

656794626

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



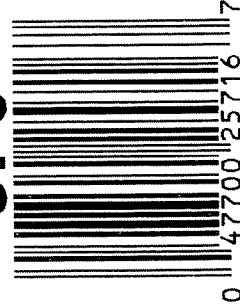
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794626

UPC



GUN SERIAL #

G 6794626

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SP
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SP
460	CHECK HEADSPACE		9-29-08	SP
470	DIS-ASSEMBLE ACTION		9-29-08	SP
472	SERIALIZE BOLT HANDLE		9-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FS
480	MAGNAFLUX BBL ACTION	OPERATOR	10/2/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-14-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

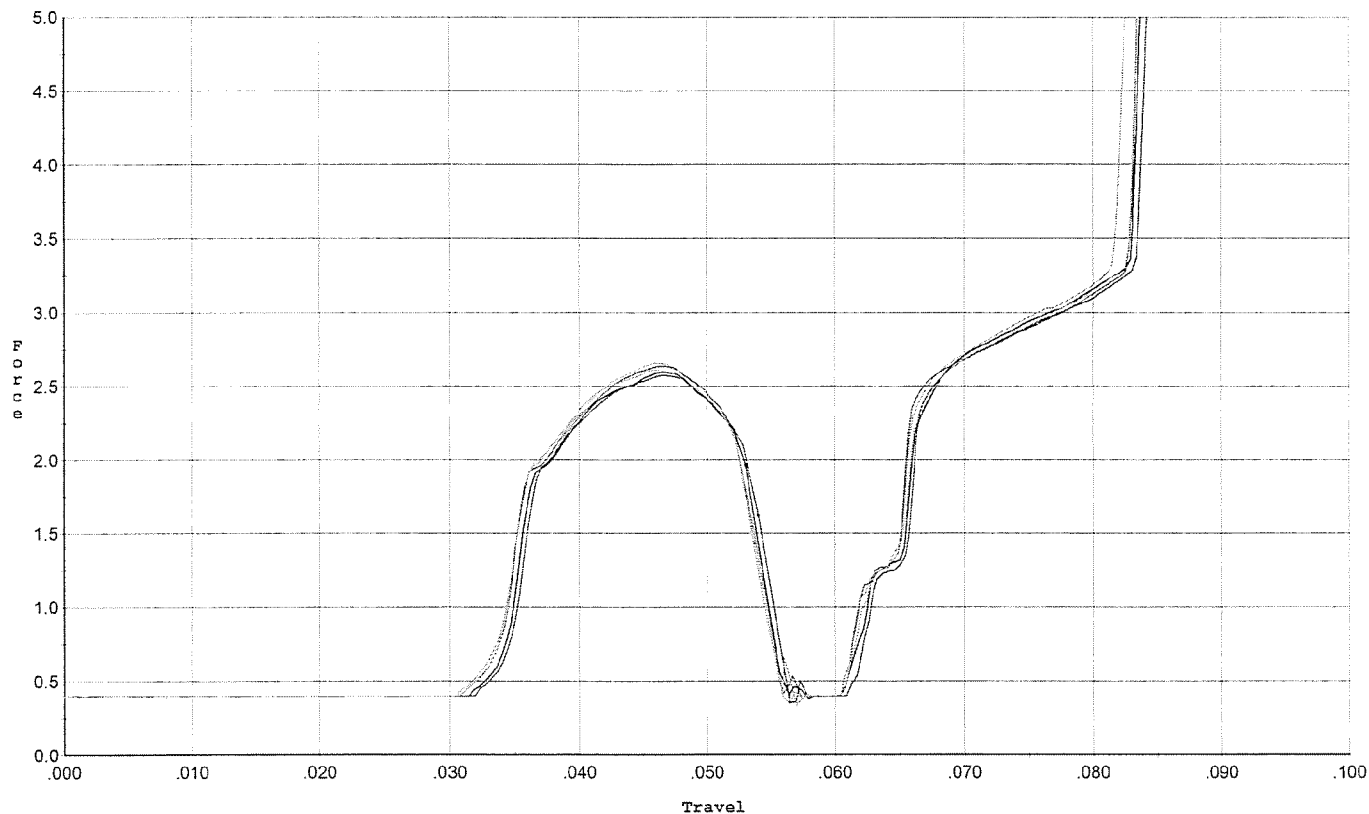
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>50</u>	10-28-08	L.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	10-28-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-28-08	L.D.
	J) ASSEMBLE STOCK		10-14-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-28-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-23-08	PSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-23-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-28-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>243</u> <u>244</u> <u>241</u> <u>249</u> <u>256</u>	10-28-08	L.D.
	C) FUNCTION		10-28-08	L.D.
690	PACK		11/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



