

G679 4667

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



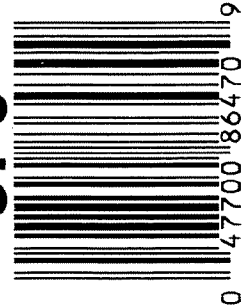
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794667

UPC



BM FORM

GUN SERIAL # G 6794667

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		12-1-08	SP
430	ASSEMBLE TO STOCK		12-1-08	SP
440	PROOF		12-1-08	SP
460	CHECK HEADSPACE		12-1-08	SP
470	DIS-ASSEMBLE ACTION		12-1-08	SP
472	SERIALIZE BOLT HANDLE		12-2-08	RT
475	DRILL AND TAP SIGHT HOLES		12-2-08	SP
480	MAGNAFLUX BBL ACTION		12/9/08	SP
490	MAGNAFLUX BOLT		12/9/08	MR
500	ROLLMARK CALIBER		12/9/08	RT
520	GOFF BLAST BBL / REC		12-11-08	JG
542	APPLY COATINGS (BARREL ACTION)		12/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-7-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

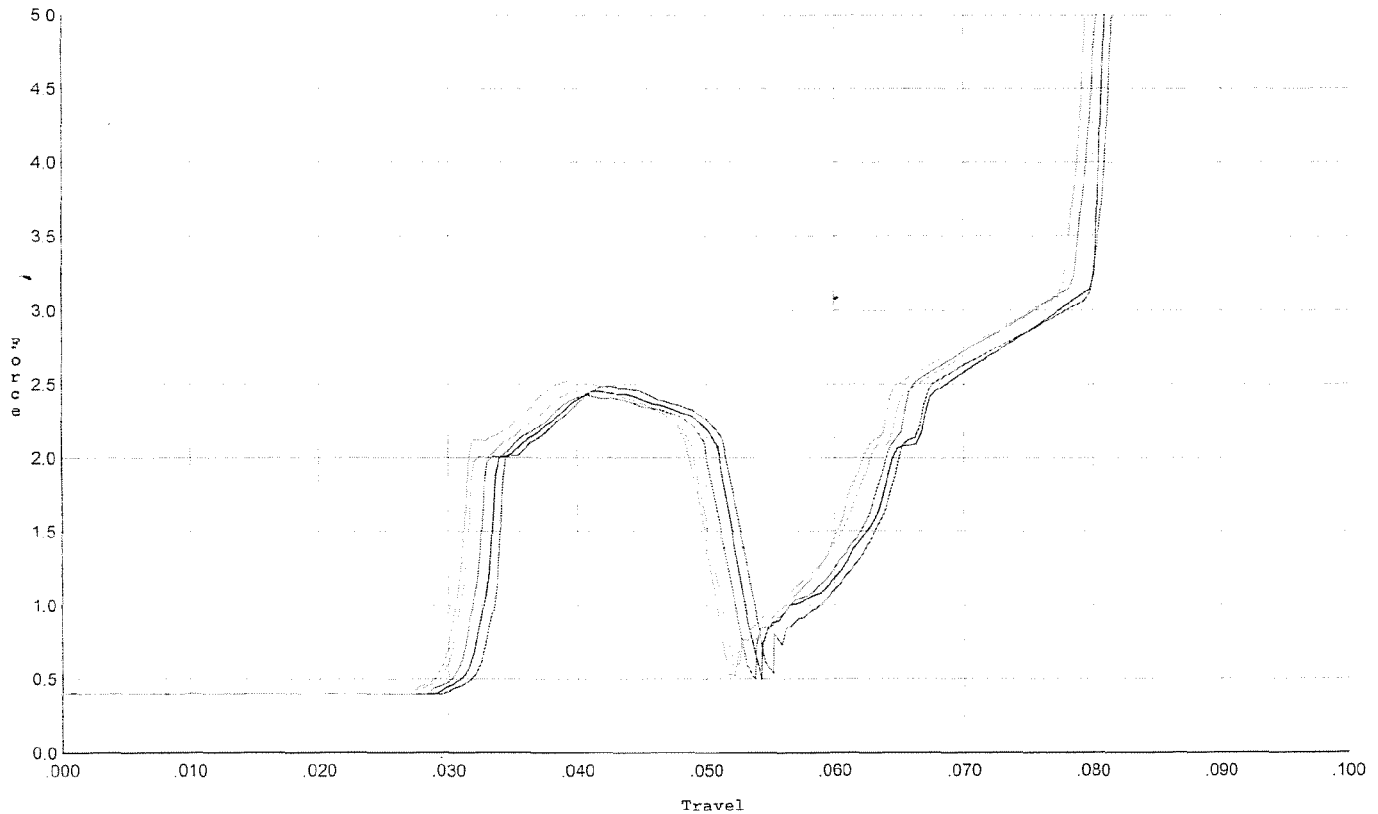
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-12-09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-12-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-12-09	RP
	J) ASSEMBLE STOCK		1-7-09	RP
	K) ASSEMBLE SWIVEL STUDS		1-12-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	1-7-09	RP
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		1-12-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.32</u> <u>2.36</u> <u>2.29</u> <u>2.32</u>	1-8-09	RP
	C) FUNCTION		1-12-09	RP
690	PACK		1/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



