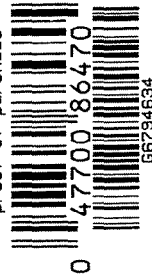


5679 4634

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

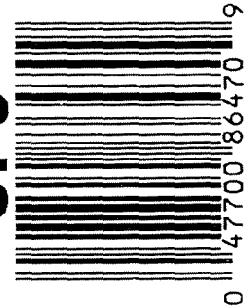
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794634

UPC



GUN SERIAL #

G 6794634

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	9-30-08	Rgn
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR	10/1/08	R
490	MAGNAFLUX BOLT		9/27/08	M/R
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

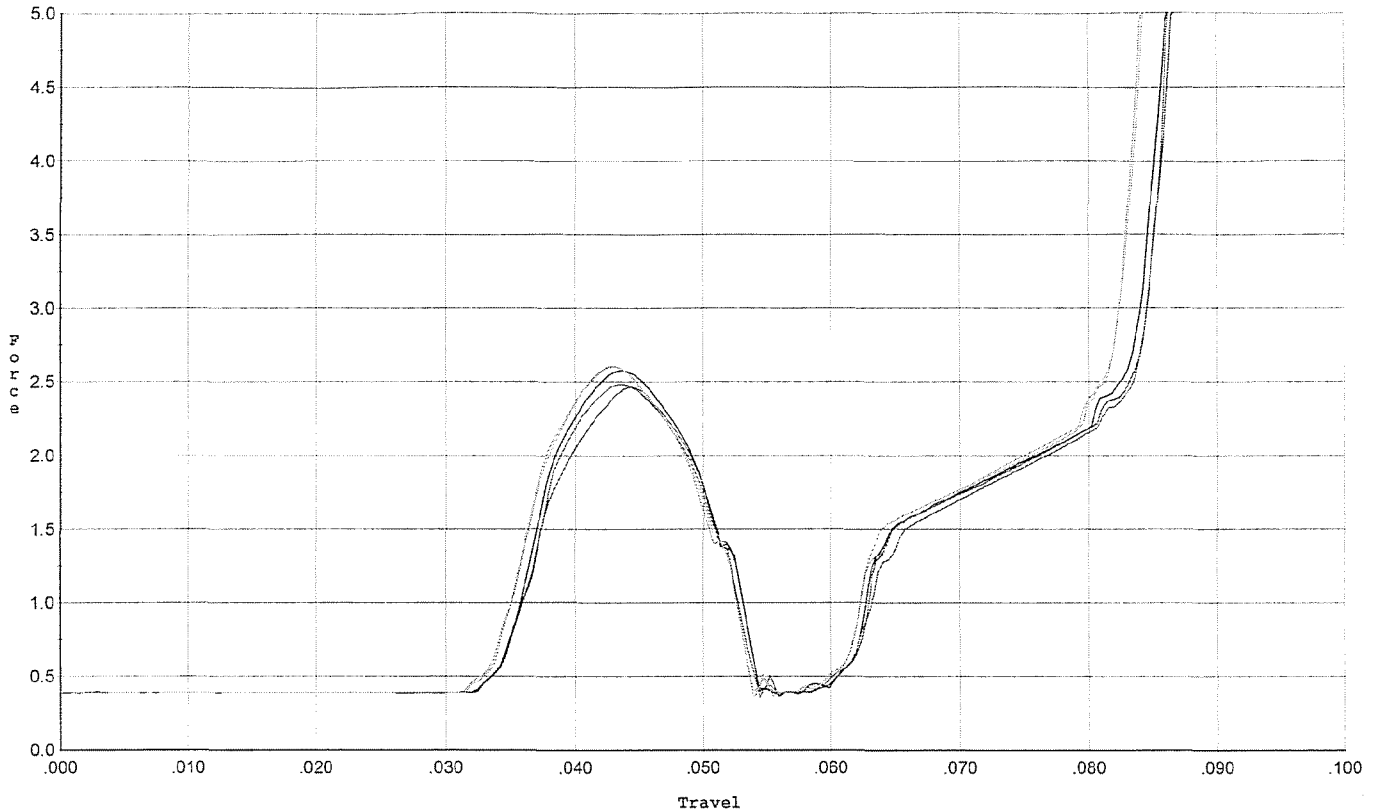
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-15-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-15-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.025</u> <u>.035</u>	12-15-08	LJ
	J) ASSEMBLE STOCK		10-13-08	PRW
	K) ASSEMBLE SWIVEL STUDS		12-15-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.39</u> <u>2.43</u> <u>2.44</u> <u>2.40</u>	12-12-08	TC
	C) FUNCTION		12-15-08	LJ
690	PACK		1-14-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