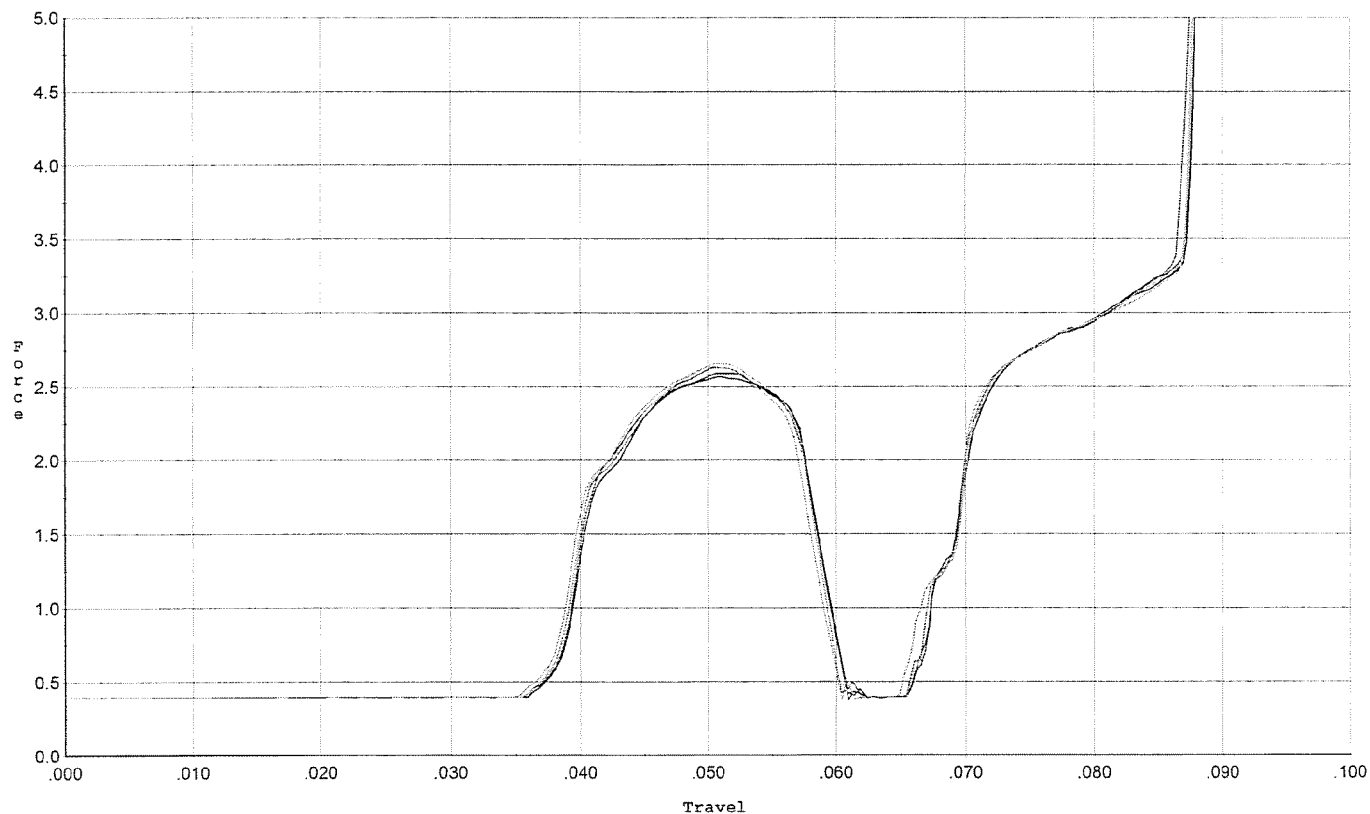
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.054	0.034	0.036	0.057		Set Trigger
2	2.596	0.053	0.034	0.035	0.056		Set Trigger
3	2.635	0.054	0.033	0.035	0.058		Set Trigger
4	2.658	0.054	0.033	0.035	0.058		Set Trigger
5	2.610	0.052	0.033	0.035	0.056		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