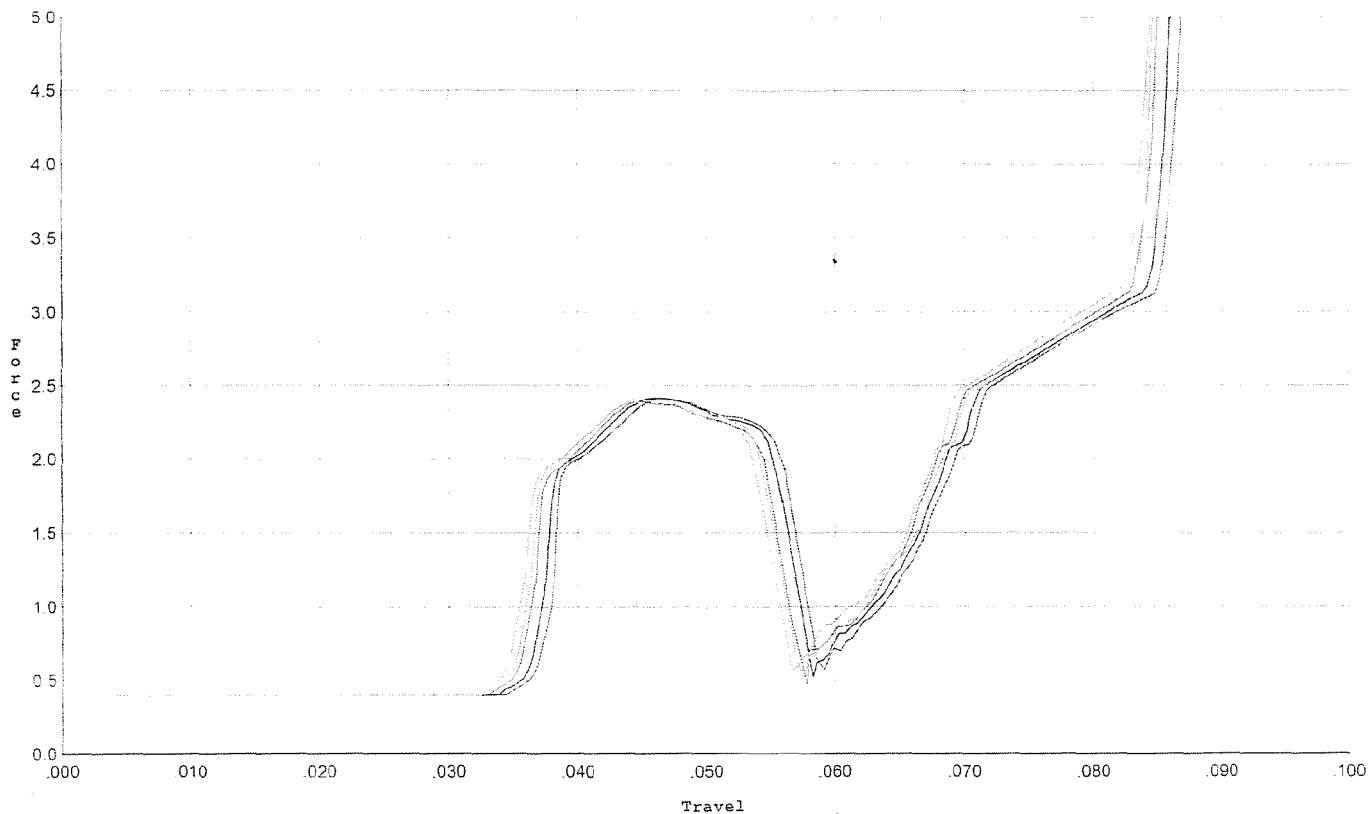
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.053	0.033	0.034	0.057		Set Trigger
2	2.454	0.051	0.032	0.034	0.055		Set Trigger
3	2.428	0.051	0.031	0.033	0.055		Set Trigger
4	2.454	0.049	0.030	0.034	0.053		Set Trigger
5	2.521	0.049	0.030	0.034	0.055		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



