

6679 4645

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



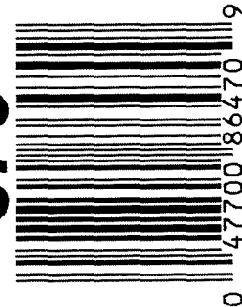
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794645

UPC



BM FORM

GUN SERIAL # G 6794645

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	10-1-08	RSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION	OPERATOR (8)	10/2/08	(8)
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-75-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

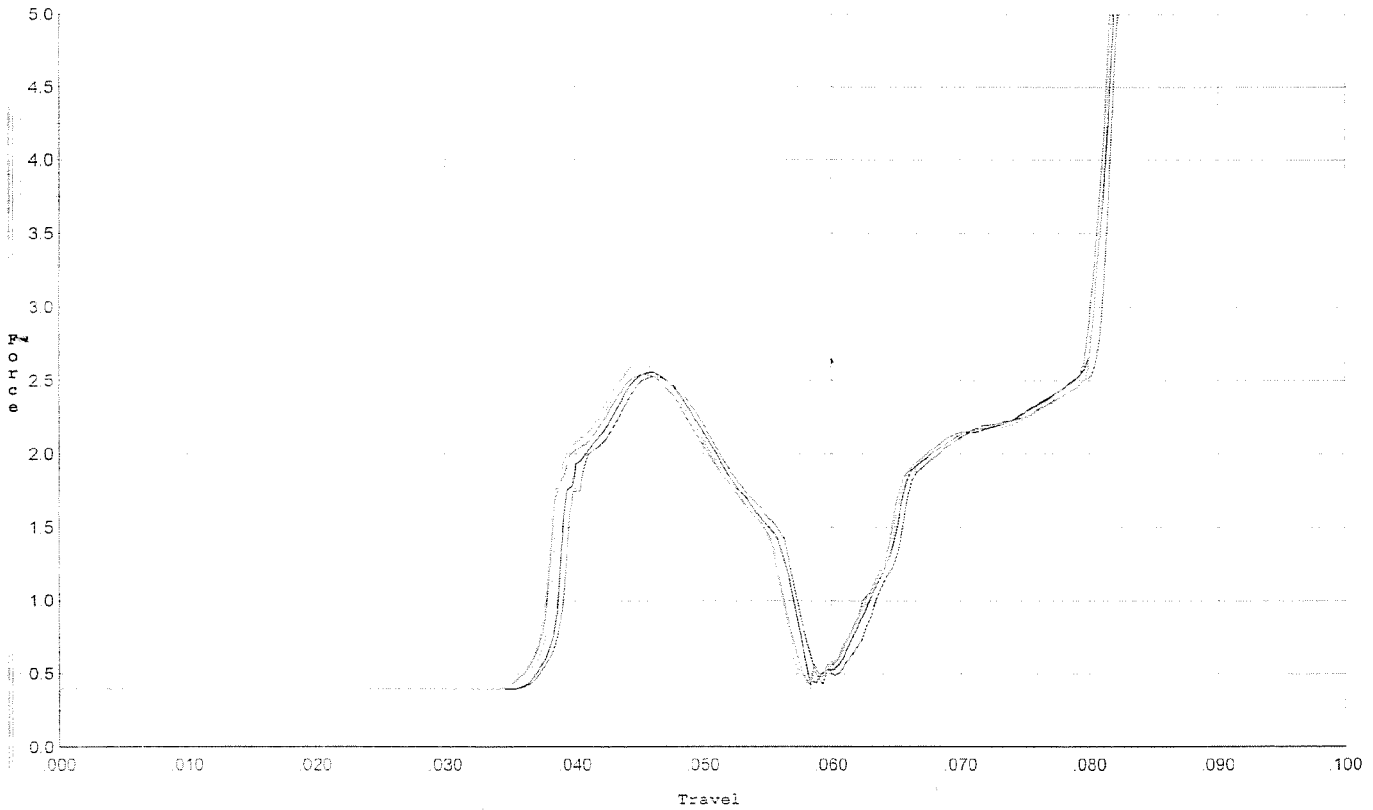
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-22	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-22	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>34</u> <u>34</u> <u>23</u>	1-22	WV
	J) ASSEMBLE STOCK		1-15-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-22	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>243</u> <u>248</u> <u>251</u> <u>236</u>	1-21	WV
	C) FUNCTION		1-22	WV
690	PACK		1-23-09	BSH

