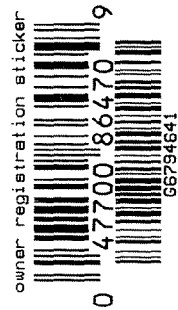
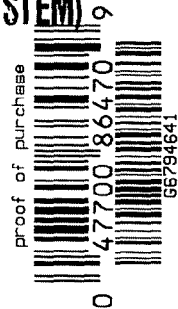


6679 4641

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

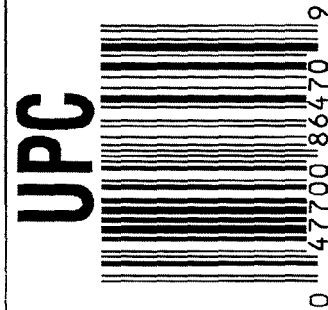


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794641



BM FORM

GUN SERIAL # G 6794641

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	ESN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX 2008 OPERATOR 	10/2/08	HS
490	MAGNAFLUX BOLT		10/2/08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/3/08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

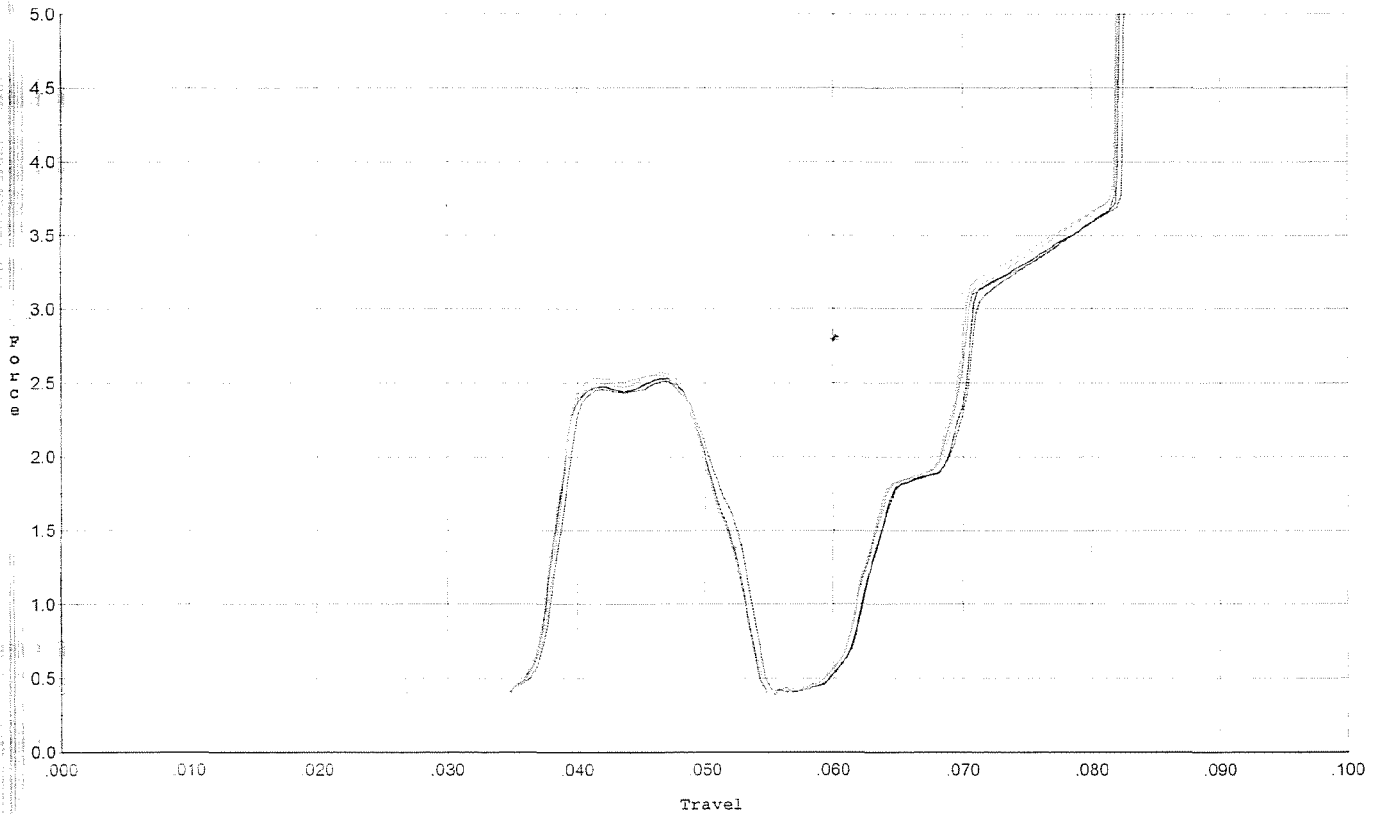
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-21	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-21	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.025</u>	1-21	WW
	J) ASSEMBLE STOCK		1-16-09	RZ
	K) ASSEMBLE SWIVEL STUDS		1-21-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WW
670	FINAL INSPECTION A) HEADSPACE		1-21	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.58</u> <u>2.42</u> <u>2.32</u> <u>2.12</u>	1-21	WW
	C) FUNCTION		1-21-09	WW
690	PACK		1-23-09	L.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



