

5679 4638

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

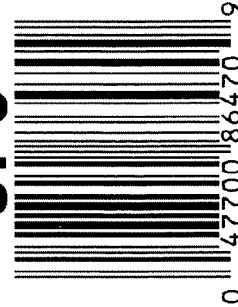


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794638**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794638

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		9-30-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FR
480	MAGNAFLUX BBL ACTION		10/2/08	(18)
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-13-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

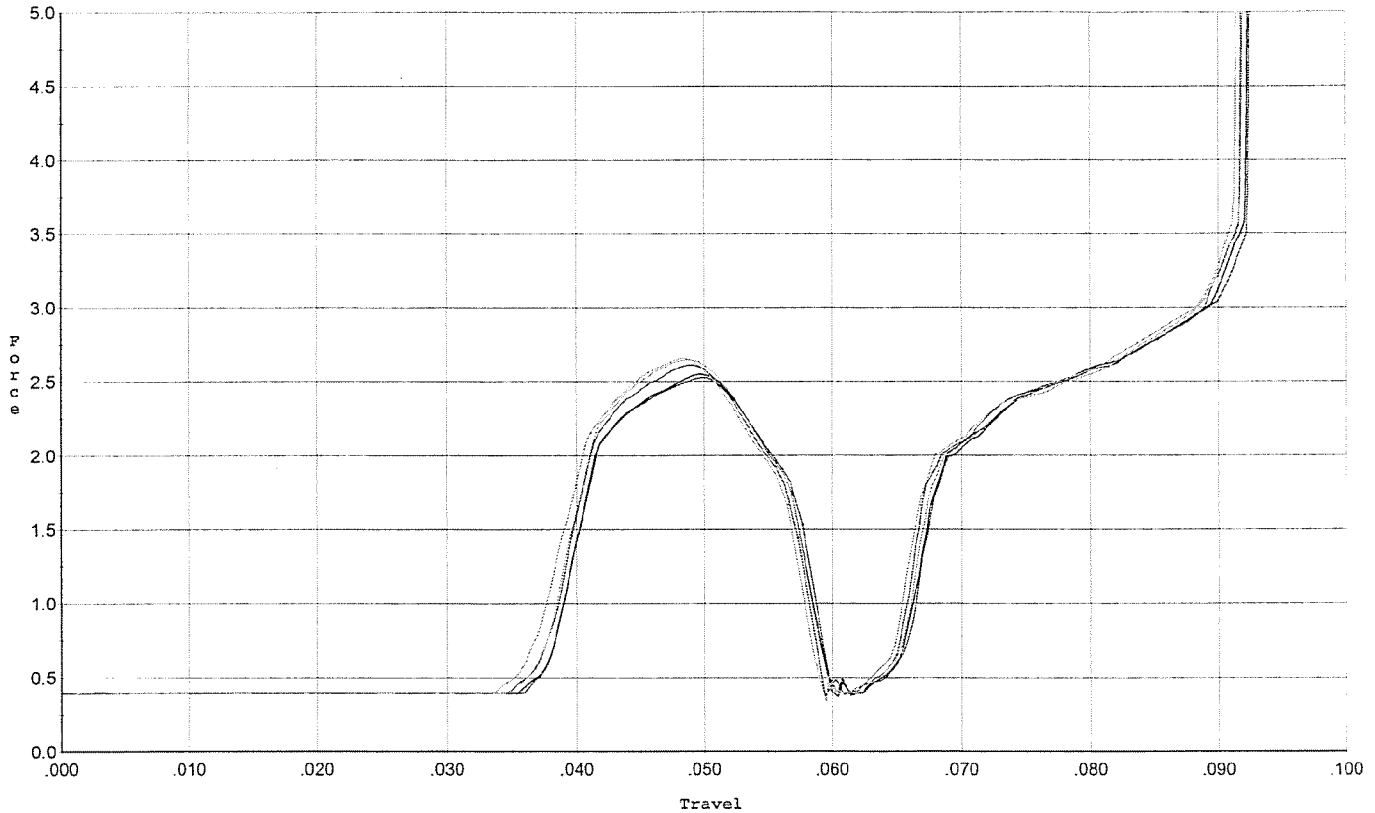
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.5</u> <u>3.5</u>	12-15-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-15-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	12-15-08	LJ
	J) ASSEMBLE STOCK		10-13-08	PSN
	K) ASSEMBLE SWIVEL STUDS		12-15-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.59</u> <u>2.52</u> <u>2.46</u> <u>2.44</u>	12-12-08	LJ
