

66794659

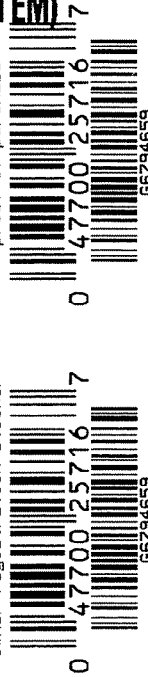
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker



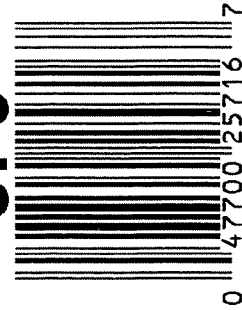
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794659

UPC



GUN SERIAL #

G 6794659

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SPD
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SPD
460	CHECK HEADSPACE		9-29-08	SPD
470	DIS-ASSEMBLE ACTION		9-29-08	SPD
472	SERIALIZE BOLT HANDLE		4-30-08	BSN
475	DRILL AND TAP SIGHT HOLES		10/1/08	FM
480	MAGNAFLUX BBL ACTION		10/2/08	(18)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

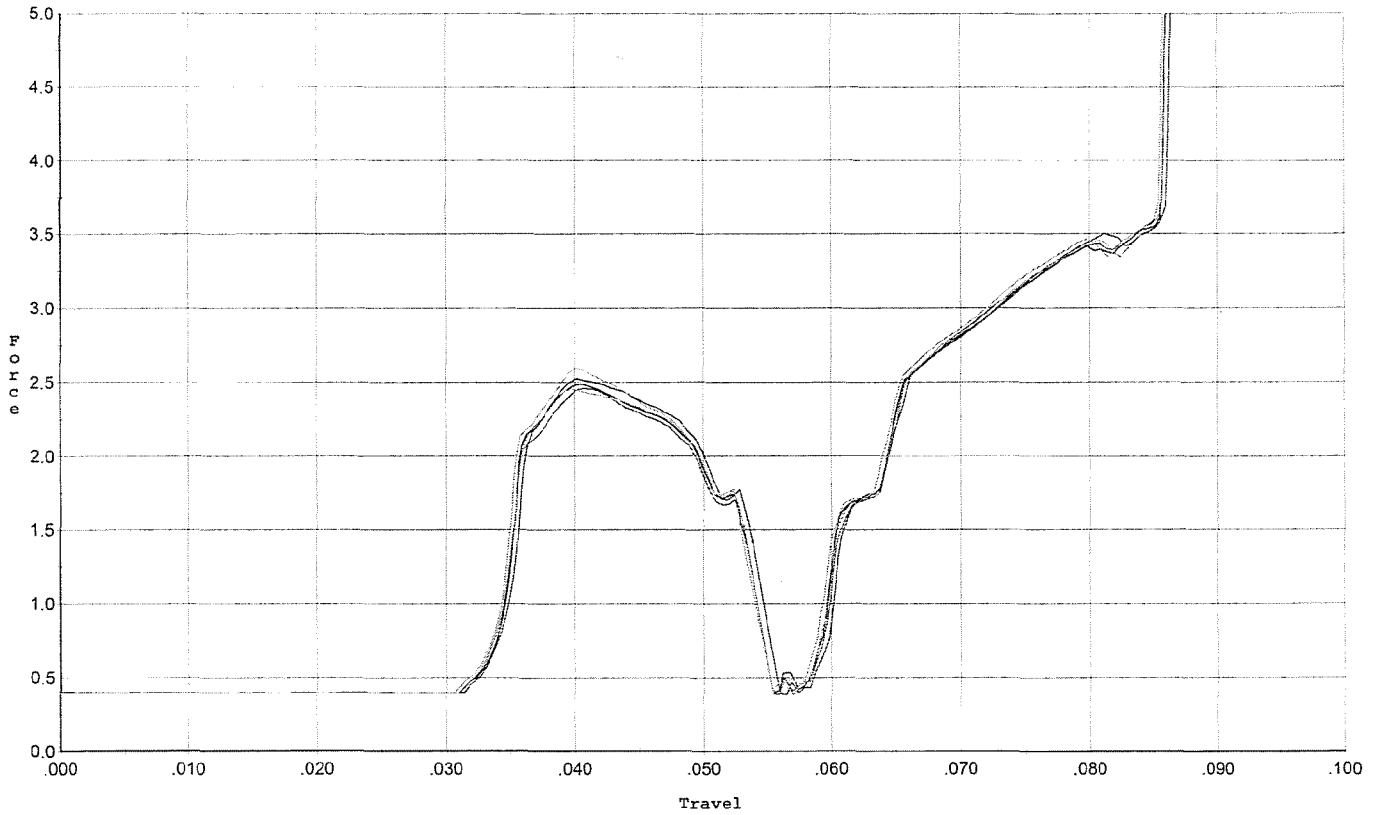
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-28-08	L. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-28-08	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-28-08	L. N.
	J) ASSEMBLE STOCK		10-15-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-28-08	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	11-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-23-08	RSN
670	FINAL INSPECTION A) HEADSPACE		10-28-08	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.67</u> <u>2.59</u> <u>2.57</u> <u>2.54</u>	10-28-08	L. N.
	C) FUNCTION		10-28-08	L. N.
690	PACK		11/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



