

G6794653

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

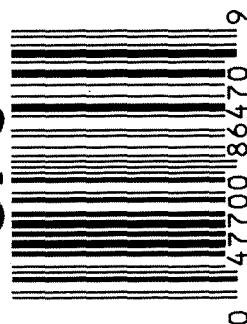


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794653**UPC**

GUN SERIAL # G 6794653

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-30-08	SPD
430	ASSEMBLE TO STOCK		9-30-08	SP
440	PROOF		9-30-08	SPD
460	CHECK HEADSPACE		9-30-08	SPD
470	DIS-ASSEMBLE ACTION		9-30-08	SPD
472	SERIALIZE BOLT HANDLE		10-1-08	BSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	Fm
480	MAGNAFLUX BBL ACTION		10/2/08	MR
490	MAGNAFLUX BOLT		10-2-08	MR
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10-3-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-9-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

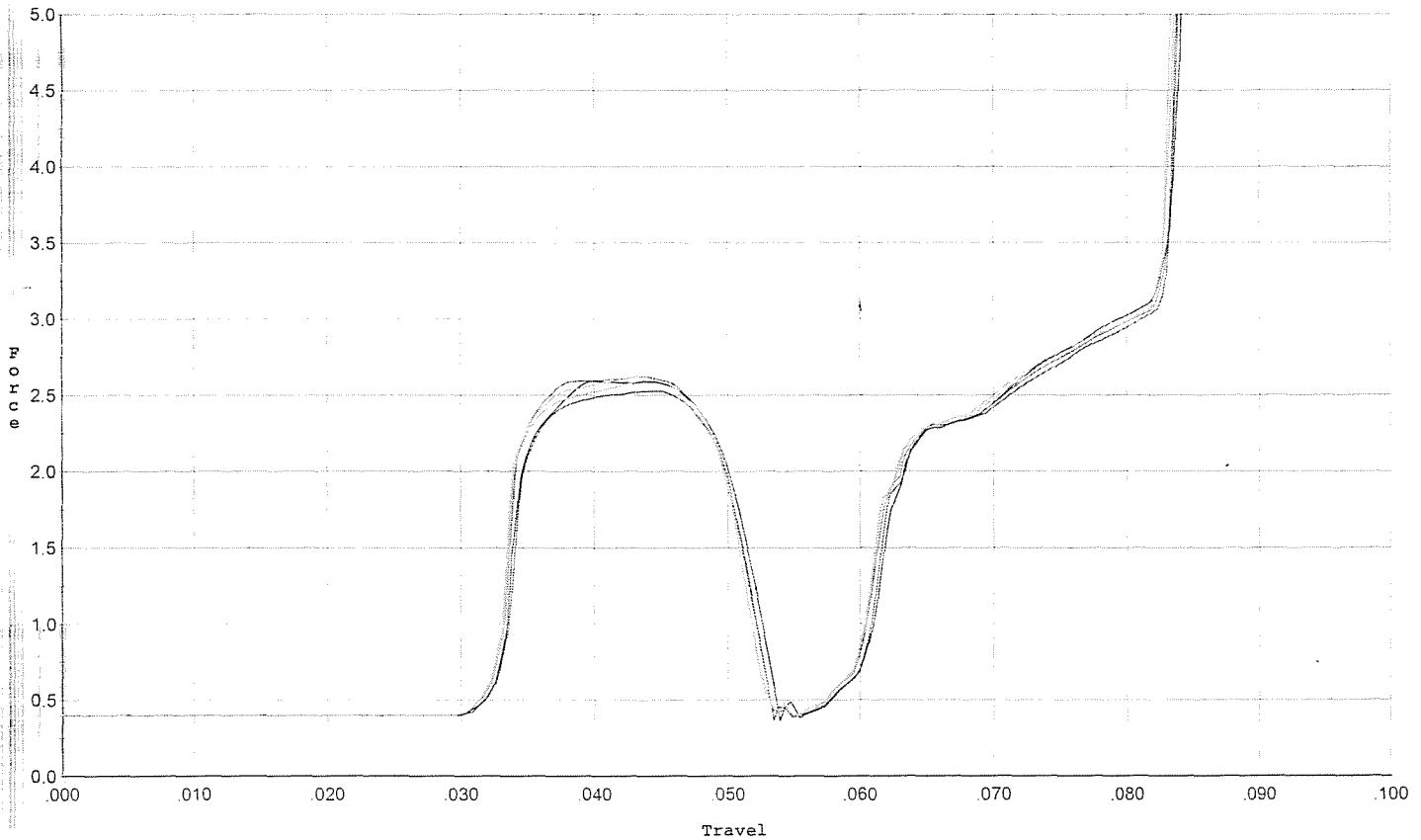
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	1-21	W/W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	1-21	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-21	W/W
	J) ASSEMBLE STOCK			1-16-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			1-21-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-20-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-21-09	W/W
670	FINAL INSPECTION A) HEADSPACE			1-21	W/W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.72</u> <u>2.73</u> <u>2.72</u> <u>3.7</u>	1-21	W/W
	C) FUNCTION			1-21	W/W
690	PACK			1-23-09	RCW

