

66794650

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

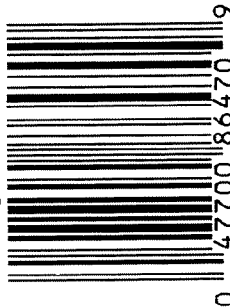


ORDER NO. 86470

BARREL LENGTH 24"
CAPACITY 6

G6794650

UPC



BM FORM

GUN SERIAL #

E6794650

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD.
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD.
460	CHECK HEADSPACE		10-14-08	SPD.
470	DIS-ASSEMBLE ACTION		10-14-08	SPD.
472	SERIALIZE BOLT HANDLE		10-15-08	RT
475	DRILL AND TAP SIGHT HOLES	OCT 17	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	KB
490	MAGNAFLUX BOLT		10/17/08	MR
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

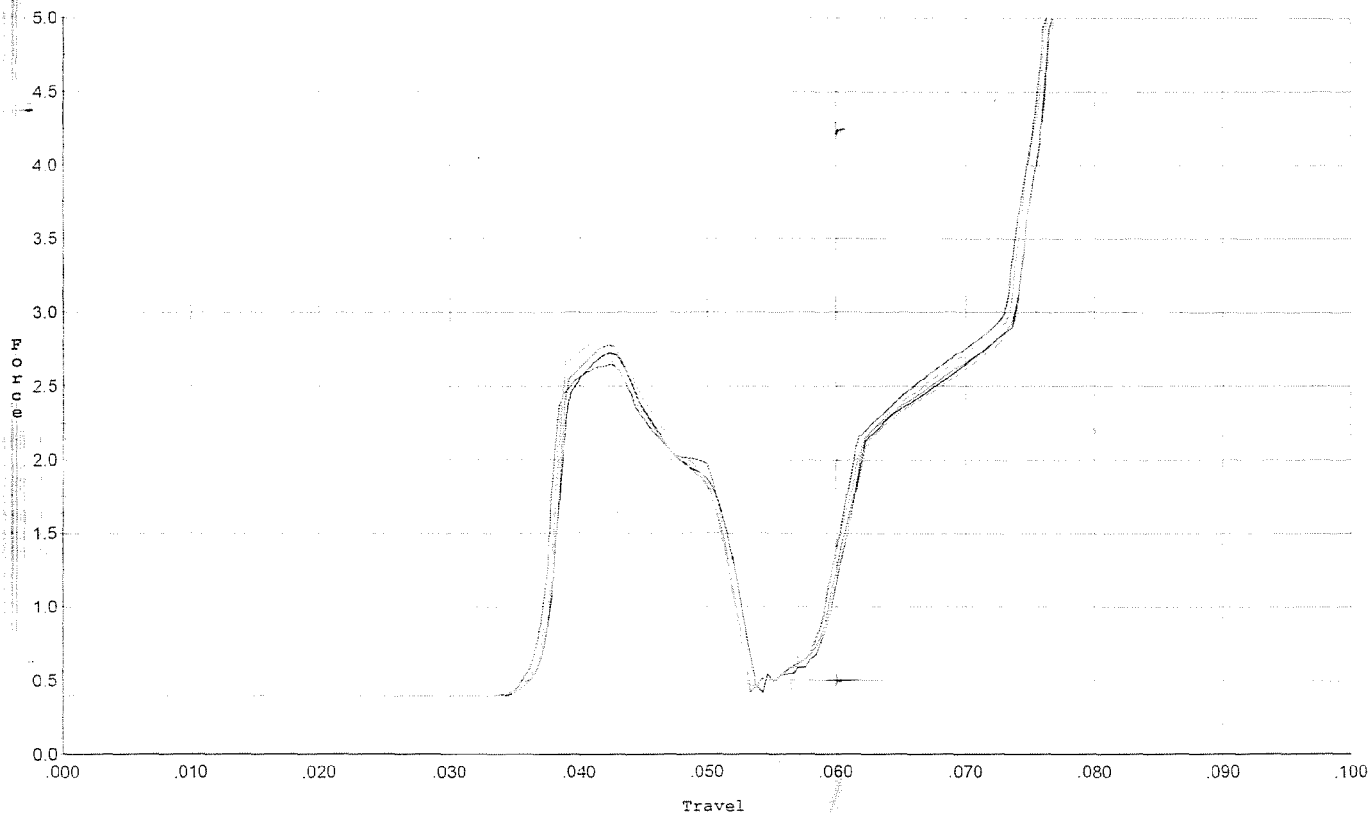
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-28-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.025</u> <u>.025</u> <u>.025</u>	1-28-09	L.N.
	J) ASSEMBLE STOCK		1-15-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		1-28-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	W.W.
670	FINAL INSPECTION A) HEADSPACE		1-28-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>254</u> <u>242</u> <u>241</u> <u>249</u> <u>250</u>	1-28-09	L.N.
	C) FUNCTION		1-28-09	L.N.
690	PACK		1/29/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