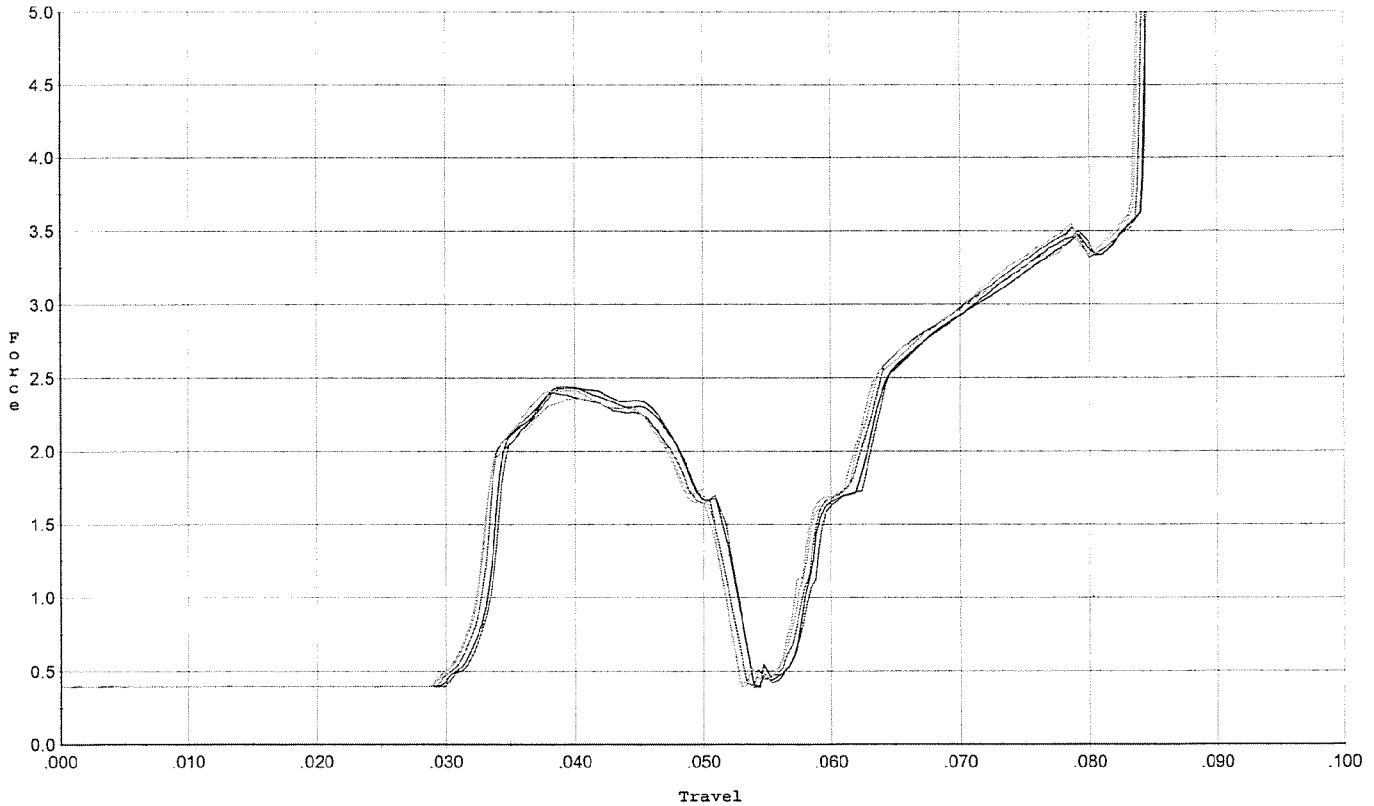
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.054	0.034	0.037	0.055		Set Trigger
2	2.486	0.053	0.033	0.037	0.054		Set Trigger
3	2.458	0.053	0.033	0.037	0.054		Set Trigger
4	2.456	0.053	0.033	0.037	0.054		Set Trigger
5	2.596	0.052	0.033	0.037	0.054		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