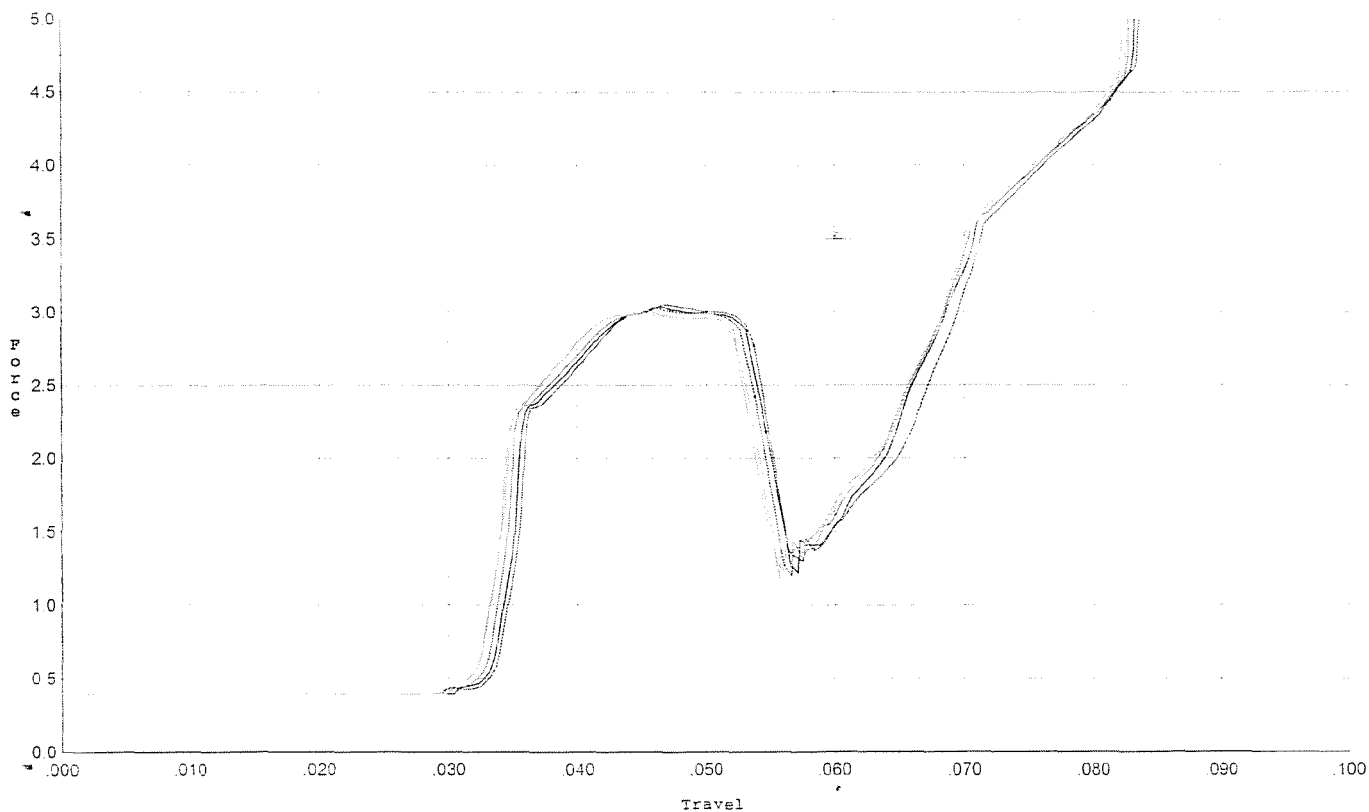
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.056	0.037	0.037	0.056		Set Trigger
2	2.415	0.056	0.036	0.036	0.056		Set Trigger
3	2.393	0.054	0.036	0.036	0.055		Set Trigger
4	2.409	0.055	0.035	0.036	0.056		Set Trigger
5	2.390	0.055	0.035	0.036	0.056		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