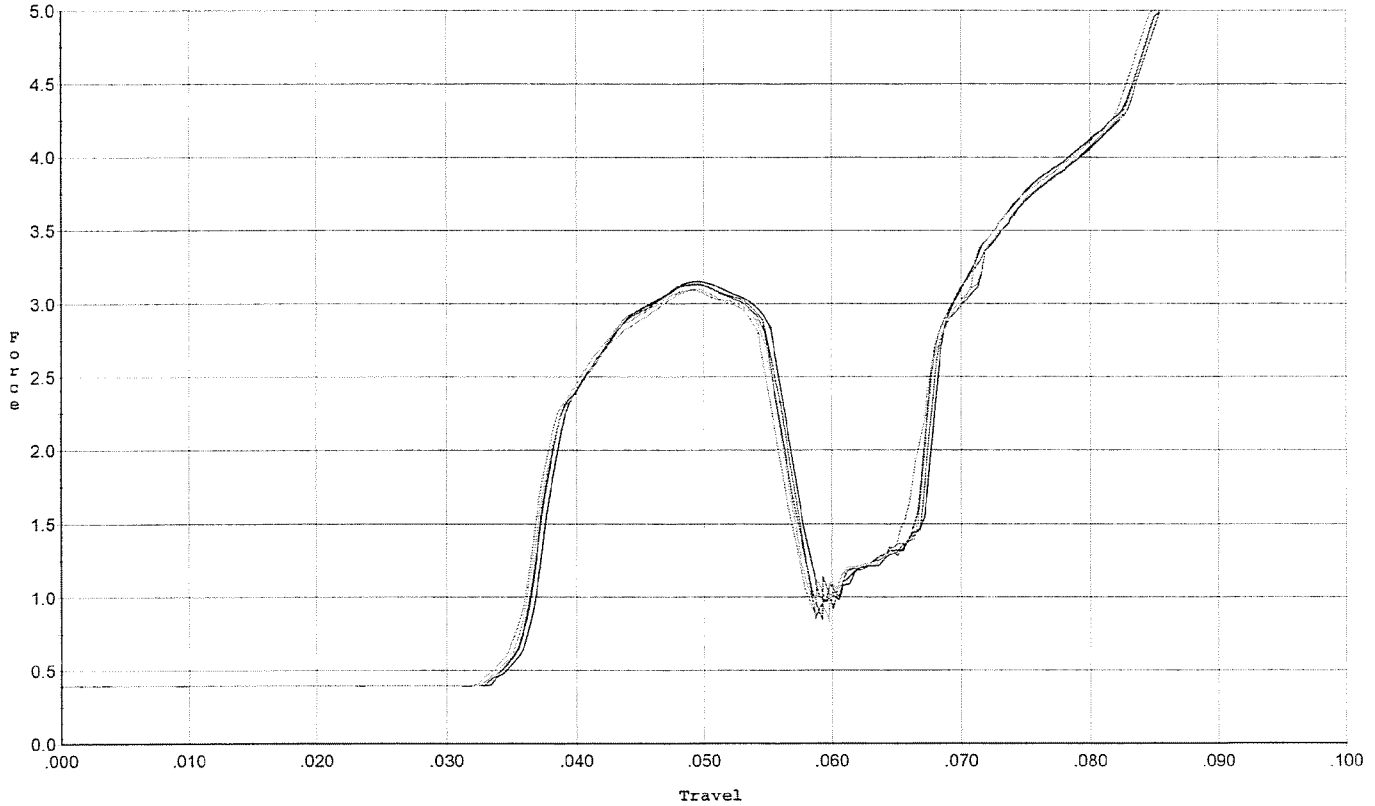
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.057	0.038	0.036	0.058		Set Trigger
2	2.591	0.057	0.038	0.036	0.058		Set Trigger
3	2.632	0.057	0.038	0.036	0.059		Set Trigger
4	2.655	0.057	0.038	0.036	0.059		Set Trigger
5	2.634	0.057	0.038	0.037	0.058		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