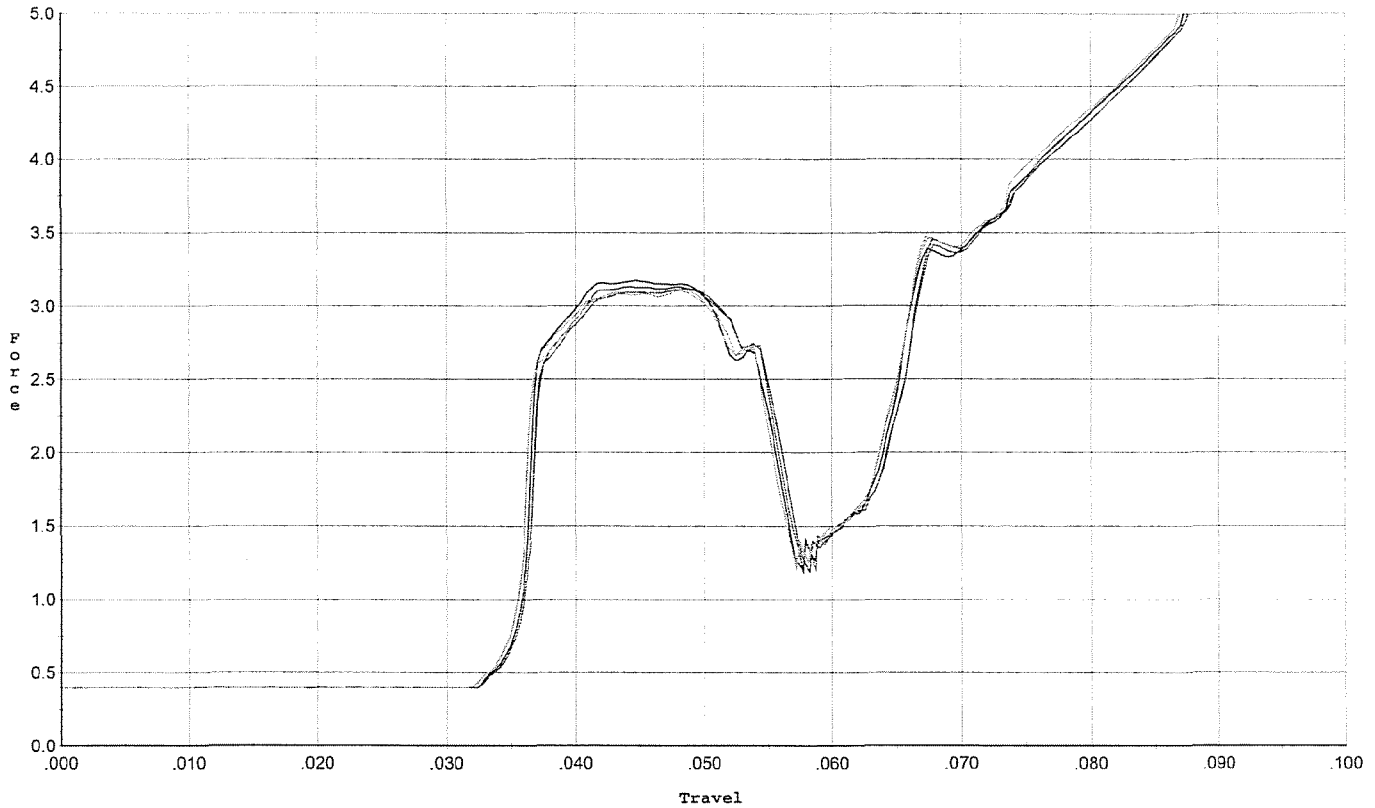
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.052	0.032	0.037	0.053		Set Trigger
2	2.444	0.052	0.032	0.037	0.054		Set Trigger
3	2.401	0.052	0.030	0.037	0.053		Set Trigger
4	2.361	0.051	0.031	0.037	0.052		Set Trigger
5	2.417	0.051	0.029	0.037	0.052		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



