

6794623

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

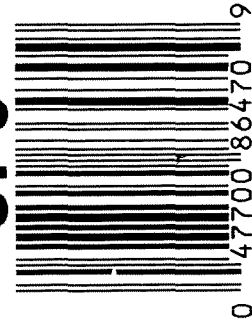
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794623

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794623

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SP
430	ASSEMBLE TO STOCK		9-31-08	SP
440	PROOF		9-30-08	SP
460	CHECK HEADSPACE		9-30-08	SP
470	DIS-ASSEMBLE ACTION		9-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX 2008 OPERATOR	10-1-08	RSW
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(RB)
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

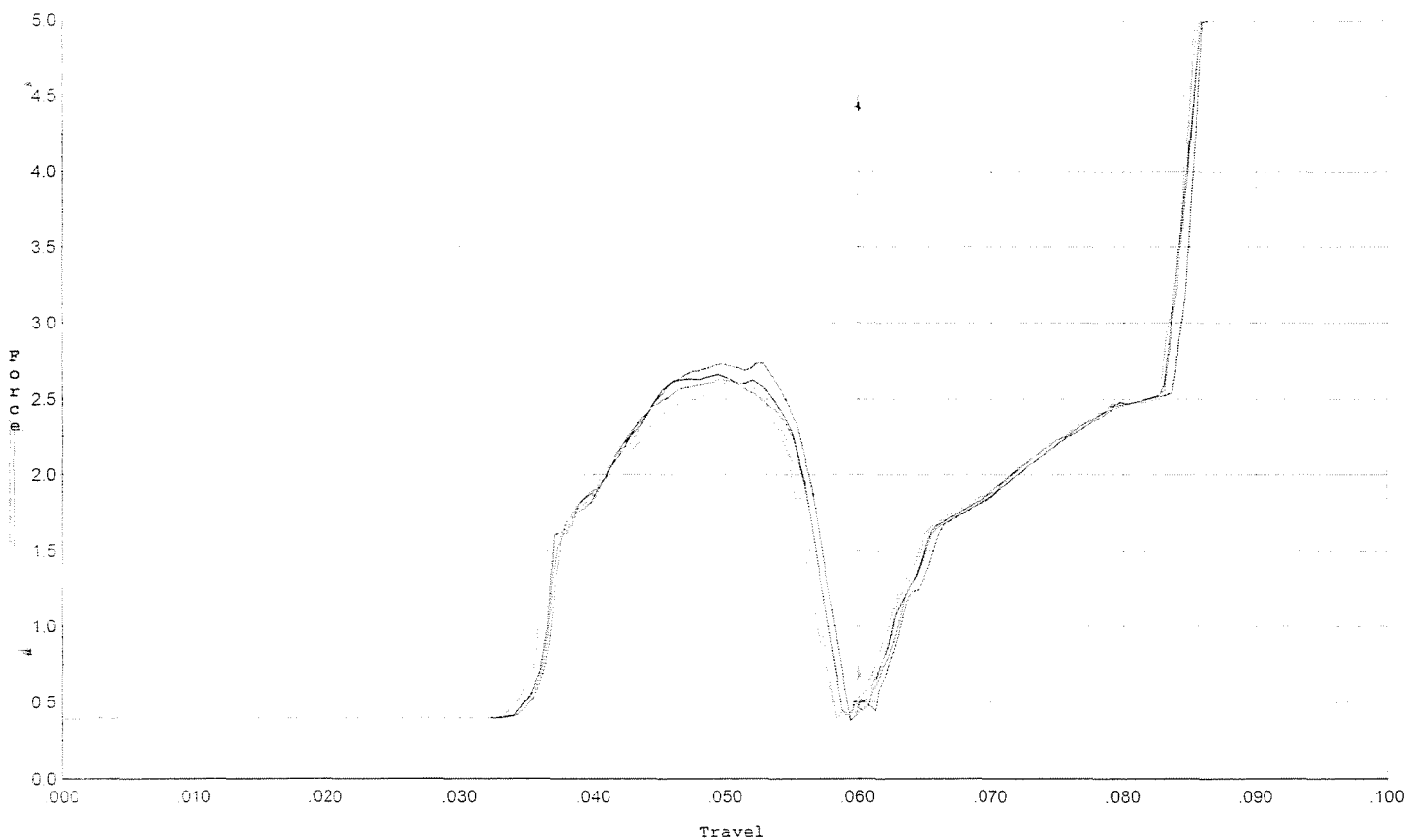
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-22-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>2.5</u> <u>3</u>	1-22-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0245</u> <u>.024</u>	1-22-09	WW
	J) ASSEMBLE STOCK		1-15-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-22-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.67</u> <u>2.66</u> <u>2.63</u> <u>2.54</u>	1-31	WW
	C) FUNCTION		1-22-09	WW
690	PACK		1-23-09	RGR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