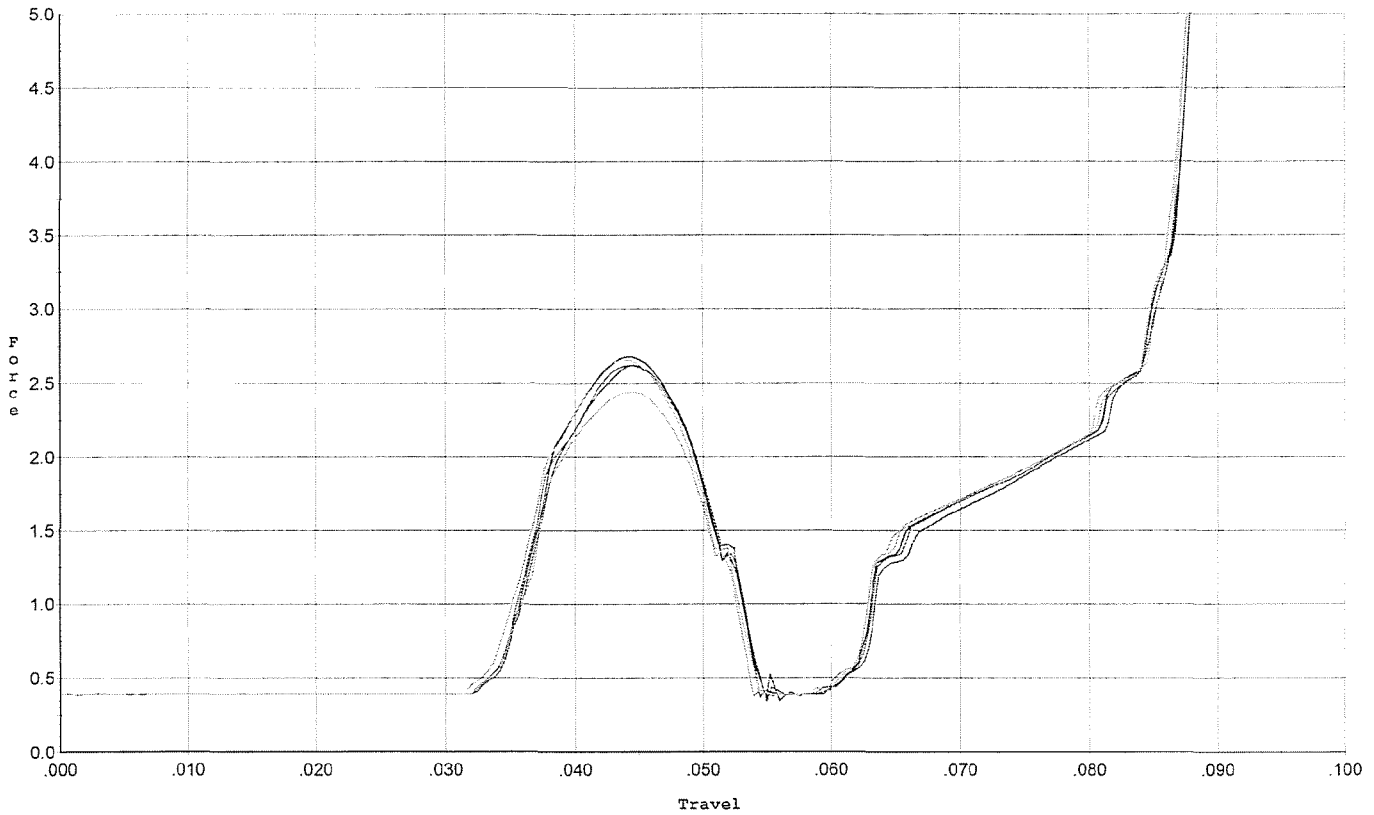
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.052	0.035	0.039	0.048		Set Trigger
2	2.578	0.053	0.035	0.038	0.049		Set Trigger
3	2.483	0.052	0.035	0.039	0.047		Set Trigger
4	2.600	0.052	0.034	0.038	0.050		Set Trigger
5	2.607	0.052	0.034	0.037	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