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



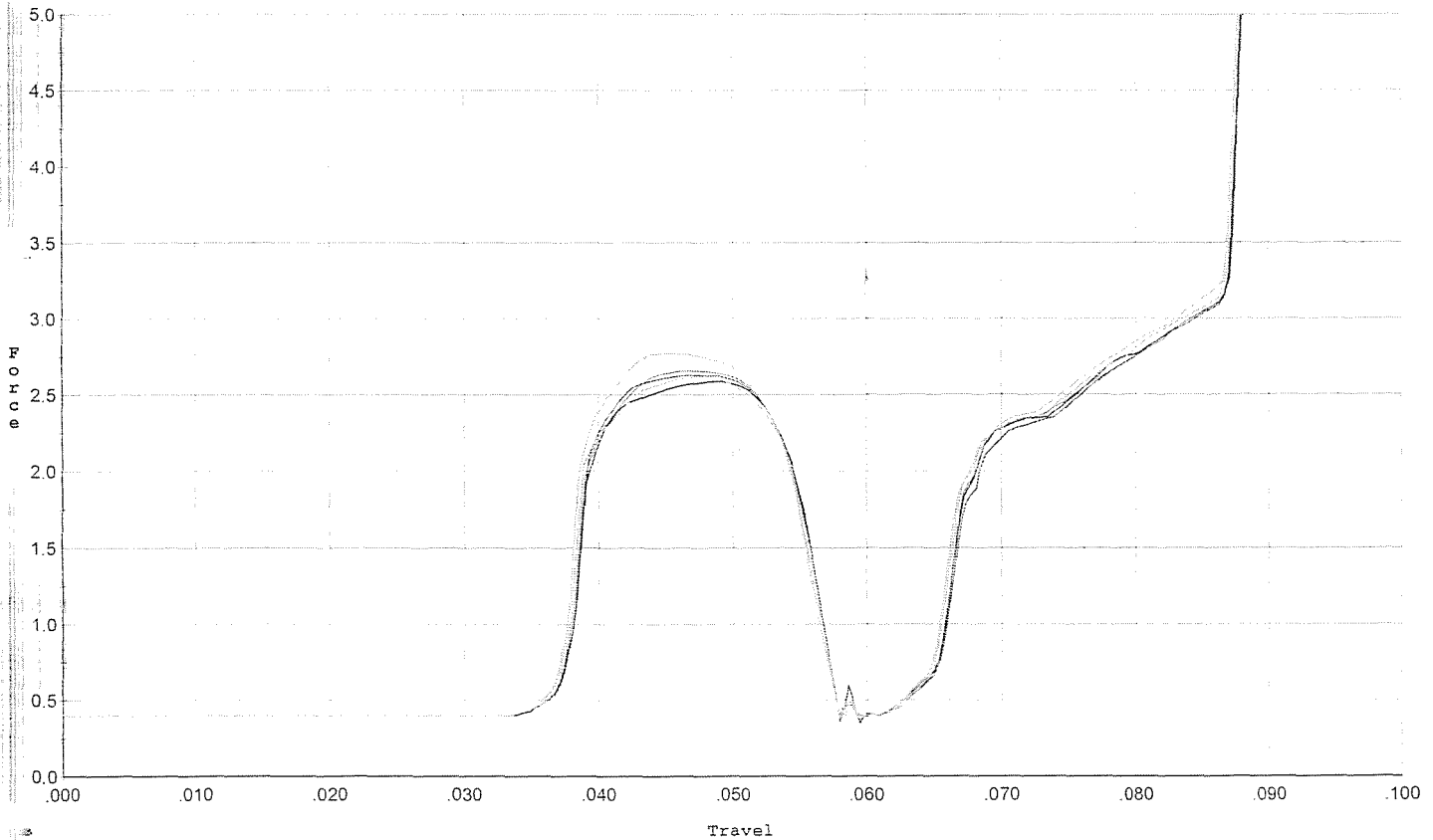
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.051	0.032	0.036	0.054		Set Trigger
2	2.588	0.052	0.032	0.036	0.057		Set Trigger
3	2.623	0.052	0.032	0.036	0.057		Set Trigger
4	2.629	0.050	0.032	0.036	0.055		Set Trigger
5	2.596	0.050	0.032	0.036	0.054		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



