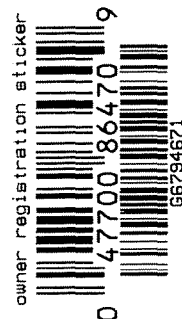


BARBER - M24 0074185

G6794671

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

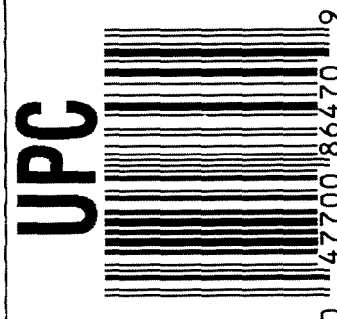


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794671



BM FORM

BARBER - M24 0074187 **M-24**
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794671

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	(B)	11/11/08	(B)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-5-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

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KINZER V. REMINGTON

BARBER - M24 ~~0074187~~ 0074226

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-12-09	L.N.
	J) ASSEMBLE STOCK		1-9-09	LT
	K) ASSEMBLE SWIVEL STUDS		1-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.04</u> <u>2.10</u> <u>2.45</u> <u>2.48</u>	1-8-09	Law
	C) FUNCTION		1-12-09	L.N.
690	PACK		1/19/09	Fm

F004 REV 5/2006

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KINZER V. REMINGTON

BARBER - M24 ~~0074188~~ 0074227

BARBER - M24 0074189
**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE _____

 TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	257	237		268	
PULL #2	257	225		276	
PULL #3	239	224		278	
PULL #4	237	221		288	
PULL #5	233	233		266	
TOTAL	1223	1137		1376	
AVERAGE	244	227		275	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	346 383	349		
PULL #2	333	321		
PULL #3	329	328		
PULL #4	330	324		
PULL #5	321	329		
TOTAL	1709	1709 1651		
AVERAGE	341	330		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	407	413		39 411
PULL #2	405	405		410
PULL #3	414	414		414
PULL #4	426	414		413
PULL #5	408	411		412
TOTAL	2060	2057		2060
AVERAGE	412	411		412