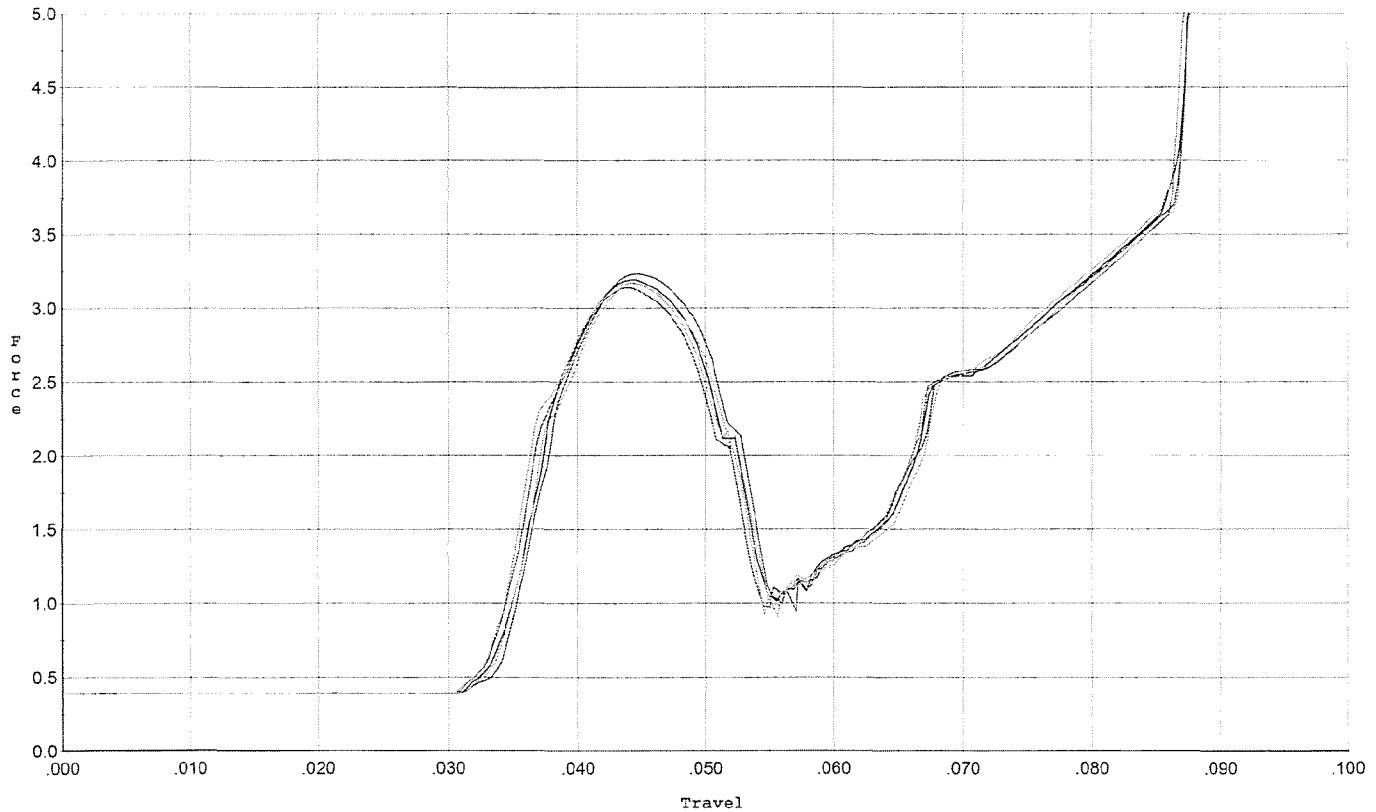
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.053	0.035	0.040	0.049		Set Trigger
2	2.677	0.053	0.034	0.040	0.050		Set Trigger
3	2.620	0.052	0.035	0.040	0.050		Set Trigger
4	2.657	0.052	0.034	0.040	0.050		Set Trigger
5	2.439	0.052	0.034	0.040	0.047		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