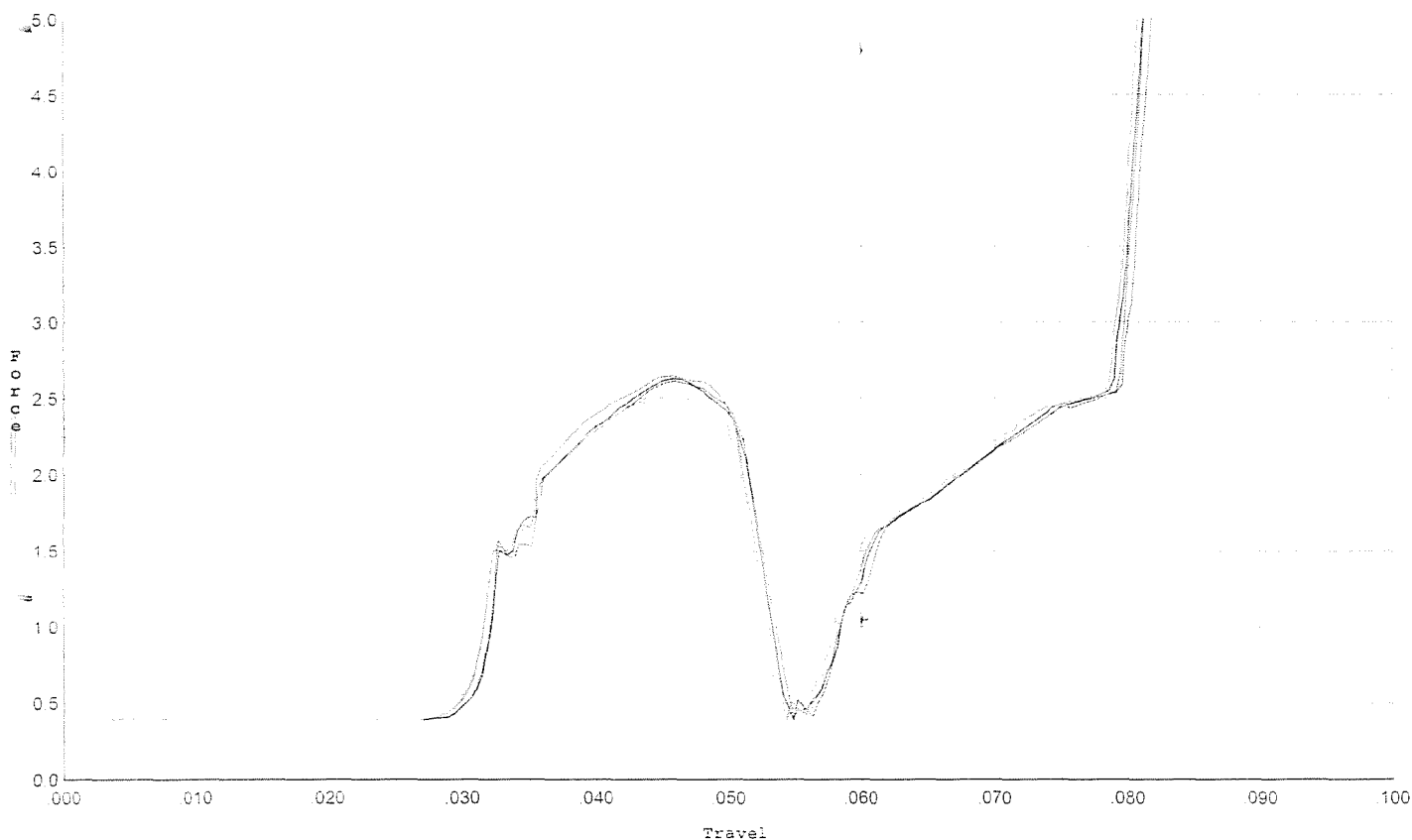
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.735	0.057	0.036	0.036	0.062		Set Trigger
2	2.660	0.056	0.036	0.036	0.060		Set Trigger
3	2.626	0.056	0.036	0.036	0.059		Set Trigger
4	2.599	0.056	0.035	0.036	0.058		Set Trigger
5	2.606	0.055	0.035	0.036	0.058		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