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



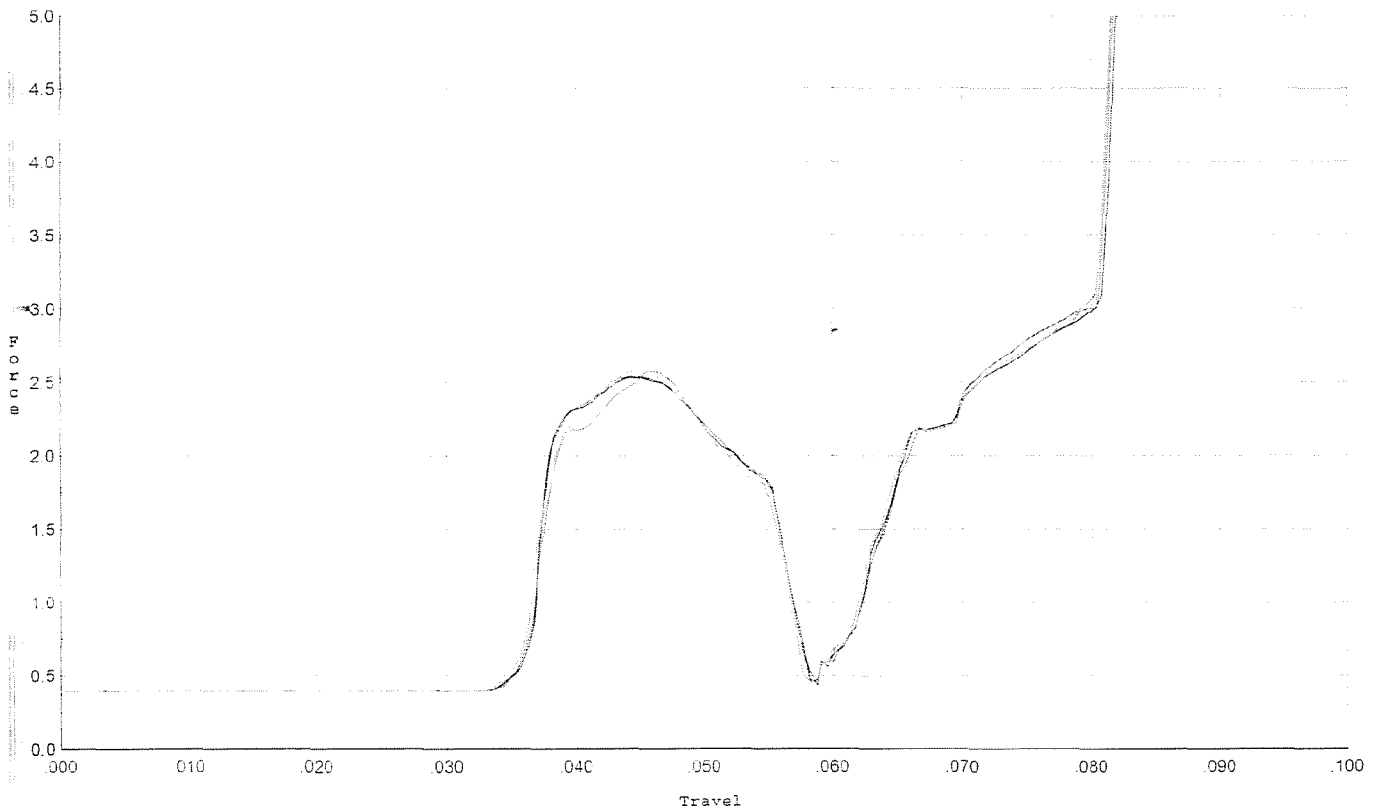
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.056	0.038	0.033	0.051		Set Trigger
2	2.555	0.057	0.037	0.033	0.052		Set Trigger
3	2.541	0.055	0.037	0.033	0.052		Set Trigger
4	2.592	0.055	0.037	0.033	0.052		Set Trigger
5	2.615	0.055	0.037	0.033	0.052		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