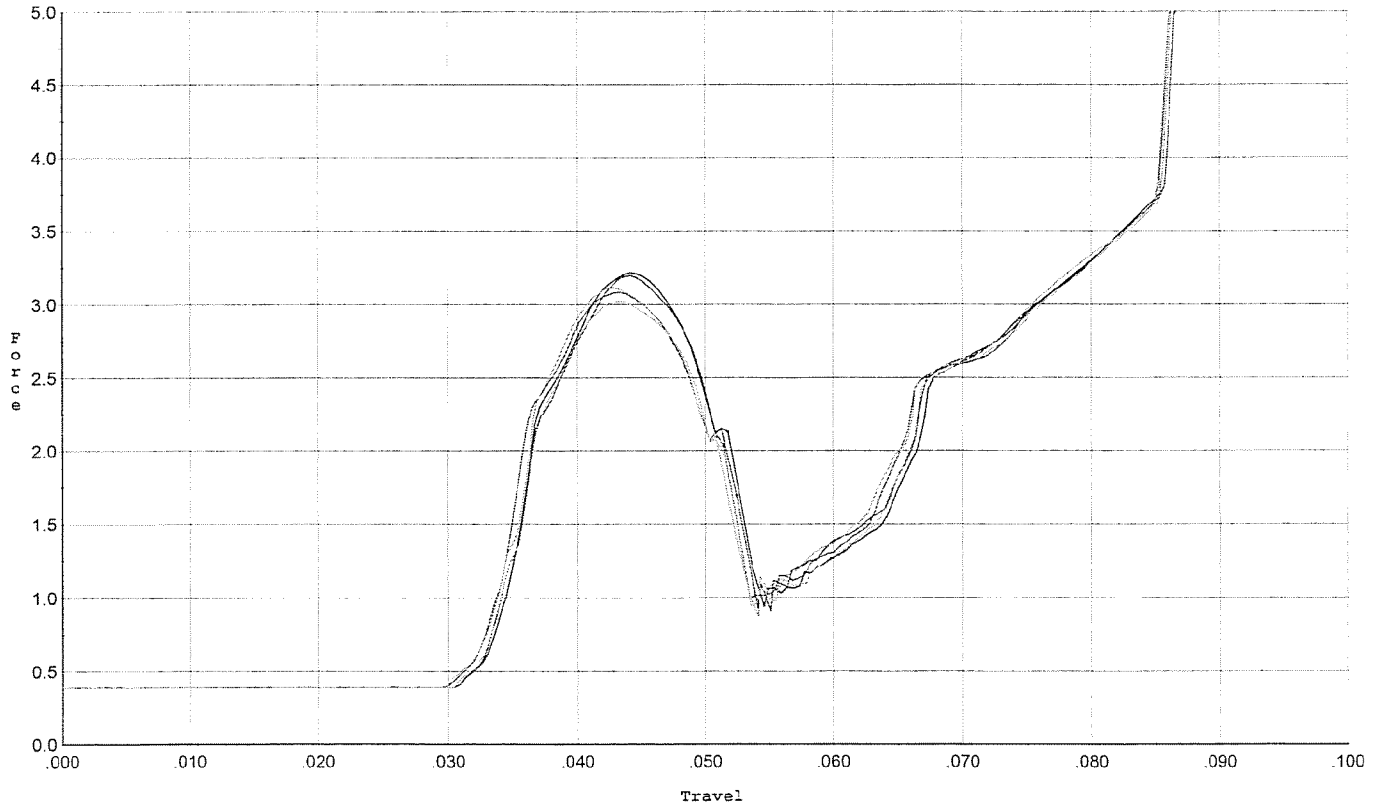
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.053	0.034	0.038	0.061		Set Trigger
2	3.192	0.052	0.034	0.038	0.060		Set Trigger
3	3.141	0.052	0.033	0.038	0.059		Set Trigger
4	3.172	0.052	0.034	0.038	0.060		Set Trigger
5	3.172	0.053	0.033	0.038	0.062		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



