

G 6794670

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



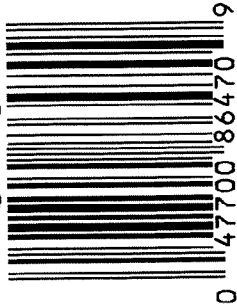
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794670

UPC



BM FORM

GUN SERIAL #

G 679 46 70

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	RT
460	CHECK HEADSPACE		3-24-09	RT
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	(A)	3-27-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-24-09	RT
520	GOFF BLAST BBL / REC		3-27	BT
542	APPLY COATINGS (BARREL ACTION)		3-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

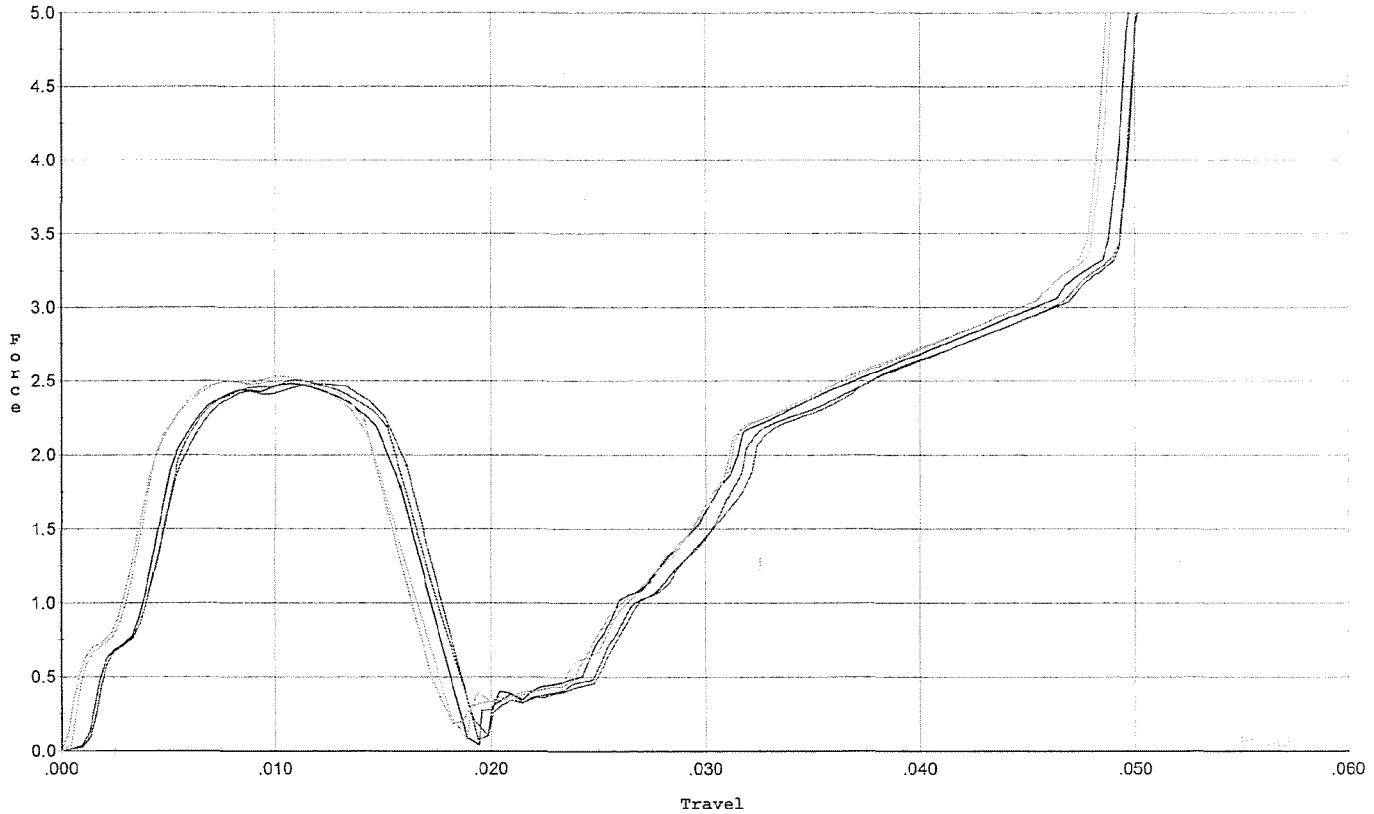
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.4</u> <u>2.3</u> <u>2.4</u>	<u>4/28/09</u>	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.6</u> <u>3.6</u> <u>3.6</u>	<u>4/28/09</u>	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>4/28/09</u>	RP
	J) ASSEMBLE STOCK		<u>4-28-09</u>	RP
	K) ASSEMBLE SWIVEL STUDS		<u>4/28/09</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>4-23-09</u>	WW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	<u>4-23-09</u>	TQR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		<u>4/28/09</u>	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.67</u> <u>2.62</u> <u>2.72</u> <u>2.60</u>	<u>4-28-09</u>	WW
	C) FUNCTION		<u>4/28/09</u>	RP
690	PACK		<u>8/12/09</u>	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