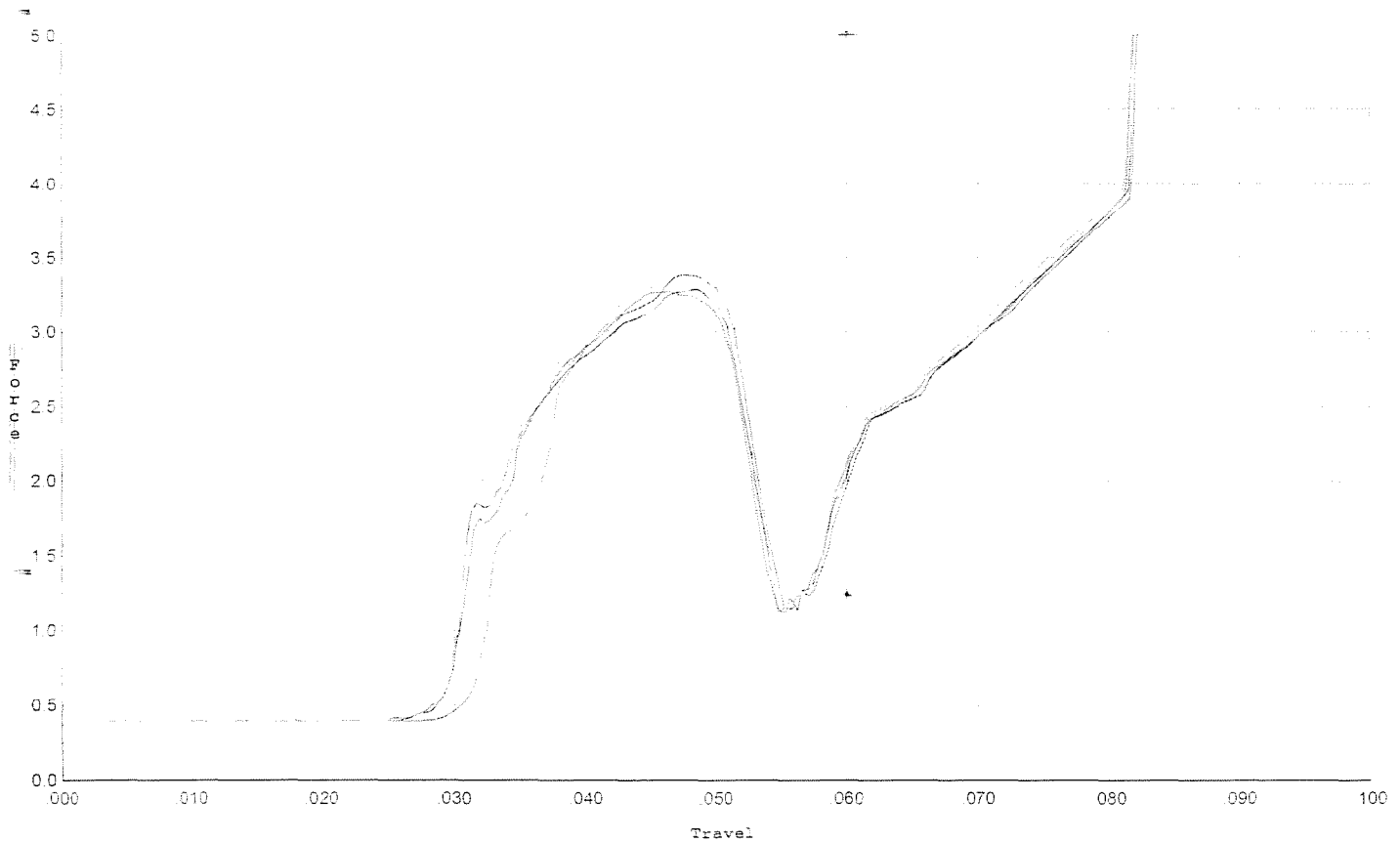
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.051	0.031	0.035	0.056		Set Trigger
2	2.628	0.051	0.031	0.034	0.056		Set Trigger
3	2.645	0.050	0.031	0.034	0.057		Set Trigger
4	2.507	0.051	0.031	0.034	0.055		Set Trigger
5	2.521	0.051	0.031	0.034	0.055		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