	C) FUNCTION		12-15-08	LJ
690	PACK		1-14-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



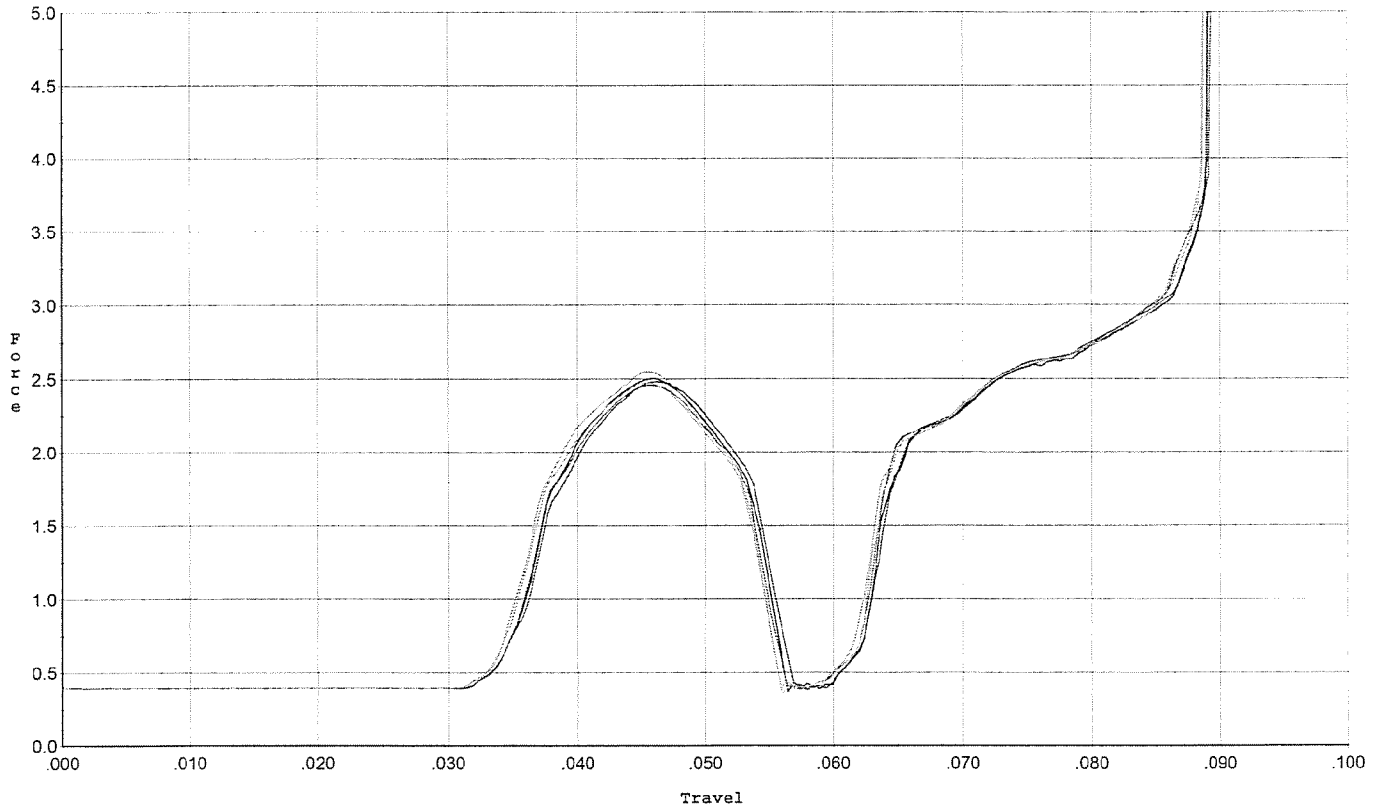
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.058	0.038	0.040	0.056		Set Trigger
2	2.550	0.057	0.038	0.040	0.055		Set Trigger
3	2.612	0.057	0.037	0.040	0.057		Set Trigger
4	2.645	0.057	0.037	0.040	0.057		Set Trigger
5	2.655	0.056	0.036	0.039	0.058		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



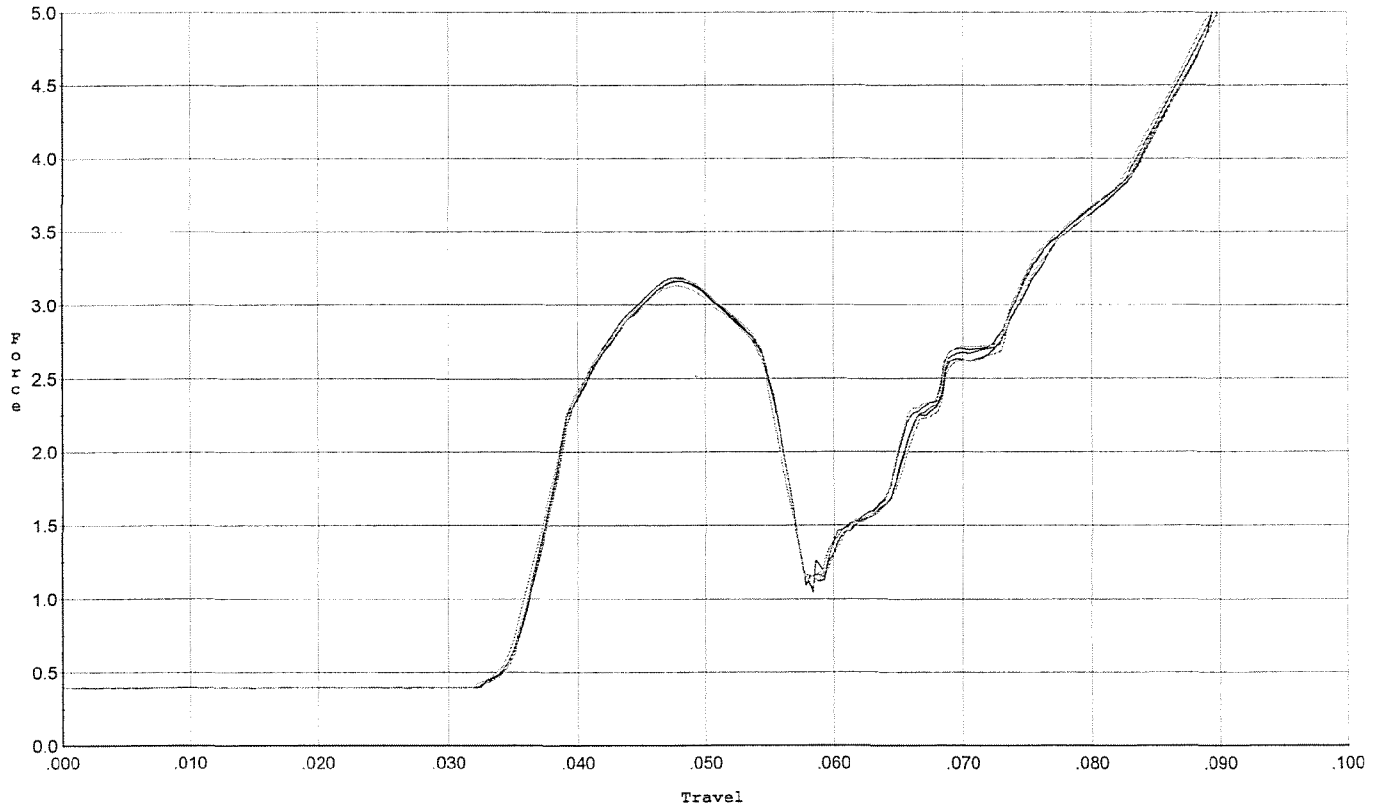
