

G6794644

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



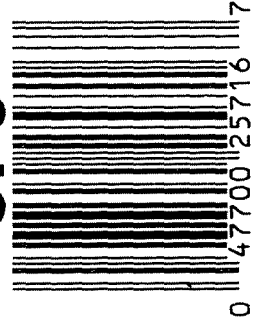
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794644

UPC



GUN SERIAL # G 6794644

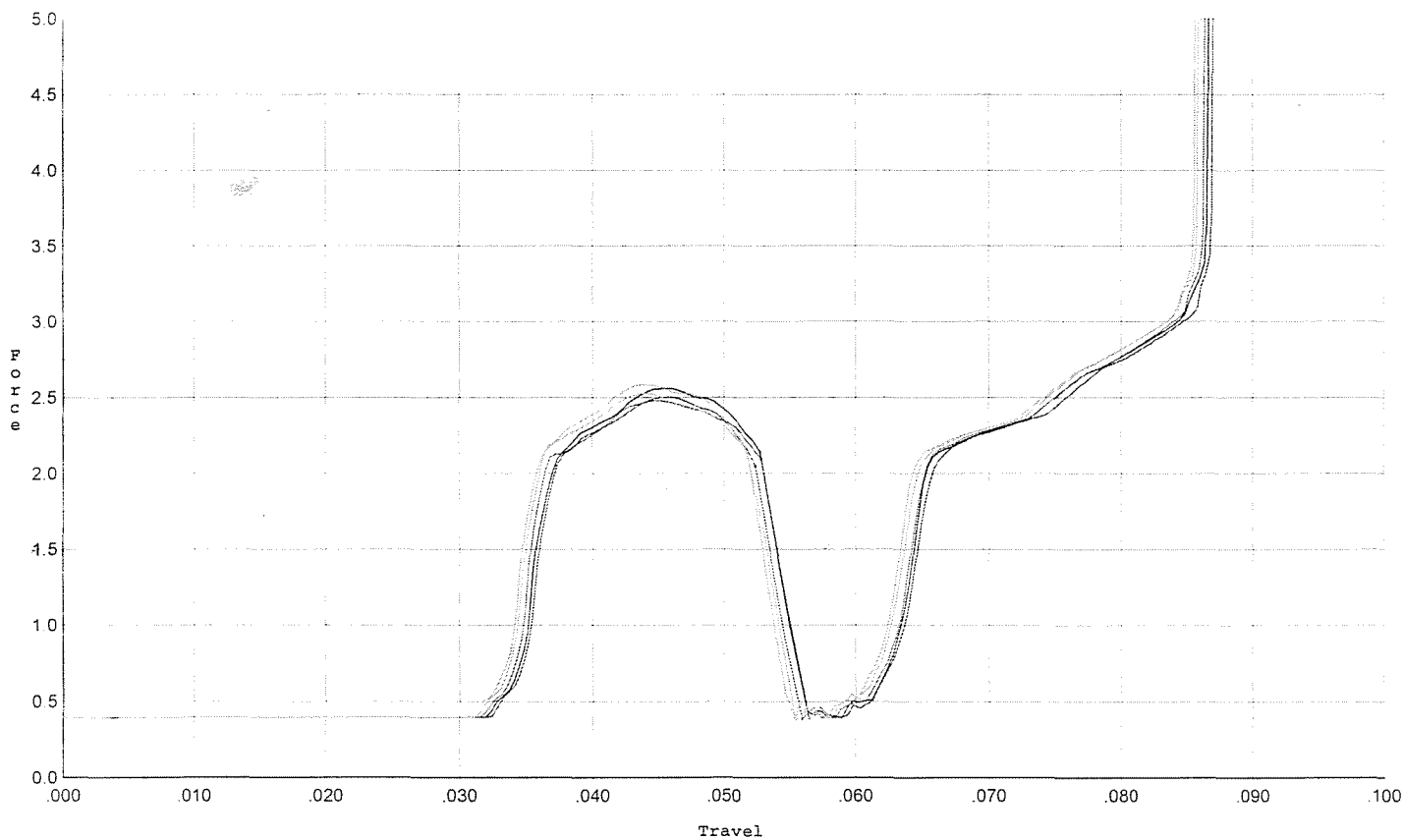
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SP
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SP
460	CHECK HEADSPACE		10-27-08	SP
470	DIS-ASSEMBLE ACTION		10-27-08	SP
472	SERIALIZE BOLT HANDLE		10-28-08	PSN
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	(KS)	10/29/08	(R)
490	MAGNAFLUX BOLT		10/27/08	MR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC		10/29/08	DG
542	APPLY COATINGS (BARREL ACTION)		7-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-10-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