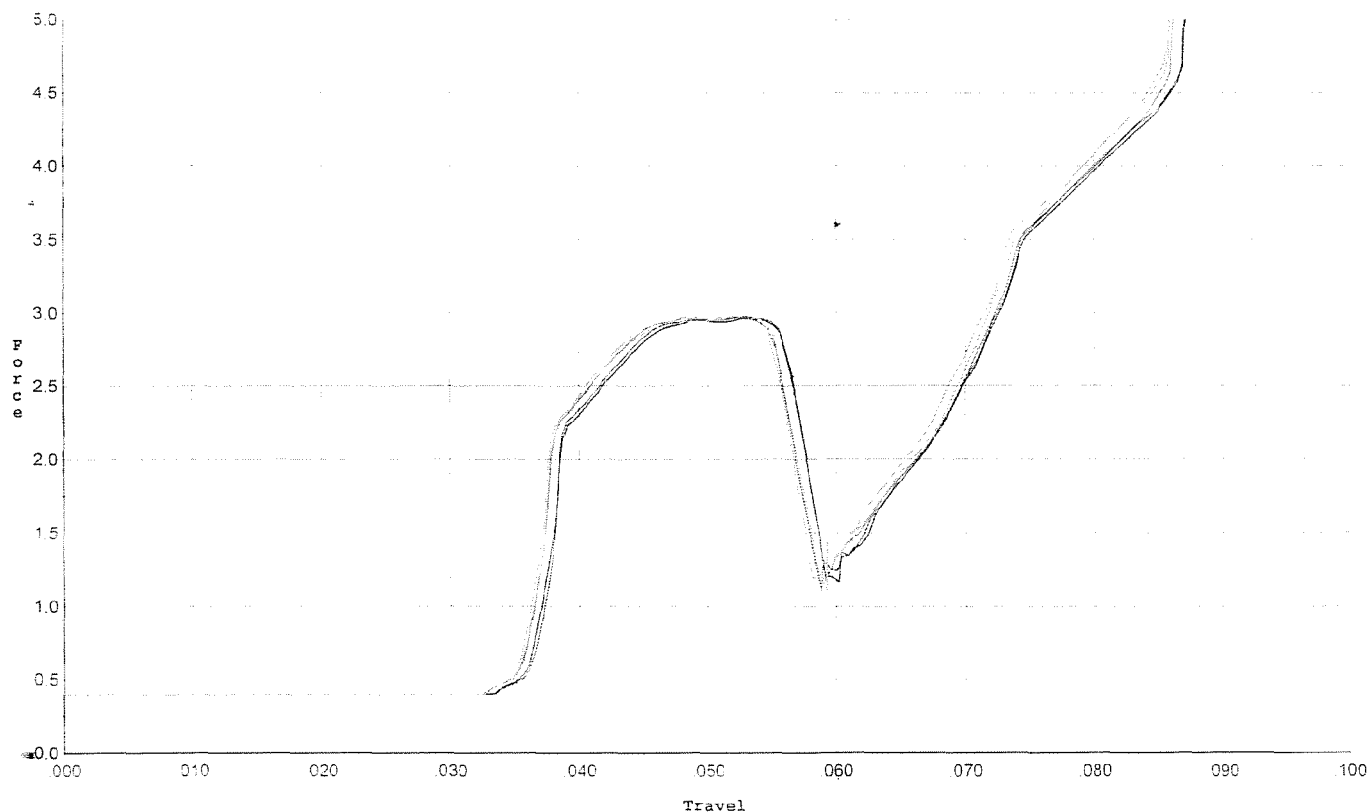
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.054	0.034	0.034	0.068		Set Trigger
2	3.034	0.055	0.034	0.034	0.069		Set Trigger
3	3.028	0.054	0.033	0.034	0.069		Set Trigger
4	2.999	0.052	0.032	0.034	0.067		Set Trigger
5	3.009	0.053	0.032	0.034	0.069		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