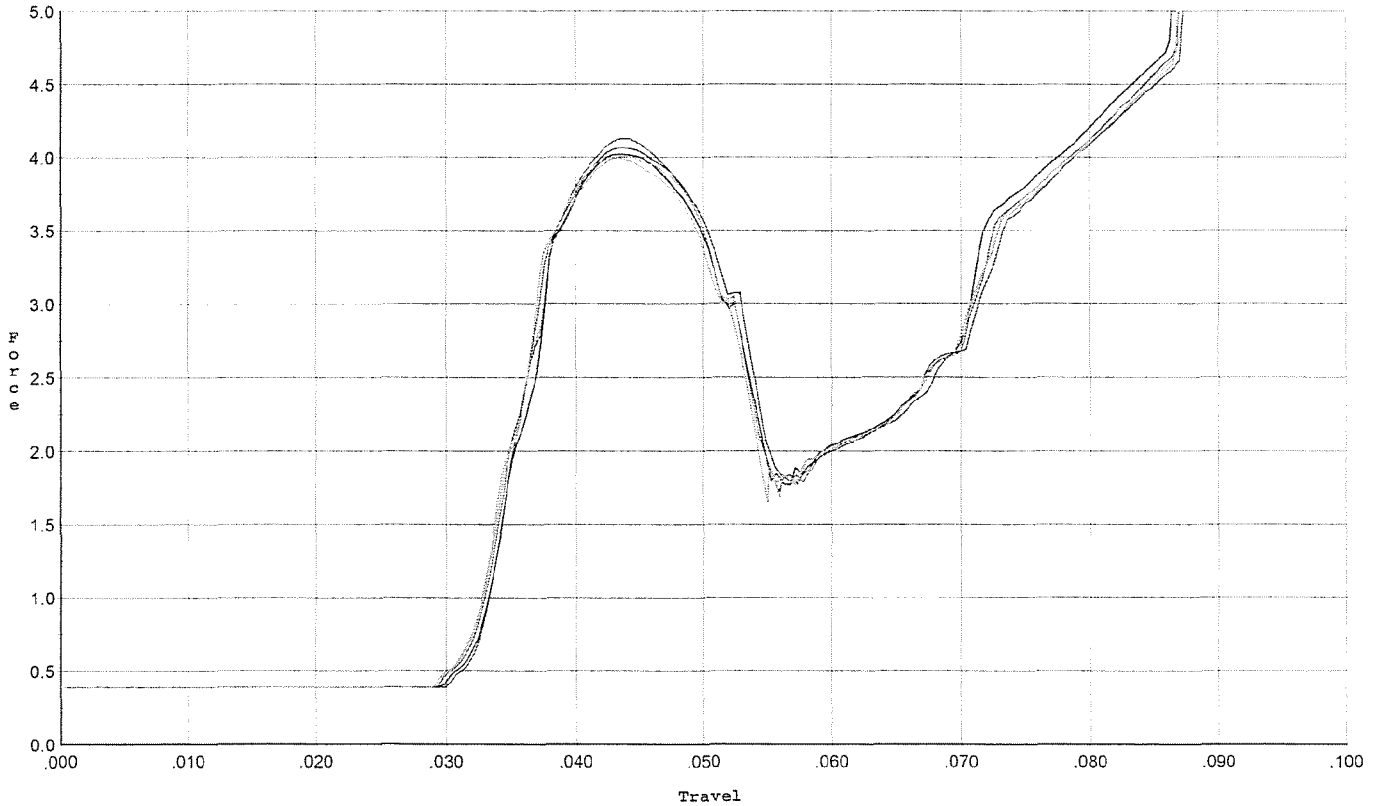
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.052	0.033	0.038	0.060		Set Trigger
2	3.217	0.052	0.033	0.037	0.060		Set Trigger
3	3.083	0.051	0.032	0.038	0.059		Set Trigger
4	3.023	0.052	0.033	0.038	0.058		Set Trigger
5	3.112	0.051	0.032	0.038	0.058		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