BARBER - M24 0073885									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	12-2-08	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.0</u>	<u>7.0</u>	<u>6.0</u>	12-2-08	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	12-2-08	LN		
	J) ASSEMBLE STOCK					11-10-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					12-2-08	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS		FAIL	11-12-08	TC		
			PASS		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-12-08	LN		
670	FINAL INSPECTION A) HEADSPACE					12-2-08	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u>	<u>2.82</u>	<u>2.83</u>	<u>2.82</u>	<u>2.83</u>	11-20-08	TC
	C) FUNCTION					12-2-08	LN		
690	PACK					12/11/08	FM		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .560 lbs.



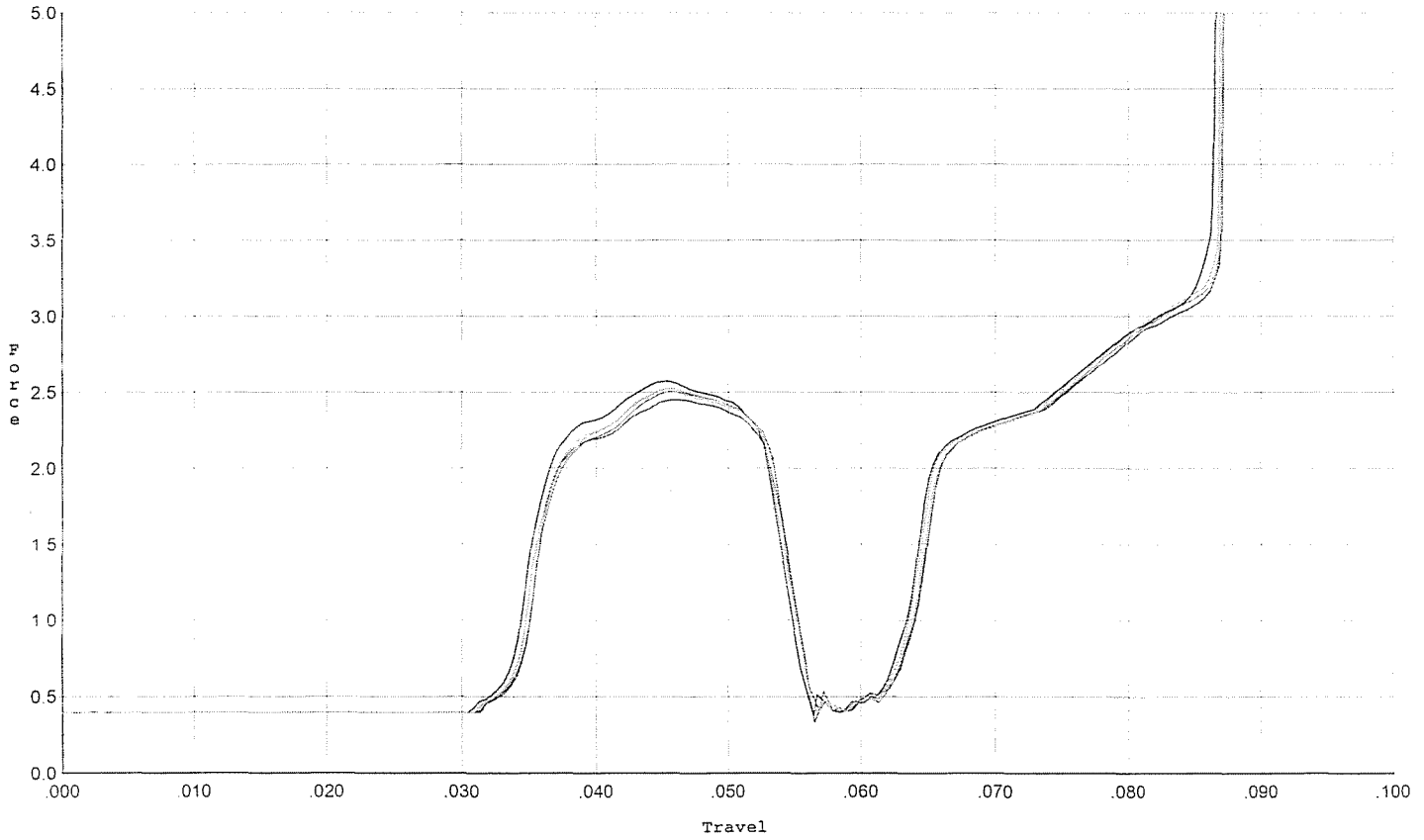
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.053	0.033	0.037	0.055		Set Trigger
2	2.560	0.053	0.033	0.037	0.056		Set Trigger
3	2.479	0.052	0.034	0.037	0.055		Set Trigger
4	2.526	0.053	0.033	0.037	0.057		Set Trigger
5	2.582	0.052	0.033	0.037	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .560 lbs.