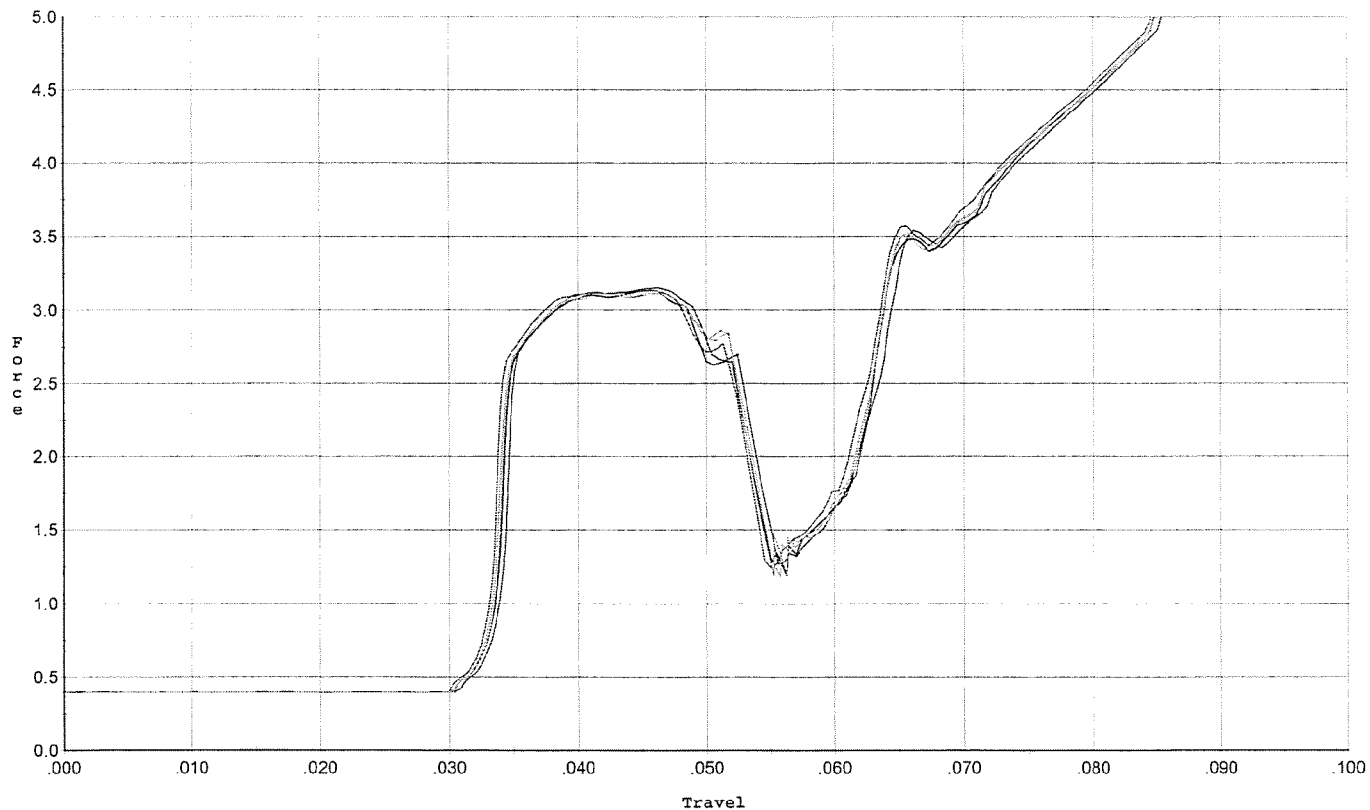
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.056	0.035	0.036	0.071		Set Trigger
2	3.174	0.055	0.035	0.036	0.071		Set Trigger
3	3.119	0.054	0.035	0.036	0.069		Set Trigger
4	3.104	0.054	0.034	0.036	0.069		Set Trigger
5	3.118	0.054	0.034	0.036	0.069		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