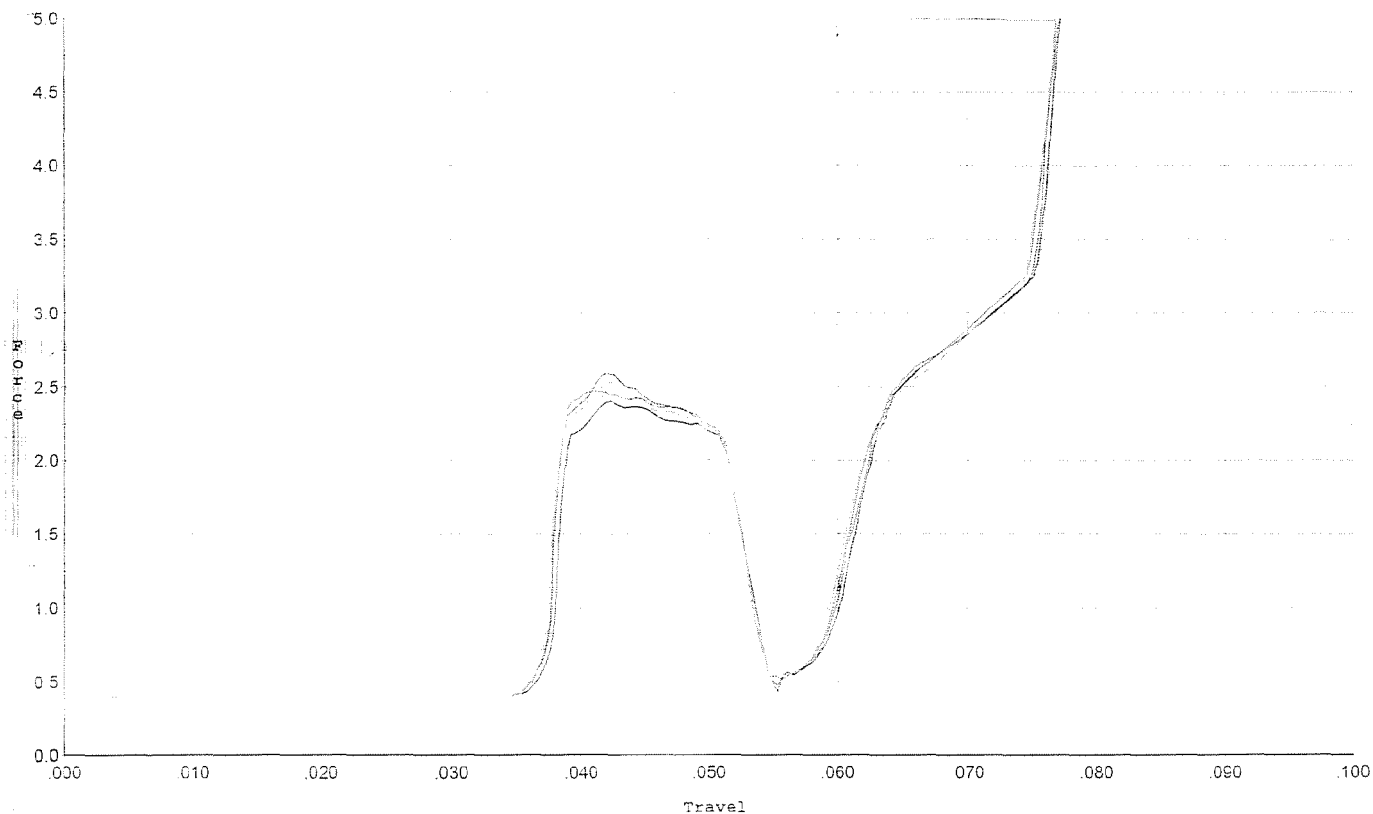
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.051	0.036	0.032	0.047		Set Trigger
2	2.725	0.052	0.037	0.032	0.047		Set Trigger
3	2.782	0.051	0.037	0.032	0.046		Set Trigger
4	2.729	0.051	0.037	0.032	0.046		Set Trigger
5	2.837	0.052	0.037	0.033	0.047		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