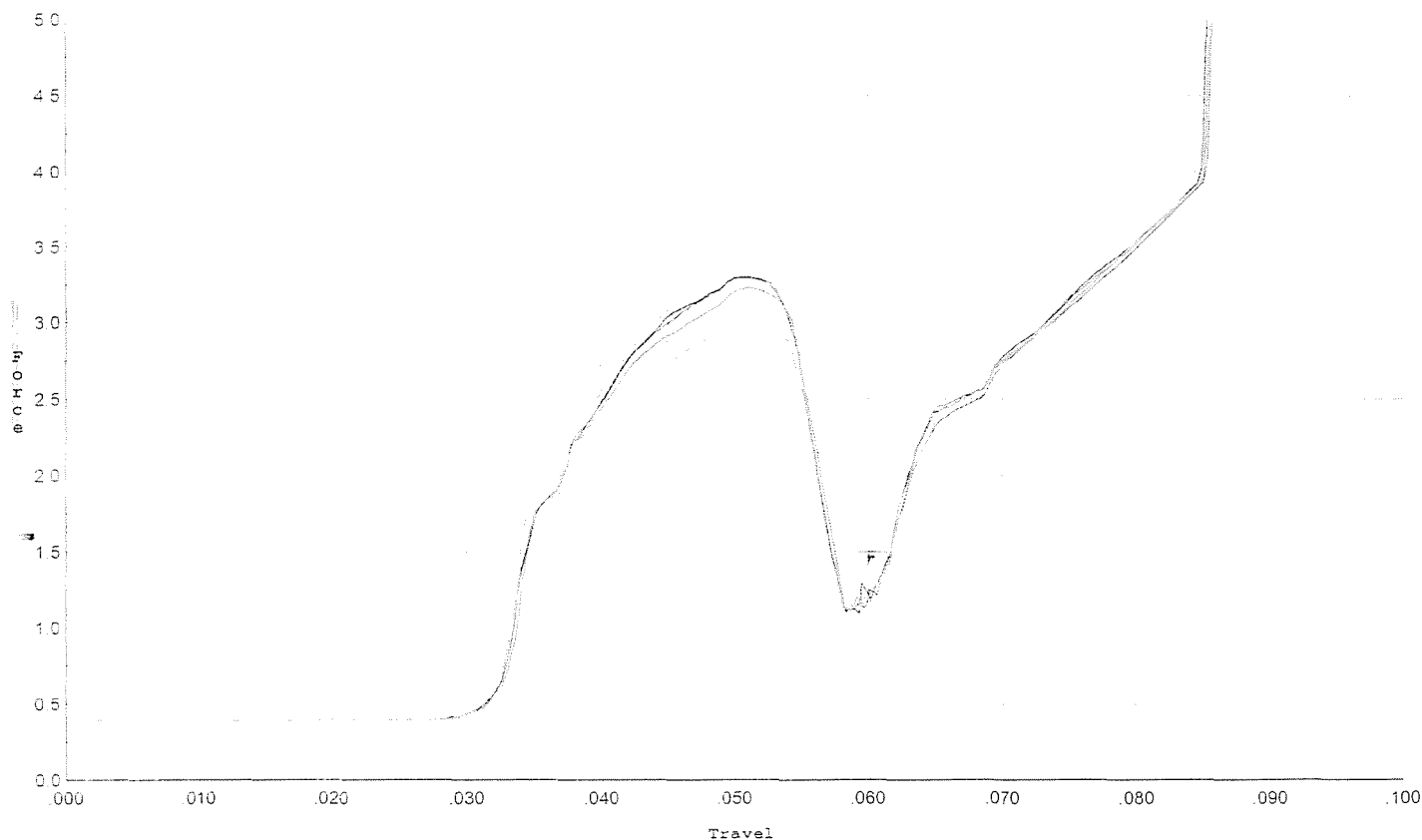
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.382	0.051	0.030	0.033	0.072		Set Trigger
2	3.288	0.053	0.029	0.033	0.073		Set Trigger
3	3.271	0.051	0.032	0.034	0.066		Set Trigger
4	3.453	0.052	0.029	0.032	0.074		Set Trigger
5+	3.276	0.051	0.029	0.033	0.070		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