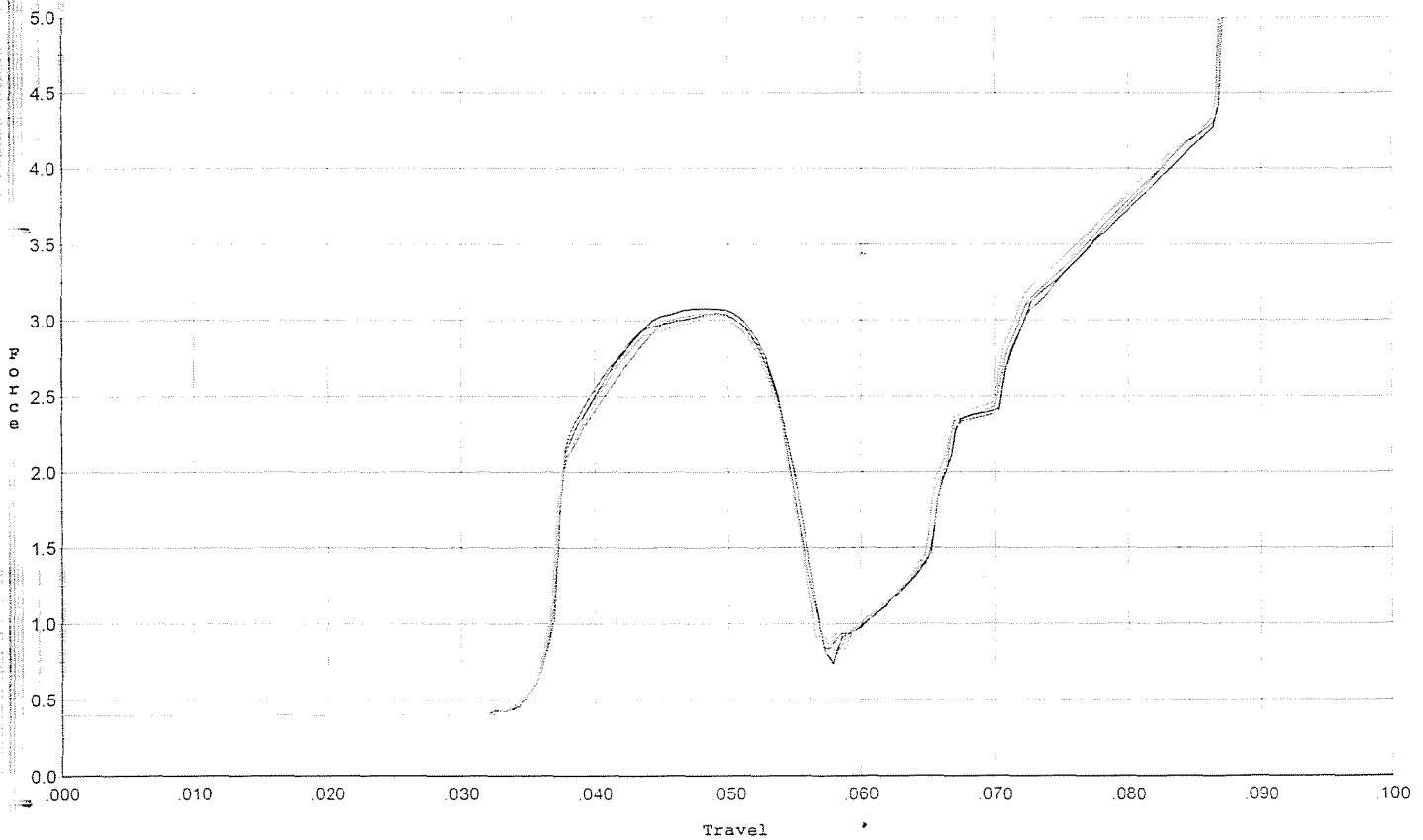
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.055	0.037	0.038	0.057		Set Trigger
2	2.585	0.056	0.037	0.038	0.057		Set Trigger
3	2.655	0.056	0.037	0.038	0.058		Set Trigger
4	2.769	0.055	0.037	0.038	0.058		Set Trigger
5	2.615	0.056	0.037	0.038	0.058		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