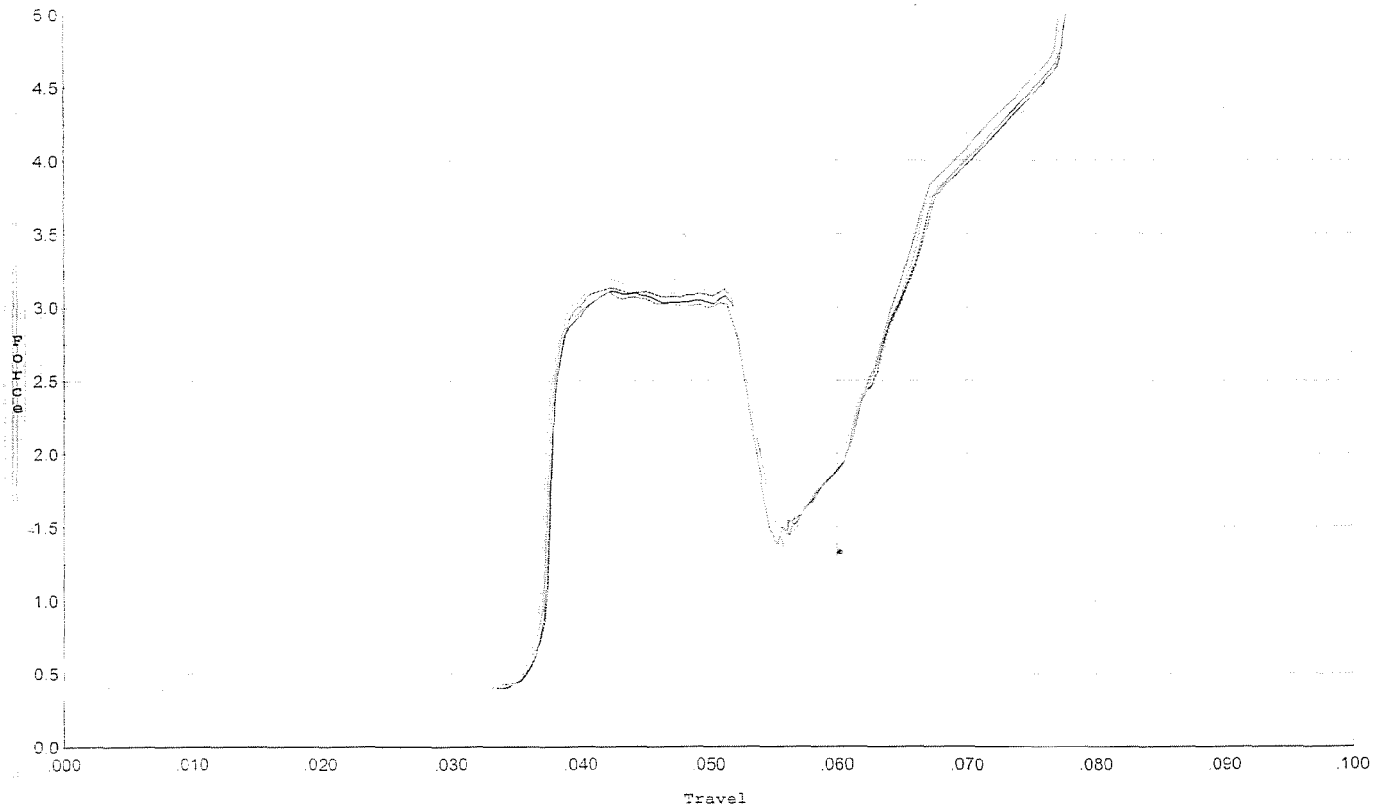
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.051	0.037	0.032	0.048		Set Trigger
2	2.402	0.051	0.037	0.033	0.046		Set Trigger
3	2.466	0.051	0.037	0.032	0.048		Set Trigger
4	2.534	0.051	0.037	0.033	0.048		Set Trigger
5	2.452	0.051	0.037	0.032	0.048		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