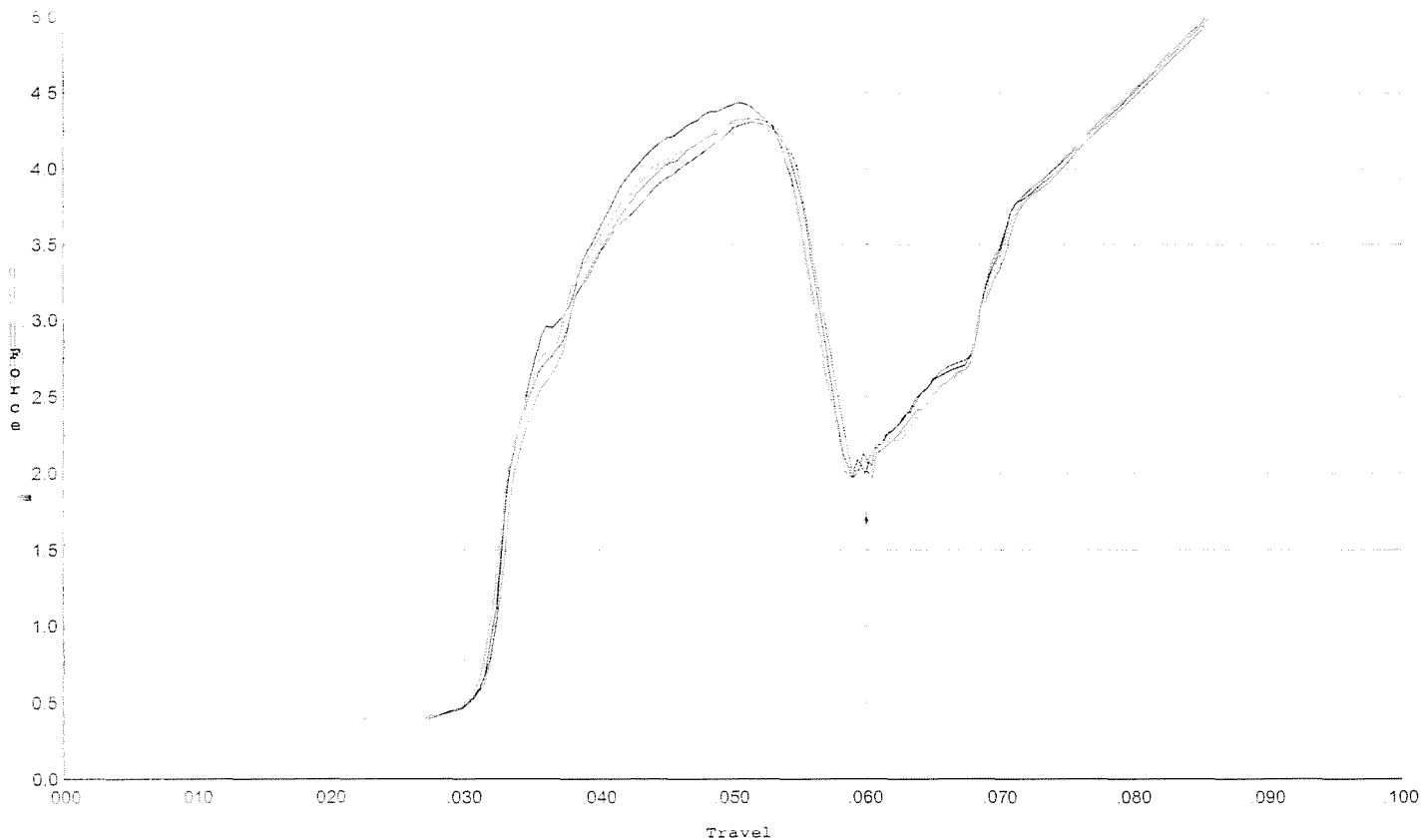
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.303	0.056	0.033	0.034	0.075		Set Trigger
2	3.296	0.055	0.033	0.034	0.073		Set Trigger
3	3.234	0.056	0.033	0.034	0.074		Set Trigger
4	3.353	0.055	0.033	0.034	0.073		Set Trigger
5	3.202	0.055	0.032	0.034	0.073		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