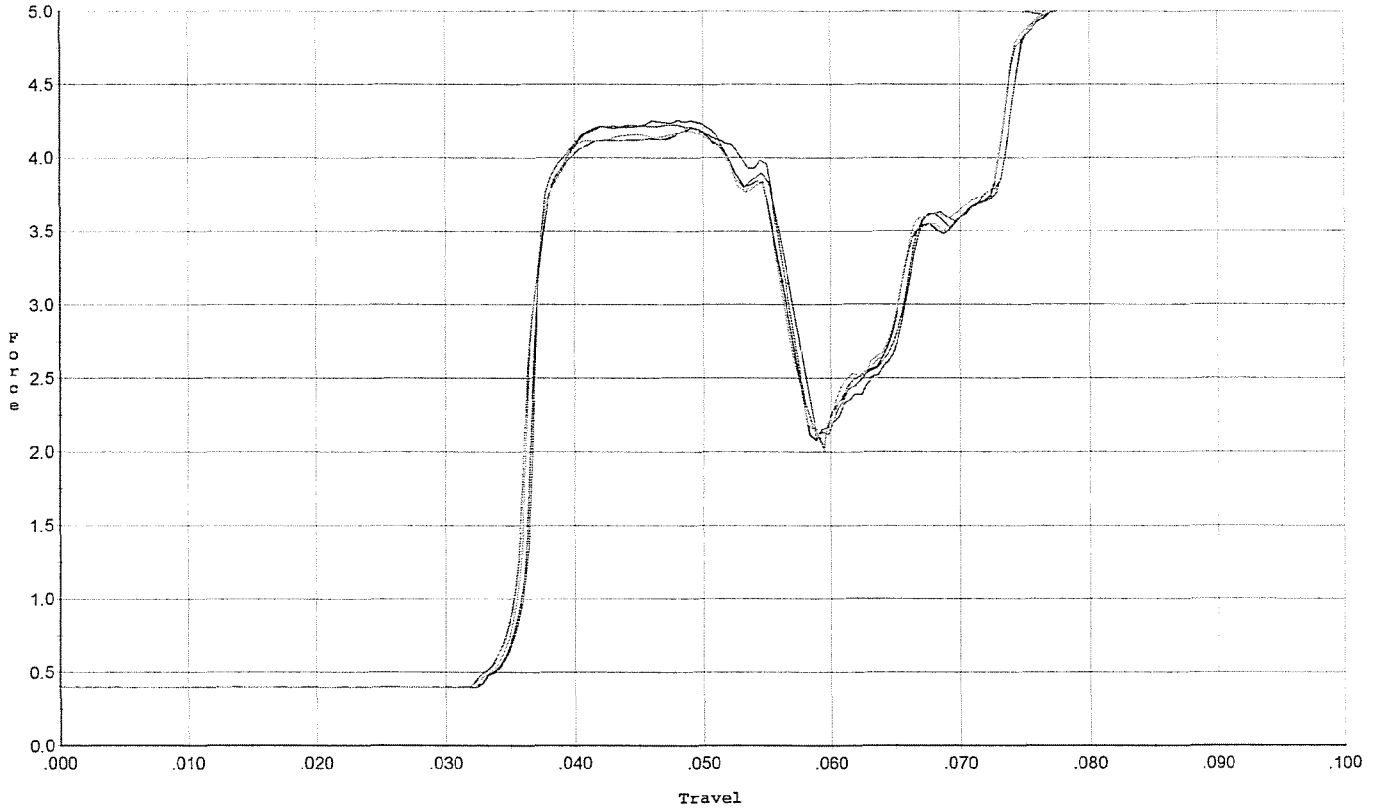
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.052	0.031	0.035	0.069		Set Trigger
2	3.135	0.052	0.031	0.035	0.068		Set Trigger
3	3.141	0.052	0.030	0.034	0.070		Set Trigger
4	3.132	0.053	0.031	0.034	0.071		Set Trigger
5	3.125	0.052	0.031	0.035	0.068		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