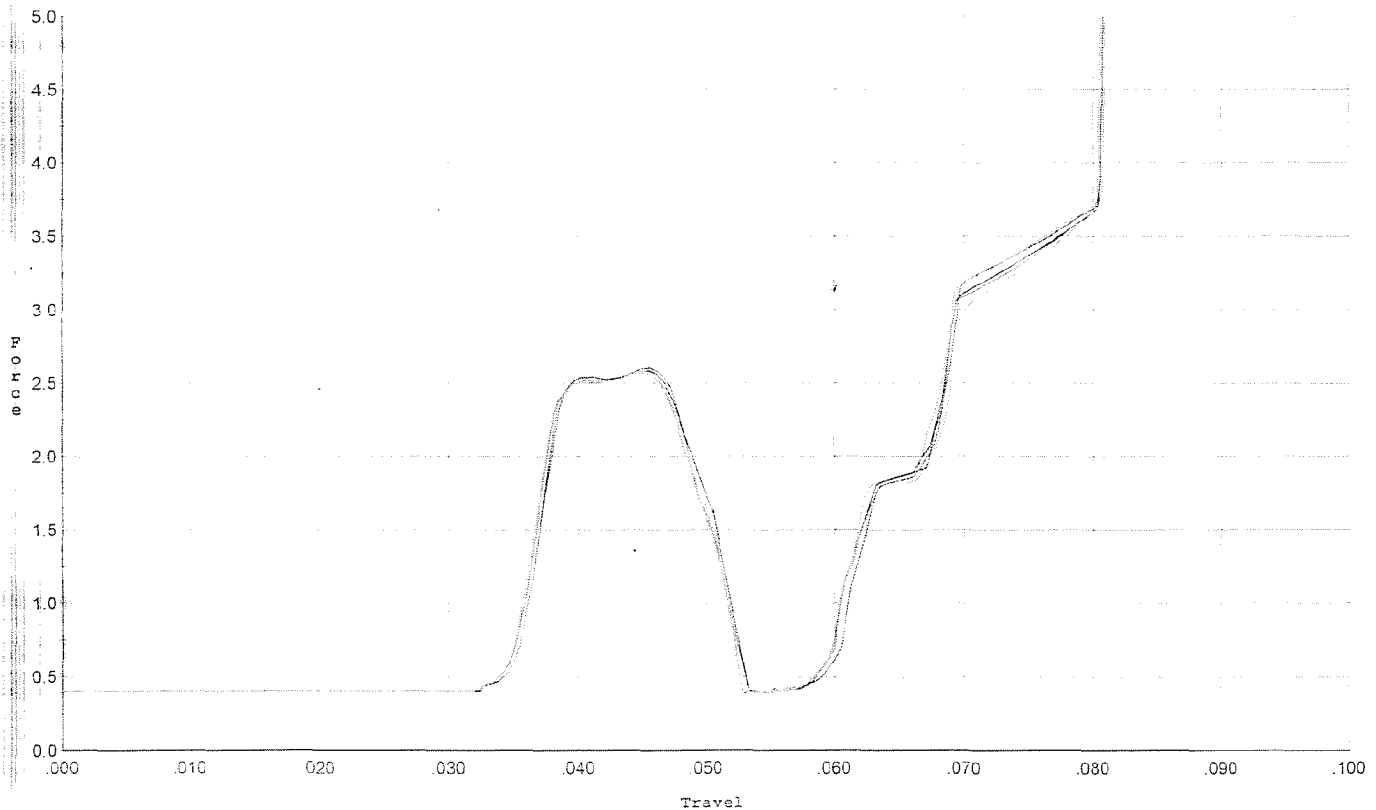
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.053	0.037	0.036	0.048		Set Trigger
2	2.530	0.053	0.037	0.037	0.048		Set Trigger
3	2.523	0.052	0.037	0.036	0.048		Set Trigger
4	2.555	0.052	0.037	0.036	0.048		Set Trigger
5	2.572	0.053	0.036	0.036	0.049		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