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.054	0.034	0.040	0.053		Set Trigger
2	2.502	0.054	0.034	0.039	0.053		Set Trigger
3	2.459	0.053	0.034	0.040	0.052		Set Trigger
4	2.472	0.054	0.034	0.039	0.053		Set Trigger
5	2.550	0.054	0.034	0.039	0.054		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



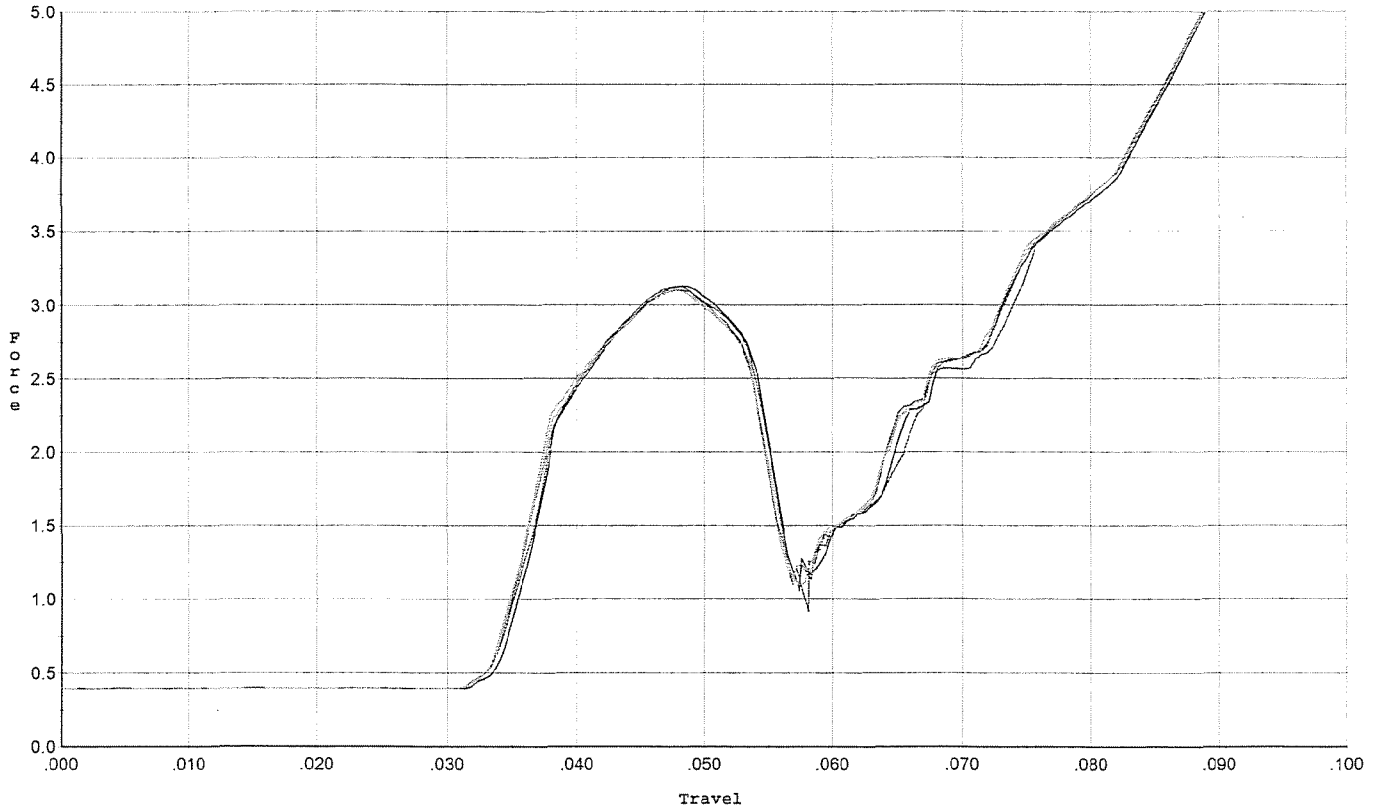
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.055	0.035	0.038	0.065		Set Trigger