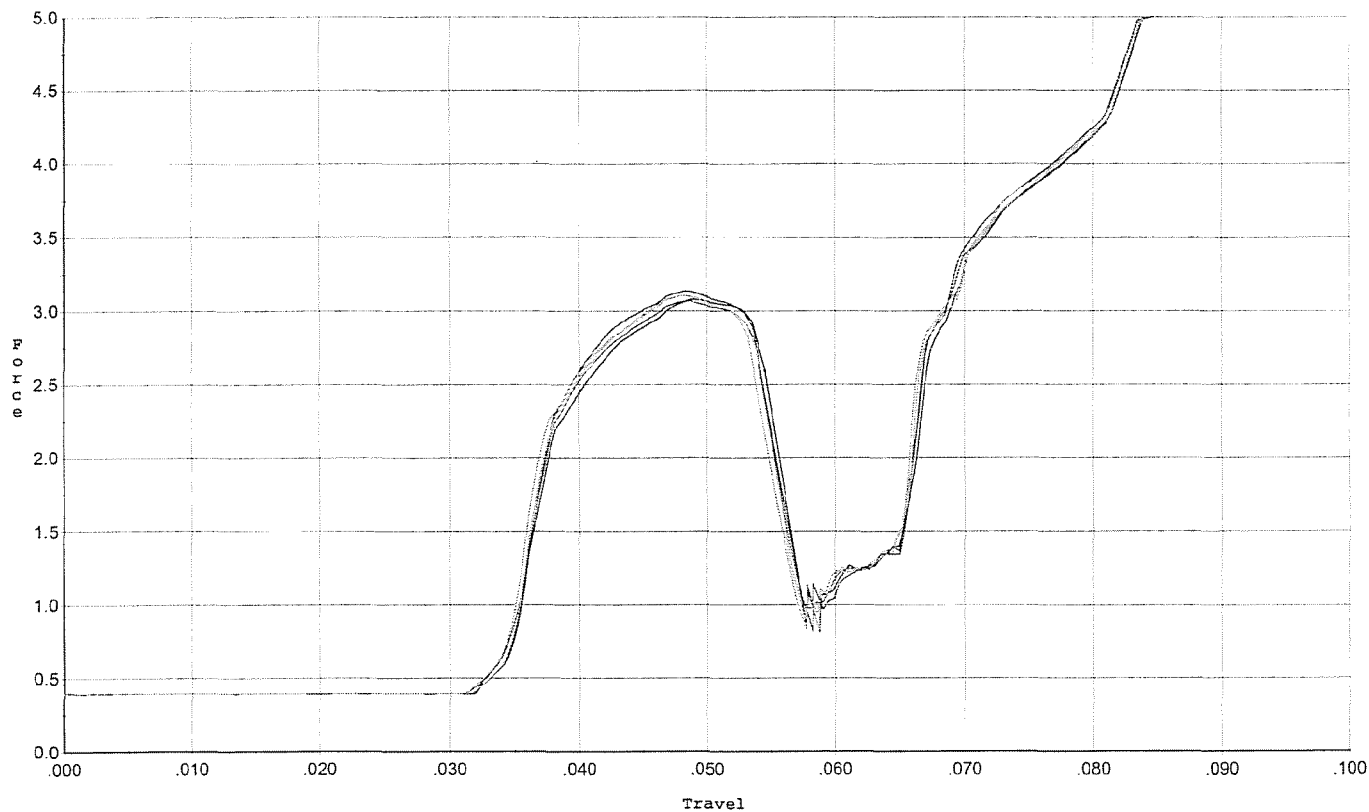
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.056	0.036	0.035	0.069		Set Trigger
2	3.153	0.055	0.036	0.035	0.067		Set Trigger
3	3.140	0.055	0.035	0.035	0.067		Set Trigger
4	3.100	0.055	0.035	0.035	0.067		Set Trigger
5	3.094	0.054	0.035	0.035	0.066		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