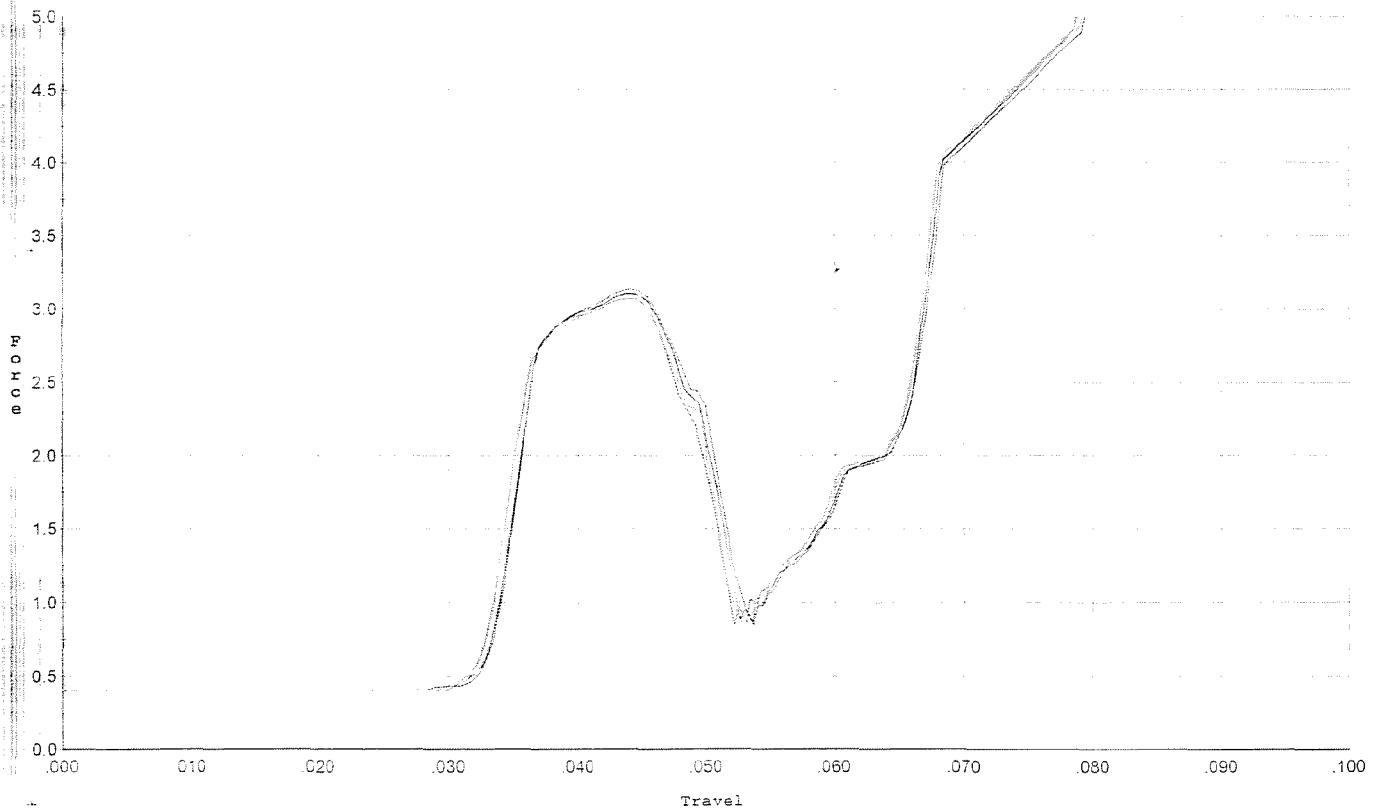
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.051	0.035	0.036	0.048		Set Trigger
2	2.582	0.051	0.035	0.036	0.048		Set Trigger
3	2.582	0.051	0.035	0.036	0.048		Set Trigger
4	2.580	0.051	0.035	0.036	0.048		Set Trigger
5	2.567	0.051	0.035	0.036	0.049		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



