigger
3	2.572	0.052	0.032	0.039	0.053		Set Trigger
4	2.597	0.053	0.032	0.039	0.055		Set Trigger
5	2.606	0.053	0.032	0.039	0.055		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/30/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.059	0.036	0.038	0.091		Set Trigger
2	4.168	0.058	0.036	0.038	0.091		Set Trigger
3	4.180	0.058	0.035	0.038	0.092		Set Trigger
4	4.219	0.058	0.035	0.038	0.093		Set Trigger
5	4.156	0.058	0.035	0.038	0.092		Set Trigger

Aug 4.16