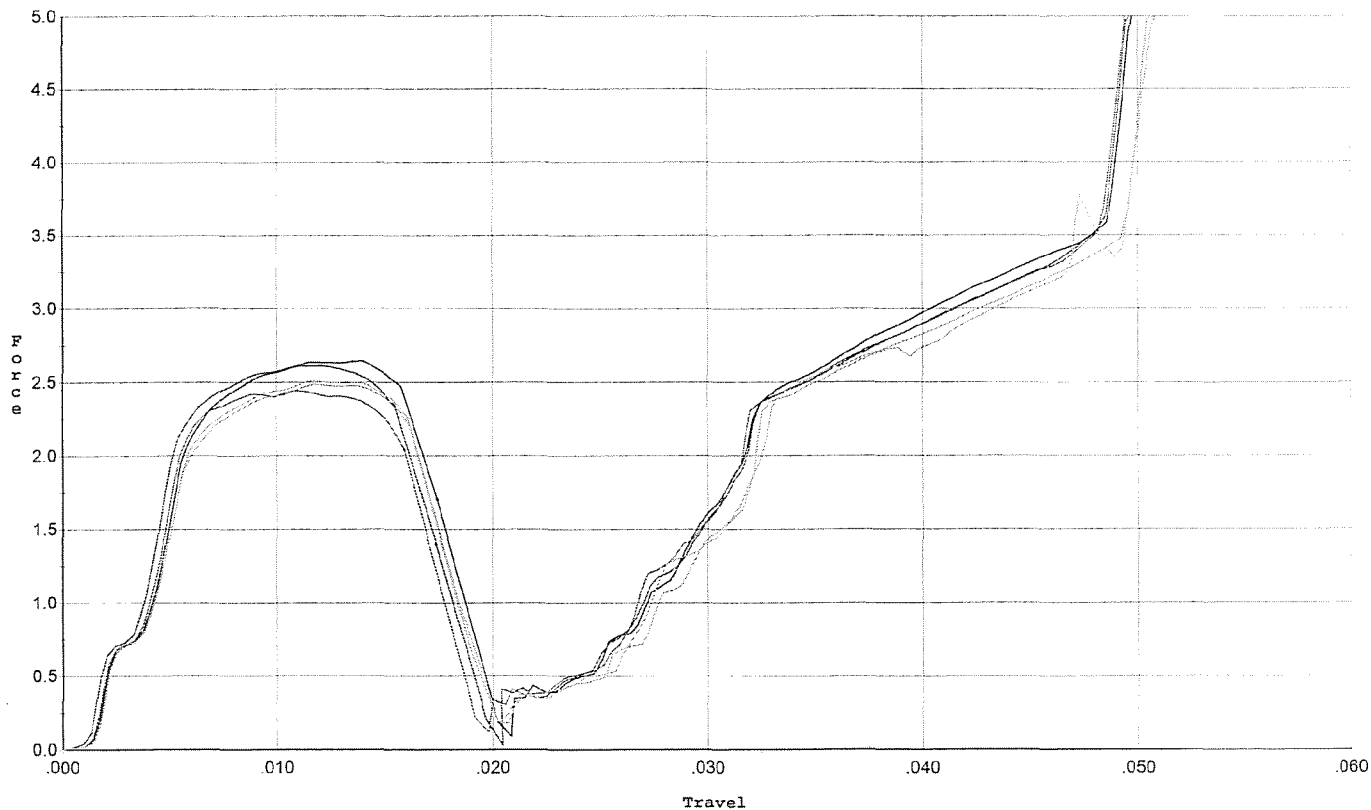
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.016	0.00	0.037	0.027		Set Trigger
2	2.481	0.016	0.00	0.037	0.027		Set Trigger
3	2.507	0.015	0.00	0.038	0.026		Set Trigger
4	2.531	0.014	0.00	0.037	0.025		Set Trigger
5	2.502	0.014	0.00	0.037	0.026		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