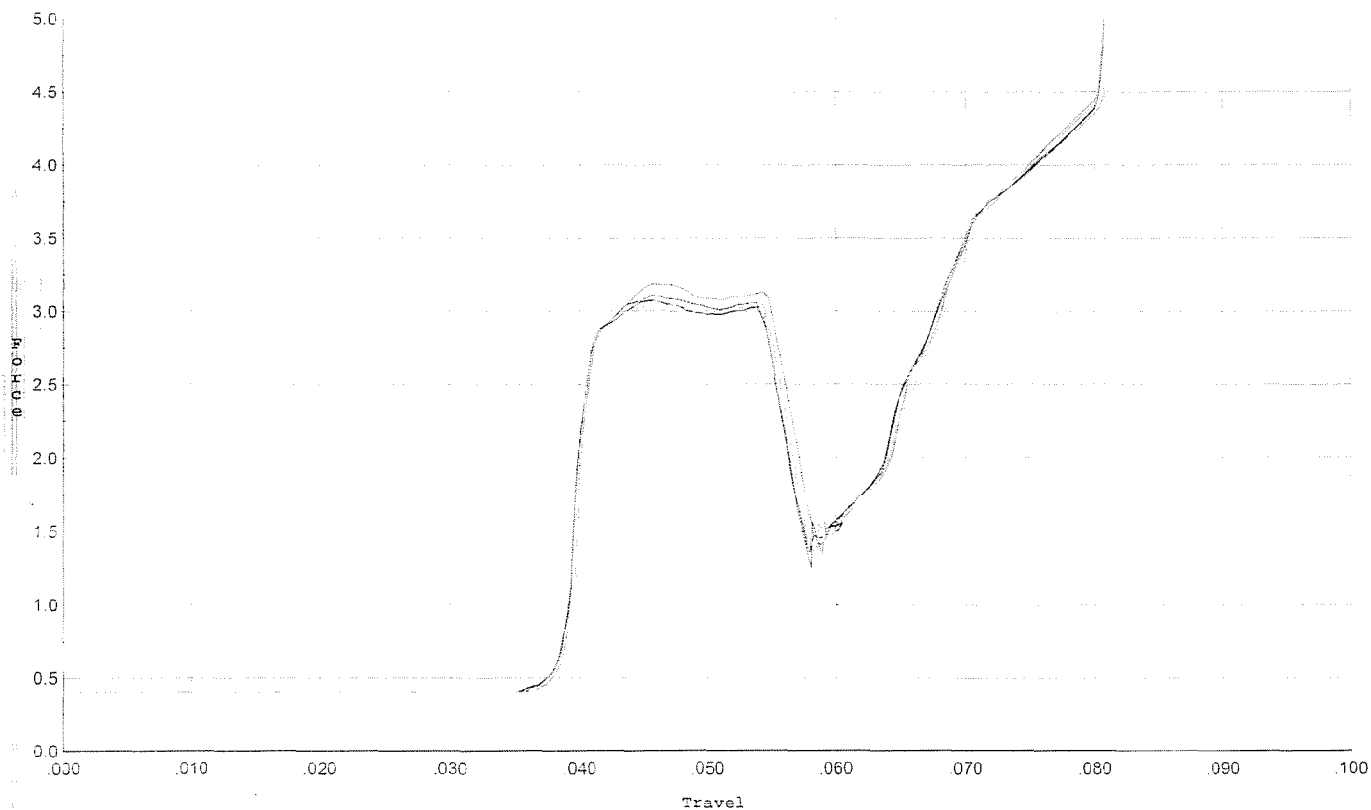
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.052	0.036	0.031	0.061		Set Trigger
2	3.108	0.052	0.036	0.031	0.061		Set Trigger
3	3.104	0.052	0.036	0.030	0.061		Set Trigger
4	3.234	0.052	0.036	0.030	0.063		Set Trigger
5	3.191	0.052	0.036	0.030	0.062		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