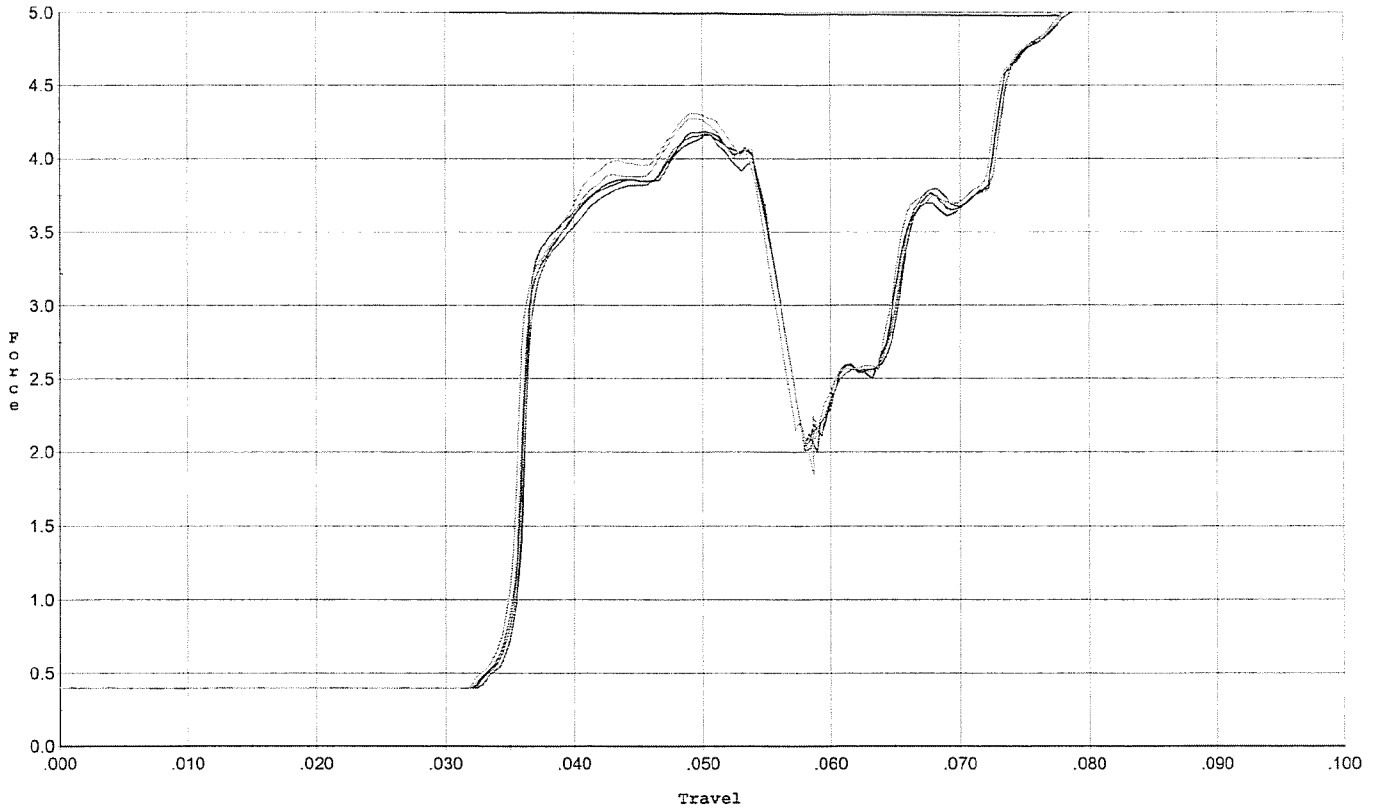
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.057	0.035	0.029	0.097		Set Trigger
2	4.199	0.056	0.034	0.029	0.095		Set Trigger
3	4.223	0.055	0.033	0.029	0.093		Set Trigger
4	4.181	0.055	0.034	0.029	0.092		Set Trigger
5	4.176	0.055	0.033	0.029	0.091		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