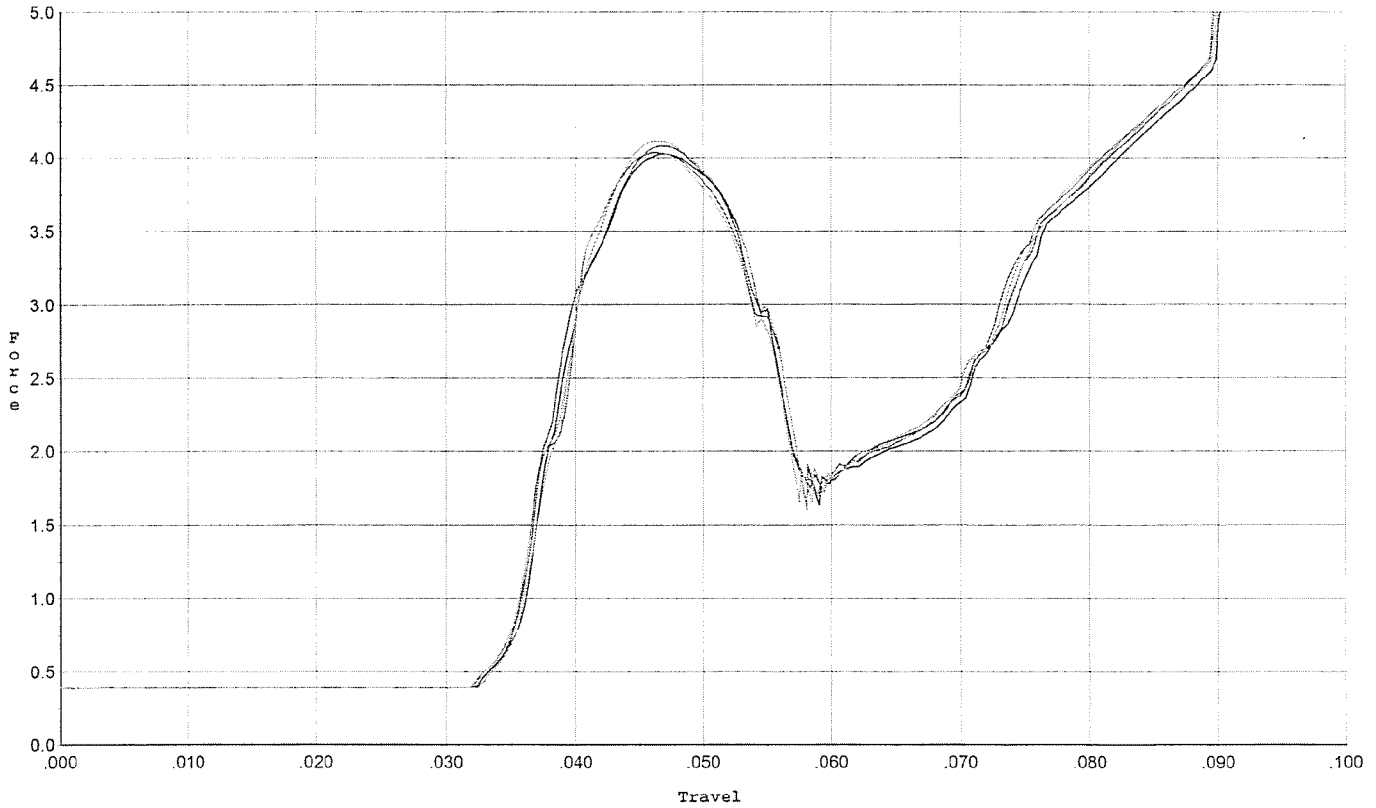
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.053	0.032	0.036	0.080		Set Trigger
2	4.021	0.052	0.030	0.036	0.078		Set Trigger
3	4.130	0.052	0.030	0.036	0.080		Set Trigger
4	3.993	0.053	0.030	0.036	0.080		Set Trigger
5	4.009	0.052	0.031	0.036	0.079		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