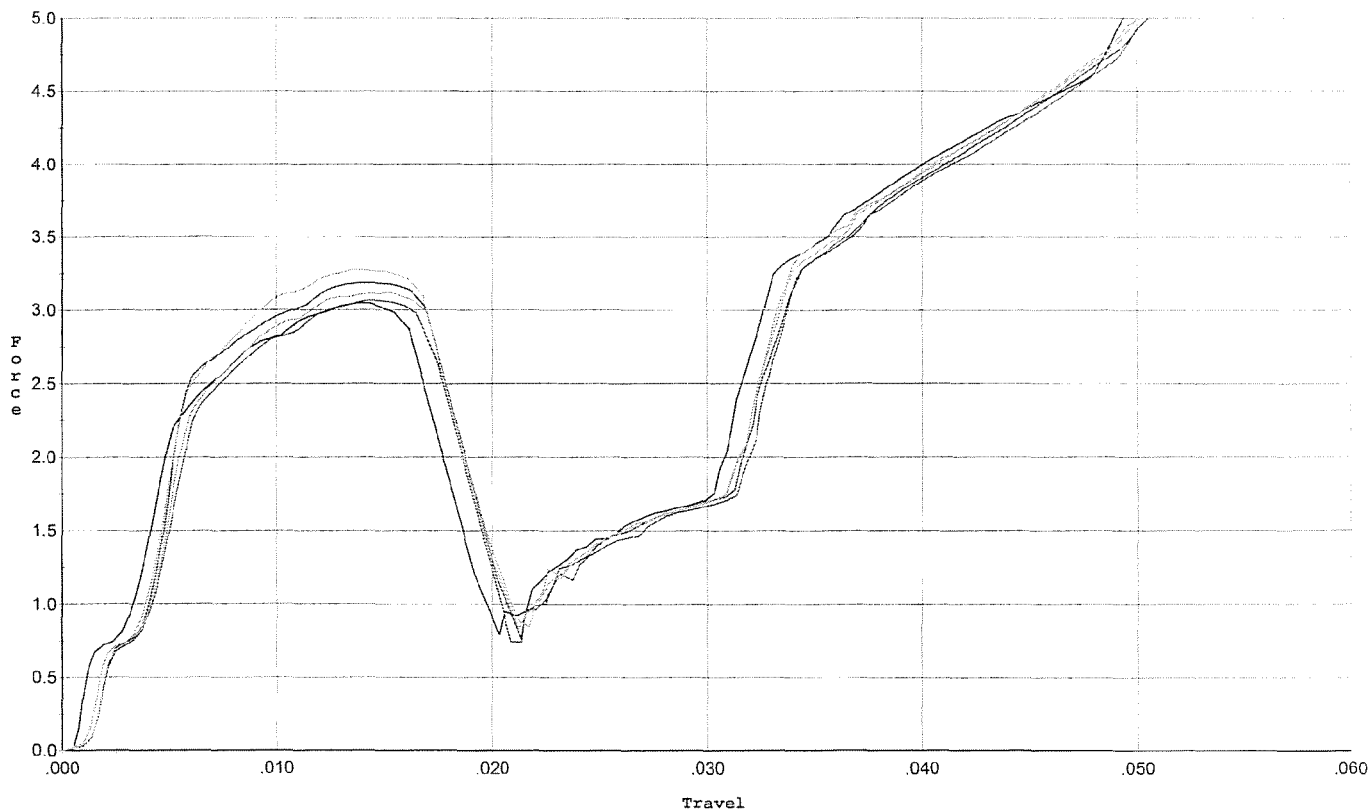
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.017	0.00	0.036	0.031		Set Trigger
2	2.645	0.017	0.00	0.036	0.031		Set Trigger
3	2.442	0.016	0.00	0.036	0.027		Set Trigger
4	2.512	0.016	0.00	0.037	0.027		Set Trigger
5	2.487	0.016	0.00	0.037	0.027		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