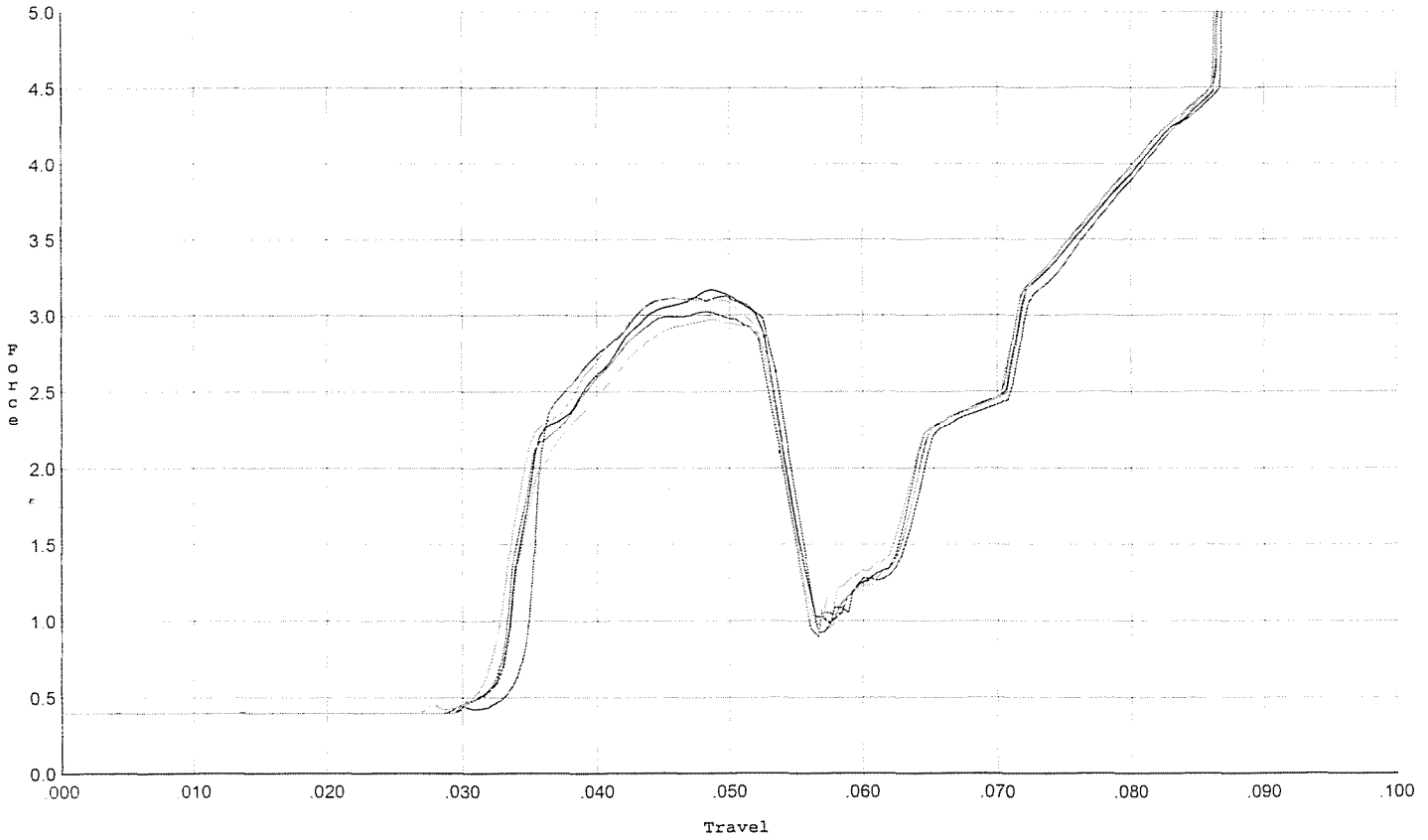
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.054	0.034	0.037	0.056		Set Trigger
2	2.570	0.053	0.033	0.037	0.057		Set Trigger
3	2.504	0.053	0.034	0.037	0.056		Set Trigger
4	2.507	0.053	0.034	0.037	0.056		Set Trigger
5	2.526	0.054	0.034	0.037	0.058		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