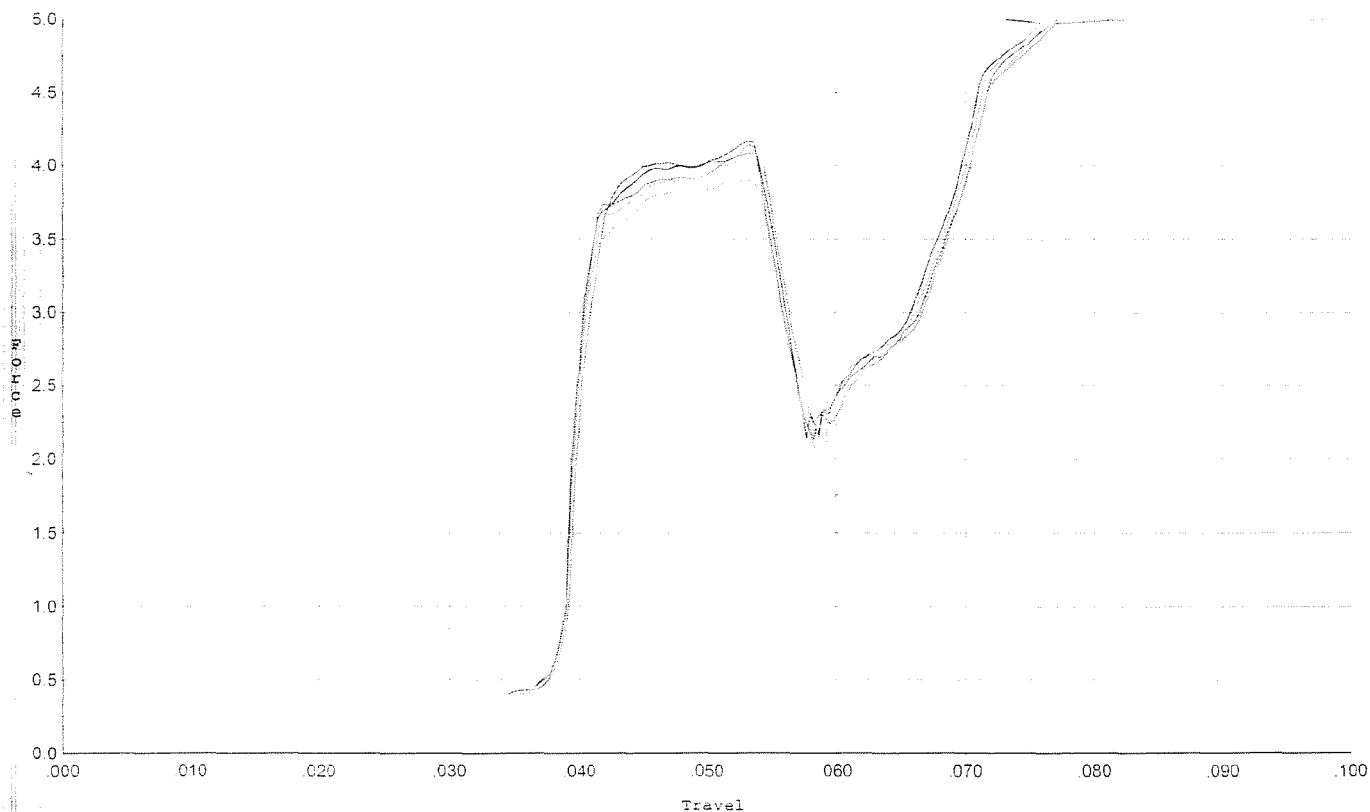
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.055	0.038	0.031	0.063		Set Trigger
2	3.073	0.055	0.038	0.031	0.063		Set Trigger
3	3.186	0.056	0.039	0.030	0.067		Set Trigger
4	3.029	0.054	0.039	0.031	0.062		Set Trigger
5	3.092	0.056	0.039	0.030	0.064		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