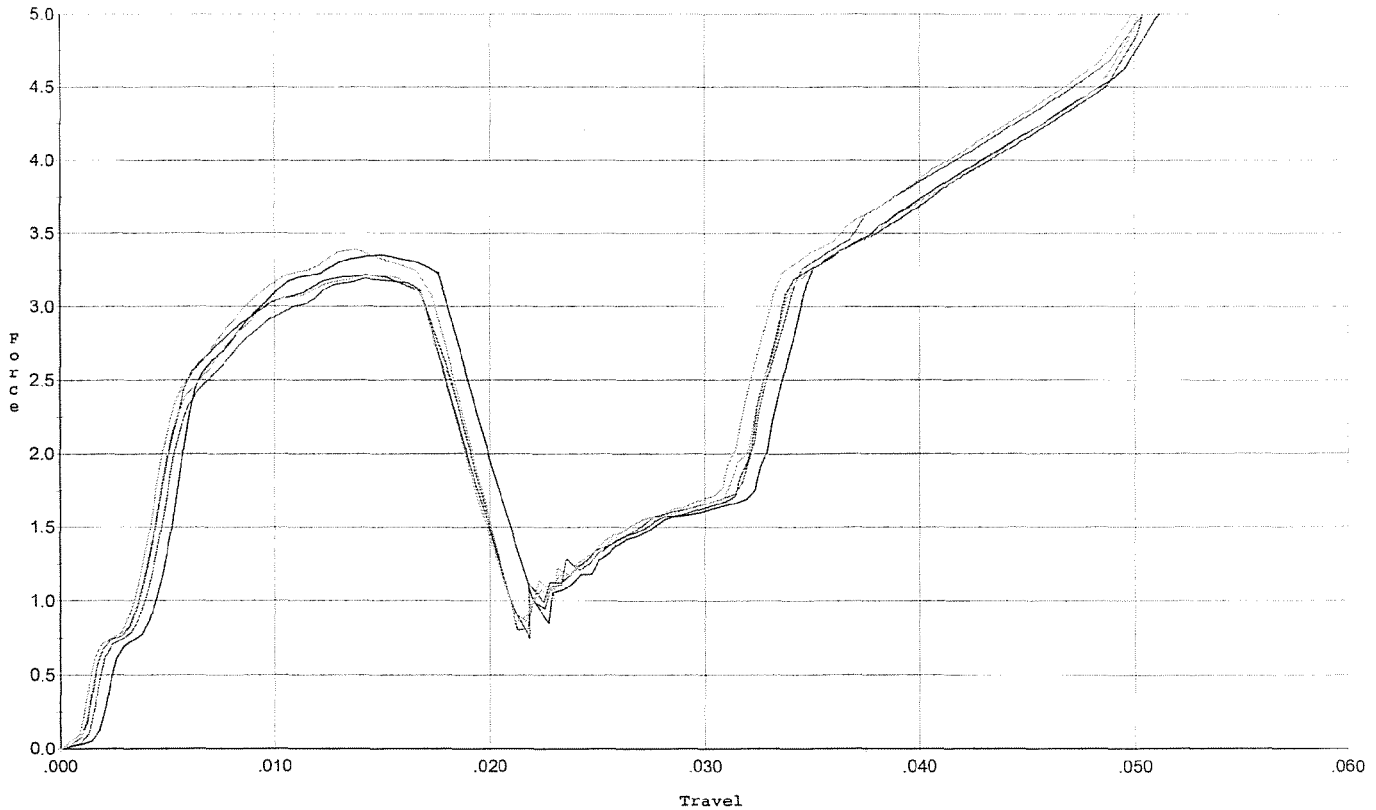
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.017	0.00	0.034	0.036		Set Trigger
2	3.049	0.016	0.00	0.034	0.033		Set Trigger
3	3.064	0.018	0.00	0.034	0.035		Set Trigger
4	3.276	0.017	0.00	0.034	0.036		Set Trigger
5	3.125	0.017	0.00	0.034	0.035		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