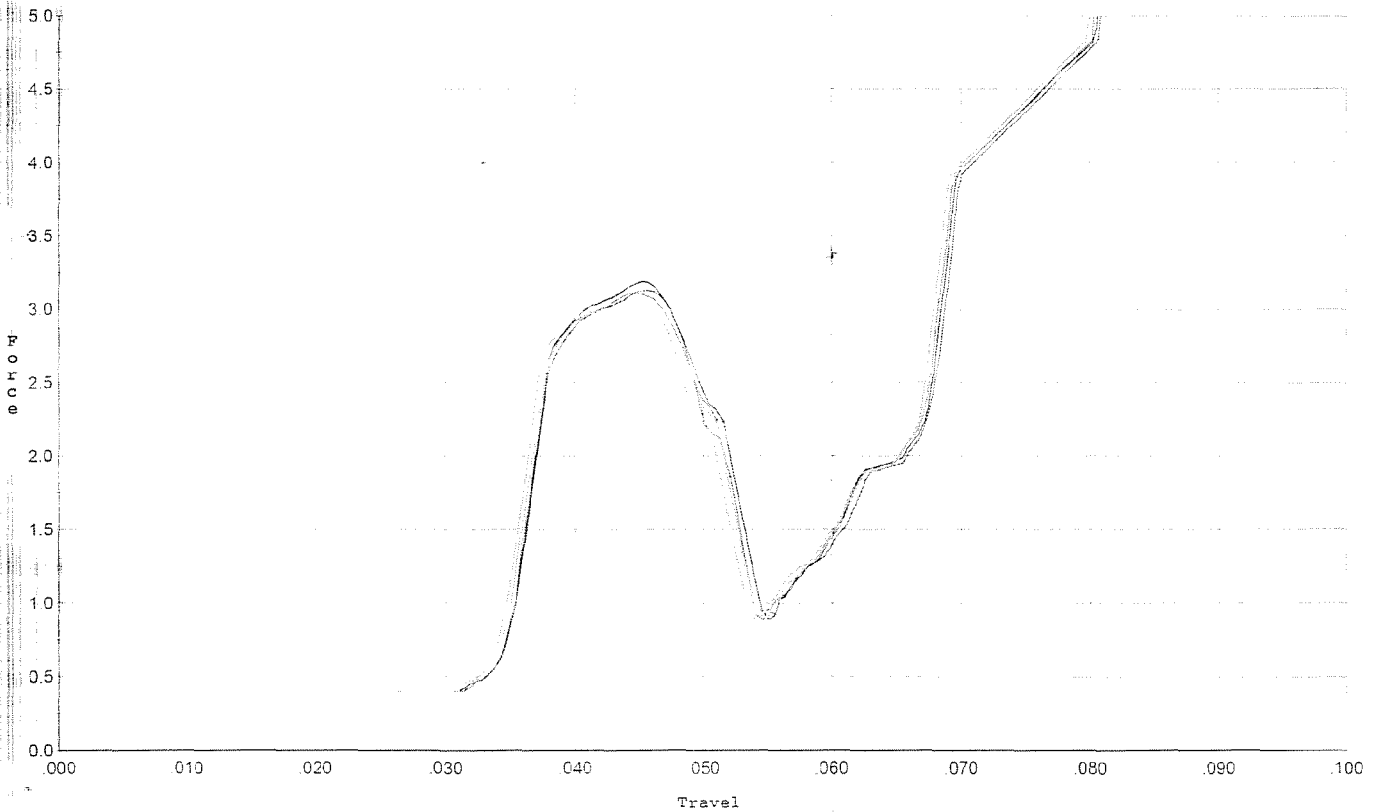
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.050	0.033	0.034	0.058		Set Trigger
2	3.104	0.051	0.033	0.034	0.059		Set Trigger
3	3.068	0.050	0.032	0.034	0.058		Set Trigger
4	3.115	0.050	0.033	0.034	0.058		Set Trigger
5	3.090	0.051	0.033	0.034	0.059		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