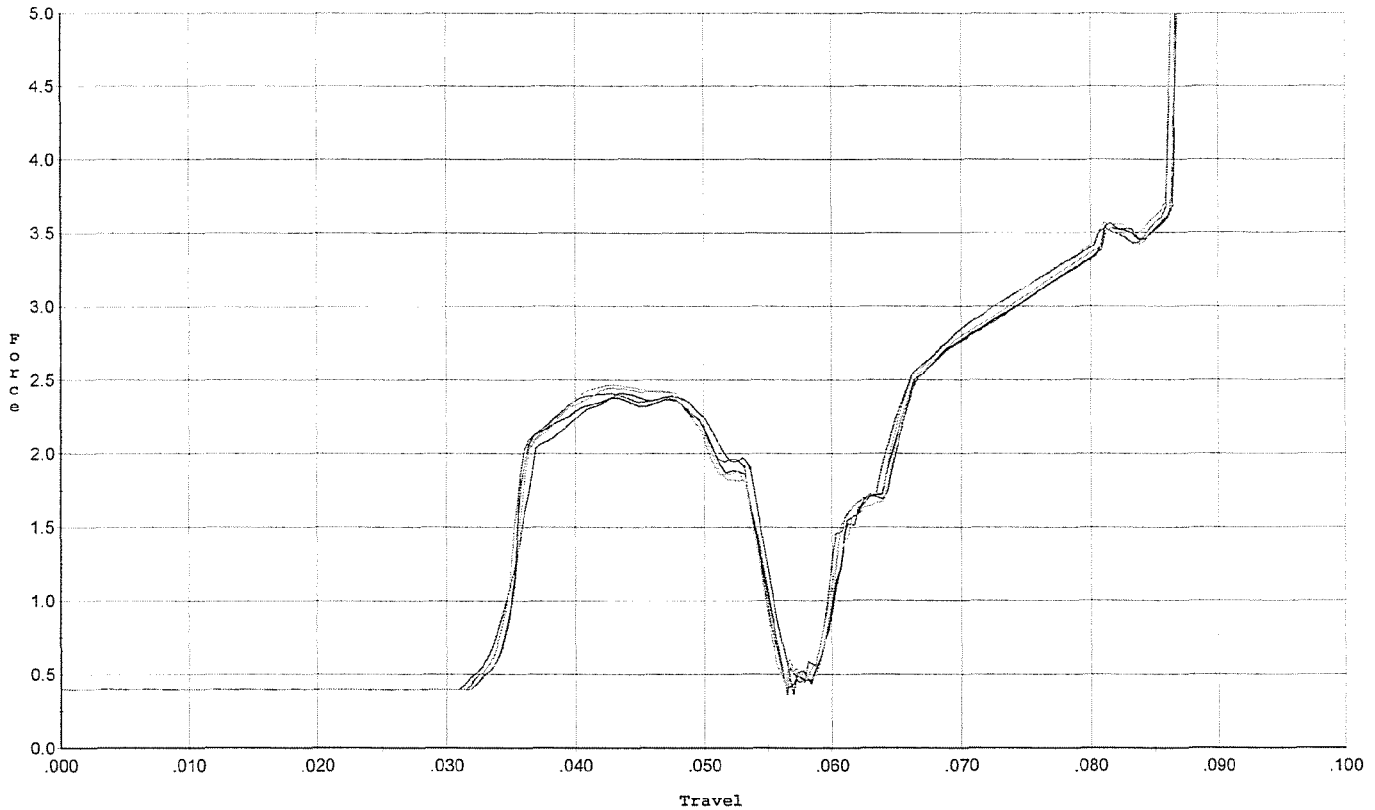
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.157	0.055	0.033	0.035	0.089		Set Trigger
2	4.185	0.055	0.033	0.035	0.090		Set Trigger
3	4.167	0.055	0.033	0.035	0.089		Set Trigger
4	4.308	0.055	0.034	0.035	0.091		Set Trigger
5	4.276	0.054	0.032	0.035	0.089		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