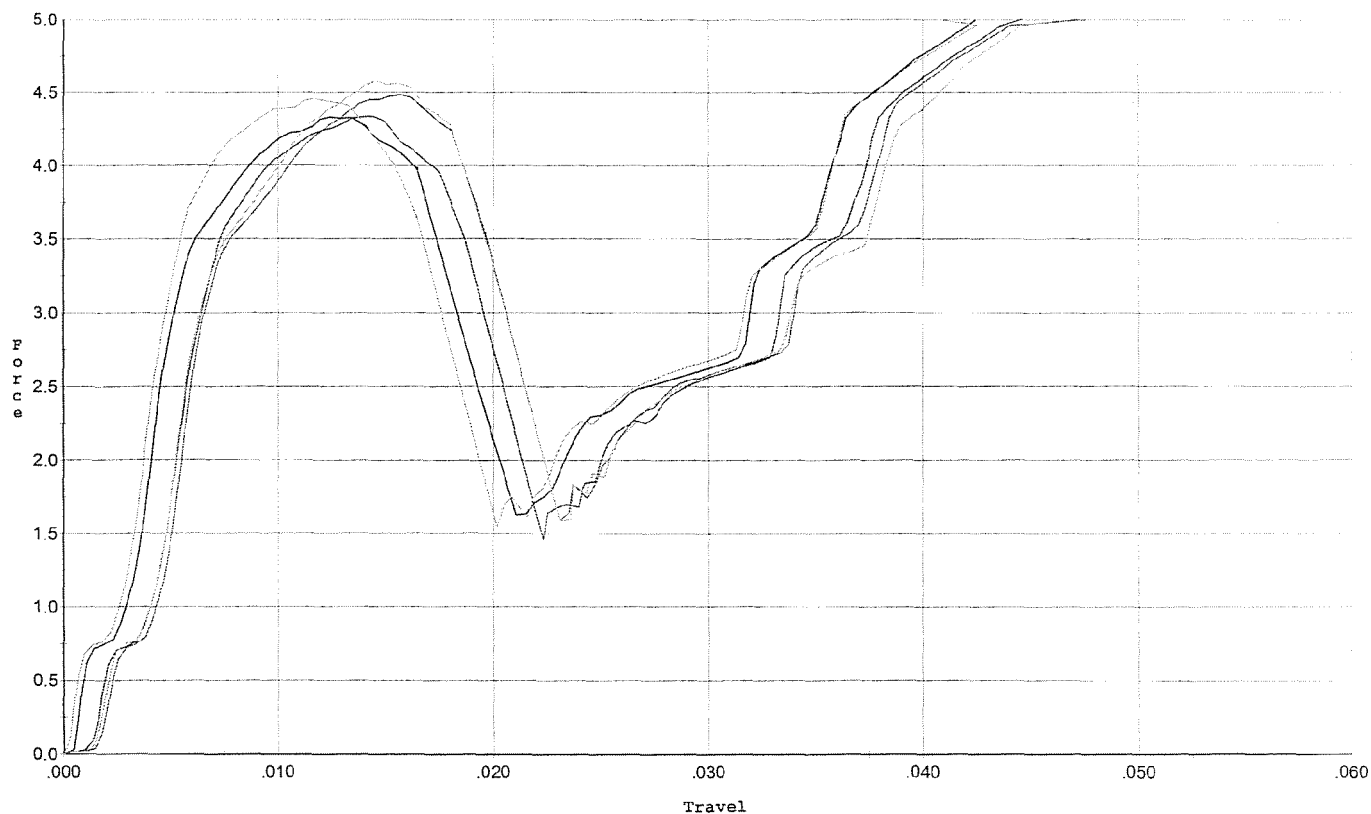
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.017	0.00	0.034	0.036		Set Trigger
2	3.354	0.018	0.00	0.034	0.038		Set Trigger
3	3.193	0.018	0.00	0.034	0.038		Set Trigger
4	3.217	0.017	0.00	0.034	0.036		Set Trigger
5	3.388	0.017	0.00	0.033	0.039		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