2	3.159	0.056	0.035	0.038	0.067		Set Trigger
3	3.174	0.055	0.035	0.038	0.067		Set Trigger
4	3.131	0.055	0.035	0.038	0.065		Set Trigger
5	3.172	0.055	0.035	0.038	0.067		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



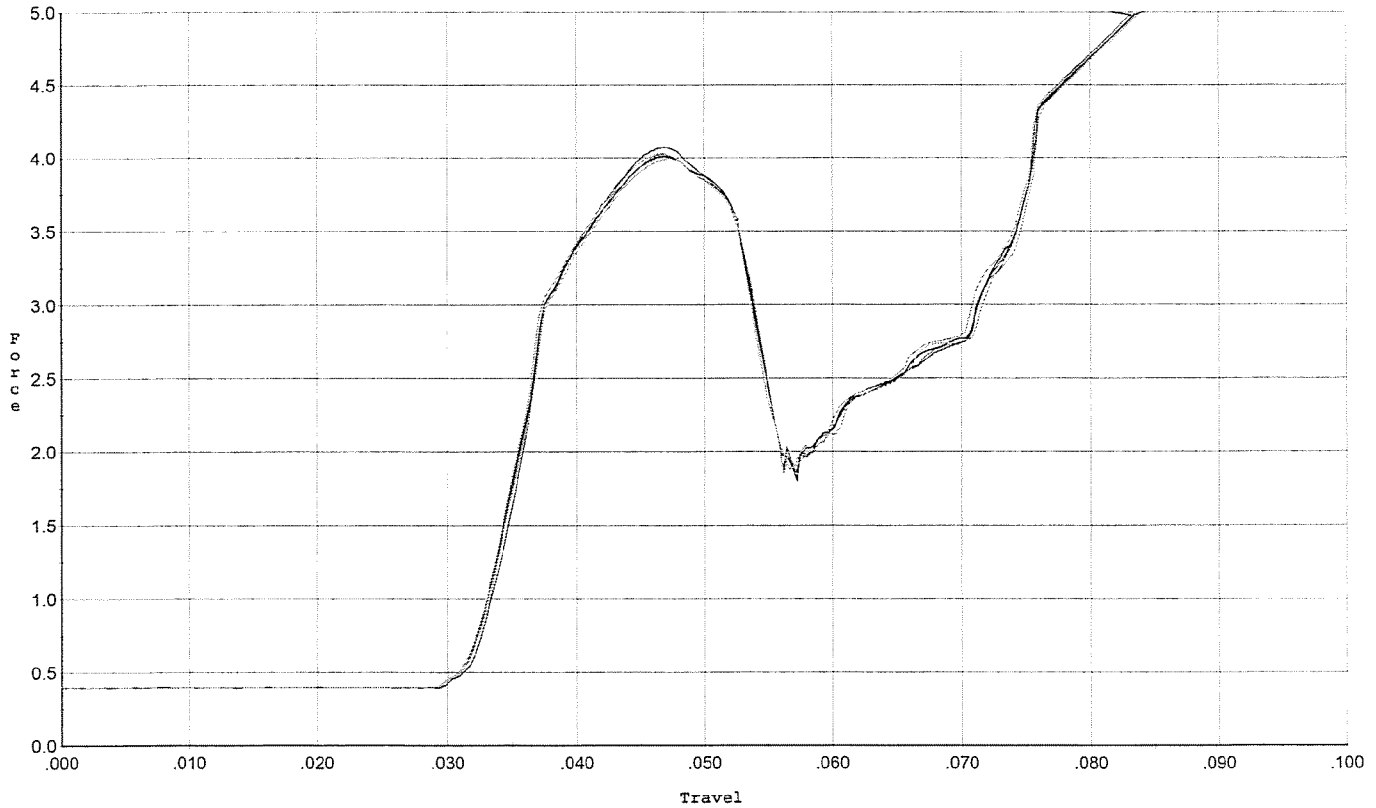
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.054	0.034	0.038	0.065		Set Trigger
2	3.129	0.054	0.034	0.038	0.065		Set Trigger
3	3.127	0.054	0.034	0.038	0.064		Set Trigger