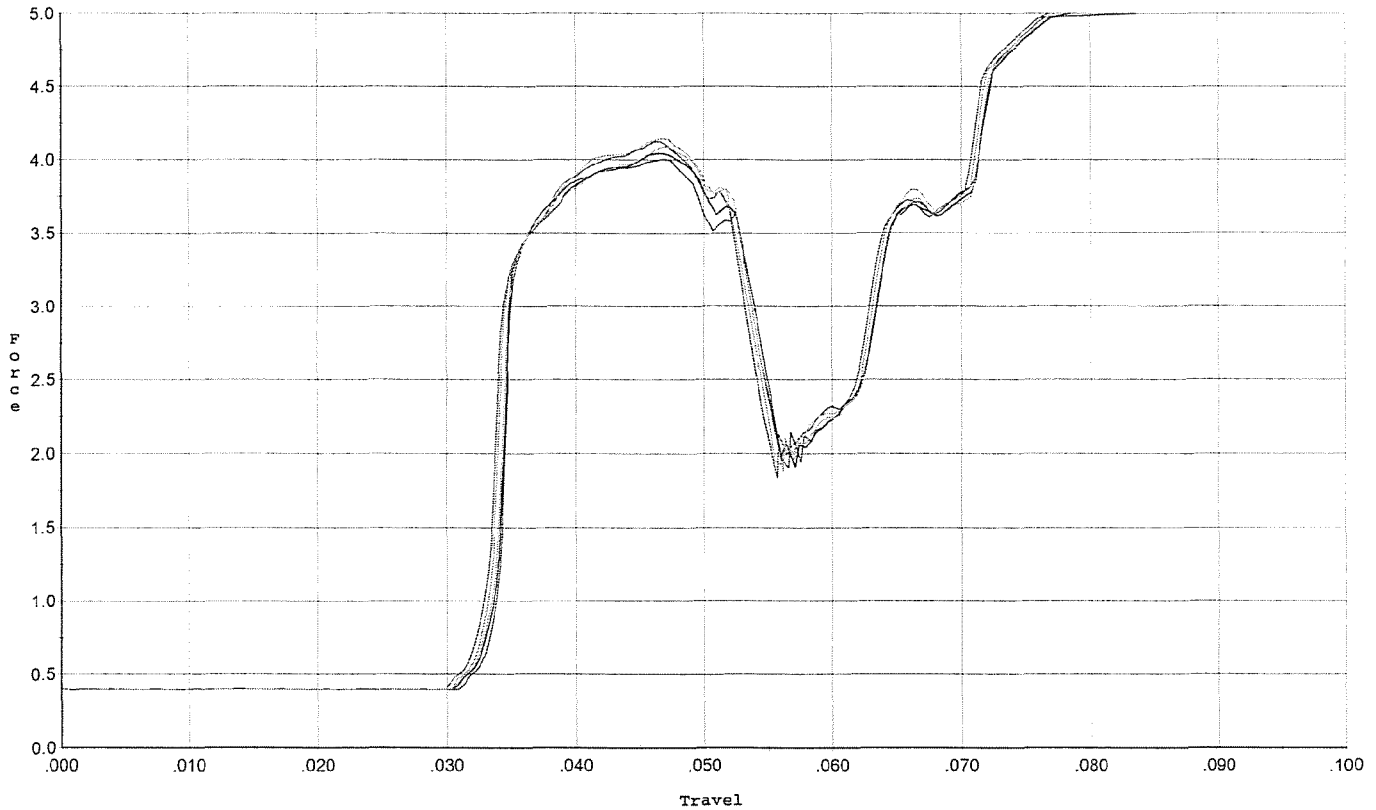
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.054	0.033	0.037	0.056		Set Trigger
2	2.379	0.055	0.034	0.036	0.056		Set Trigger
3	2.409	0.053	0.032	0.037	0.055		Set Trigger
4	2.469	0.054	0.034	0.037	0.056		Set Trigger
5	2.447	0.053	0.034	0.037	0.055		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.054	0.032	0.034	0.087		Set Trigger
2	4.042	0.052	0.033	0.034	0.085		Set Trigger
3	4.126	0.052	0.030	0.033	0.086		Set Trigger
4	4.088	0.052	0.033	0.034	0.086		Set Trigger
5	4.144	0.053	0.031	0.033	0.089		Set Trigger

Avg 4.08