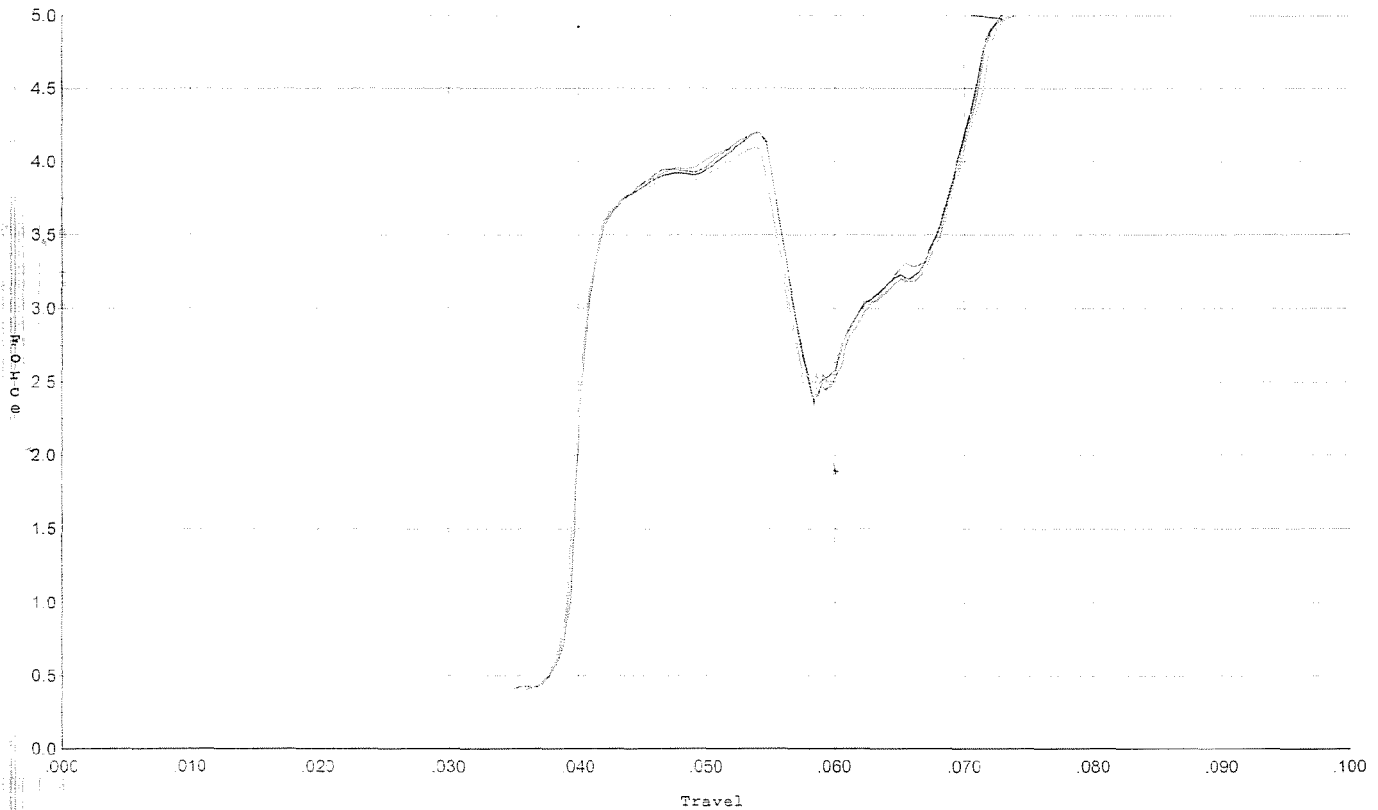
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.054	0.038	0.030	0.076		Set Trigger
2	4.164	0.055	0.038	0.029	0.080		Set Trigger
3	4.083	0.054	0.038	0.029	0.078		Set Trigger
4	4.069	0.056	0.038	0.028	0.080		Set Trigger
5	3.903	0.054	0.038	0.029	0.074		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