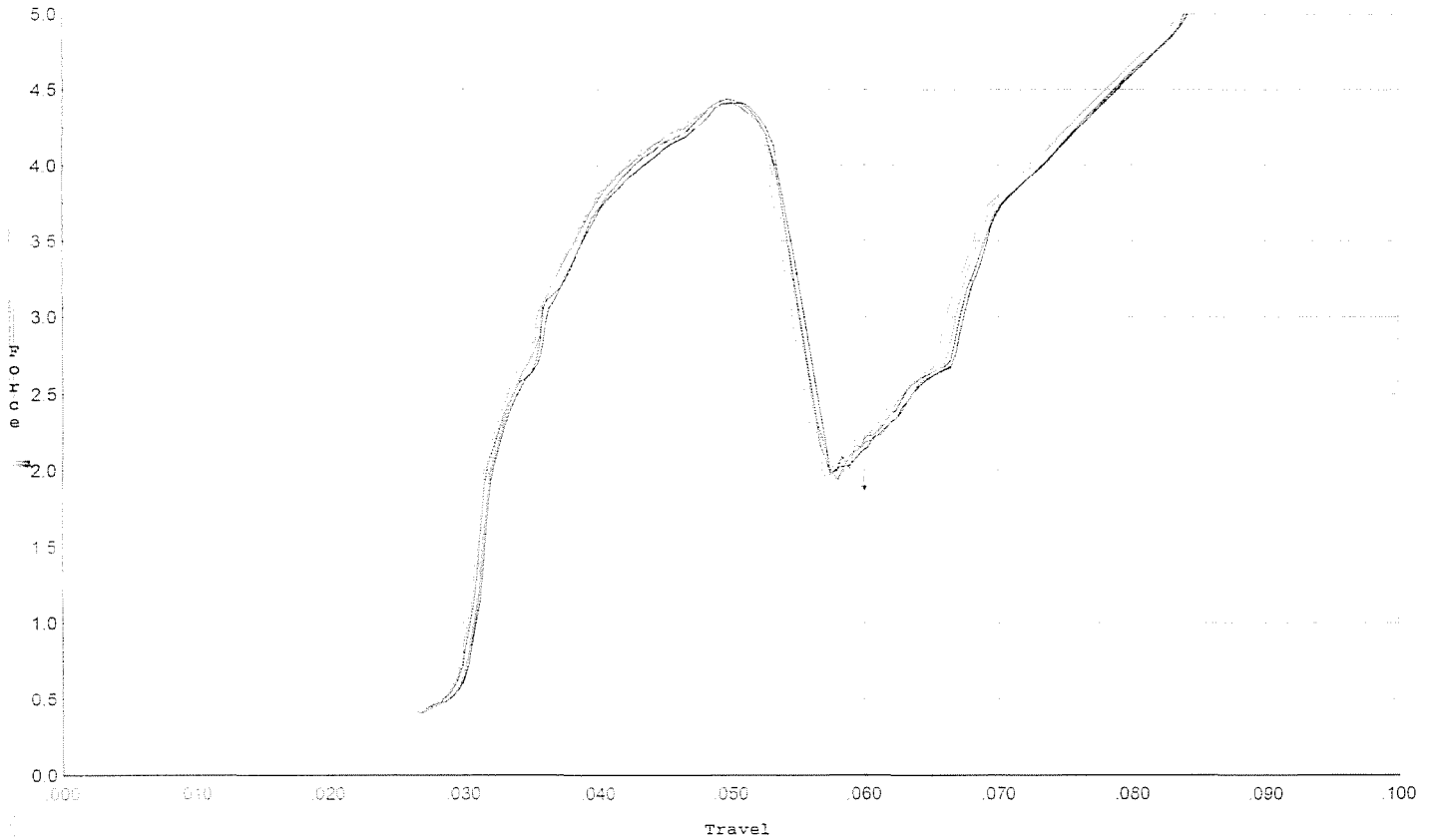
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.055	0.031	0.032	0.097		Set Trigger
2	4.432	0.055	0.031	0.032	0.098		Set Trigger
3	4.326	0.055	0.032	0.033	0.096		Set Trigger
4	4.342	0.056	0.031	0.032	0.100		Set Trigger
5	4.313	0.054	0.031	0.032	0.096		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