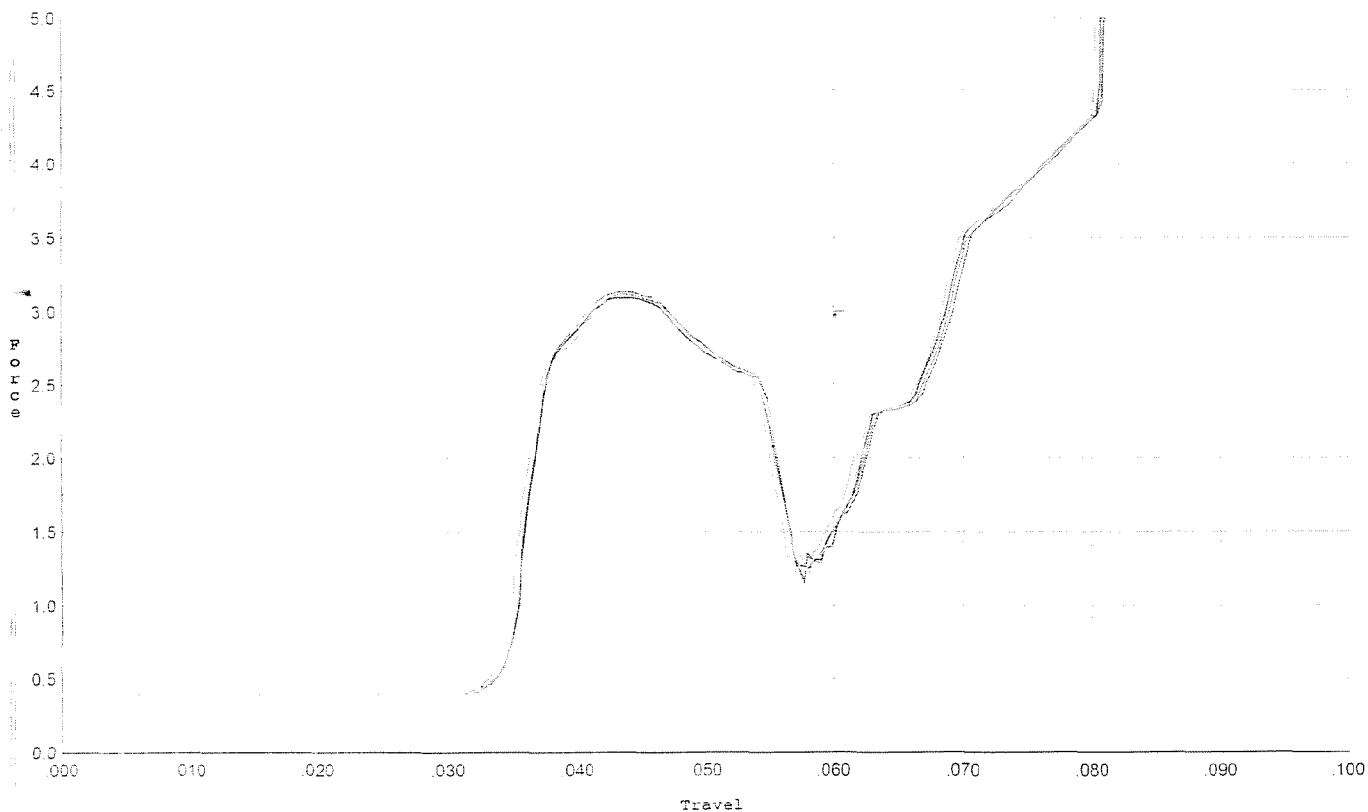
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.055	0.036	0.033	0.057		Set Trigger
2	2.535	0.055	0.036	0.033	0.056		Set Trigger
3	2.576	0.055	0.036	0.033	0.056		Set Trigger
4	2.577	0.056	0.036	0.033	0.057		Set Trigger
5	2.571	0.056	0.036	0.033	0.056		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