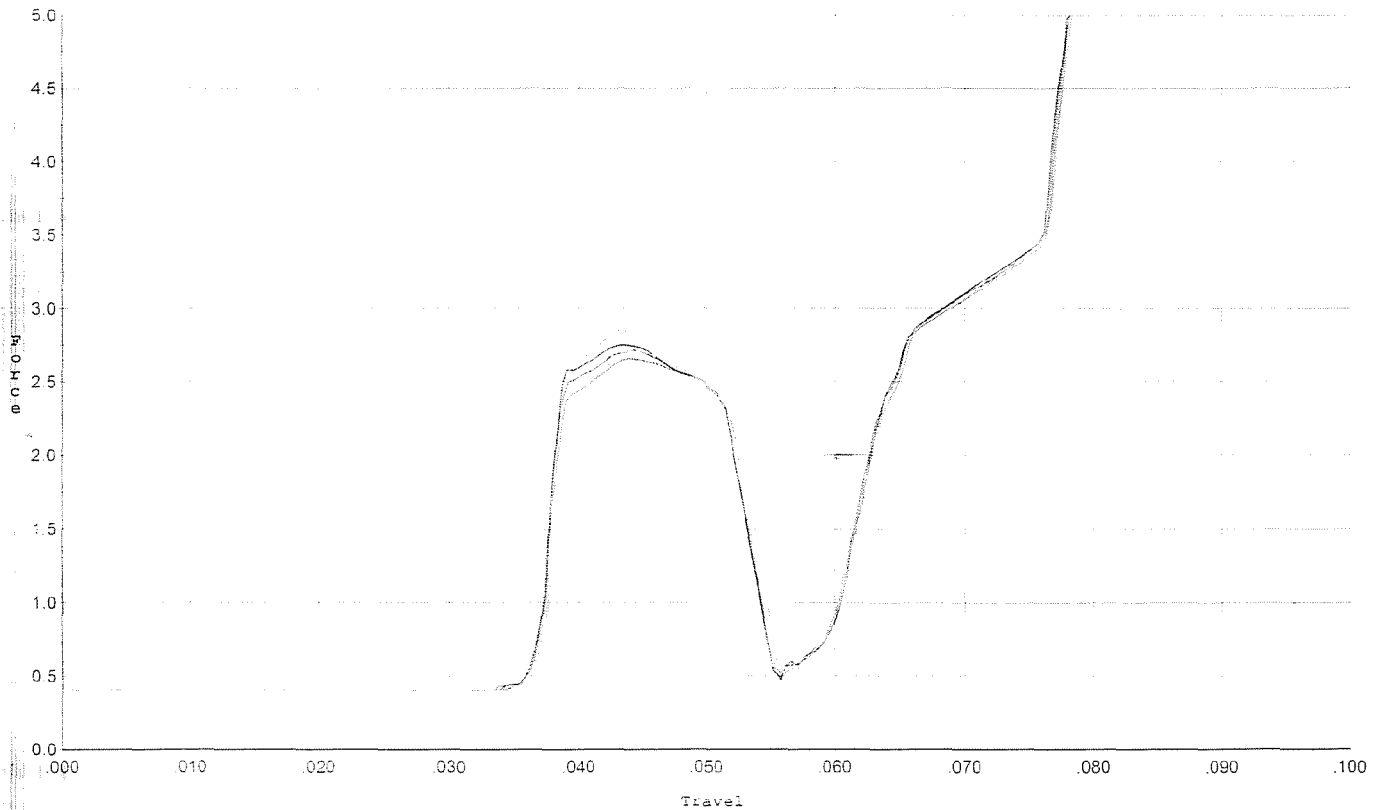
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.055	0.038	0.029	0.079		Set Trigger
2	4.197	0.055	0.038	0.029	0.079		Set Trigger
3	4.201	0.055	0.038	0.029	0.079		Set Trigger
4	4.088	0.054	0.038	0.029	0.076		Set Trigger
5	4.099	0.056	0.038	0.029	0.080		Set Trigger

A 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.719	0.053	0.036	0.032	0.054		Set Trigger
2	2.754	0.051	0.036	0.033	0.052		Set Trigger
3	2.659	0.052	0.036	0.032	0.053		Set Trigger
4	2.712	0.054	0.037	0.032	0.054		Set Trigger
5	2.850	0.052	0.037	0.032	0.054		Set Trigger

A-2.73