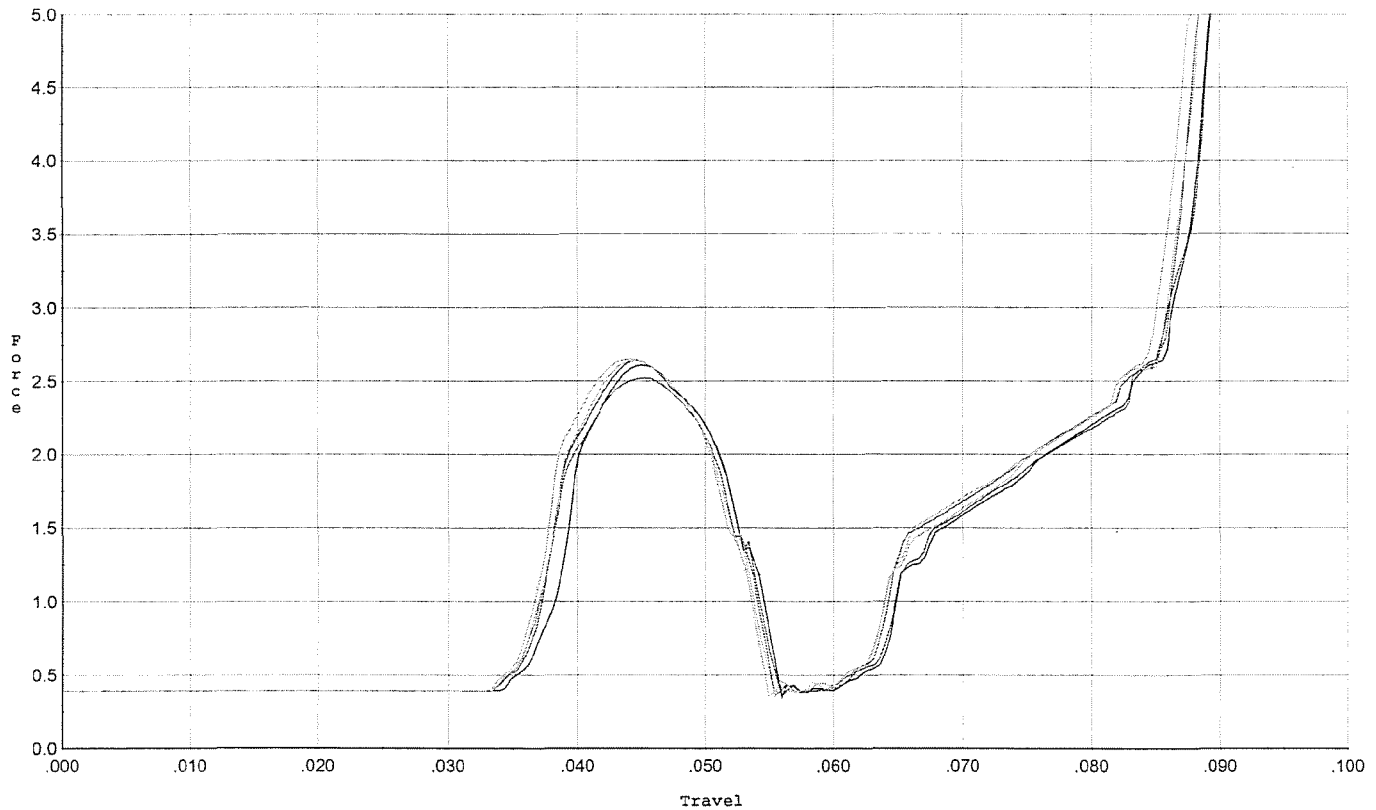
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.055	0.033	0.037	0.080		Set Trigger
2	4.028	0.056	0.033	0.037	0.081		Set Trigger
3	4.034	0.055	0.032	0.037	0.079		Set Trigger
4	4.042	0.055	0.033	0.037	0.080		Set Trigger
5	4.118	0.056	0.035	0.037	0.081		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