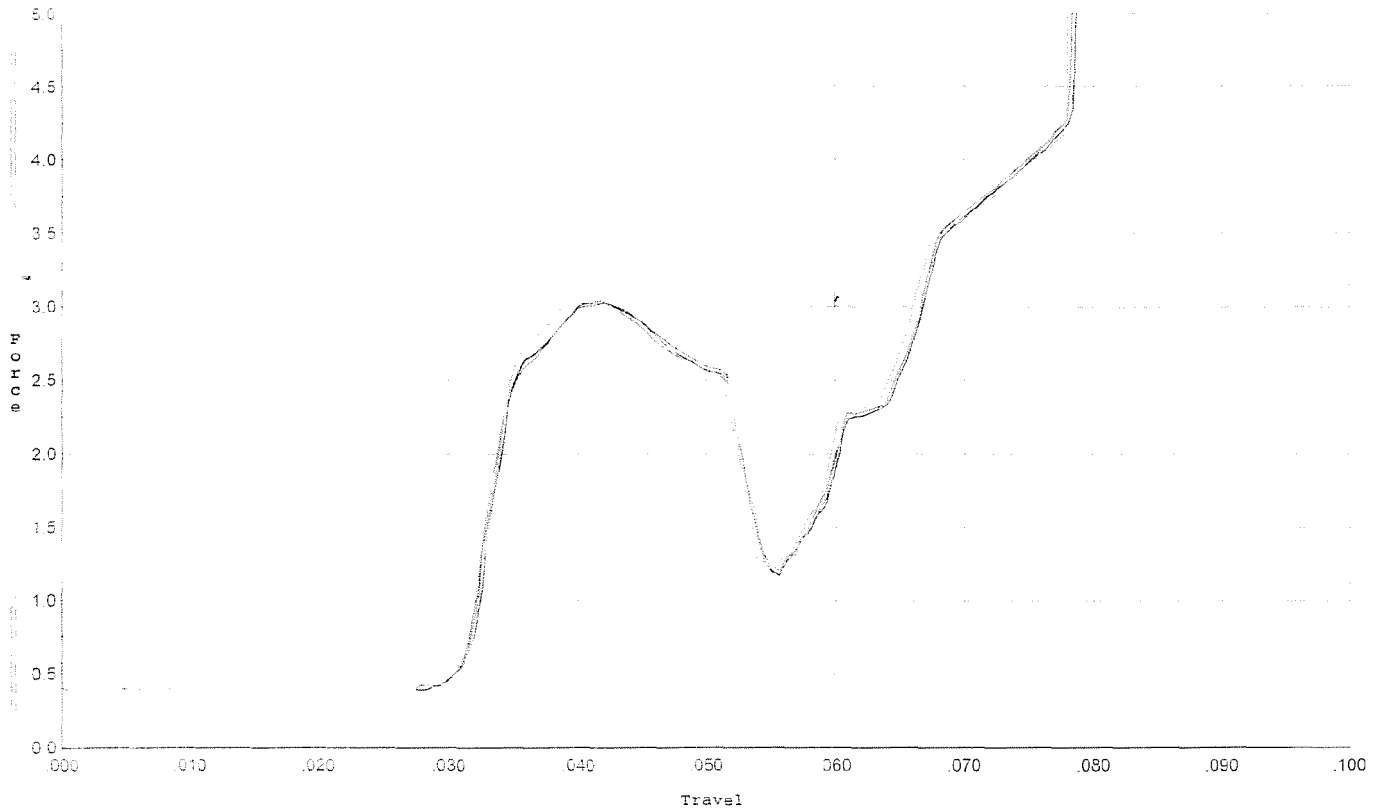
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.055	0.035	0.031	0.069		Set Trigger
2	3.091	0.055	0.034	0.031	0.069		Set Trigger
3	3.120	0.055	0.034	0.031	0.068		Set Trigger
4	3.082	0.054	0.034	0.032	0.067		Set Trigger
5	3.148	0.055	0.034	0.031	0.069		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