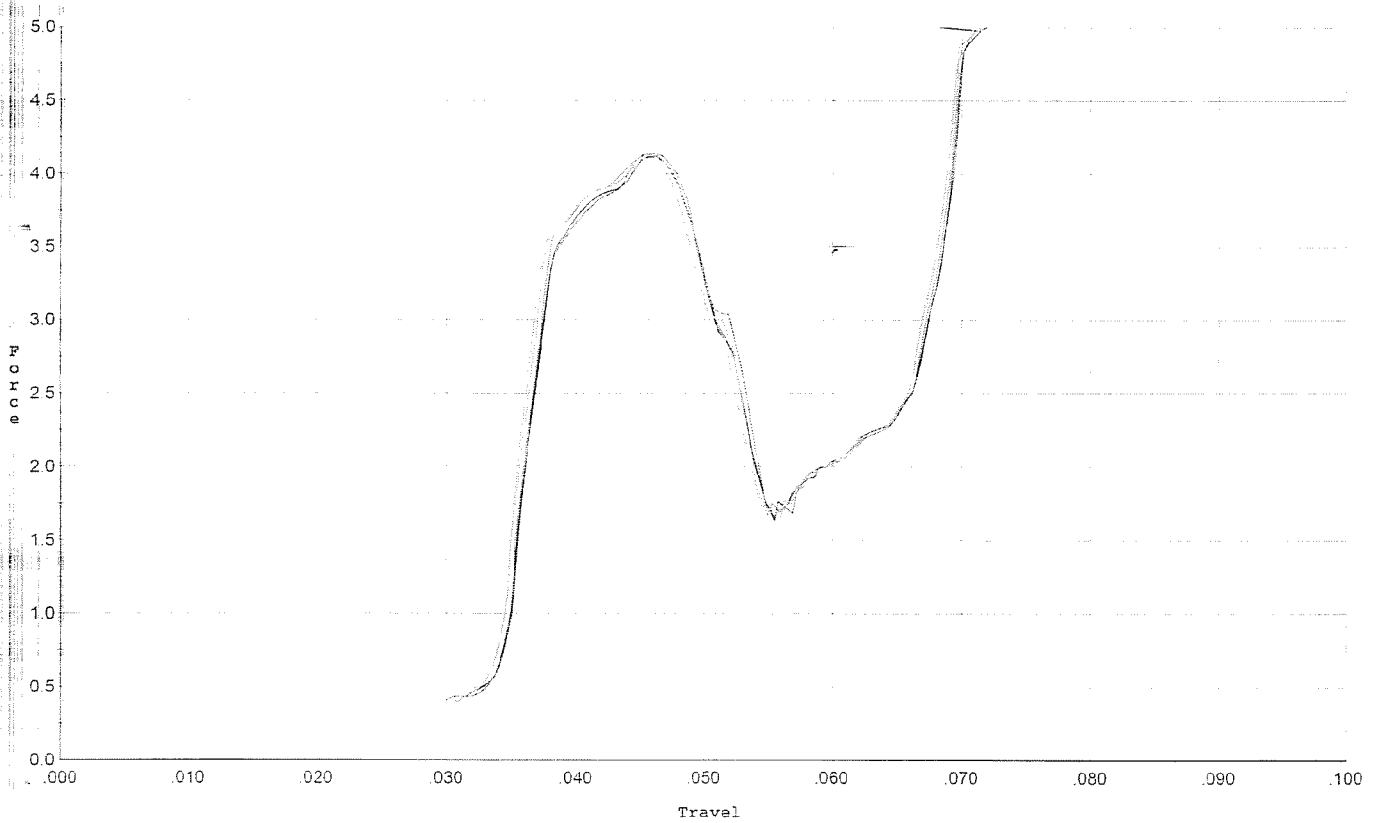
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.052	0.034	0.034	0.059		Set Trigger
2	3.185	0.052	0.034	0.034	0.060		Set Trigger
3	3.109	0.051	0.034	0.034	0.058		Set Trigger
4	3.123	0.051	0.034	0.034	0.058		Set Trigger
5	3.118	0.051	0.034	0.034	0.058		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