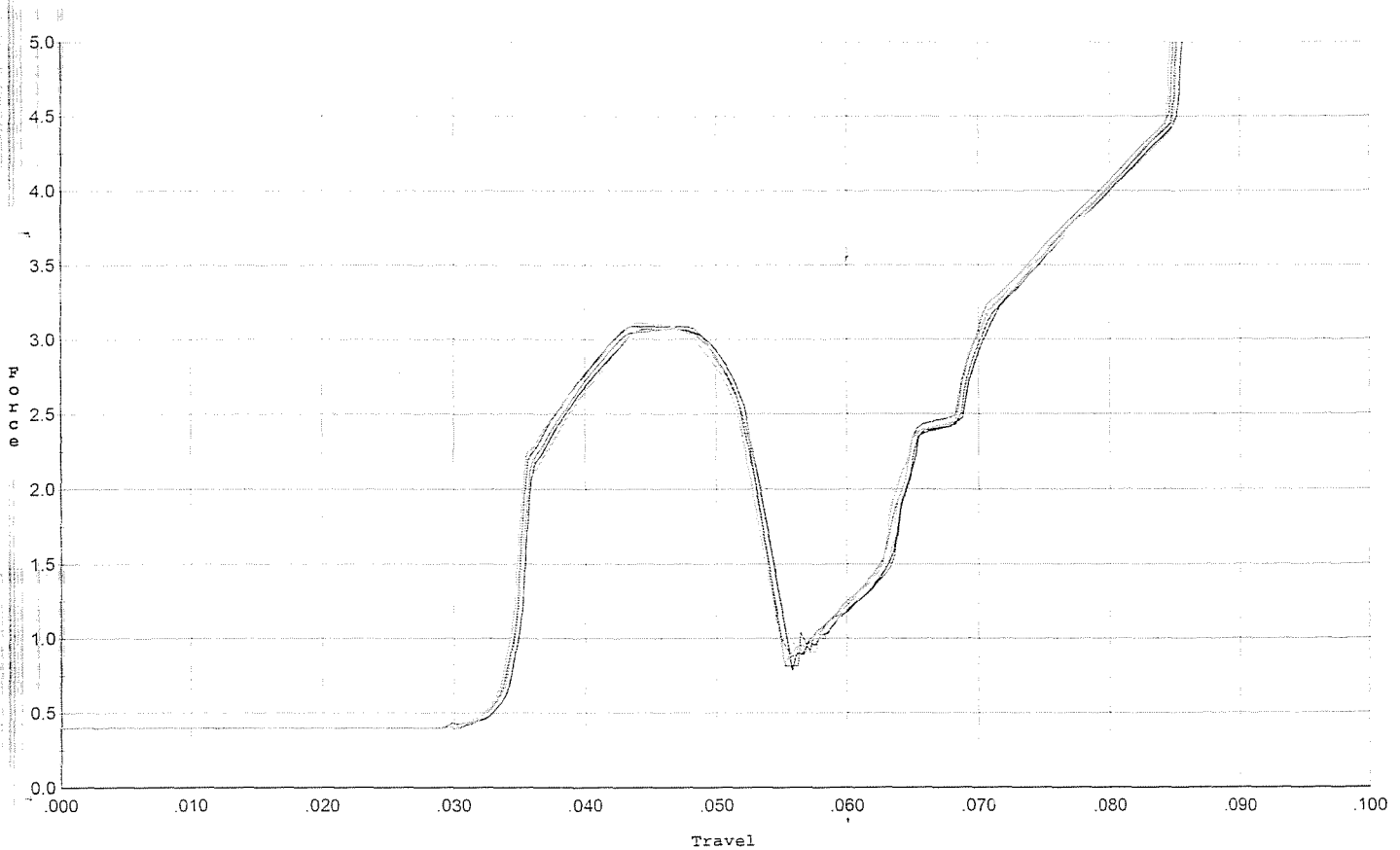
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.054	0.036	0.037	0.063		Set Trigger
2	3.074	0.055	0.036	0.037	0.065		Set Trigger
3	3.045	0.055	0.036	0.037	0.064		Set Trigger
4	3.034	0.054	0.036	0.037	0.063		Set Trigger
5	3.044	0.054	0.036	0.037	0.063		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