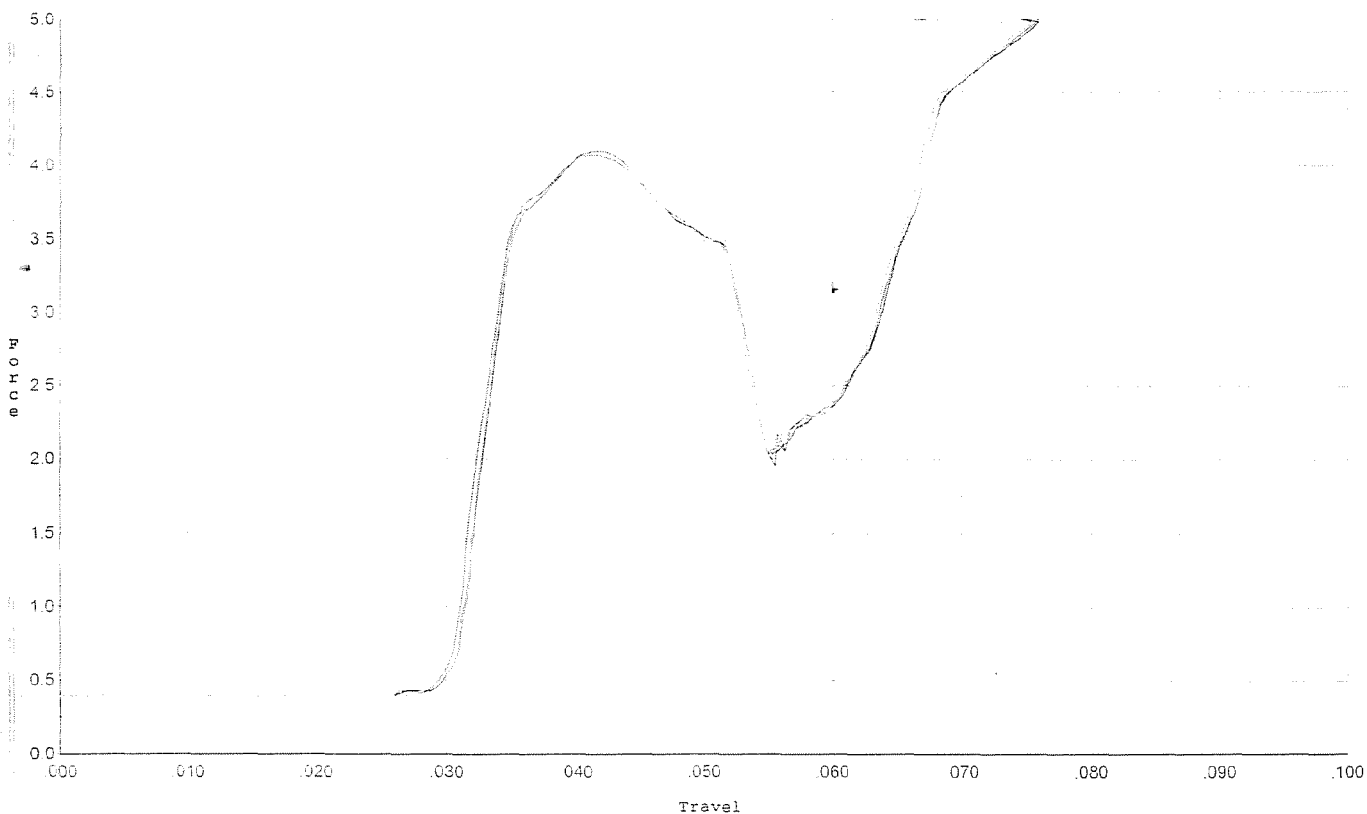
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.052	0.031	0.031	0.066		Set Trigger
2	3.024	0.052	0.032	0.032	0.065		Set Trigger
3	3.020	0.052	0.031	0.031	0.066		Set Trigger
4	3.171	0.052	0.032	0.032	0.067		Set Trigger
5	3.088	0.052	0.031	0.031	0.067		Set Trigger