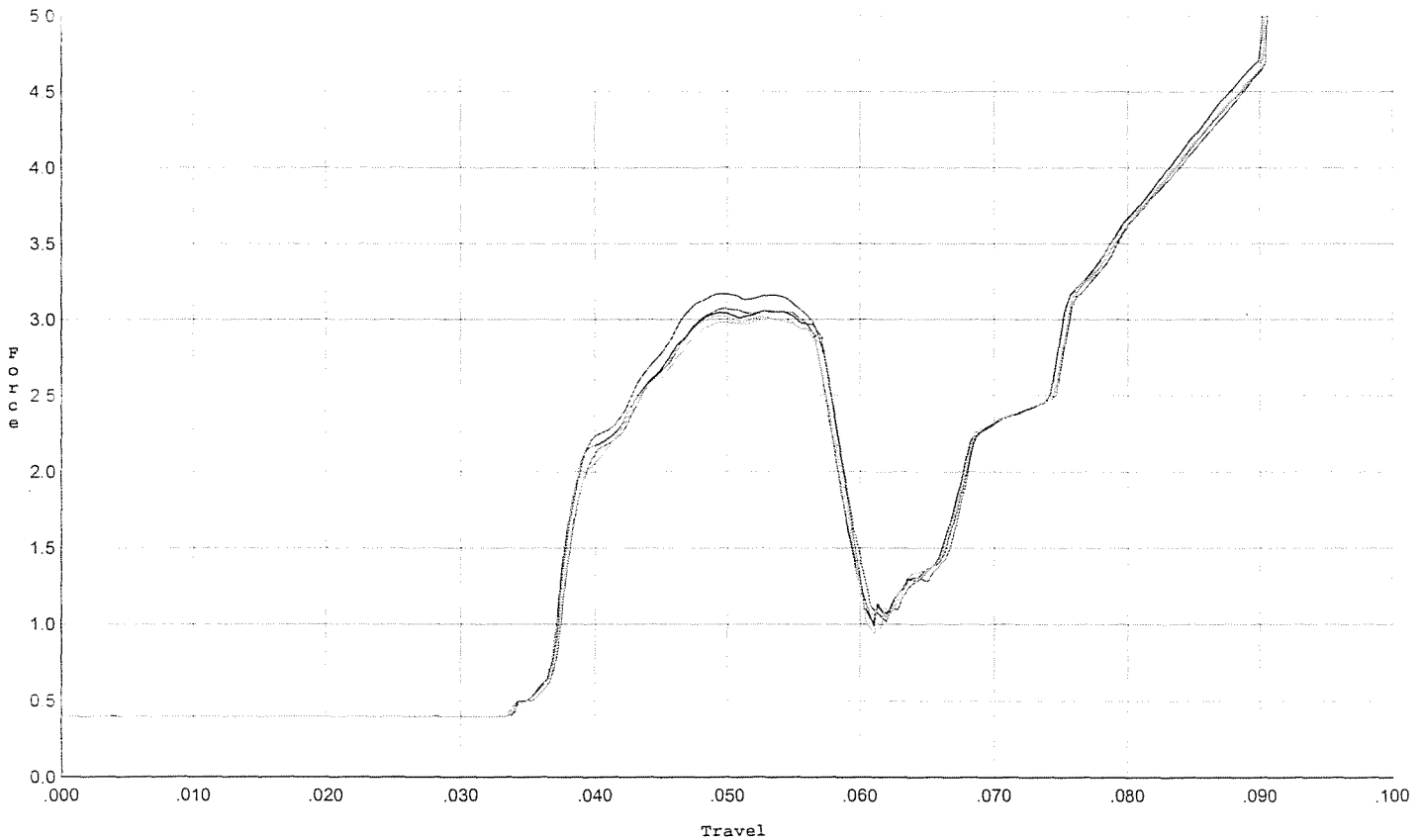
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.053	0.034	0.036	0.068		Set Trigger
2	3.169	0.053	0.033	0.036	0.067		Set Trigger
3	3.023	0.054	0.033	0.036	0.067		Set Trigger
4	2.971	0.053	0.033	0.036	0.065		Set Trigger
5	3.109	0.053	0.032	0.036	0.069		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