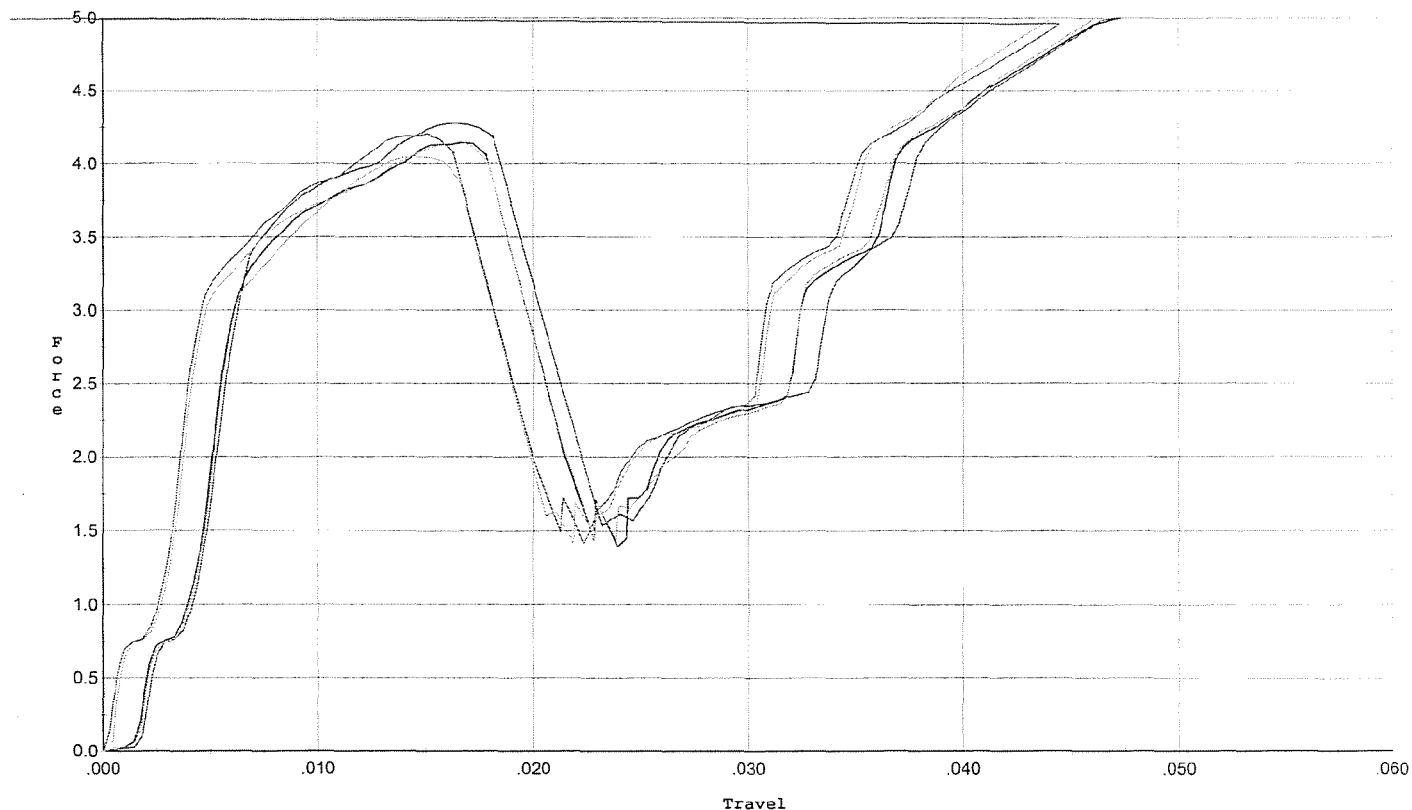
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.019	0.00	0.032	0.051		Set Trigger
2	4.331	0.016	0.00	0.032	0.047		Set Trigger
3	4.483	0.020	0.00	0.032	0.055		Set Trigger
4	4.580	0.020	0.00	0.031	0.056		Set Trigger
5	4.458	0.016	0.00	0.032	0.049		Set Trigger