A-3-06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



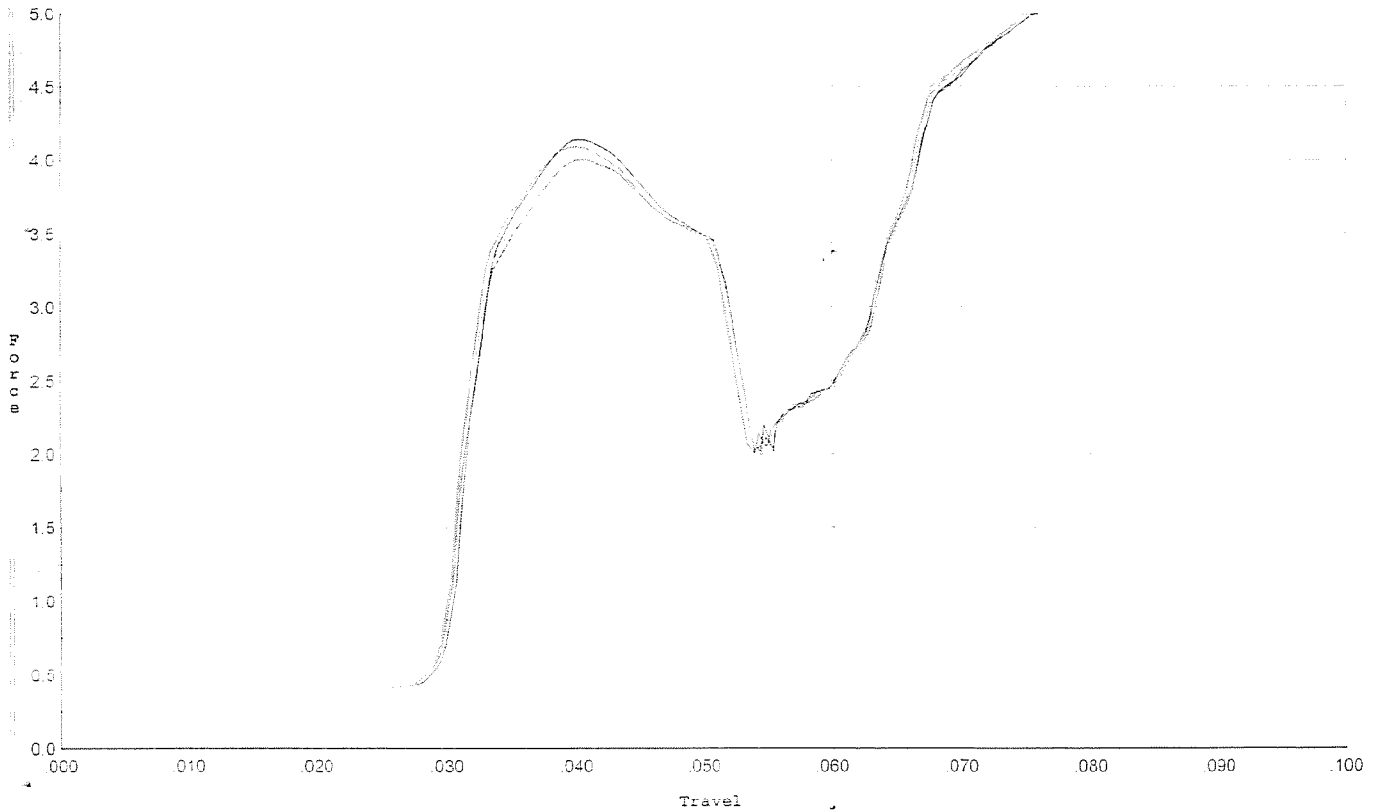
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.052	0.030	0.030	0.087		Set Trigger
2	4.094	0.053	0.030	0.029	0.089		Set Trigger
3	4.096	0.053	0.031	0.029	0.089		Set Trigger
4	4.112	0.053	0.031	0.029	0.090		Set Trigger
5	4.132	0.052	0.031	0.030	0.087		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