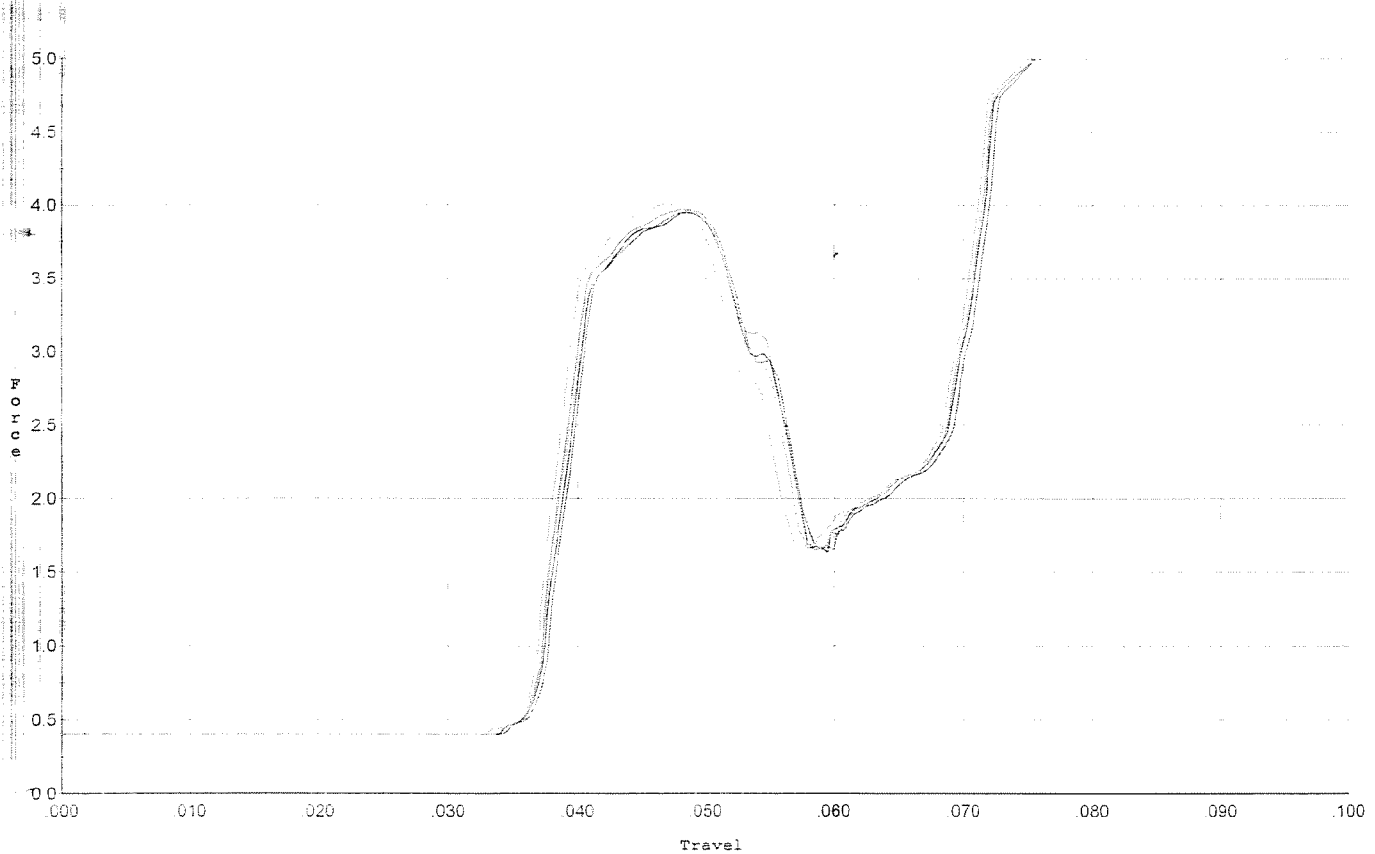
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.052	0.034	0.033	0.075		Set Trigger
2	4.115	0.052	0.034	0.033	0.075		Set Trigger
3	4.128	0.053	0.034	0.032	0.077		Set Trigger
4	4.104	0.052	0.034	0.033	0.076		Set Trigger
5	4.121	0.052	0.034	0.033	0.075		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