A-4-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



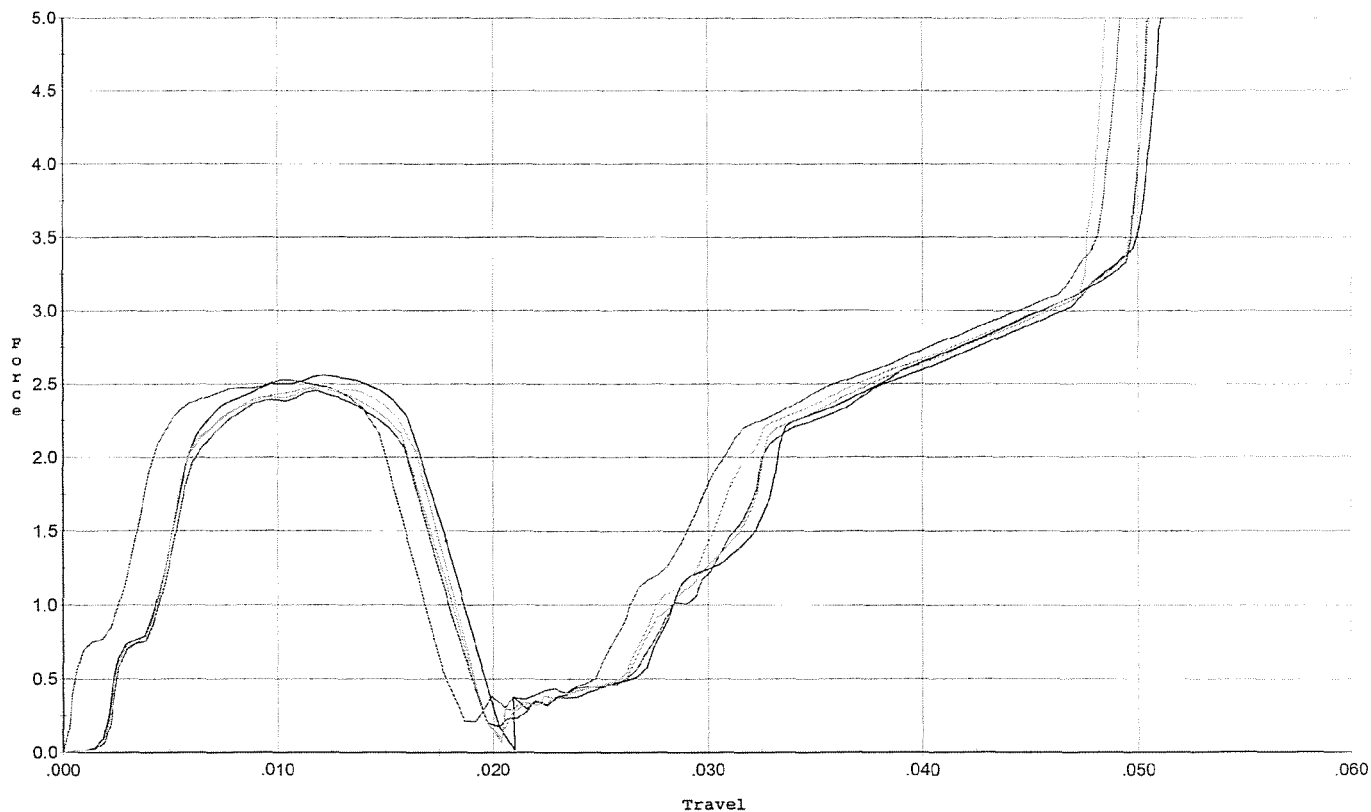
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.018	0.00	0.033	0.049		Set Trigger
2	4.142	0.018	0.00	0.032	0.048		Set Trigger
3	4.199	0.016	0.00	0.031	0.046		Set Trigger
4	4.047	0.017	0.00	0.031	0.046		Set Trigger
5	4.147	0.018	0.00	0.032	0.047		Set Trigger