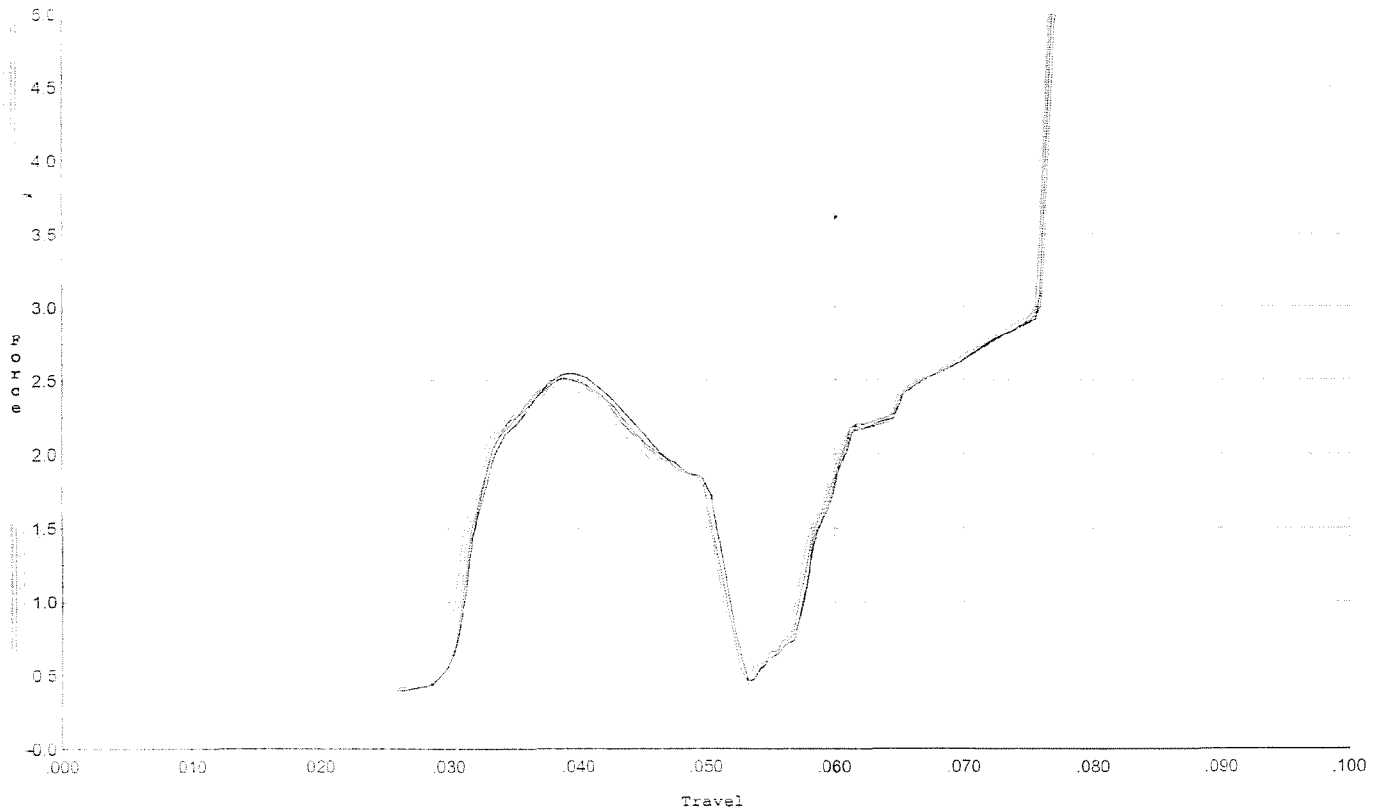
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.052	0.029	0.029	0.087		Set Trigger
2	4.137	0.052	0.030	0.030	0.089		Set Trigger
3	4.090	0.051	0.029	0.029	0.088		Set Trigger
4	3.879	0.052	0.030	0.030	0.086		Set Trigger
5	3.967	0.051	0.029	0.030	0.085		Set Trigger