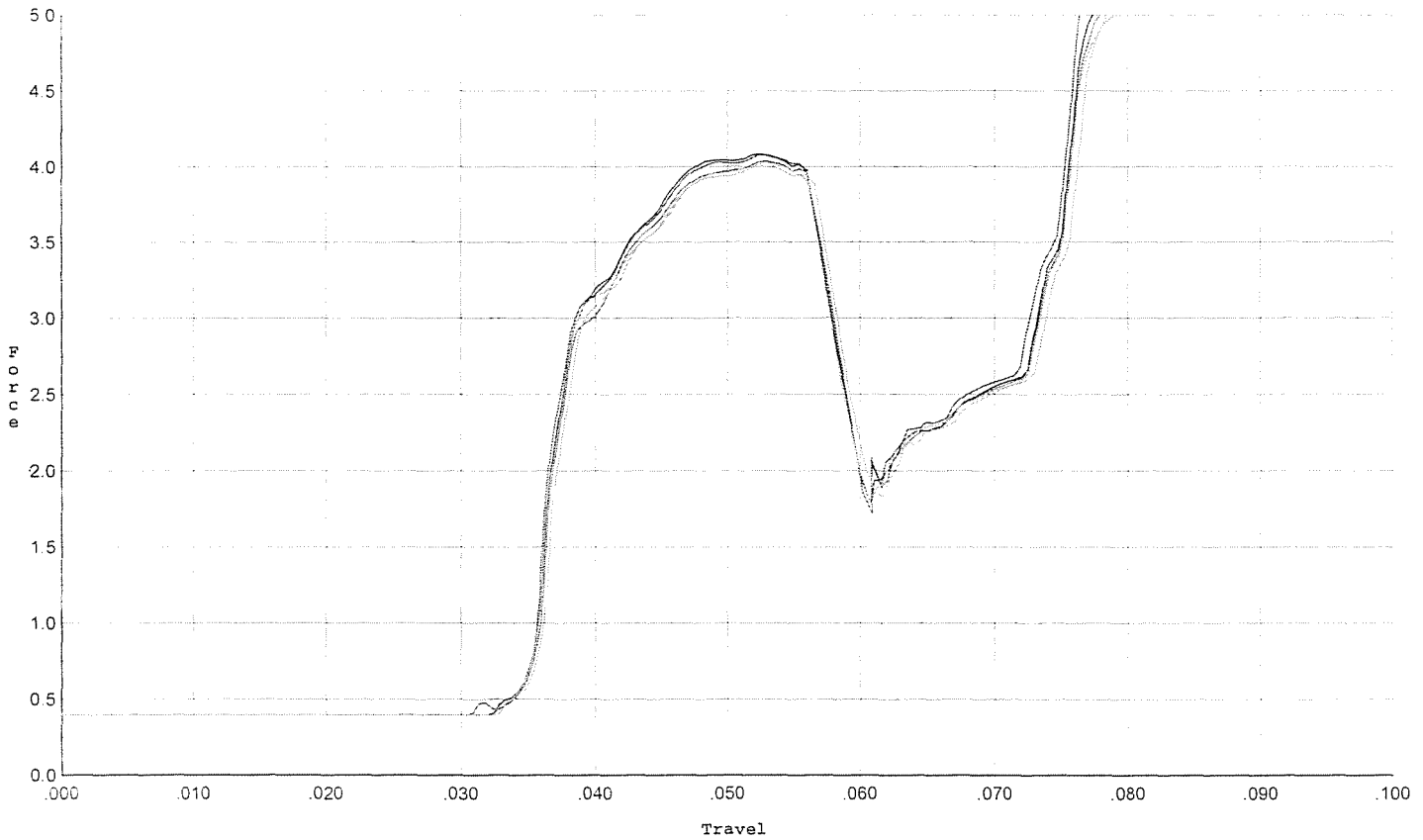
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.057	0.034	0.037	0.072		Set Trigger
2	3.056	0.057	0.034	0.037	0.069		Set Trigger
3	3.072	0.057	0.034	0.037	0.070		Set Trigger
4	3.001	0.058	0.037	0.037	0.070		Set Trigger
5	3.026	0.057	0.034	0.037	0.069		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