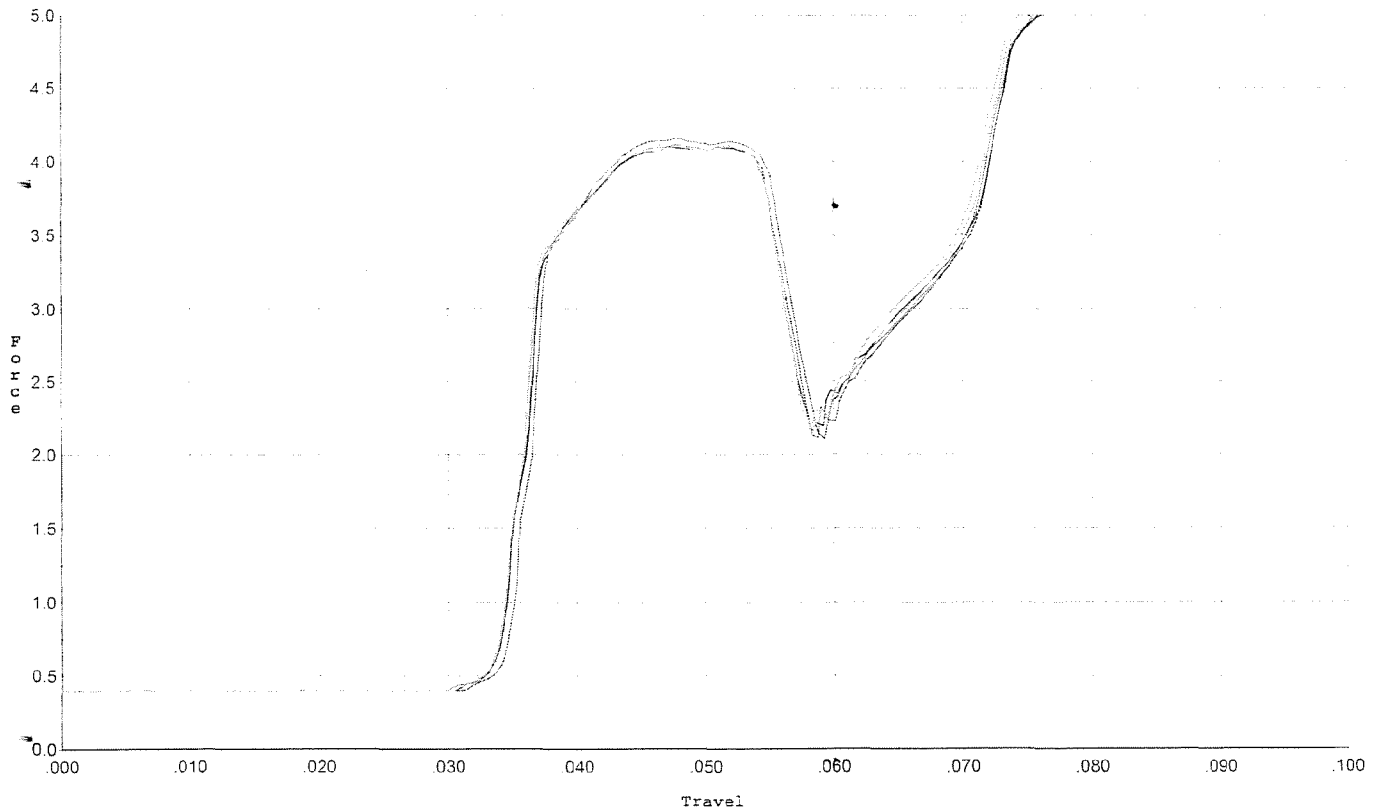
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.975	0.057	0.037	0.036	0.068		Set Trigger
2	2.962	0.057	0.036	0.036	0.068		Set Trigger
3	2.972	0.055	0.036	0.036	0.067		Set Trigger
4	2.988	0.056	0.036	0.035	0.068		Set Trigger
5	2.985	0.055	0.036	0.035	0.067		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