4	3.098	0.054	0.034	0.038	0.064		Set Trigger
5	3.104	0.054	0.034	0.038	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



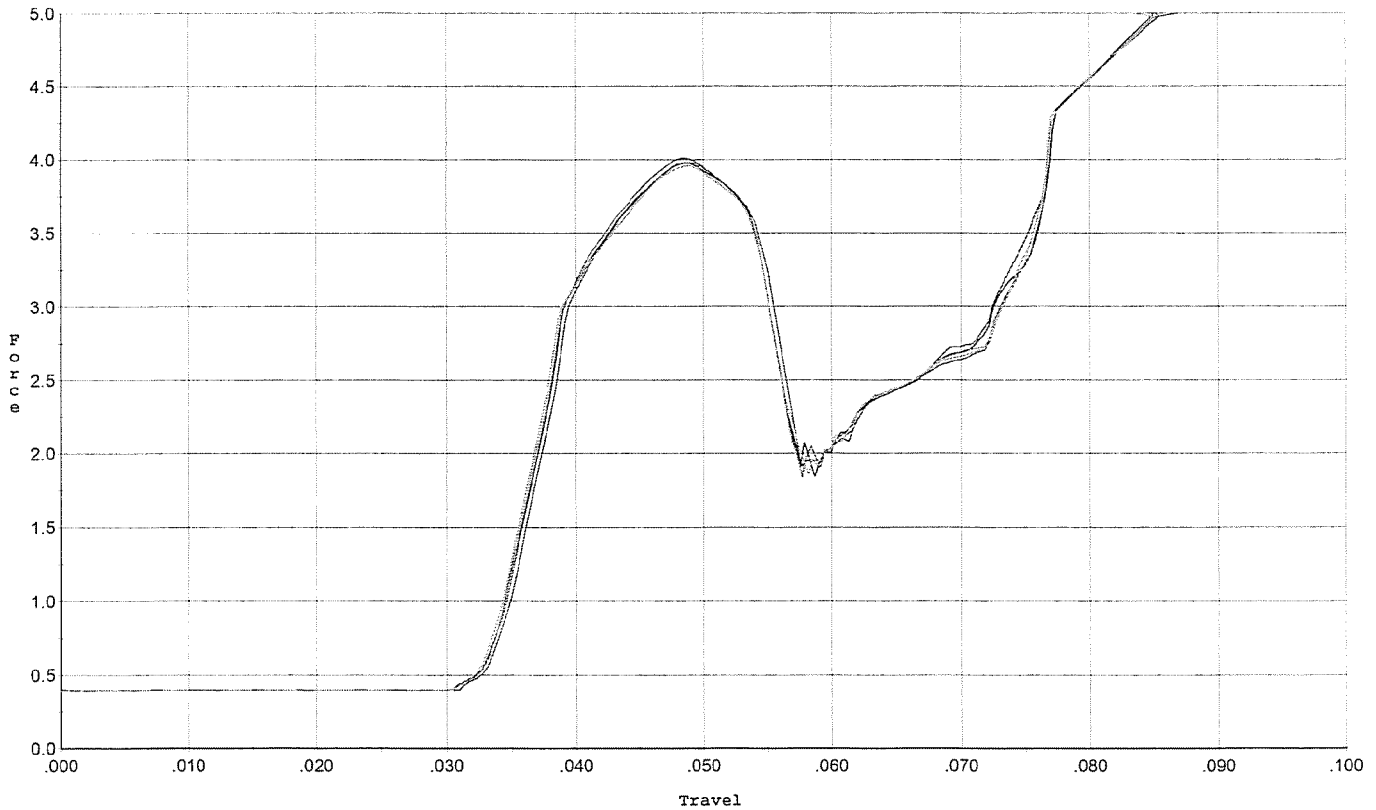
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.054	0.032	0.036	0.083		Set Trigger
2	4.013	0.053	0.032	0.036	0.081		Set Trigger
3	4.026	0.054	0.032	0.036	0.083		Set Trigger
4	3.991	0.054	0.032	0.036	0.082		Set Trigger
5	4.030	0.053	0.032	0.036	0.081		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