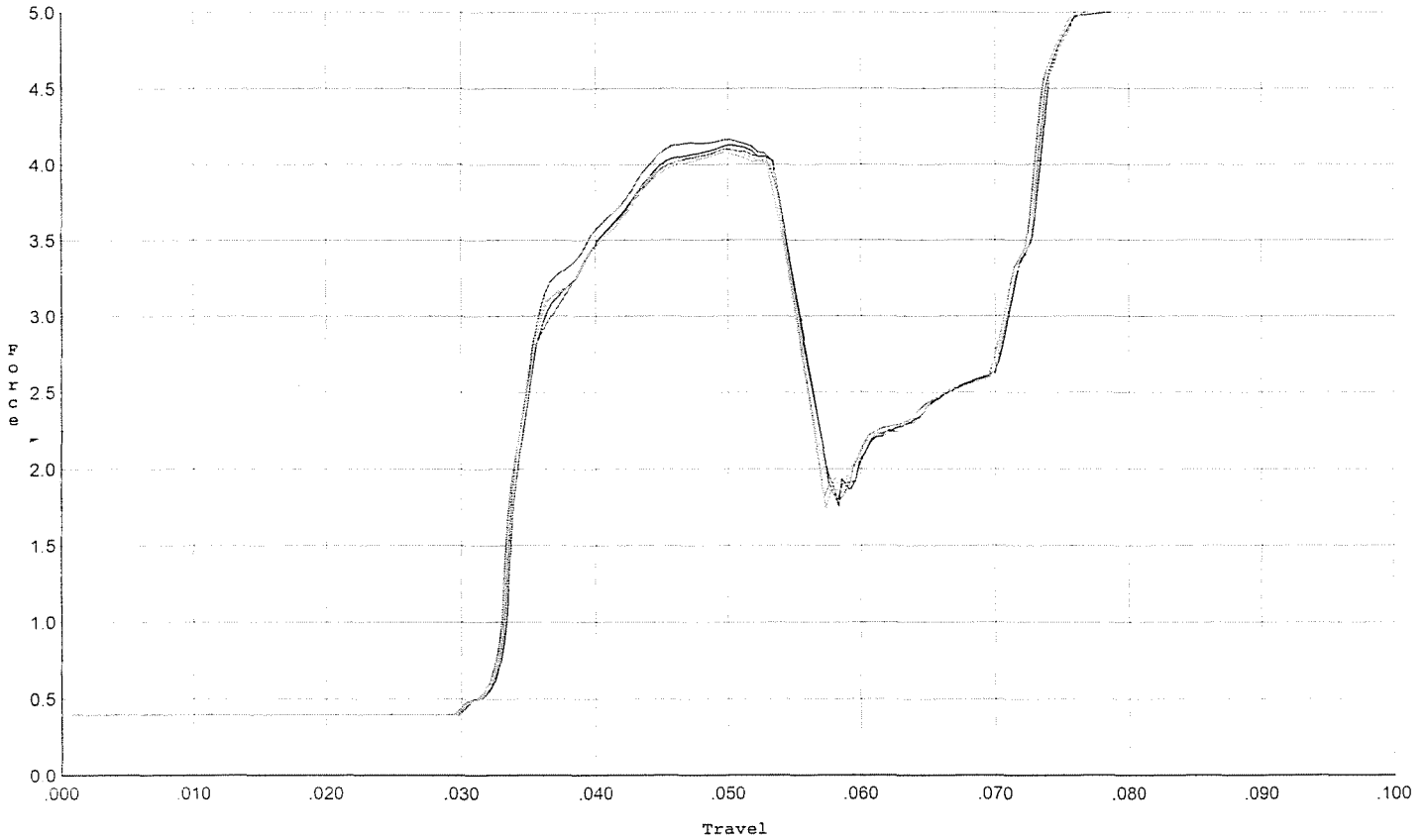
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.056	0.031	0.036	0.090		Set Trigger
2	4.083	0.056	0.033	0.035	0.090		Set Trigger
3	4.035	0.058	0.035	0.035	0.092		Set Trigger
4	4.024	0.057	0.033	0.036	0.090		Set Trigger
5	4.001	0.056	0.033	0.036	0.089		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