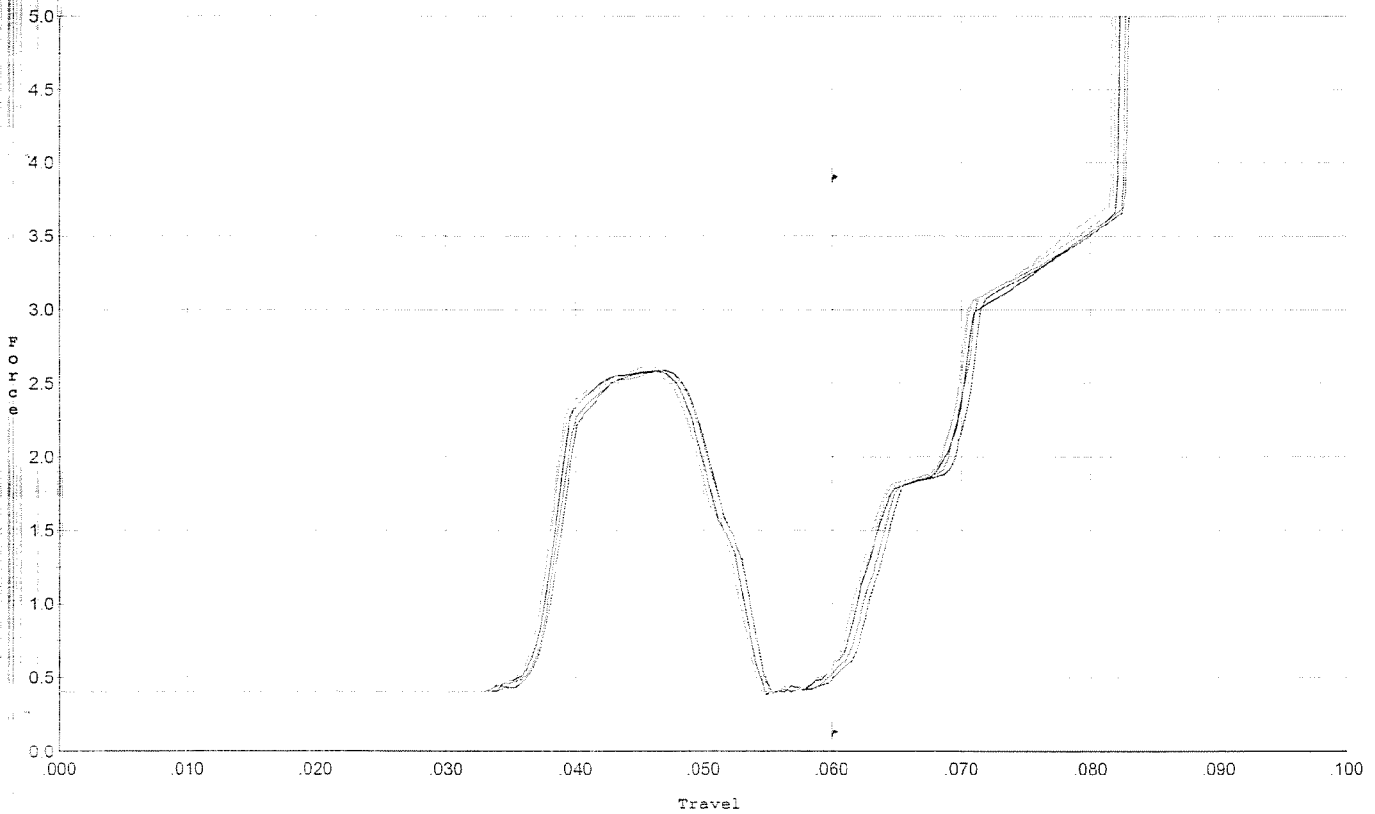
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.056	0.037	0.032	0.077		Set Trigger
2	3.948	0.056	0.037	0.032	0.078		Set Trigger
3	3.974	0.056	0.036	0.032	0.079		Set Trigger
4	3.974	0.055	0.036	0.032	0.077		Set Trigger
5	4.023	0.054	0.036	0.033	0.075		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