A. 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



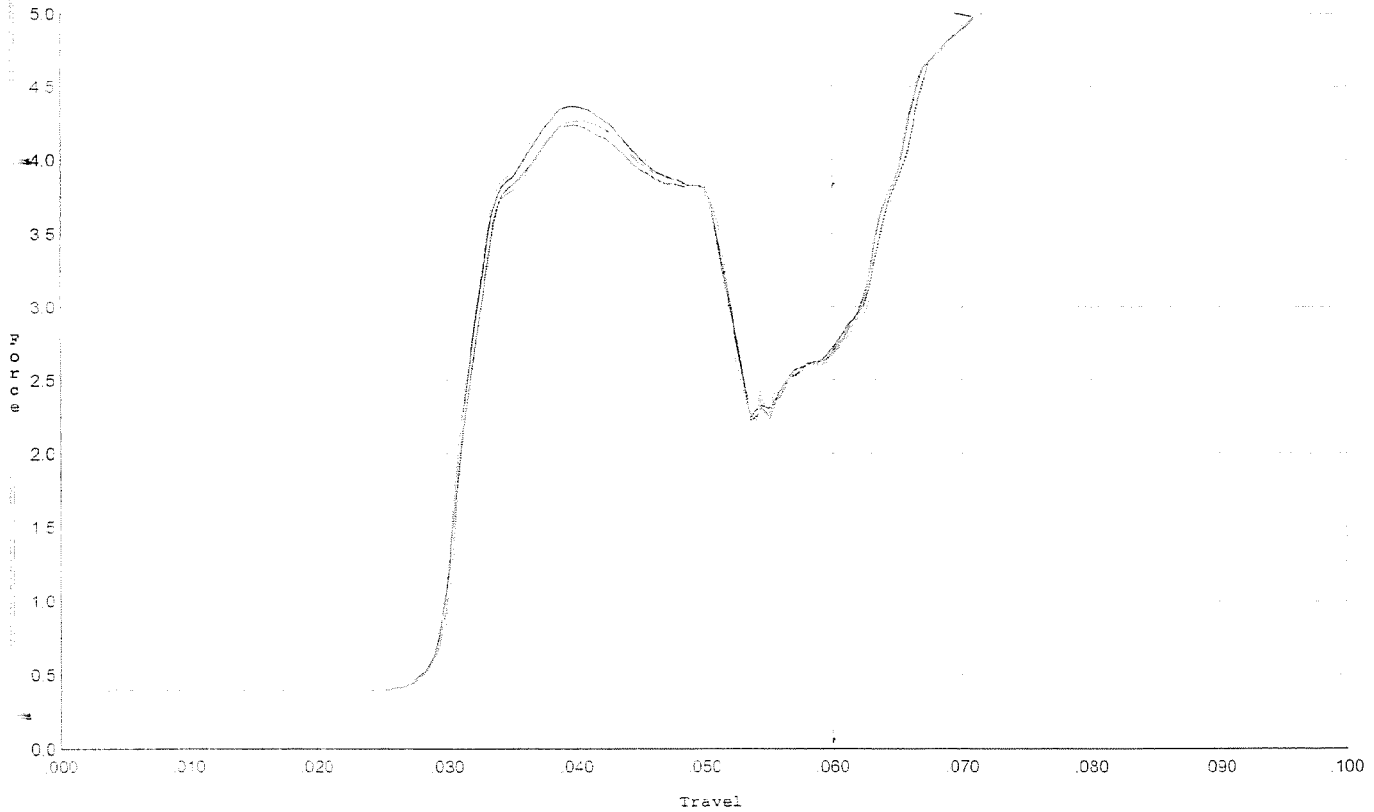
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.050	0.030	0.032	0.054		Set Trigger
2	2.545	0.050	0.030	0.032	0.054		Set Trigger
3	2.510	0.050	0.030	0.032	0.053		Set Trigger
4	2.461	0.050	0.030	0.032	0.053		Set Trigger
5	2.518	0.050	0.030	0.032	0.054		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.052	0.029	0.029	0.092		Set Trigger
2	4.364	0.052	0.029	0.029	0.095		Set Trigger
3	4.268	0.051	0.029	0.029	0.092		Set Trigger
4	4.255	0.051	0.029	0.029	0.091		Set Trigger
5	4.410	0.050	0.029	0.029	0.092		Set Trigger

A-4.30