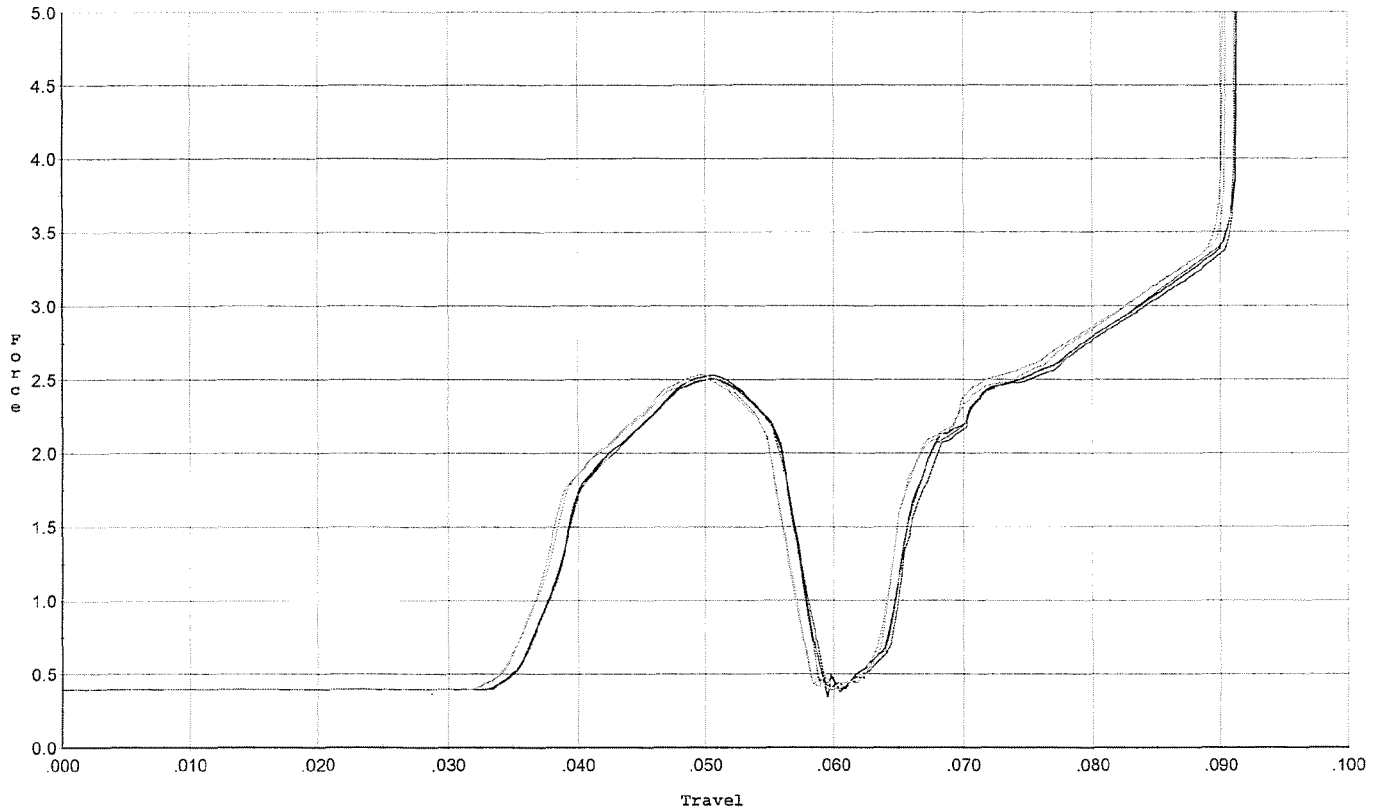
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.980	0.055	0.034	0.036	0.082		Set Trigger
2	3.977	0.054	0.033	0.037	0.081		Set Trigger
3	4.011	0.054	0.033	0.037	0.082		Set Trigger
4	3.964	0.054	0.033	0.037	0.081		Set Trigger
5	3.957	0.054	0.033	0.036	0.082		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



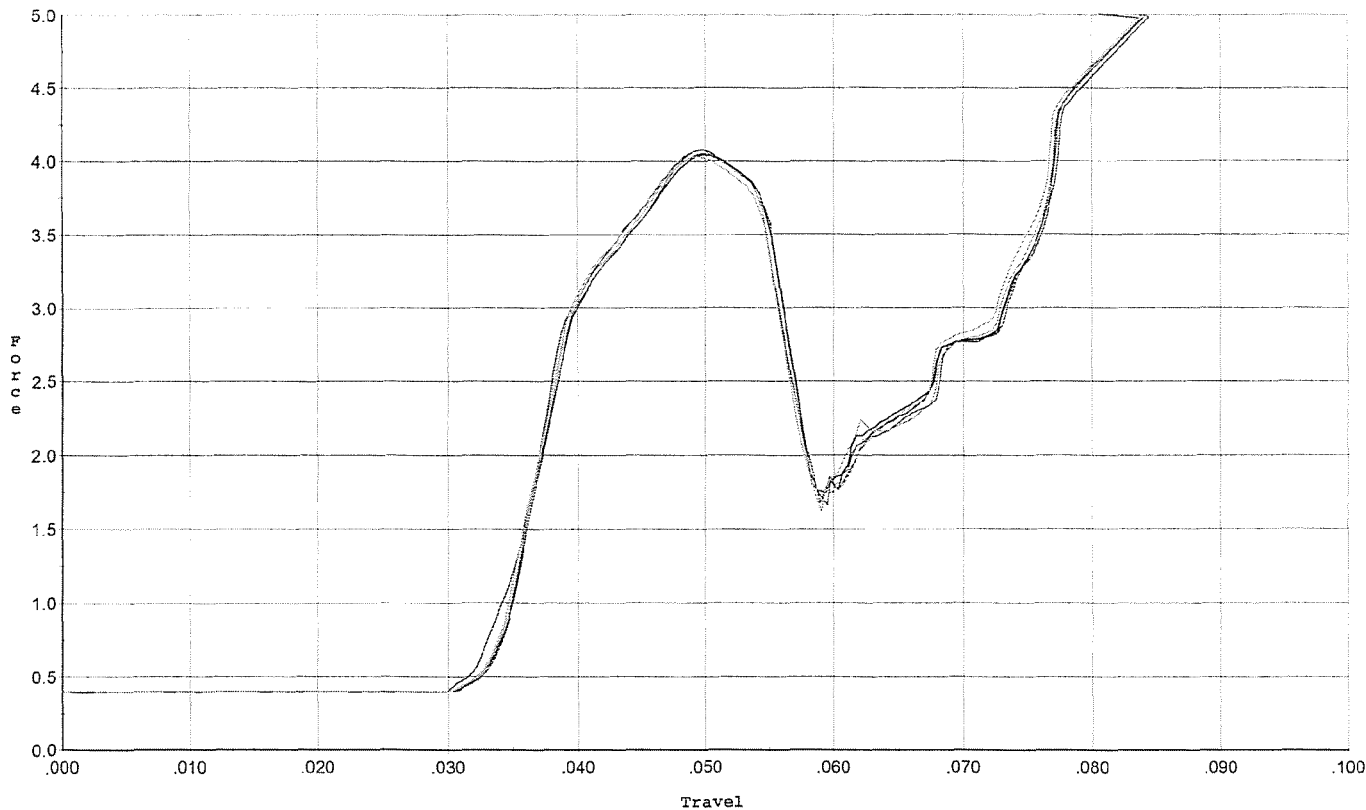
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.056	0.036	0.040	0.055		Set Trigger
2	2.528	0.056	0.036	0.040	0.056		Set Trigger
3	2.506	0.056	0.036	0.039	0.055		Set Trigger
4	2.504	0.055	0.035	0.039	0.055		Set Trigger
5	2.531	0.055	0.035	0.039	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.054	0.033	0.036	0.083		Set Trigger
2	4.043	0.055	0.034	0.036	0.084		Set Trigger
3	4.052	0.055	0.034	0.036	0.083		Set Trigger
4	4.032	0.055	0.033	0.036	0.082		Set Trigger
5	4.066	0.054	0.033	0.036	0.082		Set Trigger

Aug 4.05