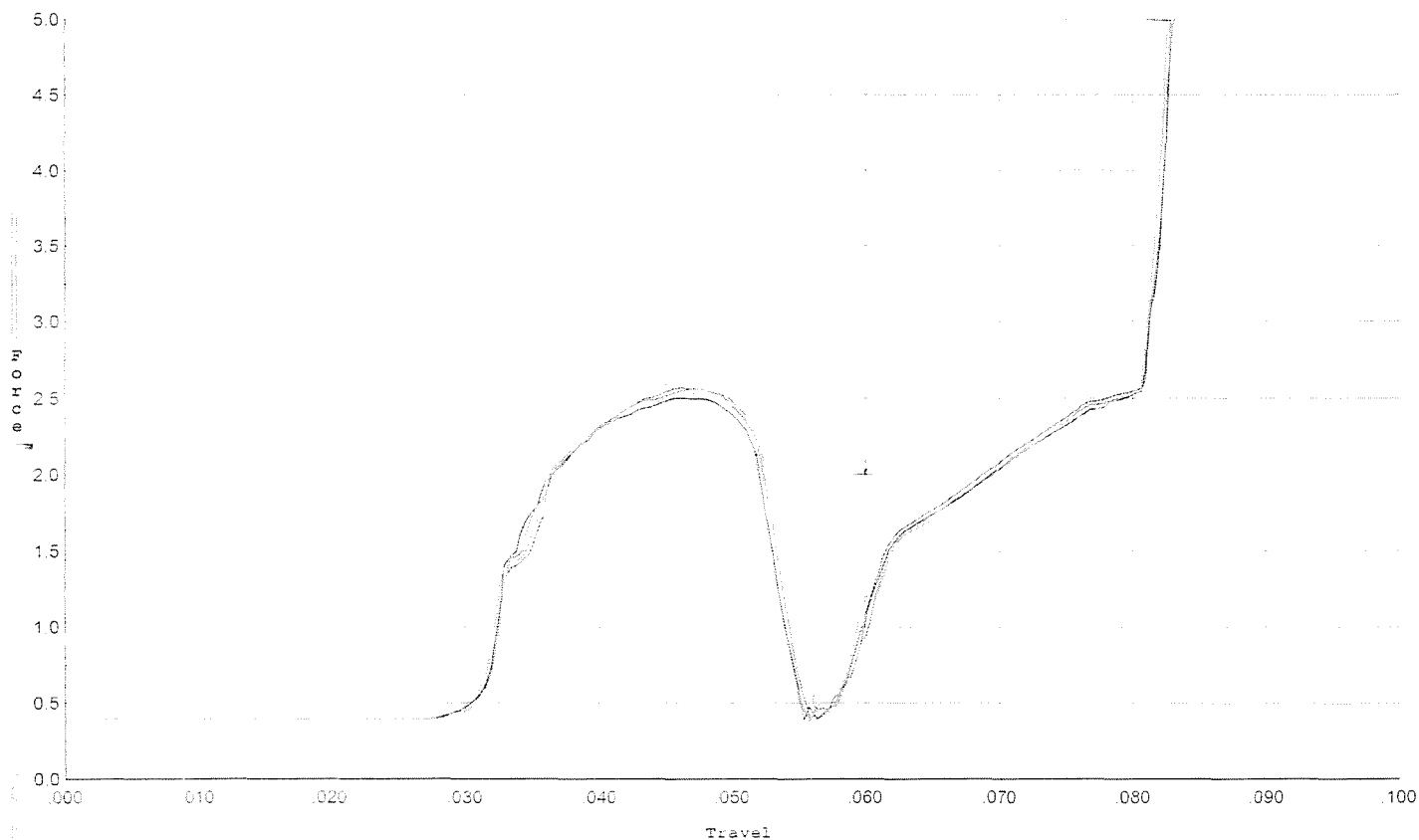
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.439	0.054	0.030	0.031	0.097		Set Trigger
2	4.415	0.055	0.030	0.032	0.099		Set Trigger
3	4.419	0.053	0.030	0.032	0.097		Set Trigger
4	4.388	0.054	0.030	0.031	0.098		Set Trigger
5	4.300	0.053	0.030	0.031	0.096		Set Trigger