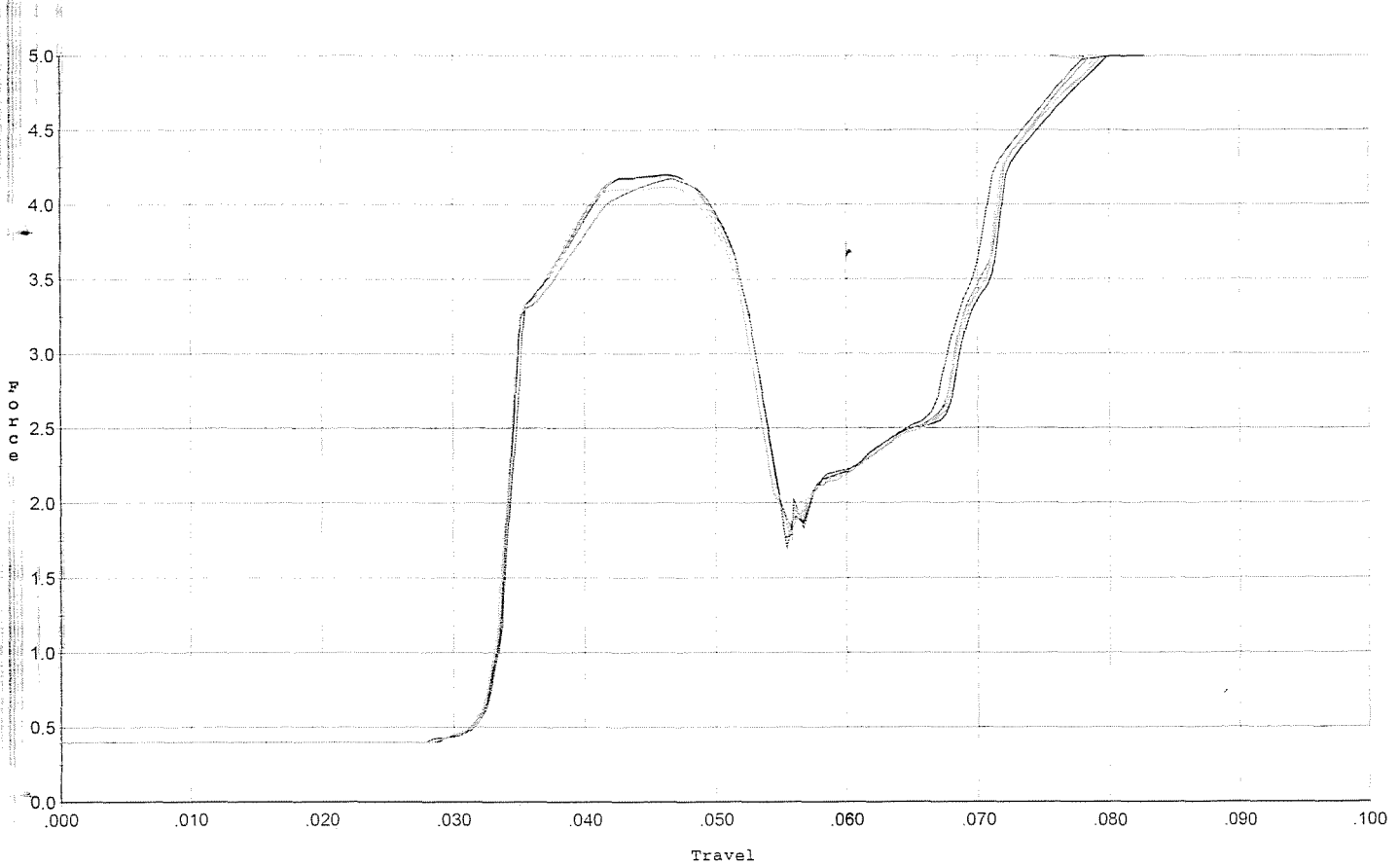
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.053	0.034	0.036	0.064		Set Trigger
2	3.074	0.054	0.034	0.036	0.065		Set Trigger
3	3.071	0.052	0.034	0.036	0.063		Set Trigger
4	3.073	0.053	0.034	0.036	0.065		Set Trigger
5	3.107	0.052	0.033	0.036	0.063		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