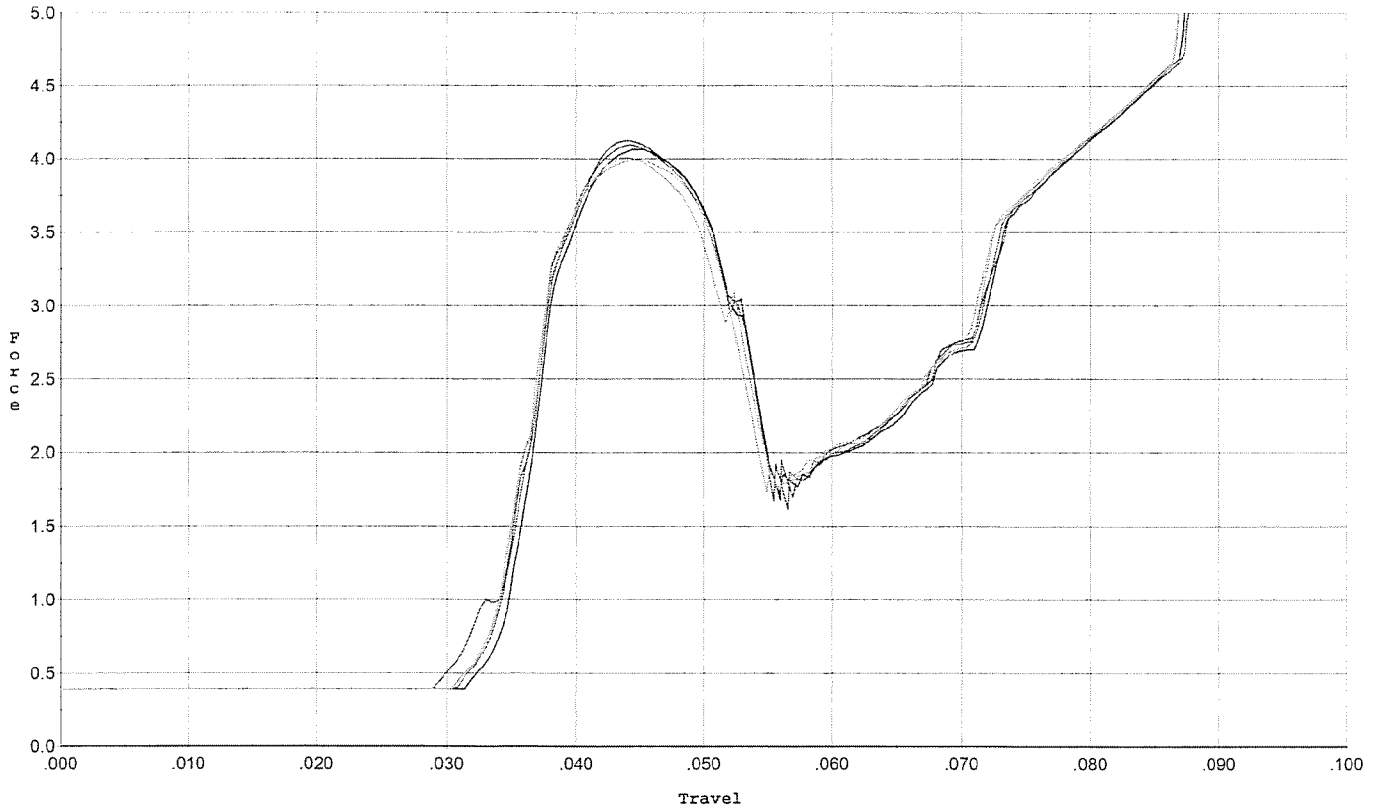
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.053	0.036	0.041	0.050		Set Trigger
2	2.609	0.054	0.035	0.040	0.049		Set Trigger
3	2.521	0.054	0.036	0.040	0.050		Set Trigger
4	2.640	0.053	0.036	0.040	0.050		Set Trigger
5	2.653	0.053	0.034	0.040	0.051		Set Trigger

Aug 2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.053	0.031	0.037	0.080		Set Trigger
2	4.065	0.053	0.032	0.037	0.077		Set Trigger
3	4.096	0.053	0.031	0.036	0.079		Set Trigger
4	4.009	0.053	0.033	0.036	0.077		Set Trigger
5	3.995	0.052	0.031	0.037	0.077		Set Trigger

Aug 4.05