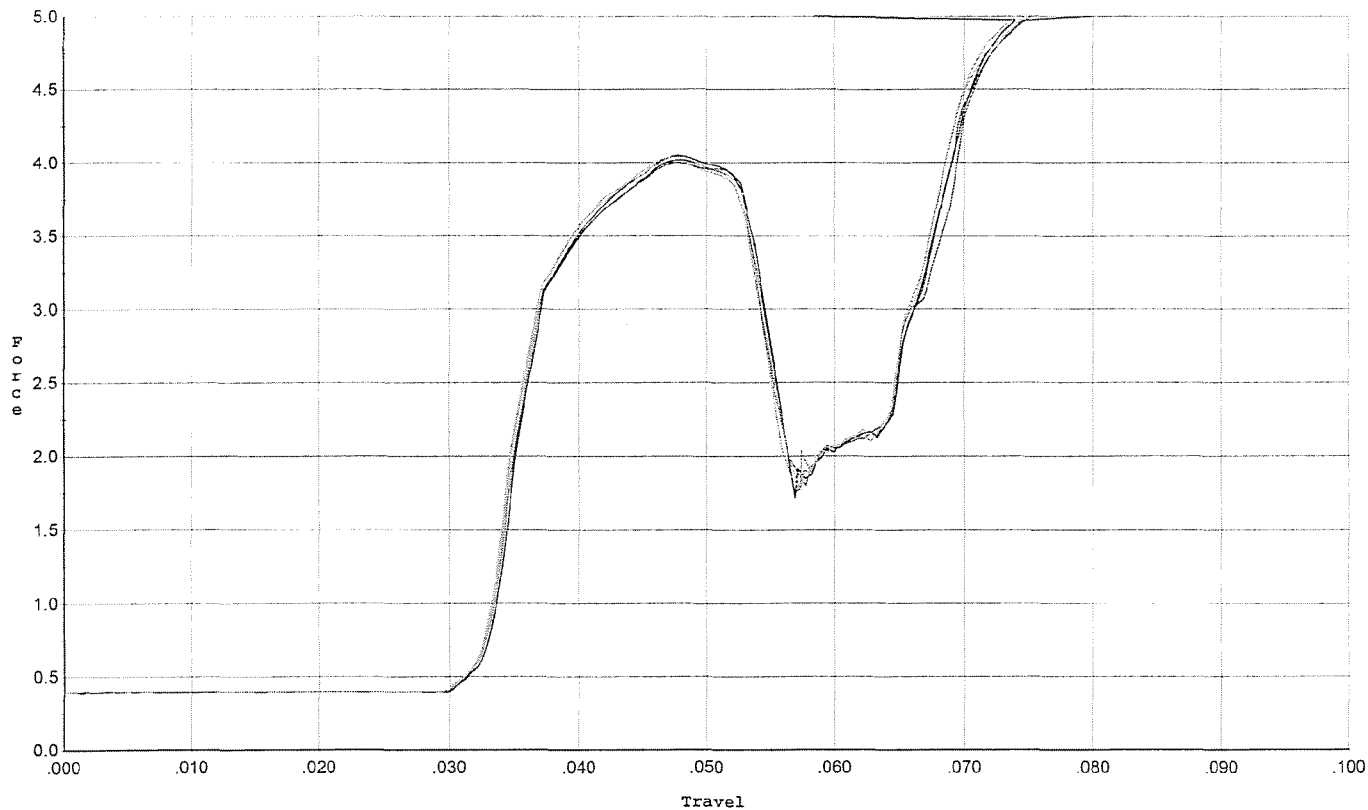
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.054	0.034	0.034	0.066		Set Trigger
2	3.082	0.055	0.034	0.034	0.067		Set Trigger
3	3.067	0.054	0.035	0.035	0.065		Set Trigger
4	3.105	0.054	0.034	0.034	0.066		Set Trigger
5	3.103	0.053	0.034	0.035	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