A. 4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



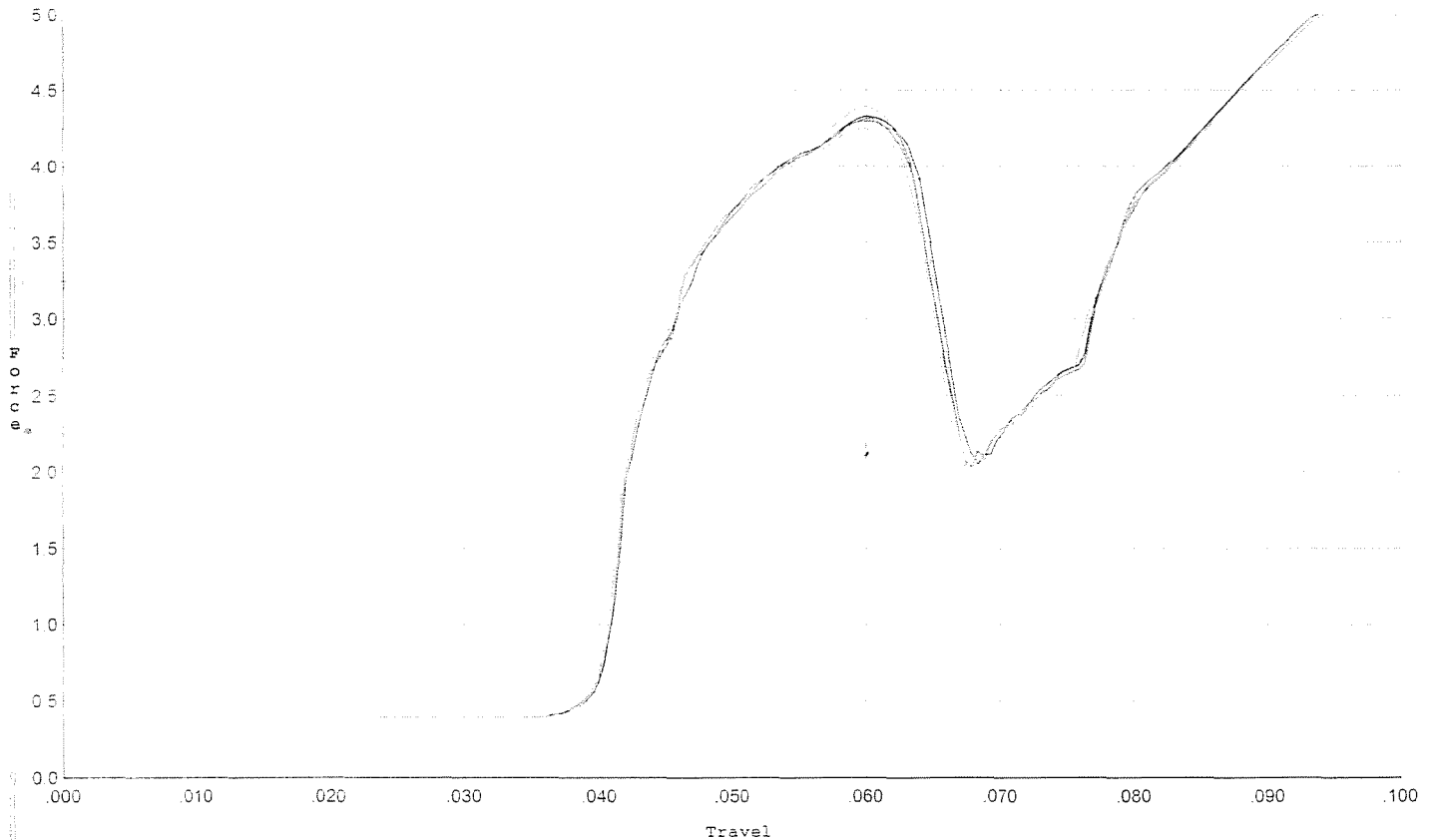
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.053	0.032	0.035	0.058		Set Trigger
2	2.503	0.052	0.032	0.035	0.057		Set Trigger
3	2.564	0.052	0.032	0.035	0.058		Set Trigger
4	2.600	0.052	0.032	0.035	0.059		Set Trigger
5	2.562	0.053	0.031	0.035	0.059		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.314	0.063	0.040	0.033	0.101		Set Trigger
2	4.326	0.064	0.040	0.033	0.103		Set Trigger
3	4.296	0.063	0.040	0.033	0.102		Set Trigger
4	4.389	0.065	0.040	0.033	0.106		Set Trigger
5	4.245	0.064	0.040	0.033	0.102		Set Trigger

A-4.31