A-4-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



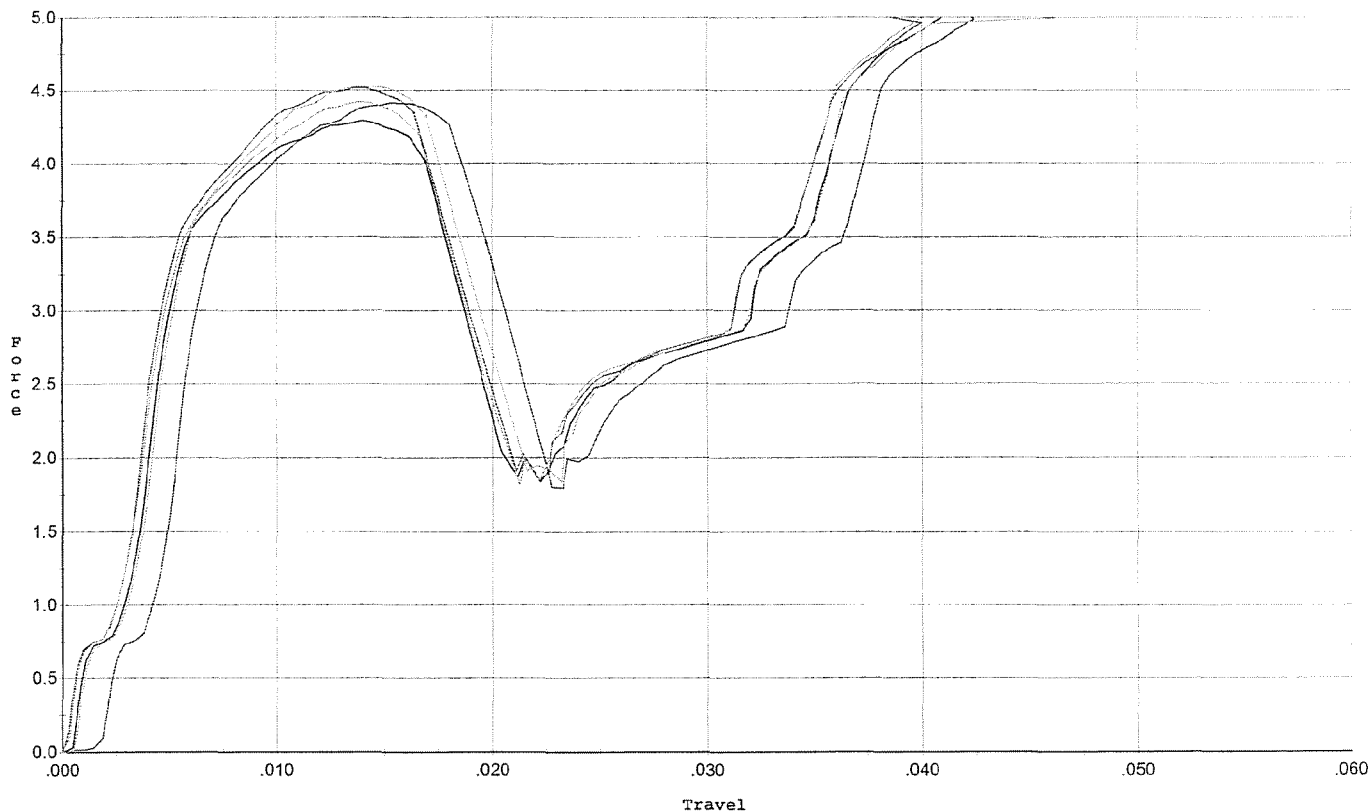
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.016	0.002	0.037	0.025		Set Trigger
2	2.563	0.018	0.00	0.037	0.030		Set Trigger
3	2.529	0.015	0.00	0.037	0.027		Set Trigger
4	2.482	0.016	0.002	0.035	0.027		Set Trigger
5	2.471	0.018	0.002	0.037	0.029		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.020	0.00	0.031	0.056		Set Trigger
2	4.293	0.017	0.00	0.032	0.049		Set Trigger
3	4.522	0.016	0.00	0.031	0.050		Set Trigger
4	4.525	0.017	0.00	0.031	0.051		Set Trigger
5	4.422	0.017	0.00	0.031	0.050		Set Trigger

A-4.43