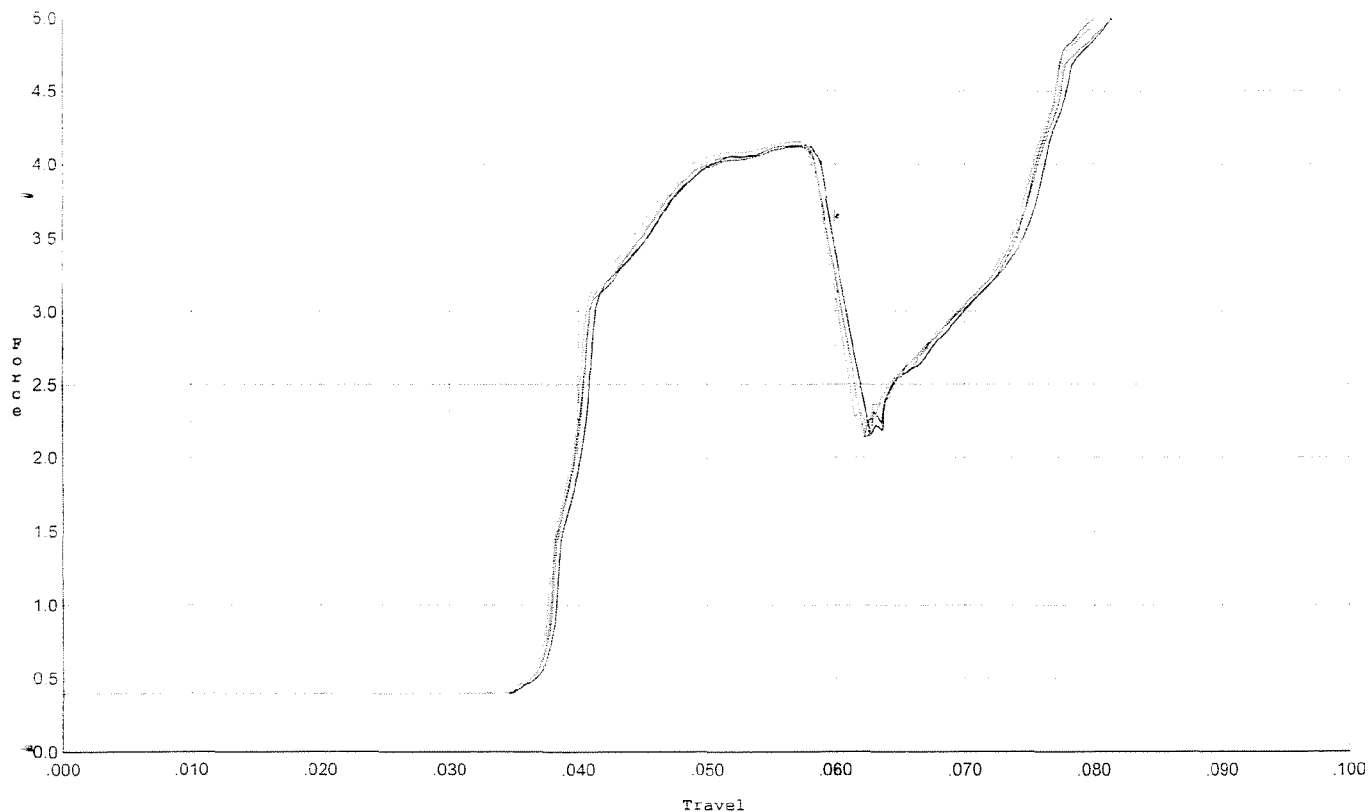
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.157	0.055	0.034	0.033	0.092		Set Trigger
2	4.097	0.055	0.034	0.034	0.091		Set Trigger
3	4.115	0.056	0.034	0.033	0.094		Set Trigger
4	4.126	0.055	0.034	0.033	0.092		Set Trigger
5	4.101	0.055	0.034	0.033	0.091		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