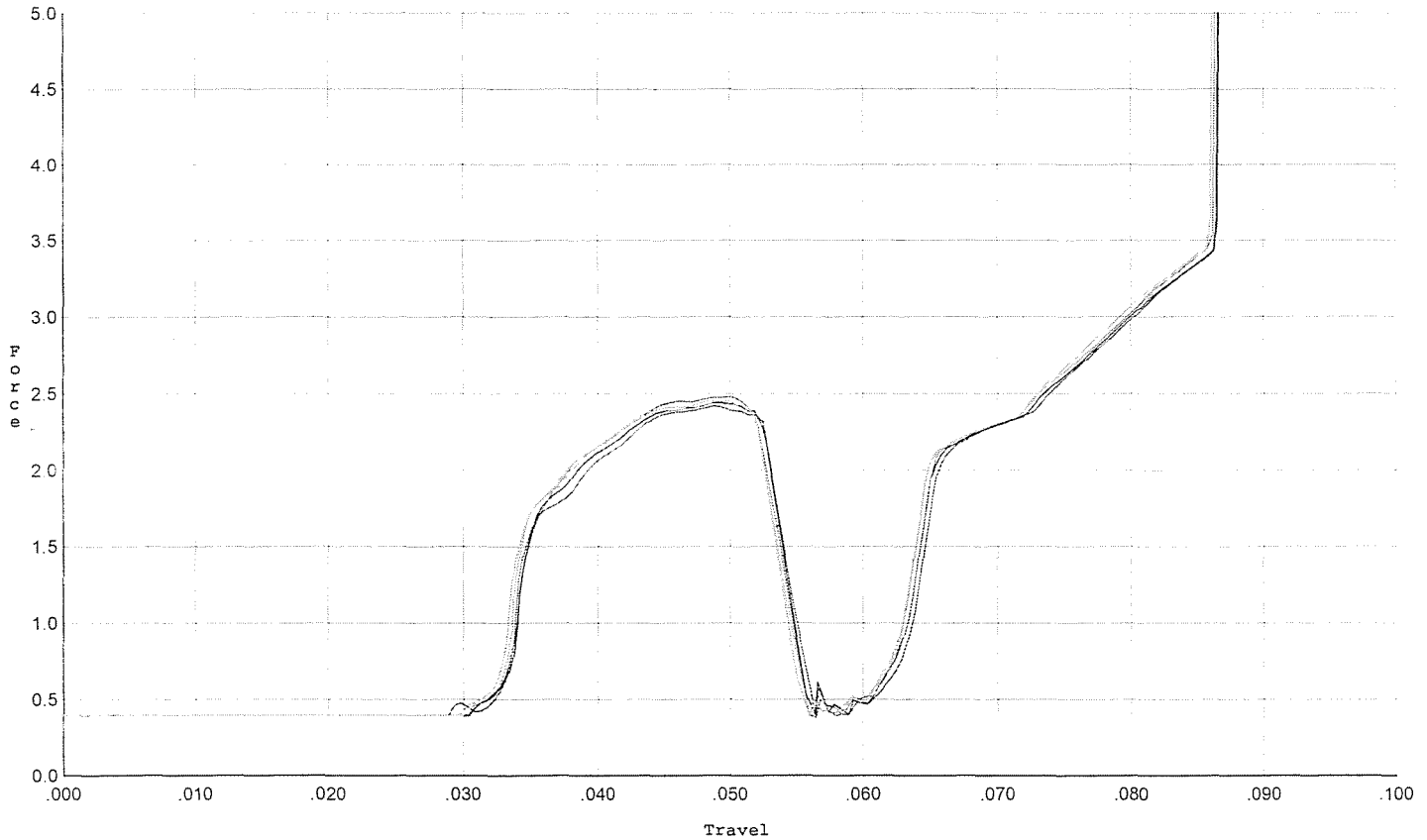
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.053	0.030	0.034	0.090		Set Trigger
2	4.131	0.055	0.033	0.034	0.093		Set Trigger
3	4.105	0.054	0.032	0.034	0.089		Set Trigger
4	4.093	0.053	0.030	0.034	0.089		Set Trigger
5	4.077	0.054	0.032	0.034	0.090		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