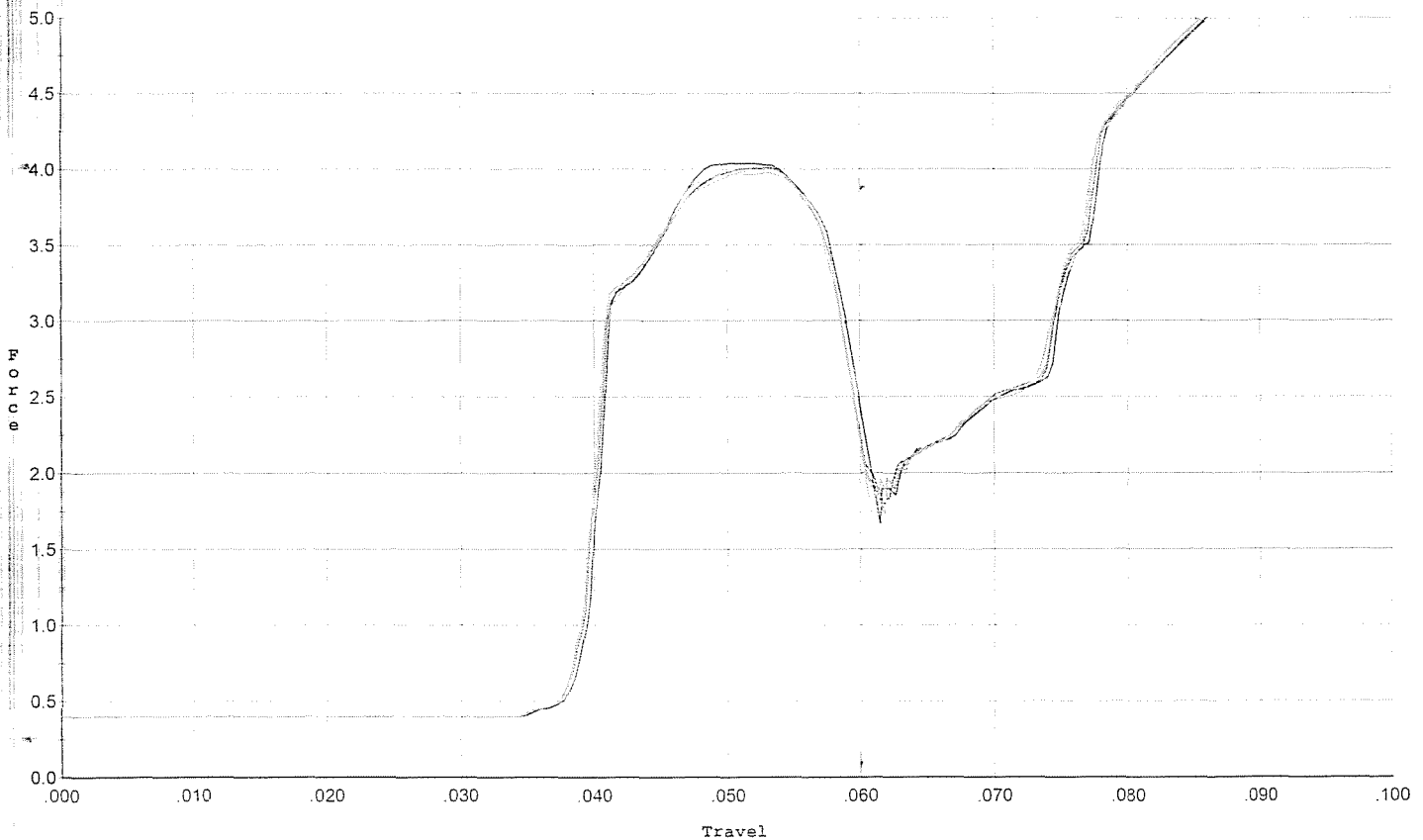
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.053	0.033	0.034	0.086		Set Trigger
2	4.198	0.053	0.032	0.034	0.087		Set Trigger
3	4.170	0.053	0.033	0.034	0.085		Set Trigger
4	4.119	0.052	0.032	0.034	0.084		Set Trigger
5	4.182	0.052	0.032	0.034	0.084		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