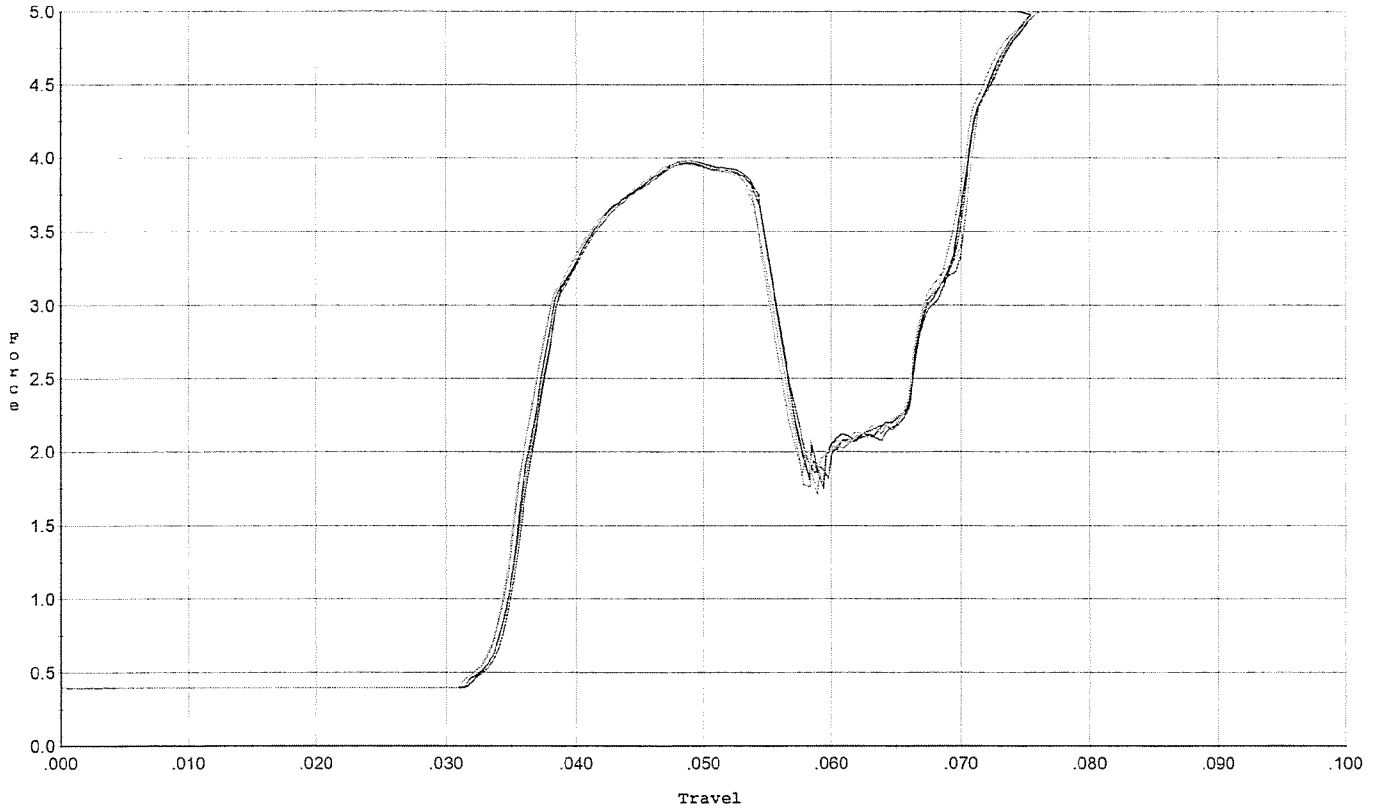
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.054	0.033	0.033	0.086		Set Trigger
2	4.018	0.054	0.033	0.033	0.085		Set Trigger
3	3.999	0.053	0.032	0.033	0.083		Set Trigger
4	4.039	0.053	0.032	0.033	0.084		Set Trigger
5	4.018	0.053	0.032	0.033	0.084		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