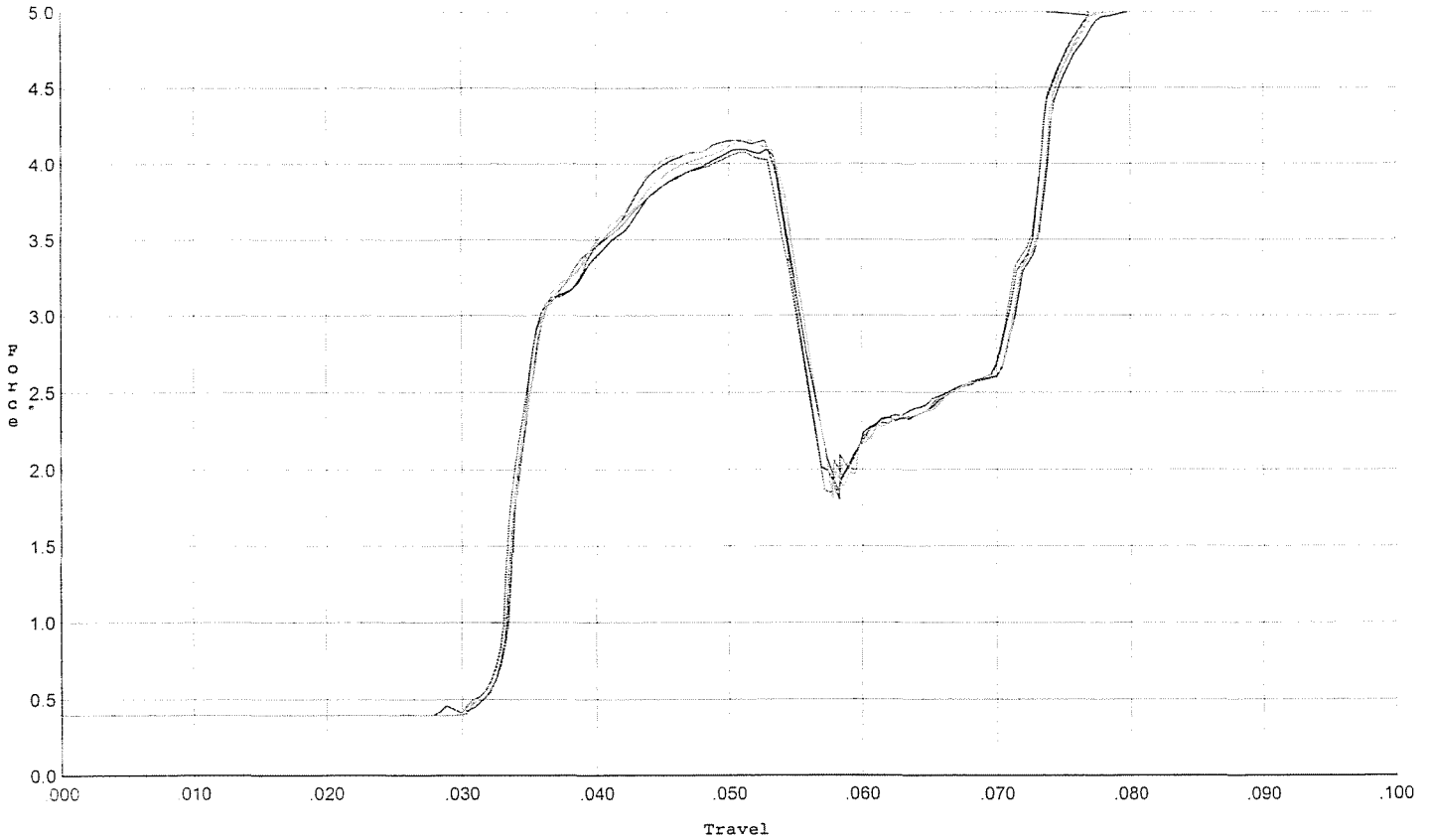
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.052	0.029	0.037	0.055		Set Trigger
2	2.442	0.053	0.033	0.037	0.055		Set Trigger
3	2.480	0.054	0.033	0.037	0.057		Set Trigger
4	2.431	0.052	0.033	0.037	0.055		Set Trigger
5	2.458	0.052	0.033	0.037	0.055		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.054	0.033	0.034	0.089		Set Trigger
2	4.095	0.053	0.031	0.034	0.087		Set Trigger
3	4.075	0.054	0.030	0.034	0.090		Set Trigger
4	4.158	0.055	0.032	0.034	0.092		Set Trigger
5	4.156	0.054	0.031	0.034	0.091		Set Trigger

Aug 4.12