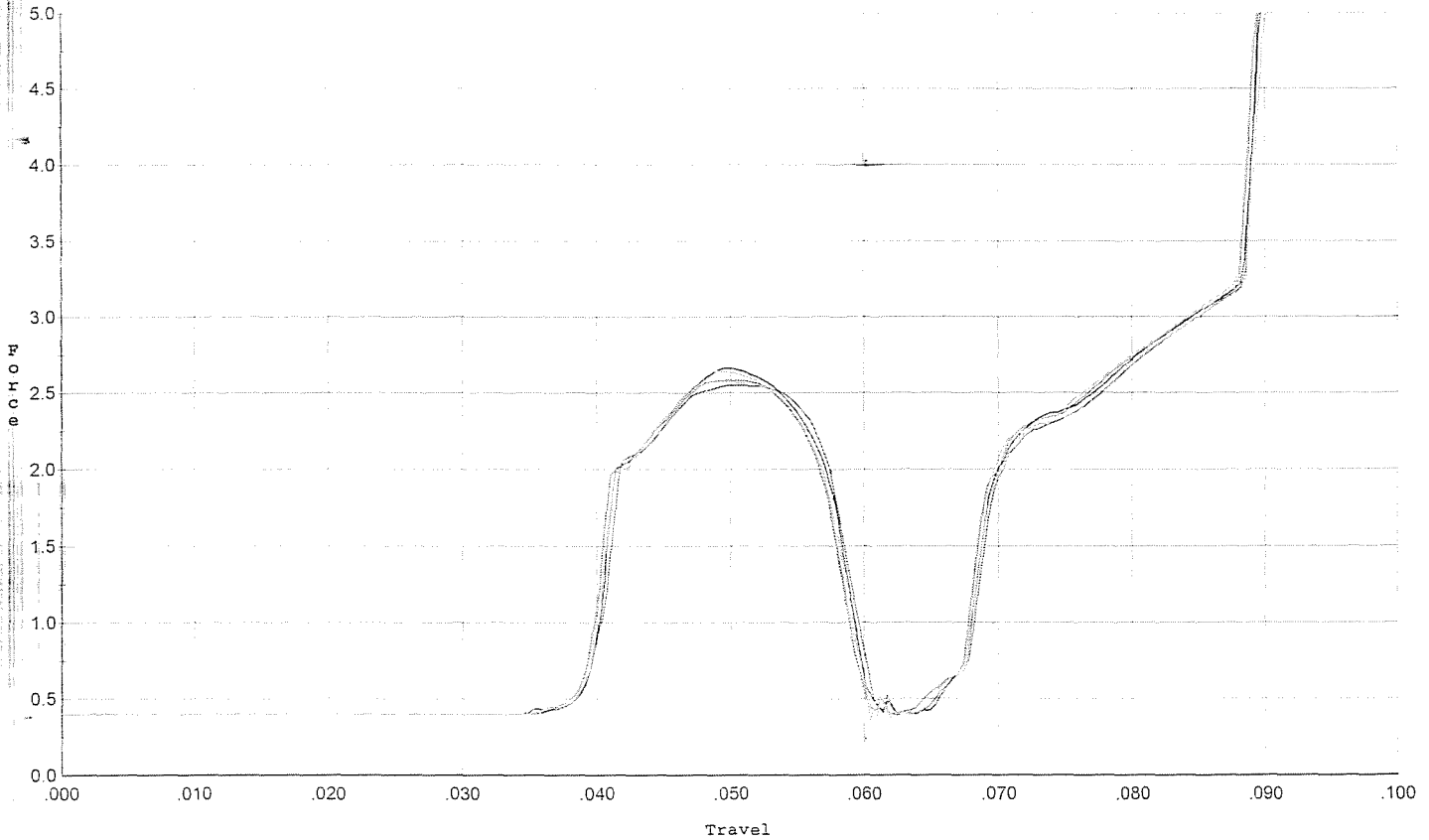
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.011	0.058	0.038	0.037	0.085		Set Trigger
2	4.039	0.059	0.038	0.036	0.087		Set Trigger
3	4.010	0.058	0.038	0.036	0.085		Set Trigger
4	3.977	0.058	0.038	0.036	0.086		Set Trigger
5	3.995	0.058	0.038	0.036	0.084		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