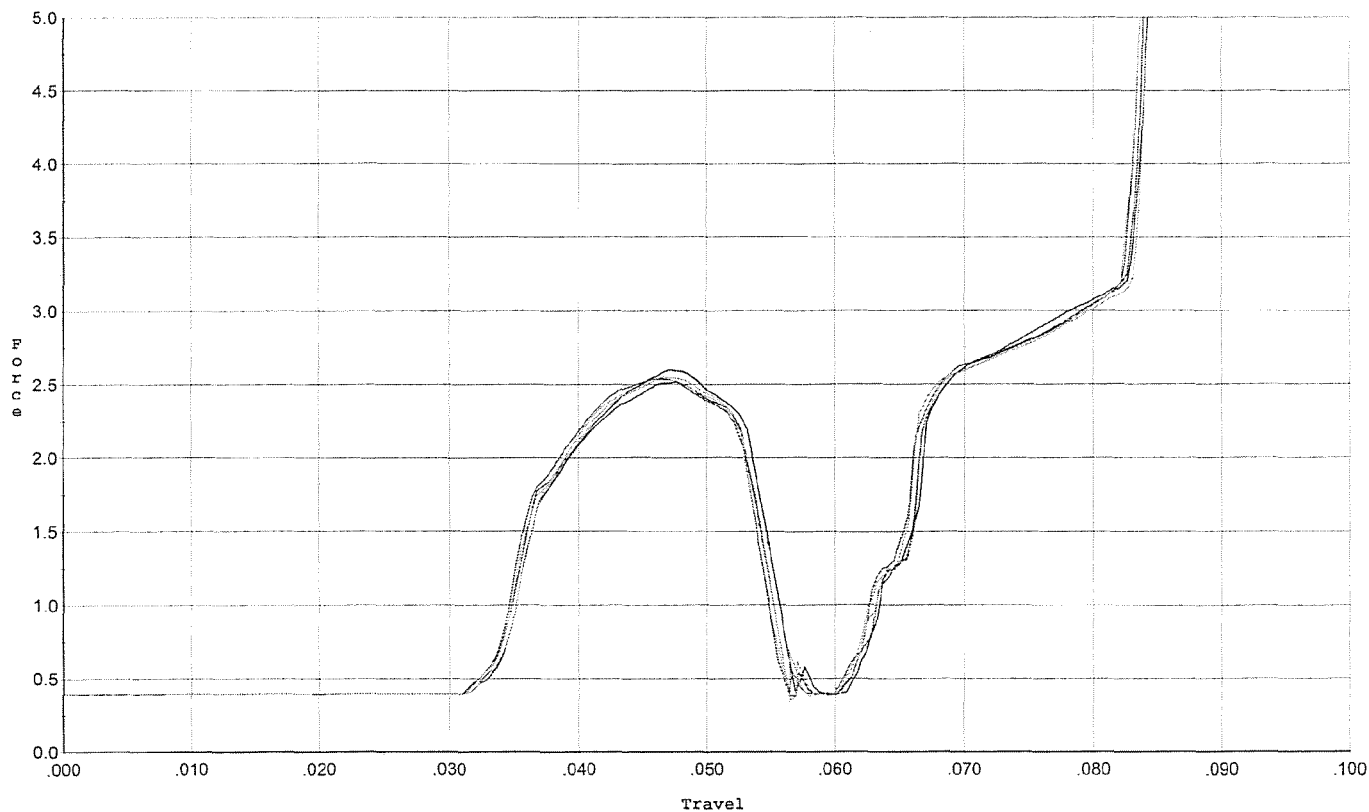
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.054	0.034	0.034	0.084		Set Trigger
2	3.966	0.054	0.034	0.034	0.084		Set Trigger
3	3.958	0.054	0.034	0.034	0.084		Set Trigger
4	3.982	0.054	0.033	0.034	0.084		Set Trigger
5	3.956	0.056	0.033	0.033	0.086		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