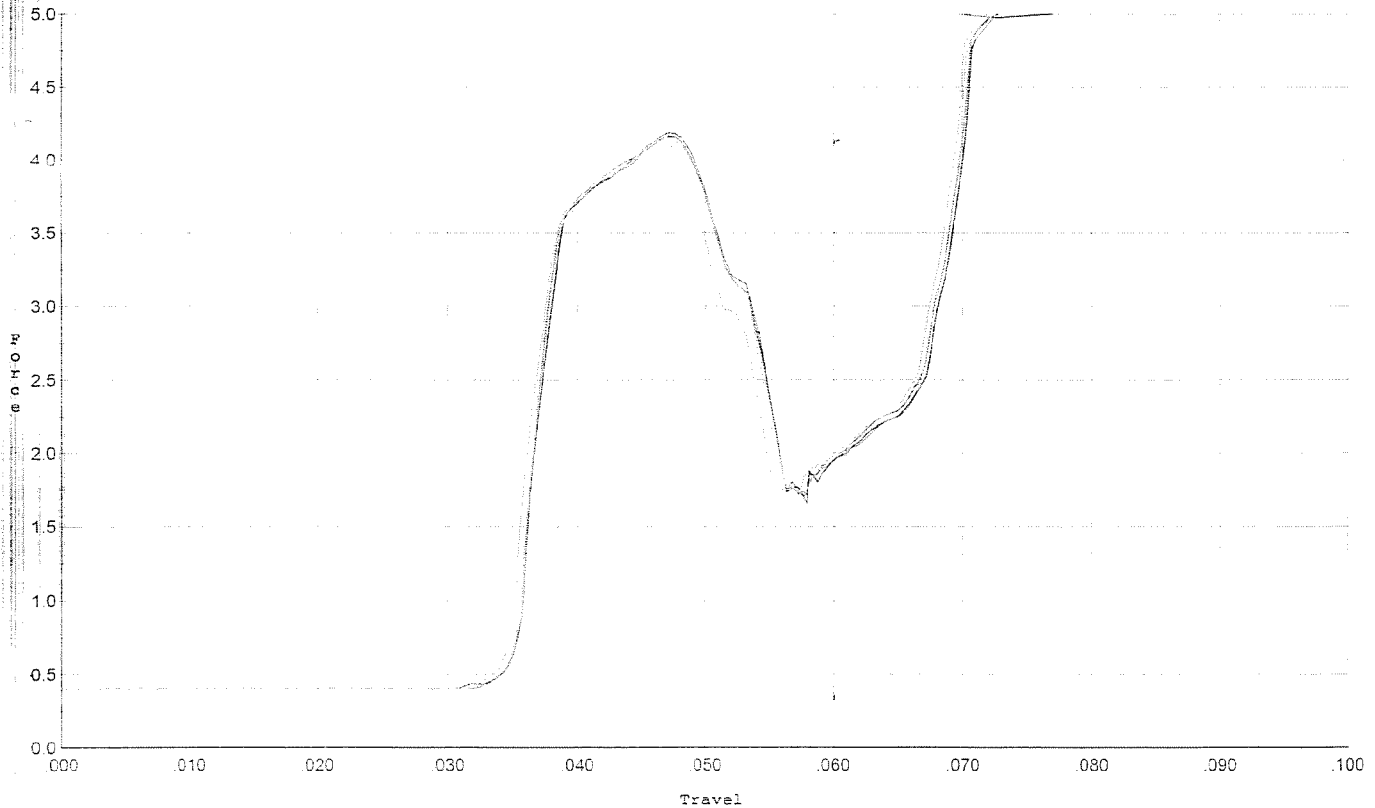
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.053	0.037	0.037	0.049		Set Trigger
2	2.581	0.052	0.037	0.037	0.048		Set Trigger
3	2.585	0.053	0.037	0.037	0.049		Set Trigger
4	2.562	0.053	0.036	0.036	0.049		Set Trigger
5	2.615	0.052	0.036	0.036	0.048		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.054	0.035	0.032	0.081		Set Trigger
2	4.161	0.054	0.035	0.032	0.081		Set Trigger
3	4.179	0.055	0.035	0.032	0.081		Set Trigger
4	4.151	0.053	0.035	0.032	0.079		Set Trigger
5	4.128	0.053	0.034	0.032	0.078		Set Trigger

Avg 4.16