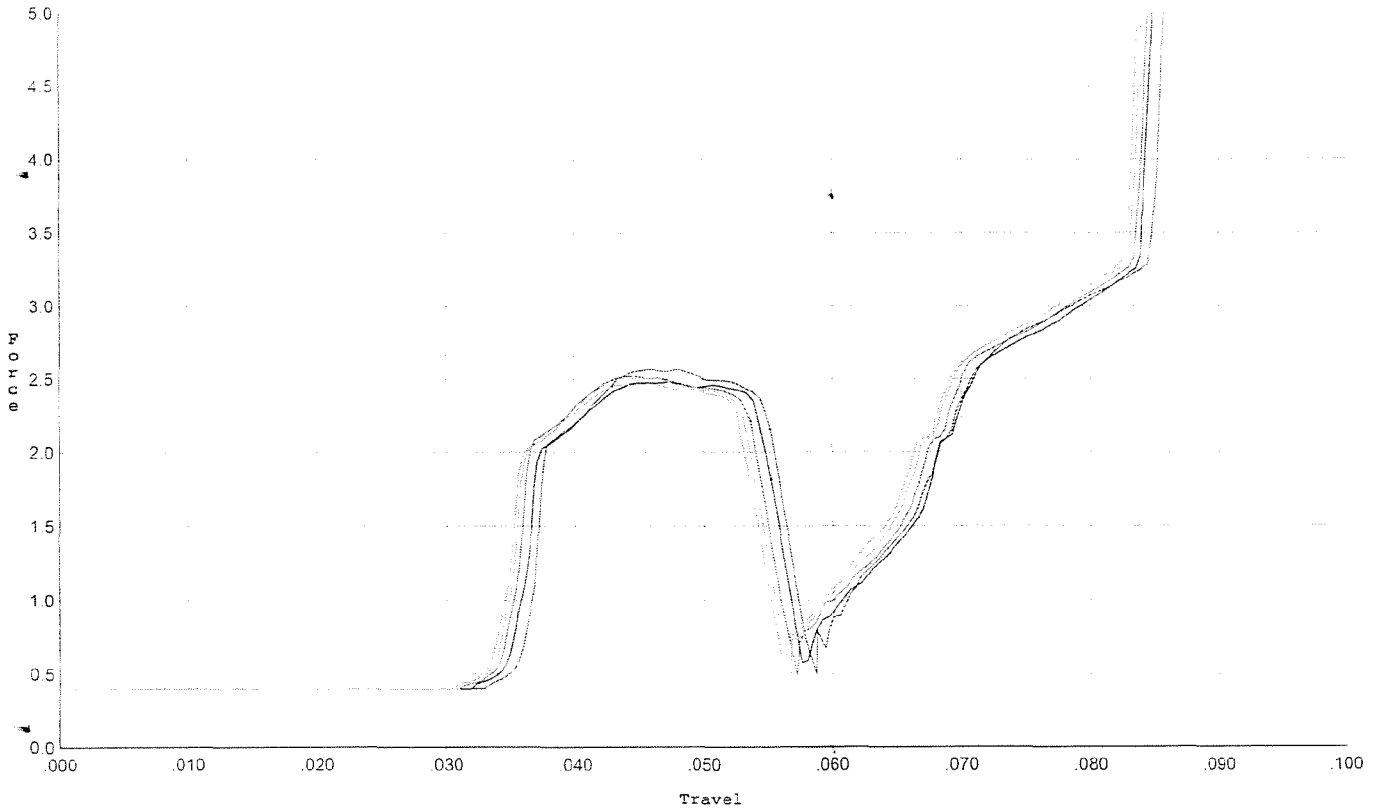
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.060	0.037	0.033	0.095		Set Trigger
2	4.128	0.059	0.038	0.033	0.092		Set Trigger
3	4.129	0.060	0.037	0.033	0.095		Set Trigger
4	4.160	0.060	0.037	0.033	0.095		Set Trigger
5	4.151	0.059	0.037	0.033	0.093		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