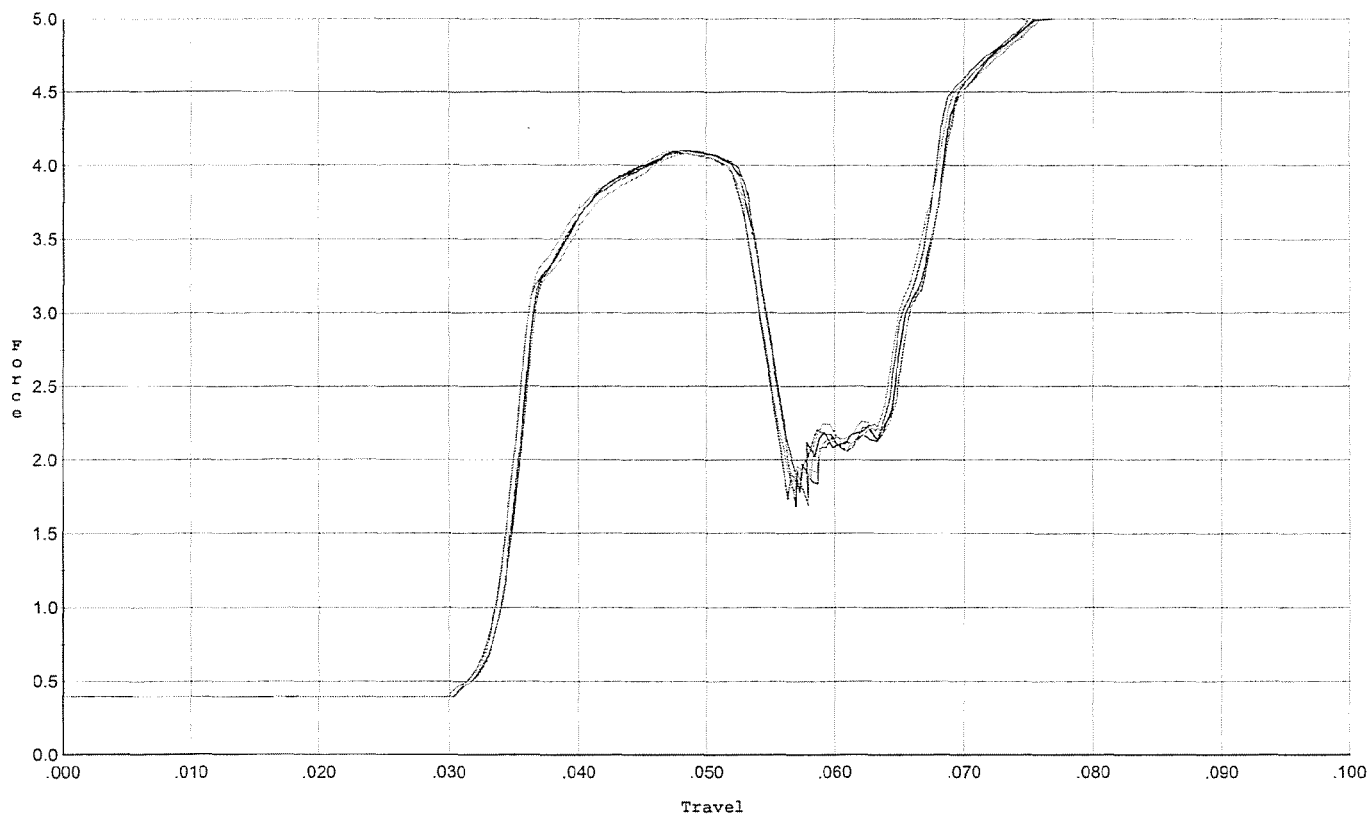
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.034	0.035	0.056		Set Trigger
2	2.600	0.055	0.034	0.035	0.058		Set Trigger
3	2.540	0.053	0.034	0.035	0.056		Set Trigger
4	2.532	0.053	0.034	0.035	0.055		Set Trigger
5	2.553	0.054	0.034	0.036	0.056		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.053	0.033	0.029	0.086		Set Trigger
2	4.093	0.054	0.033	0.029	0.087		Set Trigger
3	4.081	0.053	0.032	0.029	0.085		Set Trigger
4	4.074	0.053	0.033	0.030	0.086		Set Trigger
5	4.099	0.053	0.033	0.030	0.085		Set Trigger

Avg 4.08