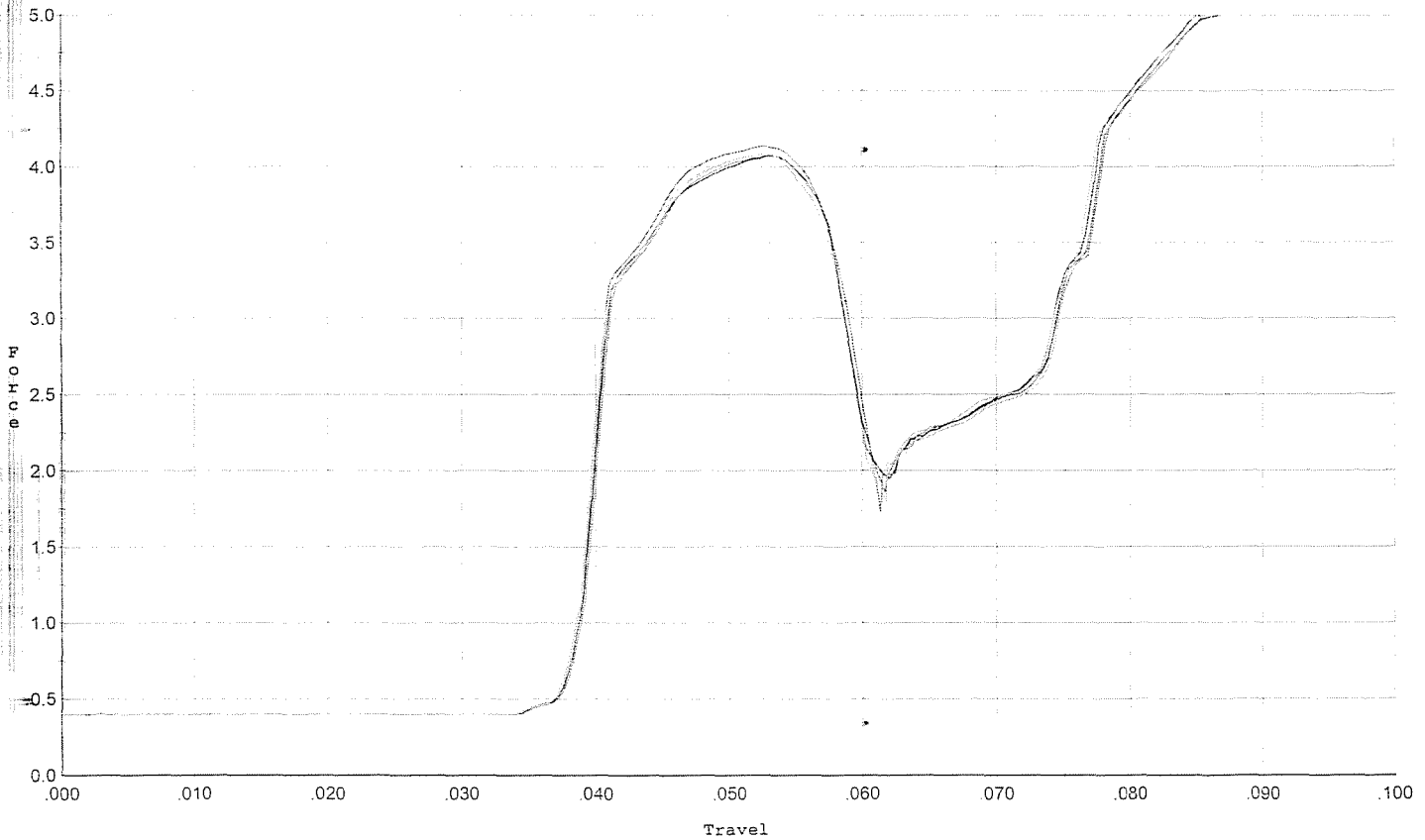
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.057	0.039	0.038	0.057		Set Trigger
2	2.662	0.058	0.039	0.039	0.058		Set Trigger
3	2.582	0.057	0.039	0.039	0.057		Set Trigger
4	2.645	0.058	0.039	0.039	0.058		Set Trigger
5	2.575	0.057	0.039	0.039	0.056		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.058	0.038	0.037	0.087		Set Trigger
2	4.069	0.058	0.038	0.036	0.086		Set Trigger
3	4.071	0.059	0.038	0.036	0.088		Set Trigger
4	4.085	0.058	0.038	0.036	0.087		Set Trigger
5	4.084	0.058	0.038	0.036	0.087		Set Trigger

Avg 4.08