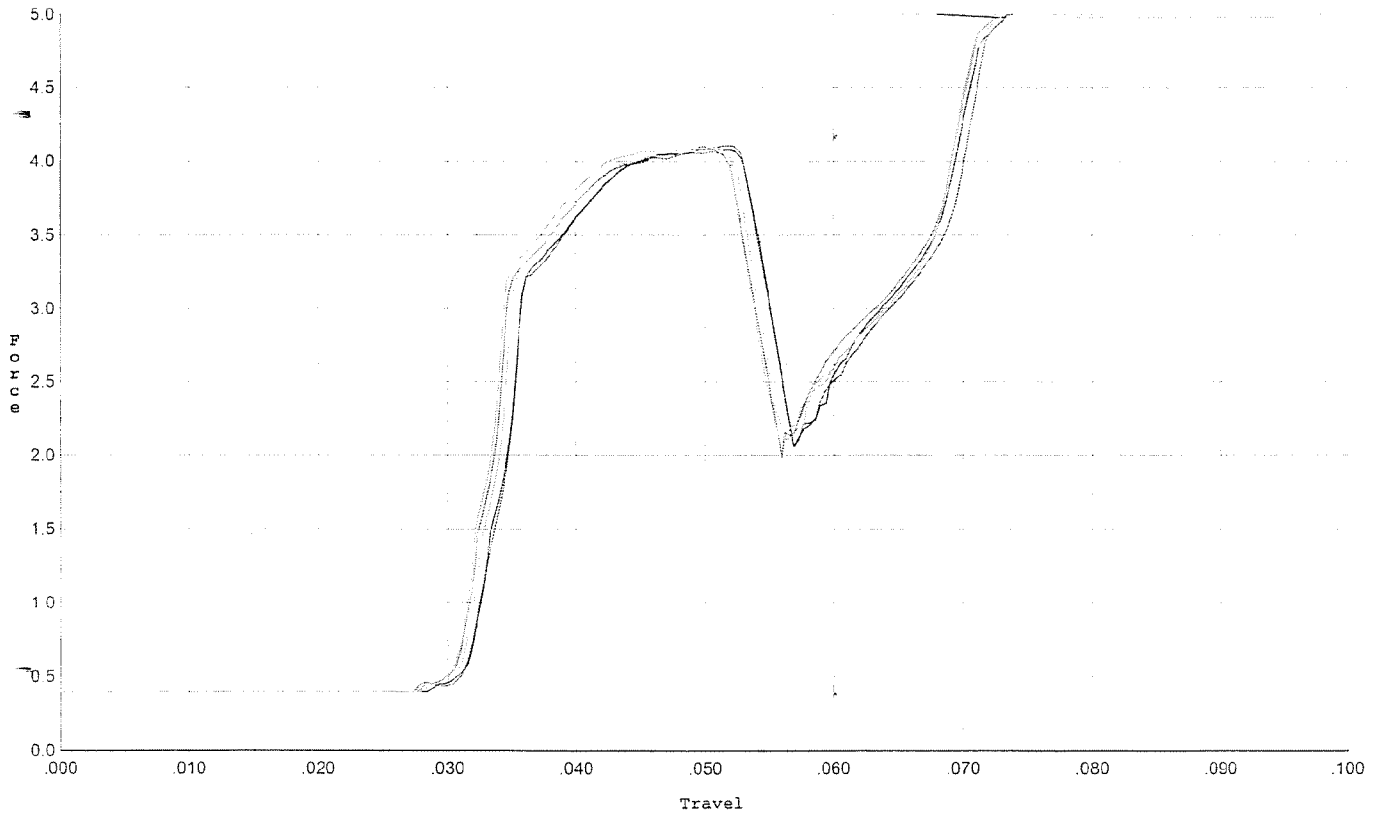
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.055	0.036	0.036	0.060		Set Trigger
2	2.477	0.055	0.035	0.036	0.059		Set Trigger
3	2.522	0.054	0.034	0.036	0.058		Set Trigger
4	2.514	0.053	0.034	0.035	0.057		Set Trigger
5	2.469	0.054	0.034	0.035	0.058		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.055	0.032	0.032	0.092		Set Trigger
2	4.082	0.054	0.032	0.032	0.091		Set Trigger
3	4.068	0.052	0.031	0.032	0.088		Set Trigger
4	4.076	0.053	0.031	0.032	0.089		Set Trigger
5	4.096	0.052	0.031	0.032	0.089		Set Trigger

Avg 4.08